

Assessment of a subgrid-scale model for convectiondominated mass transfer for initial transient rise of a bubble

Citation for published version (APA):

Weiner, A., Claassen, C. M. Y., Hierck, I. R., Kuipers, J. A. M., & Baltussen, M. W. (2022). Assessment of a subgrid-scale model for convection-dominated mass transfer for initial transient rise of a bubble. AIChE Journal, 68(7), Article e17641. https://doi.org/10.1002/aic.17641

Document license: CC BY-NC-ND

DOI: 10.1002/aic.17641

Document status and date:

Published: 01/07/2022

Document Version:

Publisher's PDF, also known as Version of Record (includes final page, issue and volume numbers)

Please check the document version of this publication:

• A submitted manuscript is the version of the article upon submission and before peer-review. There can be important differences between the submitted version and the official published version of record. People interested in the research are advised to contact the author for the final version of the publication, or visit the DOI to the publisher's website.

• The final author version and the galley proof are versions of the publication after peer review.

• The final published version features the final layout of the paper including the volume, issue and page numbers.

Link to publication

General rights

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- · Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
- You may not further distribute the material or use it for any profit-making activity or commercial gain
 You may freely distribute the URL identifying the publication in the public portal.

If the publication is distributed under the terms of Article 25fa of the Dutch Copyright Act, indicated by the "Taverne" license above, please follow below link for the End User Agreement:

www.tue.nl/taverne

Take down policy

If you believe that this document breaches copyright please contact us at:

openaccess@tue.nl

providing details and we will investigate your claim.



DOI: 10.1002/aic.17641

RESEARCH ARTICLE

Transport Phenomena and Fluid Mechanics

Assessment of a subgrid-scale model for convection-dominated mass transfer for initial transient rise of a bubble

Andre Weiner¹ | Claire M. Y. Claassen² | Irian R. Hierck² | J. A. M. Kuipers² | Maike W. Baltussen²

¹TU Braunschweig, Institute of Fluid Mechanics, Braunschweig, Germany

²Multiphase Reactors Group, Department of Chemical Engineering and Chemistry, Eindhoven University of Technology, Eindhoven, The Netherlands

Correspondence

Maike W. Baltussen, Department of Chemical Engineering and Chemistry, Eindhoven University of Technology, Eindhoven, P.O. Box 513, 5612 AZ, The Netherlands. Email: m.w.baltussen@tue.nl

Funding information

Netherlands Organization for Scientific Research (NWO) TOP grant, Grant/Award Number: First principles based multiscale modeling of transport in reactive three phase flows/716.014.001 and Netherlands Organization for Scientific Research (NWO) TOP grant, Grant/Award number: Reactive gas-liquid two-phase flow in porous media/716.018.001.

Abstract

The mass transfer between a rising bubble and the surrounding liquid is mainly determined by an extremely thin layer of dissolved gas near the bubble interface. Resolving this concentration boundary layer in numerical simulations is computationally expensive and limited to low Péclet numbers. Subgrid-scale (SGS) models mitigate the resolution requirements by approximating the mass transfer near the interface. In this contribution, we validate an improved SGS model with a single-phase simulation approach, which solves only the liquid phase at a highly resolved mesh. The mass transfer during the initial transient rise of moderately deformed bubbles in the range Re = 72-569 and $Sc = 10^2 10^4$ is carefully validated. The single-phase approach is able to mirror the two-phase flow field. The time-dependent local and global mass transfer of both approaches agree well. The difference in the global Sherwood number is below than 2.5%. The improved SGS model predicts the mass transfer accurately and shows marginal mesh dependency.

KEYWORDS

high-Schmidt number problem, machine learning, mass transfer, multiphase flows, subgridscale modeling

1 | INTRODUCTION

Many industrial processes are characterized as gas-liquid systems. A gas-liquid system is often favorable because of the good mass transfer characteristics. However, these mass transfer characteristics are difficult to determine. Thus, the optimization of the processes is challenging. Due to the typically high Schmidt and Reynolds numbers in gas-liquid systems, the species concentration boundary layer is very thin and hard to capture both experimentally and numerically. Nevertheless, the mass transfer in gas-liquid systems has been widely studied for decades. Some studies kept the Schmidt number relatively low to alleviate the resolution requirements.¹⁻⁴ Other studies used static local refinements with which they could simulate higher Schmidt numbers, however, only with a fixed bubble shape.⁵⁻⁸ In the last decade the focus has been shifting to adaptive mesh refinement (AMR) techniques⁹ and subgrid-scale (SGS) models.¹⁰⁻¹⁶ Both approaches still have their challenges. In this work, we investigate the effectiveness of SGS models to simulate the mass transfer during the initial accelerated rise of small bubbles.

Two families of SGS models for computing the convectiondominated mass transfer at rising bubbles are available in literature. The first group^{13,14,17} uses an analytical profile function or machine

AIChE IOURNAL

This is an open access article under the terms of the Creative Commons Attribution-NonCommercial-NoDerivs License, which permits use and distribution in any medium, provided the original work is properly cited, the use is non-commercial and no modifications or adaptations are made. © 2022 The Authors. *AIChE Journal* published by Wiley Periodicals LLC on behalf of American Institute of Chemical Engineers.

learning (ML) model to correct convective and diffusive species fluxes in cells containing or aligned with the gas-liquid interface. This type of SGS model has been implemented in volume-of-fluid^{13,14} and interface-tracking^{15,16} two-phase flow solvers. The second group¹⁰⁻¹² is more tailored to front tracking-based flow solvers. Instead of resolving the steep concentration profile in interface normal direction, the species mass contained in a fluid portion normal to the interface is stored on the front markers. As in the first group of SGS models, analytical profile functions are used to reconstruct the species distribution normal to the interface. Based on the profile, the profile's derivative can be evaluated at a fixed distance away from the interface. Using this derivative, the mass exchange between gas and liquid and between bulk and boundary layer is computed. The SGS model presented in this contribution belongs to the latter group and is an improved version of the work by Claassen et al.¹² The improvement consist of enforcing the concentration at the end of the boundary layer implicitly on the bulk via an immersed boundary method, whereas previously the flux at the end of the boundary laver was mapped explicitly to the bulk. This is expected to be more accurate. For a more detailed comparison of both SGS modeling approaches and an overview of other approaches to overcome the high-Schmidt number problem, the reader is referred to Ref. 18 and the references therein.

The challenge for SGS model development lies in the validation. The most straightforward approach to validate such a model would be to compare results for selected canonical cases against direct, fully resolved solutions. However, resolving the flow dynamics of a single rising bubble requires easily several weeks on a high-performance cluster. Since the species boundary layer thickness scales roughly with $Sc^{-1/2}$ compared with that of the momentum boundary layer around a clean interface, a 10–100 times denser mesh would be required for a direct solution of the species boundary layer. Moreover, the portions of the boundary layer that are the hardest to resolve typically have a fairly simple structure such that a direct solution of the full problem, two-phase flow and species transport, would yield little qualitative information.

Further reference data for validation is available from experiments and theoretical investigations. Both sources typically provide integral data like rise velocity or global Sherwood number. Local boundary layer data like species concentration fields are even harder to obtain in experiments than in simulations, but ultimately, it is necessary to show that the SGS model computes accurate local species transfer. Moreover, reference data is often only available for steady flow conditions, but those conditions do not reflect the ones encountered in bubble swarms.

Our approach to obtaining transient local reference data is as follows: first, the two-phase flow problem is solved; then, a singlephase simulation with fully resolved momentum and species transport in the liquid phase is computed. ML models are used to map shape and velocity information from the two-phase to the singlephase simulation to obtain accurate flow and species fields. This hybrid approach was first presented in Weiner et al.¹⁸ for steady flow conditions and is here extended to the transient case. In contrast to the hybrid approach for steady flow conditions, the bubble shape, velocity field, and species concentration change over time in the single-phase simulations. Consequently, time is an additional independent variable in the ML models. It should be noted that the hybrid approach neglects the effect of local volume change due to the dissolution of the gas phase. The same assumptions is also made for the two-phase simulation approach employing the SGS model.

The remainder of this article is structured as follows. In the next section, both approaches, the SGS model and the single-phase simulation approach, are described in more detail. Then, the mesh dependency is assessed for the highest investigated Reynolds, $Re = U_b d_b / \nu_l = 569$, and several Schmidt numbers, $Sc = D/\nu_l (U_b$ -terminal bubble velocity, d_b -equivalent bubble diameter, ν_l -kinematic liquid viscosity, D-molecular species diffusivity in the liquid phase). In the results Section 4, we compare the time-dependent velocity and concentration fields as well as local and global mass transfer between both approaches for the ranges Re = 72-569 and $Sc = 10^2-10^4$. Finally, we discuss several possible points for improvements in both methods and suggest further investigations toward the simulation of bubbles undergoing path and shape oscillations.

The scientific data, scripts for data processing, analysis, and plotting, the source code and test cases of the single-phase approximation approach, as well as additional documentation are available via the Github repository* accompanying this article. Except for the twophase flow simulations, which were performed on a high-performance cluster, all results were obtained in a fully reproducible manner using *Docker* software containers (instructions provided in the repository). Visualizations were created with *ParaView*¹⁹ and *Matplotlib*.²⁰ The data processing was mostly implemented in *Numpy*²¹ and *Pandas*.²² The ML models for the single-phase simulation approach were created with *PyTorch*.²³

2 | NUMERICAL METHODS AND SETUPS

2.1 | Front tracking

In this work, the used front tracking method is based on the method by van Sint Annaland et al.,²⁴ Dijkhuizen et al.,²⁵ and Roghair et al.²⁶ The implementation of the SGS model is an improved version of the SGS model of Claassen et al.¹² In this article, we will focus only on the main characteristics of the front tracking and the SGS model.

2.1.1 | Flow dynamics

The front tracking model solves the continuity equation, Equation (1), and the Navier–Stokes equations, Equation (2), for incompressible flows using a one-fluid approximation.

$$\nabla \cdot \mathbf{u} = \mathbf{0} \tag{1}$$

$$\rho \frac{\partial \mathbf{u}}{\partial t} = -\nabla \boldsymbol{p} - \rho \nabla \cdot (\mathbf{u}\mathbf{u}) - \nabla \cdot \boldsymbol{\mu} \Big[\nabla \mathbf{u} + (\nabla \mathbf{u})^{\mathsf{T}} \Big] + \rho \mathbf{g} + \mathbf{F}_{\sigma}$$
(2)

where **u** denotes the velocity vector, ρ the density, p the pressure, μ the viscosity, **g** the gravity vector, and **F**_{σ} the surface tension force density vector relating the two phases. The density and viscosity are calculated on the fraction of liquid and gas in a cell in the previous time step using normal and harmonic averaging, respectively. The extra force density **F**_{σ} is directly calculated from the triangular mesh, which represents the gas-liquid interface. The force density is determined by summing the tensile force on a marker, *m*, of adjacent markers as given in Equation (3), which uses the joined tangent of the marker, **t**_{*m*,*i*}, and the normal vector of the adjacent marker **n**_{*i*}.²⁷

$$\mathbf{F}_{\sigma,m} = \frac{1}{2} \sum_{i=1}^{3} \sigma(\mathbf{t}_{m,i} \times \mathbf{n}_i)$$
(3)

where σ is the surface tension coefficient. This tensile force of each marker is mapped to the surrounding Eulerian grid cells using massweighing.²⁸ However, this local mapping results in a mismatch in the discrete representation of the pressure and the surface tension, which leads to undesirable spurious currents. Therefore, a pressure-jump correction is implemented.^{25,29,30}

The velocity and pressure fields are solved using the projectioncorrection method on a staggered grid. All terms in the Navier–Stokes equations are treated explicitly, except for the viscous term, which is treated semi-implicitly. In the viscous terms, the implicit part is chosen such that all the velocity components can be solved separately. The viscous term and the convective term are discretized using the second order central differencing scheme and the second order flux-delimited Barton scheme, respectively. The implicit part of the viscous terms and the pressure correction are solved using a Block ICCG matrix solver.

After calculation of the velocity field, the bubble interface can be updated. The location of the Lagragian points, which form the triangulated grid, are advected with the local velocity using a fourth order Runga-Kutta method. The velocity is interpolated to the mesh using third order splines. Because the points are advected separately, the bubble interface is able to deform. This separate advection will lead to a decrease in the quality of the triangular mesh. To improve the mesh quality, three different remeshing operations have been implemented: edge splitting, edge collapsing and edge swapping.^{27,31} Besides these remeshing operations, the smoothing algorithm of Kuprat et al.³² is included in the code to ensure a more even distribution of the points over the surface. Finally, the advection and the remeshing of the interface might lead to small volume errors, which are significant over a large number of time steps. These volume errors are corrected by redistribution of the lost (or gained) volume over all the points by moving them in the normal direction.⁴ When the new interface location is known, the new local phase fraction of each cell can be computed geometrically.

2.1.2 | Mass transfer and the SGS model

In the bulk region, that is, far away from the gas-liquid interface, the magnitude of the gradients in the species concentration, *c*, is expected

to be relatively low, while near the gas-liquid interface high gradients are expected. Therefore, the bulk region and the region near the gasliquid interface are treated differently.

For both regions, the distribution of species in the domain can be determined using the following equation:

$$\frac{\partial c}{\partial t} + (\mathbf{u} \cdot \nabla) c = D \nabla^2 c \tag{4}$$

Due to the low gradients in the bulk region, Equation (4) can be determined on a relatively coarse grid. Therefore, the hydrodynamics grid will be used in the bulk region. The convection in the bulk region is discretized explicitly using a van Leer scheme, while the diffusion term is treated implicitly using a second order central differencing scheme.

The concentration gradients in the region near the gas-liquid interface are too large to be resolved on the coarse hydrodynamics grid. Therefore, the concentration gradients in this region are approximated by a simplified version of Equation (4) according to the approach of Aboulhasanzadeh et al.¹⁰ The simplified advection-diffusion equation is solved for all the triangular markers of the interface. The used approximation of the concentration in the boundary layer is given by:

$$\frac{dc}{dt} = n\gamma \frac{\partial c}{\partial n} + D \frac{\partial^2 c}{\partial n^2}, \quad \text{where } \gamma = -\frac{\partial u_n}{\partial n}.$$
(5)

In this equation *n* is the normal direction and γ is the strain rate. The strain rate is considered to be constant in interface normal direction, since the concentration boundary layer is much thinner than its velocity counterpart. The equation assumes that the mass boundary layer is only affected by the compression (or expansion) of the surface and the diffusion in the normal direction. It is thus assumed that the concentration of each triangular marker is only affected in the normal direction and all effects due to curvature are neglected in the approximation. It should be noted that the tangential convection of the mass is included via the movement of the markers over the surface.

Using Equation (5), the mass in the boundary layer of each marker can be determined via integration $M_0 = \int_0^{\delta_0} c(n) dn$, where δ_0 is a predefined maximum thickness in which the boundary layer model is used. In the model, the total mass per marker is determined by integration of Equation (5).

$$\frac{dM_0}{dt} = -\gamma M_0 - D\frac{\partial c}{\partial n}\Big|_0 + \gamma c_{\delta_0} \delta_0 + D\frac{\partial c}{\partial n}\Big|_{\delta_0}$$
(6)

When the approximated mass boundary layer exceeds a predefined thickness δ_0 , Aboulhasanzadeh et al.^{10,11} transferred the last two terms to the bulk grid. In the current implementation, the concentration at δ_0 is enforced at the mass transfer grid using an approach similar to the immersed boundary method of Deen et al.³³ This concentration can only be determined when the concentration

profile is assumed. In this work, we will use the following profile for the concentration:

$$\frac{c(n)}{c_0} = \operatorname{erfc}\left(\sqrt{\pi}\frac{n}{\delta}\right) \tag{7}$$

With this profile we can evaluate Equation (6) which would give us M_0 for the new time step. The δ for the new time step is obtained from solving $M_0 = \int_0^{\delta_0} c(n) dn$ for δ via the Newton–Raphson method.

Besides the changes due to diffusion and convection, the mass on a triangular marker can be changed due to the remeshing procedures described in the previous subsection. These changes in mass are treated as discussed in Claassen et al.¹²

2.2 | Sherwood number

The global and local Sherwood numbers are determined to enable a direct comparison between the two numerical methods. To calculate the global Sherwood number based on the effective transfer area $A_{eff} = \sum_{m \in M} A_m$ in the SGS model approach, the following equation is used:

$$Sh_{eff} = \frac{d_{eq}}{c_0 - c_{\infty}} \frac{\sum_{\substack{m \in M \\ m \in M}} \frac{dc}{dc}|_{0,m} A_m}{\sum_{\substack{m \in M \\ m \in M}} A_m}$$
(8)

In this equation, the Sherwood number is based on the sphereequivalent diameter, d_{eq} , M is the total set of all markers and A_m the area of marker m. The far field concentration c_{∞} is zero in all cases considered here.

The local Sherwood number is calculated similarly to the global Sherwood number as shown in Equation (9). The difference is that in the calculation of the local Sherwood number only markers with their center of mass within the considered range of angles, $\vartheta \pm \frac{1}{2}\Delta_{\vartheta}$, are taken into account. This subset of markers is represented by M_{ϑ} . The angle of a marker is calculated with Equation (10), in which **x** is the center of mass of a marker (subscript *m*) or bubble (subscript *b*) and **e**_y is the unit vector in rise direction. The used Δ_{ϑ} is equal to 2 degrees.

$$Sh_{loc}(\vartheta) = \frac{d_{eq}}{c_0 - c_{\infty}} \frac{\sum\limits_{m \in M_{\vartheta}} \frac{dc}{dn}|_{0,m} A_m}{\sum\limits_{m \in M_{\vartheta}} A_m}$$
(9)

$$\vartheta_m = a cos \left(\frac{(\mathbf{x}_m - \mathbf{x}_b) \cdot \mathbf{e}_y}{|\mathbf{x}_m - \mathbf{x}_b|} \right)$$
(10)

2.2.1 | Simulation setup

In all the simulations, the bubbles are initialized as perfect spheres at the horizontal center of the domain and at 75% of the domain in the rise direction. A moving frame of Reference [28] is used to keep the bubble center at this initial position. The used domain size is 6.25 bubble diameters in the rise direction and 4.7 bubble diameters in the horizontal direction. At all the domain boundaries a free-slip condition is applied for the velocity and a zero-gradient condition for the concentration. The used dimensionless time step, $\Delta \tilde{t}$, is 10^{-4} . For the SGS model, the model parameter δ_0 is equal to two cell sizes.

2.3 | Single-phase approximation

As the name suggests, the single-phase simulation approach is not a self-contained two-phase flow solver. Instead, two-phase flow and mass transfer are treated as two separate problems dealt with in two consecutive steps. This simplification allows computing directly resolved mass transfer at high Schmidt numbers in a short amount of time but it also introduces some limitations. For example, two-way interactions¹⁵ between species transport and flow dynamics are difficult to implement. The basic idea is simple: first, a two-phase flow solution without species transport is computed to obtain the bubble's rise velocity, deformation, and interface velocity; then, the species transport problem is solved on a mesh containing only the liquid phase. Compared with the structured Cartesian mesh used for the two-phase flow simulations described in the previous section, the unstructured liquid-phase mesh used in the single-phase computations allows efficient placement of most cells close to the bubble's surface and wake. Moreover, the surface-aligned cell layers are suitable to resolve the strong gradients in the species concentration field. A further reduction of the computational costs is enabled by performing two-dimensional simulations. Axis-symmetry in azimuthal direction is assumed and implemented using OpenFOAM's wedge mesh approach.[†]

2.3.1 | Flow dynamics

A divergence-free mapping of the velocity field from the two-phase to the single-phase domain is not straightforward. Instead, the flow solution is computed again on the unstructured single-phase mesh. To ensure that both velocity fields are as similar as possible, the boundary condition on the surface representing the bubble in the single-phase simulation must be chosen carefully. A typical approach would be to assume a free-slip condition, $\nabla \mathbf{u}|_s \cdot \mathbf{t}_s = 0$ and $\mathbf{u}_s \cdot \mathbf{n}_s = 0$, where *s* denotes the bubble's surface as shown in Figure 1. The surface normal vector \mathbf{n}_s points into the liquid domain, and the tangential vector \mathbf{t}_s is oriented as ϑ in Figure 1. However, even for supposedly simple, almost spherical bubble shapes, a free-slip condition would introduce significant differences in the evolution of the flow and concentration fields. The Appendix S1 of this article provides more details and quantitative comparisons with the boundary condition outlined hereafter.

To compute a flow solution in the single-phase mesh that resembles its two-phase counterpart as closely as possible, the interface velocity, deformation, and rise velocity are mapped from the twophase flow fields to the single-phase simulation. A moving reference

FIGURE 1 Single-phase simulation workflow and case setup



frame formulation is suitable to keep the mesh deformation to a minimum. Since we consider the initial transient rise of the bubble, the inlet velocity in the single-phase simulations must be time-dependent, too. We create a ML model $\hat{U}_b(t)$ for the bubble's terminal velocity $U_b = \mathbf{u}_b \cdot \mathbf{e}_y$, where \mathbf{e}_y is the unit vector in rise direction. The inlet velocity vector \mathbf{u}_{in} is then computed as:

$$\mathbf{u}_{in} = -\widehat{U}_b(t)\mathbf{e}_{\mathbf{y}}.\tag{11}$$

Additional information about the training process is provided in the next section.

To consider shape deformation in the single-phase simulations, the boundary *s* must be moved over time, and the surrounding bulk mesh must deform accordingly to preserve mesh quality. Therefore, we parameterize the evolution of the interface as radius:

$$\boldsymbol{r}(t,\vartheta) = |\mathbf{x}_{\Sigma} - \mathbf{x}_{b}|,\tag{12}$$

where \mathbf{x}_b denotes the bubble's center of mass, and \mathbf{x}_{Σ} is the position vector describing the interface. A ML model is trained based on the location of the front points and yields the approximation $\hat{r}(t,\vartheta) \approx r(t,\vartheta)$. In OpenFOAM, a Laplace equation for the mesh displacement $\Delta \mathbf{x}$ is solved to move the mesh points. At the boundary *s*, the displacement vector $\Delta \mathbf{x}_s$ is prescribed using the difference between the initial radius $r_0 = r(t = 0, \vartheta) = 0.5d_b$ and the radius predicted for the current simulation time $\hat{r}(t,\vartheta)$:

$$\Delta \mathbf{x}_{s} = (\widehat{r}(t,\vartheta) - r_{0})\mathbf{e}_{r}, \qquad (13)$$

where the unit vector in radial direction is defined as $\mathbf{e}_r = (\mathbf{x}_{\Sigma} - \mathbf{x}_b)/|\mathbf{x}_{\Sigma} - \mathbf{x}_b|$. At the wedge boundaries, no displacement

normal to the boundary is allowed, and the displacement for all remaining boundaries is set to zero. To preserve the resolution in interface vicinity during mesh motion, a diffusion coefficient based on the quadratic inverse distance from the closest boundary is used in the Laplace equation for the displacement. For more information on the mesh motion, the reader is referred to Jasak and Tukovic.³⁴

For the surface velocity, the two-phase velocity is interpolated to the points located on the surface mesh, as indicated in Figure 1. This interpolation is a standard operation in front tracking approaches. Details on the cubic spline interpolation can be found in Dijkhuizen et al.³⁵ To obtain a 2D velocity profile, sector-wise averages along the circumference are computed, similar to those of the local Sherwood number. Neglecting any volume effects due to the mass transfer, the velocity component normal to the interface equals the velocity of the interface. To keep the velocity's normal component at the surface consistent with the interface motion, we compute the normal velocity as:

$$\widehat{u}_n = \left(\dot{\widehat{r}} \mathbf{e}_r \cdot \mathbf{n}_s \right) \mathbf{n}_s, \tag{14}$$

where \hat{r} is the partial derivative of the radius with respect to time. Practically, the time derivative is evaluated by comparing old and new interface position. Therefore, the resulting normal velocity is in agreement with the motion predicted by $\hat{r}(t,\theta)$. The remaining tangential velocity component is obtained by projecting the relative velocity onto the interface:

$$\boldsymbol{u}_t = [\boldsymbol{u}_{\Sigma} - \boldsymbol{u}_b] \cdot \boldsymbol{t}_{\Sigma}, \tag{15}$$

where t_{Σ} denotes the unit normal vector in the tangential plane. The tangential component is again approximated by means of a model

 $\hat{u}_t(t, \vartheta) \approx u_t(t, \vartheta)$. Finally, the velocity vector at the boundary *s* in the single-phase simulation is computed as:

$$\mathbf{u}_{s} = \widehat{u}_{t}(t,\vartheta)\mathbf{t}_{s} + \widehat{u}_{n}(t,\vartheta)\mathbf{n}_{s}.$$
(16)

Finally, to obtain the velocity field, the incompressible, isothermal Navier–Stokes equations are solved using the *pimpleFoam* solver. The pressure–velocity coupling at each time step is stopped once a tolerance of 10^{-4} is reached, which usually happens within two to three iterations. The time step varies between $\Delta \tilde{t} = t/\sqrt{gd_{eq}} = 10^{-4}$ for test case CB4 and $\Delta \tilde{t} = 5 \times 10^{-5}$ for test case CB1 (at refinement level one; see Section 3.2).

2.3.2 | ML models

For readers without previous experience in ML, we recommend chapter 4 of Reference [36] for a brief introduction tailored to the present work. We use neural networks with fully-connected layers for all required function approximations. All networks consist of two hidden layers with 40 neurons per layer and SELU activation functions.³⁷ This simple architecture is sufficient to obtain accurate function approximations for all cases investigated here. Note that the network architecture could be optimized in terms of free parameters for each individual model. However, the gain in terms of inference speed would be marginal. Moreover, evaluating the models during the simulation takes up a negligible amount of time.

The number of neurons in input and output layers varies according to the number of independent variables of the approximated function. All models depend on t. The models for radius and interface velocity also depend on the polar angle ϑ . The radius model is created in two steps for improved accuracy. First, the aspect ratio of the bubble's shape idealized as an ellipsoid is learned as a function of time. Then, a second model learns the deviation of the actual shape from the idealized ellipsoid. The model of the aspect ratio has two output neurons, one for each half-axis. All other models have only one output.

A mean squared error is used as loss function to adjust the models' weights. The weight update is computed using the ADAM optimizer.³⁸ Before the training, all inputs and outputs are scaled to the range [0, 1]. The models are trained for 5000 to 20,000 epochs, depending on the non-linearity of the approximated function, and the weights resulting in the lowest loss are kept for the final model. Since the mappings are low-dimensional and the relative amount of training data is large, no cross-validation was performed. For more details, the reader is referred to the accompanying code repository.

2.3.3 | Species transfer and transport

As in the front tracking approach, the species concentration field is obtained by solving Equation (4). At the boundary of the bubble *s*, the concentration is set to unity and remains constant over time. At

the outlet boundary, the concentration gradient is set to zero. At the inlet and side boundary, the concentration is set to zero. An implicit first-order Euler scheme is used to discretize in time. Diffusive fluxes are approximated by means of linear interpolation. The convective term is discretized using OpenFOAM's *linearUpwind* scheme, which switches between linear and upwind interpolation. Further details on the simulation setup are available in the accompanying code repository.

Once the concentration field is computed, time-dependent local and global mass transfer properties can be evaluated. The local Sherwood number is defined as:

$$Sh_{loc} = \frac{\nabla c|_{s} \cdot \mathbf{n}_{s} d_{eq}}{c_{s} - c_{\infty}}.$$
 (17)

The far field concentration c_{∞} is zero in all cases considered here. The global Sherwood number based on the effective transfer area A_{eff} is obtained by integrating the local Sherwood number over the bubble's surface. In the discrete sense, the integral becomes the following sum over all N_s faces on s:

$$Sh_{\rm eff} = \sum_{i=1}^{N_{\rm s}} Sh_{\rm loc,i}A_i / \sum_{i=1}^{N_{\rm s}} A_i, \qquad (18)$$

where A_i is the face area of face *i*. In contrast to expression (18), correlations and experimental results are usually normalized using the sphere-equivalent surface area A_{eq} . The connection between effective and equivalent Sherwood number is given by the ratio of effective to equivalent surface area:

$$Sh_{eq} = Sh_{eff} \frac{A_{eff}}{A_{eq}}.$$
 (19)

2.4 | Physical simulation parameters

The Morton number $Mo = g\mu_l^4/\rho_l/\sigma^3 = 2.57 \times 10^{-11}$ is the same for all cases and corresponds to an air-water system (log[Mo] = -10.59, μ_l – dynamic liquid viscosity). The ratios between liquid and gas density and viscosity are $\rho_l/\rho_g = 100$ and $\mu_l/\mu_g = 100$. Note that the density ratio is decreased by a factor of 10 compared with a physical gas-liquid system to aid in the required computational time. The Eötvös or Bond number completes the case description and is defined as $Eo = g\rho_l d_b^2/\sigma$. Rising bubbles are also frequently characterized in terms of the Galilei number $Ga = \sqrt{gd_b^3}/\nu_l$, which we provide in addition to Eo in Table 1.

The diameters in Table 1 have been selected such that the bubbles undergo a moderate deformation and rise on a straight path. Consequently, the flow follows the interface and no recirculation zones are present. The upper size limit at which small bubbles rising in pure water become path unstable is at roughly $d_b = 2$ mm.

To simplify the parameter study and the analysis in terms of dimensionless numbers, gravity, equivalent bubble diameter, and

TABLE 1 Investigated test cases in terms of *Eo*, *Ga*, the dynamic liquid viscosity μ_b and the surface tension σ

| Identifier | CB1 | CB2 | CB3 | CB4 |
|----------------------------------|-------|-------|-------|-------|
| d_b in mm (water) | 0.6 | 1.0 | 1.4 | 1.8 |
| Eo 	imes 10 | 0.485 | 1.346 | 2.683 | 4.361 |
| Ga | 45.86 | 98.67 | 163.4 | 238.2 |
| $\mu_l 	imes$ 10 3 in kg/(ms) | 21.81 | 10.13 | 6.118 | 4.197 |
| σ in kg/s | 20.64 | 7.429 | 3.790 | 2.293 |

liquid density are set to unity (in SI units) in all simulations. The Eötvös numbers according to Table 1 are obtained by adjusting surface tension and dynamic viscosity as given in the second half of the table.

Regarding the species transport, three different Schmidt numbers Sc = [100, 1000, 10, 000] are investigated. The resulting Péclet numbers, Pe = ReSc, vary between $Pe = 7.2 \times 10^3$ and $Pe = 5.7 \times 10^6$, and cover most of the industrially relevant parameter range.

3 | MESH DEPENDENCY STUDY

3.1 | SGS model

The two-phase flow simulations employ an equidistant Cartesian mesh. Three different mesh resolutions have been investigated, which are reported in Table 2.

To reduce the overall number of simulations, the mesh dependency study has been performed only for case CB4, the case with the highest Reynolds number. Moreover, we only evaluate species transfer and transport quantities, namely the global and local Sherwood number as well as the wake concentration, and assume mesh independent flow dynamics if we find mesh independent species transport.

Besides the time-dependent equivalent global Sherwood number, Figure 2 also depicts the frequently used correlation by Lochiel and Calderbank³⁹:

$$Sh_{eq} = \frac{2}{\sqrt{\pi}} \left(1 - \frac{2.96}{\sqrt{Re}} \right)^{0.5} \sqrt{Pe}.$$
 (20)

 TABLE 2
 Characteristic mesh properties for mesh dependency study

| Identifier | $\Delta \times 10^2$ | d_b/Δ | $N_{\rm cells}/10^3$ |
|--------------|----------------------|--------------|----------------------|
| Refinement 0 | 5.000 | 20 | 1104.5 |
| Refinement 1 | 3.125 | 32 | 4500 |
| Refinement 2 | 2.500 | 40 | 8836 |

Note: The uniform cell width is denoted by Δ , and N_{cells} is the overall number of cells.

Equation (20) assumes a spherical shape, a steady state, as well as high Reynolds and Schmidt numbers to be most accurate. Compared with the numerical results on refinement levels one and two, Equation (20) yields an about 7% smaller Sherwood number. All numerical results are in close agreement over the entire duration of the simulation. Note that we depict the time-dependent results over the characteristic time:

$$\tilde{t} = t / \sqrt{gd_{eq}}$$
(21)

The steady-state Sherwood number predicted on the coarsest mesh is about 5% smaller compared with the ones computed on the medium and fine meshes.

Also for the local Sherwood number, the SGS models delivers mostly mesh independent results for all investigated Schmidt numbers. This statement holds true for the temporal evolution of the local mass transfer, too (Figure 3).

The SGS model only corrects the species transport in the concentration boundary layer. Once the mass is released into the bulk mesh, convective, and diffusive fluxes are computed based on the default interpolation scheme. Therefore, it is not surprising that the wake concentration in Figure 4 shows a clear mesh dependency. The coordinate y_{Σ} is aligned with the y-axis but starts at the bubble's south pole. The deviation is more pronounced with increasing Schmidt number, which is not surprising since the characteristic spatial scales in the concentration field l_c scale approximately with $l_c \tilde{1}/\sqrt{Sc}$. Note that the mesh-independent local mass transfer and the mesh-dependent concentration profiles in the wake are not contradictory. Thanks to the



FIGURE 2 Global Sherwood number for test case 4 (Re = 569) computed on meshes according to Table 2. The reference corresponds to Equation (20)



FIGURE 3 Local Sherwood number at selected time instances of test case 4 (Re = 569) computed on meshes 1 and 2 according to Table 2. The time in the graphs is dimensionless according to Equation (21)



FIGURE 4 Wake concentration along the y-axis at selected time instances of test case 4 (Re = 569) computed on meshes 1 and 2 according to Table 2

SGS model, the boundary layer profile and consequently the mass transfer are approximated accurately. The correct amount of species is released into the wake. However, due to the low mesh resolution in the wake, the species quickly diffuses normal to the rise direction. Therefore, the concentration profile in the wake along the central axis decays rapidly. Increasing the mesh resolution mitigates this effect, but a much finer resolution would be required to obtain sufficiently mesh-independent results. Nonetheless, the qualitative behavior of the results on both meshes is comparable.

Based on these results, we consider refinement level one to be sufficiently mesh independent, at least with respect to the Sherwood numbers. Therefore, refinement level one is used for all remaining simulations. The simulations were performed on eight cores on a high performance cluster with 3.2 GHz clock rate, and took between 5 days 18 h (CB1-Sc = 10^2) and 5 days 6 h $(CB4-Sc = 10^3)$ to compute one dimensionless time unit. For comparison, the refinement levels zero and two simulations of CB4 at $Sc = 10^3$ required about 21 h and 10 days 18 h for one time unit, respectively.

3.2 | Single-phase approximation

The block-structured meshes used in the single-phase simulations were created with *blockMesh*. Most cells are concentrated around the surface boundary. To create a refined mesh, the number of cells in each direction of each block is doubled, but all other parameters, like cell expansion ratios, are kept constant. As a result, the width of the first cell layer Δ_1 along the boundary *s* is halved with each additional refinement level, and the overall number of cells is roughly four times larger, as can be seen in Table 3.

 TABLE 3
 Characteristic mesh properties for mesh dependency study

| Identifier | $\Delta_1 \times 10^4$ | d_b/Δ_1 | $N_{\rm cells}/10^3$ |
|--------------|------------------------|----------------|----------------------|
| Refinement 0 | 5.00 | 2000 | 27 |
| Refinement 1 | 2.50 | 4000 | 108 |
| Refinement 2 | 1.25 | 8000 | 434 |

Note: The width of the first cell layer normal to the bubble's surface is denoted by Δ_1 , and N_{cells} is the overall number of cells. Note that Δ_1 undergoes small changes as the mesh deforms.

The second column in Table 3 indicates the resolution of a Cartesian mesh to reach a similar cell width near the interface. The resolution in the single-phase simulations is roughly two orders of magnitude higher than in the two-phase simulations. Even with a two-phase flow solver supporting locally AMR, it would be highly challenging or even impossible to reach such mesh densities. The three refinement levels compared in this section are depicted in Figure 5.

As before, we compare local and global Sherwood numbers as well as the species concentration in the wake for test case CB4 (highest Reynolds number). Figure 6 depicts the computed global Sherwood number over time. Except for the highest Schmidt number, the curves of all three meshes are visually indistinguishable. For $Sc = 10^4$, the results on the coarsest mesh deviate by about 8% from the ones computed on refinement level one. As expected, the deviation is the highest in the initial stage $\tilde{t} < 0.5$ since the concentration boundary layer is still developing. The results indicate that refinement level one might be sufficiently mesh independent.

Favorable compensation of errors can yield integral quantities that appear more accurate than they actually are. Therefore, we also look at the local Sherwood numbers. Figure 7 shows several snapshots computed on refinement levels one and two. The shape of the graphs is very similar to results obtained by Figueroa-Espinoza and Legendre,⁴⁰ but a direct comparison with these results is difficult due to the simplified ellipsoidal shape of the bubbles and the free-slip boundary used in Figueroa-Espinoza and Legendre.⁴⁰

As for the global Sherwood numbers, the results are in close agreement. Only for the highest Schmidt number, a small deviation is visible at the upper half of the bubble, where the concentration gradients are the strongest. Note that there are several outliers in the scatter plot, especially close to the bubble's north pole. These extreme values originate from the difficulty of evaluating the concentration gradient in cells with extremely large aspect ratios. The closer cells are to the axis of rotation, the more the cell topology deteriorates due to the wedge domain, and therefore, the computed species transfer is less accurate. This observation holds true for the wake region, too. but the species transfer there is close to zero. A true two-dimensional mesh could potentially yield better results. Another potential source for the scatter might be small inaccuracies in the ML models for shape and velocity, since the models are created by means of regression based on imperfect training data. Since the concentration profile changes strongly normal to the interface, small inaccuracies in the interface position or the tangential velocity can get amplified when computing gradients. However, we evaluated the mass transfer close to the front, $\vartheta < 3$ rad, and found a contribution of about 0.1% to the global Sherwood number.

For completeness, we also look at the wake concentration along the axis of rotation. Figure 8 shows no significant difference between the results obtained on refinement levels one and two. Note that the cell size increases in the downstream direction, which presumably causes the small visible shift at $\tilde{t} \approx 2$. An interesting observation is that the concentration profile is not always monotonously decreasing for Sc = [1000, 10,000]. We explain this effect in Section 4.3.

Based on these results, we consider refinement level one to be sufficiently mesh independent for all remaining simulations. The



FIGURE 5 Coarse, medium, and fine mesh for the single-phase simulations corresponding to the properties in Table 3



FIGURE 6 Global Sherwood number for test case 4 (Re = 569) computed on meshes according to Table 3. The reference corresponds to correlation (20)





Sc = 10,000Sc = 100Sc = 10001.0 0.8 south pole pole south 0.6 10 Bubble Bubble Bubble 0.4 0.2 0.0 - 2 - 1 0 -2 -10 -2 - 1 0 ỹΣ ỹΣ ỹΣ $\tilde{t} = 0.5$, ref. 1 $\tilde{t} = 1$, ref. 1 - t̃ = 1.5, ref. 1 $\tilde{t} = 2$, ref. 1 - $\tilde{t} = 0.5$, ref. 2 - $\tilde{t} = 1$, ref. 2 --- $\tilde{t} = 1.5$, ref. 2 --- $\tilde{t} = 2$, ref. 2

FIGURE 8 Wake concentration along the y-axis at selected time instances of test case 4 (Re = 569) computed on meshes 1 and 2 according to Table 3

simulations were performed on a single core with 2.6 GHz clock rate, and took between 14 h (CB1) and 6 h (CB4) to compute one dimensionless time unit. For comparison, the refinement level zero and two simulations of CB4 required about 50 min and 1.4 days for one time unit, respectively. The latter simulation was performed in parallel on two cores.

4 | RESULTS

4.1 | Rise velocity, aspect ratio, and flow fields

To determine whether the flow dynamics in the simulations are correct, rise velocity and aspect ratio obtained in the simulations are

Comparison of numerically obtained bubble Reynolds number and aspect ratio χ with reference data from literature TABIF 4

| | Re _{sim} | Xsim | Re _{Mei} | Re Tomiyama | χ Duineveld | $\chi_{Legendre}$ |
|-----|-------------------|-------|-------------------|--------------------|------------------|-------------------|
| CB1 | 72 | 0.985 | 77 | 58 | 0.966 | 0.983 |
| CB2 | 243 | 0.882 | 288 | 268 | 0.902 | 0.887 |
| CB3 | 430 | 0.710 | 503 | 459 | 0.694 | 0.751 |
| CB4 | 569 | 0.580 | 630 | 569 | 0.524 | 0.665 |
| | | | | | | |

Note: The reference aspect ratio was computed using a 4th-order polynomial fit of Duineveld's experimental data.⁴³ Note that the diameters of cases CB1 and CB2 are below the experimentally investigated diameter range in Duineveld et al.⁴³ and may contain some extrapolation error.

compared with well-known correlations in literature. Table 4 shows that the obtained rise velocity is within the range of the correlations of both Mei et al.⁴¹ and Tomiyama et al.⁴²

profile is the same in the proximity of the bubble. However, small dif-

ferences are obtained at large distances from the bubble due to a

between literature correlation.

The simulation conditions were chosen such that the bubble shapes range from almost spherical (CB1) to moderately ellipsoidal difference in resolution of the grid, type of boundary conditions used and the distance to the domain boundaries.

AIChE

4.2 Global and local mass transfer

(CB4). The results reflect this deformation behavior very well, as can be seen in Table 4. The obtained aspect ratios also agree with the Figure 10 shows the time-dependent global Sherwood number for all experimental results of Duineveld et al.43 and the correlation of investigated test cases. The results were obtained at refinement level Legendre et al.⁴⁴ For the highest Reynolds number (CB4), the numerione in both approaches. A first look reveals that the agreement is cally predicted deformation is about 10% lower compared with the extremely good over the entire investigated range of Reynolds and experimental data of Duineveld et al. and 13% higher compared with Schmidt numbers. The maximum deviation of 2.47% of the final steadythe correlation of Legendre et al. This shows the existing scatter state Sherwood number occurs for test case CB3 (second highest Re) and Sc = 100. For most test cases, the difference is below 2%. The Besides the check with the correlations, the velocity profiles in remaining deviation might be attributed to modeling errors and small both simulations are compared for case CB4 in Figure 9. The velocity differences in the liquid-phase velocity field close to the interface.

> From the figure it is clear that the agreement of all simulations with the literature correlation of Lochiel and Calderbank,



FIGURE 9 Rise velocity field at different times for the highest Reynolds number case (CB4)



FIGURE 10 Comparison of the equivalent global Sherwood number's temporal evolution computed with hybrid approach and SGS model. The reference corresponds to Lochiel's correlation, Equation (20)

Equation (20), is best for test case CB2 regardless of the Schmidt number. This observation is sensible because most of the assumptions necessary to derive Equation (20) hold true in this case: the Reynolds number is high but not too high to cause a significant shape deformation; in conjunction with the overall high Schmidt numbers investigated here, the thin boundary layer assumption is fulfilled the best. When using a lower Reynolds number (i.e., CB1), the velocity and concentration boundary layer are significantly thicker. In case CB1, it is expected that the differences between the correlation and the simulation decrease with increasing Schmidt number as the concentration boundary layer thickness decreases. On the other hand, as the Reynolds number increases (i.e., CB3 and CB4), the shape becomes more deformed, and the boundary layers' shape change. As Figueroa-Espinoza and Legendre⁴⁰ have shown. the effect on the Sherwood number with different aspect ratio's is low for high Reynolds and Schmidt numbers which explains why the match is still satisfactory. All steady-state Sherwood numbers and their relative differences can be found in the complementary material.

Figure 11 shows the local Sherwood number at select time instances during the early stage of the bubble's rise. In contrast to the scatter plots presented in Section 3, the curves have been smoothed with a Gaussian filter to enable a better visual comparison. Again, the agreement between both approaches is satisfying throughout the temporal evolution. Some differences are visible at low polar angles,

which are caused by the outliers present in the single-phase simulation approach. However, as discussed in Section 3.2, the area around the caps contributes little to the overall species transport. Note that the local Sherwood number in the SGS model approach does not exactly reflect its global counterpart due to the averaging procedure in the circumferential direction. In other words, integrating the circumference-weighted local Sherwood number over the polar angle yields slightly higher global Sherwood numbers. The reason is that 3D simulations on Cartesian meshes are usually not perfectly symmetric along the azimuth. Nonetheless, the influence is too small to affect the qualitative discussion of Figure 11.

4.3 | Concentration fields

The discussion of the concentration field, in particular in the wake, is complex due to the various physical and numerical effects and their parameter-dependent impact on the results. Therefore, we want to start this section by listing the main effects at play:

- Convection: the species transport along the interface and also in the wake along the rise direction is dominated by convection
- Diffusion: close to the bubble's surface the main transport mechanics are diffusion normal to the surface (on the liquid side) and convection along the surface; the equilibrium of convection and

FIGURE 11 Comparison of the local Sherwood number at selected time instances during the transient phase computed with hybrid approach and SGS model



diffusion forms the boundary layer; diffusion also occurs in the wake but is less important due to the high Schmidt number

- Numerical diffusion: if the concentration profile is not sufficiently well approximated by the interpolation scheme, convective fluxes are erroneous; the discretization error acts similar to physical diffusion, hence the naming
- Approximation error in diffusive fluxes: similar to numerical diffusion, the interpolation error of the concentration gradients on cell faces causes numerically enhanced diffusive fluxes (in principal, the fluxes could be also mitigated, but for high Schmidt numbers, they are usually enhanced)

Due to the acceleration the bubble undergoes, the above mechanisms act with varying intensity over time. The time-dependency is important to understand the concentration fields and profiles depicted in Figures 12 and 13, respectively.

Figure 12 shows that the evolution of the wake concentration is in good agreement for all depicted cases. The agreement is similarly good for all other cases not depicted in the figure. In comparison to the single-phase results, the wake in the SGS simulation evolves faster by a small extend. This difference arises mostly due to numerical diffusion. Moreover, the wake in the SGS simulations is wider. This effect is mostly caused by approximation errors of diffusive fluxes, which numerically enhance diffusive fluxes normal to the rise direction. The discretization errors are mitigated to a large extent in the boundary layer by the SGS model. In the single-phase approximation, the errors are reduced by extreme mesh densities. The wake resolution is about 40 times higher in horizontal and 4 times higher in rise direction compared with the SGS model simulations. Still, the twophase simulation results are close to their single-phase counterpart, which indicates that the high Schmidt number problem is less severe in the bulk compared with the boundary layer.

In Figure 13, we look at concentration profiles close to the centerline to enable a more quantitative comparison than in Figure 12. As discussed in Section 3.1, the wake concentration in the SGS model simulations is not sufficiently mesh-independent. Nonetheless, the concentration profiles follow the qualitative behavior of the single-phase simulations over the entire parameter range. It is also clearly visible that the agreement improves with decreasing Péclet number, where the resolution requirements are smaller. The profiles in the SGS simulations evolve faster in downstream direction, which was already discussed before.

An interesting observation is that for some curves with $Re \ge 430$ and $Sc \ge 1000$, the concentration is not always monotonously decreasing. The behavior is caused by the bubble's acceleration in the



FIGURE 12 Concentration field at different times for the lowest Reynolds and Schmidt number case (top), case CB2 (middle), and the highest Reynolds and Schmidt number case (bottom)



FIGURE 13 Comparison of the wake concentration along a line in y-direction

initial stage. At the very beginning of the simulation, the bubble is at rest, and only diffusion acts. A concentration layer forms quickly around the interface because no species is present in the bulk, and the concentration normal derivative at the interface is correspondingly high. Then, as the bubble accelerates, convection transports the species along the surface to the rear part of the bubble and into the wake. Note that this interpretation considers a reference frame moving with the bubble. In the two-phase simulations as well as in experiments, convection rather causes the species "to be left behind." At some point, convection becomes stronger than diffusion such that the boundary layer depletes. Also the global Sherwood numbers reflect this behavior showing an increase after roughly $\tilde{t} \approx 0.5$. Due to the depletion, less species is transported through the boundary layer into the wake. The wake concentration close to the bubble around this point in time is consequently lower than it was before. At the same time, concentration gradients in the wake decay because of physically and numerically induced diffusion. This non-monotonous wake profile

is only observed if the Schmidt number is sufficiently high and the mesh is dense enough, because in these cases the regions of increased concentration persists long enough. In some sense, one could say that the wake concentration reflects the mass transfer's history masked by bulk diffusion.

The effect described before is not too surprising. When looking at comparable experiments with visualized concentration fields,¹⁶ similar events take place: first; the bubble forms at the orifice; while it forms, it also starts to dissolve; when the bubble detaches, it leaves a region rich in transfer species behind. Of course, the mechanism in the experiment becomes even more intricate due to the formation process.

Another observation in Figure 13 is that the SGS model results are sometimes below and sometimes above the ones of the singlephase simulation. We attribute this observation to the varying error sources associated with the mesh dependency mentioned before. The discretization error varies with both Reynolds and Schmidt number. We omit a detailed discussion of each individual test case.

16 of 17 AIChE

5 | SUMMARY AND OUTLOOK

In this contribution, we introduced improved versions of two approaches to compute the convection-dominated mass transfer from rising bubbles. The main finding is that the SGS model yields excellent mass transfer predictions for a wide range of relevant Reynolds and Schmidt numbers. This statement holds true for the steady rise as well as the initial stage, in which the bubble undergoes strong deformation and acceleration. The extended transient single-phase simulation approach approximates the two-phase velocity field extremely well and presents itself as an excellent validation tool. Of course, there are still several open questions and possible improvements in both methods. Regarding the transient mass transfer, little is known about the local mass transfer at dynamic bubbles undergoing path instability and shape oscillations at realistic Reynolds and Schmidt numbers. The present results suggest that the SGS model could perform well under such conditions, but a thorough validation would be necessary. If the SGS passes this challenging test, it could be applied with much higher confidence to even more complex tasks like bubble swarm simulations. Regarding the numerical methods, the single-phase simulation approach could be improved by building further mathematical constraints into the ML models. For example, fulfilling the symmetry boundary condition at the central axis of rotation exactly by definition could mitigate the outliers in the local mass transfer close to the poles. The SGS model currently assumes a species concentration of zero in the surrounding liquid bulk, which should be taken into account, for example, to simulate bubble-bubble interactions or systems with multiple species and chemical reactions. Moreover, the present implementation would not be ideal to approximate reactive boundary layers since the concentration profile function was derived assuming pure physisorption. Reactive boundary layers could be dealt with by replacing the present profile function with more complex ones or by using a ML model instead. The biggest remaining question is the accurate, but not too computationally demanding modeling of the liquid bulk. This could be achieved by local mesh refinements or by applying an extra SGS model for the wake of the bubble. However, there have been only a few successful attempts toward tackling this problem.

ACKNOWLEDGMENT

This work is part of the research program" First principles based multi-scale modeling of transport in reactive three phase flows" with project number 716.014.001, which is financed by the Netherlands Organization for Scientific Research (NWO) TOP grant. This work is also part of the research program "Reactive Gas-Liquid Two-Phase Flow in Porous Media", with project number 716.018.001, which is financed by the Netherlands Organization for Scientific Research (NWO) TOP grant. Andre Weiner thankfully acknowledges the many years of guidance and support by Prof. Dieter Bothe, which formed the basis for this project.

AUTHOR CONTRIBUTIONS

Andre Weiner: Conceptualization (equal); data curation (equal); formal analysis (equal); investigation (equal); methodology (equal); resources

(equal); software (equal); validation (equal); writing – original draft (equal); writing – review and editing (equal). **Claire M. Y. Claassen**: Data curation (equal); formal analysis (equal); investigation (equal); methodology (equal); validation (equal); writing – original draft (equal); writing – review and editing (equal). **Irian R. Hierck**: Formal analysis (equal); investigation (equal); writing – review and editing (equal). **J. A. M. Kuipers**: Resources (equal); software (equal); supervision (equal); writing – review and editing (equal). **Maike W. Baltussen**: Conceptualization (equal); formal analysis (equal); investigation (equal); resources (equal); software (equal); supervision (equal); validation (equal); writing – original draft (equal); writing – review and editing (equal).

DATA AVAILABILITY STATEMENT

The data that support the findings of this study are openly available at https://github.com/AndreWeiner/sgs_model_test_transient.

ORCID

Andre Weiner D https://orcid.org/0000-0001-5617-1560 Maike W. Baltussen b https://orcid.org/0000-0003-4265-9164

ENDNOTES

*https://github.com/AndreWeiner/sgs_model_test_transient

[†]See Section 4.2 of the OpenFOAM user guide for more information.

REFERENCES

- Onea A, Wörner M, Cacuci DG. A qualitative computational study of mass transfer in upward bubble train flow through square and rectangular mini-channels. *Chem Eng Sci.* 2009;64(7):1416-1435.
- Alke A, Bothe D, Kroeger M, Warnecke HJ. VOF-based simulation of conjugate mass transfer from freely moving fluid particles. WIT Trans Eng Sci. 2009;63:157-168.
- 3. Darmana D, Deen NG, Kuipers JAM. Detailed 3D modeling of mass transfer processes in two-phase flows with dynamic interfaces. *Chem Eng Technol*. 2006;29:1027-1033.
- 4. Roghair I, van Sint AM, Kuipers JAM. An improved front-tracking technique for the simulation of mass transfer in dense bubbly flows. *Chem Eng Sci.* 2016;152:351-369.
- 5. Jung RT, Sato T. Direct numerical simulation on single-droplet flow with mass transfer. *Chem Eng Technol*. 2001;24:1071-1075.
- Dani A, Cockx A, Guiraud P. Direct numerical simulation of mass transfer from spherical bubbles: the effect of interface contamination at low Reynolds numbers. *Int J Chem React Eng.* 2006;4:A2.
- Wylock C, Larcy A, Colinet P, Cartage T, Haut B. Direct numerical simulation of bubble-liquid mass transfer coupled with chemical reactions: influence of bubble shape and interface contamination. *Colloids Surf A Physicochem Eng Asp.* 2011;381:130-138.
- Colombet D, Legendre D, Cockx A, Guiraud P. Mass or heat transfer inside a spherical gas bubble at low to moderate Reynolds number. *Int J Heat Mass Transf.* 2013;67:1096-1105.
- Panda A, Peters EAJF, Baltussen MW, Kuipers JAM. Fully resolved scalar transport for high Prandtl number flows using adaptive mesh refinement. *Chem Eng Sci:* X. 2019;11:4.
- Aboulhasanzadeh B, Thomas S, Taeibi-Rahni M, Tryggvason G. Multiscale computations of mass transfer from buoyant bubbles. *Chem Eng Sci.* 2012;75:456-467.
- 11. Aboulhasanzadeh B, Hosoda S, Tomiyama A, Tryggvason G. A validation of an embedded analytical description approach for the

computations of high Schmidt number mass transfer from bubbles in liquids. *Chem Eng Sci.* 2013;101:165-174.

- Claassen CMY, Islam S, Peters EAJFF, Deen NG, Kuipers JAMH, Baltussen MW. An improved subgrid scale model for front-tracking based simulations of mass transfer from bubbles. *AIChE J.* 2020;66(4): e16889.
- 13. Bothe D, Fleckenstein S. A volume-of-fluid-based method for mass transfer processes at fluid particles. *Chem Eng Sci.* 2013;101:283-302.
- 14. Weiner A, Bothe D. Advanced subgrid-scale modeling for convectiondominated species transport at fluid interfaces with application to mass transfer from rising bubbles. *J Comput Phys.* 2017;347(1):261-289.
- Pesci C, Weiner A, Marschall H, Bothe D. Computational analysis of single rising bubbles influenced by soluble surfactant. J Fluid Mech. 2018;856:709-763.
- Weiner A, Timmermann J, Pesci C, et al. Experimental and numerical investigation of reactive species transport around a small rising bubble. *Chem Eng Sci:* X. 2019;1:100007.
- Weiner A, Hillenbrand D, Marschall H, Bothe D. Data-driven subgridscale modeling for convection-dominated concentration boundary layers. *Chem Eng Technol.* 2019;42(7):1349-1356.
- Weiner A, Gründing D, Bothe D. Computing mass transfer at deformable bubbles for high Schmidt numbers. *Chem Ing Tech.* 2021;93(1-2): 81-90.
- Ahrens JP, Geveci B, Law CC. ParaView: an end-user tool for largedata visualization. In: Hansen CD, Johnson CR, eds. *The Visualization Handbook*. Academic Press/Elsevier; 2005:717-731.
- Hunter JD. Matplotlib: a 2D graphics environment. Comput Sci Eng. 2007;9(3):90-95.
- 21. Harris CR, Millman KJ, van der Walt SJ, et al. Array programming with NumPy. *Nature*. 2020;585(7825):357-362.
- McKinney W. Data structures for statistical computing in python. In: van der Walt S, Millman J, eds. Proceedings of the 9th Python in Science Conference; 2010:56-61. https://doi.org/10.25080/Majora-92bf1922-00a
- Paszke A, Gross S, Massa F, et al. PyTorch: an imperative style, highperformance deep learning library. In: Wallach H, Larochelle H, Beygelzimer A, d'Alché-Buc F, Fox E, Garnett R, eds. Advances in Neural Information Processing Systems 32. Curran Associates, Inc; 2019: 8024-8035.
- van Sint AM, Dijkhuizen W, Deen NG, Kuipers JAM. Numerical simulation of behavior of gas bubbles using a 3-D front-tracking method. AIChE J. 2006;52:99-110.
- Dijkhuizen W, Roghair I, van Sint AM, Kuipers JAM. DNS of gas bubbles behaviour using an improved 3D front tracking model-model development. *Chem Eng Sci.* 2010;65(4):1427-1437.
- Roghair I, Lau YM, Deen NG, et al. On the drag force of bubbles in bubble swarms at intermediate and high Reynolds numbers. *Chem Eng Sci.* 2011;66:3204-3211.
- Tryggvason G, Bunner B, Esmaeeli A, et al. A front-tracking method for the computations of multiphase flow. J Comput Phys. 2001;169(2):708-759.
- Deen NG, van Sint AM, Kuipers JAM. Multi-scale modeling of dispersed gas-liquid two-phase flow. *Chem Eng Sci.* 2004;59(8-9):1853-1861.
- Renardy Y, Renardy M. PROST: a parabolic reconstruction of surface tension for the volume-of-fluid method. J Comput Phys. 2002;183(2): 400-421.

- Francois MM, Cummins SJ, Dendy ED, Kothe DB, Sicilian JM, Williams MW. A balanced-force algorithm for continuous and sharp interfacial surface tension models within a volume tracking framework. J Comput Phys. 2006;213(1):141-173.
- Unverdi SO, Tryggvason G. A front-tracking method for viscous, incompressible, multi-fluid flows. J Comput Phys. 1992;100(1):25-37.
- Kuprat A, Khamayseh A, George D, Larkey L. Volume conserving smoothing for piecewise linear curves, surfaces, and triple lines. *J Comput Phys.* 2001;172:99-118.
- Deen NG, Kriebitzsch SHL, van der Hoef MA, Kuipers JAM. Direct numerical simulation of flow and heat transfer in dense fluid-particle systems. *Chem Eng Sci.* 2012;81:329-344.
- 34. Jasak H, Tukovic Z. Automatic mesh motion for the unstructured finite volume method. *Trans Famena*. 2007;30:1-20.
- Dijkhuizen W. Deriving closures for bubbly flows using direct numerical simulations. PhD Thesis, UT; 2008.
- Weiner A. Modeling and simulation of convection-dominated species transfer at rising bubbles. PhD thesis, Technical University of Darmstadt, Mathematical Modeling and Analysis; 2020.
- Klambauer G, Unterthiner T, Mayr A, Hochreiter S. Self-normalizing neural networks. arXiv. 2017;arXiv:1706.02515.
- Kingma DP, Adam BJ. A method for stochastic optimization. *arXiv*. 2014;arXiv:1412.6980.
- Lochiel AC, Calderbank PH. Mass transfer in the continuos phase around axissymmetric bodies of revolution. *Chem Eng Sci.* 1964;19: 471-484.
- Figueroa-Espinoza B, Legendre D. Mass or heat transfer from spheroidal gas bubbles rising through a stationary liquid. *Chem Eng Sci.* 2010;65(23):6296-6309.
- Mei R, Klausner JF, Lawrence CJ. A note on the history force on a spherical bubble at finite Reynolds number. *Phys Fluids*. 1994;6(1): 418-420. doi:10.1063/1.868039
- 42. Tomiyama A, Kataoka I, Zun I, Sakaguchi T. Drag coefficients of single bubbles under Normal and micro gravity conditions. *JSME Int J Ser B*. 1998;41(2):472-479.
- 43. Duineveld PC. The rise velocity and shape of bubbles in pure water at high Reynolds number. *J Fluid Mech*. 1995;292:325-332.
- Legendre D, Zenit R, Velez-Cordero JR. On the deformation of gas bubbles in liquids. Phys Fluids. 2012;24(4):043303.

SUPPORTING INFORMATION

Additional supporting information may be found in the online version of the article at the publisher's website.

How to cite this article: Weiner A, Claassen CMY, Hierck IR, Kuipers JAM, Baltussen MW. Assessment of a subgrid-scale model for convection-dominated mass transfer for initial transient rise of a bubble. *AIChE J*. 2022;68(7):e17641. doi:10.1002/aic.17641