

# Mechanical properties of polymer / clay nanocomposites

Citation for published version (APA):

Sarkissov, Å. U., Fischer, H. R., & Meijer, H. E. H. (2001). Mechanical properties of polymer / clay nanocomposites. Poster session presented at Mate Poster Award 2001: 6th Annual Poster Contest.

## Document status and date:

Published: 01/01/2001

#### Document Version:

Publisher's PDF, also known as Version of Record (includes final page, issue and volume numbers)

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Download date: 16. Nov. 2023



# Mechanical Properies of Polymer / Clay Nanocomposites

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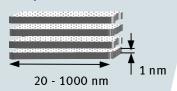
# Introduction

Hybrid inorganic/organic nanocmposites based on polymers reinforced with silicate minerals (clay) can marked improvement in properties like stiffness, barrier, thermal stability, flame retardance at low filler content of approximately 5wt%. goal of this project is to investigate the micro mechanical behaviour of these materials and link it with their macroscopic properties.

# Materials and Methods

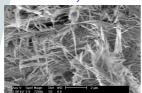
Clays are naturally occurring highly crystalline hydrophilic minerals. Two types of clays were used as a reinforcing elements for the PE and PP matrix.

Layered silicates



- High aspect ratio platelets
- Surface area ~ 800m<sup>2</sup>/gr.
- Negatively charged layers balanced by alkali cations

Fibrilous clay minerals

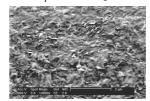


- · High aspect ratio L=400-600 nm, D=20-30 nm
- Hollow structure

## Results

■ Layered clay minerals

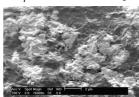
PE / Somasif 5%



Clay plate lets are homogeneously dispersed

Material	E-modulus, MPa
Pure PE	420
PE/clay 5%	710

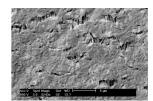
PP / Montmorillonie 5%



Distribution of clay platelets and tactoids

Material	Impact Energy, kl/m²
Pure PP	4.9
PP/clay 5%	7.0

In-situ tensile testing under ESEM shows formation of crazes around clay tactoids



## Nanocomposite preparation

Clays are rendered organophilic trough ion exchange reactions with organic cations and subsequently dispersed into polymer matrix via extrusion melt mixing. In the case clay platelets three types of structures are obtainable depending on the thermodynamic interactions between the matrix and clay layers:







Phase separation

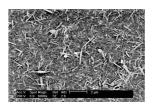
Intercalation

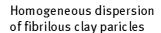
Exfoliation

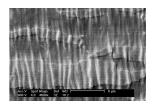
Using surface modifying agents for the clay to promote more favourable clay-polymer interactions.

For the PP matrix clay was modified using PEO-EBE block copolymer, for the PE based nanocomposite was used as a modifier.

## ■ Fibrilous clay minerals







Fibrils formation during tensile deformation

# **Future work**

- Further investigation of the morphology, crystallisation and structure development of polymer / clay nanocomposites
- Investigation of the deformation behaviour of polymer/clay nanocomposites by means of in-situ SAXS, WAXS, ESEM, AFM