




Synthetic biology and opportunities within agricultural crops

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Abstract

Conventional breeding techniques have been integral to the development of many agronomically important traits in numerous crops. The adoption of modern biotechnology approaches further advanced and refined trait development and introduction beyond the scope possible through conventional breeding. However, crop yields continue to be challenged by abiotic and biotic factors that require the development of traits that are more genetically complex than can be addressed through conventional breeding or traditional genetic engineering. Therefore, more advanced trait development approaches are required to maintain and improve yields and production efficiency, especially as climate change accelerates the incidence of biotic and abiotic challenges to food and fibre crops. Synthetic biology (SynBio) encompasses approaches that design and construct new biological elements (e.g., enzymes, genetic circuits, cells) or redesign existing biological systems to build new and improved functions. SynBio 'upgrades' the potential of genetic engineering, which involves the transfer of single genes from one organism to another. This technology can enable the introduction of multiple genes in a single transgenic event, either derived from a foreign organism or synthetically generated. It can also enable the assembly of novel genomes from the ground up from a set of standardised genetic parts, which can then be transferred into the target cell or organism. New opportunities to advance breeding applications through exploiting SynBio technology include the introduction of new genes of known function, artificially creating genetic variation, topical applications of small RNAs as pesticides and potentially speeding up the production of new cultivars with elite traits. This review will draw upon case studies to demonstrate the potential application of SynBio to improve crop productivity and resistance to various challenges. Here, we outline specific solutions to challenges including fungal diseases, insect pests, heat and drought stress and nutrient acquisition in a range of important crops using the SynBio toolkit.

KEYWORDS

abiotic stress, biotic stress, crops, photosynthesis, SynBio

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1 | INTRODUCTION

Conventional breeding techniques have successfully introduced several beneficial agronomic traits into agricultural crops such as cotton (fibre quality attributes [Campbell et al., 2010; Clement et al., 2015], crop maturity [Campbell et al., 2010; Chen & Du, 2006] and disease resistance [Bell, 1994; Hillocks, 1998; Knight, 1946; Stiller & Wilson, 2014]), wheat (dwarfing genes, increased water-use efficiency [WUE], flowering time and preharvest sprouting; Christy et al., 2018; Gifford et al., 1984; Sansaloni et al., 2020; Sheehan & Bentley, 2021; Yang & Zhang, 2010) and canola (pod shattering, herbicide resistance and pathogen resistance; Barbetti et al., 2012; Gan et al., 2016; Kirkegaard et al., 2016). The adoption of modern biotechnology approaches has enabled developments beyond the capacity or efficiency of conventional breeding, such as insect and herbicide resistance in broadacre crops (Dill, 2005; Downes et al., 2017). However, crop yields continue to be challenged by abiotic and biotic factors. In addition, while progress in traditional breeding is yet to reach a ceiling in many crops, genetic diversity in cultivated cotton (Iqbal et al., 2001; Wendel et al., 1992), wheat (Sansaloni et al., 2020) and canola (Rahman, 2013) germplasm is becoming limited with new diversity often having to be sought in close relatives. Therefore, more advanced crop cultivar development approaches such as synthetic biology (SynBio) are required to maintain and improve yields and production efficiency, especially as climate change accelerates the incidence of biotic and abiotic challenges to food and fibre crops.

2 | WHAT IS SYN BIO?

A consensus definition of SynBio was drafted by a group of European experts more than a decade ago: 'Synthetic biology is the engineering of biology: the synthesis of complex, biologically based (or inspired) systems, which display functions that do not exist in nature' (Synthetic Biology: Applying Engineering to Biology: Report of a NEST High Level Expert Group; Vancompernelle & Ball, 2005). This engineering perspective may be applied at all levels of biological organisation, from the molecular level to entire organisms. SynBio enables the rational and systematic design of biological systems (Serrano, 2007). It encompasses approaches that design and construct new biological elements (e.g., enzymes, genetic circuits, cells) or redesign existing biological systems to build new and improved functions. These approaches can occur in two subfields: (1) using existing biological building blocks to create combinations not present in nature and (2) create nonnatural building blocks to replicate natural functions or develop novel functions. Through its evolution, SynBio has adopted many of the commonly used engineering terms such as 'switch', 'rewire' and the 'design, test, simulate, learn cycle' (Figure 1; Liu et al., 2015).

Defining what is classified as SynBio is heavily debated as many tools and approaches can be considered synthetic. Furthermore, the evolution of technology and terminology has seen different labels

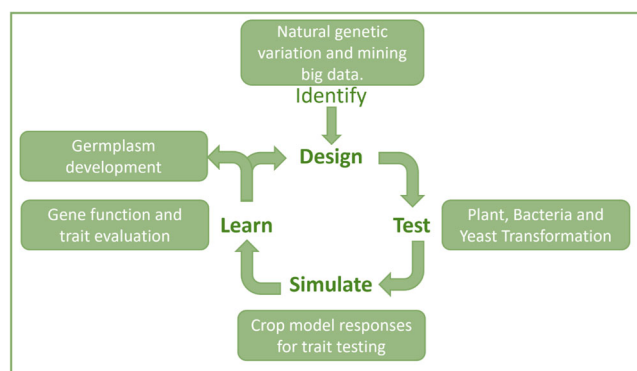


FIGURE 1 The design, test, simulate and learn cycle of developing and introducing novel traits into food and fibre crops through synthetic biology. Natural variation and mining big data sets provide information to design new pathways for improved resilience to abiotic and biotic stresses. These are then tested in high-throughput plant, bacterial and yeast systems. For crops, the intended outcome of the alterations can be modelled to determine the impact on yield and resource-use efficiency. From this we learn the best ways to alter crop productivity and begin to implement incorporation of such traits or return to identify further variation to include in SynBio design. Selected traits of value are then used for germplasm development.

applied to similar scientific fields (i.e., biotechnology, genetic engineering, SynBio). Traditional genetic engineering involves the transfer or modification of single genes or components (Roell & Zurbriggen, 2020; Serrano, 2007). In contrast, SynBio tools are capable of developing complex multigenic traits through the simultaneous introduction or manipulation of multiple genes (Roell & Zurbriggen, 2020), derived from donor organism(s) or synthetically generated. Therefore, SynBio 'upgrades' the potential of genetic engineering, enabling more rapid development of transgenic material with more complex modifications, which is favourable for the development of elite crop cultivars. For example, the initial development of C₄ rice included the introduction of five genes from the NADP-ME biochemical subtype (Ermakova et al., 2020b). This transformation would have taken years through traditional genetic engineering involving cycles of single gene introduction and subsequent stacking events. SynBio techniques (e.g., Golden Gate cloning) enabled this complex transformation to occur in 6 to 12 months (Ermakova et al., 2020a). SynBio can also enable the assembly of novel genomes from a set of standardised genetic parts, which can then be transferred into the target cell or organism (Serrano, 2007). Gene editing is a promising SynBio technology that allows an organism's genome to be modified without the introduction of foreign genetic material (Pixley et al., 2019). Topical application of double-stranded RNA (dsRNA) to elicit gene silencing through RNA interference (RNAi) is another tool within the SynBio toolkit with great potential for agricultural application (e.g., as biopesticides). Topical RNA viral transfection can similarly be applied to crops to transiently alter agronomic traits, such as flowering time and stress responses, by transiently expressing or

TABLE 1 SynBio tools with potentially valuable applications in agriculture

Technology	Description	References
CRISPR-Cas9	Targeted in vivo gene editing. An efficient tool for silencing, changing or enhancing specific genes or integrating transgenes into a specific location in the genome.	Mao et al. (2013)
Golden Gate	Simultaneous and directional in vitro assembly of multiple DNA fragments into a single construct. A valuable tool for stacking multiple genes for complex, multigene traits. Crucial for modular cloning that can be used to exchange promoter and terminator elements.	Engler et al. (2009)
RNAi	Targeted gene silencing by RNA-interference (RNAi). Useful for silencing undesirable genes (i.e., toxic compounds in edible tissues) or silencing critical processes in undesired organisms (i.e., infection mechanisms of fungal diseases).	Liu et al. (2020) and Niehl et al. (2018)
Gene drives	Promoting inheritance of deleterious alleles (i.e., lethal or sterile alleles in insect pests).	Bier (2022)
Gene synthesis	Rapid assembly and cloning of identified genes into DNA constructs.	www.genscript.com as an example.
Regulated promoters	Regulated promoters can temporally control gene expression by activating or deactivating downstream genes under specific conditions such as environmental stress or phenological development.	Khan et al. (2017) and Schreiber and Tissier (2017)

Abbreviations: CRISPR, Clustered Regularly Interspaced Short Palindromic Repeats; RNAi, RNA interference; SynBio, synthetic biology.

silencing regulatory genes (Torti et al., 2021). There are many SynBio tools and techniques suitable for application in agricultural settings (Table 1) with the potential to develop novel agricultural products and significantly improve agricultural management, productivity and sustainability. In extension to this, new artificial promoter development will make it possible to turn genes on and off, depending on the presence of a chemical or biotic and abiotic elicitor (Schreiber & Tissier, 2017).

SynBio offers a range of research applications that can be classified as either 'fundamental' or 'applied'. Significant advancements in understanding fundamental biology have been and continue to be achieved using SynBio. However, there are numerous possible practical applications, from medicine to agriculture. Agricultural industries continue to face severe challenges, particularly those associated with climate change, while demand for agricultural products continues to rise to support a growing population. This challenge could be addressed using SynBio techniques that enable even the most complex biological systems to be efficiently and effectively redesigned.

3 | WHAT IS INSIDE THE SYN BIO TOOLKIT?

3.1 | CRISPR-Cas9 (gene editing)

CRISPR-Cas9 is one of the fastest, easiest and cost-effective gene editing tools (Hayes et al., 2018). It is favoured as an alternative to classical plant breeding and transgenic methods for its simple design and easy construction of DNA constructs (Belhaj et al., 2015). This technique is the application of the Type II CRISPR-Cas system that is involved in the immune system/defence mechanism in bacteria and archaea (Farzadfard et al., 2013; Jinek et al., 2012; Qi et al., 2013). During the recognition (or adaptation) phase of

foreign nucleic acids (either from a virus or plasmid) in bacteria, conserved Cas1 and 2 proteins stitch pieces of invading DNA into the bacteria's CRISPR (Clustered Regularly Interspaced Short Palindromic Repeats) region, which allows the bacteria to record and recognise the infecting virus (Jinek et al., 2012). These regions are transcribed into crRNA (CRISPR RNA), which are subsequently processed and base pairing is required with transactivating crRNA (tracrRNA), which bind to the Cas9 protein (Mir et al., 2018). The Cas9 ribonucleoprotein then uses this crRNA-tracrRNA molecule as a guide to recognise subsequent matching nucleic acids and through its nuclease activity destroys the invading DNA (Mir et al., 2018). Jinek et al. (2012) discovered that a synthetic guide RNA (gRNA) composed of the crRNA and tracrRNA could identify specific sequences of DNA and cut the DNA at that location. Random repair of the cut can introduce deletions or small random insertions or if a repair template is supplied can edit it to another specific sequence (Jinek et al., 2012). The discovery and development of this technology were recently awarded the Nobel Prize (Ledford & Callaway, 2020). This process can be used to knock out specific genes (e.g., disease-causing genes) or 'fix' genetic errors. This technique can also be modified to promote gene transcription by deactivating Cas9 so it cannot cut DNA and fusing Cas9 with transcriptional activators (Konermann et al., 2015). Gene editing through such technology is viewed favourably in part because single-gene knockouts or single base-pair mutations may not require regulation in a growing number of countries (e.g., Waltz, 2018). The Australian government declared in 2019 that gene-editing techniques in plants and animals that do not introduce new genetic material (i.e., incisions by CRISPR-Cas systems allowed to be repaired naturally without a gRNA) will not be regulated as genetically modified organisms (GMOs; Mallapaty, 2019). Editing techniques that do incorporate new genetic material, such as the introduction of new amino acids or genes, will require regulation by the relevant government authorities to

allow the use of GMOs. In Australia, this is the Office of the Gene Technology Regulator (<https://www.ogtr.gov.au/>).

3.2 | Golden Gate (gene assembly)

Golden Gate cloning is one example of the toolkit that enables the modular assembly of multiple (upwards of 10) fragments of DNA into a single vector backbone (a DNA molecule used as a vehicle to transfer genetic material into a cell) in 'single tube' reactions without leaving any 'scars' at the joins (Werner et al., 2012). The components (promoters, coding sequences and terminators) are designed to contain recognition sequences to allow precise assembly and unique recognition sites at the ends of the assembled DNA fragments facilitate its precise insertion into the destination vector (Engler et al., 2009). The use of Type IIS (e.g., *BsaI*) restriction (cutting) enzymes are crucial to this system because they cut outside their recognition region, leaving specific overhangs for ligation (DNA joining) using T4 DNA ligase, and the removal of the recognition sequence after digestion means that the DNA pieces cannot be digested again (Engler et al., 2009). This ensures that only correctly assembled products remain intact and fragments that are no longer required in the final assembled product are removed (Engler et al., 2014). This is a desirable approach for assembling large gene constructs and stacking multiple genes for efficient multitrait transfer with appropriate regulatory sequences. Common design principles enable gene parts to assemble in a modular way to select appropriate regulatory control components for gene expression and provide the ability to incorporate multigene constructs that include whole metabolic pathways into plants.

3.3 | RNAi (gene silencing)

RNAi is a post-transcriptional gene silencing mechanism that is a naturally occurring pathway found in eukaryotic organisms to protect against viruses and/or pathogens producing aberrant RNA molecules (Ashfaq et al., 2020). This process involves the recognition of the aberrant RNA, which is converted into dsRNA (Waterhouse et al., 2001). dsRNA is the elicitor of the RNAi response, which the DICER enzyme cleaves into 21-nucleotide small interfering RNA (siRNA) molecules (Hung & Slotkin, 2021). The siRNA molecules are then bound to an argonaut protein and used as a guide strand to recognise specific regions of messenger RNA (mRNA) for degradation (Fire, 1999) and in some cases the complex can directly inhibit translation of specific genes, effectively silencing them. RNAi has been targeted as a process to silence genes for various agricultural applications, such as inducing sterility or mortality in insect pests when they eat RNAi-producing plants, modifying seed oil composition, suppressing toxin production in edible crop tissues and in suppressing fungal and viral pathogens of plants (Chen et al., 2015; Jørgensen et al., 2005; Kola et al., 2015; Liu et al., 2017; Worrall et al., 2019; Zhang et al., 2015) such as bacterial blight (*Xanthomonas*) infection in cotton (Cox et al., 2017).

3.4 | Gene drives (promoting inheritance of deleterious alleles)

Gene drives increase the frequency of deleterious alleles by inserting enzymes via CRISPR to destroy undesired genes in chromosomes, thus enabling the desired deleterious gene to be copied and inherited (Bier, 2022). Some types of gene drives can be reversible and spatially restricted (Pixley et al., 2019). This technology could be used to target pests, weeds and diseases (i.e., introduce sterility in insect pests or inhibit seed setting in weeds).

3.5 | Gene synthesis (increasing the speed of cloning)

Gene synthesis has revolutionised the construction of plasmid DNA used for biotechnology and SynBio (e.g., www.genscript.com). Previous gene cloning relied on PCR amplification from various sources that also included the incorporation of restriction sites for cloning and this had to match that of available cloning vectors for protein expression in *Escherichia coli* or other hosts and transformation of plants and algae. Gene synthesis used in combination with Golden Gate cloning and other modular cloning processes has increased the speed at which DNA constructs can be made, drastically reducing the time required for even complex multigene constructs. This has also resulted in the development of gene foundaries that gather appropriate components and assemble them into functioning systems (Chambers et al., 2016). Ultimately, gene synthesis has enabled genes, identified from DNA and transcriptome sequence data, to be cloned. Furthermore, codon modification of sequences to ensure the efficiency of translation of foreign genes between species (Gustafsson et al., 2004) is made easier even for very large genes.

3.6 | Regulated and artificial promoters

Understanding how promoters switch on and off in response to environmental cues is important for next-generation solutions. This has important agricultural applications, enabling genes to be activated or deactivated during specific environmental conditions (low or high temperatures; Grover et al., 2013) or disease triggers (Arnaiz et al., 2019). Examples may include water conservation genes that can be activated during the detection of drought stress or a thermotolerant isoform of ribulose-1, 5-bisphosphate carboxylase/oxygenase (Rubisco) activase induced under heatwave conditions (Sharwood, 2017). These are efficient strategies, particularly for genes that may be energetically expensive, as it limits their expression to periods when they are most critically required.

Artificial promoters, such as the transcription activator-like effectors (TALEs) and the synthetic TALE-activated promoter (STAP) systems, may amplify the expression of multiple genes from a single promoter (Boch & Bonas, 2010; Boch et al., 2009; Brückner et al., 2015;

Schreiber & Tissier, 2016, 2017). TALEs are transcription factors that manipulate the transcription of endogenous genes in plants (Schreiber & Tissier, 2016). This system involves expressing the TALE gene activator from the desired promoter, which, in turn, binds to the STAP promoter(s), driving expression of the gene(s) of interest (Brückner et al., 2015). Another example is the expression of dead Cas9 fused to a strong transcriptional activator targeted to specific promoter regions of genes of interest using specific gRNAs. This system has been shown to be a strong activator of gene expression (Xu et al., 2019).

4 | PROMISING SYNBIO SOLUTIONS TO KEY AGRONOMIC CHALLENGES

Conventional plant breeding approaches have been integral in developing agronomically important traits in various crops, improving crop production, productivity and resilience. For example, conventional breeding approaches, including marker-assisted selection, have improved broad disease resistance in rice (Luo et al., 2017; Suh et al., 2013), potato (Haverkort et al., 2016; Zhu et al., 2012) and wheat (Aktar-Uz-Zaman et al., 2017; Liu et al., 2000). Breeding and selection of rice has resulted in the loss of seed dispersal, increased apical dominance, decreased seed dormancy, compact panicles and larger inflorescences and grains throughout its domestication (Doebley et al., 2006; Ishii et al., 2013; Zhu et al., 2013). Breeding maize for leaf architecture traits to enable higher planting densities, and repressed ear prolificacy, inflorescence branching and tillering have improved yields substantially (Duvick, 2005; Tian et al., 2011; Vollbrecht et al., 2005; Wills et al., 2013). Conventional hybridisation and mutation breeding have successfully introduced several beneficial agronomic traits in cotton such as maturity and growth habits suited to a range of season lengths and production regions (Kandhro et al., 2002; Xanthopoulos & Kechagia, 2001), improved fibre quality (Muthusamy & Jayabalan, 2011), photoinsensitivity (Raut et al., 1971), fungal pathogen resistance (Ganesan & Jayabalan, 2006), herbicide tolerance (Rajasekaran et al., 1996) and heat tolerance (Rodriguez-Garay & Barrow, 1988; Trolinder & Shang, 1991). In addition to conventional breeding, the adoption of modern biotechnology approaches has generated genetically engineered cotton cultivars with additional traits such as insect and herbicide resistance (Perlak et al., 2001). Despite these advancements over the years, crop yields continue to be challenged by the occurrence of pests, weeds, pathogens, nutrient acquisition and abiotic stresses; thus, introducing novel properties and additional genetic diversity is required. However, the ability to overcome these challenges through conventional breeding is limited by the ability to exploit available genetic diversity in crop germplasm collections (Dwivedi et al., 2007, 2017; Sharwood et al., 2022, in press). Genetic and reproductive barriers such as interspecific incompatibility (Bedinger et al., 2011; Kitashiba & Nasrallah, 2014), genetic drag (i.e., introducing unfavourable traits along with any new favourable traits; Langridge & Fleury, 2011; Varshney et al., 2014) and the lack of an effective way to combine multiple desired alleles for complex traits (Lyzenga et al., 2021)

remain key limitations for crop breeding programmes to target certain agronomic challenges. Overcoming these limitations for effective and efficient novel trait development is possible using SynBio tools.

4.1 | Insect pests

New, robust solutions to control insect pests and their ability to develop resistance is required to sustain and improve crop production and reduce reliance on insecticides. SynBio technologies present multiple solutions to combat insect pests. Notable success has been achieved historically through the introduction of genes for toxin production in targeted crop tissues. The introduction of the Cry protein genes from *Bacillus thuringiensis* to develop Bt cotton and corn is a prime example of the use of 'traditional' genetic engineering techniques to achieve insect pest resistance (Carriere et al., 2010; Cousins et al., 1991; Downes et al., 2016; Fitt & Wilson, 2005; Shelton et al., 2002). These crystalline proteins (Schnepf et al., 1998) provide effective and relatively specific resistance (Mendelsohn et al., 2003) against Lepidoptera species such as cotton bollworm (*Helicoverpa armigera*), cereal stem borer (*Busseola fusca*) and fall armyworm (*Spodoptera frugiperda*) (Tabashnik et al., 2013). The larvae of these moth species typically feed on plant terminals, reproductive structures and stems (Leigh et al., 1996), thereby potentially reducing crop yield depending on the severity and timing of damage (Sadras, 1995). Following the introduction of Bt cotton (data from 1986 to 1995 compared to data from 1996 to 2015), insecticide usage has decreased by 61%–81% and damage losses have reduced by 47%–63% in the USA (Williams, 2015). As a result of the adoption of Bt cotton cultivars in Australia, total farm income gain has increased by approximately AUD\$180 per hectare and insecticide application has reduced by around 97% since 1992 (Cotton Australia, 2021). Bt corn hybrids, widely grown in the United States, produce more grain and above-ground biomass than conventional cultivars (Dillehay et al., 2004; Graeber et al., 1999; Mungai et al., 2005; Subedi & Ma, 2007) and are less susceptible to lodging (Lauer & Wedberg, 1999); however, variation in the improvement does exist. Yield advantages of Bt corn over conventional cultivars have been reported in the Philippines as high as 41%, resulting in profitability gains of 15%–86% (Yorobe & Quicoy, 2006).

Although *H. armigera* and other Lepidoptera continue to be controlled in cotton by new Bt cultivars (Downes et al., 2016; Tabashnik & Carrière, 2017), resistant individuals are emerging in cotton and other Bt crops (Gould, 1998; Tabashnik, 1994; Tabashnik & Carrière, 2017). Some examples include the corn earworm (Tabashnik & Carrière, 2017), pink bollworm to Bt cotton in western India (Bagla, 2010), the cereal stem borer to Bt corn in South Africa (Kruger et al., 2009) and the fall armyworm to Bt corn in Puerto Rico (Matten et al., 2008). The current strategy to delay insect resistance to Bt crops is using refuge crops without the Bt trait to promote susceptible populations, but this approach has seen varied success (Tabashnik et al., 2008). Additionally, the Cry proteins have a narrow

host specificity and are not expressed in the phloem (Raps et al., 2001); therefore, the commercialized *Bt* traits offer no protection against 'sucking pests' that feed on the phloem such as mirids, whitefly, mites, aphids and thrips. The cessation of insecticides previously used to control *Helicoverpa* spp. has resulted in the increased significance of these secondary insect pests (Wilson et al., 2013, 2018). Further development of crop cultivars with more robust control over a broader range of major insect pests is required. A new genetically engineered trait has been developed by Bayer—ThryvOn—after an extensive search for hemipteran active *Bt*'s and directed evolution to increase its toxicity to the lygus bug, providing increased protection in cotton against mirids, lygus bugs and thrips (Ellsworth et al., 2021). Incorporating native host plant genes for resistance against additional sucking pests, such as two-spotted spider mite and silverleaf whitefly, into *Bt* cotton cultivars is also underway and would be highly valuable in conjunction with the ThryvOn trait as thrips can be an early-season predator for mites (Wilson et al., 2018). Silverleaf whitefly (Figure 2) would be a particularly valuable target for both *Bt* and non-*Bt* crops due to its broad host range on different crop species, ability to vector diseases and propensity to develop resistance against insecticides (Da Silva Oliveira et al., 2021; Mayer et al., 2002).

Technologies that enable more rapid development of novel protection is required as crops become exposed to new insect pests. In Australia, 'new' pests, such as the fall armyworm, are emerging from other regions or through the expansion of crops into new production areas, such as cotton in Northern Australia (Wilson et al., 2018). This region is a vastly different breeding target environment than in the more temperate Eastern Australia where cotton is traditionally grown, with different pest species and diseases; therefore, new cultivars may need to be developed specifically for this more tropical production region. The main pests in these Northern areas include the pink bollworm and cluster caterpillar, which contributed to the collapse of the cotton industry in the Ord River during the 1970s (Yeates et al., 2014). The pink bollworm is not effectively controlled by *Bt* cotton due to evolved resistance against two of the three *Bt* genes present in our current cultivars (Mathew et al., 2018). Therefore, the pink bollworm is a significant risk, and thus a valuable target for developing new cotton germplasm.



FIGURE 2 Silverleaf whitefly on a cotton leaf (Photo: Carlos Trapero).

SynBio offers several solutions to target numerous insect pests that affect various *Bt* and non-*Bt* crops. *Bt* crops would be suitable for pilot studies due to their pre-existing transformation platforms and GMO status. SynBio approaches offer the unique ability to rapidly introduce multiple genes simultaneously for more complex protection against existing and new insect pests. This trait stacking technology may also enable the development of more complex protection to limit the development of resistance in pests such as *H. armigera*. Stacking traits (e.g., through Golden Gate cloning and gene editing to insert them in a single genomic location allowing efficient expression of all the transgenes) is also likely to be the most efficient way of developing new cultivars with resistance to multiple insect pests that are not controlled by the current *Bt* traits, such as whitefly and mites. This approach limits the number of transformations required to introduce multiple or multifaceted traits such as resistances against a new suite of pests. Although this may be possible through breeding (Miyazaki et al., 2013; Trapero et al., 2016), it can take 20 years or more depending on the source of resistance (unadapted, wild cottons or diploid relatives). Genetic drag (i.e., of unfavourable genes flanking resistance genes) that can occur with breeding from diverse material could be minimised by the more targeted SynBio approaches. Therefore, progress could be more rapid and efficient through SynBio trait-stacking approaches once the resistance genes have been identified and their gene sequences determined.

4.1.1 | Biopesticides to combat insect pests

RNAi technology offers several approaches to combat insect pests. RNAi biopesticides are emerging as highly targeted sprays for the control of specific insect pests (Fletcher et al., 2020). These highly specific topical applications reduce the need for chemical pesticides that may be damaging to the environment and nontarget organisms. For example, Bioclays are foliar sprays that are developed by loading dsRNA molecules into layered double hydroxide nanoparticles for more stable delivery of the RNA compared to 'naked RNA' applications (Mitter et al., 2017; Worrall et al., 2019). However, synthesis of enough dsRNA for large-scale applications requires future development and needs to be affordable to be competitive with existing synthetic chemical pesticides (Zotti et al., 2018). More rapid and efficient synthesis procedures are required for topical RNAi to be viable for agricultural applications.

Alternatively, insecticidal dsRNA molecules can be stably expressed in GM plants along with the use of promoters for tissue-specific expression in the tissues favoured by the pest. Consumption of diet containing dsRNA and siRNAs targeted at whitefly genes such as an actin ortholog, ADP/ATP translocase, α -tubulin, ribosomal protein L9 and V-ATPase A subunit have resulted in significant whitefly mortality (Upadhyay et al., 2011); thus, these dsRNAs might conceivably also be expressed in the target plant. The expression could be temporally controlled or spatially controlled within the plant. Temporal expression includes constitutive (continuous) or inducible

(i.e., upon detection of herbivorous damage) expression. Inducible expression of an insecticidal dsRNA to induce RNAi is possible by introducing a promoter alongside the gene to activate it upon damage by insect pests (Senthil-Kumar & Mysore, 2010). Spatial expression includes ubiquitous (all tissues) or tissue-specific expression. Tissue-specific expression may be particularly valuable for the control of sucking pests that feed on sap. Expressing the most effective of the insecticidal dsRNAs from the in vitro assays with a phloem-specific promoter could enable specific expression in the phloem to affect sucking insect pests such as whitefly (Upadhyay et al., 2011). Phloem-specific promoters have been identified in plants, including those used to protect against bacterial disease (Dutt et al., 2012) and sucking insects (Javaid et al., 2016). Eakteiman et al. (2018) deployed RNAi in *Arabidopsis* with a phloem-specific promoter to target a glutathione S-transferase gene, *BtGSTs5*, in whitefly, but with sublethal effects. Full efficacy of RNAi applications will rely on increasing the lethality of these molecules (Shelby et al., 2020), at least to the equivalence of an insecticide if topical or plant expressed dsRNAs are to outcompete chemical insecticides. Ultimately, further fundamental research (e.g., to identify genes for specific and lethal toxin production and promoters for transient or tissue-specific expression) will be required to improve the impact of this approach. The review by Shelby et al. (2020) summarises the strategies and considerations for controlling whitefly and other insect pests using RNAi.

4.1.2 | Controlling insect populations using gene drives

Gene drives (promotion of deleterious alleles) can enable effective and self-sustaining control of insect pest populations by increasing the frequency of deleterious alleles such as sterility or lethal alleles (Bier, 2022). Gene drives could also be used to revert pesticide-resistant insect populations back to susceptible (Esvelt et al., 2014). However, gene drives in insects are less favourable as controlling the

travel of the genetically modified insect population is almost impossible, relative to the control that can be implemented for a GMO plant (Reeves & Phillipson, 2017), so gene technology regulators and governments are taking a cautious approach in regulating gene drive research with applications in the control of insects, particularly those that are vectors for human diseases (Bier, 2022). Targeting the sensory ability of insect pests is also an option, although this study focus is not as common as developing traits and topical applications. For example, the insect pest could be modified to remove its ability to sense a target crop. Similarly, the chemical profile of the target crop could be modified (or masked by a topical application) or make it 'invisible' or 'repulsive' to the insect (Champer et al., 2016). Given the complex challenge of controlling insect pests, a multifaceted approach incorporating Integrated Pest Management (IPM) strategies is required for optimal control, likely through combining cultivar resistance with management practices and topical applications of environmentally friendly biopesticides.

4.2 | Fungal diseases

Fusarium and *Verticillium* wilt are two of the most devastating diseases in the global cotton industry (Li et al., 2017b) and many other crops including potato (Davis et al., 1996; Johnson & Dung, 2010), peanut (Woodward et al., 2011), safflower (Rao et al., 2014; Urie & Knowles, 1972), tomato (Song et al., 2004), olive (Mercado-Blanco et al., 2003), banana (Ploetz, 2015) and chickpea (Jendoubi et al., 2017). These soil-borne fungi can exist in many different forms in the soil, crop debris, other crops and weeds, and the severity of *Verticillium* wilt tends to worsen with cold, wet conditions (Figure 3; Li et al., 2017b). These diseases can be managed to some degree through integrated agronomic practices, while significant advances towards disease-resistant cotton germplasm have also been achieved through the Commonwealth Scientific and Industrial Research Organisation's cotton breeding programme. Genes encoding anti-fungal proteins and signalling pathways have been reported to

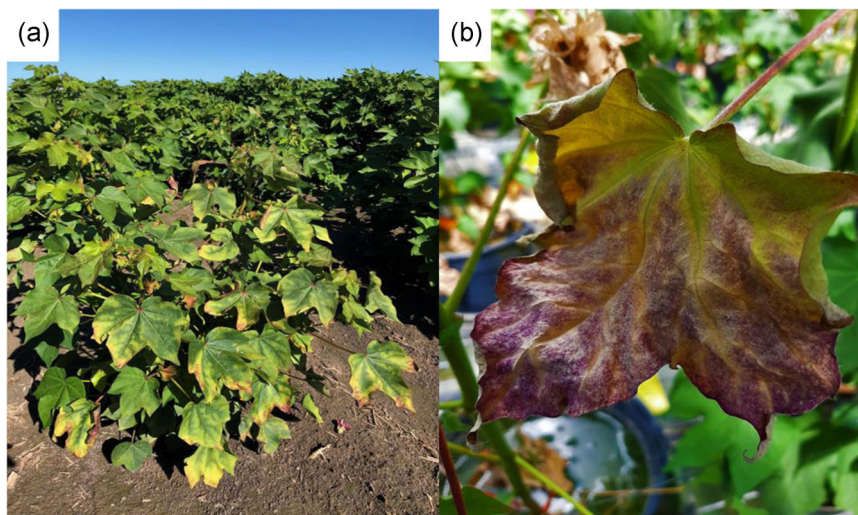


FIGURE 3 *Verticillium* wilt symptoms in cotton (a) whole plant (Photo: Duy Le) and (b) leaf symptoms (Photo: Lucy Egan).

improve cotton's resistance against fungal pathogens such as *Verticillium* and *Fusarium* wilt (Emami et al., 2003; Gaspar et al., 2014; Murray et al., 1999; Parkhi et al., 2010; Tian et al., 2010; Wang et al., 2004). However, it does not appear that any of these studies have resulted in the significant levels of resistance required to be incorporated into cultivars as a GM trait. There is a great need for resistance to these diseases in various crops, and current global activity in this area is high.

Several challenges constrain the development of *Verticillium*- and *Fusarium*-resistant crops. In cotton, cultivars that are more resistant to one of the diseases tend to be susceptible to the other (Li et al., 2017b). Additionally, one of the biggest challenges to the cotton industry is the existence of two pathotypes of *Verticillium* wilt, defoliating and nondefoliating (Li et al., 2017b), which can co-occur (Le et al., 2020) and elicit different responses to different cultivars. Breeding efforts thus far have been unable to develop dual resistance to both pathotypes. There are no cost-effective fungicides identified to date that effectively control *Verticillium* pathotypes, and host plant resistance in combination with management practices is currently the most economical and environmentally friendly approach to managing *Verticillium* wilt (Göre et al., 2017; Li et al., 2017b).

Trait stacking through Golden Gate cloning could be beneficial for the development of complex and effective resistance in a range of susceptible crops, as well as developing cotton cultivars with dual resistance to both pathotypes of *Verticillium* if separate resistance genes can be identified. Dual resistance to both *Verticillium* and *Fusarium* would also be highly valuable, albeit an ambitious task, but worth long-term investment. Using RNAi technology and/or CRISPR-Cas9 in combination with TALENS could also be an effective approach to developing resistance, as these technologies have been used to combat bacterial blight (*Xanthomonas*) infection in rice (Li et al., 2020) and powdery mildew (*Blumeria graminis* f. sp. *tritici*) in wheat (Wang et al., 2014). However, these approaches rely on the identification of genes for resistance to introduce or genes to target in the *Verticillium* genome to inhibit infection or survival. Although numerous genes, quantitative trait loci (genomic regions) and proteins have been identified as potential contributors to some level of resistance to *Verticillium* in some tomato, potato and cotton cultivars and species (Cheng et al., 2016; Dong et al., 2019; Duan et al., 2016; Gayoso et al., 2010; Jun et al., 2015; Li et al., 2014, 2018; Liu et al., 2012; Mo et al., 2015; Yang et al., 2015, 2018; Zhang et al., 2017), the precise combination of genes and the location of their expression for conferring optimal resistance remain elusive. Further research is required to understand the pathogenicity of key crop diseases and identify genes that may confer resistance. Additionally, the location of their expression (i.e., in the root hairs or xylem) could be critical for effective resistance. This localisation could be aided or fast-tracked through using CRISPR-Cas9 to identify gene functions by targeted knockouts of all the genes within a genetic interval conferring resistance until the exact resistance gene is identified, while Golden Gate cloning would enable gene combinations and expression patterns to be tested.

4.3 | Photosynthetic carbon assimilation

Targeting improved photosynthesis is one of the next frontiers for improving food and fibre crop productivity, resource-use efficiency and abiotic stress tolerance (Ainsworth & Ort, 2010; Betti et al., 2016; Furbank et al., 2020; Long et al., 2006; Posch et al., 2019; Simkin et al., 2019; Sharwood, 2017). Photosynthetic pathways and abiotic stress responses are highly complex and impact multiple pathways (Figure 4). In some crop scenarios, the photosynthetic rate is poorly linked to yield, but under increasing levels of CO₂, the link is stronger (Long et al., 2006). Therefore, traits that target improved photosynthetic performance and resilience under abiotic stresses will require targeted integration of multiple genes and possibly new reaction pathways. Enhancing photosynthetic pathways would rely on the SynBio toolkit that can efficiently transfer large gene constructs with specified expression patterns. Examples include enhancing photosynthetic enzymes (Sharwood, 2017; Sharwood et al., 2022) improving WUE by introducing novel aquaporins and modifying cellular anatomy to improve mesophyll conductance (the diffusion of CO₂ into photosynthetic chloroplasts; Cousins et al., 2020; Ermakova et al., 2021). Heat-shock proteins (Reddy et al., 2016) and altering root traits (Hu & Xiong, 2014) are also targets for improving crop heat and drought tolerance and WUE that should be considered and could be particularly powerful when combined with photosynthetic enhancements.

4.3.1 | Enhancing productivity and thermotolerance through improving photosynthesis

Improving carbon assimilation and thermotolerance is likely to rely on modifying several key photosynthetic enzymes (in bold below) involved in the Calvin cycle (carbon fixation, reduction and regeneration) and the electron transport chain ('light photosynthesis'). **Rubisco** catalyses carbon fixation (carboxylation) inside the chloroplast and is a long-standing target of photosynthetic enhancement for yield gain (Sharwood, 2017). Carboxylation by Rubisco is aided by its 'helper protein' **Rubisco activase**, which prevents Rubisco from becoming inactivated and is thermolabile under abiotic stress (Kumar et al., 2009; Kurek et al., 2007; Sharwood, 2020). Carbon assimilation and crop biomass and yield have been improved under heat stress by introducing more thermostable Rubisco activase (Kumar et al., 2009; Kurek et al., 2007; Scafaro et al., 2019) or a catalytically superior Rubisco (Long & Ort, 2010; Zhu et al., 2010) or by modifying both Rubisco and Rubisco activase (Qu et al., 2021). **SBPase** is involved in the regeneration of RuBP during the Calvin cycle, the substrate for carboxylation by Rubisco. Overexpression and manipulation of SBPase can enhance photosynthesis under heat stress in transgenic rice (Feng et al., 2007), prevent heat-induced yield reduction in soybean (Köhler et al., 2016) and improve vegetative biomass and seed yield in *Arabidopsis* (Simkin et al., 2017). Overexpression or the introduction of novel SBPases can also improve crop WUE (López-Calcano et al., 2020). **Cytochrome b₆f** is one of the four major

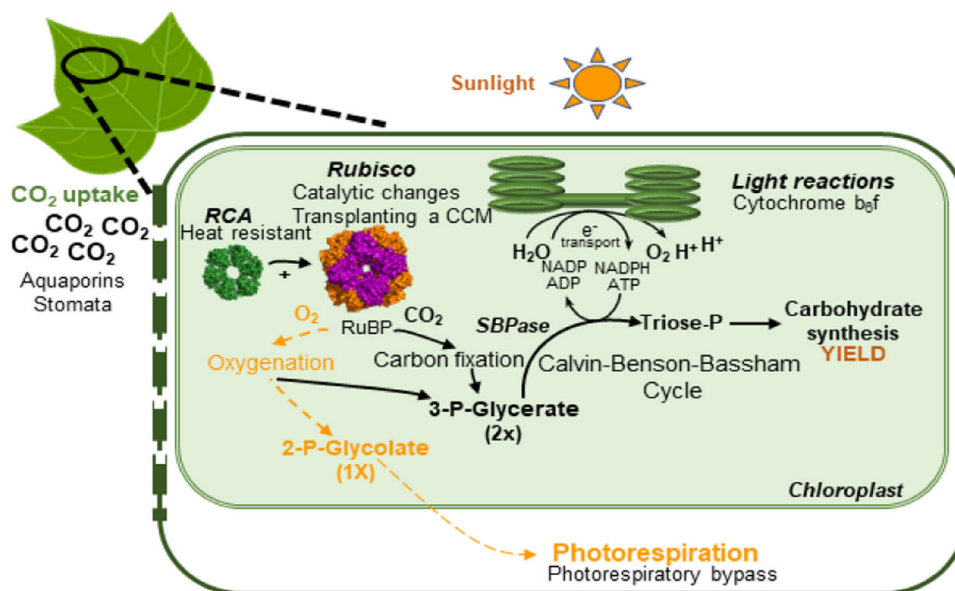


FIGURE 4 Selected strategies for improving carbon assimilation. Engineering elements of the Calvin–Benson–Bassham (CBB) cycle and light reaction systems are intended to improve the synthesis of carbohydrates that are required for plant growth, biomass production and yield. Strategies include improving Rubisco catalysis either through altering catalytic properties through transplanting subunits (Sharwood, 2017) or directed evolution (Zhou & Whitney, 2019) or co-engineering Rubisco into a carbon concentrating mechanism (Sharwood, 2017) and improving Rubisco activase function, which modulates Rubisco activity and is thermolabile (Sharwood, 2017). Additional strategies involve elevating the metabolic flux through the CBB cycle by overexpressing sedoheptulose 1, 7-bisphosphatase (Driever et al., 2017) and overexpressing light reaction components such as cytochrome *b₆f* (Ermakova et al., 2019). Other strategies include improving CO₂ diffusion through repurposing CO₂ permeable aquaporins (Ermakova et al., 2021) and/or improving stomatal regulation (Lawson & Vialet-Chabrand, 2019), engineering a photorespiratory bypass to remedy inefficiencies associated with Rubisco oxygenation (South et al., 2019) and transplanting CO₂ concentrating mechanisms either in the form of a carboxysome (Long et al., 2018) or a pyrenoid (Atkinson et al., 2020). CCM, carbon-concentrating mechanism.

light-harvesting protein complexes in the chloroplast membrane, involved in electron transport reactions that provides energy for carbon assimilation by the Calvin–Benson–Bassham cycle. Over-expression of light-harvesting complexes such as *b₆f* offer opportunities to improve crop carbon acquisition (Ermakova et al., 2019; Yamori et al., 2016).

4.3.2 | Improving crop WUE and drought tolerance

Developing more productive, drought stress-resilient and water-use efficient crops are required for productivity to continue in a warmer and drier world. SynBio can facilitate the transfer of novel drought tolerance and improved WUE traits that are not possible through conventional breeding.

Modifying C₃ crops like rice, wheat, canola and cotton to have a more efficient photosynthetic metabolism is one such strategy that is only possible through more advanced technologies offered by SynBio (Depaoli et al., 2014). Crassulacean acid metabolism (CAM) and C₄ photosynthesis are renowned for being more water-use efficient than C₃ photosynthesis (Borland et al., 2014; Depaoli et al., 2014; Ermakova et al., 2020b). This is due to the presence of carbon-concentrating mechanisms (CCMs) that reduce the need for as much stomatal opening, thus transpiring less water while maintaining

carbon assimilation rates (Borland et al., 2014). Consequently, CAM plants can use 20%–80% less water to produce the same amount of biomass compared to C₃ and C₄ plants (Antony & Borland, 2009; Von Caemmerer et al., 2012). An added bonus of this mechanism is that its expression can be induced. Facultative CAM species are capable of expressing mRNA encoding for CAM enzymes in response to abiotic stresses, ‘switching on’ this mechanism when it is most needed (Winter & Holtum, 2014). This could be exploited to develop cotton cultivars capable of switching to more water-use efficient metabolisms when water is scarce. The potential productivity impact of introducing water-conserving mechanisms needs to be carefully considered. Water-preserving traits are likely to be most beneficial in rainfed production systems, particularly if inducing a yield penalty is to be avoided.

Aquaporins are proteins that facilitate the movement of water in plants and/or other substrates like CO₂, silicon, boron and ions (Groszmann et al., 2017; Uehlein et al., 2003). Expression and overexpression experiments revealed the influence of aquaporins on photosynthesis, mesophyll conductance in C₄ plants (Ermakova et al., 2021), stomatal conductance and root hydraulic conductivity, and thus productivity and water use (Sade et al., 2009). Consequently, aquaporins have emerged as another target for developing water-use efficient and drought-resistant crops (Ermakova et al., 2021). However, it is important to note that ectopic expression of

At PIP1;2 and 1;4 did not result in tobacco plants with improved mesophyll conductance (Clarke et al., 2022, in press).

4.3.3 | Photosynthetic enhancement will rely on SynBio

If traits are not found in closely related species suitable for crop breeding, the photosynthetic enhancement will need to rely on SynBio approaches. Photosynthetic manipulation is complex, requiring the introgression or modification of multiple genes to improve flux through the Calvin cycle to enhance the production of carbohydrates (Figure 4). Therefore, rapid and efficient insertion of multiple transgenes into target crops will be paramount (Castilho, 2015; Simkin et al., 2019). SynBio has enabled multiple genetic modifications to occur in a single event, thus enabling improvement of photosynthetic efficiency to improve crop performance, heat and drought resilience and WUE (Kromdijk & Long, 2016; Kubis & Bar-Even, 2019; Ort et al., 2015; Shih et al., 2014; Simkin et al., 2019). Multiple targets, such as Rubisco (either through creating new versions through directed evolution [Zhou & Whitney, 2019] or transplanting foreign large and small subunits [Whitney et al., 2011]), Rubisco activase and possibly also their supporting chaperones (Aigner et al., 2017), would be required to successfully enhance photosynthesis and abiotic stress resilience. Additionally, tissue-specific expression may also be required. This would be particularly important for the installation of a C_4 photosynthetic CCM. Stacking genes through Golden Gate would provide an efficient approach to this multigene modification (Depaoli et al., 2014; Maurino & Weber, 2013). An alternative or addition to gene stacking, gene editing through CRISPR-Cas9 could be used to edit amino acids that confer a catalytic switch, enhancing the photosynthetic activity of enzymes such as Rubisco, which has the small subunit gene coded in the nucleus (Sharwood, 2017; Whitney et al., 2011). This would further include Rubisco activase and other photosynthetic proteins that are transported into the chloroplast.

The SynBio toolkit also offers the unique ability of specific regulated promoters to 'switch on' abiotic stress genes that improve CO_2 assimilation (i.e., increase Rubisco or Rubisco activase activity) under high temperatures (Venter, 2007). For example, identification of the promoter elements responsible for the upregulation of different beta and alpha isoforms of Rubisco activase in wheat (Degen et al., 2021) and *Setaria viridis* (Kim et al., 2021) under heat stress could be used to drive the expression of alternative thermotolerant Rubisco activase isoforms from organisms such as *Agave tequilana* and wild rice (Scafaro et al., 2016; Shivhare & Mueller-Cajar, 2017). This would enable improved carbon assimilation at higher temperatures and circumvent yield penalties arising from heatwave conditions or periods of extended heat (Scafaro et al., 2018). Regulated promoters may also be extremely valuable for preventing yield penalties for conservative mechanisms such as water-preserving mechanisms that may hinder yield under prolonged expression. This approach would need to be

experimentally tested through trialling a prototype under abiotic stress conditions in the field.

4.4 | Nutrient acquisition

Currently, productivity in western agriculture is sustained by a massive use of fertilisers. The excessive use of fertilisers is environmentally damaging and consumer interest in more sustainable products is increasing. Additionally, this practice is unsustainable due to expected future rising energy costs to produce fertilisers, the low nitrogen-use efficiency of crops and finite availability of macronutrients such as phosphorus (Heuer et al., 2017; Perchlik & Tegeder, 2017; Rogers & Oldroyd, 2014). This challenge can be overcome by improving crop nutrient-use efficiency, uptake or assimilation (Roell & Zurbriggen, 2020). Due to the complexity of these traits and systems, SynBio offers some of the most efficient and effective solutions. Some of the most supported approaches include engineering both crops and their associated microbes to improve the fixation, mobilisation and uptake of macronutrients such as nitrogen and phosphorus (Roell & Zurbriggen, 2020). Symbiotic relationships have evolved between some plant species—most notably, legumes—and nitrogen-fixing bacteria. This interaction delivers around 120 kg/ha of fixed nitrogen directly into the plant's roots (Salvagiotti et al., 2008). Engineering maize to fix the equivalent of 50 kg (N)/ha could substantially improve crop yield (Rogers & Oldroyd, 2014), as demonstrated through modelling (Folberth et al., 2013). In addition to yield improvement, engineering crops to fix their own nitrogen could improve crop nitrogen use efficiency and significantly reduce fertiliser use. Alternatively to crop engineering, crop utilisation of nitrogen and phosphorus could be significantly enhanced in several ways by looking towards microbes.

4.4.1 | Introducing enzymes

Enzymes such as nitrogenases or phytases could be introduced into crops to enable the fixation of essential nutrients. Nitrogenases are enzymes that naturally occur in some bacteria and Archaea, enabling them to fix nitrogen directly from the atmosphere. SynBio approaches could enable these enzymes to be introduced directly into plant cell organelles (Allen et al., 2020, 2017).

4.4.2 | Enhancing existing microbial activity

Introducing new microbes to agricultural soils (identified in nature or engineered synthetic communities) has been raised as an opportunity to improve nutrient assimilation in crops (Chen et al., 2021). However, the difficulty in establishing a foreign microbe into a niche that is likely already occupied by 'local' microbes adapted to local conditions raises concerns around the feasibility of this approach. Instead, approaches that manipulate microbes already present in the

rhizosphere, endosphere or phyllosphere could be more feasible approaches (Bloch et al., 2020). SynBio offers the opportunity to enhance the nitrogen fixation of soil microbes to increase the access of crops to plant-available nitrogen and improve their nutrient use efficiency (Chen et al., 2021; Waltz, 2017). This could be achieved through SynBio in two ways: (i) develop synthetic communities of microbes with specified functions or engineer and reintroduce existing microbes or (ii) engineer crops to release favourable root exudates to manipulate or support microbial activity. The former needs more development due to the issue of controlling the location of genetically engineered material in microbial communities. However, this approach could still be feasible; Bloch et al. (2020) have used gene editing to improve nitrogen fixation by a naturally occurring diazotroph bacterium associated with maize roots that can be applied as a seed coating and reduce fertiliser applications and increase yield. Alternatively, targeting the ability of plants to attract beneficial microbes or manipulate microbial pathways and thus the nitrogen cycle through the production of root exudates (Bardgett et al., 2014; Coskun et al., 2017; Finzi et al., 2015) is potentially a more effective agronomic application that is supplied directly to the plant. This approach will rely on an improved understanding of species-specific interactions between crops and available microbes, and the composition of their root exudates (i.e., carbohydrates, flavonoids and terpenoids identified through metabolomics or transcriptomics) that are required to attract beneficial microbes or stimulate biological nitrogen fixation and belowground nitrogen transfer (Coskun et al., 2017). After this, the genes associated with such exudate components will need to be identified (i.e., through genomics, transcriptomics or CRISPR-Cas9 knockouts of potential targets) to be upregulated or modified through SynBio (i.e., through Golden Gate cloning or CRISPR-Cas9). Optimising root exudate release to improve crop nitrogen use efficiency could also reduce nitrogen loss via leaching, runoff and denitrification, thus mitigating nitrogen pollution from crop production (Coskun et al., 2017).

4.4.3 | Establishing rhizobium-legume-like interactions

Inducing nodule formation and microbe recruitment in nonleguminous crops to mimic the rhizobium-legume symbiosis (Huisman & Geurts, 2020; Rogers & Oldroyd, 2014) could be another opportunity to enhance a crop's nutrient assimilation while improving soil fertility. This would require the expression of particular root exudate compounds such as flavonoids that induce the expression of nodulation factors in local microbes that trigger root nodule formation (Beatty & Good, 2011; Oldroyd et al., 2009). Despite the immense interest and research in this field, developing nodulation in nonleguminous crops is yet to be achieved. Hundreds of genes involved in nodulation in legumes have been identified, but selecting the combination required to induce nodulation in a nonnodulating crop has proven challenging (Huisman & Geurts, 2020). CRISPR-Cas9 and RNAi have been suggested as tools to help narrow this search

and identify genes that are required for nodulation, while Golden Gate cloning technology is likely the most efficient approach to transferring the large number of genes that are likely to be required to successfully induce and support nodulation and nitrogen fixation (Huisman & Geurts, 2020). Huisman and Geurts (2020) present a comprehensive review outlining the limitations and requirements for engineering nodulation in crops.

5 | BENEFITS, CONSIDERATIONS AND LIMITATIONS OF SYN BIO IN AGRICULTURE

5.1 | Benefits

SynBio is viewed as a field of biology that could be the key to achieving the 'next Green Revolution' that is required to sustainably feed a growing global population in increasingly challenging circumstances. Traits that have reached their genetic potential through conventional breeding would immensely benefit from SynBio approaches by targeting traits from distantly related species, other organisms or synthetically generated. SynBio can also generate nonbreeding solutions, ranging from topical applications against pests and diseases to generating sterile pests and weeds, and novel properties such as enhanced oil profiles (Figure 5).

SynBio provides a range of tools to develop more complex traits and properties in crops more rapidly than other approaches. A good example of this is C_4 rice, a project that seeks to improve photosynthetic and nitrogen-use efficiency and WUE of rice. This goal requires the conversion of its photosynthetic system from C_3 to C_4 , a complex strategy that involves complex anatomical and biochemical changes that took millions of years to evolve naturally (Ermakova et al., 2020b; Hibberd & Covshoff, 2010; Hibberd et al., 2008; Langdale, 2011; Sedelnikova et al., 2018). Introducing up to 20 genes is required to 'completely rewire' rice metabolism and anatomy (Ermakova et al., 2020b). The construction of such large and complex multigene vectors has largely been enabled by falling gene synthesis costs, synthetic promoter systems and the establishment of complex DNA assembly techniques such as Golden Gate cloning (Ermakova et al., 2020b; Rogers & Oldroyd, 2014). The growth and development of SynBio in the last 5 years has enabled the C_4 rice project to adopt a more rapid cycle of design, test and prototype coupled to the adoption of a rapid *Agrobacterium*-based rice transformation system in a rice cultivar that is fast-flowering, day-neutral, small and an established model for functional genomics (Ermakova et al., 2020b; Li et al., 2017a).

Molecular switches (i.e., regulated promoters) are another tool that can have agronomic applications. Molecular switches activate a specific gene under specific conditions, thus activating a trait or response only when needed. This is an efficient system that can reduce resource waste (i.e., chemical defence production) when not needed. This technology can develop 'Smart Plants' that can adjust to the environment in new ways (Wright & Nemhauser, 2019). This could be a valuable application in targeting abiotic stress resilience

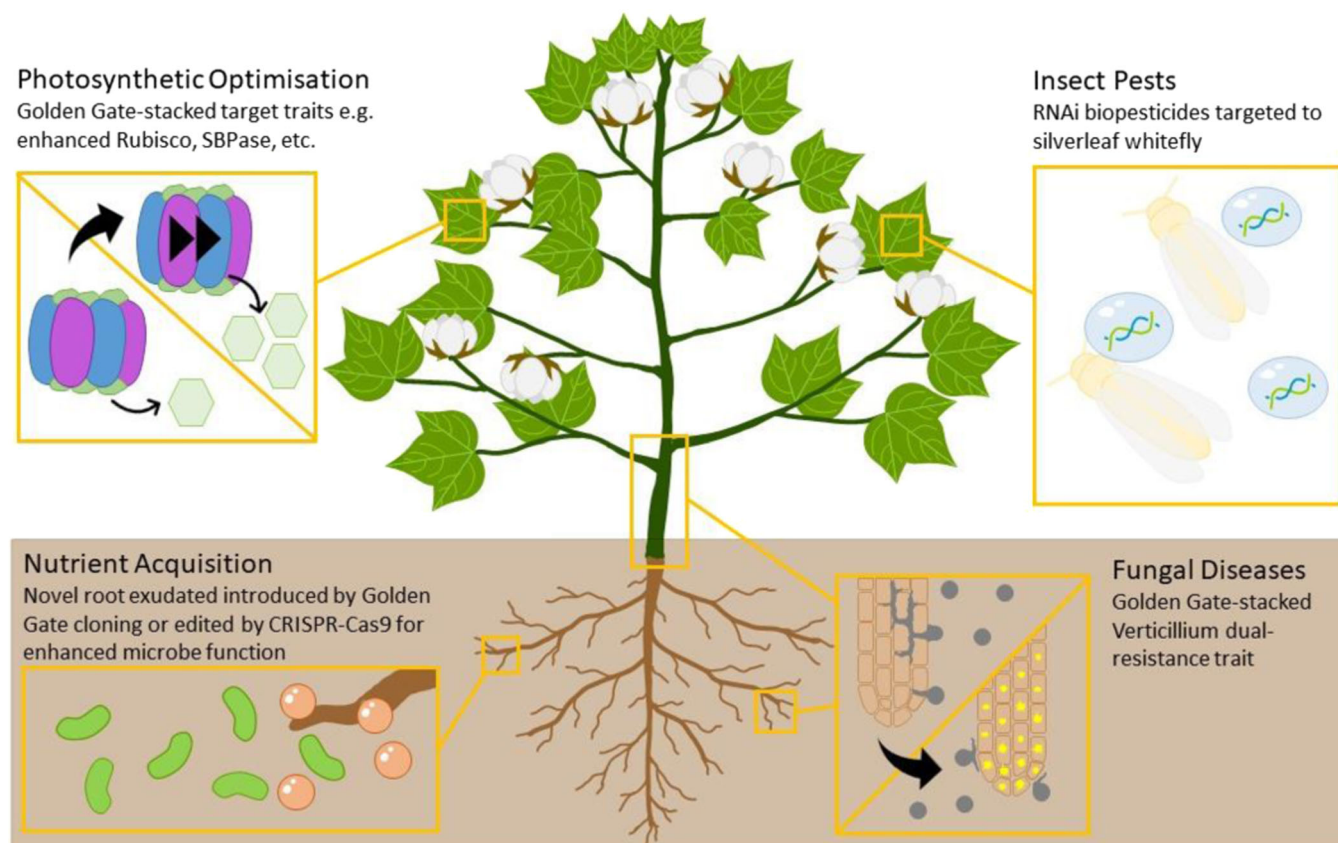


FIGURE 5 A schematic outlining a range of opportunities using synthetic biology to address key agricultural challenges. (Clockwise from top left) Photosynthetic optimisation is possible through the use of Golden Gate cloning to stack traits for the enhancement (i.e., accelerated catalytic rate) of critical photosynthetic proteins such as Rubisco (Engler et al., 2009; Sharwood, 2017). Key insect pests such as the silverleaf whitefly could be specifically targeted by RNAi biopesticides using Bioclay technology (Worrall et al., 2019). Effective resistance against fungal diseases such as *Verticillium* wilt could be achieved in a broad range of host crops using Golden Gate cloning to stack multiple traits for complex resistance, even against dual pathotypes that affect cotton. Nutrient acquisition could be enhanced through multiple strategies, such as Golden Gate cloning-introduced or CRISPR-Cas9-edited genes for the expression of novel root exudates to enhance soil microbe nutrient fixation (Coskun et al., 2017). RNAi, RNA interference.

(Degen et al., 2020) through the development of crop cultivars that 'activate' resilience genes when abiotic stress conditions are first detected.

5.2 | Considerations

Solutions need to be simple, accurate and affordable, addressing the challenges faced by resource-poor farmers and underserved consumers (Pixley et al., 2019). As agriculture becomes more globalised, issues and solutions would benefit from extending beyond an Australian context to be economically viable and impactful. Additionally, equitable access to the benefits of resulting GM crops requires affirmative policies, targeted investments and excellent science (Pixley et al., 2019). Lack of success in some SynBio projects has been due to focusing on humanitarian or environmental sustainability goals that are difficult to monetise (Pixley et al., 2019). Financial benefit to multiple aspects of the value chain needs to be carefully considered to ensure SynBio projects are high value and impactful.

5.3 | Limitations

The biggest limitations constraining the progress of SynBio application is the cost of deregulation (most SynBio applications are considered genetic modification and subject to the same laws as traditional genetic engineering products), a complex patent landscape that needs to be navigated for any potential commercial applications, and social licence. Social acceptance will be a significant challenge to the successful adoption of SynBio and will be similar to that faced by GMO crops over the last three decades. Additionally, successful adoption, application and acceleration of SynBio will rely on investment by various sectors, both public and private.

Another significant limitation that has slowed the progress of applying SynBio is the requirement to identify the precise gene(s) required for a targeted function. This is particularly challenging and prolonged when addressing multigenic functions. The development of transgenic plants depends on the optimisation of a suitable transgene transfer and integration procedure. Currently, most key food and fibre crops are predominantly transformed through

Agrobacterium and particle bombardment-mediated gene transfer. Regeneration of plants from transformed tissue of cotton, for example, has seen limited success arising from problems such as somaclonal variation from prolonged culture periods, high frequencies of abnormal embryo development, low conversion rates of somatic embryos into plantlets and high genotype dependency (Mishra et al., 2003; Stelly et al., 1989; Sun et al., 2006). In addition, only a small number of generally older cotton cultivars are amenable to transformation with *Agrobacterium*, but genotype independent protocols are starting to emerge (Chen et al., 2014). Such protocols will allow the transformation of elite cultivars directly and allow new SynBio-developed traits to be added without requiring extensive further breeding.

Finally, any SynBio opportunity requires significant investment, both in time and finances, to yield a technology, product or trait. Many years, likely a decade or longer, of fundamental and proof-of-concept research, is required before the years (likely decades) required to develop a SynBio technology, product or trait. Therefore, committing to a SynBio development opportunity would depend on a partnership or co-investment to invest adequate time, expertise and money into the project to be successful.

6 | CONCLUSIONS

The opportunities offered by SynBio to address various agronomic challenges are 'endless'. However, assessing these opportunities with a *realistic* lens is critical. Despite the substantial efficiency and effectiveness that can be achieved through SynBio techniques, there are numerous challenges that continue to limit the successful application of SynBio. Numerous risks, costs, regulations and public perceptions can limit the uptake of any new technologies. Additionally, developing SynBio technologies, products and traits require substantial investment—decades of research and development, and millions of dollars—to be successful. Ultimately, to be feasible SynBio research ventures need to have a clear value proposition, be highly impactful and have a high benefit to cost ratio.

AUTHOR CONTRIBUTIONS

Demi Sargent: Conceived and contributed to writing the manuscript. **Warren C. Conaty:** Conceived and contributed to writing the manuscript. **David T. Tissue:** Contributed to writing and editing. **Robert E. Sharwood:** Conceived and contributed to writing the manuscript. All authors edited the manuscript.

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CONFLICTS OF INTEREST

The authors declare no conflicts of interest.

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ETHICS STATEMENT

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