1	Computational Design Optimization of a Smart Material Shape Changing
2	Building Skin Tile
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16 ABSTRACT

The development and evaluation of a computational approach for optimal design of a smart material shape changing building skin is presented and numerically evaluated. Specifically, a unique shape-based approach is utilized to create an optimization approach to identify the activation and actuation mechanisms to minimize the difference between a desired shape and the estimated morphed shape. Three potential metrics of shape difference are considered and their capability to facilitate an efficient optimization process leading to accurate shape matching is evaluated. Details of the optimal design framework are presented, particularly focusing on the shape difference

metrics as well as the strategy to parameterize the activation of the smart material. In particular, the 24 parameterization strategy is a unique approach to easily integrate controllable localized activation 25 within a smart material structure in a generally applicable way that does not limit the design search 26 space. A series of numerical design examples are presented based on the concept of a smart 27 material (e.g., shape memory polymer) shape changing tile that can be activated and actuated in 28 a variety of ways to achieve desirable surface wrinkle patterns. These numerical design examples 29 are applied to both 2D and 3D problems and consider a variety of parameterizations and target 30 shapes. Results indicate that the shape-based approach can consistently determine the mechanisms 31 of morphing needed to accurately match a target shape. Furthermore, it is shown that localized 32 material activation can lead to not only a more accurate shape but also requires less energy and 33 actuation devices to do so. 34

Keywords: Self-shading, Smart Material, Optimization, Objective Function, Hausdorff, Com putational Mechanics

37 INTRODUCTION

Responsive building skins have been shown to have effects on all the main energy consumers 38 of commercial buildings: lighting, ventilation, and heating and cooling (Shameri et al. 2011). 39 Examples include the skin used on the Media-TIC building (Dewidar et al. 2013), which uses a 40 light sensor to measure thermal loads on a building and inflates portions of the skin in order to 41 increase insulation during times of high thermal loading, and the Heliotrace system (Dewidar et al. 42 2013) and the responsive skin of the Al Bahar towers (Cilento 2012), which both utilize a series of 43 mechanical apertures that open or close portions of the skin, allowing different amounts of light to 44 enter the building. In most cases the current technologies are binary, either activated or inactivated 45 based on a stimulus threshold, or have a limited number of configurations. Thus, significant work 46 still remains to achieve technologies that can adapt to multiple environmental states and have a 47 higher level of customization. One possibility proposed to increase functionality of responsive 48 building façade is the integration of smart materials (Jani et al. 2014; Mather et al. 2009; Lampert 49 2004; Otsuka and Wayman 1999). 50

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The technologies being developed for shape changing building skins that use smart materials 51 have primarily relied upon passive mechanisms, in that the shape change that occurs is caused 52 by the material being activated by changes in the surrounding environmental conditions (e.g., 53 moisture change (Holstov et al. 2015) or temperature change (Barrett and Barrett 2016)). Passive 54 use of the smart material has the benefit of not requiring any additional intervention or energy 55 costs to the user beyond maintenance requirements. Yet, passive use of the material may limit 56 the extent that the behavior of the structure can be customized and may limit feasibility of certain 57 applications or material types if the activating environmental condition does not correlate with the 58 desired material change. Alternatively, active use of smart materials for shape changing structures 59 that include a mechanism to apply activation energy and/or actuation to the structure have the 60 obvious disadvantage of energy consumption, but can substantially increase the range of potential 61 shape changes and the potential applications of the technology overall. There have been several 62 application areas of smart material structures where this benefit of active use has outweighed the 63 additional energy costs, such as morphing aircraft applications (Liu et al. 2014; Yu et al. 2009; Sun 64 et al. 2015). Although active use of smart materials for shape changing structures can significantly 65 expand the potential functions of the structure, this expansion can also substantially increase the 66 initial challenge of designing the smart material structure. 67

With any degree of complexity in the desired behavior, the active use of smart materials for 68 shape changing structures can include nearly infinite non-trivial potential design solutions, when 69 potentially seeking to define localized stimulation/activation, a multitude of mechanical actuation 70 methods, or even the use of multiple smart materials together. Such design problems are often 71 best handled through a computational optimal design approach, which have already been used for 72 several smart material structure design applications (Molinari et al. 2015; Woods and Friswell 2016; 73 Liu et al. 2014; Yu et al. 2009; Sun et al. 2015; Lu and Kota 2003; Prock et al. 2002; Namgoong 74 et al. 2006; Mohaghegh Motlagh 2014; Wang and Brigham 2012). Computational approaches are 75 particularly beneficial for problems that have non-trivial and/or non-intuitive solutions, and complex 76 objectives and constraints. Although substantial work has been done developing computational 77

design methods for various applications, with any new application there are new and unique
 challenges, ranging from the definition of the forward model and its parameterization to the
 quantification of the design objective and constraints.

The current study presents a computational framework for the design of the active mechanisms 81 for a smart material building skin tile to optimally achieve a desired shape change. The target of 82 shape change is chosen as it aligns with the prior work using hygromorphic structures (Bridgens 83 2018), which was noted to be largely for aesthetic reasons thus far, while also allowing for inclusion 84 of other more functional objectives, such as increasing shading similar to the work in (Barrett 85 and Barrett 2016). In other words, it is assumed that some prior analysis to define the desired 86 combination of appearance and function has been performed to provide the target shape change to 87 be designed toward. As such, one particular focus of the study is on determining an appropriate 88 objective function for the design approach that quantifies the difference between the desired shape 89 change and the shape change predicted by the forward model for the optimization procedure. In 90 addition, focus is also placed on the strategy to define the unknown design parameters, particularly 91 to ensure the localized activation is feasible to implement without sacrificing the shape change 92 capability. Although more generally applicable, the design strategy is presented in the context of 93 an example design of the mechanical actuation and material activation of tile entirely comprised of 94 a homogeneous smart material. In the following section, the details of this exemplar smart material 95 shape changing building skin tile are provided. In Section 3 the general computational inverse 96 problem for the design of a smart material building skin tile is presented. Numerical examples, 97 their results, and discussion are then given in Section 4, which is followed by concluding remarks 98 in Section 5. 99

100 DESIGN CONCEPT

The design concept considered herein is an adaptive shape changing "wrinkled" surface tile based upon the prior work developing building surface "cactus tiles" by Clifford (Clifford 2019). The original cactus tile objective was to have static "wrinkled" surface tiles that were both aesthetically pleasing and had functional benefits in terms of self-shading. However, it is envisioned that adding

the capability of such tiles to change between wrinkle patterns, would further enhance the original 105 benefits and potentially include many other functional behaviors (Clifford 2019; Zupan et al. 2017; 106 Zupan et al. 2018). As shown in Figure 1, the proposed mechanism to produce a tile that can morph 107 between different wrinkle patterns (i.e., shape changing cactus tile) is envisioned to be controllable 108 activation of the smart material comprising the tile (e.g., softening) and mechanical actuation to 109 deform the tile into a desired shape. For the sake of simplicity, this work does not consider the 110 activation process (e.g., heat transfer process if thermal activation was used) and assumes that the 111 deformed shape could be perfectly "locked in" once activation is removed. However, these behaviors 112 could be included in the forward modeling in subsequent work without significant change to the 113 computational design strategy. Similarly, the overall dimensions of the tile were assumed to be 114 given/fixed. Thus, the remaining unknown variables to determine for the design of this tile concept 115 are the locations and magnitude of mechanical actuation (i.e., applied force and/or displacement) 116 and the location and size of the regions of the material to be activated. 117

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DESIGN SOLUTION STRATEGY

The design strategy considered herein is based on utilizing non-linear optimization in combination with a numerical representation of the shape changing tile to be designed. As noted, the primary objective of the optimal design is to achieve a given desired shape change. In this work, the target shape was assumed to be defined as the desired outer surface shape of the tile. However, as is often the case with smart material applications, minimizing the energy cost of the shape changing process was also considered as an objective of the design. Thus, the design problem can be written in the general form of the following constrained optimization problem:

minimize: {
$$C(S_T, S_F(\vec{u})), E(\vec{u}, \vec{\gamma})$$
}
subject to: $F(\vec{u}, \vec{\gamma}) = 0$ (1)
 $\vec{b}_l \le A(\vec{\gamma}) \le \vec{b}_u$,

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where S_T is the target surface shape, S_F is the predicted morphed shape of tile as defined by

the deformation of the tile, \vec{u} , estimated by the solution of the forward problem, $F(\vec{u}, \vec{\gamma}) = 0$ 128 (i.e., the partial differential equation constraint), for a given set of actuation and activation design 129 parameters, $\vec{\gamma}$, $C(\cdot, \cdot)$ is the metric that quantifies the difference between two shapes, $E(\vec{u}, \vec{\gamma})$ is the 130 estimated energy consumption required to complete the shape change process, \vec{b}_l and \vec{b}_u are the 131 lower and upper bound constraint vectors, respectively, and $A(\vec{\gamma})$ is the operator that forms the 132 necessary constraint equations involving the design parameters. Note that this is the general form 133 of the optimization problem considered herein, and the examples will more specifically state the 134 respective components, including the example-specific objective functions, design parameters, and 135 constraints utilized. 136

An estimate of the optimal design solution can be found through any preferred optimization strategy applied to Equation 1 to determine the actuation and activation parameters (within the physical bounds) that minimizes the difference between the deformed tile shape predicted by the forward problem and the target shape. Both standard gradient-based and non-gradient-based optimization strategies were utilized in the present study, with specific details provided in the Examples Section. As noted, specific focuses of the development were the shape difference metric and the parameterization strategy, which are discussed in more detail in the following.

144 Shape Difference Metric

There are multiple methods of shape description that can be used to quantify the difference 145 between two shapes. In general, shape descriptors are separated into two categories: region-146 based shape descriptors (Lu and Sajjanhar 1999; Zhang and Lu 2004; Veltkamp 2001), which 147 calculate the descriptor based on the entire volume of a shape, and contour-based shape descriptors 148 (Veltkamp 2001), which calculate the descriptor based solely on the contour (or boundary) of the 149 shape. Generally, region-based shape descriptors are not well suited for this type of application and 150 so only contour-based descriptors were considered. Specifically, a sub-category of contour-based 151 shape descriptors, correspondence-based shape descriptors, were considered. 152

¹⁵³ One relatively intuitive correspondence-based approach is to project the target shape onto the ¹⁵⁴ initial tile shape (i.e., flat tile) to establish a point-to-point correspondence, and then measure the

difference between the location of the surface points on the target shape and the deformed location
 of the surface points estimated for a given design solution for all of these now corresponding points.
 Specifically for this work, a projection-based metric for a discretized tile surface was defined as:

$$PM_d = \sum_{i=1}^{N_C} \| \vec{x}_{Si} - \vec{x}_{Fi} \|,$$
(2)

where \vec{x}_{Si} and \vec{x}_{Fi} are the spatial coordinates on the target shape and deformed tile shape from the 159 design estimate, respectively, for the i^{th} point in the correspondence set, N_C is the number of points 160 in the point-to-point correspondence, and $\|\cdot\|$ is the Euclidean distance. Other similar approaches 161 that first form a set of corresponding points between a target shape and an estimated morphed 162 structure shape have been used in similar design applications (Lu and Kota 2003). However, these 163 approaches can potentially limit the design space as they conceptually change the design problem to 164 matching a desired displacement of certain points rather than a more general shape. Furthermore, 165 the projection strategy considered here to form the correspondence is only applicable to target 166 shapes with non-overlapping regions so that a one-to-one correspondence is formed. Alternatively, 167 the Hausdorff distance and similar variants have been developed to quantify the difference between 168 two shapes in a more general sense and with no limitation on the type of shapes being compared 169 (Veltkamp 2001; Huttenlocher et al. 1993). 170

Assuming the shapes are discretized, the Hausdorff distance is a point-to-point matching that finds the maximum closest pairing between all the points on each shape. The Hausdorff distance between two shapes discretized into two collections of points S_1 and S_2 is defined as:

 $H_d(S_1, S_2) = \max(D(S_1, S_2), D(S_2, S_1)),$ (3)

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where:
$$D(S_1, S_2) = \max_{\vec{x}_1 \in S_1} \min_{\vec{x}_2 \in S_2} \| \vec{x}_1 - \vec{x}_2 \|,$$
 (4)

 $\vec{x_1}$ is the collection of points in shape S_1 , $\vec{x_2}$ is the collection of point in shape S_2 , and again $\|\cdot\|$ is the Euclidean distance. A visual representation of $D(S_1, S_2)$ and $D(S_1, S_2)$ can be seen in Figure

2. An important note is that this Standard Hausdorff distance defined by Equation 3 can suffer 179 from over-sensitivity to outliers, which can be expected as the Hausdorff distance is analogous to 180 a L_{∞} norm. To address these issues with the Hausdorff distance several modified versions have 181 been developed and explored (Dubuisson and Jain 1994). For the present study the best performing 182 modification in (Dubuisson and Jain 1994) was also considered alongside the Standard Hausdorff 183 distance and the projection-based distance which can be defined as: 184

$$MH_d(S_1, S_2) = \max(M(S_1, S_2), M(S_2, S_1))$$
(5)

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where:
$$M(S_1, S_2) = \frac{1}{N_1} \sum_{i=1}^{N_1} \min_{\vec{x}_2 \in S_2} \| \vec{x}_1 i - \vec{x}_2 \|,$$
 (6)

 N_1 is the number of points on shape S_1 , $\vec{x}_1 i$ is the i^{th} point in \vec{x}_1 , and N_2 is the number of points 188 on shape S_2 . This Modified Hausdorff distance is analogous to an L_1 norm and ensures that every 189 point on each shape contributes to the distance metric. 190

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Actuation and Activation Parameterization

When considering the computational design of a smart material structure such as the proposed 192 SMP building tile, there are many methods available to activate and actuate the structure to achieve 193 the desired behavior. Generally, in similar applications the entirety of the smart material is activated. 194 However, additional functionality can be achieved through a mixture of smart material and a passive 195 material, such as in (Peraza-Hernandez et al. 2013) which considered a Shape Memory Alloy (SMA) 196 mesh binded to a passive material to achieve a self-folding structure. Alternatively, others have 197 considered partial (or localized) smart material activation to increase functionality (Wang and 198 Brigham 2012). As the activation process was not included in the system model for the work 199 herein, there is no difference conceptually in the optimal design procedure whether the intention is 200 to use localized activation or to combine active and passive materials. In both cases, the objective 201 of the activation portion of the optimal design are the same, which is to define the distribution (i.e., 202 size and location) of the regions of the structure that would have the activated (i.e., soft) material 203 properties. 204

For any inverse problem where the objective is to obtain the material property distribution, there 205 are many different ways to parameterize the unknowns. The main concern with the parameterization 206 is often the trade-off between generality (i.e., being able to capture any possible distribution) and 207 computational expense. The more general the parameterization the higher the computational 208 expense of the problem. For example, finite element-type discretizations of a material property 209 distribution (Wang et al. 2015), for which every node or element of a mesh can have a different 210 property, have a high degree of general applicability. However, the large number of unknowns in 211 a mesh description can substantially increase computational expense and may require some kind 212 of regularization or other additional consideration to address ill-posedness. Alternatively, many 213 lower-dimensional parameterizations have been considered to reduce computational expense and 214 avoid ill-posedness, such as the use of radial basis functions (Ahmadpoor et al. 2016). The challenge 215 with lowering the dimension of the parameterization is that it is often problem-dependent and best 216 used when some *a priori* information is available or can be estimated regarding the expected type 217 of spatial distribution. 218

In order to balance computational cost with generality for this specific application, the distribu-219 tion of activated material was parameterized into a fixed number of activated regions, assuming the 220 material would be activated uniformly through the thickness. The number of regions was chosen 221 to be sufficiently large to allow for complex solutions (e.g., many disconnected activated regions), 222 but the regions could overlap to allow for simple solutions as well (e.g., a single local activated 223 region). Furthermore, a threshold was set so that any small gaps between activated or inactivated 224 material regions would be removed to improve practicality of the design solutions. Thus, the ma-225 terial distribution was defined by *m* discrete activated material sections centered at variable planar 226 locations, $\{d_j\}_{j=1}^m$, along the tile with variable widths/diameters, $\{l_j\}_{j=1}^m$. An important note is that 227 this parameterization of the material activation is expected to lead to non-unique solutions in terms 228 of the parameters, even for cases where there is one optimal distribution of material properties. 229 However, this non-uniqueness was not a concern, since the distribution and not the parameters 230 themselves is the important outcome, and uniqueness in optimal design problems is generally not 231

critical. The actuation was chosen to be implemented through variable applied pressure and a series of *n* discrete actuators at variable planar locations, $\{c_i\}_{i=1}^n$, and with variable horizontal and vertical prescribed displacements, $\{u_i\}_{i=1}^n$ and $\{w_i\}_{i=1}^n$, respectively. Figure 3 shows a two-dimensional (2D) schematic of the tile with an applied pressure *P*, *n* discrete actuators, and *m* discrete activated zones for a maximum of 3n + 2m + 1 potential design variables to be determined.

237 RESULTS AND DISCUSSION

Several numerical case studies of the design of a smart material shape changing tile were 238 considered to evaluate the capability of the shape-based optimal design strategy presented to 239 achieve nontrivial design solutions and examine any potential benefits or limitations for the various 240 component options discussed. In all examples the conceptual shape-changing tile was taken to be 241 10.16 cm-by-10.16 cm (4 in-by-4 in) with a thickness of 0.25 cm (0.1 in) and the activated and 242 inactivated mechanical material properties were based upon those for a standard shape memory 243 polymer (SMP) (Beblo et al. 2010). Although it is not expected that such a material would be 244 suitable for architectural applications without further development/modification, the shape memory 245 and large recoverable strain capabilities of SMP (Leng et al. 2011) would be significantly beneficial 246 for the proposed concept of a shape changing building skin tile. Therefore, SMP was chosen as the 247 exemplar smart material for the development of this concept. The material was assumed to be an 248 isotropic Neo-Hookean hyperelastic material model with activated and inactivated Young's moduli 249 of 2.4 MPa and 1034 MPa, respectively, and a constant Poisson's ratio of 0.45. The process to 250 change the shape (i.e., deform) the tile was assumed to be quasi-static. As previously noted, the 251 material was assumed to be activated instantaneously so that regions of the tile were either activated 252 or inactivated completely, and it was further assumed that all activation of material occurred prior 253 to the application of any actuation. A final important consideration not yet mentioned for the design 254 of this type of smart material shape-changing structure is to ensure that the design solution does not 255 damage the structure. Although a constraint could be included in the design optimization problem 256 to prevent solutions that damage the material (Wang and Brigham 2012), preliminary tests showed 257 this to be unnecessary for the case studies considered. However, the final design solutions were still 258

checked to ensure no damage of the material would occur by confirming the maximum principal
 strain did not exceed damage limits anywhere of 30% for inactivated material or 400% for activated
 material.

In addition to the capability to identify nontrivial design solutions to complex problems, a 262 primary benefit of a computational design approach such as that proposed is the generalisability in 263 contrast to more traditional design strategies. Therefore, the focus of the test cases used to evaluate 264 the capability of this approach was not just to show that the approach could be successfully applied 265 to the morphing façade tile concept, but to also show the range of applicability without the need 266 to fundamentally change the solution strategy. In particular, the examples chosen focused on the 267 capability to identify relatively high-quality design solution regardless of the fundamental nature 268 of the topology (assuming a continuous surface) and the degree of spatial variability of the desired 269 surface shape, while also including a range of actuation and activation types and constraints, and 270 being able to incorporate additional design objectives (not just a target shape). 271

To explore variations in the fundamental topology of the target shape for the morphing structure, 272 two classes of target shapes were considered: (1) convex surfaces (for which the projection strategy 273 for the design objective would be applicable) and (2) non-convex surfaces. In addition, within each 274 of these classes one target shape was considered with a "smooth" spatial variation and another 275 non-smooth target shape with "sharp" changes in the surface was considered to see if this aspect 276 also had an effect on the solution capability. The majority of the test cases considered one direction 277 of spatial variability for the target shape (i.e., two-dimensional target shapes). However, to also 278 show that the design approach generalizes to a higher degree of spatial variability, one additional 279 test case was considered for a target shape with two directions of spatial variability (i.e., a three 280 dimensional target shape). 281

Throughout the test cases, the independence of the solution strategy with respect to the design parameters (i.e., activation and actuation) is shown by changing both the number of discrete design parameters and the physical property these parameters define. Initially, the actuation of the morphing structure is fixed and the design parameters only relate to the number and location of

actuators. Then, the capability of the morphing structure to have variable actuation was included, 286 and these new design parameters defined the location and size of the activated material. The case 287 of variable actuation also facilitated the consideration of additional design problem objectives (in 288 addition to the target shape), as energy cost would be a potentially important design component for 289 a morphing structure and amount of material activated can often represent the largest energy cost. 290 Thus, the design approach was modified to account for multiple objectives, the target shape and 291 the energy cost, and the capability of the computational approach to elucidate the range of design 292 solutions with respect to multiple objectives and their corresponding trade-off is shown. 293

Table 1 shows the design cases considered in the order they appear and their corresponding topology classification, the design parameters to be determined, and the design objectives considered (as well as whether single or multi-objective design). More details of the case studies will be given in their respective sections.

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Capability of a Shape-Based Objectives for Optimal Design

In Cases 1 and 2 the capability of the correspondence-based shape difference metrics as objective 299 functions to accurately match a target shape were investigated. For both of these cases, the tile 300 was assumed to be fully activated (i.e., the only optimization parameters to be considered were 301 the mechanical actuation variables) to simplify the design solution space, so that the capability of 302 the various objective functions could be more easily compared. Full activation was considered to 303 focus on the design objective functions, rather than comparing the capabilities of local to global 304 activation. Furthermore, energy cost was ignored for these first tests (i.e., not included in the 305 optimization), since the activation energy is typically the primary energy cost and was not varying 306 for these tests. 307

For both Cases 1 and 2, a constrained gradient-based interior point algorithm was used to solve Equation 1 by minimizing $C(S_T, S_F(\vec{u}))$ (removing the energy term from Equation 1). For each numerical example, the gradient-based optimization was repeated with 10 randomly generated initial guesses and the solution was taken to be the result with the lowest respective objective function value. The optimization stopping criteria was set to be when the change in objective

function between iterations fell below the tolerance value of 10^{-6} . Starting with one actuator, the 313 number of actuators for the design was increased by one and the optimization repeated until the 314 shape matching capability did not noticeably improve (i.e., convergence was achieved in terms of 315 the number of actuators). This type of optimization was done for simplicity since the parameter 316 for the number of actuators is an integer, while the remaining design parameters are continuous 317 real numbers. Each of the correspondence-based objective functions defined in Section 3, the 318 Standard Hausdorff distance, the Modified Hausdorff distance, and the projection-based distance, 319 were used in turn as the objective function for the optimization process. In order to have a fair 320 comparison between each of the potential design solutions, regardless of the objective function 321 used in the optimization process, the Standard Hausdorff distance and Modified Hausdorff distance 322 were calculated for the final designed tile shapes in comparison to the target shapes. The design 323 problem was constrained to be two-dimensional by assuming both the activation and actuation 324 would be constant in one planar direction. Additionally, for Cases 1 and 2 the two end faces of the 325 tile that were parallel to the direction of constant activation and actuation were taken to be fixed 326 with zero displacement in all directions (as shown in Figure 3), while all other faces were free to 327 deform due to the actuation detailed in Section 3. 328

329 Convex Target Shapes

Figure 4 shows the two target shapes considered in this case, an "overhang" shape (Target 330 Shape 1) and a unidirectional sin-wave (Target Shape 2) for this case. Both shapes were based 331 upon work in (Zupan et al. 2018), which detailed the self-shading performance of these shapes in a 332 similar application for a building skin. Both target shapes are convex with one direction of spatial 333 variability. Target Shape 1 had a flat (i.e., undeformed) cross-section for half of the tile, and the 334 other half had a cross-section defined by a single sin wave with amplitude 4.57 cm and a period 335 of 5.08 cm, due to the discontinuity this shape is considered "non-smooth". Target Shape 2 was 336 defined by a sin wave cross-section with amplitude 2.74 cm and a period of 5.08 cm, this shape is 337 considered "smooth". 338

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Figure 5 shows the Standard and Modified Hausdorff distances for the final design shapes

obtained from optimizing with respect to each of the correspondence-based objective functions 340 with one through five discrete actuators for Target Shapes 1. No sufficiently accurate solution could 341 be found for a one actuator design, which is consistent with intuition. However, all design solutions 342 that utilized two or more actuators for Target Shape 1 resulted in Standard and Modified Hausdorff 343 distances less than 10% the length increase (2.08 cm) of the tile, with only the exception of the four 344 actuator case using the Standard Hausdorff objective function that had a slightly higher error. In 345 other words, the design solution converged at two actuators for Target Shape 1. The shape matching 346 for Target Shape 1 when minimizing with respect to all three objective functions can be seen in 347 Figure 6, which shows the final deformed shape and the design solution (i.e., actuator placement 348 and pressure) corresponding to each objective function. Clearly, designs that can accurately match 349 the target shape were able to be obtained when they existed, regardless of the specific shape-based 350 objective function utilized in this case. The convergence at two actuators is expected based on 351 the key features of the shape (i.e., one actuator to hold the first half of the tile in place and a 352 second actuator to define the height of the "overhang"). Also of note, there are fluctuations in 353 the Standard and Modified Hausdorff distances for the final design shapes, most notably for the 354 solutions obtained by minimizing the Standard Hausdorff distance. The larger fluctuations in the 355 solutions, imply that the Standard Hausdorff Distance creates a more complex solution space that is 356 more difficult for an optimization algorithm to traverse (i.e., more local minima exist in comparison 357 to the other objective functions). 358

The results for Target Shape 2 were similar to those for Target Shape 1, but accurate design 359 solutions were not able to be obtained until at least 3 actuators were utilized (Figure 7). The shape 360 matching for Target Shape 2 when minimizing with respect to all three objective functions can be 361 seen in Figure 8, which shows the final deformed shape and the design solution corresponding to 362 each objective function. A main difference in the results for Target Shape 2 is that an odd number 363 of actuators were necessary to accurately match the desired shape, with even numbers of actuators 364 resulting in errors as high as 300% more than when using an odd number of actuators. This is due 365 to the need for an odd number of actuators to be able to match the key features of a symmetric 366

shape, by placing one actuator at the line of symmetry and an equal number on each side of the
line of symmetry. Consistent with the results from Target Shape 1, the Standard Hausdorff distance
objective function resulted in a more challenging optimization problem and led to the identification
of inaccurate design solutions in terms of the shape matching for some cases of Target Shape 2.

An important note is there are design solutions that have nearly identical actuator placements and deformations, but substantially different applied pressure values for both Target Shapes 1 and 2, as seen in Figures 6 and 8. This could be interpreted as the pressure variable being a superfluous variable in the design of the shape changing mechanisms and should likely be removed from the system if implemented for these cases. However, as will be shown in the following, the ability to control an applied pressure became significant for more complicated target shapes and when utilizing localized activation.

378 Non-Convex Target Shapes

Figure 9 shows the two target shapes considered in this case, a boxcar function (Target Shape 379 3) and a distorted sin-wave (Target Shape 4), for this case. Both target shapes are non-convex 380 with one direction of spatial variability. Target Shape 3 was a centered boxcar function with a 381 width of 5.08 cm and a height of 2.54 cm, due to the discontinuities in the shape it is considered 382 "non-smooth". Target Shape 4 was a centered sin-wave with an amplitude of 2.62 cm and a 383 period of 10.16 cm, which was rotated 75° about the out-of-plane axis, this shape is considered 384 "smooth". As projection is not applicable for these shapes, only the Standard and Modified 385 Hausdorff distances were used as objective functions within the design optimization procedure for 386 this case. Additionally, in these examples the number of actuators was incremented from one to 387 seven, due to the increased target shape complexity. 388

Figures 10 and 11 show the Standard and Modified Hausdorff distances for the final design shapes obtained from optimizing with respect to those same two applicable correspondence-based objective functions with one through seven discrete actuators for Target Shapes 3 and 4, respectively. Even with the substantial increase in target shape complexity, solutions that clearly matched Target Shapes 3 and 4 could be found. The sufficiency of the design solutions can be visually confirmed

through Figures 12 and 13, which show the final deformed shapes and design solutions correspond-394 ing to each objective function. Even though the optimization process typically converged to a design 395 solution with a higher error than the prior set of examples (e.g., error values of approximately 10% 396 of the length change of the tile), the optimization process using the Modified Hausdorff distance 397 led to design solutions that matched both of the complex target shapes accurately. Alternatively, 398 the limitation of the Standard Hausdorff distance that resulted in less consistent optimization was 399 even more significant, with the corresponding design solutions for Target Shapes 3 and 4 being 400 substantially less accurate, both quantitatively and visually. 401

Regarding the design variables, as expected the optimal design process revealed that this more complex second set of target shapes required more actuators (four or five) in comparison to the prior example set (two or three actuators) to accurately match the desired shapes. Additionally, in contrast to the previous set of examples, the pressure design variable was an important variable to the design, and consistent pressure values were identified for the design solutions that accurately matched the target shapes.

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8 Locally Activated Shape Changing Tile

After establishing the capabilities of the shape difference metrics, Case 3 focused on the use of localized material activation for the design of a smart material shape-changing structure. To investigate the optimal design problem now with localized material activation rather than full activation, a subset of the target shapes from both of the prior test sets were considered: Target Shape 2 (unidirectional sin-wave, Figure 4(b)) and Target Shape 4 (distorted sin-wave, Figure 9(b)).

To contrast with the previous results with full activation in terms of shape matching accuracy, an optimization process similar to the previous two cases (a constrained gradient-based interior point algorithm) was utilized to find design solutions. The localized activation was implemented as described in Section 3. Due to prior results shower higher accuracy, the Modified Hausdorff distance was the only shape metric considered in this case.

Figures 14(a) and 14(b) show the value of the Modified Hausdorff distance for the final design shapes obtained from optimizing with respect to the Modified Hausdorff distance with one through

four discrete actuators for Target Shapes 2 and 4 for both localized activation and full activation 421 (i.e., the same as those shown in Figures 7 and 11). Specifically, in Figure 14(a) it can be seen that, 422 with the exception of one actuator, the optimization procedure that included localized activation 423 found design solutions that resulted in lower Modified Hausdorff distance values (i.e., better shape 424 matching) for Target Shape 2 than when using full activation. Similarly considering Target Shape 4 425 (Figure 14(b)), the optimal designs utilizing localized material activation resulted in lower Modified 426 Hausdorff distance values for every design case. The design solutions using localized activation 427 were even capable of improving the shape matching for Target Shape 4 using less actuators (e.g., 428 one actuator with localized activation was more accurate than four actuators with full activation). 429 This shows that the design strategy was able to determine these non-intuitive (based on previous 430 results) solutions when including localized activation. Thus, there is clear benefit to the use of 431 localized activation to achieve improved shape matching of a smart material morphing structure. 432 Moreover, the use of less actuators to achieve a more accurate shape indicates that the use of 433 localized activation is not only beneficial for shape matching purposes but also does so with a lower 434 energy cost in terms of both thermal activation and mechanical actuation. 435

436

Target Shape with Two Directions of Spatial Variability

For this group of numerical case studies, the same approach for the design optimization as the 437 first group of tests was used (interior point algorithm minimizing shape difference) with the Modified 438 Hausdorff distance used as the objective function. The same concept of variable parameterization 439 was used as for the previous examples, however the discrete actuators were removed from the design 440 space in order to reduce the complexity of the design space (i.e., the only actuation was the applied 441 pressure). The activation was defined by a set of circular regions on the 3D tile, activating uniformly 442 through the thickness as before, with controllable center locations and diameters. Differing from 443 the previous three groups of tests (which had 2 fixed edge faces and 2 free edge faces), all four outer 444 edge faces were fixed to have zero displacement in all directions and the target shape considered 445 has two directions of spatial variability. 446

447

Figure 15 shows the target shape, a boxcar function extended to three dimensions. The boxcar

portion of the target shape had a height of 1.27 *cm* and was centered on the lines x = 1.27 *cm* and y = 0 *cm* with a width of 2.54 *cm* and a length of 7.62 *cm*. This target shape was chosen to be similar to an overhang shape (a common shading device).

Figure 15 shows the location of the activated material for the final design solution. These 451 activated regions are concentrated over the location of the boxcar portion of the target shape, 452 which is consistent with what would be expected given the constraints on the design problem. The 453 Modified Hausdorff distance between the deformed model surface and the 3D target shape for this 454 design solution was 0.20 cm. A plot of a cross-section (taken at y = 0 cm) of the target shape and 455 the deformed model surface of the design solution is shown in Figure 17. In this case the design 456 optimization was not able to reach a solution with the sharp features of the 3D target shape. This 457 is due to only using a uniform pressure which will always result in a smooth, continuous solution. 458 However, the Modified Hausdorff distance of 0.20 cm can be considered a small value, particularly 459 in comparison to the prior examples in Section 4, which has Modified Hausdorff distance values of 460 0.20 cm for two or more actuators. Furthermore, although the deformed tile is observably different 461 than the 3D target shape, this design solution still resembles an overhang, which was the goal of 462 choosing the target shape in the first place. 463

464 Multi-Objective Design - Shape Difference and Energy Cost

When utilizing local activation, the energy cost to change the structure's shape varies far more significantly depending upon the design than for the previous cases. Therefore, to explore the capability to design utilizing additional objectives (in addition to the shape targeting) energy was included as an objective in Case 5.

For this multi-objective case a controlled, elitist genetic algorithm (Guide 1998) was used to solve Equation 1 by simultaneously minimizing both $C(S_T, S_F(\vec{u}))$ and $E(\vec{u}, \vec{\gamma})$ to determine potential design solutions. The initial population was set to be 200 and the stopping criteria was set as either a maximum number of generations of $200 * N_D$ (where N_D is the number of design variables) or when the objective function difference between iterations fell below a tolerance of 10^{-4}). The result of the multi-objective optimization for each trial was the Pareto front set of solutions. The Pareto front includes all of the "best" potential design solutions within the limit of the population size that have a lower value for at least one of the separate objective functions in comparison to any other solution estimate seen throughout the optimization process. This Pareto front is particularly useful to analyze the trade-off between the two objectives, shape matching accuracy and energy cost. Similar to the first three cases of numerical tests the design problem was again constrained to be two dimensional and have the same boundary conditions.

As the Modified Hausdorff distance was universally applicable and led to substantially more consistent design solutions compared to the other objectives considered, this was the only shapebased objective function used for the following case. Based on the example of a thermally activated SMP, the energy required to morph the smart material tile in this application could be quantified from the design pressure, mechanical actuation, and material activation as follows:

486

$$E = \int_{\Gamma} P(-\vec{n} \cdot \vec{u}) d\Gamma + \sum_{i=1}^{n} \vec{F}_{i} \vec{u}_{i} + c_{p} \rho V_{a} \Delta T, \qquad (7)$$

 \vec{n} is the unit outward normal to the tile surface where pressure was applied, Γ , \vec{u} is the displacement 487 vector, $\vec{F_i}$ is the resultant force vector needed to displace the i^{th} mechanical actuator by $\vec{u_i}$, c_p is 488 the specific heat of the SMP (taken as $c_p = 2009 \frac{J}{k_B - K}$), ρ is the density of the SMP (taken as 489 $\rho = 35.98 \frac{kg}{m^3}$, ΔT is the temperature change required to activate the material, and V_a is the volume 490 of the tile that is activated (determined based on the activated zone parameterization defined in 491 Section 3). As noted previously, the activation process was not considered within this study. 492 Therefore, to quantify the energy to activate the material, it was assumed that the activated zones 493 would have to be heated from room temperature $(18^{\circ}C)$ to the SMP activation temperature of $25^{\circ}C$, 494 resulting in a fixed temperature change for the activated zones of $\Delta T = 7^{\circ}C$. 495

The target shapes considered for Case 5 were again a subset of the previous shapes considered, specifically Taget Shapes 2 (Figure 4b) and 4 (Figure 9b). The design strategy was capable of finding Pareto fronts for both of the target shapes considered in Case 5. Figure 18 shows the composite Pareto fronts in terms of the total energy cost and final Modified Hausdorff distance for the potential designs obtained from the multi-objective optimization for Target Shapes 2 and
4. These composite Pareto fronts were constructed from the final populations of potential design
solutions for each case of one through five actuators. One method for choosing the preferred
solution (i.e., single optimal solution) from a Pareto front is to select the solution that is nearest to
the origin along the front. The two optimal design solutions (one for each Target Shape) that were
nearest to the Pareto front origin are shown in terms of the deformed shapes, actuator placements,
and activated zones in Figures 19 and 20.

Both Pareto fronts determined from the design strategy corresponding to Target Shape 2 and 507 4 show a distinct point of diminishing returns in terms of both objectives, with each Pareto front 508 having a clear L-shape. For example, for Target 2 in order to reduce the energy cost by 30% 509 from the optimal solution on the L-shaped curve the accuracy of the shape matching must be 510 reduced by 173%. Similarly, in order to improve the shape matching accuracy by 4% from the 511 optimal solution, the energy cost increases by 17%. To examine the design solutions further, 512 the relative contribution of the mechanical actuation and the material activation to the morphing 513 energy cost was examined for each case. It was found that the material activation energy cost was 514 significantly greater than the mechanical actuation energy cost in all cases, but the extent of which 515 was dependent on the number of actuators utilized for the design. Specifically, when one actuator 516 was utilized the thermal energy cost was greater than 90% of the total energy cost while it was as 517 low as 60% of the total energy cost while utilizing five actuators. Thus, there were at times highly 518 non-intuitive outcomes in balancing the number of actuators, total energy cost, and shape accuracy 519 that the design strategy was able to determine. Further related to energy efficiency, Figures 19 520 and 20 show that even though 20 separate activated zones (m = 20) could be utilized, the push for 521 efficiency naturally led to smooth (i.e., a small number of continuous activated regions rather than 522 a large number of small activated zones) results, and in affect, regularized the solution (eliminating 523 the need for regularization of the parameterization). Looking more closely at the Pareto front 524 corresponding to Target Shape 2 (Figure 18(a)), the solutions clustered around the point nearest 525 the Pareto front origin generally utilized three or five actuators, while the solutions with higher 526

⁵²⁷ Modified Hausdorff distance values and lower energy cost utilized a mixture of one, two, and four ⁵²⁸ actuators. Considering the Pareto front corresponding to Target Shape 4 (Figure 18(b)), it was ⁵²⁹ found that all solutions with a Modified Hausdorff distance below 0.19 *cm* utilized four actuators, ⁵³⁰ while the remainder utilized two actuators. Again, the fluctuations in the solutions are non-intuitive ⁵³¹ in comparison to the previous single objective optimization and indicate the necessity of a design ⁵³² approach, such as that presented, for maximum shape matching and energy cost benefits.

533 CONCLUSIONS

The development and evaluation of a computational approach for optimal design of a smart 534 material shape changing building skin tile was presented. This approach was evaluated through 535 numerical examples that considered the capability of the computational procedure while utilizing 536 various shape-based objectives and design variable parameterizations to accurately match target 537 shapes with a variety of features (convex/non-convex, smooth/non-smooth, and one/two directions 538 of spatial variability). The results from the design approach indicated that the computational 539 approach utilizing the shape-based objective functions can result in mechanisms of morphing that 540 lead to accurate deformed shapes in comparison to various target shapes. Of the shape metrics 541 considered, the Modified Hausdorff distance was shown to be preferable because the computational 542 approach utilizing the Modified Hausdorff distance resulted in the most consistently accurate shape 543 matching. Additionally, the computational approach utilizing the Modified Hausdorff distance was 544 applicable to any shape, even non-convex target shapes, while retaining acceptable deformed shape 545 accuracy. The results from the design approach also indicated that the use of localized material 546 activation for the design of a smart material shape changing structure of the type considered here 547 can lead to higher accuracy in matching target shapes (i.e., better functionality) than a design 548 that only has the capability to activate the entire structure. However, the design space for the 549 system considered had a significant trade-off between shape matching accuracy and energy cost. 550 Yet, the ability to use localized activation for the design was shown to require considerably less 551 energy to perform the shape change and to require less actuation devices, potentially benefiting 552 implementation considerably. 553

One limitation of this approach is the computational expense of using the Hausdorff distance 554 or its variants for the optimization objective function. This computational expense could become 555 particularly prohibitive if considering a more complex structure that required a more time consum-556 ing forward analysis and/or if the number of design parameters increased significantly. However, 557 there are several possibilities to improve the computational efficiency of the solution strategy. One 558 approach is to develop and use differentiable forms of the Hausdorff metrics so that direct differ-559 entiation, or even an adjoint approach could be used for gradient calculation during optimization 560 rather than finite difference. Additionally, reduced-order or surrogate modelling approaches could 561 be used to complement or replace the standard finite element analysis utilized in this study to 562 substantially reduce the computational expense of forward analysis. 563

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- ties for dynamic self-shading through shape changing building surface tiles." *Journal of Facade*
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648 List of Tables

649	1	The design cases considered (in order) to evaluate the computational approach,
650		including whether the target shape was topologically convex and smooth, the degree
651		of spatial variations of the target shape, the mechanisms used for actuating the
652		morphing tile, whether the activation of the morphing tile smart material was
653		localized, and the objective(s) of the optimal design

Case	Topology	Smoothness	Directions of Spatial Variability	Actuation	Activation	Objective(s)
1	Convex	Smooth and Non-smooth	One	Actuators and Pressure	Full	Shape Difference
2	Non-Convex	Smooth and Non-smooth	One	Actuators and Pressure	Full	Shape Difference
3	Convex and Non-convex	Smooth	One	Actuators and Pressure	Localized	Shape Difference
4	Non-convex	Non-smooth	Two	Pressure	Localized	Shape Difference
5	Convex and Non-convex	Smooth	One	Actuators and Pressure	Localized	Shape Difference and Energy

TABLE 1. The design cases considered (in order) to evaluate the computational approach, including whether the target shape was topologically convex and smooth, the degree of spatial variations of the target shape, the mechanisms used for actuating the morphing tile, whether the activation of the morphing tile smart material was localized, and the objective(s) of the optimal design.

654	List	of	Figures

655	1	Concept of a smart material being activated and mechanically actuated.	31
656	2	Representation of the distances $D(S_1, S_2)$ and $D(S_2, S_1)$ used in Equation 4 for	
657		shapes S_1 and S_2	32
658	3	Schematic of the tile concept in which applied pressure (P) , a series of n discrete	
659		actuators at variable locations, and a set of m activation patches (red) at variable	
660		locations are used to deform the tile to achieve a given target shape	33
661	4	The two target shapes considered in the convex group. (a) An "overhang" shape	
662		(Target Shape 1) and (b) a unidirectional sin-wave (Target Shape 2).	34
663	5	(a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for	
664		optimal designs using various numbers of actuators for design solutions minimizing	
665		with respect to the Standard Hausdorff, Modified Hausdorff, and projection-based	
666		distances for Target Shape 1	35
667	6	The morphed tile shape for the "best" design solution, target shape, and actuator	
668		placement for the optimization using (a) the Standard Hausdorff distance, (b) the	
669		Modified Hausdorff distance, and (c) the projection-based distance for Target Shape 1.	36
670	7	(a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for	
671		optimal designs using various numbers of actuators for design solutions minimizing	
672		with respect to the Standard Hausdorff, Modified Hausdorff, and projection-based	
673		distances for Target Shape 2	37
674	8	The morphed tile shape for the "best" design solution, target shape, and actuator	
675		placement for the optimization using (a) the Standard Hausdorff distance, (b) the	
676		Modified Hausdorff distance, and (c) the projection-based distance for Target Shape 2.	38
677	9	The two target shapes considered in the non-convex group. (a) A boxcar function	
678		(Target Shape 3) and (b) a distorted sin-wave (Target Shape 4).	39

679	10	(a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for	
680		optimal designs using various numbers of actuators for design solutions minimizing	
681		with respect to the Standard Hausdorff and Modified Hausdorff distances for Target	
682		Shape 3	40
683	11	(a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for	
684		optimal designs using various numbers of actuators for design solutions minimizing	
685		with respect to the Standard Hausdorff and Modified Hausdorff distances for Target	
686		Shape 4	41
687	12	The morphed tile shape for the "best" design solution, target shape, and actuator	
688		placement for the optimization using (a) the Standard Hausdorff distance and (b)	
689		the Modified Hausdorff distance for target shape 3	42
690	13	The morphed tile shape for the "best" design solution, target shape, and actuator	
691		placement for the optimization using (a) the Standard Hausdorff distance and (b)	
692		the Modified Hausdorff distance for Target Shape 4	43
693	14	Modified Hausdorff distance values for optimal designs for Target Shape 2 (a) and	
694		Target Shape 4 (b) using various numbers of actuators with both localized activation	
695		(black) and full activation (gray).	44
696	15	(a) A cross-sectional view and (b) a top view for the target shape with two directions	
697		of spatial variation (a boxcar function), with the hatched section being the raised	
698		portion of the target shape.	45
699	16	The activated (gray) and unactivated (white) portions of the tile for the final design	
700		solution for the 3D target shape.	46
701	17	The morphed tile shape for the design solution and 3D target shape	47
702	18	Trade-off between the two objective functions, the Modified Hausdorff distance	
703		(x-axis) and morphing energy cost (y-axis) for Target Shape 2 (a) and Target Shape	
704		4 (b)	48

705	19	The morphed tile shape for the "best" design solution, target shape, and actuator
706		placement (a) as well as the thermally activated zones (b) for Target Shape 2 49
707	20	The morphed tile shape for the "best" design solution, target shape, and actuator
708		placement (a) as well as the thermally activated zones (b) for Target Shape 4 50



Fig. 1. Concept of a smart material being activated and mechanically actuated.



Fig. 2. Representation of the distances $D(S_1, S_2)$ and $D(S_2, S_1)$ used in Equation 4 for shapes S_1 and S_2



Fig. 3. Schematic of the tile concept in which applied pressure (P), a series of *n* discrete actuators at variable locations, and a set of *m* activation patches (red) at variable locations are used to deform the tile to achieve a given target shape.



Fig. 4. The two target shapes considered in the convex group. (a) An "overhang" shape (Target Shape 1) and (b) a unidirectional sin-wave (Target Shape 2).



Fig. 5. (a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for optimal designs using various numbers of actuators for design solutions minimizing with respect to the Standard Hausdorff, Modified Hausdorff, and projection-based distances for Target Shape 1.



Fig. 6. The morphed tile shape for the "best" design solution, target shape, and actuator placement for the optimization using (a) the Standard Hausdorff distance, (b) the Modified Hausdorff distance, and (c) the projection-based distance for Target Shape 1.



Fig. 7. (a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for optimal designs using various numbers of actuators for design solutions minimizing with respect to the Standard Hausdorff, Modified Hausdorff, and projection-based distances for Target Shape 2.



Fig. 8. The morphed tile shape for the "best" design solution, target shape, and actuator placement for the optimization using (a) the Standard Hausdorff distance, (b) the Modified Hausdorff distance, and (c) the projection-based distance for Target Shape 2.



Fig. 9. The two target shapes considered in the non-convex group. (a) A boxcar function (Target Shape 3) and (b) a distorted sin-wave (Target Shape 4).



Fig. 10. (a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for optimal designs using various numbers of actuators for design solutions minimizing with respect to the Standard Hausdorff and Modified Hausdorff distances for Target Shape 3.



Fig. 11. (a) Standard Hausdorff distance value and (b) Modified Hausdorff distance for optimal designs using various numbers of actuators for design solutions minimizing with respect to the Standard Hausdorff and Modified Hausdorff distances for Target Shape 4.



Fig. 12. The morphed tile shape for the "best" design solution, target shape, and actuator placement for the optimization using (a) the Standard Hausdorff distance and (b) the Modified Hausdorff distance for target shape 3.



Fig. 13. The morphed tile shape for the "best" design solution, target shape, and actuator placement for the optimization using (a) the Standard Hausdorff distance and (b) the Modified Hausdorff distance for Target Shape 4.



Fig. 14. Modified Hausdorff distance values for optimal designs for Target Shape 2 (a) and Target Shape 4 (b) using various numbers of actuators with both localized activation (black) and full activation (gray).



Fig. 15. (a) A cross-sectional view and (b) a top view for the target shape with two directions of spatial variation (a boxcar function), with the hatched section being the raised portion of the target shape.



Fig. 16. The activated (gray) and unactivated (white) portions of the tile for the final design solution for the 3D target shape.



Fig. 17. The morphed tile shape for the design solution and 3D target shape.



Fig. 18. Trade-off between the two objective functions, the Modified Hausdorff distance (x-axis) and morphing energy cost (y-axis) for Target Shape 2 (a) and Target Shape 4 (b).



Fig. 19. The morphed tile shape for the "best" design solution, target shape, and actuator placement (a) as well as the thermally activated zones (b) for Target Shape 2.



Fig. 20. The morphed tile shape for the "best" design solution, target shape, and actuator placement (a) as well as the thermally activated zones (b) for Target Shape 4.