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Glucose-functionalized polystyrene particles designed for selective deposition of silver on the surface[†]

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We present the synthesis of glucose-functionalized polystyrene particles through emulsion polymerisation using glucose acrylate as reactive surfactant. Additionally, we present the selective deposition of silver on the surface of these particles yielding well-defined polystyrene–silver composites.

Metal nanoparticles are of interest for a broad variety of applications ranging from sensing1-4 to sunlight harvesting5-7 and catalysis.8-11 For a variety of applications, it is of interest to immobilize such particles on dielectric carrier materials such as silica or polymer particles, e.g. for use as building blocks for the preparation of conducting films,12 or for catalytic conversions.13,14 Additionally, the localized plasmon resonance, which is the property of interest for many applications, can be influenced by bringing metallic particles together on the surface of a carrier particle at a distance smaller than the extinction diameter.15-19 To date, most routes for the preparation of sub-micron sized dielectric particles decorated with small silver particles or islands, however, suffer from one or more of following drawbacks: (1) the formation of small silver nanoparticles, which are not connected to the dielectric carrier particles, as undesired side product,¹⁹⁻²² (2) the presence of non-metallised dielectric particles after the silver deposition $step^{21-23}$ and (3) poor colloidal stability of the resulting composite particles.

Here, we present the design and synthesis of sub-micron sized polystyrene particles tailored for the deposition of silver, and a procedure for the deposition of silver resulting in welldefined polystyrene-Ag composites, avoiding the above mentioned drawbacks. We applied following design principles for the synthesis of these composites: (a) we used a reactive surfactant (surfmer)24-27 to immobilize the surface active species on the latex surface, (b) we immobilized the reducing agent on the latex surface, (c) we used a secondary mild reducing agent in low concentration which is not able to stabilize silver nanoparticles, and (d) we added a stabilizing agent to ensure the colloidal stability of the particles after metallization. Design principles (a), (b) and (c) should ensure selective deposition of Ag on the surface of the polystyrene particles, avoiding the formation of small silver nanoparticles as side product. Furthermore, they should ensure metallisation of all polystyrene particles, avoiding the presence of non-metallized polystyrene particles after the silver deposition step. Design principle (d) should stabilize the core-shell particles in dispersion without interfering with the silver deposition process.

To combine both the functionality of reducing agent and surfmer in one molecule, we selected glucose acrylate as functional monomer. As recently demonstrated by our group, enzymatic transacylation reactions are efficient for the synthesis of functional (meth)acrylate monomers, *e.g.* dodecylmethacrylate.^{28,29} In analogy to this procedure, we reacted methyl acrylate with α -D-glucose in *tert*-butanol using Novozyme 435 as catalyst (Fig. 1). After 24 h reaction time at 55 °C, we obtained glucose acrylate with a yield of 35% (see ESI[†]).

To prepare glucose-functionalized polystyrene particles, we reacted styrene, divinyl benzene and glucose acrylate in an emulsion polymerization process using potassium peroxodisulfate as initiator. Instantaneous emulsion formation confirmed the expected surface activity of glucose acrylate. After 14 h reaction time at 80 °C, well defined polystyrene particles

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[†] Electronic supplementary information (ESI) available: Materials, measurements, experimental, kinetic study of glucose acrylate using different solvents and glucose/methacrylate ratios, full characterisation of glucose-acrylate with yield calculation through ¹H NMR, zeta potentials of polystyrene particles with zeta potential study of Sn²⁺-sensitized particles, TGA measurements of polystyrene–Ag composites. See DOI: 10.1039/c4ra10941d



Fig. 1 Reaction of methyl acrylate with $\alpha\text{-}\text{D}\text{-}\text{glucose}$ to glucose acrylate.

were formed which were purified through filtration, centrifugation and subsequent dispersion in demineralized water at neutral pH (see ESI†). Based on the high yield (between 89% and 96%, see ESI†), the absence of monomers in the supernatant and the fact that the propagation rate for the polymerization of glucose acrylate in water is very low due to its low concentration (1.07–8.54 µmol mL⁻¹),³⁰ we conclude that glucose acrylate does not form homopolymer under these conditions, but is quantitatively incorporated into the particles as co-polymer with styrene. Using 1, 2, 4 and 8 wt% glucose acrylate based on styrene, we obtained well-defined particles with an average outer diameter D_{av} of 391 nm, 339 nm, 267 nm and 218 nm, respectively (Fig. 2). In all four cases, the size distribution was ≤ 0.05 .³¹

To maximize the amount of reducing agent on the particle surface with the aim of achieving a highly selective Ag deposition, the latex particles prepared with 8 wt% glucose acrylate ($D_{av} = 218 \text{ nm}$) were treated with a tin(II) chloride solution to obtain Sn²⁺-modified particles.

Since Sn²⁺ ions serve as nucleation points for the reduction of Ag⁺, it is important that they coordinate to the surface of the latex particles. As starting point, we chose to apply 67 mg SnCl₂ per mg latex. Using this amount of SnCl₂, we observed an increase in the zeta potential of the particles from -34 mV to 63mV, which proofs that Sn²⁺ ions coordinate to the particle surface. We used this mixture as starting point for the silver deposition and added it to a solution of silver nitrate and aqueous ammonia in water (see ESI[†]). After 1 h reaction time at 75 °C, hexamethylene tetramine was added and the resulting reaction mixture was stirred for an additional hour at 75 °C. Subsequently, the dispersion was cooled to room temperature and poly(vinylpyrrolidone) (PVP, molecular weight 40 000) was added. The resulting particles were purified through centrifugation and subsequent dispersion in demineralized water at neutral pH. After completion of the Ag deposition step, we analysed the resulting particles through SEM analysis and observed that, although Ag was deposited on all latex particles, we formed a large number of small silver particles as undesired side product (Fig. 3a).

We hypothesized that only part of the Sn^{2+} ions coordinated to the latex surface and that the residual ions free in solution caused the formation of small Ag nanoparticles as side product. To validate this hypothesis, we removed excessive Sn^{2+} ions after pre-treatment of the latex with SnCl_2 through centrifugation and demonstrated that three centrifugation cycles led to a starting point (zeta potential = 47 mV, see ESI[†]), from which all



Fig. 2 SEM images of glucose-functionalized polystyrene particles prepared with (a) 1 wt%, (b) 2 wt%, (c) 4 wt% and (d) 8 wt% glucose acrylate based on styrene.



Fig. 3 SEM images of polystyrene–Ag composites (a) with small Ag nanoparticles as side product and (b) without small silver nanoparticles as side product. The latex prepared with 8 wt% glucose acrylate ($D_{av} = 218$ nm) was used.

silver was selectively deposited on the latex particle surface without formation of small silver nanoparticles as side product (Fig. 3b). No non-metallized polystyrene particles were observed after Ag deposition. The resulting particle dispersion was stable for at least two weeks. No agglomeration occurred. Due to gravity, the composite particles sediment. After sedimentation, they can easily be dispersed through shaking of the sample.

To demonstrate that the procedure also works for polystyrene particles of different size and with a different loading of glucose acrylate, we deposited silver on the latex particles prepared with 1 wt% glucose acrylate and a D_{av} of 391 nm. Using the optimized procedure for silver deposition (see ESI†), as described above, we obtained polystyrene–Ag composites similar to those obtained with the particles prepared using 8 wt% glucose acrylate (Fig. 4).

As demonstrated in Fig. 4, silver was selectively deposited on the latex particle surface and no non-metallized polystyrene particles were observed. To obtain more detailed information on the distribution of Ag on the particle surface, we performed HR-TEM and STEM-EDX analyses of the composite particles presented in Fig. 3 and 4 (Fig. 5). These images confirm the selective deposition of Ag on the surface of the particles, and



Fig. 4 SEM image of polystyrene–Ag composites. The latex prepared with 1 wt% glucose acrylate ($D_{av} = 391$ nm) was used.

demonstrate the presence of multiple Ag particles of a size between 10 and 20 nm on the surface of the polystyrene particles (Fig. 5a–c). On average, the distance between the silver particles is larger than the extinction diameter. This is confirmed by the absence of a red-shift of the localized plasmon resonance (see ESI†). As expected for polystyrene–Ag composites dispersed in water with a distance between the silver particles larger than their extinction diameter, the plasmon resonance wavelength λ_{max} is in the wavelength regime between 400 and 500 nm.³² In addition, however, these images demonstrate the presence of Sn-containing particles on the composite particles, both in between and on top of the silver islands



Fig. 5 (a) TEM image of polystyrene–Ag composite particles (1 wt% glucose acrylate), (b) HR-TEM image of polystyrene–Ag composite particles (1 wt% glucose acrylate), (c) TEM image of polystyrene–Ag composite particles (8 wt% glucose acrylate), (d) STEM-EDX image of polystyrene–Ag composite particles (1 wt% glucose acrylate), (e) STEM-EDX image of polystyrene–Ag composite particles (8 wt% glucose acrylate).

(Fig. 5d and e). HR-TEM imaging of the Sn-containing particles displayed that these particles are crystalline. FFT analysis of the HR-TEM images yielded interplanar distances of 3.6 ± 0.1 nm and 2.8 ± 0.1 nm. Accurate compositional determination of the particles was beyond the resolution of the technique. Combining the FFT and EDX data, however, we identified orthorhombic SnCl₂ as most likely candidate based on the matching interplanar distances. The presence of Sn-containing nanocrystals is an important observation, since it may influence the deposition of additional Ag on these particles, or impact the application of these composite particles.

Conclusions

In conclusion, we have successfully developed a synthesis route for the preparation of polystyrene-Ag composite particles. We demonstrated that through use of glucose acrylate, which serves as reactive surfactant during the latex synthesis and as reducing agent for Ag⁺, we obtained polystyrene–Ag composite particles with a polystyrene particle size between 218 and 391 nm and narrow size distribution (≤ 0.05). All polymer particles were covered with Ag islands of a size between 10 and 20 nm, without the formation of small Ag nanoparticles as side product. Through HR-TEM and STEM-EDX analyses, we demonstrated the presence of Sn-containing particles on the composite particles, both in between and on top of the Ag islands. These find their origin in $tin(\pi)$ chloride, which is used during the silver deposition step, and may influence the deposition of additional Ag on the composite particles, or impact the application of these composite particles. Currently, further studies are ongoing in our laboratory on the deposition of other metals on glucose-functionalized polystyrene particles, and on the development of new latex systems designed for deposition of specific metals or metal oxides.

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