



Scaling Down the Great Egypt Pyramids to Enhance CO₂ Splitting in a Micro DBD Reactor

Deema Khunda^{1,2} · Sirui Li^{1,3} · Nikolay Cherkasov¹ · Alan Chaffee² · Evgeny V. Rebrov^{1,3}

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Abstract

The CO₂ splitting reaction has been investigated in a plate-to-plate micro DBD reactor with a high voltage electrode having pyramid charge injection points. The presence of sharp points (pyramids) creates zones with enhanced electric field around them. The minimum discharge voltage in the pyramid micro DBD reactor reduced from 6.5 to 5.2 kV (peak-to-peak). At the same time, the CO₂ conversion increased 1.5 times as compared to that in the reactor with a flat electrode. Lowering the discharge gap from 0.50 to 0.25 mm resulted in more intense microdischarges, further increasing CO₂ conversion by 1.3 times. At the same time, the energy efficiency increased further by 1.3 times. There exists an optimum residence time of 0.5 ms as a result of an interplay between plasma contact time and flow non-uniformity. The highest energy efficiency of 20% was obtained at a 3 W power, achieving a CO₂ conversion of 16%.

Keywords Micro DBD reactor · Charge injection · CO₂ splitting

Introduction

Plasma technologies have garnered increasing interest as a renewable route for CO₂ gas processing to produce syngas and other intermediary products. Plasma-based solutions offer a system in which surplus electrical energy from renewable sources is used to convert CO₂ into value-added chemicals and fuels. They are compact, robust and flexible under various operating conditions such as temporal changes in inlet gas composition and input energy [1]. This is particularly useful when compared to other renewable gas processing routes such as bioreactors or CO₂ mineralisation which are operable under specific temperature and photolytic conditions [2]. Plasma technology's adaptability to fluctuations in input energy could enhance intensification of CO₂ processing systems

✉ Evgeny V. Rebrov
e.rebrov@warwick.ac.uk; e.rebrov@tue.nl

¹ School of Engineering, University of Warwick, Coventry, UK

² School of Chemistry, Monash University, Melbourne, Victoria, Australia

³ Department of Chemical Engineering and Chemistry, Eindhoven University of Technology, Eindhoven, The Netherlands

[3]. Process intensification is of particular importance for CO₂ splitting reaction because it is highly endothermic [4]. Radiative heat loss increases with the fourth power of temperature, therefore energy-concentrated routes are more suitable than thermal decomposition [5].

Plasma can be classified into two broad types, thermal plasma, and non-thermal plasmas (NTP) [6]. While thermal plasma has been successfully adapted in industrial applications such as plasma arcs used in the destruction of hazardous chemicals, ozone generation, and enriching fuel with syngas in combustion engines, NTP has only been applied in small commercial projects for gas processing [7]. Despite the fact that carbon capture and storage (CCS) facilities provide around 40 million ton CO₂ storage capacity [8] therefore significant substrate of CO₂, NTP is not employed at industrial scale due to its low energy efficiency [5].

Pure CO₂ splitting in dielectric barrier discharge (DBD) reactors has been extensively studied, and energy efficiency above 60% was shown to be possible, resulting in a solar-to-CO or syngas conversion efficiency above 20% [6]. Several factors influencing conversion and energy efficiency (EE) were identified. The CO₂ conversion increases both with applied power and residence time inside the plasma zone [9, 10]. The residence time has a more pronounced effect than power, with longer residence times, higher conversion is achieved. However longer residence times require low gas flow rates and this limits scale up of plasma reactors to industrial scale. The CO₂ conversion can further be increased by addition of methane or H₂ as a co-reactant decreasing the reaction enthalpy [11–14], use of catalysts [15, 16], by cooling of the ground electrode [17], by specific electrode geometry, or by a combination of these factors. Over heterogeneous catalysts, the CO₂ adsorption increases at a higher catalyst basicity providing higher conversion [18]. In dry reforming of methane (DRM), a CO₂ conversion of 39% was reported over a Fe/SiO₂ catalyst [19] and 21.4% over metal oxides (Ni/ γ -Al₂O₃, Ag/ γ -Al₂O₃) [18]. Much higher CO₂ conversion was demonstrated in CO₂ hydrogenation as compared to DRM, reaching up to 70% over a 15 wt.% Ni-CeO₂/Al₂O₃ catalyst yet at a rather high temperature of at 150 °C [20].

Dielectric properties of the reactor material were shown to impact conversion in both tubular and planar DBD reactors [21, 22]. Zhang et al. found that the CO₂ conversion increased to 18% in a packed bed DBD reactor as the shorter distance between the glass particles enhanced the electric field [23]. Navascués et al. demonstrated that ferroelectric lead zirconate titanate (PZT) particles provided a CO₂ conversion of 10% and an energy efficiency of 11% in a plate-to-plate DBD reactor [24]. The influence of reactor geometry on CO₂ splitting in DBD reactors has been less extensively studied than the effect of operating parameters. In recent studies, the pin-to-electrode arrangement has garnered interest after promising results in glow discharge plasma mode with a 45% energy efficiency at a CO₂ conversion of 28% [25]. The pin to electrode configuration was previously studied by Lee et al. [26]. A more filamentary discharge was observed as opposed to the long streamer discharge in conventional DBD reactors [27, 28]. A multi-pin electrode DBD was compared to the plane electrode for NO_x removal [28]. It was shown that the multi-pin reactor operated at lower voltage and had higher conversion at the same input power.

The presence of sharp points (pyramids or protrusions) in the high voltage electrode creates zones with enhanced electric field around them [29, 30]. The pyramid electrode allows the reactor to operate at a lower applied voltage because the sharp points of the pyramid structure distort and rotate the electric field around the tip [31]. The gradient of electric field around the sharp point can create electrodynamic flow of the gas resulting in a more uniform plasma [30]. The advantage offered by novel electrode surface designs has scarcely been investigated for CO₂ utilization, some authors investigated single point

electrode and ring for CO₂ reforming with methane [24] and others investigated pyramid electrode surface for NO removal [32].

In our previous study, a sharp maximum in CO₂ conversion was observed at a gas temperature of 90 °C [17]. Such temperature dependence was explained by two competing phenomena: increasing the rate of CO₂ dissociation via the vibrational ladder climbing process at lower temperatures which competes with a decrease of the reaction rate via the Arrhenius law. In this study, a charge injector DBD was fabricated by engraving pyramid-shaped micro tips on the high voltage (HV) electrode. The sharp edges of these tips increase the rate of secondary electron and field emission, leading to higher density of rotational and vibrational states of CO₂ molecules. The excited CO₂ molecules can easily dissociate at normal temperature and pressure. The sharp tips or edges concentrate the electric field [29], leading to a high surface charge density and enhancing the probability of vibrational excitation or ionization of CO₂ molecules. The charge density is inversely proportional to the area of curvature of the surface [33]. Thus, sharp edges with small curvature have higher charge density, resulting in a stronger electric field at the tip where the density of electrons is much larger. It is still rather expensive to fabricate electrodes with very sharp tips. Therefore, when designing the structure, the tip curvature was limited to 25 μm.

To evaluate the benefits of micro DBD reactors, we compared the conversion and energy efficiency in the pyramid electrode DBD with a conventional flat electrode DBD reactor. Some of the most important design parameters are the size of the gap in which plasma forms and the distance along the length in the flow direction for which the two electrodes overlap. These determine the volume of the plasma region and control the contact time of CO₂ molecules with the plasma. Additional parameters include the geometric shape of the electrodes themselves and the temperature of the ground electrode as it majorly determines the gas temperature in the discharge gap. The effect of discharge gap size, residence time and ground electrode temperature on CO₂ conversion and energy efficiency was studied.

Experimental

The ground electrode constituted of a brass plate with a diameter of 19.5 mm and was engraved with a cooling channel to maintained the desired temperature with a coolant flow. Two high voltage (HV) electrodes were used in this study. The flat HV electrode was made of a titanium disk of 23 mm diameter (Fig. 1a). The pyramid HV electrode (also made of titanium disk) with 160 pyramids was fabricated by ANFF-SA, University of South Australia (Fig. 1b). The dimensions of pyramids are shown in Figs. 1c and 1d. The pyramids have a base of 1 × 1 mm and a height of 1 mm. Such shape of pyramids allows a threefold electric field enhancement above the top pyramid plane where the gap distance is 0.5 mm.

The pyramids were positioned at a pitch of 1.5 mm in both directions. There are no infinitely sharp points that exist in reality, and the curvature radius of the tip was 25 μm. To avoid the arcing in between the edge of the HV electrode and the ground electrode, the ground electrode was covered with a 200 μm nonporous dielectric mica layer. Both electrodes were enclosed in a cylindrical quartz window with a sealed peripheral region. The gas entered the plasma zone through a small slit of 0.3 mm between the edge of mica film and the quartz window. The gas is withdrawn from the opposite side of the electrode. The window allowed optical studies performed during plasma experiments.

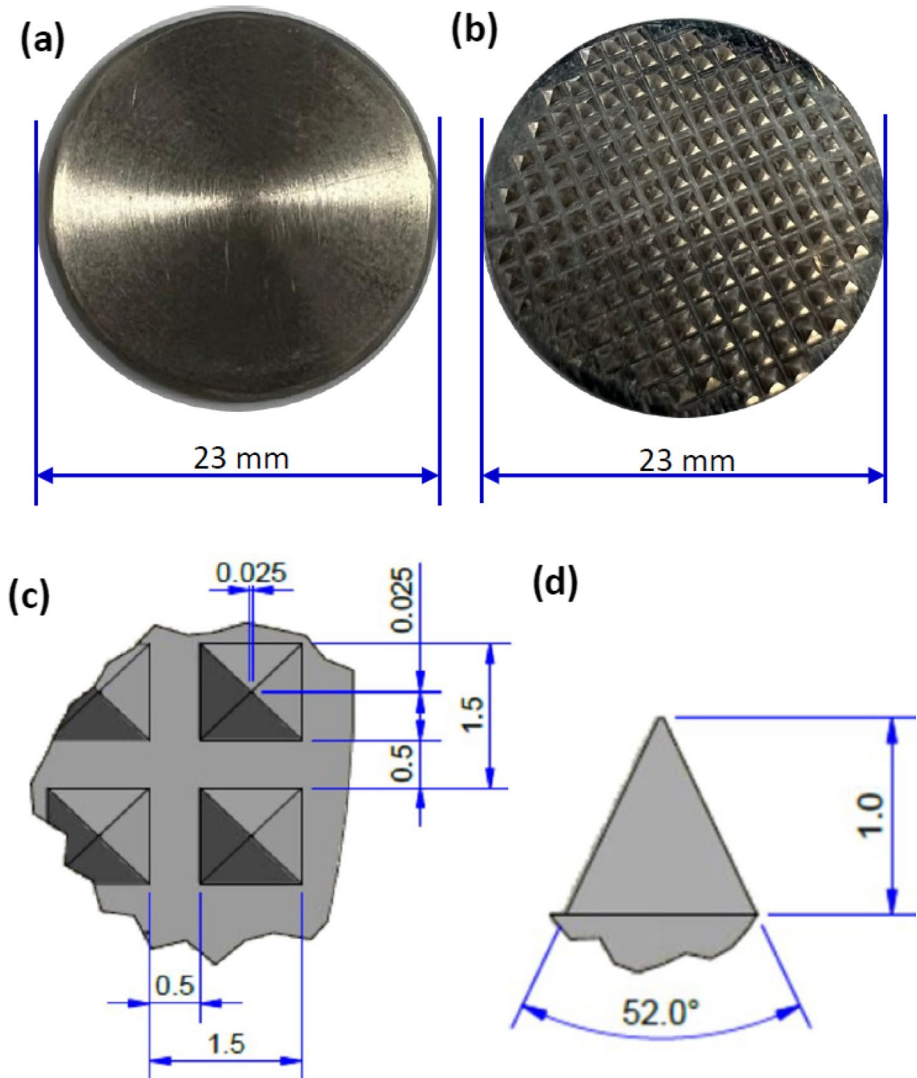
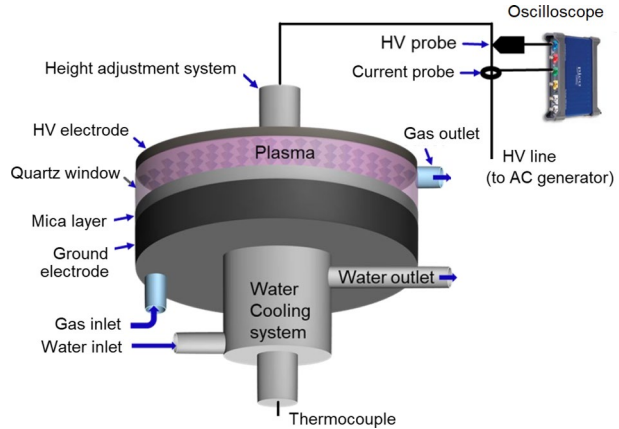


Fig. 1 A photograph of **a** flat electrode and **b** pyramid array electrode. **c** Top and **d** side view of pyramids and their dimensions

Two identical plate-to-plate reactors, the pyramid electrode microDBD, and flat electrode micro DBD were used in the experiments (Fig. 2).

The bottom electrode was grounded and the upper electrode was connected to a high voltage power supply (G2000, Redline Technologies). The gap distance between the electrodes was fixed with an adjustable screw located at the top of the HV electrode. In the flat electrode DBD, the gap is the distance between the surface of HV electrode and the dielectric film. In the pyramid electrode DBD, the gap is the distance between the pyramid top plane and the dielectric film. The high-voltage waveforms, cause plasma to form by ionizing CO_2 gas that flows between the two electrodes. A Rogowski coil (type 6600, Pearson) and a high voltage probe

Fig. 2 Schematic view of the microelectrode DBD plasma reactor



(P6015A 1000X, Tektronix) were employed to measure current and voltage, respectively, and the signals were captured using an oscilloscope (3000 series, Picoscope). The data were averaged over 13 cycles. A capacitor was introduced to the ground line for monitoring the electric charges generated in the plasma. Adding the capacitor creates a Thévenin-equivalent electrical circuit which integrates the total charge over the time of the discharge. The capacitance value of this capacitor is usually a factor of about 40–100 greater than the effective capacitance of the DBD reactor and plasma ($C_{cell} = 10$ nF, capacitor, $C_a = 400$ nF in this study). The effective reactor capacitance (C_{cell}) was calculated from the dielectric layer capacitance (C_d) and the gas capacitance (C_g):

$$\frac{1}{C_{cell}} = \frac{1}{C_d} + \frac{1}{C_g} \tag{1}$$

The breakdown voltage was detected by the oscilloscope and recorded for each electrode as a function of the electrode temperature. The CO_2 gas was cooled to the desired temperature (263–293 K) in a heat-exchanger (Lauda) and fed to the reactor with a MFC (Bronkhorst). The temperature of the outlet flow and the ground electrode was measured with thermocouples. The voltage and current signals were plotted to generate a Lissajous figure. The area of this figure was used to calculate the mean power dissipation during gas discharge [34, 35], where the power dissipated in one cycle is calculated by Eq. 2 [36, 37].

$$P = f \int_0^T V(t)I(t)dt \tag{2}$$

where f is the frequency, V is the voltage, and I is the current. When we refer to power consumption, we specifically mean the power dissipated in the plasma itself rather than the total amount of electrical power drawn by the system from the wall.

The product mixture was analyzed by a GC (Shimadu 2010) equipped with a flame ionization and thermal conductivity detectors. N_2 was used as an external standard. The CO_2 conversion was calculated by Eq. 3.

$$X_{CO_2} (\%) = \frac{\dot{n}_{CO_2,i} - \dot{n}_{CO_2,o}}{\dot{n}_{CO_2,i}} \times 100, \tag{3}$$

where $\dot{n}_{\text{CO}_2,i}$ and $\dot{n}_{\text{CO}_2,o}$ are inlet and outlet molar flow rate of CO_2 gas. Due to the volume expansion in the course of the reaction, the molar flow rates were used instead of concentration [38].

The energy efficiency η was calculated by Eq. 4.

$$\eta(\%) = \frac{X_{\text{CO}_2} \times F_V \times \Delta H_{298}^0}{P \times V_m} \quad (4)$$

where ΔH_{298}^0 is the standard reaction enthalpy of CO_2 splitting reaction, V_m is the gas molar volume (22.4 Lmol^{-1}).

Results and Discussion

Discharge Analysis

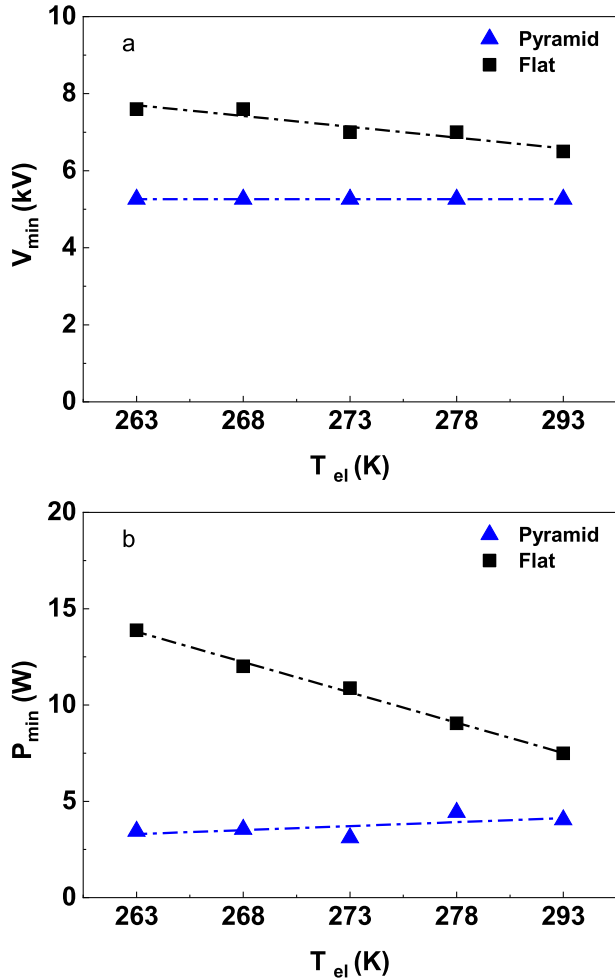
In order to find out the operational window for stable plasma discharges, the breakdown voltage was evaluated in the micro DBD reactors with the flat and pyramid electrodes at different temperatures (Fig. 3a). For the flat electrode, the breakdown occurs at 6.5 and 7.0 kV peak-to-peak at 293 and 273 K, respectively. When the temperature decreases, the gas density increases, and the electron mean free path becomes shorter. The energy of electron is proportional to the product of the intensity of electric field and the mean free path [39]. Therefore, the electrons gain less energy before the collision with other species reducing the probability of gas breakdown at lower temperatures. This trend agrees with previous studies [40]. However, for the pyramid electrode, the minimum voltage was considerably lower (5.2 kV peak-to-peak) at all temperatures studied. The intense electric field around the tip causes gas breakdown at a lower applied voltage than flat. Once the sharp tip initiates breakdown, the electric field accelerates the liberated electrons. A chain reaction will begin leading to avalanche breakdown, enabling the low voltage to maintain plasma operation.

The reactor with flat electrode has a considerably higher power consumption (Fig. 3b) which further increased as the temperature decreased from 293 to 263 K. The difference in power consumption at 263 K was 3 times higher than in the reactor with pyramid electrode.

The QV plot (Lissajous figure) shows the behaviour of the two reactors as the voltage increases from 6.0 to 8.5 kV (Fig. 4). The Lissajous figure is closed as the net charge transported in a single cycle is zero. The area of the closed loop gives the mean energy dissipation (power) in plasma. At a voltage of 6.0 kV peak-to-peak, the smaller charge dissipation occurs over the pyramid electrode which is due to the smaller current peaks in the flat electrode at the same applied voltage. Due to the ease of charge injection, pyramid electrodes exhibit a higher peak discharge current compared to flat electrodes. This can also be seen in Fig. 5 as higher current produces more visible light near the tips of pyramids.

The visual character of the plasma discharge is an indicator of the performance of the plasma reactor. Specifically, there are two qualitatively different operating regimes which affect the overall power consumption by the plasma. In a glow discharge, the plasma is uniformly generated across the surface of the reactor. On the contrary in a filamentary discharge, ionization is concentrated in filaments of plasma that appear separated from each other. Figure 5 shows filaments in a plasma, also along the electrode surface. Filamentary discharges consume more electrical power because filaments are self-reinforcing and, as they form, increasing amounts of current flow into the plasma. The ratio of CO_2 volume

Fig. 3 **a** Minimum discharge voltage peak-to-peak and **b** minimum power as a function of ground electrode temperature in micro DBD reactors with pyramid and flat HV electrodes. Discharge gap: 0.5 mm, CO₂ flow rate: 20 ml min⁻¹, frequency: 68 kHz



affected by the plasma to the total gas volume in the reactor is lower for filamentary discharges and can affect the overall reaction rate. As a result, the optimization of plasma reactor requires to take all these factors into account.

As the voltage increases to 7 kV, both electrodes have a similar performance and the pyramid electrode has higher rate of energy dissipation at 8.4 kV which is close to the arc formation voltage which results in additional losses.

The CO₂ conversion is shown in Fig. 6 as a function of voltage and discharge power. The conversion increases gradually from 13 to 15% over pyramid electrode and from 9.0 and 10.7% over flat electrode and it always remains by average of 1.5 times higher over pyramid electrode in the entire range studied indicating secondary field emission effect is taking place in pyramid electrode (Fig. 6b). The increase in conversion is small across the applied voltage range for both surfaces, as the variation between 13 to 15 and 9 to 10.7% is small, but across all data points of power and V_{pp} , pyramid electrode shows higher conversion than flat. This serves as evidence to show how electrode surface had significant implications on discharge behaviour in reactor. The pyramid electrode has shown improved

Fig. 4 Lissajous figures at applied voltages of **a** 8.5 kV, **b** 7.0 kV, **c** 6.0 kV. Discharge gap: 0.5 mm, CO₂ flow rate: 20 ml min⁻¹

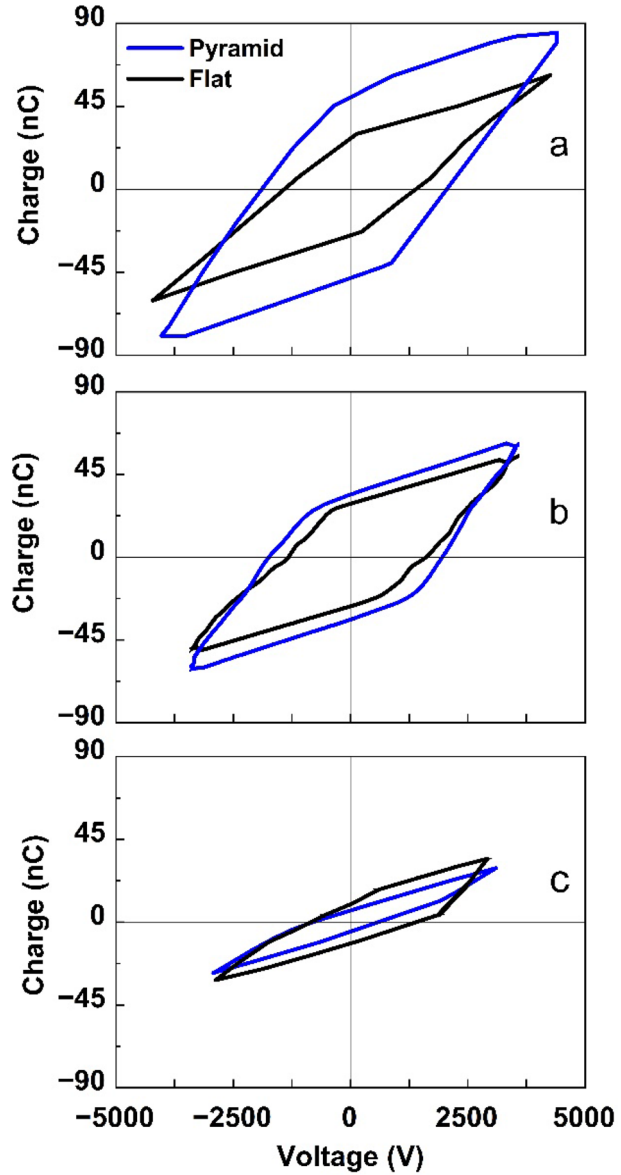


Fig. 5 An optical image of plasma near the pyramid electrode in the pyramid micro DBD reactor to visualize the plasma at a voltage of 6.5 kV. CO₂ flow: 20 ml min⁻¹. The arrows are pointing at the areas near the tips of pyramids where intense light emission can be seen

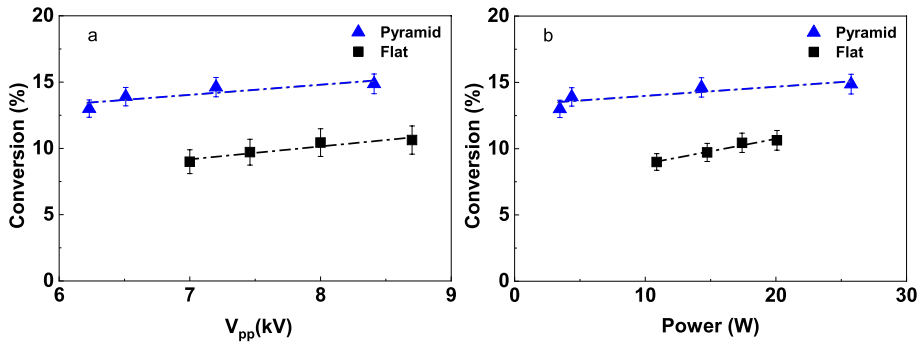


Fig. 6 CO₂ conversion as a function of **a** voltage **b** power for the two electrode configurations. Discharge gap: 0.5 mm, CO₂ flow rate: 20 ml min⁻¹

conversion for lower input power, revealing that surface geometry is an important factor in enhancing DBD reactor performance.

Effect of Discharge Gap Size

The pyramid micro DBD reactor was further studied at two discharge gaps of 0.25 and 0.50 mm. The operation at larger gaps required a higher voltage which resulted in arc formation that could break the mica layer in a longer run. Figure 7 shows current–voltage waveforms at a voltage of 6.5 and 8.0 kV of the AC-driven plasma source. Both electrodes have identical discharge patterns, but the discharges have higher current intensity with the pyramid electrode observed at both voltages. There are multiple current peaks lasting a few nanoseconds in both the rising and declining sections of the voltage.

Production of reactive species such as energetic electrons, ions, and excited atoms depends on the energy per single macrodischarge and coupling of different microdischarges as it influences the temperature and density profile in the reactor [41, 42]. The period when the charge stored on the surface of the dielectric and the number of microdischarges should be increased for a better reactor performance. The current waveforms suggest a filamentous type of discharge pattern in the reactor. The microdischarges are more intense and higher in number at the smaller gap size. The mean time duration of a single discharge increases from 4.6 to 5.2 μ s as the gap size decreases. The increase of electric field intensity between the electrodes at the smaller gap size increased the number of microdischarges at both voltages. However, the difference in number of microdischarges reduces at higher voltage.

The corresponding Lissajous figures are shown in Fig. 8. It can be seen that the area increases, and a steeper slope was observed corresponding to an effective capacitance (C_{eff}) of 15 pF at the smaller gap at 6.5 kV. The difference between the two gap sizes reduces at a voltage of 8.0 kV, in line with the data on the number of microdischarges. The effective capacitance increases with an increase in discharge power from 15 W (at 0.50 mm) to 22 W (at 0.25 mm) during breakdown, in line with other studies [43].

The total power dissipated in the micro DBD at different voltages is shown in Fig. 9a. The smaller gap increases power consumption, especially at low voltages in the range between 5.0 and 6.3 kV. The slope increases by 1.5 times for the reactor with larger gap size suggesting that power dissipation rate increases faster. The narrow gap allowed the reactor to operate at lower voltage, starting discharge at 5.0 kV, whereas it needs 6.0 kV

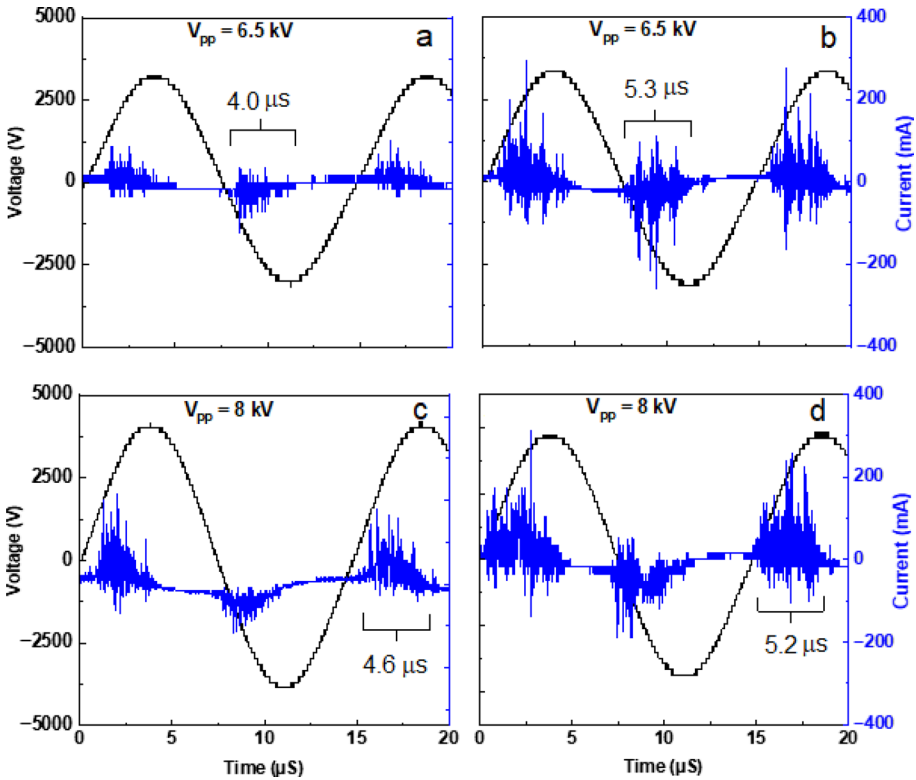


Fig. 7 Typical current–voltage waveforms in the micro DBD reactors with pyramid electrodes. Voltage: 6.5 kV (a and b), 8.0 kV (c and d). Gap distance: 0.5 mm (a and c), 0.25 mm (c and d). CO₂ flow: 20 ml min⁻¹

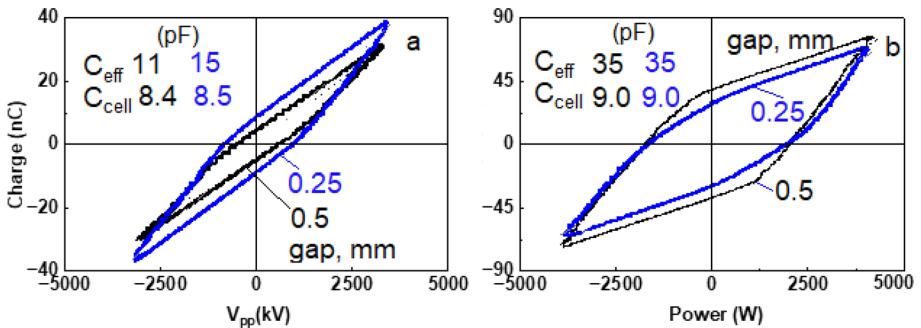


Fig. 8 Lissajous figures in the DBD reactor with the pyramid HV electrode. Voltage: **a** 6.5 kV, **b** 8.0 kV. CO₂ flow rate: 20 ml min⁻¹, frequency: 68 kHz

at a gap of 0.5 mm. When the discharge gap increases, the power density of the reactor (discharge power/discharge volume) decreases because the reactive plasma volume

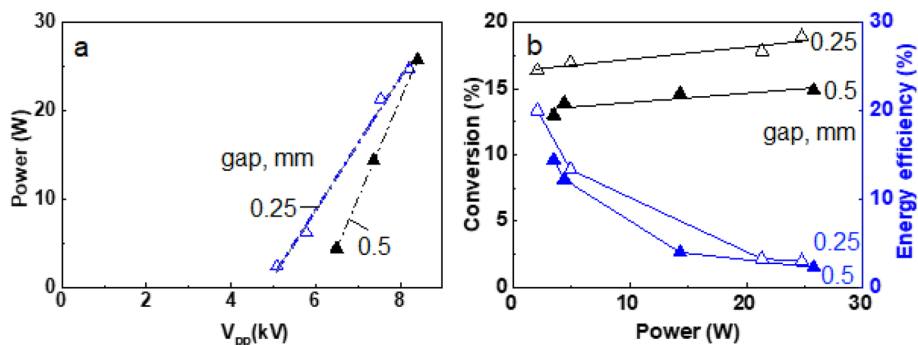


Fig. 9 **a** Power dissipation as a function of voltage, **b** CO_2 conversion and energy efficiency at two discharge gap sizes in the pyramid micro DBD reactor. CO_2 flow: 20 ml min^{-1} , frequency 68 kHz

doubles and this results in partial discharging rather than fully bridged discharging, hence less charge formation and lower power consumption [44].

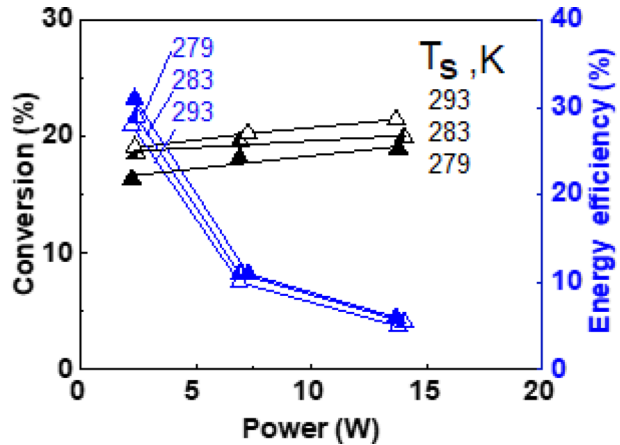
The CO_2 conversion and energy efficiency are shown in Fig. 9b as a function of input power. Increasing discharge gap reduces the maximum CO_2 conversion from 19.0 to 14.9% and the minimum conversion from 16 to 13%. At the same time the highest energy efficiency dropped from 20 to 15%. The improvement in conversion in the reactor with narrow electrode gap was also reported in previous studies [45, 46]. The larger gap size increases the residence time in plasma, however at the same time it decreases the power density which has the dominant influence on the reactor performance. Therefore, the narrow gap improves both conversion and energy efficiency due to increased number of microdischarges and total transferred charge, as discussed above.

As the frequency decreased from 68 to 60 kHz, plasma was made at lower voltages further reducing power consumption. This observation is in line with the data of Ozkan et al. [47]. These authors reported lower CO_2 conversion and lower energy efficiency as the frequency increased from 16.2 to 28.6 kHz, while keeping the same power input. They explained this effect by reduced current amplitude at higher frequency. This effect was also observed in CH_4 conversion in a DBD reactor when conversion dropped by 10% when frequency increased from 20 to 50 kHz at a fixed power of 54 W [48].

It can be seen that operation in the lower power range of about 3 W provides a CO_2 conversion of 16% with an energy efficiency of 20% which may be seen as the optimal operation point for the micro DBD reactor. This combines the advantage of stronger electric fields and higher concentration of electrons, thus combining the advantages of microreactors and microplasma formation. The efficiency in this reactor is on the higher end when compared to the state-of-the-art in DBD reactors.

In our previous study, it was shown that the positive effect of the vibrational ladder climbing process is counteracted by the reduced rate of elementary reaction steps in the temperature range below the electrode temperature of 273 K corresponding to the gas temperature of 363 K [17]. Therefore in the next series of experiments, the temperature of the ground electrode was changed in the 279–293 K range to evaluate its effect on conversion and energy efficiency (Fig. 10). It can be seen that the CO_2 conversion decreases with temperature in the micro DBD reactor as opposed to the case of flat electrode reactor where the conversion increases at lower temperatures. This is the most striking difference between these two reactors. It should be mentioned that while the ground electrode temperature

Fig. 10 CO₂ conversion and energy efficiency as a function of power in the pyramid electrode micro DBD reactor with an electrode gap size of 0.25 mm at three ground electrode temperatures of 279, 283 and 293 K



was kept similar in these reactors, the mean gas temperature is significantly different. In the flat electrode reactor, the temperature difference between the gas temperature and the electrode temperature was about 90 K. However, this difference in the pyramid micro DBD reactor seems to be much smaller. The pyramids create natural obstacles to the gas flow and introduce a split-and-recombine flow pattern which enhances heat transfer as compared to laminar flow between the two flat electrodes [49]. In addition, the gap size was reduced in the pyramid reactor by a factor of 2 resulting in a higher superficial CO₂ flow rate, which further increased heat transfer between the plasma and the cold electrode surface. The exact CO₂ gas temperature may be correlated with the temperature of the ground electrode surface following the approach presented in [17]. We can safely assume that the temperature difference between the electrode temperature and the gas temperature can be at least two times smaller due the increased value of heat transfer coefficient in the 0.25 mm gap. In addition, the total amount of power which needs to be removed is less than that in the flat electrode reactor of 15.1 W. Both these facts suggest that the temperature difference between the electrode temperature (T_s) and gas temperature (T) should not exceed 40 K at the highest power (Q) in the pyramid reactor, assuming that 95% of power dissipates as heat (Fig. 9).

$$Q = hA(T - T_s), \quad (5)$$

where A is the area of the electrode, $2.99 \cdot 10^{-4} \text{ m}^2$. In our previous studies, we recognized the need to characterize the temperature of the gas and therefore a detailed measurement of CO₂ rotational temperature in the micro DBD reactor was performed and correlated with the gas temperature [17, 50]. It was concluded that Eq. 5 makes a rather good prediction which is in line with the experimental data obtained by optical emission spectroscopy (OES) analysis. Measuring temperature with OES was outside the scope of this work, yet based on the results obtained in [17] we may conclude that the maximum gas temperature should not exceed 333 K at the electrode temperature of 293 K. This value is below the optimum gas temperature of 363 K observed in [17] and therefore the conversion increases with temperature in the whole temperature range (Fig. 10), because chemical reaction rates increase with temperature. The sensitivity of CO₂ plasma chemistry to the gas temperature shows the need for a better understanding of the temperature behaviour. The relevant gas temperatures are in the range between 343 and 383 K, which were not studied in this

reactor due to its technical limitations. We anticipate higher electrode and gas temperature may further improve CO₂ conversion however at the expense of energy efficiency. Similar to the case of flat electrode, the conversion further increases with input power while the energy efficiency drops by more than 3 times at the same time. These estimations help to understand the process conditions and guide further process development.

Effect of Residence Time

The pyramid micro DBD reactor was studied a constant gas flow rate of 20 ml min⁻¹ corresponding to a nominal residence time of 1.0 s in all experiments thus far, and the last series of experiments was carried out to study the effect of CO₂ flow rate at two voltages of 6.5 and 8.0 kV as the contact time in plasma has a major influence on the reaction rate. In the absence of mass transfer limitations in a conventional flow reactor, the reaction rate does not depend on the reactant flow rate. However, in a plasma reactor, the spatial distribution of plasma density may be non-uniform across the discharge volume. Also, it is well known that due to the presence of charged particles, plasma has a higher viscosity than the respective gas at the same temperature and pressure. Therefore, there may exist preferred flow pathways between different sets of pyramids and the reactor behaviour may be non-ideal. The area with higher density would create a higher hydrodynamic resistance to the flow therefore the flow rate in such areas would be lower [51]. Therefore the contribution from such areas to the overall conversion of CO₂ may be very low.

A possible way to improve the situation is to increase the gas flow rate in the reactor which usually results in a more uniform distribution of the flow as the overall hydrodynamic resistance increases and any local differences between various pathways become less significant. Indeed, several researchers noted that a much higher efficiency was obtained at higher CO₂ flow rates, with energy efficiency increasing from 3.6% at a flow rate of 20 ml min⁻¹ to 7.0% at a flow rate of 60 ml min⁻¹ [52]. In the following experiments, the flow rate was increased from 10 to 80 ml min⁻¹ resulting in residence time in the range between 2.0 and 0.25 s. The respective Lissajous figures are shown in Figs. 11a and b. The power consumption reduces at higher flow rates (60 and 80 ml min⁻¹ Fig. 11c) resulting in increase in energy efficiency at higher flow rates corresponding to shorter residence times (Fig. 11c). The maximum CO₂ conversion of 20.3% was observed at the longest residence time and it decreases to 3.9% at shorter residence time (Fig. 11d). It is important to note that the reaction rate changes with flow rate which a clear evidence of mass transfer limitations and/or the presence of stagnant zones in the reactor. For example, increasing the flow rate from 20 to 40 ml min⁻¹ results in increasing reaction rate from 2.28 to 2.80 μmol CO₂ s⁻¹. However, further increase in flow rate from 40 to 80 ml min⁻¹ reduces the reaction rate to 2.32 μmol CO₂ s⁻¹. It is possible that higher flow rate results in a more uniform spatial distribution of the reactant and eliminates stagnant zones that can be present at very low flow rates.

Nacascues et al. [23] reported that CO₂ conversion increased at higher flow rates in a packed bed DBD reactor, unlike the findings of other authors [10, 11] tentatively attributing this to potential backwards reactions taking place on the surface or in the plasma bulk (e.g. CO + O → CO₂). However it is more likely that high viscosity of plasma as compared to non-ionised gas creates preferred pathways for the fluid flow. In the plasma, if the mean velocity of a certain plasma component is space inhomogeneous, there are the momentum currents to move from a high velocity layer to a low velocity areas. As a result, more gas passing through the area with low viscosity corresponding to low intensity plasma, while

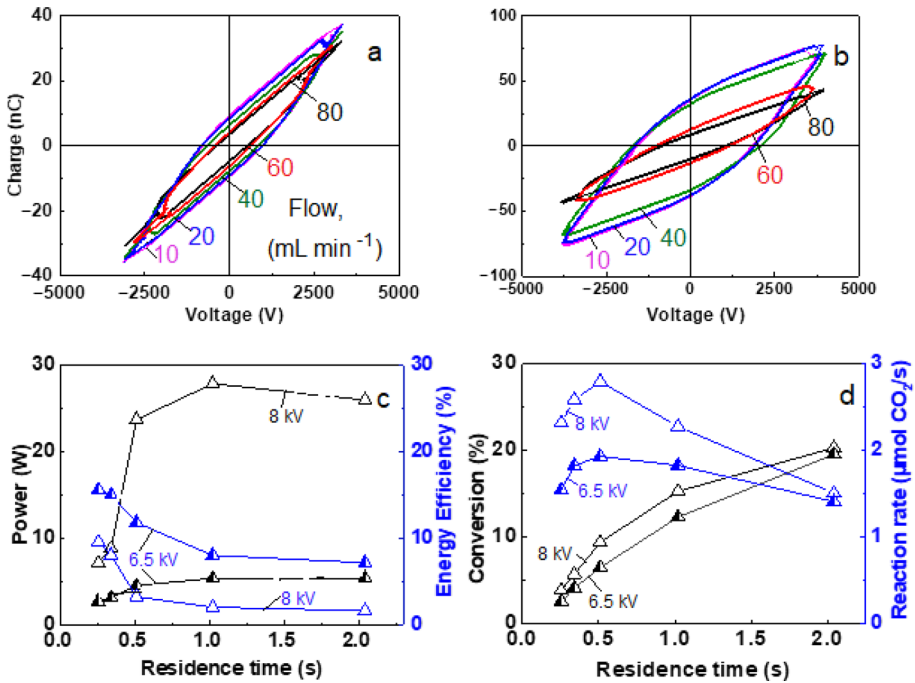


Fig. 11 Lissajous figures in the pyramid micro DBD reactor. Voltage: **a** 6.5 kV, **b** 8.0 kV. **c** Energy efficiency and power consumption as a function of residence time at the two selected voltages, **d** CO₂ conversion and reaction rate as a function of residence time at the two selected voltages. Frequency: 68 kHz

less gas goes via the areas with strong ionisation. However, as the flow rate increases, the overall pressure drop across the reactor increases and the differences between individual parts of the reactor becomes less significant. Therefore the fraction of the gas passing through the area of more intense plasma increases. Also as the flow rate increases, the weakly ionized plasma contains less charged particle than neutral particle. The interactions between particles are taking place by the collisions, such as electron–electron collision, electron–ion collision, electron–neutral-particle collision and ion–neutral-particle collision. Since the number of charged particles is smaller at higher flow rate, the viscosity is mainly determined by collisions of charged particles with the neutral particles and the collisions between the charged particles can be neglected so the viscosity of plasma becomes more uniform.

This effect may be responsible for an increase in the reaction rate at higher flow rates. Naturally, the probability of the backward recombination reaction also decreases, however its characteristic time is in the order of microseconds which is too short as compared to the residence time which is in the second range. Therefore, we may assume that hydrodynamics and momentum transfer effects are responsible for such behavior rather than reaction kinetics.

However as the residence time decreases, the reaction rate starts to decline. This is somehow expected as the density of charged particles decreases with power density resulting in a decrease in CO₂ conversion. Therefore, there exists an optimal flow rate of 40 ml min⁻¹ where the counterplay between these two effects produces the best result. It

should be noted that a rather small increase in voltage from 6.5 to 8.0 kV increases the power dissipation from 5.4 to 25.6 W, however this has a very little effect on CO₂ conversion. In fact, the conversion increases marginally from 19.0 to 20.3%. This supports the previous assumption on a very non-uniform gas distribution along the reactor cross-section at low flow rate. Increasing the power does not improve conversion at low flow rates as the gas does not pass via highly ionised areas. On the contrary, at a higher flow rate of 80 ml min⁻¹ a power increase from 2.7 to 7.1 W increases CO₂ conversion from 2.6 to 4.0% as more gas passes via strongly ionised plasma areas. This is in line with other studies where a positive effect of increasing flow rate was observed in DBD reactors [53, 54]. The flow rate has clearly a major influence on CO₂ conversion in the pyramid reactor and for highly efficient operation, the gas recycling loop is needed to increase overall conversion and make it feasible for subsequent product separation.

Conclusions

A novel plate to plate micro DBD reactor with pyramid shaped microelectrodes was designed and tested for CO₂ splitting into CO and O₂. The performance was compared with a conventional plate-to-plate reactor with two flat electrodes which was considered as a benchmark. The pyramid micro DBD reactor consistently outperformed the baseline case by about 1.5 times at the same process parameters. The big difference with the base case was observed at a smaller discharge gap, allowing reactor to operate at lower voltage, which further improved CO₂ conversion and increasing energy efficiency by 1.25 times. The pyramid micro DBD reactor created a local flow disturbance which drastically increased heat transfer between the cold electrode and the surrounding gas. As a result, the temperature difference between the gas and the electrode surface is limited to 40 K as compared to 90 K for the baseline case. The cold gas effectively suppresses the vibrational to translational energy transfer which dominates in the reactor with flat electrode. As the flow rate increases, the fraction of the gas passing through the area of more intense plasma increases while at the same time the density of charged particles decreases. The interplay between these two effects results in an optimum residence time of 0.5 s which provides the maximum CO₂ reaction rate.

Thus it has been shown that the size of the gap in which plasma forms, the distance along the length in the flow direction (residence time) and the geometric shape of the electrodes could considerably enhance the rate of CO₂ splitting reaction in the micro DBD reactor. It has been demonstrated that each of these factors will yield substantial improvements to either or both reactor yield and energy efficiency, thus enabling energy efficient process which provides a CO₂ conversion of 20% with an energy efficiency of 16% in a micro DBD reactor. The best energy consumption numbers are competitive with the state of the art for DBD based NTP systems. Further enhancement is anticipated by application of thin catalyst layers onto the ground electrode and the way the waveforms are produced in the reactor. The electric field, and ionization of CO₂, is the highest where the slope of the AC sinusoid is steepest but is ultimately limited by the requirement of a smooth shape of sinusoidal waveform. An alternate approach is to apply pulsed direct current (pulsed DC) waveforms where the fall and rise times from positive to negative high voltage can be in the order of tens of nanoseconds compared to microseconds for AC, a difference of 10–50 times. The more rapidly changing electric field for pulsed DC mode may produce higher rates of ionization.

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Authors' Contributions D.K. performed all experiments, wrote the main manuscript text and prepared all figures with support from S.L. and E.R. A.C., S.L., N.C. conceived and planned the experiments. E.R supervised the project. All authors reviewed the manuscript.

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Data Availability Data will be made available on request.

Declarations

Conflict of interests We declare that the authors have no conflict of interests as defined by Springer, or other interests that might be perceived to influence the results and/or discussion reported in this paper.

Ethical approval N/A.

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