MECHANISM OF OXYGEN REDUCTION ON PLATINUM IN NEUTRAL SALINE AND EFFECTS OF INTERSTITIAL FLUID

A Dissertation Presented to the Faculty of the Graduate School University of Missouri

In Partial Fulfillment of the Requirements for the Degree Doctor of Philosophy

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Mechanism of Oxygen Reduction on Platinum in Saline and Effects of Interstitial Fluid

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ABSTRACT

The mechanism of oxygen reduction on a platinized platinum electrode was studied in a buffered saline solution in the neutral pH region. The Tafel slope was 135 ± 18 mv and the reaction orders 1.1 and 0.19 with respect to oxygen and hydrogen ion respectively. These criteria were interpreted as being consistent with a consecutive adsorption and one electron transfer rate controlling step as follows:

> 0_2 (solution) $\longrightarrow 0_2$ (adsorbed) 0_2 (adsorbed) + $e^- - 0_2^-$

The pH dependency is attributed to a shift in the potential of zero charge with pH in chloride solution.

The factors affecting the performance of platinum activated carbon cathodes in hybrid biogalvanic fuel cells were also examined. It was found that by-products of aluminum and zinc anodes had no effect on the cathode output voltage. An artificial interstitial fluid either with or without bovine serum albumin shifted the voltage vs. current curve downwards by approximately 100 mv. These tests were performed under aseptic conditions for periods up to five days. The major cause of low in-vivo cathode voltages was attributed to mass transfer limiting conditions which were examined in-vitro in both buffered saline and artificial interstitial fluid.

An automated load switching system for evaluating hybrid fuel cell characteristics is also described. The system utilizes a Linc-8 computer and Calcomp plotter to produce voltage vs. current curves from up to sixteen different anode - cathode pairs. The usefulness and limitations of the system are described.

ACKNOWLEDGEMENTS

There is no way to adequately express my gratitude to my principle adviser and friend, Dr. Allen W. Hahn for the continuous encouragement and invaluable advice which he has given to me throughout the course of my graduate education. To him, I will always be indebted. I also wish to thank my co-adviser, Dr. Vin-Jang Lee for his helpful counsel and many intriguing and thought provoking discussions.

To Dr. James W. Johnson and Dr. H. Vaidya Nathan, I offer my deepest appreciation for the recommendations and guidance which they have made available to me in preparing this dissertation. Also, I wish to thank Dr. Olen R. Brown for his many helpful suggestions.

A special thank you to the staff of the Space Sciences Research Center for providing a most pleasant atmosphere in which to work. Their congeniality and stimulation have made my task a great deal easier.

Last, and most important, to my wife, Madelaine, I can but offer my love for her unfaltering faith in me. Without her, this may not have been possible.

TABLE OF CONTENTS

		1
Ι.	Introduction	1
	The Hybrid Biogalvanic Fuel Cell	1
	Problems with Hybrid Cells	3
	Topics to be Investigated	6
II.	Literature Review	9
	In-Vitro Cathode Data	10
	In-Vivo Cathode Performance	15
	Mechanisms of Oxygen Reduction	18
	Open Circuit Potentials	19
	Diagnostic Criteria For Oxygen Reduction	21
	Suggested Mechanisms	24
	Influence of Foreign Ions on Oxygen Reduction	27
	Composition of Interstitial Fluid	28
III.	Experimental	32
	Mechanism on Platinized Platinum	32
	Electrode Material and Preparation	32
	Equipment	34
	Electrolyte and Gases	40
	Procedures Pretreatment Tafel Slope Reaction Orders	43 43 44 44
	Characteristics of Activated Carbon in Neutral Saline	45
	Equipment	46
•	Procedures Galvanostatic Automated Load Switching	55 55 58
	Foreign Ion Effects on Activated Carbon Cathodes	58

page

Addition of By-products From Hybrid Fuel Cell Anodes	EO
Interstitial Fluid Effects on Activated	20
Carbon Cathodes	59
IV. Results	62
Platinized Platinum	62
Activated Carbon in Neutral Saline	73
Galvanostatic	73
Constant Load	82
Foreign Ion Effects on Activated Carbon	87
Effects of By-products Produced at Hybrid	
Fuel Cell Anodes	87
Artificial Interstitial Fluid	87
V. Discussion	93
Oxygen Reduction on Platinized Platinum	93
Activated Carbon Cathode	104
Interpretation of In-Vivo Performance From In-Vitro Data	104
Analysis of Automated Test System	112
VI. Conclusions and Recommendations	116
Bibliography	119
List of Symbols	126
Appendix A	
List of Equipment and Materials	128
Appendix B	
Culture Media Composition	131
Appendix C	
Limiting Current From Diffusion Layer Theory	132

page

LIST OF FIGURES

Figure

Voltage vs. Current Density Teflon Bonded Pt Black Electrodes	12
Voltage vs. Time In-Vivo	17
Scanning Electromicrograph of Platinized Pt Electrode	35
Photograph of Platinized Pt Electrode	36
Diagram of Glass "H-Cell"	37
Photograph of Glass "H-Cell"	38
Photograph of Potentiostatic and Galvanostatic Equipment	41
Diagram of Potentiostatic Circuit	42
Scanning Electronmicrograph of Activated Carbon	A 77
Determine of Notivated Capter Cathoda	4/
Photograph of Activated Carbon Cathode	48
Diagram of Galvanostatic Circuit	50
Photograph of Cell Bath for Automated Load Switching Tests	52
Diagram of Switching Arrangement for Automated Load Switching Tests	53
Photograph of Insulated Cell Baths and Switch Box for Automated Load Switching Tests	56
Voltage vs. Current Density Platinized Pt Electrode	63
Current Response to Voltage Step Change Platinized Pt Electrode	65
Voltage vs. Current Density - Platinized Pt Electrode with Variable PO ₂	67
Voltage vs. Current Density - Platinized Pt Electrode with Variable pH	68
Current Density vs. PO ₂ - Platinized Pt Electrode with Variable pH	70
Voltage vs PO ₂ - Platinized Pt Electrode	71
	<pre>Voltage vs. Current Density Teflon Bonded Pt Black Electrodes</pre>

Figures

21	Current vs. pH at Constant Voltage - Platinized	70
22	Voltage response to Current Step Change	12
	Activated Carbon Cathode	74
23	Voltage vs. Current Density - Activated Carbon Cathode with Variable PO,	75
24	Voltage vs. PO ₂ - Activated Carbon Cathode	76
25	Voltage vs. pH ⁻ Activated Carbon Cathode	77
26	Voltage vs. Temperature - Activated Carbon	70
27	Voltage vs. Current Density - Activated Carbon	70
_,	Cathode, Stirred and Unstirred Solutions	81
28	Voltage vs. Current Density - Activated Carbon Cathode by Automated Load Switching	83
29	Voltage vs. Current Density - Activated Carbon Cathode by Automated Load Switching, Variable Switching Interval	84
30	Voltage vs. Current Density - Activated Carbon Cathode, Automated Load Switching vs. Galvanostatic	86
31	Voltage vs. Current Density - Activated Carbon Cathode in Artificial Interstitial Fluid	88
32	Voltage vs. PO2 - Activated Carbon Cathode in Artificial Interstitial Fluid	90
33	Voltage vs. Current Density - Activated Carbon Cathode in Artificial Interstitial Fluid plus Protein	92
34	Nernst Diffusion Layer Model	110
35	Voltage vs. Current Density - Teflon Bonded Pt	
	Black by Automated Load Switching	114

page

LIST OF TABLES

Table		page
1	Diagnostic Criteria for Teflon Bonded Pt Black from Henry and Fishman (39)	14
2	Electrolyte Composition of Interstitial Fluid	30
3	Non-electrolyte Composition of Interstitial Fluid	30
4	Effect of A1 $^{+3}$ and Zn $^{+2}$ on Cathode Voltage	87

INTRODUCTION

For many years there has been a concentrated effort to develop an implantable power supply for cardiac pacemakers and related devices which would greatly extend their present two year average life expectancy. A number of methods have been proposed to accomplish this (1,2) including a variety of conventional type battery systems (3), piezoelectric energy converters (4,5,6), a plutonium 238 nuclear source (7), a solid state lithium cell (8), and galvanic cells utilizing interstitial fluid as the electrolyte (9,10,11,12). In addition to the galvanic method of bioenergy production, a fuel cell reducing oxygen at the cathode and oxidizing carbohydrates at the anode has been considered (13-16). A combination of the galvanic and fuel cell approaches, a hybrid biogalvanic fuel cell, has been shown to have great promise by a few investigators but is, as yet, unproven for long term application (17-26). This work is primarily aimed at gaining a deeper understanding of the characteristics and mechanism of oxygen reduction at platinum cathodes under the constraints imposed by the biological system.

The Hybrid Biogalvanic Fuel Cell

The hybrid biogalvanic fuel cell consists of a catalytic, oxygen reducing cathode and a sacrificial metal anode. The cell is implanted either subcutaneously or intramuscularly and generally has a total volume on the order of twenty-five cubic centimeters. The half cell reactions are thought to be:

where M represents a particular metal or alloy. Aluminum, zinc, and magnesium (in either pure or alloyed form) have been considered as possible anode materials. There are a number of materials which have been tested for use as cathodes including platinum (10,17-26) palladium (27), ferric phthalocyanine (28), and gold-palladium alloys (29). In theory, the total life expectancy of a power cell is a function of the anode mass. The maximum deliverable power is limited by the surface area of the cathode. It is estimated that an average power of 100 microwatts would be required for driving a cardiac pacemaker and a ten year life expectancy would be acceptable. With these criteria in mind, it has been demonstrated, under in-vitro and in-vivo conditions, that a hybrid cell would be a suitable source of energy (21-26).

The advantages of the hybrid biogalvanic fuel cell have been described elsewhere (30). The most important, of course, is the extended life expectancy from a low volume package, but there is also a distinct advantage in using interstitial fluid as the electrolyte. Conventional battery systems are plagued by either leakage of body fluids into the cell causing short circuiting of the battery or leaking of battery by-products causing short circuiting of electronic components. These problems are negated with the hybrid cell because there is no enclosure.

Problems with Hybrid Cells

One of the difficulties with hybrid cells has been a degradation in the power output after the first few days of implantation. This is due mainly to a decrease in the cathode voltage. There have been a few hypotheses advanced to explain this phenomenon, the major ones being as follows:

- The oxygen partial pressure in subcutaneous tissue is very low (20-30 mmHg) and is not sufficient to sustain the cathode reaction (27);
- Precipitates from products of the anode reaction (metal hydroxides and oxides) block the cathode surface lowering its active surface area (24);
- The reaction at the cathode is a mixed one involving the oxidation of carbohydrates causing a lower, mixed potential (16,29);
- 4) Proteins and other charged particles present in interstitial fluid "poison" the cathode (15,16,31);
- 5) Catalyst material is worn away from the current collecting screening material due to abrasive movements of surrounding tissue (31).

Many of these conjectures have been crudely tested at one time or another, but to date, there is a great lack of concrete evidence to describe the in-vivo operating characteristics of cathode materials. Even so, possible solutions to the supposed problems have been suggested and attempted. In the case of limiting oxygen concentration, one can increase performance slightly by varying implantation site or by enhancing the growth of vascular tissue in the capsule which forms

around implanted cells. Roy has used a silastic membrane window to increase PO₂ at a platinum cathode (10). However, this is not a very practical approach. In reality, if the partial pressure of oxygen at the cathode surface were the major factor involved in the decrease of the cathode voltage, there is little that can be done from a practical standpoint. Thus, an accurate determination of the oxygen dependency of cathode materials is indispensable in evaluating the maximum capabilities of a hybrid fuel cell.

If the precipitation of insoluble products of the anode reaction or the presence of ions formed at the anode have a detrimental effect on the cathode reaction there are possible alternatives. First, one anode might be preferred over others if it were found to be less harmful in this respect. Secondly, an anion exchange membrane could separate the anode from the cathode preventing the escape of cations. This latter alternative has been suggested by Tseung and King also as a means of preventing toxic side effects of anode materials (24). This approach has one of the same disadvantages as conventional cells; i.e., a leaky membrane would negate the original purpose and thus presents a mode of failure which was hopefully circumvented by the use of a hybrid cell. It should also be mentioned that the topic of toxicity of aluminum and zinc at concentration levels produced by bioenergy sources is controversial (1) and may prove to be of no consequence.

The effects of mixed potentials and poisoning present similar solutions and problems as do the effects of anode by-products. Again, neither effect has actually been shown to be significant, but if this were the case, there are specific steps that could be taken. Modification of catalyst material and/or structure has been suggested (29).

In theory, it should be possible to formulate a catalyst which would be specific for oxygen reduction and not be hampered by local oxidation of carbohydrates. The gold-palladium alloys are said to have such properties, however, the claim of their enhanced capabilities is controversial (26). It is here that a clear understanding of the oxygen reduction process would be most useful. As will be detailed in the next section, the reduction of oxygen has been the center of many investigations over the past twenty years. Typically, the reaction has been studied in either strong acid or basic environments and very little attention has been given to neutral electrolytes.

More information about the mechanistic and adsorptive properties of catalyst materials in near neutral solutions might lead to the design of a more efficient cathode. It is quite possible though, that the mixed potential effect on platinum in biological fluids is not a significant factor in the problem of in-vivo voltage degradation. This point remains to be clarified.

The idea of an oxygen permeable membrane as a cathode enclosure has been mentioned in a number of publications (15,16,24,31). Its primary advantage would be to exclude larger molecules and prevent both the mixed potential effect and poisoning of the cathode, while permitting oxygen to arrive at the catalyst surface unhindered. Many investigators have taken for granted that such a membrane is, in fact, feasible. However, it has been shown that silicone rubber membranes, which perform quite well in simple salt solutions, are not suitable under in-vivo conditions (31). The task of developing a membrane system for a hybrid or pure fuel cell may prove to be formidable. Again the poisoning question has not been clearly defined and awaits intense scrutiny.

In contrast to the previous problems, erosion of the active catalyst surface seems to have been solved. Teflon bonded platinum catalysts, which have found frequent in-vivo usage, are very unsuitable because of their fragile structure. An activated carbon electrode, manufactured by ESB research, has been shown to have superior capabilities in this respect. Partly for this reason and also because of its adequate catalytic properties, the ESB electrode is the primary subject of this investigation.

Topics to be Investigated

With the previous discussion in mind, the overall scope of this dissertation can be described. It is obvious that even after a number of years of investigation, the in-vivo operating characteristics and reaction mechanism of oxygen reduction on bio-fuel cell cathodes are not clear. The task of clarifying each of the above mentioned aspects of the problem is enormous, and only certain topics will be covered here.

The most difficult venture is the elucidation of the oxygen reduction mechanism. It would be idealistic to expect that the current controversy concerning the mechanism will be settled. However it is hoped that data will be presented which will open the discussion of the mechanism in neutral chloride solutions. Indeed, there have been many problems associated with reproducibility of platinum electrodes in strong acid and basic solutions. It is, then, understandable that this lack of reproducibility would be encountered when neutral solutions are utilized and even more so with the presence of chloride ions (chloride is strongly adsorbed on platinum). However, there has been no attempt to

date to collect steady-state mechanistic data from platinum electrodes in neutral chloride solutions and the research presented in this work is aimed at exploring this area. Thus, steady-state overvoltage curves and oxygen and pH dependencies in the neutral region will be described and their implications examined.

Some mention of the type of electrode to be studied for mechanistic purposes is required here. More detail will be given later. Porous electrodes present great difficulties in the studies of reaction mechanism as there are no accurate means of accounting for concentration gradients inside the porous structure or for distributed voltage drops. In the case of platinum black dispersed in a teflon binder. an attempt has been made to analyze over-voltage characteristics on the basis of a number of structural parameters (32). It was determined that this type of electrode supposedly could be analyzed in a manner analogous to a smooth electrode. Other means have also been used to adapt the porous structure to a form which could be more easily investigated (33,34). However, the activated carbon electrode, which has been found to be so satisfactory for in-vivo hybrid cells, is even much more difficult to study than a simple dispersed platinum-black cathode. Thus, for initial considerations, a lightly platinized platinum electrode has been utilized for the study of the oxygen reduction mechanism. The assumption that the mechanism is the same on the different surfaces may or may not be valid, but at the present state of knowledge, it will be used. Thus, the mechanism will first be investigated on the simplest surface, then, depending on the results, further steps can be taken to study the initial assumptions.

Aside from the mechanistic study, performance data under carefully controlled conditions will be presented. These are divided into a number of areas. First, the performance of the ESB cathode under galvanostatic control in a simple buffered saline solution will be described. Oxygen and pH dependency as well as overvoltage characteristics have been observed although no strict mechanistic analysis is attempted because of the complexity of the electrode structure. The overvoltage data under galvanostatic control can also be compared to performance data collected under less strigent conditions which have been used to compare various cathode materials (35). Thus, the validity of this latter form of data can be tested.

To determine the effects of anode by-products, porous cathodes have been observed for periods of days in solutions saturated with aluminum and zinc ions. Similarly, in the case of interstitial fluid components, tests have been conducted using a simulated interstitial fluid as the electrolyte. In the latter, it is most important that rigid aseptic conditions be maintained to prevent growth of possible interfering organisms. This factor has not been accounted for in other published investigations (29,31) and has limited their testing times to relatively short periods.

With the results of experiments conducted as outlined above, the factors involved in the operation of hybrid fuel cell cathodes can be separated and more clearly understood. Also, some insight will have been gained into the mechanism of oxygen reduction on platinized platinum in neutral chloride sclutions. From this point, further decisions can be made as to what courses of action, if any, should be taken to improve cathode performance.

LITERATURE REVIEW

Cathodes for Oxygen Reduction in Biological Fluids

The most widely used cathode for both hybrid and pure biological fuel cells has been platinum black dispersed in a binder material. This type of electrode* typically had a catalyst loading of from 10 mg to 40 mg per cm² of geometrical surface. The catalyst was spread on a current collector screen of tantalum. This structure was rather fragile and catalyst material could easily be removed by rubbing. Other investigations have utilized laboratory manufactured electrodes similar in structure to the above cathode (24,36,39). Quite detailed studies in neutral media on platinum black and other similar cathodes have been carried out by the Monsanto Research Corporation (37). However, in each case mentioned, where mechanisms were proposed they are based on data collected from electrodes with a porous structure. As mentioned previously, mechanistic analyses of this form of platinum electrode have not been proven to be valid.

Cathodes manufactured by ESB Research are more complex and the actual manufacturing techniques are still porprietary. However, the basic sequence in manufacture consists of first precipitating platinum black on carbon. This is then dispersed in a Teflon binder and, in some cases, spread on a Teflon backing. A tantalum screen is

*Types AA-1 and AA-40 obtained from American Cyanimid Corporation.

then pressed into the electrode. Electrodes are also produced without teflon backing in a similar manner. These electrodes have performed quite well in both in-vivo and in-vitro tests and the catalyst material is not easily removed by abrasion(25).

In-Vitro Cathode Data

There are a great deal of performance type data in the literature which have described the characteristics of platinum black oxygen cathodes under relatively simple conditions. That is, although the electrolyte solutions utilized simulate the pH and salt concentration of biological fluids, neither the protein, amino acid, nor oxygen concentrations are usually duplicated.

Polarization data have been collected by two different means. Usually, cathodes are tested as a part of a particular power cell; i.e., with a sacrificial metal or carbohydrate oxidizing anode. The electrode pair is subjected to different simulated loads in the form of a pure resistance and voltage monitored. A plot of half-cell voltage vs. current is then used to assess the cathode and anode performance. A saturated calomel electrode (SCE) is most often the reference electrode and the electrolyte is either isotonic saline or Ringer's solution. An alternative to load simulation is a galvanostatic technique in which current is controlled with a DC power supply and large series resistance. In this case, either the anodes described above or a platinum counter electrode is used for the other half of the test cell. The data collected by both of these techniques is similar in that the rate of reaction (current) is, for all practical purposes, the controlled (independent) variable rather than the cathode voltage.

It would be impractical to present data here for all types of cathodes. Moreover, much of the data reported includes only total cell voltage and, in many cases the test conditions were not well controlled or are unsuitable for analysis. However, some knowledge of the characteristics of typical cathodes is necessary and this can be conveyed in the form of a few graphical representations of data collected.

An extensive investigation of materials for hybrid power cells has been carried out by Hahn and Cooper, et al. (40). For their studies, an automated data collection system was developed for gathering voltage versus current data (35). Half-cell voltages were monitored, loads switched at appropriate intervals, current calculated and voltage versus current plotted by a Linc-8 computer and Calcomp plotter. In Figure 1, a typical computer generated polarization curve is shown. The cathode was type AA-1 American Cyanimid platinum black on tantalum screen and the anode was aluminum, both with geometric area = 4cm^2 (2 cm x 2 cm). Superimposed on this graph are data from four different publications in which a similar (Teflon bonded) cathode material has been tested and testing conditions were similar (i.e. 37°C, atmospheric oxygen and in saline or Ringer's solution). The only difference worthy of mention is that in the investigation by Tseung and King (24) the cathode material was manufactured by the authors.

It can be seen that in-vitro data from Teflon bonded cathodes is generally reproducible under simple conditions. In the linear region,

FIGURE 1

VOLTAGE VERSUS CURRENT DENSITY TEFLON BONDED PLATINUM BLACK ELECTRODES

• Cooper and Hahn (42)

- Derosa (36)
- ▲ Planck (18)
- **•** Sonne (27)
- Tseung and King (24)



the slopes of the curves are on the order of 140 millivolts per decade and limiting current about 450 $\mu a/cm^2*$. The greatest spread in the data is 125 millivolts at 14 $\mu a/cm^2$ between the measurements of Plank and Derosa. All of the points plotted, except those of Hahn and Cooper, have been interpolated from graphical data presented in the various publications and are subject to slight error.

Data concerning the oxygen dependency of implantable cells have been reported by Sonne (27). In this case, a constant simulated load (20 K Ω with 4 cm² cathode) was maintained across a hybrid cell and the voltage monitored at oxygen partial pressures from 0.01 to 0.209 atmospheres. The results of these experiments would indicate that there is a marked decrease in both total cell and cathode voltages at oxygen partial pressures in the physiological range of subcutaneous or intramuscular tissue.

Henry and Fishman (39) have reported briefly on galvanostatic data taken from metal black diffusion electrodes in acid, basic and neutral solutions without chloride ion. Their data is sketchy and methods are not clear; however, it is the only publication in which a full range of parameters was varied. For a platinum black Teflon bonded electrode, a summary was given and is shown in Table 1. (See page 14).

There are a few publications in which attempts have been made to assess the effects of interstitial fluid components on platinum oxygen cathodes. Both constant voltage and constant current (or load) techniques have been employed. The methods usually consist of TABLE 1

рН	Tafel (mv	slope)	a log PO2	a log i a log PO ₂	<u> </u>	ЭН	<u>ə log i</u> əpH
	02	air			0 ₂	air	0 ₂ & air
1-2.5 5-8 12-14	-60 -120 -60	-60 -125 -60	30 60 35	.456 .24 .45	-95 -60 -30	-100 -60 -30	9 to 1.4 5 4

adding certain substances to a cell which has a simple salt (Ringer's, Kreb's-Ringer's, or Saline) solution as an electrolyte. The results of these experiments are extremely difficult to interpret quantitatively because of the variation in conditions. Also, in no case has bacterial growth been prevented although in one instance this was unsuccessfully attempted (15).

It appears that oxygen reduction is moderately inhibited in the presence of dextrose (13,25). Fishman and Henry maintain that the reduction in current is at least 50% at 0.80 volts (vs. NHE at same pH, i.e. about 200 mv polarization from initial open circuit) (29). However, there are apparently some contradications in the data presented (25). Briefly, the current densities reported are extremely high and may be in the limiting current region. Also, catalyst loading is abnormally large (100 mg Pt/cm²) and the duration of the test cycle is relatively short (one hour after addition). Wolfson, et al., mention that addition of glucose to a half-cell oxygen cathode caused "an immediate loss of output with partial recovery", but state no actual figures (13).

In one investigation, 10% plasma additions to basic electrolyte solutions were shown to reduce cathode performance (28,38). Only a relatively fast voltage sweep technique (0.25 and 0.10 volts/min.)

was used, making it difficult to predict long-term steady state performance. However, from interpolation of graphical data, there is apparently a decrease in half-cell voltage of approximately 180 mv at about 40 μ a/cm² on a smooth platinum wire in solution saturated with oxygen (1 atm.)

The effect of protein addition to hybrid fuel cells has been studied (31). Low protein concentrations (0.5 gm%)* effected an initially drastic decrease in voltage (at constant load) with almost complete recovery. High concentration (2.0 gm%) of protein caused a greater initial drop and less recovery. The tests were only qualitative in conjunction with an attempt to utilize oxygen permeable membranse as a protective covering for implantable cells. Results of these experiments also indicate that membranes may not be effective in preventing voltage degradation in-vivo.

In-Vivo Cathode Performance

The majority of investigations into the operation of implantable oxygen reducing cathodes have, been of an in-vitro nature with few, if any, implantation experiments. In cases where in-vivo data are reported, half-cell voltages are often not measured and other experimental variables are unclear. However, investigators do generally agree that in-vivo cathode performance is substantially below that determined in in-vitro testing (10,17,19,23,31). Typically, there is a pattern of voltage deterioration during the early days of

*gm% = grams per 100 ml solution

implant followed by a recovery to levels still below the initial voltage. Examples of this are shown in Figure 2. Curves #1 and #2 represent total voltage data from Hahn, et al., in which activated carbon cathodes and aluminum alloy or zinc anodes were implanted in dogs (41). In the former curve, the load consisted of a functional cardiac pacemaker pulsing at a rate of about 110 pulses/min. (25). Average current drain is about 2 $\mu a/cm$, but drawn in a pulsed mode (zinc anode). Voltages in curve #2 were measured by means of an implanted voltage monitoring transmitter powered by the hybrid cell (41). Here the anode was an aluminum alloy and current drain averaged less than 1 $\mu a/cm^2$. Prior to implant, cells are run in-vitro with their respective loads for a number of days and individual half-cell voltage is measured. In-vivo, anode and cathode voltages are monitored by reference to a SCE placed on a wetted area of skin. Although, this is not a highly accurate technique, results indicate that cathode voltage, after stabilization, is about 300-400 mv less than that measured in-vitro. Curve #3 shows similar data taken from Roy and Wehnert (10). This particular cell was a Teflon dispersed Pt black cathode (approximately 13 cm² area) and zinc anode. A constant load of 3,300 ohms across the terminals drew a current of about 19 $\mu a/cm^2$. It is estimated that cathode voltage would be about -200 mv versus SCE since zinc anodes have typically operated near -1000 mv versus SCE in-vivo. (42)

Although it is difficult to accurately quantitate the decrease in cathode performance, it can be seen that in-vitro and in-vivo operating characteristics are not identical. Hopefully, the factors

FIGURE 2

VOLTAGE VERSUS TIME IN-VIVO
 #1 - Hahn, et. al. (26)
 #2 - Hahn, et. al. (26)
 #3 - Roy and Wehnert (10)



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accounting for this discrepancy will become clear with the presentation of data in sections to follow.

Mechanisms of Oxygen Reduction

Solutions and Surfaces Studied

There are a number of recent reviews in which oxygen reduction on platinum is thoroughly discussed. Three of these deemed most important are those by Bockris and Conway (1969) (43), Hoare (1968) (44), and Vetter (1967) (45). Even with the results of a large number of investigations there appears to be a lack of agreement on the mechanism of this complex reaction. Following will be a concise summary of the major relevant points pertaining to this area of research especially where these points could apply to the reaction in neutral media.

Oxygen reduction has been most frequently studied in acid (pH 1-3) electrolytes although alkaline media (pH 11-14) have received a fair amount of attention. In the former, sulfuric (0.1-2N) and perchloric (1N) acids were most often utilized and in the latter, sodium and potassium hydroxides (1N). There are very few reports of mechanistic studies in neutral media. Delahay determined polarization curves on platinum in KCl solution (pH 6.9) by an indirect technique, but encountered unexplainable variations in current during the course of experiments (46). More recently, Kozawa, <u>et al</u>., used linear sweep voltammetry and a ring-disc electrode in comparing various materials for oxygen reduction in buffered neutral saline (pH = 7.22) (28). Hoar, in a 1933 publication, gives one voltage-current curve for a phosphate buffer electrolyte (pH 7.0) along with others for acid and basic solutions (47). Steady state polarization data and reaction orders are, however, not generally available for the case of neutral chloride containing solutions.

In studies of reaction mechanism, smooth platinum surfaces were typically used. The pretreatment of the metal surface has been shown to have a pronounced effect on the behavior of the electrode at open circuit and/or under polarization conditions. Bianchi and Mussini treated platinum discs by ten different means and found a wide variation in Tafel slopes; i.e., 60-240 mv/decade (48). Damjanovic and Bockris have shown that a bare platinum surface is a much better oxygen reducing catalyst than an oxide-covered one (49). The question of the oxide vs. adsorbed oxygen surfaces has been discussed (43,44). There seems now to be some agreement that above 1 volt versus the normal hydrogen electrode (NHE), oxygen is present in the form of platinum oxides, whereas below 1 volt, oxygen is an adsorbed species. Thus, at true steady state, oxygen dissolution should occur at an oxide free surface, since oxides will eventually be removed. Interpretation of experimental results from some investigations is difficult because it is not clear as to what type of surface was actually studied. Relatively fast measurements on anodically treated surfaces are probably dealing with an oxide covered platinum while cathodically treated electrodes should be oxide free.

Open Circuit Potentials

The overall reaction for the reduction of oxygen is known to be:

$$0_2 + 4H^+ + 4e^- = 2H_20$$
 (acid solution)
 $0_2 + 2H_20 + 4e^- = 40H^-$ (basic solution)

The theoretical open circuit potential from thermodynamic considerations is:

$$\phi = \phi_0 + \frac{RT}{4F} \ln PO_2 + \frac{RT}{F} \ln [H+] - \frac{RT}{2F} \ln [H_2O]$$
 (acid)

or

$$\phi = \phi_0' + \frac{RT}{4F} \ln PO_2 - \frac{RT}{F} \ln [OH^-] + \frac{RT}{2F} \ln [H_2O]$$
 (basic)

with

$$\phi_0 = 1.227$$
 volts (acid)
 $\phi'_0 = 0.400$ volts (basic)
at 25°C

Thus, at pH = 0 and PO₂ = 1 atmosphere, ϕ = 1.227 volts for the thermodynamically reversible electrode reaction. It is well known that this potential is rarely observed under normal experimental conditions. Bockris and Huq (1956) were the first to observe the 1.23 potential at open circuit (50). Later, Watanabe and Devanathan measured an oxygen partial pressure dependence to be very close to the theoretical 15 mv per tenfold change in pressure. In both instances, the results were obtained under ultrapure conditions after prolonged anodic and cathodic preelectrolyses. Hoare has shown that the reversible potential can be attained with an electrode pretreated in nitric acid (52).

Usually, a potential of about 0.98 volts (pH = 0, $PO_2 = 1$ atmosphere) is observed on platinum. There have been a number of theories advanced for this deviation from the reversible value.

Wroblowa, et al., have reviewed many of these and concluded that low levels of impurities could well account for this phenomena (53). The exchange current density for the oxygen reaction is about 10^{-10} amp/cm² and, it has been shown that residual impurities of 10^{-11} gmole/liter could begin to affect the reversible potential (43). Hoare presented a number of metal-metal oxide equilibrium potentials which could conceivably cause a mixed open circuit voltage of about 1.0 volts, but rejects them because of other evidence, especially the observed oxygen dependency of 60 mv/decade which accompanies the 0.98 potential (44).

Diagnostic Criteria for Oxygen Reduction

There are conflicting experimental results with respect to the various diagnostic criteria which are necessary for elucidation of the oxygen reaction mechanisms. Some of the conflict is probably due to variation in surface properties of the platinum studied, but in other instances, there are no readily apparent reasons for inconsistencies in data from different investigations. Also, there is evidence that the reaction mechanism is not the same in both acid and alkaline solution. However, it is often stated that the reaction in neutral solution follows the same path as that in acid solution (45). A summary of past observations should place the present status of knowledge in some perspective.

Generally, voltage versus log current density plots show a linear (Tafel) region from about one to one hundred μ amp/cm². At an oxygen pressure of one atmosphere, a diffusion limiting current sets in at

one mamp/cm² and the potential decreases to the region of hydrogen evolution. Both Damjanovic and Brusic (54) and Bianchi and Mussini (48) reported a Tafel slope of about -60 mv for an oxide free platinum surface in acid solution. Hoare indicated that the slope was actually closer to -2(2.3)RT/F (-120mv) for surfaces which would seem to be oxide free; i.e., prolonged cathodic prepolarization (55). In another publication, Damjanovic, <u>et al</u>., measured a cathodic slope of -2(2.3)RT/F (-120mv) for an oxide covered electrode (anodic pretreatment), but they mention difficulty with reproducibility of cathodic data (56). More recently, Damjanovic and Genshaw utilized a rotating disk electrode to remove mass transfer limitations at higher current densities (57). They found that the slope of -60mv which they determined *e*arlier or oxide free Pt increased to -120mv above one ma/cm².

 $\frac{1}{2} \frac{\partial x^{2}}{\partial x} \frac{\partial x}{\partial x} = \frac{1}{2} \frac{\partial x}{\partial x} \frac{\partial x}$

In alkaline solution, a value of about -(2.3)RT/F has been reported for the Tafel slope on oxide covered (54,56,57,58) and oxide free surfaces. As in acid solution at higher current densities, a change of slope to -2(2.3)RT/F was observed (57). In a 1/15 M phosphate buffer (pH 7.0), Hoar measured a value of 118 mv/decade for $\partial V/\partial \log i$ on bright Pt (47). However, the curve in neutral solution was shifted far below that in acid solution (0.1N H₂SO₄) or alkaline solution (0.1N NaOH) indicating a much lower activity. Winkelmann, at pH 8.6 (phosphate buffer), indicates that at this near neutral condition, the voltage-current curve is very steep and apparently varies somewhat with oxygen concentration (59). However, his curves were taken rather quickly (10 seconds at each point) and are probably far from steady state.

The oxygen and pH dependencies of the oxygen electrode reaction have been determined in both acid and basic solutions. On oxide covered electrodes the values summarized by Bockris (43) are $\partial V/\partial pH =$ 60mv (acid); -90mv (alkaline) and $\partial \log i/\partial \log PO_2 = 0.30$ (acid); 0.24 (alkaline). On oxide free electrodes values are given as follows: $\partial V/\partial \log PO_2 = 60$ mv and $\partial V/\partial pH = 100$ mv. In contrast, Vetter agrees that the oxygen reduction reaction is first order with respect to oxygen, but asserts that it is independent of hydrogen ion concentration in acids, i.e. zero order with respect to [H⁺], and first order in alkaline solution (45).

Another very important factor in the elucidation of the oxygen reduction mechanism is the formation of hydrogen peroxide. It has been detected by many investigators during the course of the former reaction on platinum and other metals. The question which has been raised often is whether or not the peroxide formed is an intermediate in the oxygen reaction mechanism or the product of some impurity side reaction. The reviews cited earlier discuss the usual arguments in some detail, but there still exists a distinct lack of agreement. In highly purified solutions it has been shown on a ring disc electrode that hydrogen peroxide is not produced above 0.15V versus the hydrogen electrode (60). Thus, in conjunction with results of the studies on the reversible oxygen electrode in ultra-pure solutions, it would seem that solution purity can have a marked affect on mechanistic determinations (51,53).

Tracer studies by Davies, <u>et al.</u>, with ¹⁸0 on active carbon in 1M KOH led to the conclusion that the 0-0 bond is not broken during the intermediate reduction process of oxygen to hydrogen

peroxide (61). However, it has been suggested that on oxide-free platinum in oxygen saturated solution the adsorption of O_2 may be accompanied by dissociation (62). No conclusive proof for this has been presented (43). Thus, in proposed mechanisms, either one assumption or the other is usually made at the outset.

Suggested Mechanisms

There have been numerous mechanisms proposed for the oxygen electrode reaction. In fact, it has been stated often that the reaction may occur along different paths in the anodic and cathodic directions (44). Damjanovic, Dey, and Bockris have listed fourteen suggested paths and calculated Tafel slopes which would be associated with each step (56). In a latter work, it was suggested that the reaction is different in alkaline and acid solutions and that the first step in each was rate determining and as follows (54):

$$0_2 + H^+ + e^- - 0_2H$$
 (acid)
 $0_2 + e^- - 0_2^-$ (alkaline)
or
 $0_2 + H_20 + e^- - 0_2H + 0H^-$ (alkaline)

Although steps following the rate controlling step cannot be determined, they are thought to be (43):

0 ₂ H + H	+ + e ⁻ -	() + H ₂ 0
0 + 1	H ⁺ + e ⁻		ОН
0H + 1	H ⁺ + e ⁻		H ₂ 0

These conclusions were drawn for oxide-free platinum whereas, for
oxide covered Pt, other paths are suggested, again different for acid and alkaline electrolytes. Also, a change in adsorption conditions has been indicated from the shift in Tafel slopes in going from low to high current densities (51).

The above paths directly to H_20 may occur in parallel with peroxide reactions in solutions that are not sufficiently purified; i.e. impurities greater than 10^{-7} gmole/liter, as suggested in the Bockris and Conway review (43). This low level of impurities is difficult to attain and most electrolytes are certainly impure based on such a standard. Thus, the peroxide intermediate is most often considered in kinetic studies. Hoare (44) and Vetter (45) both conclude that the reaction most likely begins with:

$$0_2 + e - 0_2^-$$

and is followed by:

 $0_2 - + H_2 - H_2$ H $0_2 + e^- - H_2^-$ H $0_2^- + H_2^+ - H_2^0_2$

The peroxide formed can be desorbed or react further by:

 $H_2O_2 + e^- - OH + OH^ OH + e^- - OH^ OH^- + H^+ - H_2O$

The two overall cathodic reactions are:

 $0_2 + 2H^+ + 2e^- - H_2 0_2$

and

$$H_20_2 + 2H^+ + 2e^- - 2H_20$$

It is also possible that a local cell mechanism is responsible for peroxide decomposition by:

$2 (H_2 O_{2ads}) - 2H_2 O + O_2$

with the 0_2 liberated being reduced by repeating the earlier scheme.

A second class of mechanisms proposes that surface oxides or hydroxides participate in the reduction process. This particular type of mechanism has not been looked upon very favorably in the most recent reviews. However, such a mechanism could take the general form:

> $2Me + 0_2 - 2Me - 0$ Me-0 + 2H⁺ + 2e⁻ Me + H₂0

Bianchi and Mussini propose that in the potential region of 960 to 680 mv vs NHE the behavior of smooth platinum in acids depends on three parallel reactions (48):

> 2 Pt + 0_2 \longrightarrow 2Pt 0_{ads} 0_{2ads} + H⁺ + e⁻ \longrightarrow H 0_{2ads} Pt 0_{ads} + 2H⁺ + 2e⁻ \longrightarrow Pt + H₂0

At lower potentials, they contend that H_2O_2 formation begins and that below 250mv peroxide reduction sets in.

Vetter has summed up the present state of affairs with regards to the oxygen electrode(45):

"A large number of variants on the mechanisms.... can be found in the literature. Since all these possibilities are discussed on a purely speculative basis, a detailed discussion is not appropriate. The mechanism of the 0_2 electrode is simply not clear at present."

Influence of Foreign Ions on Oxygen Reduction

As complex as oxygen reduction is in relatively simple solutions, the process becomes even more complicated with the presence of additional substances. In-vivo, the situation is almost inextricable when carbohydrates, amino-acids, proteins, lipids, and a number of salts must be considered. It is well known that a platinum surface will adsorb a great variety of species which can then affect its oxygen reducing capability to great extent. In particular, anion adsorption has been considered on smooth and platinized platinum as to its potential dependence and the degree to which it inhibits oxygen reduction in acid and basic solutions. On the other hand, oxygen reduction in the presence of organics found in the biological system has been given almost no attention.

Kozawa investigated the effects of a variety of anions and cations on both oxygen reduction and evolution (63). He used a relatively fast (2.5 mv/sec) linear sweep technique in sulfuric acid and sodium hydroxide electrolytes. It was found that, among a variety of ions tested, only halides in acid solution and alkaline earth metal ions in alkaline solution had "a marked effect" on the reduction process.

Bianchi and Mussini found that the addition of chloride ion to $0.5M H_2SO_4$ substantially lowers the open circuit potential and greatly increases the Tafel slope. (48) Moreover, the slope increased with increasing anion concentration. Specifically, with $0.02M Cl^-$ the rest potential was 150 mv less than in H_2SO_4 alone and the Tafel slope rose to 130 mv/decade. At 1.0 M Cl⁻ in sulfuric

acid, the Tafel slope was 170 mv/decade.

Studies have been made concerning the adsorption of chloride ion on platinum and its effect on oxygen adsorption. Using a differential capacitance technique, Popat and Hackerman demonstrated that in a 1.0N KCl solution, chloride ion is being desorbed from smooth Pt in the region between 0.8 volts and -0.4 volts versus SCE (64). Similar results were obtained by a tracer method on platinized platinum by Horanyi, <u>et al.</u>, in HCl solution of varying concentration $(1.3 \times 10^{-3}$ to 2.6 $\times 10^{-5}$ moles/L) (65,66). In the latter work, it was found that the adsorption curve was different for freshly prepared versus used electrodes and, also that hysteresis occurred upon reversal of the direction of voltage change.

Adsorption of halides decreases the surface coverage by oxygen as determined by Bagotzky, <u>et al.</u> (67,68). The fractional coverage (Θ) of halide is an exponential function of concentration and linear with respect to voltage within a wide region on smooth Pt. However, a maximum surface coverage by chloride occurs above 10^{-2} moles/liter at voltages between 0.3 to 0.7 volts versus NHE (0.5M H₂SO₄) (67). Thus, it can be expected that in neutral chloride solutions (Ringer's, saline), overpotential characteristics will vary markedly when compared to studies in less strongly adsorbed electrolytes.

Composition of Interstitial Fluid

To assess the characteristics of porous cathodes or analyze the mechanism of oxygen reduction of platinum in biological media it is necessary to duplicate this media to whatever extent possible. Clearly, the electrolyte in which bio-fuel cells operate is extremely complex, but its composition has been defined in a number of texts. In subcutaneous or intramuscular implantation, the fluid compartment of the body in which a cathode operates is considered to be interstitial fluid. Its composition is very similar to plasma except in protein concentration. This and other solute concentrations will now be described.

The approximate concentrations of the major anions and cations of interstitial fluid are shown in Table #2 (69). Non-electrolytes are given in Table #3 (70). There is relatively good agreement in the literature concerning the data shown with the notable exception of protein. This is, of course, a question of some concern since protein has been suspected as a possible "poison" for oxygen cathodes. Ruch and Patton state that "...interstitial fluid, unlike plasma, is nearly devoid of protein" (71, p. 887) On the other hand, Guyton puts the interstitial protein concentration at about 1.8 gm/100m1 (gm%) (69) and Wiederhelm places it at about 2.1 gm% (72). Cater and co-workers used approximately 100 mg/100 ml serum protein in an artificial extracellular fluid mixture for testing a Clark-type oxygen (measuring) electrode (73). It is interesting to note that they found no effect on current from the protein at this concentration compared to tests without protein. However, at 2.5 gm%, the current was lowered by 15%. Since this type of electrode is operated in the limiting current region, it is not feasible to extrapolate to current values where the oxygen reaction is activation controlled. Also, at higher protein concentrations it is necessary to add anti-foaming agents which themselves decrease cathodic performance.

Electi	olyte Composition of In	terstitial Fluid	(69)
Cations	conc. (meq/L)	Anions	<pre>conc. (meq/L)</pre>
Na ⁺	145	C1_	115
к +	4	HC03	30
Mg ⁺⁺	2	HP04	2
Ca ⁺⁺	3	s0 ₄	1
		organic acids	5
		Protein	?

Table 3

Non-Electrolyte Composition of Interstitial Fluid (70) Non-electrolyte Conc. (mgm/100ml) Phospholipids 280 Cholesterol 150 Neutral Fat 125 Glucose 100 Urea 15 1 Lactic Acid 10 Other 5

The amino acid concentration of interstitial fluid is another parameter which is rather elusive. Cater's artificial extracellular fluid included amino-acids as follows (73):

Table 2

.

amino acid	mg/100m1	amino acid	mg/100m1
1-arginine	0.375	l-lysine	0.80
1-aspartic acid	0.300	l-methionine	0.25
1-cystine	0.07	β-phenyl l-alanine	0.25
l-glutamic acid	0.75	l-proline	0.25
glycine	1.00	1-threonine	0.375
1-histidine	0.375	l-tryptophane	0.20
dl-isoleucine	0.25	l-tyrosine	0.40
1-leucine	0.25	dl-valine	0.50

The total from this list is 6.395 mg per 100 ml. Values of 4.84 and 4.90 mg/100ml have been given elsewhere for the total amino acid concentration of lymph and plasma, respectively, in dogs (74). Interstitial fluid is very similar to plasma and lymph in its concentration of low molecular weight species. Thus, these values probably are within a reasonable range for a first approximation.

EXPERIMENTAL

In order to investigate the questions previously outlined in the <u>Introduction</u>, three separate experimental procedures were devised:

- Analysis of oxygen reduction mechanism on platinized platinum.
- Characteristics of an activated carbon cathode for oxygen reduction in neutral saline solution under
 - (a) galvanostatic, (b) constant loading conditions.
- Effects of products formed at hybrid fuel cell anodes and artificial interstitial fluid on an activated carbon cathode.

Each of these points has been treated individually in the hope that an increased understanding of in-vivo cathode operation will be reached. It remains now to describe the specific procedures that were undertaken toward this goal.

Mechanism on Platinized Platinum

Electrode Material and Preparation

The oxygen reduction mechanism was studied on a pure platinum foil electrode, .005 cm (2 mil) thick (Fisher Scientific Company). The dimensions of all electrodes studied were 1 cm. x 2 cm. Initially, the foil was studied without platinization, but with different

pretreatments adapted from descriptions in the literature. One pretreatment consisted of heating the platinum to red hot, soaking in concentrated HCl and rinsing with distilled water. In another instance, the electrode was soaked in chromic sulfuric acid prior to the previous treatment. In a third case, trichloroethylene was used to degrease the electrode prior to following the steps in the first procedure. Each treatment also included a final cathodic polarization for fifteen seconds. The polarization behavior of electrodes prepared in this manner was observed in sulfuric acid solution to assess their performance as compared to data in the literature. Generally, similar voltage current curves were produced with this electrolyte. However, in these preliminary tests in neutral buffered saline solution the behavior of the platinum foil was not sufficiently reproducible. To overcome this difficulty a light platinization of the electrodes was required. Thus, the entire mechanistic study was carried out on such an electrode.

The platinum foil electrodes were platinized according to a procedure outlined in both Ives and Janz (75) and Feltham and Spiro (76). The foil was first welded to a 22 gauge (0.64 cm dia.) platinum wire by heating both to red hot and tapping lightly with a hammer. The wire was previously silver soldered to a three foot length of stranded copper wire and fitted into a 30 cm pyrex glass tube (5 mm I. D.). A glass to metal seal was formed leaving one cm of the platinum wire exposed. The wire in the seal was flattened to a thin crossection in order to prepare a water tight joint. Pressure testing to 15 psi with compressed air ensured that no leaks were present. After welding, the foil and glass were rinsed

first in acetone, then in distilled water. The electrode was subjected to a ten minute cathodization with hydrogen evolution in 0.1 N sulfuric acid using a platinum foil counter electrode. After another distilled water rinse, platinization was carried out in a 2% chloroplatinic acid (Fisher Scientific Co.) in 2 N hydrochloric acid solution. The current was held constant at ten ma/cm² for fifteen minutes. The electrode was rinsed a number of times with distilled water and soaked in the same until ready for use. A scanning electronmicrograph (SEM) of the electrode surface is shown in Figure 3 and a close-up view of the electrode and glass seal in Figure 4.

Equipment

Procedures relating to the mechanistic investigation were performed in a pyrex glass "H-cell". A schematic diagram of the cell is shown in Figure 5 with an actual photo in Figure 6. The cell consisted of three compartments; one each for testing (working), counter, and reference electrodes. Separation between the three was by medium porosity glass frits (Ace Glass Inc.) with the additional capability of total closure with Teflon stopcocks. In order to fill the glass segments connecting the chambers, it was necessary to install relief valves as shown. Sampling of the electrolyte for pH measurements was afforded by a capillary tube extending into the test compartment. Gas for purging and/or stirring entered through a coarse glass frit located at the bottom of this section.

The counter electrode consisted of 4 cm x 4 cm piece of activated carbon on tantalum screen. It was spotwelded to a platinum

SCANNING ELECTRONMICROGRAPH OF PLATINIZED PLATINUM ELECTRODE Magnification 3000X



PHOTOGRAPH OF PLATINIZED PLATINUM ELECTRODE AND GLASS TO METAL SEAL

DIAGRAM OF GLASS "H-CELL"



PHOTOGRAPH OF GLASS "H-CELL"

- 1 Working electrode compartment
- 2 Counter electrode compartment
- 3 Calomel reference arm
- 4 Sample port
- 5 Drain
- 6 Millipore filter holder



wire which had been sealed into a glass tube as described above. The reference half-cell was a saturated calomel electrode (SCE). Its voltage was frequently checked against a commercial SCE (Thomas #4857-F15) and always found to be within two millivolts. The reference electrode was connected to the test cell by means of a Luggin capillary, 1 mm I.D. x 3mm O.D.

Both the working and counter electrodes were held in place by Teflon connectors (Beckman #505). They were lowered through glass tubes sealed into the caps of the respective compartments. A glass tube sealed off at the bottom served as a well for temperature measurements in the test cell. Also on the upper section of the working compartment were two other protruding glass tube sections. One served as a gas exit from which sampling could be made for determination of oxygen partial pressure (PO_2) . The other was fitted with a Millipore filter holder (250 ml) through which the electrolyte was introduced into the cell. The filter was a Millipore, 0.4 micron pore size.

The working electrode voltage was controlled by means of a Tacussel PRT-30-01 potentiostat. Current was measured in the counter electrode loop with a Keithley Model 615 electrometer. A permanent record of the current was made with a Texas Instruments strip chart recorder, model FS02W6D. A Non-Linear Systems MX-3 digital voltmeter was used to monitor the cathode to reference voltage. All experimental electrical equipment, except the recorder, were housed in a copper screened cage to prevent interference from static and high frequency electrical fields in the surroundings. Also, the H-cell stood on a styrofoam pad and 75 pound steel table to damp vibrational disturbances. The apparatus is shown in Figure 7 and a schematic diagram of the potentiostatic circuitry is given in Figure 8.

The shielding and grounding techniques are worthy of special attention. With potentiostatic control, measurement of currents below one microampere is subject to disturbances from surrounding equipment and power line switching transients. A special low resistance earth ground was available in the laboratory facility. All equipment chassis were tied to this ground as well as were all cable shieldings. Also, the copper cage and working electrode were similarly earth grounded. This system prevented for the most part, any current instabilities. However, occasional spike transients from unidentifiable sources were observed. These had no effect on the steady-state voltage and current measurements.

The partial pressure of oxygen in the inlet gas was controlled by means of Matheson gas proportioner. The gas was saturated with water vapor prior to entry into the test cell. Both PO₂ and pH were measured using a Radiometer model PHM72 blood gas analyzer with a BMS3 electrode water bath housing.

Electrolyte and Gases

Buffered saline solution was prepared with doubly distilled water and reagent grade chemicals. The solute concentrations were 0.15 M NaCl and 0.05 M sodium phosphate buffer. The buffer consisted of a varied ratio of the dibasic and monobasic phosphate depending on the required initial pH. Experiments for determining pH dependency began at about pH 6 and the electrolyte was adjusted upwards with

PHOTOGRAPH OF POTENTIOSTATIC AND GALVANOSTATIC EQUIPMENT

1 - Gas proportioner

2 - Gas washing bottle

3 - Electrometer (current indicator)

4 - Potentiostat

5 - Multimeter (voltage indicator)

6 - "H-Cell"



DIAGRAM OF POTENTIOSTATIC CIRCUIT





1 N NaOH additions. The ionic concentration increased less than 10% for the entire range of pH variation. Commercially available sulfuric acid solutions were used wherever this electrolyte is indicated. Prepurified nitrogen and extra dry grade oxygen (99.5%) were proportioned as required for control of PO₂.

Procedures

<u>Pretreatment</u> - The aim of this phase of experimentation was to determine the Tafel slopes and reaction order of H^+ and O_2 . In each case, the same general techniques were used for cell and electrode preparation. Prior to its first use, the cell was thoroughly washed with chromic sulfuric acid. Before each new series of tests, all glassware, including the cell, was cleaned with alcoholic KOH (100 gm KOH dissolved in 100 ml distilled water and 900 ml ethyl alcohol) and rinsed repeatedly with deionized water. The final rinsing was made with doubly distilled water and then 100 ml of the test electrolyte. Finally 250 ml of the test electrolyte were filtered into the working chamber by suction.

At the outset of a particular experiment, prepurified nitrogen was bubbled through the test chamber and the working electrode cathodically polarized. This was accomplished by potentiostating at -400 mv versus SCE for a 20 minute period. The potentiostat was then turned to the "off" position and the gas mixture adjusted to the required oxygen partial pressure. In preliminary tests, it was determined that a total gas flow above 500 cm³/min, did not alter the current at the greatest polarization voltage to be investigated (-400 mv vs. SCE). Thus, in experiments where the entire range of currents was studied, this flow rate was used throughout. However, when only the Tafel region was under observation, lower flow rates were maintained for reasons of economy.

Tafel Slope - After cathodic treatment, the electrode was monitored at open circuit overnight by which time a stable potential was attained. For the investigation of Tafel slope at various oxygen partial pressures and pH's, a specific procedure was then followed. The working electrode was potentiostated at different voltage values beginning at 25 mv below its rest potential. Voltage step changes of 20 mv followed for at least one decade of current increase. Once out of the linear Tafel region, larger voltage steps were taken. When only the linear region was under study, the electrode was potentiostated for thirty minutes at -400 mv versus SCE at the end of each overvoltage run. Each potentiostat setting was maintained for thirty minutes. It must be noted that this interval did not necessarily produce a true steady state. Other reported investigations on oxygen reduction in acid and alkaline solution, utilize a variety of criteria for either potential or current change. Apparently, a steady state condition is not reached for a long period of time. In fact, at least twenty-four hours were required in neutral saline experiments for steady-state at intermediate current densities. The thirty minute criteria was determined arbitrarily and at the end of this time interval, the current had responded to at about 90% of its final value. Reproducible voltage-current curves were obtained under these conditions.

<u>Reaction Orders</u> - The determination of reaction order with respect to hydrogen ion and oxygen followed similar procedures. The

electrode was potentiostated at a voltage in the Tafel region overnight. For oxygen dependency, the pH was constant at a predetermined value (approximately 5.8 to 7.8) and the oxygen partial pressure was set to the lowest value to be measured. When pH was to be varied, oxygen concentration was maintained constant (at approximately 45 mm Hg) and the pH was initially set at approximately 5.8 by adjusting the buffer ratio of the electrolyte. The variable to be investigated was adjusted upwards in steps. This was accomplished by adjusting the gas proportioner (keeping total flow rate constant) or adding a measured amount of 1.0N NaOH. Both oxygen partial pressure and pH were measured during experiments and duplicate readings taken to assure reproducibility. The former was found to reproduce within ± 2 mm Hg and the latter by less than ± 0.005 pH units after a steady current was observed on the recorder. Also, in most cases, an intermediate data point was redetermined to demonstrate the validity of any particular run.

Experiments in this series were carried out at 23^{\pm} 1°C. Barometric pressure was monitored and used as a basis for calculation of oxygen partial pressure.

Characteristics of Activated Carbon in Neutral Saline

Electrode Material and Preparation

The electrode material used throughout the experiments described in this section, was a platinum activated, carbon cathode furnished by ESB Research, Inc., Yardley, Pennsylvania. The method of its manufacture has already been described. All test electrodes were 1 cm x 2 cm and spotwelded to a platinum wire which had been sealed in glass in the same manner as were the platinized platinum electrodes. A scanning electronmicrograph of the electrode surface is shown in Figure 9 and a close view of the actual test configuration is in Figure 10. Pretreatment of the electrode consisted of a distilled water rinse followed by a three to five day warm-up period. During this time, current was maintained constant at 20 μ a (5 μ a/cm²) by a Wenking potentiostat (Model #6250 TR) and voltage was monitored. The warm-up was carried out in a second pyrex glass H-cell. This cell was similar to the one used in the platinized platinum experiments except that separation between compartments was afforded by water-seal, ground glass stopcocks rather than glass frits.

Equipment

The highly porous nature of this particular material, prevents the use of potentiostatic control. Concentration and IR drop distributions in the pores cause a high degree of low frequency noise in the current signal. Also, in its capacity as a bio-power cell cathode, the electrode can be thought of as operating in either a constant current mode or under constant load conditions rather that at constant voltage. Thus, galvanostatic and constant load techniques have been used to assess the characteristics of the activated carbon cathode in a simulated biological environment.

The independent testing systems were developed to obtain performance data. A classical galvanostatic procedure was followed using the same all glass cell and equipment described in the platinized platinum experiments. This system is rather expensive and data

SCANNING ELECTRONMICROGRAPH OF ACTIVATED CARBON CATHODE

Magnification 3000X



PHOTOGRAPH OF ACTIVATED CARBON CATHODE AND GLASS TO METAL SEAL



collection laborious. A computer operated screening technique briefly described by Cooper, <u>et al.</u> (35) was designed to speed testing of various cathode and anode materials for hybrid power cells (see <u>Literature Review</u>). The activated carbon cathode has been tested with this system in order to compare data generated by galvanostatic and constant load techniques. Both systems will now be described separately. This is the first time that the computer test system has been presented in any detail.

1. Galvanostatic equipment - In galvanostatic testing with the glass H-cell, the Tacussel potentiostat was used in a modified arrangement to maintain constant current. A diagram of the curcuit is shown in Figure 11. All relevant equipment, i.e., voltmeter, recorder, ammeter, is the same as stated in the platinized platinum study. A 10 megohm decade resistance box was connected between the reference and working electrode inputs to the potentiostat. The controlled current was determined by the value of I=V/R where V is the voltage setting on the potentiostat. Using this arrangement, current could be maintained within $\pm 0.5\%$ of the set value.

2. Computer test system - The automated data collection system was designed primarily to rapidly obtain voltage-current data for various cathode and anode materials. Although a great deal of data has been collected utilizing this system, the major emphasis in this presentation will be placed on its design and operation. The testing of the activated carbon cathode will serve as an example of its use comparing this rapid scanning system with the more precise galvanostatic technique.

DIAGRAM OF GALVANOSTATIC CIRCUIT



A particular anode-cathode pair was housed in a 1000 ml glass battery jar along with a silver/silver chloride reference electrode. The cathode was spotwelded to a length of platinum wire and the anode was arcwelded to a length of aluminum welding rod. The anode lead was then coated with a baked neoprene rubber to prevent corrosion. In the experiments concerning activated carbon cathodes. the anode was a 2 cm x 2 cm aluminum alloy (1% Mn, 0.3% Fe, trace Zn). The reference electrode is simply a length of silver wire (0.051 inch dia.) which was previously chlorided in 0.1 N HCl at 10 ma/cm^2 for five minutes. The three electrodes are connected to a terminal strip atop the battery jar. All connections were gold plated with a chemical plating solution (Shipley #EL-221). A photo of the cell arrangement is shown in Figure 12. Although provisions were available for maintaining higher temperatures via a water circulation system, the experiments here were conducted at room temperature (23.0 + 1.0 $^{\rm O}$ C) for comparison with the galvanostatic observations.

Each of sixteen identical cells are wired to a three deck, eighteen position switch with two positions left as spares. A double pole, single throw switch acted to place either anode or cathode voltage versus the reference into the measuring circuit. A twenty-four position, sixteen deck switch was wired to place different resistive loads (1 Meg to 75 ohms) across each of the test cells. Each switch is activated by a solenoid which steps through the positions in sequence. The switching arrangement is shown diagrammatically in Figure 13.

Control of the load switching and collection of data were preformed by a Linc-8 computer (Digital Equipment Corporation). Voltages

51

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PHOTOGRAPH OF CELL BATH FOR AUTOMATED LOAD SWITCHING TESTS



DIAGRAM OF SWITCHING ARRANGEMENT FOR AUTOMATED LOAD SWITCHING TESTS

FIGURE 13



were monitored by a Keithley Model 610C electrometer which acted as a buffer amplifier (gain = 1.0). The output signal from the electrometer was fed to an anolog to digital converter channel in the computer. Accuracy, limited by the digitizing process $(377_8^=$ 1000_{10} mv), was within ± 4 mv. Another A-D Channel accepted a time pulse signal (1.0 volts every five minutes) and initiated the data collection sequence at preset intervals (multiples of five minutes).

di a

Voltages versus current curves were determined by changing the load across each cell at fixed intervals. The time interval was chosen so that steady state conditions were reached at each point. By running at different intervals and comparing the curves, this criterion could be tested. Switching of load and sampling of individual half-cell voltages was accomplished by program controlled relays. These relays, in turn, activated a power relay which finally caused the solenoid of the respective cell, anode-cathode, or load switch to advance one positon at a time. After the preset number of time pulses were sensed by the computer, one measurement cycle commenced. The cathode, than anode voltage of the first cell was read and the cell position advanced to cell #2. This loop was repeated sixteen times leaving the cell position indicator in its original position (two extra steps after the 16th cell to account for spare positions). After all sixteen cells were monitored, the load resistance was changed to the next lower position. This entire procedure was repeated until all twenty-three loads had been utilized. Data were stored in digital form on magnetic tape for subsequent manipulation and graphing. After a full operating cycle was completed,

data could be immediately evaluated by calculating the necessary quantities for plotting a V vs. Log i curve. For each set of points, the total voltage was determined by addition of half-cell voltages. Current was computed from i=V/R where R is the load value for a particular voltage reading. Total geometric surface area and the value of the silver chloride reference versus SCE were also entered into the program as parameters. The final output, is in the form of a graph of voltage versus SCE versus the logarithm of the current density expressed in microamps per square centimeter. This graph is plotted by a Calcomp 565 plotter under Linc-8 control.

A photograph of the insulated cell baths and switching unit is shown in Figure 14. The latter is in the foreground with the water circulating system in the rear. Details of the computer programming are not extremely pertinent to the discussions which will proceed this section and, thus, they will not be presented. However, all programs are available upon request.

Procedures

1. Galvanostatic - These procedures were designed to evaluate all relevant parameters of the activated carbon cathode operating in neutral saline. This includes, (a) voltage-current characteristics (b) stirring artifacts (c) temperature dependency (d) oxygen dependency and (e) pH dependency. All experiments were carried out in a neutral buffered saline solution whose composition was previously described.

Voltage current relationships at various oxygen partial pressures were determined by observing steady-state voltage at various constant currents ranging from 0.1 to 80 μ a/cm² of geometrical surface.

PHOTOGRAPH OF INSULATED CELL BATHS AND SWITCH BOX FOR AUTOMATED LOAD

SWITCHING TEST SYSTEM

- 1 Electrometer
- 2 Decade resistance box for output calibration

3 - Timer

- 4 Load indicator
- 5 Cell indicator
- 6 Anode cathode indicator
- 7 Cell bath
- 8 Gas manifold

Throughout most of these tests, where atmospheric oxygen concentration was desired, filtered, humidified compressed air was bubbled into the test chamber. To examine the effect of stirring, the following procedure was implemented. Above 200 ml/min. of compressed air flow, increasing stirring did not effect the voltage and the voltage current plot was linear up to 80 μ a/cm². This was, then the stirring rate used throughout other phases of this test series. This is desirable so that factors other than oxygen diffusion can be examined. At each point taken in the course of a galvanostatic run, the flow rate was maintained at 200 ml/min. until a steady state was reached. The gas flow through the solution was then terminated, and the gas allowed to flow into the upper section of the test electrode chamber. Thus, the mass transfer process in solution is almost completely by diffusion (with some natural convection) and more closely simulated the biological situation. The oxygen concentration in the bulk of the electrolyte could then be considered to be directly proportional to the gas partial pressure above it (Henry's Law). The stirring artifact was examined at both atmospheric PO2 and approximately 3% oxygen.

Oxygen, pH, and temperature effects were all studied at a constant current in the linear portion of the voltage-current curve and in the vicinity of typical in-vivo operating current densities (4 and 10 μ a/cm²). Oxygen partial pressure and pH were varied in the same manner as described in the section on platinized platinum experiments. The variation of temperature produced some difficulties since heating tape wrapped around the test cell caused significant disturbances to the test electrode at low currents. This problem was circumvented by use of a flexible, heat conductive, rubber tubing which could also be wrapped around the test chamber. Warm water was circulated through the tubing to elevate temperature. Experiments were carried out between 24°C and 43°C.

2. Automated Load Switching - Three runs at different time intervals were made with the computer test system to evaluate data gathered by this technique. Compressed air was bubbled at a constant flow rate (about 200 ml/min) through a porous air disperser and the pH of the buffered saline electrolyte was constant at 7.22[±].02. Three, two, and one-half hour intervals were used. Open circuit voltage was monitored periodically before each run to insure a stable resting state.

Foreign Ion Effects on Activated Carbon Cathodes

The tests carried out in the preceding section were designed to evaluate cathode operation in an uncomplicated salt solution the ionic concentration of which closely resembles that of interstitial fluid. To complete the evaluation of simulated in-vivo operating characteristics, the effects of anode by-products and interstitial fluid components not present in saline solution were studied. Two different sets of experiments were performed.

Additions of By-Products From Hybrid Cell Anodes

Activated carbon cathodes were subjected to a constant current warm-up period in a glass H-cell. Here again, the electrolyte was buffered saline (pH = 7.2) and the current 20 microamperes. The voltage was monitored by a digital voltmeter and recorded on a strip chart recorder. The counter electrode was a second activated carbon cathode, 16 cm² geometrical area. Aluminum or zinc ions were added in the form of the respective chloride salt solutions. Experiments were first carried out by adding the ions in increasing steps. The solutions added were buffered saline plus 2×10^{-3} , 2×10^{-2} , or 2×10^{-1} molar in either zinc or aluminum chloride. The additions were one ml each to a total of 200 ml of initial electrolyte solution. This yielded 10^{-5} , 10^{-4} , and 10^{-3} molar concentrations of the particular ion, respectively. Finally, additional amounts of the ions were added in order to exceed saturation conditions so that a milky white precipitate was observed. Voltage was recorded continuously on the strip chart recorder. The pH was also measured after each addition and found to change by less than 0.1 pH unit during the entire experiment.

Longer term (1 week) tests were also performed. Here, the electrolyte was immediately supersaturated with the respective ion after the warm-up period. The voltage was monitored daily on a Keithley electrometer, model 610C.

Interstitial Fluid Effect on Activated Carbon Cathode

Experiments were conducted in a simulated interstitial fluid environment using the galvanostatic procedures that have already been described. The maintainence of aseptic conditions was required since the electrolyte is an excellent media for growth of organisms.

The basic electrolyte for these tests was a commercial culture media which contains most of the constituents of interstitial fluid. This includes glucose, thirteen amion acids, magnesium, potassium,

and calcium salts, and other assorted organics. The media (BME, Basal Medium with Hanks' salts) is purchased in the form of a sterile 10 X concentrate and was diluted aseptically with a phosphate buffer to produce the same buffer molarity as the buffered saline of previous experiments. The actual electrolyte composition is listed in Appendix A.

The glass cell shown in Figure 6 was used with only slight modification. All relief values and other openings were plugged with cotton and gauze. A stainless steel tube packed with fiberglass was placed in the gas inlet line to remove bacteria laden dust particles which could contaminate the system. The reference arm contained saturated KCl and the counter electrode chamber buffered saline as previously.

An activated carbon cathode was first subjected to a warm-up period and a complete voltage-current curve determined. The entire system was then sterilized in an electric autoclave at 121°C for thirty minutes. The inlet gas filter was autoclaved separately and dried in vacuo for thirty minutes. The calomel reference arm required special attention since the saturated KCl could not be left in place during sterilization. Instead, the mercury and calomel were added as usual and subjected to sterilization. Using a careful aseptic technique, sterile saturated KCl was then added from a reservoir bottle which has provisions for transferring the KCl under pressure. Thus, no section of the test apparatus was exposed to the atmosphere for more than a brief moment. A second voltage-current curve was then run in the buffered saline after the first sterilization. After a second sterilization, 250 ml of the culture media was added to the test chamber by suction through the 0.4 micron Millipore filter. After a stable open curcuit potential was observed (twelve hours), a third polarization run was carried out. In addition, oxygen dependency was determined from 0.02 to 0.97 atmosphere at a current of 10 $\mu a/cm^2$.

The pH was periodically measured and a daily sample taken for bacteriological examination. Sterile petri dishes were poured with a mixture of yeast agar (5 gm yeast to 1 liter water and 15 gm agar). The dishes were incubated for 48 hours at 37° C to test for sterility of the preparation. A 0.2 sample was drawn from the test chamber with a 1 cc disposable tuberculin syringe. Half of the sample was injected onto the plate and the other half measured for pH. The former was then spread carefully to afford an even distribution. The spreading was performed with a glass rod which had been previously dipped in isopropyl alcohol and flashed with a flame. Plates were incubated at 37° C for at least 48 hours.

Polarization curves were also taken in a culture media electrolyte to which had been added 1.0 gm% bovine serum albumin (Cohn Fraction V, Sigma Chemical Co.). Difficulties arise with protein solutions in that severe foaming and protein denaturation can occur when the saturating gas is bubbled through the solution. These tests were carried out in a stagnant electrolyte and must be compared to buffered saline experiments taken under the same conditions.

RESULTS

Platinized Platinum

Generally reproducible results were obtained for the Tafel slope and reaction orders of H^+ and O_2 on platinized platinum in neutral chloride solution. There is a marked difference in the order of magnitude of current density in this solution as compared to other investigations carried out in strongly acid or basic solution. Thus, some preliminary data on time response of the electrode and its characteristics in sulfuric acid will be of interest.

In Figure 15, a semilogarithmic voltage versus current density* plot is shown for platinized platinum in 1.0 N sulfuric acid at one atmosphere oxygen partial pressure. The upper curve is from a freshly platinized electrode and the lower curve is from an electrode which had been operated in buffered saline for a series of pH dependency tests. Both electrodes were cathodically treated for twenty minutes prior to starting the polarization cycle. The fresh electrode had a stable open circuit potential of +742 mv versus SCE; i.e. 986 mv versus the normal hydrogen electrode.** This is the 0.98 potential

^{*}Current density in all proceeding figures is based on total face area of electrode surface; i.e., 1 cm x 2 cm electrode includes 4 cm² surface area.

^{**}The standard half-cell potential of the saturated calomel electrode at 25° C is +0.244 volts and varies less than one millivolt per degree centigrade between 20°C and 30°C (75).

VOLTAGE VERSUS CURRENT DENSITY PLATINIZED PLATINUM ELECTRODE

1.0 N H2S04

P0₂ ≛ 0.97 atm

• Fresh electrode

Used electrode



which was discussed earlier. On the other hand, the "used" electrode had an open circuit potential of only 640 mv versus SCE. The shape of the two curves and the limiting current are generally the same. The important point to be made is that the platinized platinum electrode, prepared and treated as described, has the same general characteristics of platinum electrodes described in the literature. It is difficult to strictly define a "typical" platinum electrode even in acid solution because of the variety of pretreatments used. However, the relatively linear region from about 0.5 μ a/cm² and a diffusion limiting current of about 1 ma/cm² are usually seen in voltage-current curves of this type.

The response of the electrode current to a step voltage change is shown in Figure 16 for operation in buffered saline. It is interesting that most investigators fail to elaborate on the question of steady state at platinum electrodes in acid or basic solutions. Thus, this curve cannot readily be compared to other data except for that of Bianchi and Mussini. (48). Their studies on smooth platinum in $1.0 \text{ N H}_2\text{SO}_4$ showed a similar shape for the current versus time response at constant voltage. However, they do not describe the method by which their voltage versus current plots were obtained; i.e., the time interval between points. Thus, ambiguity exists as to the steady state conditions for voltagecurrent curves on platinum in general. It can be seen from Figure 16 that from thirty to three hundred minutes there is only a 13% change in current density. Thus, the determination of Tafel slopes and their subsequent interpretation are based on the assumption

CURRENT RESPONSE TO VOLTAGE STEP CHANGE PLATINIZED PLATINUM ELECTRODE

 $PO_2 \doteq 0.055$ atm

pH = 6.81



that for thirty minutes at each step change of voltage, the conditions at the electrode are relatively close to being steady.

From the following five figures, the pertinent parameters for elucidation of the oxygen reduction mechanism can be obtained. In Figure 17, five voltage versus log current density curves are shown for different oxygen partial pressures at a total pressure of one atmosphere. The pH was constant throughout at $6.81 \pm .01$. The percentages of oxygen were 1.5, 5.5, 22.5, and 97 per cent respectively. A duplicate of the curve for the lowest percent oxygen concentration in the Tafel region only is also shown to demonstrate reproducibility. The highest oxygen percentage has been corrected for the partial pressure of water vapor at 23° C. No IR drop correction was made because of the extremely low magnitude of the currents and the use of a Luggin capillary.

In Figure 18, a voltage-current plot in the Tafel region only is shown for three different values of the pH; 6.08, 6.91 and 7.55, respectively. Here the partial pressure of oxygen was constant at $46 \pm 3 \text{ mm Hg}$. These curves have the same general characteristics of those in Figure 17 with a linear region of about one decade and, in this case, an upwards shift with decreasing pH. The average Tafel slope for nine different runs for oxygen and pH dependency was calculated to be -135 ± 18 (s.d.) millivolts. This slope was calculated in the same arbitrary manner for each curve. The first point chosen was at a polarization of 100 mv from the open circuit voltage which had been observed at the start of a run at any particular conditions. In this way, the error introduced from the current of

VOLTAGE VERSUS CURRENT DENSITY PLATINIZED PLATINUM ELECTRODE

VARIABLE PO2

pH = 6.81

- 0.015 atm 1st run
- 0.015 atm 2nd run
- ° 0.055 atm
- 0.225 atm
- ▲ 0.97 atm



VOLTAGE VERSUS CURRENT DENSITY PLATINIZED PLATINUM ELECTRODE

VARIABLE pH

 $PO_2 = 0.055 \text{ atm}$

pH = 7.55
pH = 6.91
pH = 6.08



VOLTAGE VS. SCE (MV)

the reverse reaction is only about 2%.* The data points for one decade of current following the 100 mv polarization level were used for evaluation of the slope. Calculations were performed with an Olivetti Underwood Programma 101 calculator using a standard regression analysis routine supplied by the manufacturer.

In Figure 19, three sets of data are plotted for the variation of log current with changes in log PO₂ at constant voltage. The pH values are, again, 6.08, 6.91, and 7.55 from top to bottom. The constant voltage for each curve was +175 mv at pH 6.08 and 150 mv at pH's 6.91 and 7.55. Referring to Figure 18, it can be seen that these voltages were chosen to be somewhere near the center of the Tafel region so that the reaction would be under activation control throughout the range of oxygen partial pressures. The average of five oxygen dependency runs at varying pH was 1.10^{\pm} 0.15 (s.d.). As a check on the determination of reaction order by the potentiostatic technique, a galvanostatic experiment was run at pH 6.85 with the current fixed at 4 x 10^{-8} µa/cm². The oxygen partial pressure was varied as before. The results are shown in Figure 20 with voltage plotted versus log PO₂. The circled point was taken from Figure 19 at pH = 6.91 to demonstrate that the two experiments were. in fact, complementary. The slope of the regression line is 115 mv/ decade. In Figure 21, two curves are shown for the pH dependency at constant voltage; V = +125 mv (upper) and +150 mv (lower). The log of current is plotted versus pH in the range 5.8 to pH 7.6. The average slope of the curves is -0.19 ± 0.006 (s.d.)

^{*}The interested reader is referred to Delehay (77) for the derivation of the Tafel slope and an analysis of the error introduced by its use below various values of polarization.

CURRENT DENSITY VERSUS OXYGEN PARTIAL PRESSURE PLATINIZED PLATINUM ELECTRODE

VARIABLE pH

- pH = 7.55 150 mv
- pH = 6.91 150 mv
- pH = 6.08 175 mv



VOLTAGE VERSUS OXYGEN PARTIAL PRESSURE PLATINIZED PLATINUM ELECTRODE

 $i = 4.0 \times 10^{-8} a/cm^2$ pH = 6.81

• from Figure 19 (potentiostatic technique)



CURRENT VERSUS pH AT CONSTANT VOLTAGE PLATINIZED PLATINUM ELECTRODE

 $PO_2 = 0.055$ atm

V = 125 mv
V = 150 mv



слввеит (_ha/cm²)

The analysis and interpretation of these results will be left for the <u>Discussion</u> section.

Activated Carbon in Neutral Saline

Galvanostatic

As in the case of platinized platinum, it was found that surprisingly long times were required for attainment of steady state after each step change. As previously described, the procedures were galvanostatic and, thus, step current changes rather than voltage changes were made. In Figure 22, a voltage versus time curve is shown for a step current change from 1 $\mu a/cm^2$ to 2.5 $\mu a/cm^2$ at pH = 7.22 and atmospheric oxygen. It can be seen that about twenty hours was required before steady-state conditions were observed. Since these data are intended to be a measure of performance rather than a mechanistic study, all data points were measured only after the voltage had reached a distinct plateau region on the strip chart recorder. At higher current densities (80 $\mu a/cm^2$) this criteria was met in as little as four hours. Typically, one complete voltage current curve required three to four days for completion.

Voltage versus current density is graphically displayed in Figure 23 for three different oxygen partial pressures. A different cathode was used in each case all having been subjected to a break-in period. The stirring rate was constant at 200 cm³/min of the saturating gas. Individual points were repeatable within + 10 mv for any one cathode. At the conclusion of the break-in periods (constant 20 μ a total current) for six different cathodes, the stable average cathode voltage was 271 + 17 (s.d.) mv. with a

VOLTAGE RESPONSE TO CURRENT STEP CHANGE ACTIVATED CARBON CATHODE

 $PO_2 = 0.202 \text{ atm}$ pH = 7.22



VOLTAGE VS. SCE (MV)

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE VARIABLE OXYGEN PARTIAL PRESSURE

pH = 7.22

0.202 atm
 0.059 atm
 0.032 atm



VOLTAGE VS. SCE (MV)

VOLTAGE VERSUS OXYGEN PARTIAL PRESSURE ACTIVATED CARBON CATHODE

• and • 4 $\mu a/cm^2$ • and • 10 $\mu a/cm^2$


VOLTAGE VERSUS pH

ACTIVATED CARBON CATHODE

- $PO_2 = 0.202 \text{ atm}; i = 4 \text{ } \mu \text{a/cm}^2$
- $PO_2 = 0.055 \text{ atm}; i = 10 \mu a/cm^2$



VOLTAGE VERSUS TEMPERATURE ACTIVATED CARBON CATHODE $PO_2 = 0.202 \text{ atm}$

• $i = 10 \ \mu a / cm^2$ $\circ i = 4 \mu a / cm^2$





VOLTAGE VS. SCE (MV)

range of 252 to 292 mv. This is a good indication of the reproducibility between different electrodes. The polarization curves show a distinctly linear region varying in length depending on PO_2 . The average slope for six runs at varying oxygen partial pressures was 135 ± 22 (s.d.) mv/decade. It should be noted, that when current was increased beyond the last point shown in each curve, the voltage rapidly decreased towards highly negative values. When this occurred, the polarization cycle was terminated.

The oxygen dependency at two different current densities $(4 \text{ and } 10 \ \mu\text{a/cm}^2)$ is displayed in Figure 24. Each curve was taken with a different cathode. The response to a step increase in PO₂ (at constant gas flow rate) was relatively rapid when compared to a step current change. Typically, about two to three hours was required to reach a steady state. Data points interpolated from V versus log i curves to their corresponding V versus log PO₂ curves fall within 10 mv of the regression line at 10 $\mu\text{a/cm}^2$. Although any one experimental point did reproduce within 10 mv during the course of a particular run, at 4 $\mu\text{a/cm}^2$, interpolation from the V versus log PO₂ curve was not extremely favorable. Discrepancies were as great as 50 mv at individual points. The average slope from six experiments of this type was 64 ± 10 (s.d.) mv per decade PO₂ change.

The pH and temperature dependencies are given in Figures 25 and 26 respectively. Again, the response of the test system to changes in either variable was extremely slow. For pH, eight to ten hours was required to attain steady state. The pH of the electrolyte became stable very rapidly after addition of sodium hydroxide; i.e.,

within one to two minutes. Thus, the slow response was due to the electrode itself. However, in the case of temperature variation, the electrode potential followed approximately the same time course as did the temperature change. Therefore, the slow response was due more to the experimental temperature control mechanism than the electrode. It can be seen from both figures that both pH and temperature effect a linear change in half cell voltage at constant current within certain regions. The slope of the two pH plots between pH 6.5 and 7.5 are 91 mv/pH unit (10 μ a/cm²) and 71 mv/pH unit (4 μ a/cm²). At 10 μ a/cm² the electrode voltage changes by 0.94 mv/°C (pH = 7.24, PO₂ = .202 atm) and is linear throughout the entire temperature range. However, at 4 μ a/cm², the temperature versus voltage curve behaves rather oddly, exhibiting a plateau in the physiological temperature range.

The effects of stirring are clearly indicated by the voltage current curves in Figure 27. At both 0.202 and 0.03 atm PO_2 , the voltage decreases in a distinctly linear manner with the log of current density in the stirred electrolyte. At the lower PO_2 , a diffusion limited current begins to set in above 8 $\mu a/cm^2$. As would be expected, when no forced convection is present, severe concentration polarization begins to occur at relatively low currents. The limiting currents without stirring are on the order of 2 and 20 $\mu a/cm^2$ for the 0.03 and 0.202 atm PO_2 curves, respectively. The implications of these results are rather significant and will be discussed in detail in the following chapter.

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE STIRRED AND UNSTIRRED SOLUTION

and PO2 = 0.202 atm
 and PO2 = 0.030 atm
 solid - stirred
 dashed - unstirred



Constant Load

Four identical activated carbon-aluminum cells were repeatedly tested via the automated load switching system. The results are quite reproducible as evidenced from Figure 28. The data shown are the superposition of one run from each cell taken simultaneously (actual photograph of computer drawn graph). The time interval between individual points is three hours. The largest deviation between any two points below the limiting current is about 40 millivolts. Limiting currents fall in the range of 100 to 200 μ a/cm². Open circuit voltages monitored prior to the start of 12 different runs averaged 318 ± 12 (s.d.) mv versus SCE. It was found that reference voltage values (vs. SCE) decreased with increasing current and at the end of a run had fallen by as much as 10 mv. An average reference voltage was used for plotting the data shown in Figure 28 and in subsequent figures in this section.

In Figure 29, three runs at different time intervals are shown for one cell. The time intervals were 1/2, 2, and 3 hours. Some difficulty was experienced with maintenance of a steady pH throughout repeated runs of a particular cell. The buffer capacity of the cell electrolyte is, of course, finite and when a number of long (2 or 3 day) experiments are performed, the pH will begin to rise. The largest pH increase in these tests was 0.5 pH unit in one cell which had been run through six complete overvoltages cycles. From Figure 25 of the previous section, it can be seen that this pH change could correspond to a voltage decrease on the order of 35 to 45 millivolts. Thus, at least some of the downward shift in the voltage current plot is due to this factor.

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE AUTOMATED LOAD SWITCHING

Cells 1 thru 4 3 hour switching interval



VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE AUTOMATED LOAD SWITCHING

CELL #1

½ hour switching interval
 2 hour switching interval

3 hour switching interval



It may also be of interest to note the anodic overvoltage data in Figure 28 which is taken from only one cell. Aluminum anodes typically exhibit little polarization when subjected to currents as high as 400 μ a/cm². Although this fact is only incidental to these discussions, it is an important consideration in the design of the total power cell package.

Figure 30 illustrates the relationship between the galvanostatic and automated constant load techniques. Agreement between the two is satisfactory up to about 30 $\mu a/cm^2$ at which point the computer drawn constant load curve begins to dip below that taken by galvanostatic means. At 80 $\mu a/cm^2$, the difference between the cathode voltages is about 80 millivolts. It might be suspected that a portion of this discrepancy is due to IR drop between the reference (Ag/AgCl) and working electrodes in the constant load cell bath. A rough calculation of resistance polarization can be made with the assumptions: $i = 100 \mu a/cm^2$; $1/\kappa$ (specific conductance) = 50 ohm cm*; and distance between cathode and reference = 2 cm. The resistance polarization would then be only about 10 mv. This approximation was confirmed by operating an activated carbon-aluminum cell galvanostatically at 100 $\mu a/cm^2$. The cathode-reference voltage was monitored on a Tektronix 564B storage oscilloscope. After a stable voltage was reached, the current was interrupted by opening the galvanostatic circuit. The instantaneous voltage increase is due to resistance effects and was found to be slightly less than 10 mv (45).

*measured via conductance cell

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE AUTOMATED LOAD SWITCHING VERSUS GALVANOSTATIC

Galvanostatic

Automated load switching



VOLTAGE VS. SCE (MV)

Thus, IR polarization can only account for a portion of the downward shift exhibited by the computer generated data.

Foreign Ion Effects on Activated Carbon

Effects of Products Produced at Hybrid Fuel Cell Anodes

Addition of either zinc or aluminum ions to the electrolyte of an operating activated carbon cathode had no effect on halfcell voltage. This was demonstrated in both short and long term test runs. The stirring rate was maintained at a very low level so that a precipitate would form on the electrode, thus simulating conditions that could occur in-vivo. The data for the long term exposures are given in Table 4.

Table 4

ion	days in saline	V _{avg} <u>+</u> range	days in ion sat. solution	V _{avg} +range	∆рН
A1	5	293+3	7	296+7	-0.07
Zn	4	267 <u>+</u> 1	9	268 <u>+</u> 4	-0.10

Artificial Interstitial Fluid

The results of one experiment in the artificial interstitial fluid are displayed in Figure 31. The three curves represent galvanostatic runs made in buffered saline (a) after six day warm up at 5 μ a/cm² (b) in buffered saline after 30 minutes steam sterilization at 250°C (buffered saline), and (c) in artificial interstitial fluid (AIP) after a second 30 minute steam sterilization. It can be seen that sterilization has the effect of slightly increasing the open

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE

- Presterilization (buffered saline)
- Poststerilization (buffered saline)
- ▲ Artificial Interstitial Fluid



VOLTAGE VS. SCE (MV)

circuit potential. However, upon polarization the presterilization and post sterilization curves approach one another and overlap. When the electrolyte is AIF, the stable open circuit potential is reached overnight as is the case with buffered saline, and it lies about 100 mv below the former two curves. The voltage versus current plot exhibits a slightly curved shape rather than the distinctly linear relationship of curves taken in saline. The circled data point in the AIF plot was interpolated from Figure 32, the voltage dependency on oxygen partial pressure. This point lies within less than 10 my of its expected value and was actually taken more than 72 hours after the cathode first operated in that current density region. Thus, reproducibility is exhibited even after a number of days of operation in the simulated biological environment. This entire set of experiments was highly reproducible. Upon repeating the complete testing cycle, individual points were duplicated within about 10 mv utilizing a different activated carbon cathode.

The dependence of cathode voltage on oxygen partial in AIF is shown in the semilogarithmic plot of Figure 32. Results of two experiments are illustrated. The slopes of the regression lines are 77 and 92 mv/decade PO_2 .

The pH of the artificial interstitial fluid mixture was $7.15 \pm .02$ (range); i.e. about .07 pH units below that of the buffered saline. This would account for only a very minor difference in cathode voltage between the two electrolytes.

Cultures taken daily (as described in the <u>Experimental</u> section) indicated no sign of bacterial growth until the sixth day of operation in AIF. At this time, a number of bacteria were present in the 0.1 ml

VOLTAGE VERSUS OXYGEN PARTIAL PRESSURE ACTIVATED CARBON CATHODE ARTIFICIAL INTERSTITIAL FLUID $i = 10 \ \mu a/cm^2$

Electrode #1Electrode #2



VOLTAGE VS. SCE (MV)

culture sample. First indications are that these were gram positive rods. Also, after the sixth day the solution became slightly cloudy and a pungent odor could be detected in the gas outlet stream. These signs all indicate the initial stages of what would rapidly become severe contamination. This was, however, of no consequence, since the sequence of procedures in this electrolyte were completed within five days. Thus, the aseptic techniques were sufficient for the purpose of collecting the required data without the interference of bacterial growth.

In Figure 33, a voltage versus current density plot in unstirred solution (PO₂ = 0.202 atm) is shown for the AIF plus protein media. A curve taken with the same electrode in buffered saline is also given for comparison. It is apparent that the voltage is shifted downward in the same manner as was that with AIF alone. In another experiment with the same electrode, current density was maintained constant at 2.0 $\mu a/cm^2$ for a five day period in the AIF plus protein solution. Stabilization of the voltage occurred after thirty-six hours at about 230 mv and remained within + 5 mv for about four and one half days. At this time, contamination became evident (slightly cloudy solution, positive culture) and the voltage began a slow decline. It is interesting to note that stirring of the solution caused an increase in voltage and did not result in severe foaming after contamination. The latter was probably due to the fact that the proteins had denatured. It is also very likely that a stirring artifact at this low current density was caused by a decrease in the solution oxygen concentration because of its utilization by bacterial contaminants.

VOLTAGE VERSUS CURRENT DENSITY ACTIVATED CARBON CATHODE

 $PO_2 = 0.202 \text{ atm}$

• Artificial interstitial fluid

Buffered saline



DISCUSSION

Oxygen Reduction on Platinized Platinum

Utilizing the results of the experiments on platinized platinum, it is possible to propose a mechanism for oxygen reduction on this surface in neutral saline solution. Of course, there are a number of simplifying assumptions which must be made and the question of the validity of such assumptions must also be justified. The development of a mechanism requires the use of a variety of theoretical equations and an understanding of the thermodynamic and kinetic nature of electrochemical processes. These topics have been presented in detail by many authors (43,45,78,79,80,81). Rather than reiterate the complex derivations which have already been given numerous times in the texts referenced, this discussion will describe only those equations which are specifically pertinent to the oxygen reduction mechanism. For a more complete treatment of electrochemical theory, it is suggested that the interested reader consult the literature, especially the work of Conway (78) and the Bockris review series (43,80,81).

The elucidation of an electrochemical reaction mechanism usually begins with the formulation of the rate equation for the electrode process. For a multistep process, an equation can be written for each step relating the rate of reaction (or current) to the concentration of reactants and the potentials which affect the activation energy for the process. The simple case of a step involving an electron transfer can be represented by:

$$0 + ze^{-} \neq R$$
 (1)

where O and R represent a reactant and product respectively. If mass transfer effects can be neglected; i.e., the reaction is strictly under activation control, then a general equation for the forward reaction current can be written as (78):

$$\vec{i} = \tau \frac{kTzF}{h} C_0(1-\Theta) \exp\left[-\frac{zF\psi_1}{RT}\right] \exp\left[-\frac{\Delta G_f}{RT}\right] \exp\left[-\frac{(1-\beta)(\phi_m - \psi_1)zF}{RT}\right]$$
(2)

where

- τ = transmission coefficient
- k = Boltzmann constant
- h = Plank constant
- F = Faraday constant
- z = Number of electrons involved in charge transfer step
- C_b= Bulk concentration of "0"
- Θ = Fractional surface coverage
- ψ_1 = Potential at outer Helmholtz layer
- ΔG_{f}^{\star} = Activation energy for forward reaction
 - ϕ_m = Potential at electrode surface

A similar equation can be written for the reverse reaction and, at equilibrium, the exchange current, i_0 is defined as:

$$i_0 = \dot{i} - \dot{i}$$
 (3)

Another quantity typically defined in discussions of this type is the overpotential, n, which is the potential beyond the reversible value required to drive the current in the forward direction at the net rate, i.Thus:

$$n = \phi_{\rm m} - \phi_{\rm R,M} \tag{4}$$

where $\phi_{R,M}$ is the rational potential of the electrode operating under reversible conditions.

For values of $\eta > 0.050$ volts, the equation for the net current can be approximated by the form known as the Tafel relationship:

$$n = a - b \ln |i|$$
(5)
$$a = \frac{RT}{(1-\beta)F} \ln i_0$$

$$b = \frac{2.3 RT}{(1-\beta)F}$$

for a cathodic process.

There are a few points which require clarification before entering into the problem of deriving an entire multi-step reaction mechanism. The activation energy, ΔG_f^* , shown in equation (2) may or may not be constant depending on the type of reactant and/or product adsorption which is occurring. The two adsorption isotherms most often considered are those of Langmuir and Temkin. In the former, the free energy of adsorption is considered to be constant. The coverage of a particular species is related to its partial pressure in the bulk phase, P, by:

$$\frac{\Theta}{1-\Theta} = 1P \tag{6}$$

where 1 is a constant.

For the Temkin isotherm, it is assumed that the free energy of adsorption is a function of coverage which leads to a relationship of the form:

$$\Theta = \frac{1}{f} \ln 1_0 P, \qquad (7)$$

where f is a proportionality factor relating the free energy at coverage 0 to the free energy at zero coverage.

The adsorption isotherm becomes important when an adsorbed reactant or product is taking part in an electron transfer step. Thus, the coverage, Θ , of the adsorbed species rather than its bulk concentration or activity, is the variable to be considered. It can be shown that the Langmuir isotherm will tend to be approached at low coverages (Θ <<1) (78). If low coverage conditions are in effect, then the coverage of the reacting species can be regarded as being a function only of its partial pressure in solution. Langmuir adsorption conditions simplify matters considerably, however, Temkin-type adsorption can also be dealt with, should the need arise.

It is important to carefully consider the potentials, ϕ_m and ψ_1 . The variable that one usually measures in an electrochemical process is actually the potential of the electrode (Galvani potential) versus a suitable reference. The voltage measurements given in the <u>Results</u> section are all referred to the saturated calomel electrode which can be referred to the normal hydrogen scale. The problem that arises with this type of reference system is that the charge on the working electrode is not accounted for. It is known that this electrode charge can play an important role in the ad-

sorption of species. The potential at which the charge on the metal surface is zero has been defined as the "potential of zero charge" (p.z.c.). Bockris and Conway (43) have treated in detail the significance and measurement of the p.z.c. on various surfaces. Suffice it to say, that on most electrode surfaces (excepting mercury) the p.z.c. is not a value which is easily obtained and varies markedly with the nature and concentration of the electrolyte. However, as these authors have pointed out, it can be useful to examine the potential dependence of electrode reactions by referencing the potential to the p.z.c. and applying whatever knowledge is available about its characteristics. Electrode potentials referred to the p.z.c. have been termed "rational" electrode potentials.

The p.z.c. has been measured on smooth and platinized platinum in a number of different solutions. In acidic, 10^{-3} N NaCl solution, a value of 0.14 volts as been found versus NHE (82). In 0.1M KCl in basic solution (pH = 12), the p.z.c. was determined to be -0.40 volts versus NHE (83). Although it is impossible to say exactly where the p.z.c. lies for the electrode and electrolyte of the present study, the Tafel region is apparently well above it. From Figures 17 and 18, it can be seen that the linear regions are all above + 0.05 volts versus SCE; i.e., + 0.29 volts versus NHE. Later in this section the significance of p.z.c. in the interpretation of the data collected in this study will be shown.

The potential difference $\phi_m - \psi_1$ is what actually determines the effect of potential on the activation energy for a given electrode process. This is referred to as the potential across the compact

double layer (45). It may become necessary, in certain instances, to account for changes in the potential of the outer Helmholtz plane, ψ_1 . However, ψ_1 can usually be considered constant when an excess of indifferent electrolyte (> 0.1 M) is present and when ϕ_m is sufficiently far from the p.z.c. (45,78).

Equations similar to equation (2) can be written for each step of a proposed mechanism. With the assumption that the activation energy is a function only of potential and ψ_1 is constant, a rate equation for the generalized reaction:

$$a_1A_1 + a_2A_2 + \dots + ne^- \longrightarrow b_1B_1^{-Z_1} + b_2B_2^{-Z_2} + \dots$$
 (8)
 $(z_1 + z_2 + \dots = n)$
be written in the forward direction as:

can be written in the forward direction a

$$\mathbf{i} = \mathbf{k}' \prod_{i=1}^{\mathbf{T}} (C_{A_i})^{a_i} \exp\left[-\frac{(1-\beta)\Delta\phi_m nF}{RT}\right]$$
(9)

An analogous equation can be written for the reverse reaction. A strictly chemical reaction step (no electron transfer) would not include the exponential term since the activation energy for such a process would be unaffected by potential changes. The factor, k', contains all terms from equation (2) which have been assumed to be constant. In the case of an adsorbed reactant, the concentration, $C_{A\,i}^{},$ must be replaced by the appropriate coverage, $\theta_{A\,i}^{}.$

In deriving the diagnostic criteria for a multi-step mechanism, the quasi- equilibrium approach can be taken. Steps prior to the rate determinining one are considered to be in equilibrium and the appropriate equilibrium relation can be written. Such an assumption is valid if the rate constants for the quasi-equilibrium reactions are at least an order of magnitude greater than that of the rate determining step. Thus, the concentrations of the reactants in the latter can be written as a function of equilibrium values for the preceeding steps. Examples of this procedure have been given by Conway (78) and Vetter (45).

The data presented in the <u>Results</u> section, yield diagnostic criteria which fit a relatively simple sequence of steps up to the rate limiting step. It will be recalled that the Tafel slope was 135 mv and the reaction order was 1.1 with respect to oxygen and about 0.19 with respect to $[H^+]$. The kinetic parameters can be stated approximately as: $\partial V/\partial \log i = (2)(2.3)RT/F$; $\partial \log i/\partial \log PO_2 = 1$; and $\partial \log i/\partial \log [H^+] = 0.2$. Expressing this in equation form gives:

$$i = k''[0_2] [H^+]^{0.2} exp(-\frac{F\phi}{2RT})$$
 (10)

where ϕ is now the potential of the cathode versus the SCE reference. The Tafel slope and oxygen reaction order fit a consecutive adsorption and electron transfer sequence:

$$0_2(\text{solution}) \xrightarrow[k_{-1}]{k_{-1}} 0_2(\text{adsorbed})$$
 (11a)

$$0_2(adsorbed) + e^{-\frac{k_2}{2}} 0_2^{-1}$$
 (11b)

which has been proposed by other authors (see <u>Literature Review</u>, P. 25) However, the pH dependence is not accounted for if the electron transfer step (11b) is rate limiting. There is a convenient explanation for this apparent conflict if one considers the shift of the p.z.c. with pH in chloride solution. Petrii, <u>et al.</u> have reported that the p.z.c. shifts in the negative direction with increasing pH (84). Quantitatively, this shift was given as being 30 mv/pH units. Thus, if ϕ in equation (10) is to be relative to the potential of zero charge it must be replaced by

$$\phi = \phi - [\phi_{pzc}^{0} - (0.03) \text{ pH}]$$
(12)

where ϕ_{pzc}^{0} is the potential of zero charge at pH = 0.

From equations (11a) and (11b) and with the assumption that (11b) is rate determining, the rate equation can be developed. For equation (11a):

$$k_1 PO_2 (1 - \Theta_{tot}) = k_{-1} \Theta_2$$
 (13)

For low coverages (Θ_{0_2} <<1), this gives:

$$\Theta_{0_2} = K_1 P O_2$$
 (14)

From equations (9), (11b), (12), and (14)*:

$$\vec{1} = k_2 K_1 PO_2 \exp\left[-\frac{(1-\beta)F(\phi-\phi_{pzc}^{0} + 0.30 \text{ pH})}{RT}\right]$$
(15)

$$\vec{i} = k_1' PO_2 exp[-\frac{(1-\beta)F}{RT}(\phi + 0.03pH)]$$
 (16)

*It is assumed here that the rate of the reverse reaction is negligible compared to the forward reaction. This is acceptable when $\eta>0.05$ volts (77).

The symmetry factor, β , (which is often used interchangebly with, α , the transfer coefficient) is frequently assumed to have a value of one-half. It has the significance of indicating the fraction of the overpotential which affects the activation energy for a process in the anodic direction. Similarly, $(1-\beta)$ is the fraction of the overpotential which affects the cathodic activation energy. An explanation of the symmetry factor has been given by Conway (78).

1. See

Thus, with $\beta = \frac{1}{2}$, equation (16) gives:

log i = constant + log PO₂ -
$$\frac{FV}{(2)(2.3)RT} - \frac{0.03 F}{(2)(2.3)RT}$$
 pH (17a)

Since 2.3 RT/F = .059 volt (at 25° C):

$$\log i = \text{constant} + \log PO_2 - 0.25 \text{ pH} - \frac{V}{.118}$$
 (17b)

The kinetic parameters from equation (17b) are:

$$\frac{\partial V}{\partial \log i} = -0.118 V$$

$$\frac{\partial V}{\partial \log PO_2} = +0.118 V$$

$$\frac{\partial \log i}{\partial \log PO_2} = 1.0$$

$$\frac{\partial \log i}{\partial pH} = -0.025 V$$

These compare favorably with the empirical values. The experimental oxygen dependency, both by galvanostatic ($\partial V/\partial \log PO_2 = 115 \text{ mv}$) and potentiostatic ($\partial \log i/\partial \log PO_2 = 1.1 \text{ means indicates that either}$

technique permits similar conclusions to be drawn.

It has been assumed in this analysis that low coverage conditions prevail. In fact, it has been shown that oxygen coverage on oxide free platinum is quite low ($\Theta < 0.2$ in HClO₄ solution) in the overpotential region in which the Tafel relationship holds (54). The assumption becomes even more justifiable when consideration is given to the additional coverage which would occur in a chloride ion environment (see Literature Review). There is likely even less active surface area for oxygen reduction in saline solution. This could well account for the extremely low currents encountered in the experiments carried out in this study.

The methods which have been used in this investigation cannot elucidate steps following the rate-determining one. Techniques such as the rotating ring-disc electrode might be implemented to give further information about the reaction sequence. As has been already stated, hydrogen peroxide is almost always detected as an intermediate product when oxygen is reduced except when the solutions are ultrapure. Considering the electrolytes utilized here, H_2O_2 would probably be formed and the adsorbed O_2^- could then follow the series of steps (79).

$$0_2^- + H_2^0 - H_2^- + 0H^-$$
 (18a)

$$HO_2 + e^- - HO_2^-$$
 (18b)

$$HO_2 + H_2O_2 + OH^-$$
 (18c)

 $H_2 O_2 + e^- - OH + OH^-$ (18d)

0H + e _____ 0H (18e)
Of course, this is quite speculative and a more elaborate investigation beyond the scope of the present study would be required for its confirmation. Many reaction mechanisms have been proposed for oxygen reduction over the years. Sixteen possible paths with the associated diagnostic criteria, have been listed by Damjanovic, <u>et al.</u> (54). When one considers all the parameters from this study, each path presents some conflict. For instances, it is often suggested that oxygen reduction is accompanied by a splitting of the 0_2 molecule prior to an electron transfer. Besides the argument from tracer experiments, this type of step can be eliminated by considering the following analysis. For the mechanism beginning with:

$$0_2 + S = \frac{k_1}{k_{-1}} 2S0$$
 (19a)

$$SO + H_2O = \frac{k_2}{k_2} SO - H - OH$$
 (19b)

$$SO-H-OH + e^{-\frac{k_3}{3}} SO-H-OH^{-}$$
 (19c)

(where S. denotes an active site on the catalyst)

$$K = \frac{[S0]^2}{[0_2]} \longrightarrow [S0] = K'_1 [0_2]^{\frac{1}{2}}$$

$$K_2 = \frac{[S0-H-OH]}{K_{[0_2]}^{\frac{1}{2}}}$$
(20b)

$$i = k_3 K_2 K_1 [0_2]^{\frac{1}{2}} \exp[-(1-\beta)F_{\phi}/RT]$$
 (20c)

Thus, such a mechanism could only be accounted for by a reaction order of one-half with respect to oxygen. Similar arguments can be presented for other mechanisms involving splitting of 0_2 . Mechanisms involving a combination of H⁺ during the electron transfer are ruled out by virtue of the experimental pH dependence. Thus, it would seem that oxygen reduction on platinized platinum in neutral saline is rate controlled by an electron transfer to the adsorbed oxygen molecule as suggested in the reviews of Hoare (44) and Eyring (74) for the case of acid electrolytes and smooth platinum.

Activated Carbon Cathodes

With the data from the activated carbon cathode, some very interesting conclusions can be drawn with respect to in-vivo operation of hybrid biogalvanic fuel cells. There is now enough evidence at hand to explain, with reasonable certainty, the causes of the low cathode voltages which are detrimental to the successful operation of such power sources. An evaluation of automated power cell testing can also be made with suggestions for improvement of the method.

Interpretation of In-Vivo Performance From In-Vitro Data

Without doubt, cations produced at either a zinc or aluminum anode have little effect on cathode performance. Even with the growth of a precipitate film on the activated carbon surface, no significant changes in voltage were observed. Thus, this factor cannot be used as a basis of suitability for choosing between these materials.

On the other hand, some of the constituents of interstitial fluid will act to decrease the cathode voltage. However, the magnitude of this effect is not of such proportions that it should be worthy of

much attention. The artificial interstitial fluid with or without albumin, lowered the voltage by only about 100 mv from its presterilization values throughout most of the polarization curve. The curvature in the AIF curves can be attributed to changes in factors involved in the diffusional processes and is inconsequential in the region of typical operating current densities, i.e., below 10µa/cm². This particular type of catalyst, then, can be improved upon very little from the standpoint of so-called "poisoning" by those species with which it comes in contact upon implantation. The introduction of membranes to prevent poisioning would not result in a significant gain in power output, but would serve to make available an additional mode of failure. It must be pointed out that these conclusions can only be drawn for teflon bonded platinum activated carbon. Any other type of cathode material would have to be tested under similar circumstances to determine its characteristics in a simulated biological environment.

The curves in Figure 27 show that oxygen concentration and mass transfer phenomena play the key role in determining in-vivo power levels. It would be difficult from theoretical considerations to predict the concentration polarization that will occur in a subcutaneous or intramuscular implantation for at least two reasons. First, the bulk oxygen concentration in-vivo can vary dramatically depending on the exact nature of the vascular supply to an implant site and the surgical implantation technique. Secondly, the manner in which oxygen is transported to the electrode surface involves not only diffusion and natural convection, but also some component of forced convection. The latter would be due to the movement of tissues and fluid surrounding the implant site as a result of muscular contractions and arterial pulsations. To estimate the thickness of the diffusion boundary layer under such conditions is almost an impossible task. However, by examining the limiting conditions of the stagnant and the well mixed electrolytes, one can estimate what the lower and upper limits of concentration polarization might be.

The limiting current densities in buffered saline* for the stirred electrolyte were $100-200\mu a/cm^2$ at 0.21 atm PO2 and about $30\mu a/cm^2$ at 0.032 atm PO₂. In stagnant solution the respective limiting currents were approximately 20 and $3\mu a/cm^2$. Before discussing the significance of these measurements, it is necessary to have some estimate of the oxygen partial pressure in the in-vivo environment. Subcutaneous and intramuscular partial pressures have been recorded in dogs utilizing Clark type electrodes. Cater, et al., reported a PO₂ of 14.1 \pm 1.5 mm Hg in skeletal muscle and 16.9 \pm 4.7 subcutaneously (85). Somewhat higher values have been determined by Jones and co-workers using a perforated capsule technique which probably yields a more meaningful value of mean tissue PO_2 (86). In skeletal muscle they found a PO $_2$ of 21.7 \pm 1.5 and in subcutaneous tissue the PO₂ was 33.3 \pm 2.1. The lower value of PO₂ in Figure 27 was 0.032 atm (approximately 25 mm Hg) which is of the same order of magnitude as those values obtained for tissues where hybrid cells are typically implanted.

It can be seen then, that at normal tissue PO_2 levels a hybrid cell operating above $2\mu a/cm^2$ will encounter significant concentration *See Figures 27 and 28

polarization if the transfer of oxygen is strictly diffusional (stagnant fluid). It will be recalled from Figure 2 that Roy, et al., reported a current density of about 18 $\mu a/cm^2$ and that Hahn, et al., operated hybrid cells at approximately 1 and $2\mu a/cm^2$ (25,26). The cathode voltages in these studies differed by only about 200 my which is less than would be expected if the power cells were operating near the limiting current region. There would seem, then, to be some conflict between the two investigations. However, wide variation in oxygen transfer rates to the cathode are to be expected and could account for the discrepancies. This point can be supported to some extent when the previously mentioned study by Cater, et al., is considered (85). Although they reported a mean PO $_2$ of 14.1 mm Hg in skeletal muscle, this mean value did not include two abnormally high readings of 51 and 46 mm Hg. It was found upon necropsy of the implant site that the actual placement of the oxygen electrode was very near a relatively large vessel. It is just such a variation in actual electrode placement that can account for differences in concentration polarization in hybrid power cells. Since it is difficult, if not impossible, to determine a priori what the mean tissue PO2 will be for any one implantation, the limiting low case must be used as a basis for prediction of minimum power output and estimation of required cathode surface area.

It may be of interest to examine the nature of the mass transfer processes which can occur when concentration polarization becomes an important factor in limiting power output. The cases of the stirred and unstirred electrolytes have been treated extensively and reviewed (45,87). A most important point, which, is often not considered, is that limiting currents are not necessarily in direct proportion to electrode area with either forced or natural convection. For a vertical electrode in an unstirred solution, the average limiting diffusion current density depends on $L^{-\frac{1}{4}}$ where L is the height of the electrode (45). For the simplified case of laminar flow parallel to a surface, a non-linear dependency on surface area is also found. Turbulent flow conditions involve considerable difficulties, but again "... in general, the current is not proportional to the area of the electrode" (87). Thus, when the cathode voltage is under the influence of oxygen mass transfer limitations, scaling up from laboratory size test electrodes to full size cathodes must be considered with extreme caution.

Assuming that a cardiac pacemaker would require a current of approximately 100µa, a 50 cm² cathode, operating at 2µa/cm² should be sufficient. From Figure 27, the voltage at 2µa/cm² with PO₂ = 0.032 atm, is about +200 mv versus SCE in the stagnant solution. With an additional loss of about 100 mv due to biological contaminants (Figures 31 and 33), the activated carbon cathode should operate at about +100 mv versus SCE. Data from Hahn, <u>et al.</u>, indicate that this type of cathode, <u>in-vivo</u>, actually operated at about -100 to +100 mv versus SCE in this current density region (25). It would seem, then that the case of the stagnant electrolyte at low PO₂ still does not yield a conservative lower limit for the estimation of the in-vivo mass transfer processes. There are a few factors, including those previously mentioned, that can account for this discrepancy. The scale-up from a 1 cm x 2 cm test cathode to the 5 cm x 9 cm cathode* used in Hahn's investigation can certainly introduce some errors. Moreover, this error is unpredictable when it is considered that the in-vivo mass transfer process does not lend itself to modeling. In addition, the tissue PO₂ could be slightly less than 0.032 atm further shifting the diffusion limited region to the left in the in-vitro polarization curve. Furthermore, the diffusion coefficient and oxygen solubilities vary somewhat between the testing situation and in-vivo operating conditions. These effects can best be seen from analyzing the simplified case of the Nernst diffusion layer theory.

According to the diffusion layer theory, a partically stationary layer of liquid (stagnant film) exists in front of the electrode surface whether the electrolyte is stirred or unstirred (45). Diffusion of a component through this layer of thickness, δ , occurs by virtue of the concentration gradient (more corrently, activity gradient), dC_j/dx , where C_j is the concentration of species j, and x is the distance coordinate. This is shown in Figure 34 for the simple case of a linear diffusion gradient to a smooth planar electrode. The dashed line represents the case of the limiting diffusion current density, i.e., when the concentration of species j at the electrode surface is zero. The mass transfer of oxygen during its reduction can be represented in terms of the current density, i, by:

$$i = \frac{-D_0 nF(C_b - C_0)}{\delta}$$

*This cathode was folded over on itself and wrapped around the anode. Thus, only 45 cm were actually exposed to tissue surface.



FIGURE 34 Nernst diffusion layer model

where C_b and C_o are the bulk solution and surface concentrations, respectively and D_o is the diffusion co-efficient.

The thickness of the diffusion layer is usually estimated at 10^{-2} to 10^{-3} cm for a well stirred electrolyte (45,87,89). The diffusion coefficient for oxygen in water at 25° C has been given as 2.6 x 10^{-5} cm²/sec (44). The concentration of oxygen in saline can be determined from interpolation of data for the Ostwald coefficient given by Linke (90). Using these data and equation (21), a value for the limiting current density with atmospheric PO₂ in stirred saline solution would be about 500 µa/cm² (see Appendix C). This is within an order of magnitude of the 100 - 200 µa/cm² shown in Figure 28.

The variation in limiting current from stirred to unstirred solution and from high to low oxygen partial pressures is also of the expected order of magnitude. The ratio of partial pressures (0.202/0.032) is about 6.3 and the ratio of limiting current densities is about 5.0 (150µa/30µa) for the case of the stirred electrolytes. Since the thickness of the diffusion boundary layer is about an order of magnitude less in stagnant solutions than in well stirred solutions (45), one would expect a ten fold decrease in limiting current in going from one situation to the other. Such is the case since at 0.202 atm:

 $\frac{i_{L}, stirred}{i_{1}, stagnant} \doteq \frac{150}{20} = 7.5$

and at 0.0302 atm:

 $\frac{i_{L}, stirred}{i_{L}, stagnant} \doteq \frac{30}{3} = 10$

The diffusion coefficient for oxygen in saline is certainly different from that in tissue or interstitial fluid. This fact is shown in Figure 33 where overpotential curves in the AIF and protein solution and saline are compared. The limiting currents vary by about a factor of two which could be accounted for partially by a lower D_0 for oxygen in the artificial media and also a lower oxygen solubility in the same. The latter factor is probably not significant as shown by Cater, et al. (73).

Although equation (21) may hold at the limiting current, it cannot be applied in the region below this because of the porous

structure of and the non-uniform concentration distribution through the electrode. It would be difficult to define an equation describing the total overvoltage characteristics of the activated carbon electrode in-vivo, again, because of lack of complete data concerning the various parameters involved. Generally speaking, though, one can use the data collected in this study to estimate the required cathode area for driving a particular implantable device. This is provided that a conservative approach is taken and possible sources of error are accounted for.

Analysis of Automated Test System

The collection of performance data from hybrid cells (or any other type power source) is greatly facilated by the use of an automated system. However, the overall system must be analyzed in terms of its two major components, i.e., that part which serves to collect and manipulate data and that part which serves to simulate the in-vivo environment. The former has proven itself to save many man-hours of labor while the latter is subject to improvement.

The accuracy and reliability of the computer system is more than satisfactory. The major limit on accuracy is the type of buffer amplifier in the measuring curcuit. In the present study, the Keithley 610C, one of the better instruments of its class, is still only a $\pm 2\%$ (of full scale) device. Thus the $\pm 4mv$ resolution of the analog to digital converter of the Linc-8 computer does not introduce errors of great significance. The convenience of the data

manipulation and graphing programs is certainly beneficial when large numbers of experiments are performed.

Concerning the environmental conditions to which hybrid cells are subjected in automated screening tests, a reevaluation of criteria is necessary. The cell bath electrolyte, and stirring used for the automated testing do serve to demonstrate the nature of the catalytic properties of different cathode materials. Thus, materials which are poor candidates in well stirred neutral saline at atmospheric PO2, are probably not suitable for in-vivo application. However, as shown in the previous section, the in-vivo situation is governed by mass transfer limitations. Differences in the porous structure of cathodes could then prove to be important at low oxygen partial pressures in a relatively stagnant electrolyte. That such differences do exist can be seen by comparing the response time of the activated carbon cathode and a teflon bonded platinum black cathode. Three polarization curves for the latter are shown in Figure 35 (91). These curves were taken with $\frac{1}{2}$, 1, and $\frac{1}{2}$ hour switching intervals. It can be seen that after ½ hour, a steady state has been reached with no significant differences occurring between the three time intervals. This contrasts markedly with Figure 29 in which at least a three hour interval was required for a steady state with the activated carbon cathode. It may be that the thicker, more densely packed activated carbon presents a significantly greater resistance to oxygen transfer than the relatively thin, loose Teflon bonded Pt-black. At low PO2 values in the bulk solution, the interior of the activated carbon is probably depleted of oxygen greatly lowering the current capabilities of the overall electrode. For a more complete evaluation

FIGURE 35

VOLTAGE VERSUS CURRENT DENSITY TEFLON BONDED PLATINUM BLACK ELECTRODES (91) AUTOMATED LOAD SWITCHING

 $PO_2 = 0.202 \text{ atm}$

- 1/2 hour switching interval
- 1 hour switching interval
- 1½ hour switching interval



of the characteristics of a specific cathode material, testing must be carried out under stagnant conditions at low cxygen partial pressures. These factors have not been extensively considered in any in-vitro testing of biological power cells.

Platinized Platinum Versus Platinum Activated Carbon

The initial assumption that platinized platinum would be similar to the active surface of platinum activated carbon is probably open to question. The former exhibited severe polarization at very low current densities which may suggest that it was not an active surface for oxygen reduction. However, the voltage-current curves taken in sulfuric acid both before and after tests in saline, were similar to curves found in the literature. This would indicate that the low activity of the platinized platinum is peculiar to neutral saline and not sulfuric acid.

Although differences between the two types of electrode materials can be partly attributed to unequal specific surface areas, other factors must be involved when the pH and oxygen dependencies are considered. There is a good possibility that oxygen reduction does not take place by the same mechanism on both surfaces. A variety of reasons could account for this, however, data from this investigation are not sufficient to attempt an explanation. It would be wise to prepare an activated carbon surface, say on pyrolytic graphite, which was smooth enough to warrant kinetic interpretation.

CONCLUSIONS AND RECOMMENDATIONS

Although much has been learned with respect to the characteristics of hybrid fuel cell cathodes, there remain many questions which are yet to be answered. The initial goals of this investigation have been achieved as outlined in the <u>Introduction</u>. It now remains to suggest the future direction for development of a viable hybrid biogalvanic fuel cell power supply for cardiac pacemakers.

It has been shown that the major problem concerning the cathode of the hybrid biogalvanic fuel cell is related to availability of oxygen and its transport to the electrode surface. Thus, the understanding of the mechanism of the reaction would probably not contribute a great deal from the practical aspect of increasing the power generating capabilities of this type of power source. The most important conclusion which can be drawn from the results of the experiments which have been described, is that current densities should be kept at the lowest possible level; i.e., below 2 $\mu a/cm^2$, if this is feasible. In this manner, variations which would occur from one implant to another would still permit the cathode to operate at a suitable voltage. Conservatively speaking, a power cell package should be designed with the expectation that the cathode voltage would be about -100 mv versus SCE. When coupled with a pure zinc anode, the total voltage available would then be approximately 900 mv. This should be sufficient to drive a properly designed cardiac pacemaker or transmitter device. There is, of course, the possibility

that an increase in overall cell performance can be gained from improvement of the anode half-cell voltage through the use of alloy materials. This should be the topic of an investigation in the near future.

The study of the reduction of oxygen in neutral chloride media does have a direct application when mass transport processes are not limiting. There are, at present, investigations into the development of a fuel cell power source for an artificial heart in which blood is the electrolyte. In this case, the oxygen partial pressure at the cathode would be much higher when compared to that of interstitial fluid. Also, the flowthrough arrangement of such a device would add a great deal of forced convection to the overall transport process. It would be helpful to have not only a knowledge of the rate limiting step, but also a measurement of chloride adsorption and its relation to the p.z.c. on various cathode materials. The formation and subsequent reaction of intermediates (specifically hydrogen peroxide) is also an important consideration. Although a mechanism has been proposed for oxygen reduction on platinum in neutral chloride media, it has only opened the door to further investigations into answering the above mentioned questions. There is apparently a marked difference between platinized platinum and activated carbon. A thorough understanding of this difference could lead to the development of a suitably active catalyst for large power output fuel cells.

A study concerned with the effects of cathode dimensions on mass transport limitations would be of importance at this time. It would be of interest to measure polarization characteristics at low PO₂ in stagnant solutions with various size electrodes so that length and width parameters could be related to concentration polarization. Hopefully, a consistent relationship would arise that would aid in design of full power cell cathodes from data taken on smaller test electrodes.

One of the more important conclusions which has arisen from the experiments and discussion presented in this writing pertains to the utility of in-vitro testing and the direction of future efforts towards the development of a hybrid fuel cell power supply. In-vitro testing of cathode materials can give a good indication of the general characteristics of a particular catalyst structure. At the present time, there are too many unknown factors involved in the in-vivo mass transport phenomena to warrant direct interpretation of purely in-vitro results. Thus, in-vivo testing under loading conditions equivalent to that of a cardiac pacemaker (including pulsed mode operation), must be the final and most critical means of judging a complete power cell package. The platinum activated carbon cathode which has been examined in this study is a suitable cathode material from all aspects which need be considered. It is believed that further, long-term in-vivo experiments will prove that, when coupled with a sufficiently active and efficient anode, platinum activated carbon can, indeed, serve as a cathode for a hybrid fuel cell cardiac pacemaker power source.

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LIST OF SYMBOLS

a	constant in Tafel relationship
b	Tafel slope
С _Ь	bulk concentration
Co	surface concentration
D	diffusion coefficient
e¯	electron
f	proportionality factor in Temkin isotherm
F	Faraday constant
∆G [*] f	activation energy for forward reaction
h	Planck constant
i	current density
il	limiting current density
io	exchange current density
k	Boltzmann constant
k'	rate constant
k _j	rate constant for jth step
K	equilibrium constant
1	Langmuir constant
10	Langmuir constant at zero coverage
L	electrode height
n	number of electrons in overall reaction
Ρ	partial pressure
P02	oxygen partial pressure
R	gas constant or resistance
S	site on catalyst

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LIST OF SYMBOLS (continued)

- T temperature
- V voltage
- z number of electrons transferred in a single step
- z_i valence

Greek

β	symmetry factor
δ	boundary layer thickness
η	overpotential
Θ	fractional coverage
ĸ	specific conductance
τ	transmission coefficient
φ	potential
φ _m	potential at electrode surface
φ _{R,m}	rational potential at reversible conditions

 ψ potential at outer Helmholtz plane

APPENDIX A

List of Equipment and Materials

- I. Electronics for Potentiostatic and Galvanostatic Test
 - 1. Potentiostats
 - a). Tacussel type PRT-30.1 + 30 volt putput voltage; +
 100 ma output current; includes phase correction network.
 (Ryaby Assoc., Passaic, N.J.).
 - b). Wenking model 6250 TR + 15 volt output; + 300 ma output current; (Brinkmann Instr., Inc., Des Plaines, Ill.).
 - 2. Digital Electrometer Keithley model 615 10^{-12} to 10^{-1} amps. full scale (as anneter), $\pm 0.5\% \pm 1$ digit accuracy (10^{-1} to 10^{-7} ranges). (Keithley Instr., Inc., Cleveland, Ohio).
 - 3. Digital Multimeter Non-Linear Systems model MX-3 19.99mv to 1000 V DC ranges; 10⁸ ohm input impedance (min) on mv ranges (as voltmeter). (Non-linear Systems, Inc., Del Mar. California).
 - Strip Chart Recorder Texas Instr. model FS02W6D 2 channel,
 9.75 inch grid, 10 mv to 10 volt full scale, 10⁵ ohm input impedance (min). (Texas Instr., Houston, Tex.).
 - 5. Oxygen and pH measuring system Radiometer BMS3 Blood Micro System with PHM 72 Digital Acid - Base Analyser - pH, PO_2 , PCO_2 capabilities, 0-12 oH units <u>+</u> .002 unit reproducibility. PO_2 measurements to one decimal <u>+</u> 0.5 mm Hg reproducibility. (London Co., Cleveland, Ohio).

- II. Gas System
 - Nitrogen Prepurified grade (General Stores, Univ. of Mo., Columbia).
 - Oxygen Extra dry grade, 99.6% min. purity (Matheson Gas Products, Joliet, Ill.).
 - Gas Proportioner Matheson Model 665 with #600 and #601 tubes (Matheson Gas Products, Joliet, Ill.).
 - Gas Washing Bottle Fisher Scientific #3-040C, 500 ml capacity (Fisher Scientific Co., St. Louis, Mo.).
 - Compressed Air Filter Beckett Harcum #3F8-7 (Aiken Eng. Co., Lenexa, Kan.).
 - 6. Regulators
 - a) Oxygen IL320 Single Stage (Matheson Gas Products, Joliet, III.).
 - b) Nitrogen PIL Double Stage (Meco Sales, Columbia, Mo.)

III. Reagents

- Chemicals All chemicals of reagents grade (includes NaCl, Na₂HPO₄, NaH₂PO₄, KCl, Hg, etc.) (Fisher Chemical Co., St. Louis, Mo.)
- Culture Media #152 H BME (10X) with Hank's salts without L-Glutamine and sodium bicarbonate (Grand Island Biological Co., Grand Island, New York).
- Albumin Bovine serum albumin, Cohn Fraction V, 96-99% (Sigma Chemical Co., St. Louis, Mo.).

- IV. Automated Load Switching System -
 - 1. Electrometer Keithley model 619C 0.001 to 100 volts full scale, \pm 1% of full scale accuracy (all ranges), greater than 10^{-14} ohms input impedance (Keithley Instr., Cleveland, Ohio).
 - 2. Switches
 - a). Cell switching 18 position, 3 deck, #RS30-2528 (Chicago Dynamics, Ind., Chicago, Ill.).
 - b). Resistor switching 24 position, 16 deck, #RS-2536(Chicago Dynamics Ind., Inc., Chicago, Ill.).
 - Computer Basic Linc 8, with 8K core (Digital Equipment Corp., Maynard, Mass.).
 - Water bath circulating pump Jabsco B3M6 (ITT Fluid Handling Div., Costa Mesa, Calif.).
 - Water Bath Temperature Regulator Porta Temp, Thomas #9936-P15 (Arthur H. Thomas, Phila., Pa.)
 - Timer Made by Space Sciences Research Center Electronics Shop.
- V. Miscellaneous
 - Calomel electrodes Thomas #4857-F15 (Arthur H. Thomas, Phila., Pa.)
 - 2. H-Cells Pyrex glass; made by Univ. of Mo. Glassblowing shop.
 - Platinum foil 0.002 inch thick, Fisher #13-755B (Fisher Scientific Co., St. Louis, Mo.)
 - Platinum wire 22 gauge (0.025 inch dia.), Fisher #13-765E
 (Fisher Scientific Co., St. Louis, Mo.).
 - Millipore Filters and Holder Millipore Corporation (Bedford, Mass.)

APPENDIX B

Culture Media Composition

(from Grand Island Biological Co. Cat., 1969-70, p. 75) BME, Basal Medium (Hanks')

Component	mg/L	Component	mg/L
NaC1	8000	L-Methionine	7.5
КСТ	400	L-Phenylalanine	16.5
Na2HP04.2H20	60	L-Threonine	24
MgS0 ₄ .7H ₂ 0	100	L-Tryptophan	4
MgCl ₂ .6H ₂ 0	100	L-Valine	23.5
KH2P04	60	Biotin	1
CaCl ₂ (anhyd.)	140	Folic acid	1
Glucose	1000	Choline Cl	1
L-Arginine HCl	21	Nicotinamide	1
L-Cystine	12	D-Ca pantothenate	1
L-Tyrosine	18	Pyridoxal HCl	1
L-Histidine	8	Thiamine HCl	1
L-Isoleucine	26	Riboflavin	0.1
L-Leucine	26	i-Inositol	1.8
L-Lysine	29	Phenol red	10.0

APPENDIX C

Computations for Limiting Current Density from Diffusion Layer Theory

The magnitude of the diffusion limiting current density can be estimated from the equation:

$$i_L = \frac{nFDC_b}{\delta}$$

The value for n for the overall oxygen reduction reaction is equal to 4 and F is the Faraday (9.65 x 10^4 coulomb/equivalent). The value of D, the diffusion co-efficient, for oxygen in water at 25° has been given as 2.6 x 10^{-5} cm²/sec (44), and would not vary significantly from this value for the purpose of a rough approximation of i_L. The thickness of the boundary layer, δ , in a well stirred solution on a vertical electrode is of the order of 5 x 10^{-3} cm (45). The oxygen concentration in saline at 0.202 atm PO₂ can be interpolated from data given for the Ostwald co-efficient at 25° C (90). Thus, C_b = 0.0296 x 0.202 = 5.98 cm³ O₂/L saline. The diffusion limiting current is then calculated as:

$$i_{L} = \frac{4 \times 9.65 \times 10^{4} \times 2.6 \times 10^{-5} \times 5.98 \times 10^{-3}}{24.4 \times 5 \times 10^{-3}}$$
$$= 0.491 \text{ ma/cm}^{2}$$

Jeffrey Bruce Cooper was born in Philadelphia, Pennsylvania on May 28, 1946. He attended public schools in Philadelphia and entered Drexel Institute of Technology in January, 1964, receiving a B.S. in Chemical Engineering in June, 1968. During his undergraduate schooling he spent fifteen months as a cooperative student at the E. I. Dupont DeNemours Coating Division Plant in Philadelphia.

In 1968, Mr. Cooper began graduate training as a predoctoral fellow of the National Institutes of Health. He received the Degree of Master of Science in Biomedical Engineering from Drexel University in June, 1970. He bagan work at the Space Sciences Research Center, University of Missouri in September, 1969, as a student in the Chemical Engineering department. He was awarded a Shell Companies Fellowship for the summer of 1971.

Mr. Cooper is a member of Sigma Xi, Phi Kappa Phi, Phi Lambda Upsilon, and Tau Beta Pi honorary Societies. He is also a student member of the American Institute for Chemical Engineers and the Electrochemical Society.

In December, 1967 he married the former Madelaine Claire Weiss. They have one child, Marlyn, born in 1969.

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