

# The influence of impact damage on the damping behavior of constrained layer damping laminates

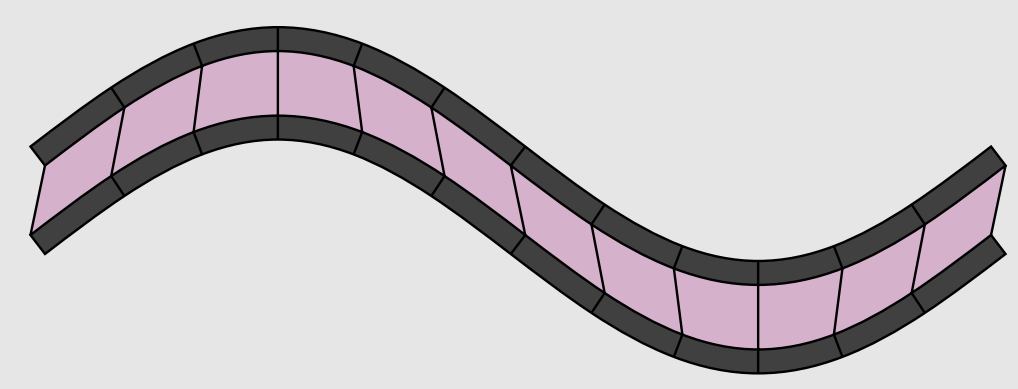
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## Motivation

### Constrained layer damping (CLD)

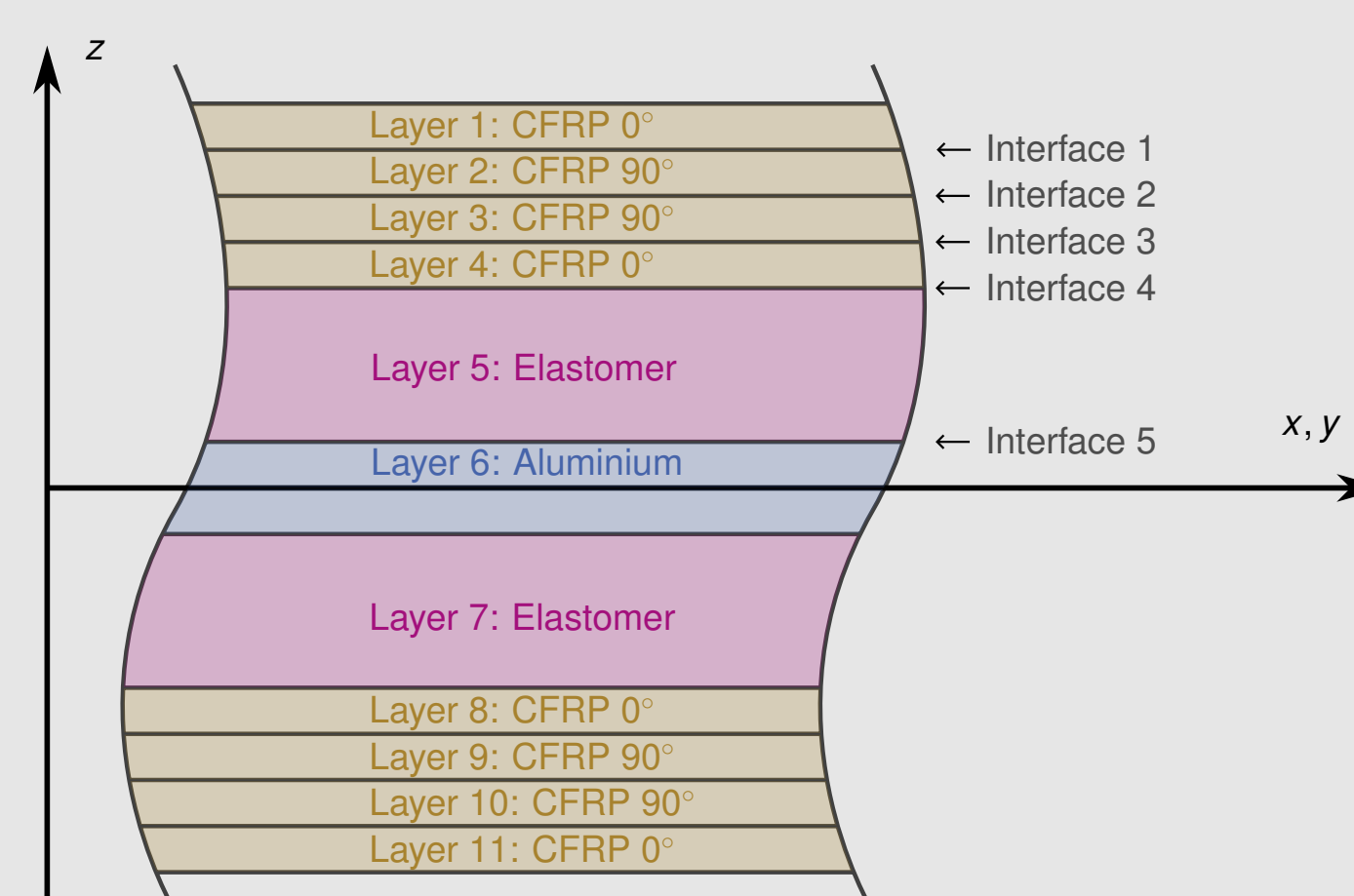


constraining layer: stiff material  
constrained layer: highly compliant, viscoelastic material

- Lightweight structures are prone to vibrations
- Vibrations induce a bending deformation
- Shear bending leads to high deformations in the constrained layer
- High dissipation in the constrained viscoelastic layer results in vibration damping

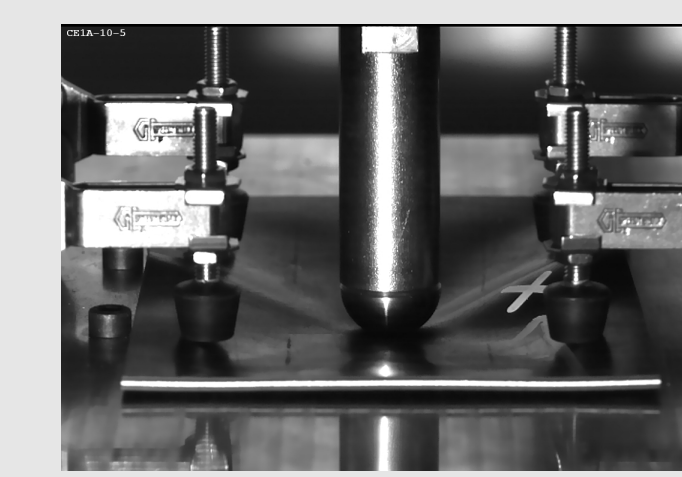
## Material

### Hybrid CFRP Elastomer Metal Laminate (HyCEML)



## Experimental findings

### Low-velocity impact



Low-velocity impact test on a hybrid laminate according to ASTM D7136.

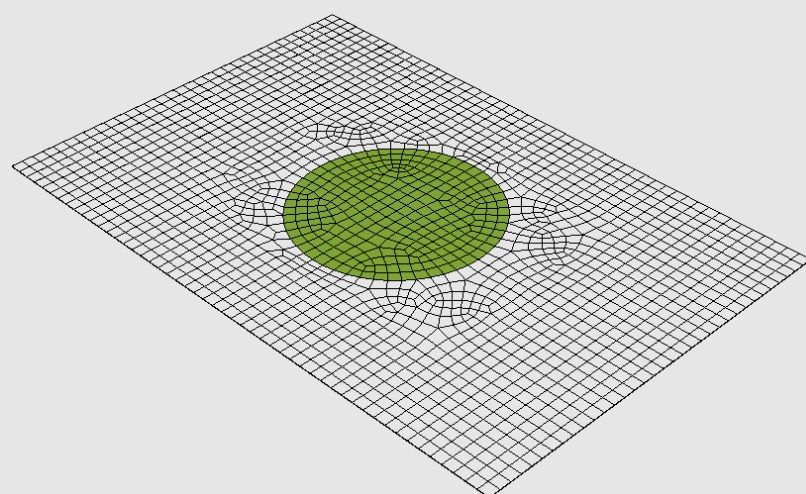
Low-velocity impact leads to

- Intra-ply damage in CFRP layers
- Delaminations
- Permanent laminate deformation

of varying extent, depending on impact energy.

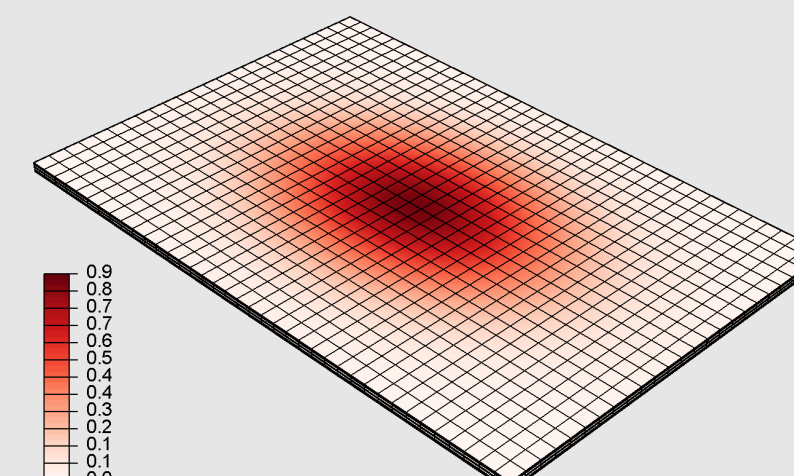
## Model: delaminations

Finite element mesh in a partially delaminated interface. Delaminated area shown in green.



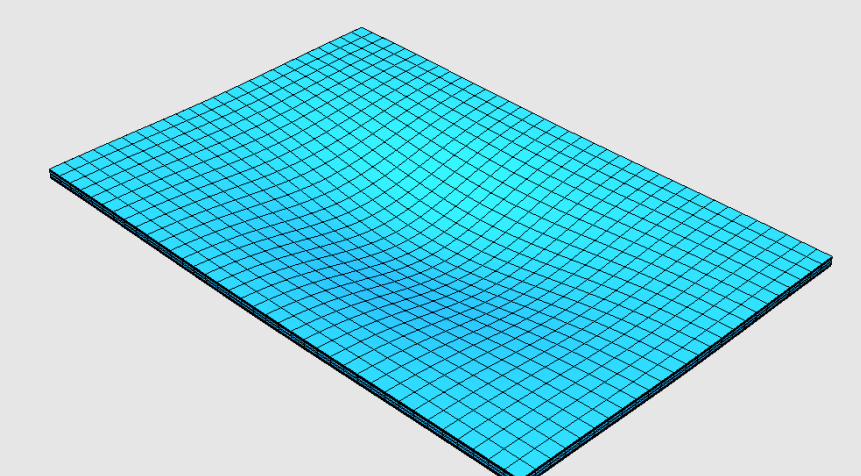
## Model: intra-ply damage

Finite element model showing the assumed distribution of Hashin type fiber damage parameter  $d_f$ .

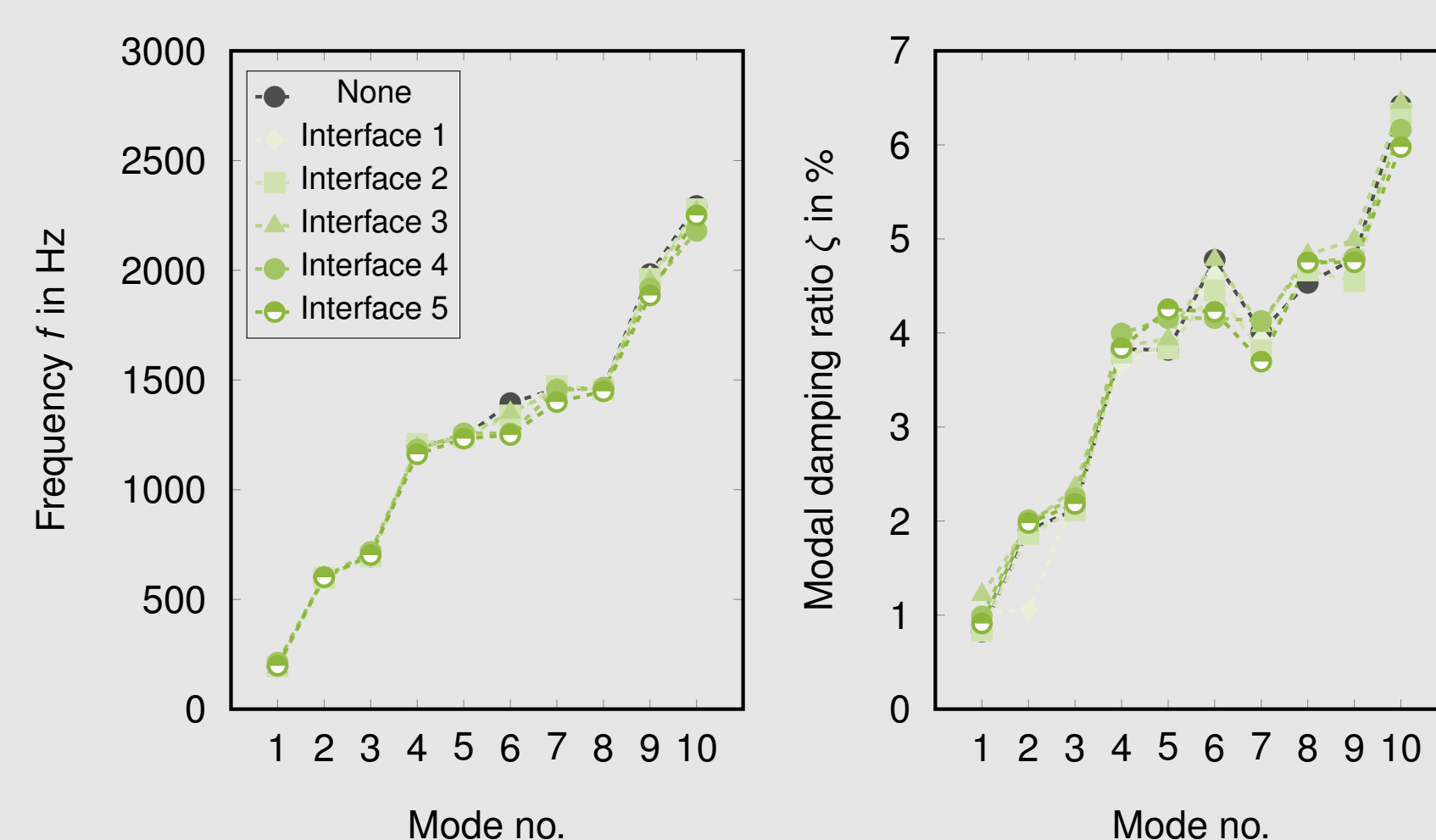


## Model: permanent deformation

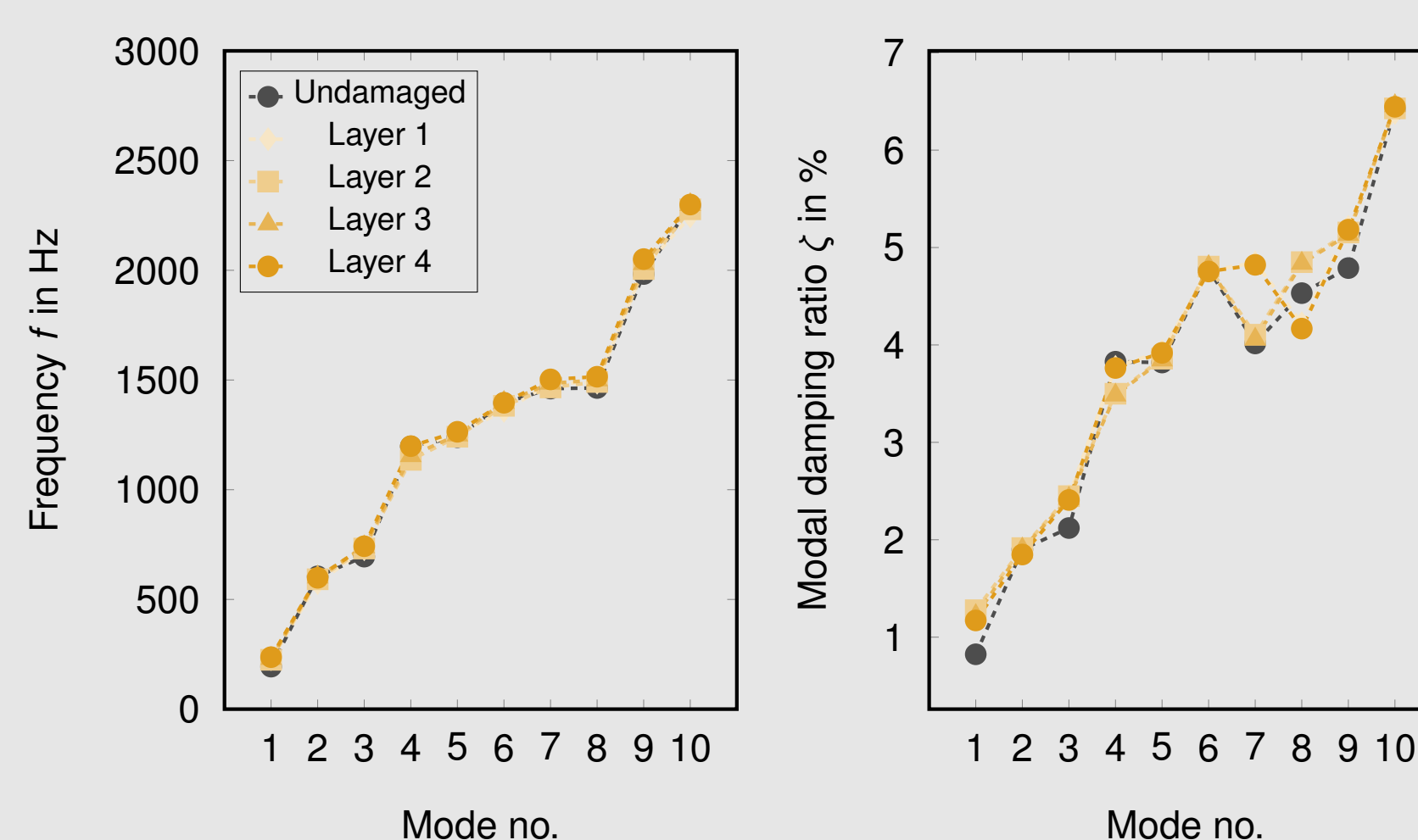
Predeformed, stress-free finite element model depicting the permanent deformation caused by an impact event.



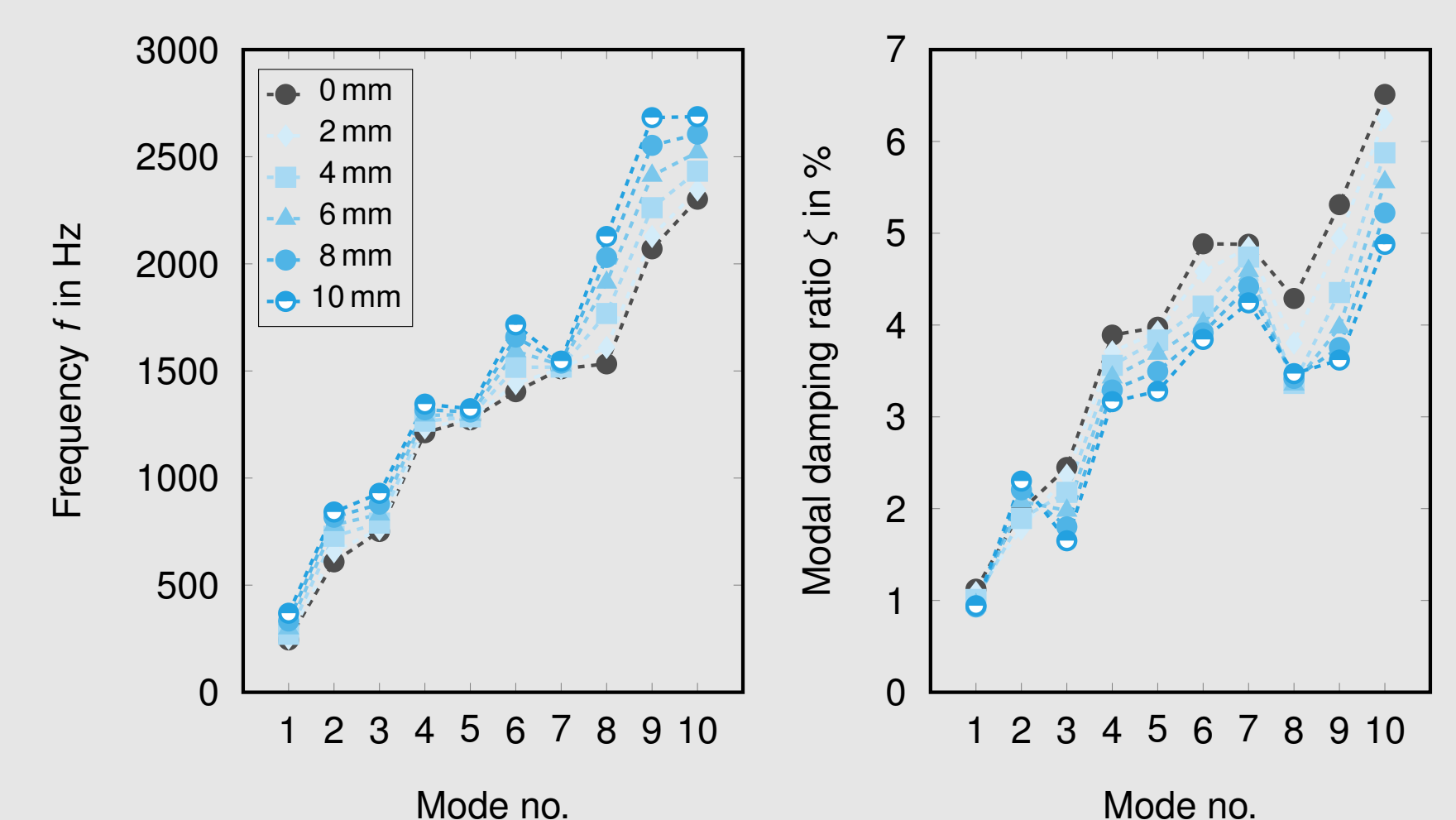
## Results: Free vibration after impact



Natural frequencies and modal damping ratios of HyCEML plates with delaminations occurring in different interfaces.



Natural frequencies and modal damping ratios of HyCEML plates with Hashin type intra-ply damage occurring in different CFRP layers.



Natural frequencies and modal damping ratios of HyCEML plates with different levels of predeformation. The predeformation is given as the maximum indentation depth.

## Conclusions

- Low-velocity impact results in delaminations, intra-ply damage to CFRP layers and permanent deformation
- Natural frequencies and modal damping ratios largely unaffected by delaminations and intra-ply damage
- Permanent deformation is the leading cause of change in natural frequencies and modal damping ratios
- CLD is a highly damage-tolerant intrinsic damping mechanism for lightweight design

## Outlook

- Combinations of different types of damage
- Forced vibration
- Varying laminate configurations and materials

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