

1 **On the impact of maximum allowable cost on CO<sub>2</sub> storage capacity in saline formations**

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15

16 **ABSTRACT**

17

18 Injecting CO<sub>2</sub> into deep saline formations represents an important component of many greenhouse  
19 gas reduction strategies for the future. A number of authors have posed concern over the thousands  
20 of injection wells likely to be needed. However, a more important criterion than the number of wells  
21 is whether the total cost of storing the CO<sub>2</sub> is market bearable. Previous studies have sought to  
22 determine the number of injection wells required to achieve a specified storage target. Here an  
23 alternative methodology is presented whereby we specify a maximum allowable cost (MAC) per  
24 tonne of CO<sub>2</sub> stored, a priori, and determine the corresponding potential operational storage  
25 capacity. The methodology takes advantage of an analytical solution for pressure build-up during  
26 CO<sub>2</sub> injection into a cylindrical saline formation, accounting for two-phase flow, brine evaporation  
27 and salt precipitation around the injection well. The methodology is applied to 375 saline  
28 formations from the UK Continental Shelf. Parameter uncertainty is propagated using Monte Carlo  
29 simulation with 10,000 realisations for each formation. The results show that MAC affects both the  
30 magnitude and spatial distribution of potential operational storage capacity on a national scale.  
31 Different storage prospects can appear more or less attractive depending on the MAC scenario  
32 considered. It is shown that, under high well injection rate scenarios with relatively low cost, there  
33 is adequate operational storage capacity for the equivalent of 40 years of UK CO<sub>2</sub> emissions.

34

35

## 36 INTRODUCTION

37

38 Carbon capture and storage (CCS) is considered a necessary and significant contributor in plans for  
39 reducing anthropogenic global CO<sub>2</sub> emissions in the future [1-3]. Cost is currently one of the main  
40 barriers to the development of CCS infrastructure projects in advance of market demand, and the  
41 largest part of this is associated with capture technology [4]. However, uncertainty concerning CO<sub>2</sub>  
42 storage capacity and its development is also a major technical and commercial obstacle [4]. This is  
43 especially the case for saline formations [5], which represent the largest proportion of available  
44 storage sites worldwide [1]. The term saline formation is used here to describe a saline aquifer  
45 containing water that is too salty to be considered for potable use.

46

47 The process of storing CO<sub>2</sub> in saline formations involves drilling wells and injecting CO<sub>2</sub> into the  
48 pore space of a saline formation. The long-term, theoretical potential storage capacity of such sites  
49 is dependent on structural, residual, dissolution and mineralisation trapping mechanisms. This long-  
50 term potential storage capacity is hereafter referred to as the static capacity. The term operational  
51 storage capacity is used here for that capacity which is achievable under typical industry operating  
52 conditions. This capacity is constrained by a number of factors including static capacity, cost and  
53 the maximum allowable pressure build-up in the storage formation [6].

54

55 Pressure build-up is an important constraint because, as CO<sub>2</sub> is injected into the saline formation,  
56 the pore-space accommodates the new fluid locally by compressing the rock matrix and the  
57 previously residing formation waters [7]. This in turn leads to an increase in pressure within the  
58 saline formation, which will be especially high around the injection well. It is undesirable to have  
59 excessive pressure build-up because this may lead to fracturing of the cap-rock, re-activation of  
60 faults and/or other mechanisms that can result in migration of the CO<sub>2</sub> outside the storage formation  
61 [8, 9].

62

63 Local pressure reduction can be achieved by distributing the injected CO<sub>2</sub> across multiple injection  
64 wells. But in a controversial numerical simulation study, Ehlig-Economides and Economides [10]  
65 concluded that hundreds of wells would be required to store just 30 years of emissions from one  
66 coal-power plant. One limitation of the study was that the mathematical model assumed the saline  
67 formation is completely confined (i.e., surrounded on all sides by impermeable boundaries).  
68 Cavanagh et al. [11] argue that significantly more CO<sub>2</sub> can be stored in saline formations that have  
69 pressure connection to much larger external geological systems. However, when many wells are  
70 applied in close proximity, the pressure interference between wells causes individual injection wells

71 to act as if contained within completely confined saline formation units [12, 13]. Therefore, even  
72 open saline formation systems, where not all the boundaries are impermeable, may behave as  
73 completely confined systems if large numbers of wells are required due to poor injectivity (where  
74 relatively small injection rates lead to relatively high pressure build-up).

75  
76 More importantly, Cavanagh et al. [11] argue that the dimensions of the saline formation considered  
77 by Ehlig-Economides and Economides [10] (873 km<sup>2</sup> area and 30.5 m thickness) were significantly  
78 smaller than those considered by many other studies. For example, the saline formations described  
79 by Jin et al. [14] were of the order of 2000 km<sup>2</sup> area and 300 m thickness and those listed in table 6  
80 of SCCS [15] have areas ranging from 1712 km<sup>2</sup> to 17147 km<sup>2</sup>. Nevertheless, Ehlig-Economides  
81 and Economides [10] raise the interesting point that drilling thousands of injection wells to store  
82 small amounts of CO<sub>2</sub> is an uneconomic prospect. This is particularly so in an offshore environment  
83 such as the UK Continental Shelf.

84  
85 However, for commercial deployment of CCS the major concern will not be the number of wells  
86 required but instead the total cost of storing the CO<sub>2</sub>. In a recent study, Carneiro et al. [16], using  
87 similar methods to Ehlig-Economides and Economides [10], estimated the cost of storing CO<sub>2</sub> in 43  
88 different saline formation storage hubs across Spain, Portugal and Morocco. They found that the  
89 storage cost per tonne of CO<sub>2</sub> (excluding the cost of capture, compression and transmission) ranged  
90 from 1.4 to 116.3 €2007. Their approach was to take a saline formation unit, apply a pre-assigned  
91 number of injection wells (typically 4) and then assess the maximum injection rate per well that  
92 could be sustained for 30 years.

93  
94 Another way to approach the topic of numbers of injection wells for commercial development is to  
95 determine a maximum allowable cost per tonne of CO<sub>2</sub> stored, impose this on a given saline  
96 formation and then determine the associated operational storage capacity. The term, maximum  
97 allowable cost (MAC), is hereafter used to refer to an imposed maximum cost per tonne of CO<sub>2</sub>  
98 stored. Operational storage capacity is likely to reduce with reducing MAC. In this article we  
99 demonstrate how MAC can be expected to affect the operational CO<sub>2</sub> storage capacity that can be  
100 utilised at a regional and national scale by analysing a database of 375 saline formations from  
101 offshore UK. The findings will be of significant benefit for developing a national portfolio of UK  
102 site appraisal options. The presented methodology should also be widely applicable to national  
103 appraisal studies elsewhere in the world. Minimum input data required for candidate storage saline  
104 formations includes: depth, geothermal gradient, pore-pressure, permeability, porosity, areal extent  
105 and formation thickness.

106

107 The outline of this article is as follows. First, a set of suitable cost scenarios are developed and  
108 proposed. A methodology is described to estimate operational storage capacity as a function of  
109 MAC. Following on from this, some case studies are presented from the UK CO<sub>2</sub> Stored<sup>®</sup> database  
110 [17]. An analysis is then performed to explore how MAC affects operational storage capacity in  
111 terms of both magnitude and spatial distribution.

112

## 113 **MATERIALS AND METHODS**

114

### 115 **Development of cost scenarios**

116

117 The total cost of storing a given quantity of CO<sub>2</sub> is strongly dependent on the required number of  
118 injection wells. The number of injection wells is in turn controlled by the sustained injection rate  
119 applicable to each well, which can be different to the initial injection rate achieved on well  
120 completion. Hosa et al. [18] reviewed injection rates at 15 operating or planned CO<sub>2</sub> storage  
121 projects around the world. The largest injection rate per well reported was 3.65 Mt/year. Ten of the  
122 reported rates were less than 1 Mt/year. Five of the reported rates were less than 0.1 Mt/year.

123

124 Mathias et al. [19] showed that the injection rate statistics from Hosa et al. [18] are very similar to  
125 bulk fluid production rates (i.e., combined volumetric rates of oil, water and gas at reservoir  
126 conditions) from 104 offshore UK oil and gas fields. By averaging production rates over a ten year  
127 period, Mathias et al. [19] showed that 50% of the production wells studied produced bulk fluid at a  
128 rate of less than 3.5 million barrels per year. Assuming a CO<sub>2</sub> density of 650 kg/m<sup>3</sup>, this volumetric  
129 rate converts to around 0.35 Mt/year.

130

131 Collectively, the studies of Hosa et al. [18] and Mathias et al, [19] suggest that many CO<sub>2</sub> injection  
132 wells are likely to achieve sustained rates of up to 0.1 Mt/year, whilst very few injection wells are  
133 likely to achieve injection rates greater than 1 Mt/year. Based on these studies, we will consider  
134 four injection rate scenarios: 0.1 Mt/year, 0.5 Mt/year, 1.0 Mt/year and 2.5 Mt/year. The latter rate  
135 represents a very optimistic scenario for storage sites located on the UK Continental Shelf.

136

137 These injection rates can be thought of as representing different cost scenarios, the smallest rate  
138 representing the most expensive scenario. An indication of the total investment cost of these  
139 scenarios, for a given quantity of CO<sub>2</sub> to be stored, can be obtained by utilising the equation  
140 (modified from [20]):

141

$$I = [N(LC_d + C_w + C_{sf}) + C_{sd} + C_m](1 + f) \quad (1)$$

143

144 where  $I$  (€) is investment cost,  $N$  (-) is the number of injection wells,  $L$  (m) is the injection well  
145 length,  $C_d$  (€/m) is the drilling cost per metre length of well,  $C_w$  (€/well) is a fixed cost per well,  
146  $C_{sf}$  (€/well) is the cost for the surface facilities on the injection sites,  $C_{sd}$  (€) is the cost of site  
147 development,  $C_m$  (€) is the cost of emplacement of monitoring equipment and  $f$  (-) is a factor to be  
148 applied to the total cost to account for additional operating, maintenance and monitoring (OMM)  
149 costs.

150

151 Building on the work of van den Broek et al. [20], Carneiro et al. [16] provide values for the above  
152 cost parameters in 2007€ for deep offshore saline formations as follows:  $C_d = \text{€}26$  k per m,  
153  $C_w = \text{€}8,200$  k per well,  $C_{sf} = \text{€}6,120$  k per well,  $C_{sd} = \text{€}24,097$  k,  $C_m = \text{€}1,530$  k. They further  
154 suggest an OMM factor of  $f = 0.05$ .

155

156 Applying Eq. (1) with the parameter values listed above and assuming a uniform well length of  
157  $L = 2000$  m leads to the following equation for estimating the associated storage cost per tonne of  
158  $\text{CO}_2$  stored,  $C_{st}$  (€/tonne):

159

$$C_{st} = 69.64(1 + 0.386/N)/(M_0 t_0) \quad (2)$$

161

162 where  $M_0$  (Mt/year) is the injection rate applied to each well and  $t_0$  (years) is the duration of  
163 injection. From Eq. (2) it is clear that for situations with large numbers of wells, the cost of storage  
164 is approximately inversely proportional to the injection rate. Therefore it can be concluded that the  
165 costs per tonne of  $\text{CO}_2$  stored shown in Table 1 are largely independent of the saline formation size  
166 considered.

167

168 Table 1 shows some corresponding costs associated with the four injection rate scenarios for a  
169 saline formation with 4000 Mt potential static capacity (typical of the list studied by SCCS [15])  
170 with each injection well assumed to be 2000 m long and operating at a constant rate for 20 years.

171

172 Note that even with an overly optimistic sustained injection rate of 2.5 Mt/year per well, this would  
173 require 80 wells and would cost €5.6 billion. If we consider the pessimistic (but more realistic)  
174 scenario of 0.1 Mt/year, 2000 wells would be required and the cost would be €39.3 billion. Hence  
175 the cost per tonne of  $\text{CO}_2$  ranges from €1.39 to €4.82. For comparison, Herzog [21] calculated that

176 the cost of capture and compression of CO<sub>2</sub> from a supercritical pulverised coal power plant to be  
 177 around €70.47 / tonne of CO<sub>2</sub> (based on a 2007 Euro to US dollar exchange rate of 1.35) (note that  
 178 Herzog’s [21] price is stated in USD2007). It can therefore be understood that the most expensive  
 179 storage option would still be under half the anticipated cost associated with capture and  
 180 compression.

181

182 Table 1: Storage costs for 100% utilisation of a 4000 Mt saline formation based on Eq. (1) and  
 183 assuming each injection well operates for 20 years. These costs are based on 2007 prices previously  
 184 published by Carneiro et al. [16].

185	Injection rate, $M_0$ (Mt/year)	0.1	0.5	1	2.5
186	Number of wells, $N$	2000	400	200	80
187	Total storage cost, $I$ (€Billion)	139.3	27.9	14.0	5.6
188	Cost per tonne of CO <sub>2</sub> , $C_{st}$ (€)	34.82	6.96	3.48	1.39

189

190 Whilst the total cost of storing a given quantity of CO<sub>2</sub> is strongly dependent on the number of  
 191 injection wells used, Eq. (2) shows that the cost per tonne of CO<sub>2</sub> stored becomes independent of  
 192 the number of injection wells when a large number of wells are required. This can be explained as  
 193 follows: The per-well cost of storage dominates the total cost (given by Eq. (1)) such that the total  
 194 cost is nearly proportional to the number of wells used. When all the injection wells are operating at  
 195 the same rate and for the same duration, the mass of CO<sub>2</sub> stored is also proportional to the number  
 196 of wells. Therefore, the number of wells effectively cancels out when considering the cost per tonne  
 197 of CO<sub>2</sub> stored. The above findings assume that the injection rate and injection duration are  
 198 independent of the number of wells. However, a methodology that more realistically incorporates  
 199 this dependency is explained in the sub-section below.

200

### 201 **Determining storage capacity for a given maximum allowable cost (MAC)**

202

203 The operational storage capacity associated with a given saline formation for a MAC (such as the  
 204  $C_{st}$  values presented in Table 1) can be determined by assessing how many injection wells can  
 205 operate within the saline formation at the associated injection rate for the specified time (i.e., 20  
 206 years in Table 1). The approach taken for determining operational storage capacity for a given  
 207 saline formation in this study is described as follows:

208

209 Firstly, the static capacity,  $m_{stat}$  [M], of the saline formation is obtained by determining the pore-  
 210 volume of the saline formation, multiplying by the density of CO<sub>2</sub> at reservoir conditions and then

211 multiplying by an efficiency factor, as described by Gammer et al. [22]. The static capacity  
212 represents an upper limit on operational storage capacity, as described in the introduction and by  
213 Szulczewski et al. [6]. The next stage is to determine the maximum operational storage capacity,  
214  $m_{\max}$  [M], that can be achieved for each of the four MAC scenarios associated with the injection  
215 rates,  $M_0$  [MT<sup>-1</sup>], in Table 1.

216

217 A sequence of 37 different saline formation utilisation rates,  $U_0$  [MT<sup>-1</sup>], is considered ranging from  
218 0.1 to 1000 Mt/year. The term utilisation rate is used here to describe the rate at which CO<sub>2</sub> is  
219 injected into a saline formation unit as a whole. For a given utilisation rate,  $U_0$ , and injection rate,  
220  $M_0$ , the number of wells,  $N$ , being considered can be obtained from  $N = U_0 / M_0$ . For each  
221 utilisation rate and injection rate, the maximum sustainable injection duration,  $t_0$  [T], is determined  
222 as described in the next sub-section. Scenarios where  $t_0 < 20$  years are excluded based on the  
223 assumption that operators would require their injection wells to be sustainable for at least 20 years.  
224 Values of  $t_0$  are capped at 40 years, representing an operational design life of the saline formation.  
225 The quantity of CO<sub>2</sub> stored,  $m_0$  [M], for each  $(U_0, M_0)$  scenario is found from  $m_0 = U_0 \times t_0$ .  
226 Following Szulczewski et al. [6], values of  $m_0$  are capped at the static capacity,  $m_{\text{stat}}$ . The  
227 operational storage capacity,  $m_{\max}$ , is taken to be the maximum value of  $m_0$  for each injection rate,  
228  $M_0$ .

229

230 Because all selected injection wells are in operation for at least 20 years, the  $C_{st}$  values in Table 1  
231 can be thought of as representing the MAC associated with the corresponding set of injection rates,  
232  $M_0$  (also shown in Table 1). Hence it can be understood that specifying an injection rate alongside a  
233 minimum injection duration a priori is analogous to specifying a MAC calculated from Eq. (2) a  
234 priori.

235

### 236 **Determining sustainable injection duration**

237

238 Injection well pressures increase as CO<sub>2</sub> is injected into the saline formation. The sustainable  
239 injection duration,  $t_0$ , is the time at which the well pressure reaches a specified upper limit,  
240  $P_{\max}$  [ML<sup>-1</sup>T<sup>-2</sup>]. For the current study,  $P_{\max}$  was taken to be the minimum of 90% of the fracture  
241 pressure, 90% of the lithostatic pressure and 100% of the estimated downhole pressure that can be  
242 sustained by a surface pressure of 25 MPa (i.e., surface pressure + gravity head – frictional loss  
243 within the standing pipe). The latter constraint is based on the assumption that all compression is  
244 located on-shore.

245



246 Using a study of stress gradients in the Central Graben and the Scotian Shelf by Engelder and  
247 Fischer [23], the fracture pressure,  $P_{frac}$  (Pa), is estimated from the empirical equation:

248

$$249 \quad P_{frac} = 0.71P_p + 8500z \quad (3)$$

250

251 where  $P_p$  (Pa) and  $z$  (m) are the pore-pressure and depth below seabed for a given saline formation,  
252 respectively.

253

254 Following, Mijic et al. [12], the presence and interference of multiple wells is treated by splitting  
255 the saline formation into equal areas for each well. Each well is then assumed to be situated within  
256 the centre of a cylindrical completely confined saline formation surrounded with impermeable  
257 boundaries.

258

259 The pressure build-up in each well as a function of time is estimated using the analytical solution of  
260 Mathias et al. [24]. This model assumes that CO<sub>2</sub> is injected into the centre of a cylindrical  
261 homogenous and completely confined saline formation. Flow of fluid is assumed to be a one-  
262 dimensional radially symmetric process. Other limiting assumptions include that capillary pressure  
263 is negligible and fluid properties are constant. The model is able to account for non-linear relative  
264 permeability, the development of a dry-out-zone and salt precipitation around the well due to  
265 evaporation of water and reduction of volumetric flow rate due to CO<sub>2</sub> dissolution into the brine.  
266 Comparisons with fully dynamic simulations using TOUGH2 have shown this analytical solution to  
267 be sufficiently accurate for this purpose Mathias et al. [24, 25].

268

269 Following Mathias et al. [25], all the relevant fluid properties for CO<sub>2</sub> and brine are calculated  
270 using equations of state provided by Batzle and Wang [26], Fenghour et al. [27] and Spycher and  
271 Pruess [28]. Rock compressibility is calculated as a function of porosity using the correlation for  
272 sandstones of Jalalh [29]. Permeability reduction due to salt precipitation around the injection well  
273 is simulated using the power law expression provided by Mathias et al. [25], which is based on an  
274 experimental data set previously presented by Bacci et al. [30].

275

276 The above procedure is suitable for completely confined saline formations, which are impermeable  
277 on all sides. For open saline formation systems, the approach is modified as follows. For scenarios  
278 involving less than 8 injection wells, the area of the saline formation is re-scaled by multiplying by  
279 the efficiency factor (as defined in the Gammer et al. [22] study) and then dividing by the  
280 equivalent efficiency factor for a completely confined saline formation system. When more than 8

281 injection wells are applied, the area reverts back to its original value, under the assumption that the  
282 central well behaves as if in a completely confined saline formation due to the interference from  
283 neighbouring wells. An important assumption here is that the original open saline formation is  
284 vertically confined by impermeable overlying and underlying formations.

285

286 The above procedure was devised by an expert panel associated with the work of Gammer et al.  
287 [22]. The basic idea assumes that once nine injection wells are present, there is one well in the  
288 middle of a square nine-spot arrangement, which behaves as if in a completely confined saline  
289 formation due to interference from the surrounding eight injection wells. Although such a procedure  
290 appears quite arbitrary, it is useful in terms of recognising that as more injection wells are applied,  
291 some injection wells in an open saline formation are unable to benefit from being able to propagate  
292 associated local pressure build-up to open lateral boundaries.

293

294 In general, it is understood that operational storage capacity,  $m_{\max}$ , should increase with increasing  
295 numbers of wells. However, a disadvantage of the above approach is that in some cases, increasing  
296 the number of wells can lead to reduced  $m_{\max}$  as the saline formation is discontinuously perceived  
297 to transform from an open to a completely confined saline formation system. Therefore a correction  
298 is applied whereby  $m_{\max}$  is assumed to remain constant with increasing number of wells unless it  
299 increases with increasing number of wells.

300

### 301 **Analysis of the CO<sub>2</sub> Stored<sup>®</sup> database**

302

303 The UK Storage Appraisal Project (UKSAP), commissioned by the UK's Energy Technologies  
304 Institute (ETI), compiled a database of relevant technical and commercial parameters for over 500  
305 potential offshore CO<sub>2</sub> storage sites on the UK Continental Shelf, including 375 offshore saline  
306 formations [22]. Uncertainty was dealt with by experts reaching consensus on the minimum,  
307 maximum likelihood and maximum value for each parameter assuming triangular distributions. For  
308 each saline formation unit, distributions were specified for, among other things: water depth, area,  
309 formation thickness, areal net sand ratio, net to gross ratio (NTG), porosity, shallowest depth, depth  
310 to centroid, salinity, permeability, lithostatic gradient, geothermal gradient and overpressure. The  
311 data is available within the CO<sub>2</sub> Stored<sup>®</sup> online database [17]. These parameters are sufficient to  
312 fully parameterise the model above for each saline formation unit. Note UKSAP also assumed that  
313 each saline formation can be treated as a single homogenous unit.

314

315 The model framework, described in the previous sub-sections, was applied to each of the 375  
316 offshore saline formations so as to determine estimates of operational storage capacity for each of  
317 the four allowable cost scenarios. Prescribed parameter uncertainty from CO<sub>2</sub> Stored<sup>®</sup> was  
318 propagated through to storage capacity estimation by running the model within a Monte Carlo  
319 simulation whereby each of the parameters was randomly sampled from the specified triangular  
320 distributions. So as to ensure statistical convergence, 10,000 realisations were run for each saline  
321 formation. The entire modelling framework was conducted within the MATLAB programming  
322 environment. On a 12 core desktop computer, 10,000 simulations of a single saline formation take  
323 about 5 minutes to complete.

324

325 Unfortunately, the CO<sub>2</sub> Stored<sup>®</sup> database does not contain explicit information concerning relative  
326 permeability data for CO<sub>2</sub> and brine mixtures for UK saline formation rocks. Recently Mathias et al.  
327 [25] compiled results from 25 different sandstone and carbonate reservoir rocks from around the  
328 world. Following the recommendations of Mathias et al. [25], relative permeability uncertainty is  
329 treated by randomly selecting one of these 25 results for each of the 10,000 saline formation  
330 realisations.

331

## 332 **RESULTS AND DISCUSSION**

333

334 So as to gain further insight into how this methodology works, Fig. 1 shows results from six of the  
335 saline formations previously studied for static capacity by SCCS [15]. All six units lie in close  
336 proximity to North West Scotland. A location map is available in Figure 13 of SCCS [15].  
337 Specifically, Figs. 1 a and b illustrate how operational storage capacity reduces with increasing  
338 injection rate. For reference, corresponding values for MAC, based on Eq. (2), are shown on the  
339 upper x-axes of the plots. Recall that operational storage capacities have been determined using  
340 Monte Carlo simulation. P10, P50 and P90 relate to results with probability of non-exceedances of  
341 10, 50 and 90%, respectively. It can be seen that the P50 operational storage capacity reduces to  
342 zero at 1.75 Mt/year for Mey, Forties and Tay. In contrast, a high level of P50 operational storage  
343 capacity persists beyond 2.5 Mt/year for Heimdal, Frigg and Captain.

344

345 SCCS [15] previously reported upper and lower bound estimates of static capacity, for the same  
346 saline formations studied in Fig. 1, obtained by multiplying estimates of the associated pore-  
347 volumes by efficiency factors of 0.02 and 0.002, respectively. Note that the operational storage  
348 capacities reported for zero injection rates in Figs. 1 a and b are analogous to static capacity

349 estimates. The P50 static capacities presented in Figs. 1 a and b are all found to lie within the range  
350 of the estimates previously presented by SCCS [15].

351

352 Jin [31] earlier performed a more detailed assessment on the Captain sandstone formation using a  
353 3D statistical geological model in conjunction with a numerical reservoir simulation model. Their  
354 simulation forecasted the possibility of storing 358 Mt of CO<sub>2</sub> by injecting up to 2.5 Mt/year in  
355 individual wells for up to 25 years. Our much more simple approach described in this article  
356 forecasts an operational storage capacity of 223 Mt of CO<sub>2</sub> in this context (see Fig. 1 b).

357

358 A measure of how rapidly a saline formation becomes undesirable with decreasing MAC can be  
359 obtained by considering the efficiency ratio,  $E$  [-], found from the 1.0 Mt/year operational storage  
360 capacity divided by the associated static capacity of the saline formation. Values of  $E$  can range  
361 from zero to one. Values of  $E$  very close to one imply that operational storage capacity of the saline  
362 formation is insensitive to MAC. Small values of  $E$  imply that the saline formation rapidly loses its  
363 operational storage capacity with decreasing MAC.

364

365 A sensitivity analysis was performed to determine which key factors characterise more efficient  
366 (i.e., high  $E$ ) saline formations. The sensitivity analysis was performed by calculating the  
367 Spearman's rank-order correlation between each of the input parameter values (using their  
368 maximum likelihood estimates) and the P50 value of  $E$  for each of the saline formations studied.

369

370 Considering the top three most sensitive parameters for the completely confined saline formations:  
371 the efficiency factor,  $E$ , was found to be positively correlated with permeability and formation  
372 thickness but negatively correlated with the depth of the centroid of the formation below the seabed.  
373 Permeability is particularly important here because permeability directly controls how fast the  
374 pressure build-up around the injection wells is able to dissipate within the saline formation. Larger  
375 formation thickness is important because it reduces the flow rate per unit area of CO<sub>2</sub> in the  
376 formation, which also leads to smaller pressure gradients. The negative correlation with formation  
377 centroid depth is harder to explain. However, it can be understood that for high geothermal  
378 gradients, the density of CO<sub>2</sub> reduces with increasing depth. This in turn will lead to larger  
379 volumetric flow rate per unit area of CO<sub>2</sub> in the formation, which in turn leads to higher pressure  
380 gradients.

381

382 Considering the top three most sensitive parameters for the open confined saline formations: the  
383 efficiency factor,  $E$ , was found to be positively correlated with permeability, formation area and the

384 depth of the overlying seabed below sea level. Permeability was discussed above. Sea depth is  
385 likely to have a positive effect here because it leads to higher CO<sub>2</sub> densities and hence a lower  
386 volumetric flow rate per unit area of CO<sub>2</sub> in the formation. It is not clear why efficiency is  
387 positively correlated with area. There are many complicated parameter interactions taking place for  
388 the open saline formations due to the discontinuous way in which open saline formations are treated  
389 as completely confined saline formations when the number of injection wells exceeds 8.  
390 Nevertheless, both sensitivity analyse demonstrate the obvious importance of permeability for  
391 predicting high efficiency in the saline formations.

392  
393 Figs. 1 c and d show the permeability cumulative distributions for each of the example saline  
394 formations studied in Figs. 1 a and b. Those saline formations that show non-zero P50 operational  
395 storage capacity at 2.5 Mt/year all have minimum permeabilities greater or equal to 100 mD. Also  
396 of interest are the intervals between the P10 and P90 storage capacities. Captain and Frigg exhibit  
397 very tight confidence limits. In contrast, Tay exhibits a much larger level of uncertainty.

398  
399 Fig. 2a shows a plot of P10, P50 and P90 operational CO<sub>2</sub> storage capacity against injection rate for  
400 all UK offshore saline formations from the CO<sub>2</sub> Stored<sup>®</sup> database with centroid depths greater than  
401 1000 m and less than 2500 m below sea bed, which is considered a best practice requirement in the  
402 SCCS [15] study. The results clearly indicate how UK operational storage capacity could be  
403 increased by increasing the MAC (recall that MAC is inversely proportional to injection rate in this  
404 context). Of particular interest is that the P10 storage capacity at an injection rate of 1 Mt/year  
405 (equivalent to (2007) €3.48 storage cost per tonne of CO<sub>2</sub>) is around 20 Gt. For reference, 40 years  
406 of UK net emissions of CO<sub>2</sub> corresponds to around 19 Gt [32].

407  
408 Fig. 2b shows a plot of P10, P50 and P90 number of suitable saline formations (i.e., saline  
409 formations with a greater than zero operational storage capacity) against injection rate. Note that,  
410 considering the P50 results, the centroid depths greater than 1000 m and less than 2500 m below sea  
411 bed constraint reduced the number of available saline aquifers from 375 to 113. Imposing MACs  
412 associated with injection rates of 0.1 Mt/year and 1.0 Mt/year reduces the number of available  
413 formations further to 89 and 53, respectively. The models predict that only 16 saline formations are  
414 able to deal with an injection rate of 2.5 Mt/year.

415  
416 Fig. 3 shows maps of P50 operational CO<sub>2</sub> storage capacity at different injection rates. The  
417 rectangles correspond to quads commonly used by the UK Department of Energy and Climate  
418 Change (DECC) to manage oil and gas production licences. The white numbers are the sum of P50

419 operational storage capacities for all saline formation units situated within the respective quad. Here  
 420 it can be seen how different areas look more or less attractive depending on the stipulated MAC.

421

422 Table 2 shows the top 3 saline formations in terms of P50 operational CO<sub>2</sub> storage capacity for each  
 423 of the MAC scenarios presented in Table 1. Within the list, only the Heimdal formation and Forties  
 424 member were presented in the earlier study by SCCS [15]. Note that the saline formation, Mey  
 425 member (365), has a larger operational storage capacity for injection rates  $\leq 1.0$  Mt/year (recall  
 426 Figure 1a). However, this was not included in Table 2 because its centroid depth is  $> 3000$  m below  
 427 seabed. The results in Table 2 only include saline formations with centroid depths between 1000  
 428 and 2500 m below seabed.

429

430 Both the St Bees and Heimdal formations are found to be top ranking (i.e., in the top 3) prospects  
 431 for injection rates  $\leq 1.0$  Mt/year. The Maureen formation is top ranking only for the relatively high  
 432 MAC scenarios of 0.1 and 0.5 Mt/year. In contrast, the Forties member and the Penrith and Mousa  
 433 formations only become top ranking when considering the lower MAC scenarios of 1.0 and  
 434 2.5 Mt/year.

435

436 Table 2: Top 3 saline formations in terms of P50 operational CO<sub>2</sub> storage capacity for each of the  
 437 maximum allowable costs scenarios presented in Table 1. The numbers in brackets are the  
 438 associated formation identifier numbers used in the CO<sub>2</sub> Stored<sup>®</sup> database. Note these only include  
 439 saline formations with centroid depths between 1000 and 2500 m below seabed.

Injection Rate (Mt/year)	Saline formation	Location	Operational capacity (Mt)
0.1	St Bees Formation (265)	East Irish Sea Basin	3410
	Heimdal Member (234)	Northern North Sea	2889
	Maureen Formation (250)	Northern North Sea	2874
0.5	St Bees Formation (265)	East Irish Sea Basin	3410
	Heimdal Member (234)	Northern North Sea	2889
	Maureen Formation (250)	Northern North Sea	2874
1	St Bees Formation (265)	East Irish Sea Basin	3410
	Heimdal Member (234)	Northern North Sea	2889
	Forties Member (372)	Central North Sea	2505
2.5	Heimdal Member (234)	Northern North Sea	2889
	Penrith Formation (261)	East Irish Sea Basin	1076
	Mousa Formation (240)	Northern North Sea	725

453

454 Currently the UK has three carbon capture projects which are moving forwards with two at the  
 455 FEED (Front-End Engineering Design) stage [33]. There are two identified storage sites (the third

456 project will likely share one of the sites). One site is located in the depleted Goldeneye gas field in  
457 the Outer Moray Firth. It has a sandstone reservoir of Cretaceous age. The other site is located in  
458 the Southern North Sea, away from the gas province and has a saline aquifer storage site composed  
459 of Triassic age sandstone. Neither of these projects features in Table 2. However, both of these  
460 project locations were chosen for alternative economic reasons associated with already available  
461 infrastructure and proximity to specific CO<sub>2</sub> sources.

462

463 In summary, storing national scale quantities of CO<sub>2</sub> in offshore saline formations may require  
464 large numbers of wells. However, the cost of storage in this context is likely to represent a small  
465 fraction of the cost associated with capture, compression and transmission. Previous analysis has  
466 led to misleading results concerning the feasibility of CCS infrastructure deployment because  
467 technical dynamic storage capacities have been estimated for given saline formations and the  
468 associated cost subsequently derived. This article provides an alternative methodology for instead  
469 specifying a maximum allowable cost (MAC) per tonne of CO<sub>2</sub> stored, a priori, and deriving the  
470 associated operationally available storage capacity. Note that by consideration of economic costs  
471 published in the literature, it can be shown that, for situations with large numbers of wells, the costs  
472 per tonne of CO<sub>2</sub> stored is inversely proportional to the injection rate applied (recall Eq. (2)). Our  
473 results show that MAC can significantly affect both the magnitude and spatial distribution of  
474 operational storage capacity. Different storage prospects can appear more or less attractive  
475 depending on the MAC scenario considered. Furthermore, our approach demonstrates availability  
476 of affordable storage at a scale comparable to national UK emissions – reinforcing the validity of  
477 CCS as a decarbonisation technology for the UK, and by extension other regions with saline  
478 formation storage potential.

479

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484

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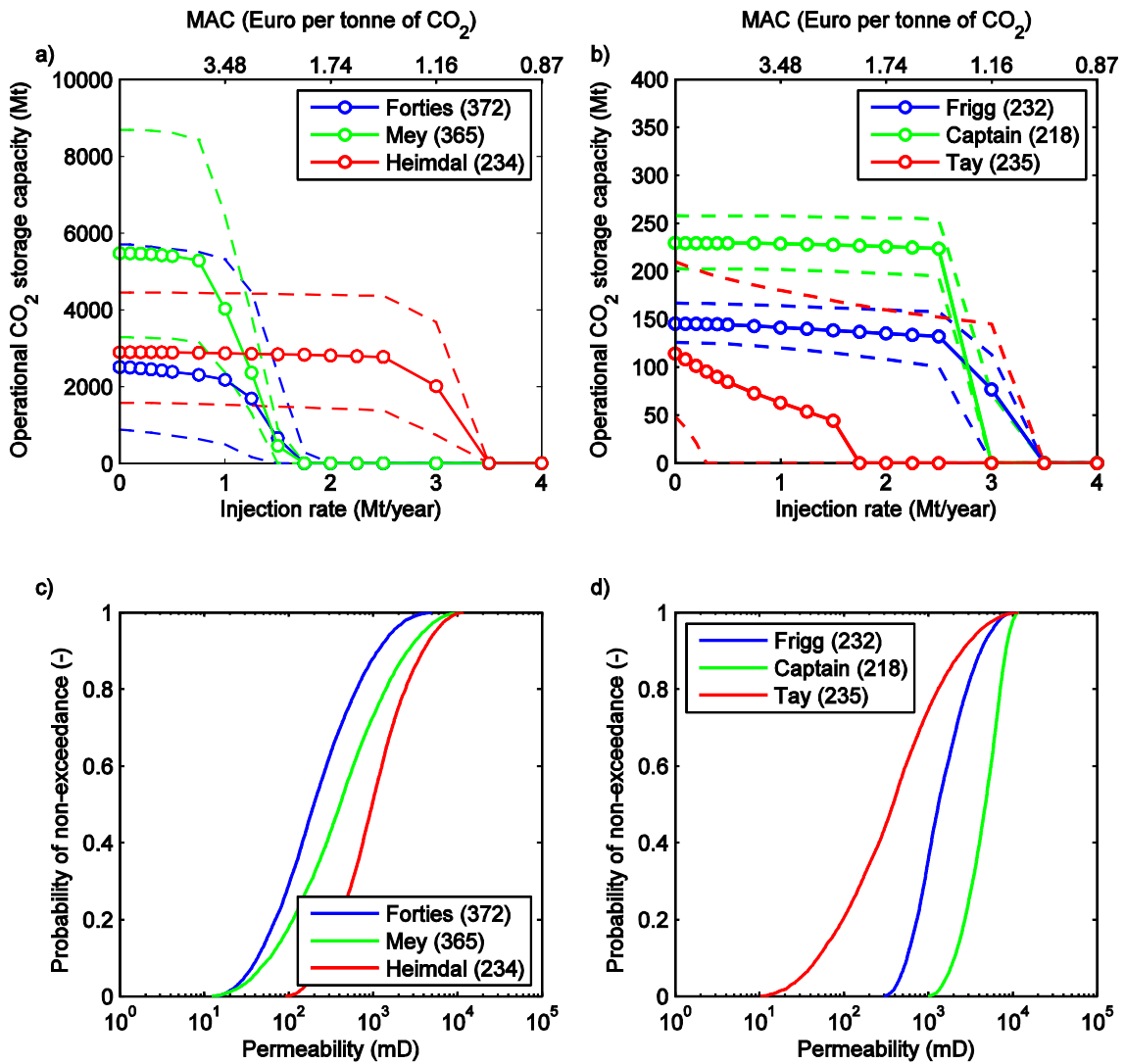
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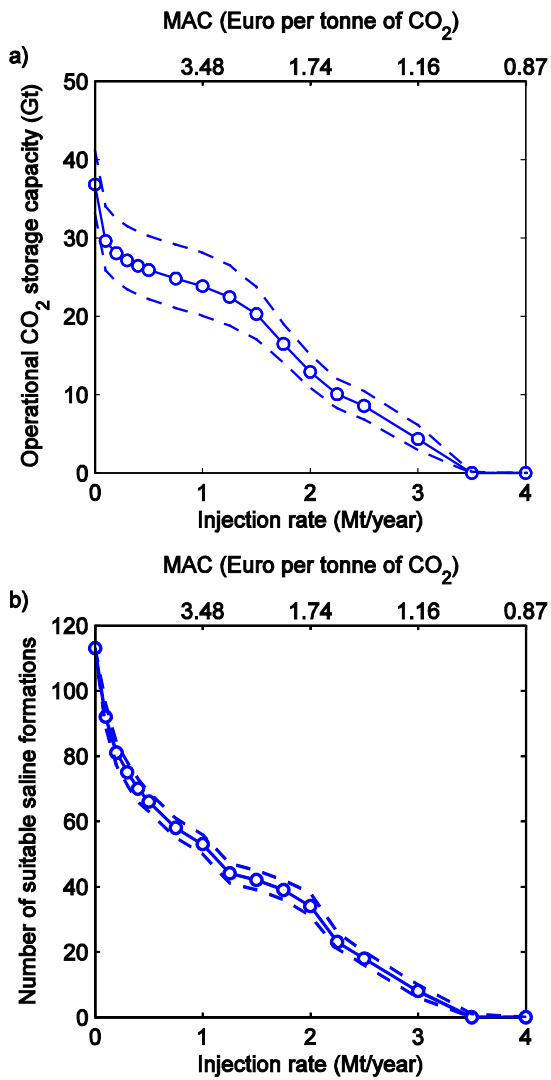
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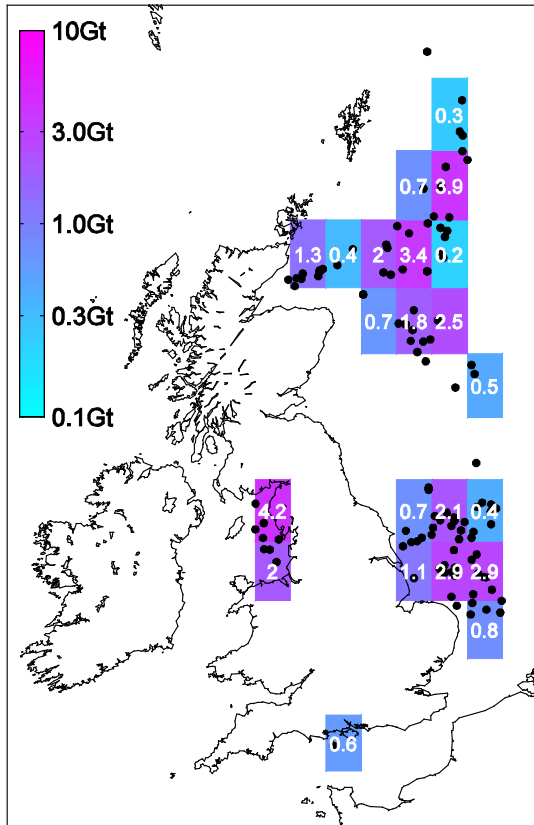
604 Figure 1: a and b show plots of operational CO<sub>2</sub> storage capacity against injection rate for six  
 605 different saline formations. The name of the saline formation relates to the name of the sandstone  
 606 member. The number in brackets is the associated unit identifier number in the CO<sub>2</sub> Stored<sup>®</sup>  
 607 database. The corresponding values of maximum allowable cost (MAC) were calculated using Eq.  
 608 (2) assuming a minimum injection duration of 20 years. c and d show the permeability cumulative  
 609 probability distributions for each of the saline formations. The solid lines are the P50 results. The  
 610 dashed lines are the P10 and P90 results.



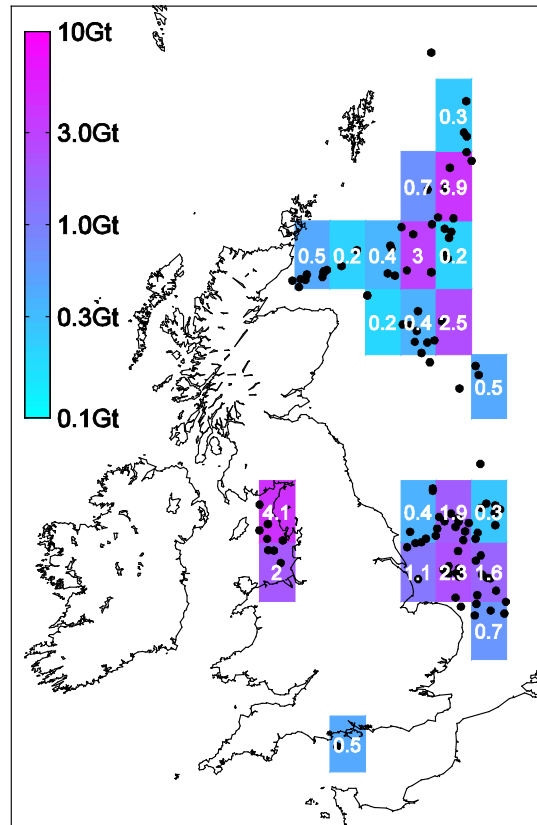
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612 Figure 2: a shows a plot of operational CO<sub>2</sub> storage capacity against injection rate for all CO<sub>2</sub>  
 613 Stored<sup>®</sup> UK offshore saline formations with centroid depths greater than 1000 m below sea bed and  
 614 less than 2500 m below sea bed. b shows a corresponding plot of the number of suitable saline  
 615 formations (i.e., the number of saline formations that have a non-zero operational storage capacity)  
 616 against injection rate. The solid lines are the P50 results. The dashed lines are the P10 and P90  
 617 results. The corresponding values of maximum allowable cost (MAC) were calculated using Eq. (2)  
 618 assuming a minimum injection duration of 20 years.

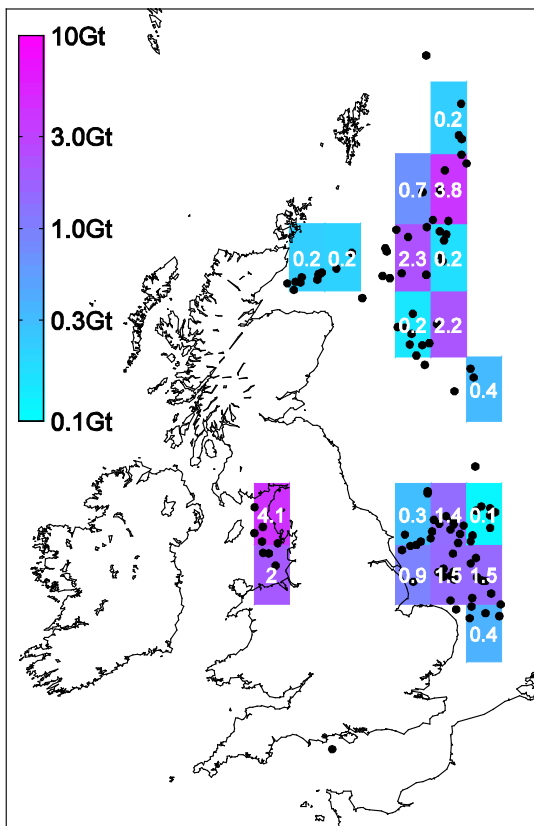
a) Static



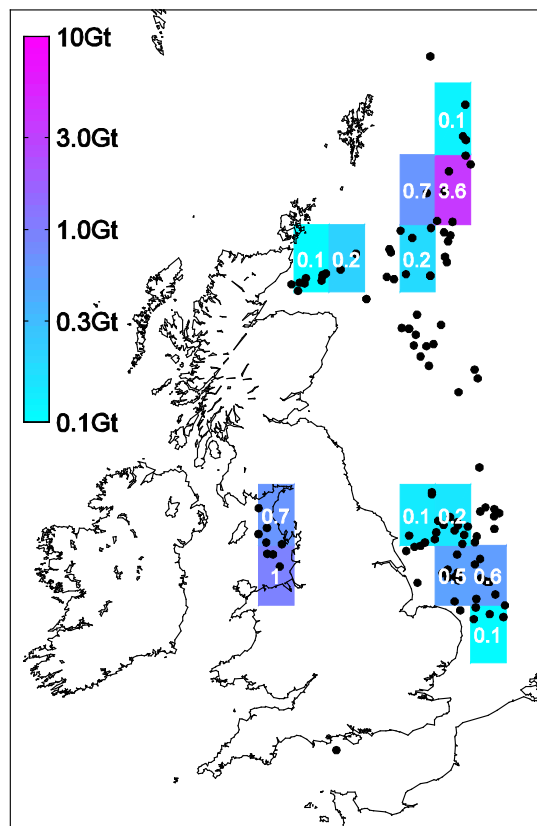
b) 34.82 Euro per tonne (0.1 Mt/year)



c) 3.48 Euro per tonne (1.0 Mt/year)



d) 1.39 Euro per tonne (2.5 Mt/year)



620 Figure 3: A sequence of maps showing distribution of P50 operational CO<sub>2</sub> storage capacity across  
621 the UK. a Distribution of static capacity. b, c and d Distribution of operational storage capacity for  
622 maximum allowable cost (MAC) scenarios of 34.82, 3.48 and 1.39 € per tonne of CO<sub>2</sub> stored,  
623 respectively. The corresponding injection rates are 0.1 Mt/year, 1.0 Mt/year and 2.5 Mt/year,  
624 respectively. Each colour block represents the area of a standard UK Department of Energy and  
625 Climate Change quad. The white number in the quad is the storage capacity available in Gt of CO<sub>2</sub>.  
626 The colours indicate how much storage is in the block with turquoise being the lowest and purple  
627 being the highest. The black dots show the locations of the saline formations incorporated into the  
628 study. Note that saline formations with centroids > 2500 m below sea bed or < 1000 m below sea  
629 bed were excluded.