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Hydrophone Sound Level Meter “Pontus”



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Abstract

The ocean is full of anthropogenic noise which can harm marine animals. The anthropogenic sounds can cause a threshold shift in their hearing sensibility, which can on its turn cause changes in their behavior. The aim of this project is to develop a portable hydrophone sound level meter that displays sound levels in real time. In addition, a warning signal will be displayed when a defined sound level is reached or surpassed. In order to achieve these goals, research was carried out. It was determined when sound levels and octaves become dangerous or deadly for the respective marine life. For the development process of the hydrophone sound level meter, it was important to determine requirements in order to make the device usable for this purpose. Based on the requirements, a selection of technical components and the design of the device was made. With the help of the necessary software, the measured values of a hydrophone can be displayed on the hydrophone sound level meter in an easily understandable way. In this report a final design of a hydrophone sound level meter is presented, which fulfils almost all requirements and objectives.

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1 Introduction

1.1 About the lab and the team

This project was requested by the Laboratory of Applied Bio-Acoustics (LAB) based in Vilanova y la Geltrú, Spain. The LAB aims to study and model the marine acoustic environment and develop technological solutions. These researches are done in order to limit and control the effects of marine noise pollution. This allows the sustainable development of human activities in the oceans. And by this way, to respond to the demands of local, national and international institutions, and those of society in general, in the face of one of the most recent degradation processes facing the marine environment.

The lab has worked with the EPS program many times but none of those projects are linked to ours. We can still mention the design of an autonomous acoustic buoy which had been done by three different EPS groups. Our student team is made up of Alloise Kleef (Biomedical sciences, Netherlands), Andrea Gordón Gaete (Design engineering, Spain), Jan-Erik Dotzler (Development and Management of Engineering and Automotive Construction, Germany) and Pierre Tarride (Mechanical engineering, France). We are supervised by Joan V. Castell (UPC teacher) and Mike van der Schaar (LAB researcher).

1.2 Project statement and brief

In modern days the ocean is not the quiet place it used to be. From every side there is a source of anthropogenic sound that is causing noise pollution. For example, the windmills that are spreaded over the coastlines or the oil drilling carried out around the ocean. These anthropogenic sounds can cause some problems for marine life. In normal circumstances a significant amount of marine animals are using sounds to communicate with each other or to detect danger. When there is a lot of noise pollution in the sea, animals could get confused and will change their behavior for the worse. For example, in 1996 exposure to military sonar during a NATO exercise was postulated as the cause of a mass stranding of 12 beaked whales in Greece [1]. The changing of behavior might not even be the biggest problem noise pollution causes. If the noise pollution exceeds certain thresholds it can actually damage some animals' hearing organs.

To get a better understanding of the noise pollution in the oceans, a monitoring system is used to record the sounds in the ocean. This monitoring system consists of a hydrophone and the device that displays the data recorded by the hydrophone. The difference between the current equipment and the equipment this project is focused on, is the user-friendliness. With the current equipment the user has to record the sounds and can only analyze the data when back on shore. This project will be focussing on developing a

hand-held sound level meter that shows real time data. This enables the user to immediately see the sounds in the ocean when recording. This way the user can alter the place of interest according to the displayed data, It will save a lot of time and give the user a feeling of control.

1.3 Project Goal and Objectives

The purpose of this project is to design and develop a device which can show the sounds and noise pollution on a screen which are measured by a hydrophone in the ocean. The focus is on the device displaying the signals received from underwater in real time on a screen. For this, the prerequisite must be created so that the digital hydrophone can be connected to the receiver via a physical connection.

Furthermore, different filters of the received data are to be selectable so that different frequencies and octaves can be displayed. In addition, a warning signal is to be emitted when a threshold value is reached or exceeded that could be or is dangerous for an animal species in the sea. In addition, the unit must have an independent power supply. This power supply must also ensure the power supply of the hydrophone and the sound level meter for at least six hours of continuous running time.

The portable device should be suitable for both professional and non-professional users. So there are some additional requirements that need to be considered when designing the product. In order to address a large group of customers, the device should be user-friendly. Since the receiver is only used on boats, the device must be waterproof, sun-resistant and tough (durable) in order to be usable even in bad weather conditions. Furthermore, during design and development, care must be taken to ensure that the product is cost-effective and suitable for mass production.

All these functions and features make the portable device a unique product that is designed to stand out from all existing competitors with enthusiastic features, thereby exceeding the expectations of potential buyers.

1.4 Pontus

A product name is important because it reflects what a product is all about. In addition, a product should be easily recognised by a name and trigger a feeling or an image in people. As the existing hydrophone is called "porpoise", the first ideas were to name the product after a marine mammal. But this device is developed and designed to represent all kinds of sounds in the sea, including those of different marine species. That is why the name was chosen after the Greek god "Pontus". In Greek mythology, Pontus was an

ancient, pre-Olympic sea god, one of the primordial Greek gods. This god's name embodies dominion over the seas, as the father of fish and other sea creatures.

1.5 Structure of the Report

To understand what a hydrophone is, the general principles of the hydrophone will be first explained. When this is clear, the principles of the hydrophone sound level meter will be explained. This is the final product that is developed in this project.

First the influence of anthropogenic sound on marine animals will be explained. In this section also the division of the marine animal groups will be discussed. After this the comparative and stakeholder research will be explained. Next, the requirements of the hydrophone will be discussed.

Hereafter the general concepts will be presented. These are the first concepts developed with a pro and con list and an explanation why the final concept has been chosen. After presenting the final concept, the selection of the components for this concept will be presented. Every component will be shown step by step with an explanation of why the specific component is chosen and needed.

In the concept section, it is already shortly shown what eventually the final design will approximately look like. In the product design and layout design this will be shown with more detail. Both the case and the screen layout will be presented abundantly.

In the end of the developing section of the hydrophone sound level meter, the programming section will explain how the software is equipped. After this it will be shortly discussed how this product is developed with regard to ECO design.

At last a conclusion will be given. After this the bibliography with the consulted sources and the table of figures and tables will be provided.

2 General information

This section begins by explaining how a hydrophone works. The following describes how the measured values of the hydrophone are evaluated in a hydrophone sound level meter in order to show them legibly on a display.

2.1 What a hydrophone is and how it works

Hydrophones are essentially devices configured to pick up underwater sound and convert it into audio signals that can be converted into processable data (compare with Figure 1). This form of underwater microphone greatly facilitates the exploration of large bodies of water, even at depths and in circumstances that preclude diving as a means of exploration.



Figure 1: Hydrophone which is used in the UPC LAB.

Designed as a piezoelectric transducer, the hydrophone converts the pressure into an electrical signal. In modern hydrophone types, the amplifier and a digitizing chain is also integrated directly into the hydrophone housing. The Figure 2 below shows the direct piezoelectric effect in a very simplified way. [2] [3]

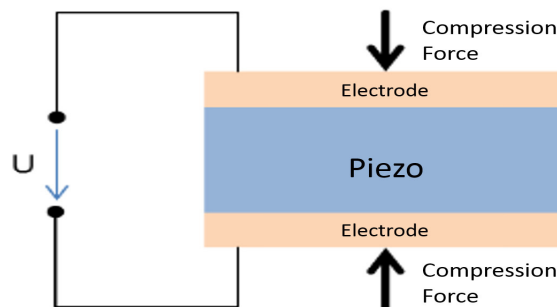


Figure 2: Direct piezoelectrical effect

Industrial piezo elements are primarily made of ceramics. If several different ceramics are used, one speaks of a so-called material composite of the PZT ceramics. The mixed crystals consisting of PbZrO_3 and PbTiO_3 are excellent piezoelectric materials when doped precisely, for example with neodymium, manganese or nickel. Due to their ferroelectric soft materials, they can be polarized even at relatively weak field strengths and are therefore ideal for use in piezo actuators and sensors. [3]

2.2 Hydrophone Sound Level Meter

The hydrophone transforms the sound pressure into a voltage variation which is an analog signal. This analog signal must be transformed into digital information. The key parameters in this analog to digital transformation are Sampling Rate and Level precision.

Sampling in time and amplitude is the process of inspecting the value of an analog signal at regular time intervals. The time between two value captures is called the sample period (T_s , in second) and the number of value captures in one second is the sampling frequency (f_s , in Hz) [4]. Figure 3 simply explains the process of sampling.

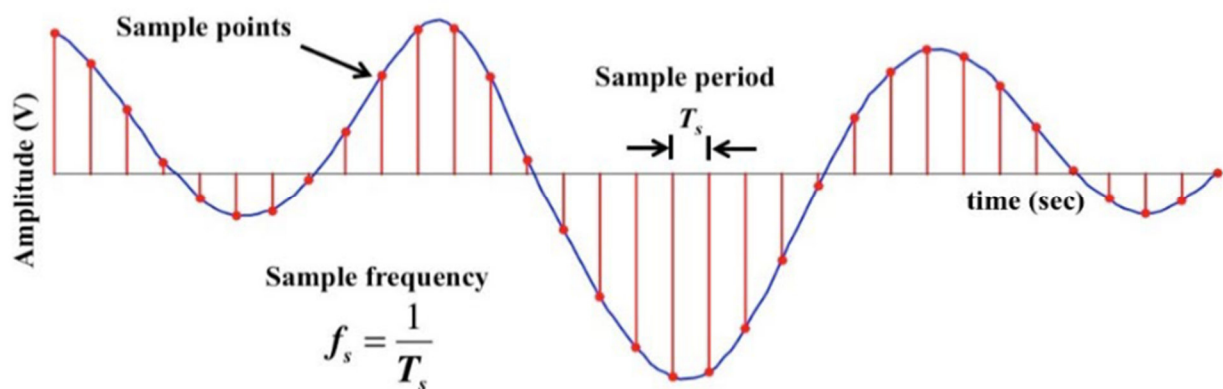


Figure 3: Sampling process [4]

The precision of this process is directly linked to the number of bits used. If you have more bits, you have more value than the signal can take and so the digitisation of the signal is more precise. But, you have to take care to not take a number of bits too high because the value could be too precise for his use and the final file could be too heavy and use a lot of space in the storage.

3 Background information about the noise in the sea

3.1 Noise pollution in the sea

As stated in the introduction, the ocean is not a quiet place anymore. Naturally the ocean is a relatively quiet place but it is not completely silent. The background sound of the ocean is well documented and discussed for a long time. Even as far back as 1948 a paper reported the average sound levels for various frequencies as a function of wind speed and wave height. In 1962 a major review was published that examined many naturally occurring sounds in the ocean that result from rain, wind, marine life, ice and seismic activity like earthquakes and volcanic eruptions. [5]

However this is nothing compared to the anthropogenic (human-caused) noise pollution. Over the years this kind of noise pollution has radically increased. Informed estimates suggest that noise levels are at least 10 times higher today than they were a few decades ago. The largest contributor to anthropogenic noise pollution is commercial shipping. It generates noise of low frequencies between 5 to 500Hz. This is primarily created by the propeller action, propulsion machinery and hydraulic flow over the hull of the ship. This source of noise pollution is inescapable because it accounts for 90% of the international commerce. [1] [6]

Another source of noise pollution is the use of seismic exploration devices. It is a primary technique used by the energy industry in search of oil and natural gas reserves. It uses high-intensity sound to image the earth's crust. Seismic exploration devices are also used for seismic reflection profiling. Which are used by academics and government groups to gather information on crustal structures, for the purpose of understanding the origin and tectonic history of the earth's crust. The arrays of airguns used for the seismic reflection profiling, release a specified volume of air under high pressure, creating a sound pressure wave from the expansion and contraction of the released air bubble. [6]

Other noise pollution sources are sonar systems that seek information about objects in the ocean. The military uses sonars for target detection, localization and classification. Sonar systems produce a wide band of frequencies from low-frequency of less than 1000 Hz to high-frequency of over 20 kHz. At last industrial activities and construction contribute to underwater noise. Examples include coastal power plants, tunnel boring and wind turbines. The sources discussed here are only the major contributors. There are many minor sound sources that also cause noise pollution. [6]

3.2 How and why noise pollution influences animals in the sea

The anthropogenic sounds described above cause problems for marine life. Many marine animals are very acoustic, they use sound to perceive their environment, for mating, communication and for predator avoidance. When there is a considerable amount of anthropogenic sound in the ocean, these processes will be disturbed. Next to the behavioral problems anthropogenic sound causes, it also causes physical problems like hearing loss. [7]

Hearing loss discussed in literature is described in two different ways. First in a temporary hearing loss called temporary threshold shift (TTS). TTS is a relatively short-lived reduction in hearing sensitivity due to changes in the sensory cells of the ear. In general TTS results from exposure to intense sounds for short periods of time or somewhat longer exposures to lower sound levels. Termination of the exposure eventually leads to the return of normal hearing ability. The second way of hearing loss is permanent, this is called the permanent threshold shift (PTS). PTS is a hearing loss that will never recover. PTS will result from intensive sound levels or longer periods of intensive sound levels. Also longer periods of lower sound levels could result in PTS. Both PTS and TTS influence processes which marine animals use for survival.

Other physical impacts of noise pollution include internal injuries, cellular damage to statocysts and neurons. Fish use statocysts for balance, orientation and body positional information. When this organ as well as ears or swim bladder are harmed, fish could get disorientated and die by stranding. Stress impacts from noise pollution also occur causing high levels of stress hormones, greater metabolic rate, oxygen uptake and overall worse body condition. This could include lower growth and weight, worsened immune response and lower reproductive rates. Even DNA integrity could be compromised by noise pollution. [7]

Noise pollution also causes behavioral problems. Animals exposed to noise pollution showed alarm responses, increased aggression, hiding, and flight reactions. It also decreases anti-predator defense, nest digging, nest care, mating calls and feeding. This could be a major problem for the ocean's ecosystem. Schooling also became uncoordinated due to noise pollution. This is not only a problem for the marine animals but also for commercial fishing. Some commercial catches dropped by up to 80% due to noise, and the bycatch rates could also be increased. [7]

3.3 Research into the animals in the sea

The research into the animals in the sea and how noise pollution is affecting them will be done by studying multiple papers on the subject. Because noise pollution in the sea is a well known subject under marine biologists, there are a considerable amount of papers on the subject. Despite the amount of papers published, it is still an ongoing research area and there are a great deal of gaps in the data.

In these papers the temporary threshold shift and the permanent threshold shift will be of most importance. The PTS and the TTS will be implemented in the device to give warning signals. In the current device only the TTS value will be the threshold for a warning signal. To establish PTS and TTS values, first the aquatic animals have to be divided into groups based on their hearing sensibility range.

The hearing groups are divided by means of phylogenetic¹ relationships, behavioural hearing studies and AEP measurements (based on electrophysiological response). When the groups are defined, the TTS and PTS values will be designated to each group. For invertebrate fish a danger value will be given since there is no TTS value available. Take into account that these values could be altered in the device when more information is available as it is an ongoing research field.

3.4 Marine animals hearing groups

As mentioned above, not all marine animals hear at the same frequency. This also means that not all marine animals will develop threshold shifts when exposed to the same amount of sound. Numerous authors have recognized that differences in frequency-specific hearing sensitivity among different animals influence how they are affected by noise exposure. [8] Experiments on goldfish indicated that the greatest level of TTS occurs when the noise source is at the frequency of best hearing [9].

In this report the marine mammals are divided into six mammal groups and two fish groups (see Table 2 and Table 3). These groups are based on their Phylogenetics relationships and a combination of auditory, physiological, and behavioural characteristics. The groups are generalised and individual animals within the groups could still have slightly different hearing sensitivity and thresholds. There may even be large overlap in frequency ranges between groups. The cetaceans are divided into 3

¹ Relating to the evolutionary development and diversification of a species or group of organisms or of a particular feature of an organism.

groups, low-frequency (LF), high-frequency (HF) and very high frequency cetaceans (VHF).

The low-frequency cetaceans (LF) group contains all of the mysticetes. The hearing sensibility of this group is calculated since there is no direct hearing data for this taxon. The audible frequency range relies on extensive assumptions and extrapolation, including mathematical modelling using anatomical parameters, characteristics of sound production and assumptions based on other species. These assumptions together with anecdotal observation of spontaneous responses to tonal signals in free-ranging animals and phylogenetic distinctions support the general designation of mysticetes as a low-frequency hearing group. The outer ear is absent in low-frequency cetaceans (a characteristic for all cetaceans), the external auditory canal is thin and partially blocked. The auditory pathway may involve some specialised fat [10]. Like humans the middle ear of mysticetes has an eardrum and ossicles to transfer the sound. For the mysticetes species that have been evaluated, it is observed that the cochlea is distinct in that the basilar membrane is exceptionally broad at the inner tip (an example of a cetaceans hearing organ is given in Figure 4). Within this group of whales there is evidence that some species are more specialised for the use of very low frequency (3 Hz to 30 Hz). This compared to species such as minke and humpback whales which generally use higher sound frequency for vocal communication. This suggests that this group may be divided in different categories.

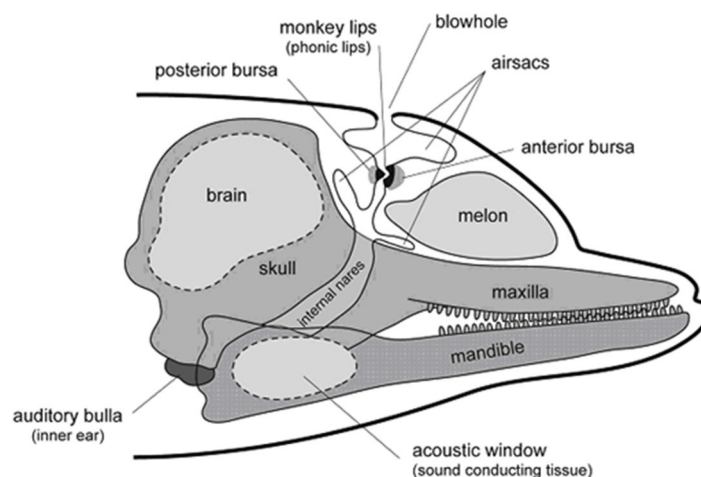


Figure 4: Cetaceans hearing organ [11].

The high-frequency hearing group (VHF) contains most of the dolphin species, beaked whales, sperm whales and killer whales. Other than for the low-frequency cetaceans group, the hearing sensitivity for this group is directly measured for approximately one-third of the species. This is done by either behavioural audiometry or neurophysiological, AEP measurements. Predictions about the hearing frequency ranges are also derived

from anatomical modelling and sound production, although anatomical modelling this has only been done for relatively few species (e.g. the harbor porpoise and bottlenose dolphin). The odontocetes (a subdivision of cetaceans which are informally called toothed whales), which this hearing group contains, produce sounds in the form of clicks for social interaction and echolocating. Given that for most of the species within this group the optimal hearing sensitivity at frequencies of several tens of kHz or even higher, the group is described as high-frequency species. The high-frequency cetaceans also lack an outer ear. The odontocetes lack a functional internal auditory canal. Instead of using an internal auditory canal they use a unique auditory pathway of acoustic fats aligned with the lower jaw to transfer the sound to the ear. Just as for the LF group, a further segregation into more specialised groups is proposed. More specifically a group of lower frequency is proposed for odontocetes such as sperm whales, killer whales and beaked whales. These odontocetes are generally larger than other odontocetes. A trend is documented that with increased body mass there is an increased sensibility for lower frequency [8]. This supports the hypotheses for a different category within the HF group. [8]

The last group of the cetacean is the very high-frequency cetacean (VHF). This group contains the true porpoises, most river dolphins, dwarf sperm whales and a number of oceanic dolphins. Within this group there is direct data available for three species. These are measurements of hearing using behavioural and/or AEP methods. These data indicate substantially higher upper-frequency hearing limits than the HF cetaceans. Predictions are also made by phylogenetics and sound production. Just as the HF cetaceans, cetaceans in the VHF group have a pathway of acoustic fats that transfer the sounds to the ear. The VHF cetaceans also differentiate themselves by differences in the production of sound. The signals they produce exceed 100 kHz in almost all species and in some species even over 150 kHz. These values are the highest recorded in marine mammals, which support the distinction of VHF from the HF cetaceans. [8]

The next mammal hearing group is the Sirenian (SI) hearing group. The group contains manatees and dugongs, both are also known as sea-cows. There is some behavioural and electrophysiological hearing data of manatees available but a wide range of species specific data is not available yet. Hearing sensitivity data indicate some similarities to high-frequency cetaceans. Based on their taxonomic, auditory anatomical and sound production differences, the group is considered separately. Sirenian species lack an outer ear and their internal auditory canal is thin and partly blocked. The ossicles are massive and have an oil-filled bony structure, which makes the group unique. Because there is little data available for this group, the developed device will show a general hearing sensitivity range of 7 Hz to 160 kHz (This is the general hearing sensitivity range of all marine mammals [11]). [8]

The pinnipeds will be divided into two groups, the phocid pinnipeds (PW) and the Otariid pinnipeds (OW). Phocid pinnipeds have a broader frequency range of hearing sensibility. The ears of the two groups are anatomically different from one another. Both groups live in air as well as in water. The middle and inner ear of Otariid pinnipeds function the same in air and in water. In contrast to the ears of Phocid pinnipeds, which have adapted to a better hearing range underwater. This adaptation includes muscles that close the external ear canal when diving, an enlarged eardrum and massive middle ear ossicles that are ten times larger than in land animals with a similar skull size. These unique features expand their frequency range of hearing in water for a considering amount. [12]

A frequency range important to fish will also be included in the device. Fish will also be included in the device. Fish will account for two groups, the vertebrate fish (VF) and the invertebrate fish (IF). It is more difficult to determine a general hearing sensitivity range or a TTS/PTS for fish because not all fish have the ability to hear or produce sounds sound. At least 800 of the 33000 species of fish are able to produce sounds [13]. In regard to hearing capabilities, in general terms fishes can detect between 10 Hz to 500 Hz. Although some fishes have the capabilities to detect sounds to 3 kHz [14]. This depend on the type of fish and the way they detect sound. An overview of the different hearing capabilities are given in Table 1. The onset of TTS in fish are studied in a couple of fish, bluegill sunfish fathead minnow, goldfish and catfish. These studies have set the limit value of TTS onset at 170 dB. This is there for the value that will be used in the device. When more data is available the values set in the device can be altered.

For invertebrate fish (IF) there are no studies regarding TTS onset. Although a value for TTS is not available, a danger level can still be set. Several studies have analysed the physical effects in invertebrates after the exposure to specific sound pressure levels. For example, in a study performed in marine larvae, the SPL measurement of 165 dB cause body malformations and delay development (46% of malformations). [15]

Table 1: Hearing capabilities on different types of fish [13].

| Group | Hearing characteristics | Examples |
|-------|--|---|
| 1 | Fishes that do not possess a swim bladder, showing poor hearing abilities, and only have sensitivity to particle motion. | Sharks, mackerel, flatfish |
| 2 | Fishes with a swim bladder that is distant from the ear and does not contribute to sound pressure reception. These fishes are primarily particle motion detectors. | Salmon, Tuna, probably the majority of teleosts |

Background information about the noise in the sea

| | | |
|---|--|---|
| 3 | Fishes where the swim bladder is close to the ear (but with no specialized physical connection), augmenting hearing sensitivity at some frequencies through the detection of sound pressure. | Atlantic cod, American and European eels |
| 4 | Fishes where the swim bladder or other gas volume is connected to the ear, enabling sound pressure to be detected, widening the frequency range of hearing and increasing hearing sensitivity to the extent that some species can detect sounds above 2 or 3 kHz, and some can even detect ultrasonic frequencies. | Herrings and relatives, otophysans (goldfish, catfish, etc.), some squirrelfishes, etc. |

Table 2: Hearing groups and hearing sensibility range.

| Marine mammal hearing group | Genera (or species) included | Hearing range |
|-------------------------------------|--|-------------------|
| Low-frequency cetaceans (LF) | Baleen whales | 7 Hz to 35kHz |
| High-frequency cetaceans (HF) | Dolphins, toothed whales, beaked whales, bottlenose whales | 150 Hz to 160 kHz |
| Very high-frequency cetaceans (VHF) | True porpoises, Kogia, river dolphins, cephalorhynchid, <i>lagenorhynchus cruciger</i> and <i>L. Australia</i> | 275 Hz to 160 kHz |
| Sirenians (SI) | Trichechidae, Dugongidae | 7Hz to 160 kHz* |
| Phocid Pinnipeds (PP) | True seals | 50 Hz to 86 kHz |
| Otariid Pinnipeds (OP) | Sea lions and fur seals | 7 Hz to 160 kHz |
| Vertebrate fish (VF) | bluegill sunfish fathead minnow, goldfish, catfish | 10 Hz to 3 kHz |
| Invertebrate fish (IF) | Marine larvae | 10 Hz to 3 kHz |

*No exact data. Values are generalized hearing range for marine mammals

Background information about the noise in the sea

Table 3: TTS, PTS and general damaging values in dB.

| Marine mammal hearing group | TTS onset: | PTS onset: | General damaging SPL value |
|------------------------------------|-------------------|-------------------|-----------------------------------|
| LF | 213 | 219 | |
| HF | 224 | 130 | |
| VHF | 196 | 202 | |
| SI | 220 | 226 | |
| PCW | 212 | 218 | |
| OCW | 226 | 232 | |
| VF | 170 | | |
| IV | | | 165 |

4 Comparative and stakeholder analysis

In this chapter, a comparative analysis is used to determine which competing devices are already being sold on the market and what their specifications are. In the following, a stakeholder analysis is carried out to find out which interest groups are directly or indirectly involved in the development of a hydrophone sound level meter.

4.1 Comparative analysis

The comparative analysis is used to determine what competing devices already exist on the market. In addition, this analysis helps to determine which features or special specifications can be used to set a device apart from the competition.

There is currently no device specifically designed for this need and the task of displaying, recording and organising sound level data from a hydrophone for use at sea. Currently, the laboratory staff use a notebook to analyse the measurement data. But this is not a practical solution. This is because the notebook is neither waterproof nor suitable for use on a boat.

Below are some examples and comprehensive descriptions of existing products and the tasks that each device may or may not perform based on the criteria for a underwater acoustic level evaluator.

As can be seen Figure 5 below, none of these devices meet the essential requirements. As a result, if the product development of a new device is successful, there is an opportunity to stand out from the competition.

Comparative and stakeholder analysis



| NEW DESIGN | XL2 Audio and | | | | | | |
|--|---------------|------------------------------------|---------------|----------------|---------------|---------------|-----------|
| | Level | Acoustic Analyzer | Zoom H5 | TASCAM DR-22WL | Sony PCM D-10 | Zoom H8 | Laptop/PC |
| Main function : | | | | | | | |
| Show measurements from a hydrophone | CR | No | Yes | Yes | Yes | Yes | Yes |
| Show instant sound level | Gr | Yes | Yes | Yes | Yes | Yes | Yes |
| Show spectrogram | Min | Yes | No | No | No | Yes | Yes |
| Derivate/ Powerfull function : | | | | | | | |
| Waterproof | CR | No | No | No | No | No | No |
| User-friendly | Gr | Yes | No | Yes | No | No | No |
| Hand-held | CR | Yes | Yes | Yes | Yes | Yes | No |
| Power all devices (include hydrophone) | CR | No | Yes | No | Yes | No | No |
| Different filters | Gr | No | No | No | No | Yes | Yes |
| Connectable to a hydrophone | CR | No | Yes | Yes | Yes | Yes | Yes |
| Touchscreen | Min | No | No | No | No | Yes | No |
| Usable with gloves | Min | Yes | Yes | Yes | Yes | No | No |
| Show a warning signal | CR | Yes | No | No | No | No | No |
| Sun resistant | Min | Yes | No | Yes | Yes | No | No |
| Adjustable background lighting | Min | No | No | Yes | Yes | Yes | No |
| 6h hours continuous use | Gr | Typical battery lifetime > 4 hours | Yes, 16 hours | Yes, 12 hours | Yes, 32 hours | Yes, 10 hours | No |
| Extract the data from the device | Gr | Yes | Yes | Yes | Yes | Yes | Yes |
| Toughness | Gr | No | Yes | No | Yes | Yes | No |

| | |
|-----|------------|
| Min | (Minor) |
| Gr | (Great) |
| CR | (Critical) |

Figure 5: Competitor Analysis Chart.

4.2 Stakeholder analysis

The aim of the stakeholder analysis is to identify which internal and external people could influence the project and work on it. Also in the development of a underwater acoustic level evaluator, there are different groups of people and stakeholders who are directly or indirectly involved in the project execution.

As shown in the Figure 6 below, a wide variety of stakeholders were identified. In addition, a distinction was made between internal and external stakeholders in the presentation. The following external stakeholders were identified for the hydrophone Sound level meter project:

- Suppliers: They are interested in selling goods and services,
- Government: Monitoring of regulations and limit values from the point of environmental protection
- Customers: They are interested in buying and using a product to display measurement data.

The following stakeholders were identified as internal interest groups:

- Developers: They are directly affected by the outcome of the product and they carry out the development and construction of the prototype,
- LAB: They have a direct influence on product development and they provide the project team with documents and information for conducting research,
- UPC: The university provides the resources for product development and supports the students in the project task.

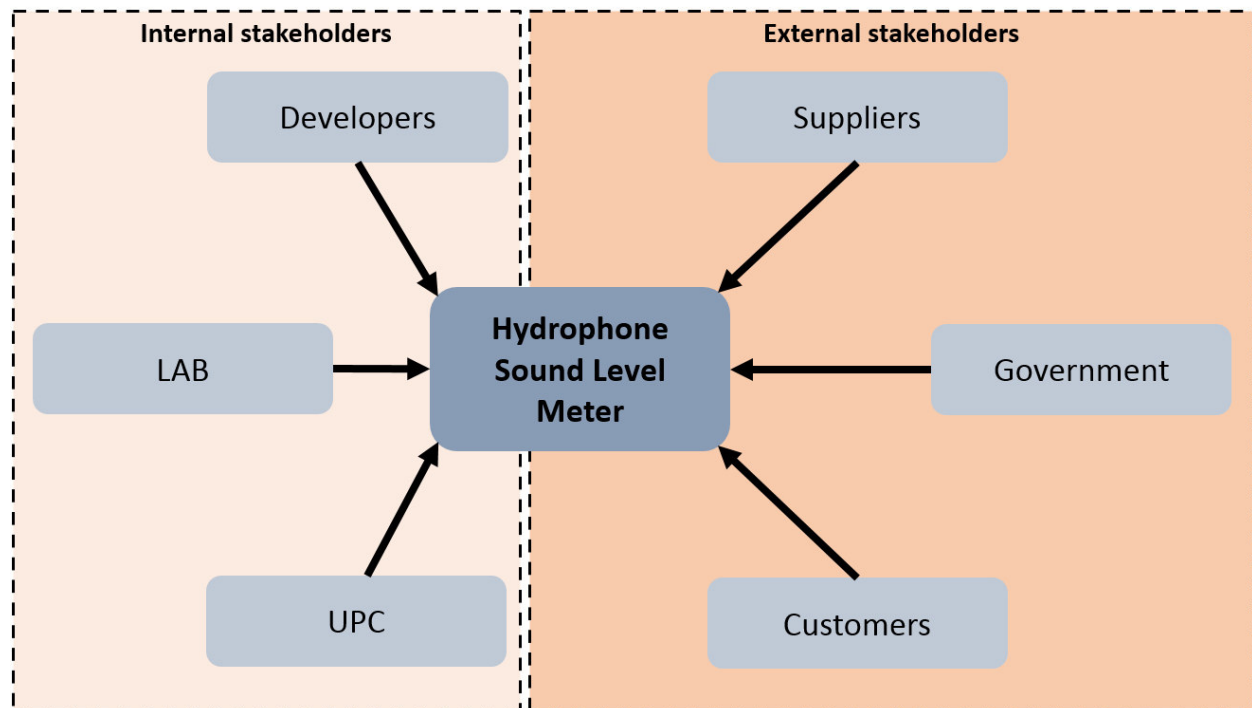


Figure 6: Stakeholder analysis for the hydrophone sound level meter.

It is particularly important in product development to keep an eye on the interests and demands of potential customers. Because they are the ones who ultimately buy the product and thus generate sales. It should be noted that different customer groups have different ideas about the goods. Therefore we need to extract and define the user of our product as accurately as possible. The customers determined are also sorted into the following three levels:

- Critical importance for our project
- Great importance for our project
- Minor importance for our project

The Table 4 below shows all identified customers for a hydrophone sound level meter, as well as their classification and why they are important for our project.

Table 4: Differentiation of customers.

| User/Customer | Level | Why are they important for our project |
|------------------------------------|----------|--|
| Scientists | Critical | They measure the noise pollution so they can do research on what it does to certain species in the sea |
| Students/Teachers | Minor | They only use it to get to know more about the noise pollution in the sea. Students learn how to use requisite measuring instruments |
| Environmentally concerned citizens | Minor | They only use it to get to know more about the noise pollution in the sea |
| NGO | Great | They measure noise pollution to put pressure on the government to limit or to stop the noise pollution |
| Industry | Critical | They measure the noise pollution they create to make sure they stay within the limited value of the law |

5 Requirements for the hydrophone sound level meter

Determining requirements is an elementary part of product development. This is the only way to ensure that the requirements of customers and internal and external stakeholders for the product to be manufactured are met.

But there are also different requirements to be considered when developing a hydrophone sound level meter. A distinction is made between two types of requirements:

- **Main Requirements:** These requirements are mandatory and essential for the product development
- **Desirable Requirements:** These requirements are important but not mandatory

As shown in the Table 5 below, the requirements were separated into main (M) and desirable (d) requirements.

Table 5: Requirements specification for the hydrophone sound level meter.

| ID | Requirements | Specification | Type | Category |
|----------|--|--|----------------------------------|--------------------|
| 1 | General | | Mandatory M / Desirable d | |
| 1.1 | Measurements | The device must display measurements from the hydrophone | M | base factor |
| 1.2 | Warning signal | The device must be able to warn if levels exceed thresholds | M | base factor |
| 1.3 | Power all devices | All components of the device as well as the hydrophone should be powered | M | base factor |
| 2 | Functional and Non-functional functions | | | |
| 2.1 | Waterproof | The device should be waterproof so that it can be used on a boat | d | base factor |
| 2.2 | User-friendly | The device should be easy and simple to use for all customers | d | performance factor |
| 2.3 | Hand-held | The device should be small so that it can be used in the hand | d | base factor |
| 2.4 | Connectable | The device should be connectable to a digital hydrophone | d | base factor |
| 2.5 | Touchscreen | The device should be operated via a touchscreen | d | enthusiasm factor |
| 2.6 | Usable with gloves | The device should be able to be operated with gloves | d | base factor |
| 2.7 | Different | The device should be designed for | d | performance factor |

Requirements for the hydrophone sound level meter

| | | | | |
|----------|--------------------------|---|---|--------------------|
| | languages | several languages | | |
| 2.8 | Sun resistant | The device should be resistant to UV radiation from the sun | d | base factor |
| 2.9 | Background lighting | The device should offer the possibility of a background lighting for the night | d | performance factor |
| 2.10 | Six hours running | The battery should be selected so that the device can be operated continuously for at least six hours | d | base factor |
| 2.11 | Extract Data | The device should offer the possibility that data can be exchanged with a computer | d | performance factor |
| 2.12 | Independent Power Supply | The device should be equipped with an independent power supply | d | base factor |
| 2.13 | Tough | The device should be robust against shocks and impacts | d | base factor |
| 3 | Costs | | | |
| 3.1 | Cost efficient | The device should have a good price-performance ratio. | d | base factor |

6 General Concepts and Ideas

In this section, four different ideas for a hydrophone sound level meter are presented. It also describes the advantages and disadvantages of each concept and which is the final concept.

6.1 Concept 1

The first concept is a small portable device. Here, the cable of the hydrophone is physically connected directly to the portable device. This means that the data and measured values are transmitted via cable. Apart from that, there is another cable that attaches the hydrophone to the boat, so the device is safe and it doesn't drop accidentally in the water.

The device is characterised by the fact that it has a small screen for reading the measured values and sound levels. In addition, it offers navigation through the menu with buttons. The following Figure 7 shows a simplified representation of what an application with this concept might look like (without considering the second cable).

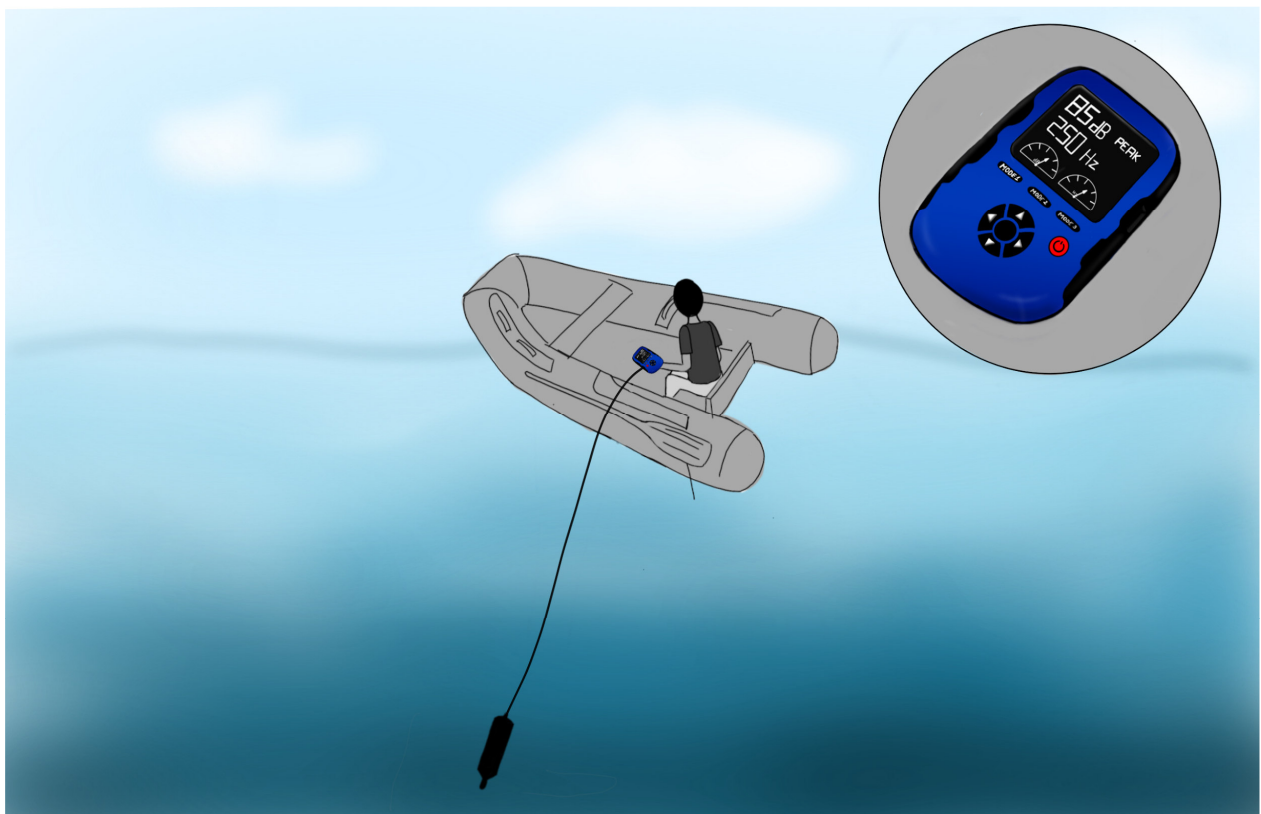


Figure 7: Concept 1

The Table 6 below represents the list of pros and cons of this first concept:

Table 6: Pros and Cons for Concept 1.

| Pros | Cons |
|---|---|
| Hand-held | Only 1-3 people can see the screen at the same time |
| Only one device | Little installation space |
| No connection problems because all connections are with wires | Does not stand out from competing products |
| Suitable for professionals | Challenging to make waterproof |
| Plug and play | |
| Usable for professionals and amateurs | |
| Big market | |

6.2 Concept 2

This concept is about a box that contains all the components and is connected to the hydrophone with a cable (see Figure 8). Then, in this case, the box is able to send the information to any kind of device that has a screen that can display the information. This would be possible with an app that runs on several devices and operative systems. The wireless transmission in this concept is via Bluetooth.

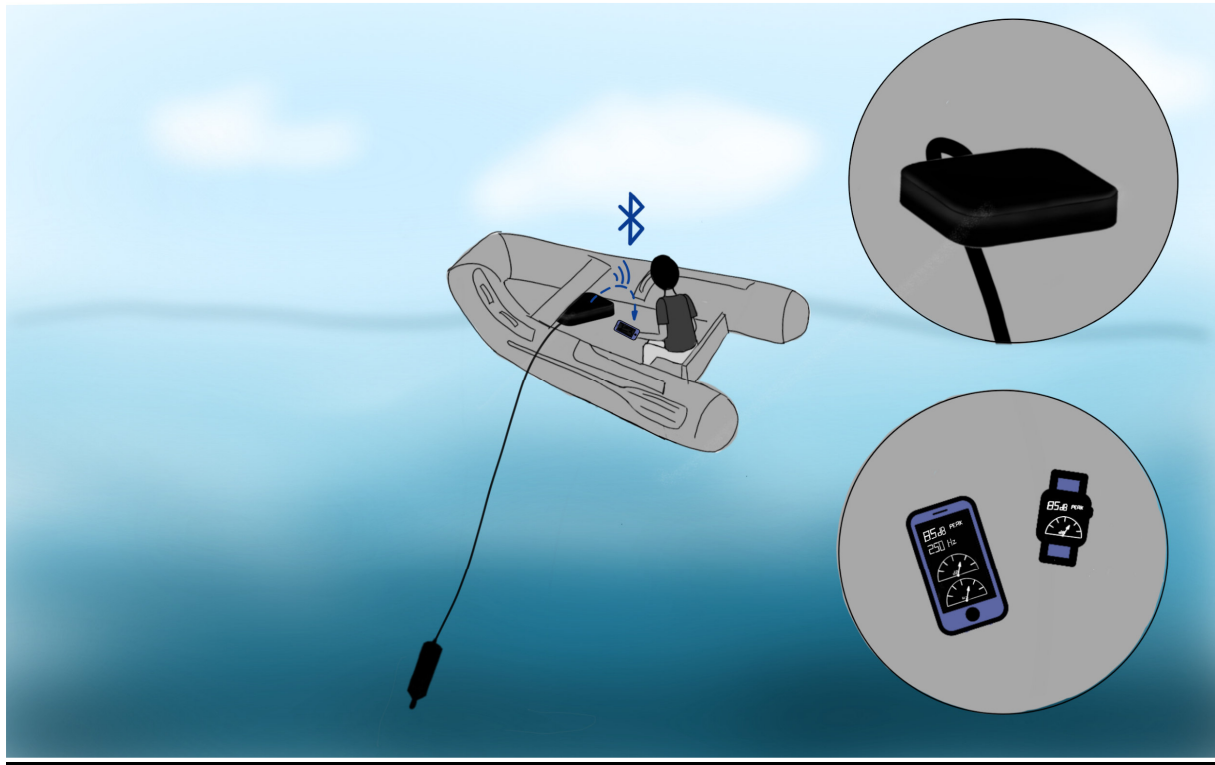


Figure 8: Concept 2

The Table 7 below represents the list of pros and cons of this second concept:

Table 7: Pros and Cons for Concept 2.

| Pros | Cons |
|---|--|
| Connectable to mobile phones | An app is necessary |
| Connectable to digital watches | Different operating systems |
| A lot of people can see the measurements at the same time | Normal phones are not suitable to use on a boat (not waterproof, not robust) |
| Easy for manufacturing | Not every mobile phone can continuously run for at least 6 hours |
| Enough space for all components | |

6.3 Concept 3

As shown in the Figure 9, here the device will be connected to a boat like a zodiac in which there is a screen already. Furthermore, apart from displaying the information on the boat's screen, it will also be able to share it via wifi and/or Bluetooth in order to connect with other devices too. For that option, we will also need an app that can be downloaded in several different operative systems.

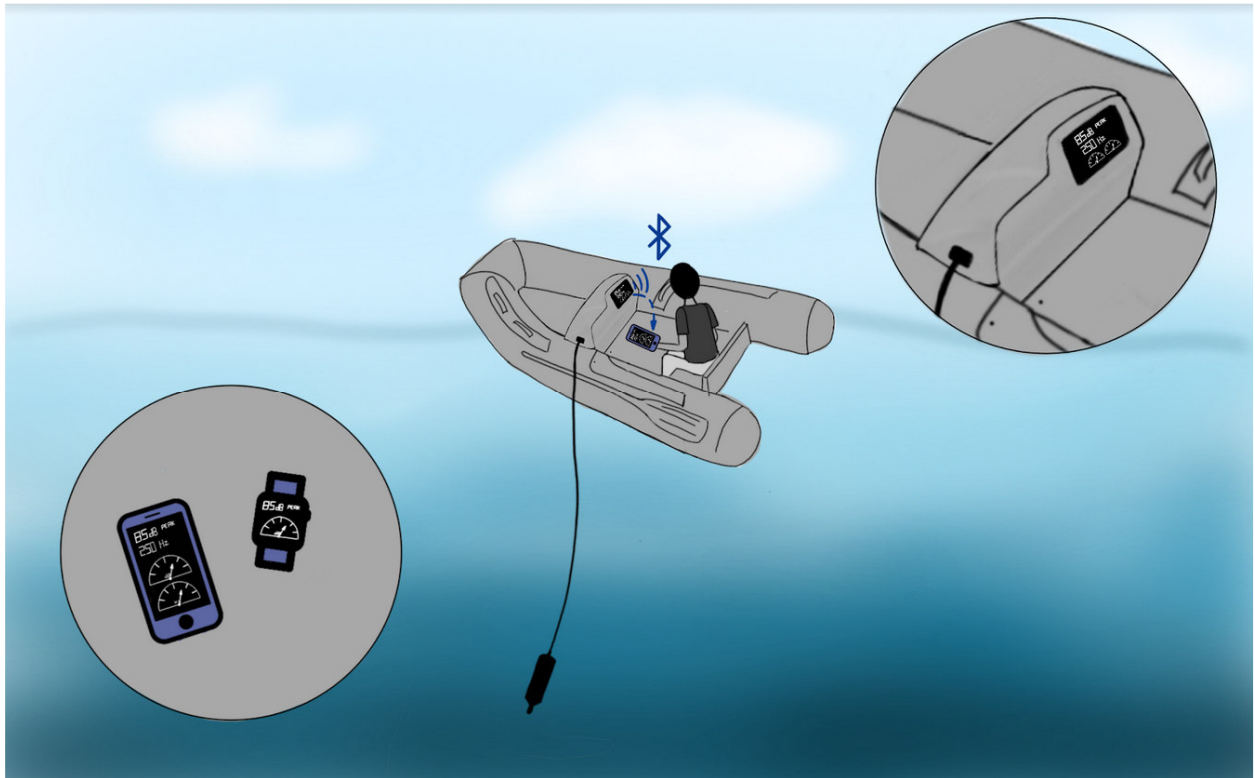


Figure 9: Concept 3

The Table 8 below represents the list of pros and cons of this third concept:

Table 8: Pros and Cons for Concept 3.

| Pros | Cons |
|--|--|
| Only the receiver is necessary because the screen would already be present on the boat | The sonar must be compatible with the receiver |
| | Most sonar devices are not connectable |
| | The screen needs a lot of power |

| | |
|--|--------------------------------|
| | This solution is not hand-held |
|--|--------------------------------|

6.4 Concept 4

In this last idea, as explained in Idea 2, there will be a receiver with a box shape. However, in this case, the receiver will be apart from the boat (see Figure 10). It will be placed in a buoy and will send signals to a device via Bluetooth. This one is overall thought for using it on the coast.

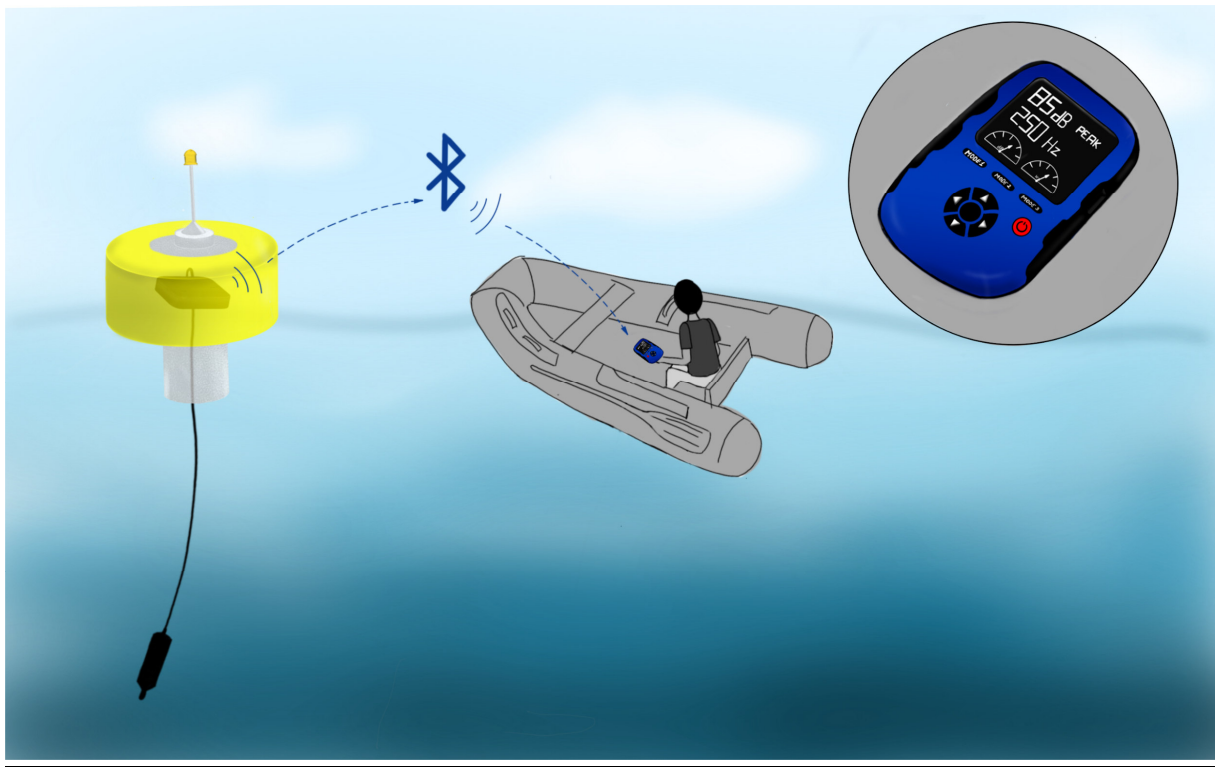


Figure 10: Concept 4.

The Table 9 below represents the list of pros and cons of this third concept:

Table 9: Pros and Conc for Concept 4.

| Pros | Cons |
|---|---------------------------------------|
| The main structure of the buoy already exists | Not hand-held |
| Enough installation space | It is necessary to develop the device |

| | |
|--|--|
| Usable in dangerous positions or position where you can not stay with a boot | Small market |
| Device is independent of wires hence more user friendly | Might have connection problems |
| | It must be 100% waterproof for a long time |
| | Usable only for professionals |

6.5 Final Concept

The final decision was made in favour of Concept 1 (see Figure 12). On the one hand, this is because all requirements can be met and implemented. And on the other hand, this concept guarantees high system stability. This is especially important for professional users. Even if a wireless concept seems more user-friendly at first glance, this final concept offers a simple plug and play solution.

To perform a sound measurement, the user must connect the hydrophone to the portable device. To do this, the male plug of the data cable is plugged into the female socket of the receiver and screwed tightly to make a waterproof connection. A waterproof connection is also made between the data cable and the hydrophone. As shown in the Figure 11 below, a cable with eight wires is to be used. Two of them are for power supply and the rest are for data transmission.

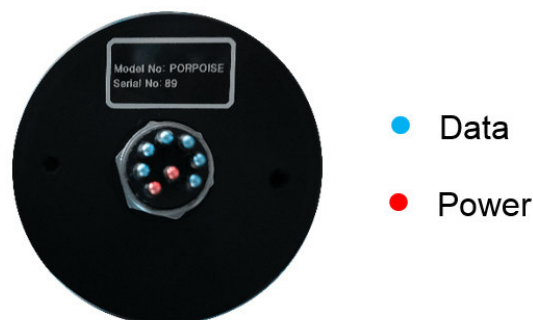


Figure 11: Rear view of the hydrophone with the data pins and power pins.

To relieve the data cable from the weight of the hydrophone during the measurement, the hydrophone is also attached to the boat with a safety line. This means that there is no tension on the data cable between the hydrophone and the acoustic level evaluator. To switch on the device, the on/off switch must be pressed once. During the measurement

process, the user can read the measured values from the screen while standing or sitting. Using the various buttons, the user can navigate through the menu and select different settings. After the measurement process is finished, the measured data can be transferred to a computer. To prepare the portable acoustic evaluator for the next use, the integrated battery can be charged with the help of a charging cable.

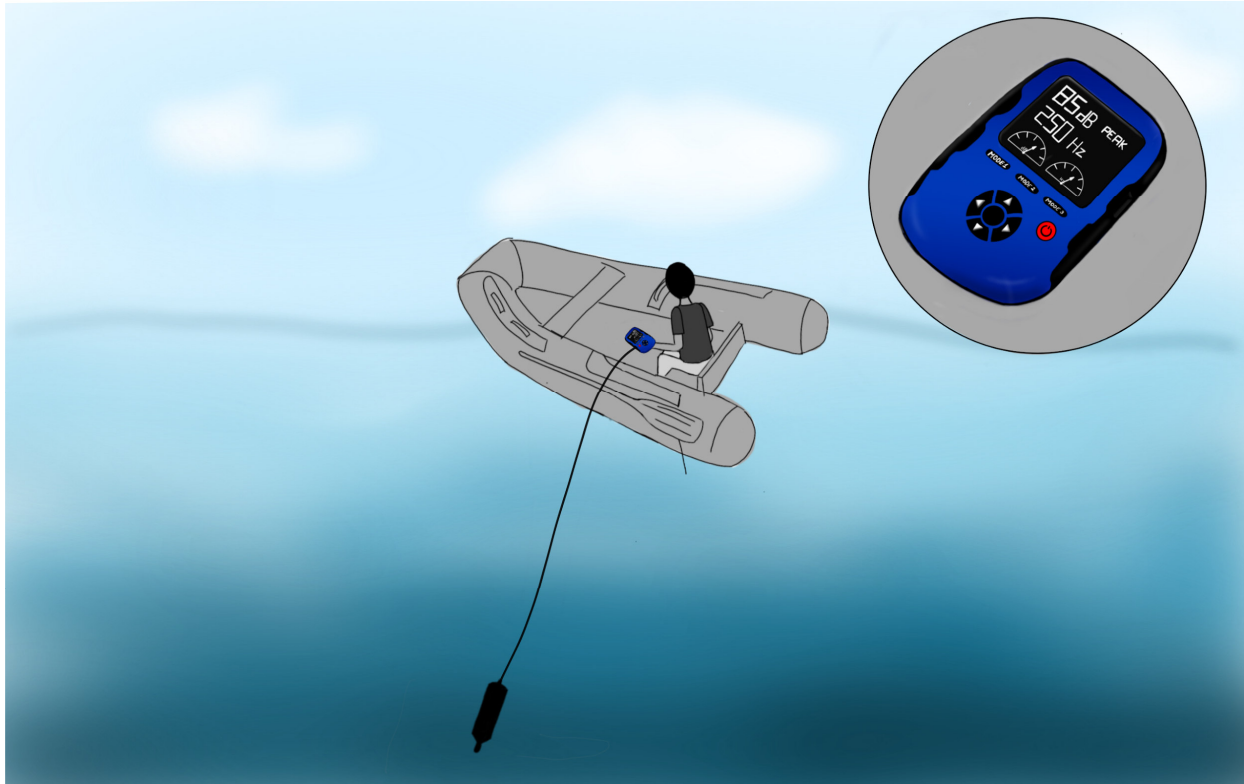


Figure 12: Final Concept is Concept 1.

7 Selection of components

This chapter describes the components that make up the Hydrophone Sound Level meter. A component diagram is also shown. This diagram helps to understand which components are wired together and how the current flow and data exchange takes place.

7.1 Components List

After selecting a concept, one of the next steps is to select the necessary components, because only with an exact and complete listing of all components is the basis for the subsequent product design phase. Therefore, a parts list was also created for this project in order to provide simplified information about which components and parts are required for the production of a hydrophone sound level meter.

The Table 10 below lists all components that are required for the production of a prototype according to the current project status. In addition, the parts list also describes the function of the individual components.

Table 10: Components List

| Components | Description |
|---|--|
| Electrical components | |
| Raspberry Pi Zero 2 W | A small single-board computer as the central processing unit |
| 2,7 inch E-ink Display | For displaying graphics and diagrams |
| Step Up DC-DC Converter (3,7 V to 12 V) | Steps up voltage from the input to its output |
| Step Down DC-DC Converter (12 V to 3,3 V) | Steps down voltage from the input to its output |
| ENC28J60 Ethernet SPI Module | This module converts Ethernet data signals to GPIO signals |
| Li-ion Battery | Is the power supply for all electrical components |
| Switches | |
| On/Off Switch | For switching the device on and off |
| Connectors | |

Selection of components

| | |
|-----------------------------|--|
| Connector (Hydrophone) | Connector for connecting the hydrophone to the sound level meter |
| Connector (Charging supply) | Connector for connecting the external power charger to the sound level meter to charge the battery |
| Other components | |
| Wire | To connect the individual components |
| Shrink tubing | To protect the cables from short circuits |

The Figure 13 below is a representation of all necessary components for the hydrophone sound level meter. The purpose of creating this overview is to show in a simplified way which components are to be interconnected.

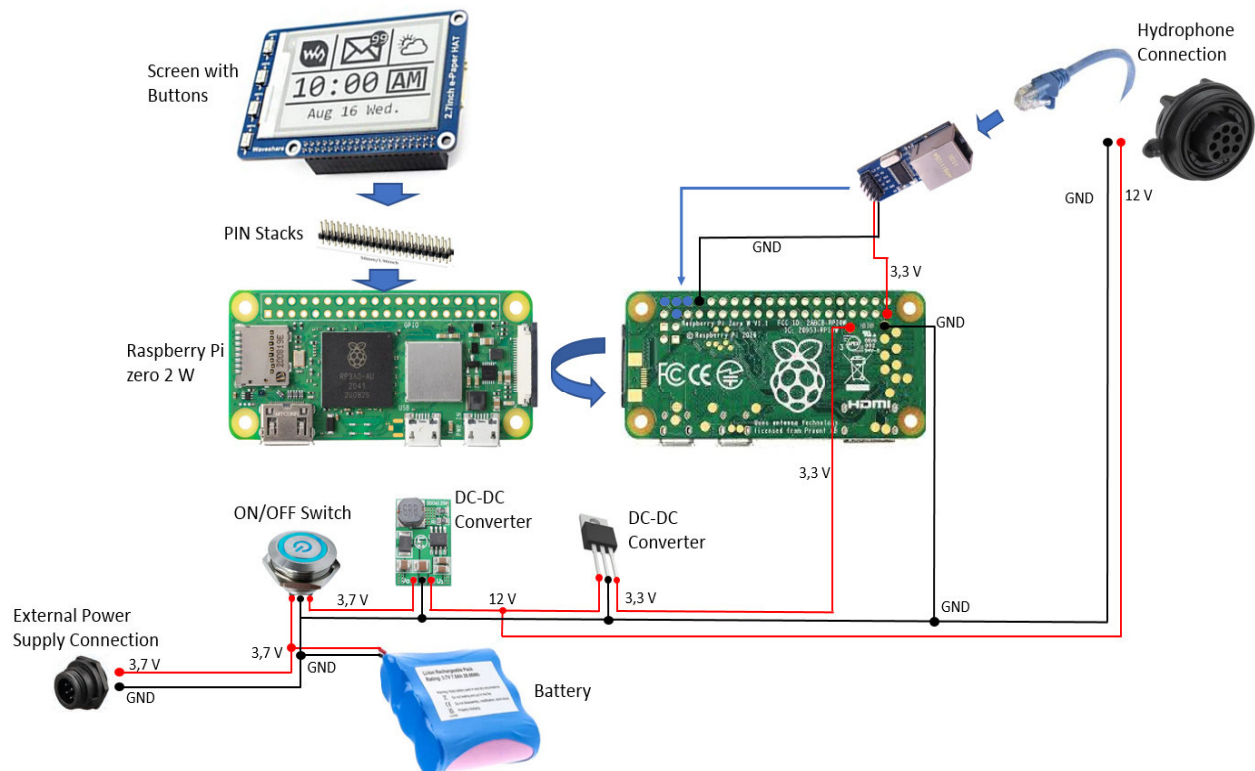


Figure 13: Components diagram.

With reference to Figure 13 **Fehler! Verweisquelle konnte nicht gefunden werden.**, Figure 14 below again shows all the components within the system boundary of the Hydrophone sound level meter.

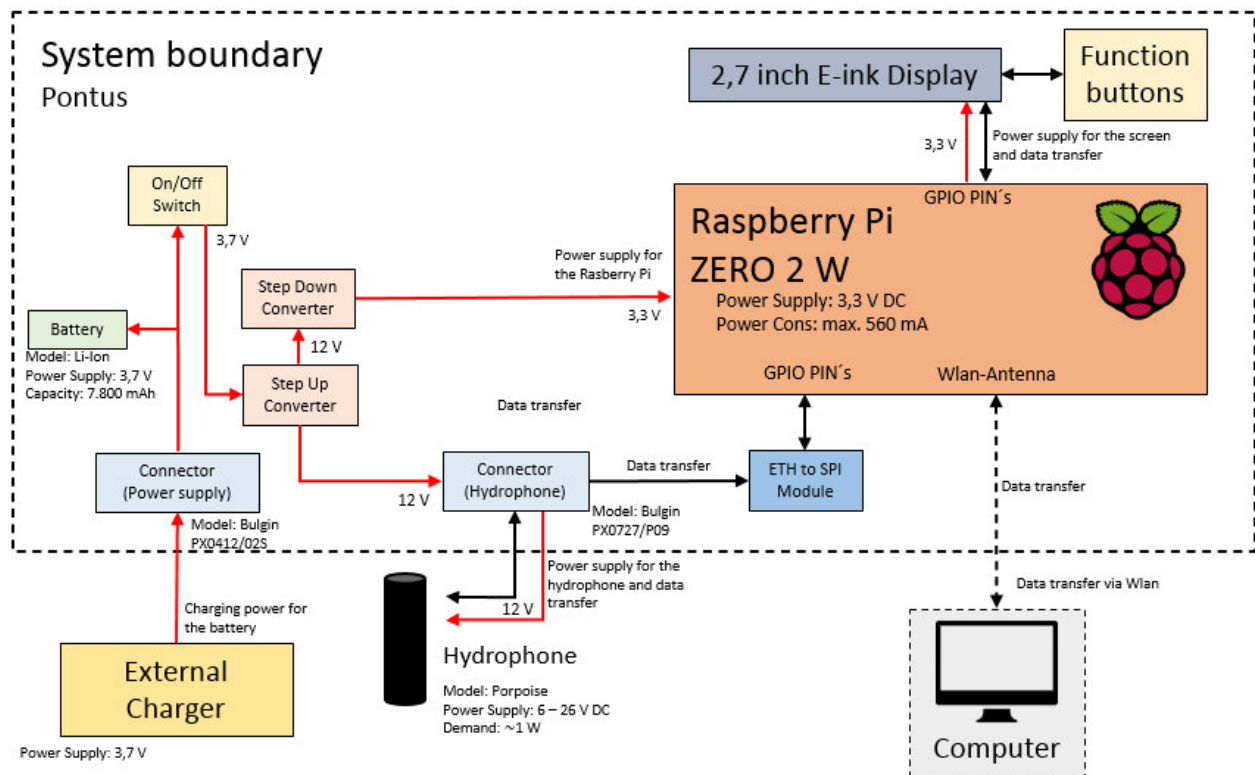


Figure 14: Components within the system boundary.

7.2 Electrical Components

Different components are needed to produce the Hydrophone Sound level meter. One category is electrical components. These active components enable a circuit to output an electrical signal in some form with higher power than is provided to it by the source of the signal. Furthermore, active components allow control.

7.2.1 Single Computer Board

A Raspberry Pi Zero 2 W (see Figure 15) is used as the central processing unit. The choice for this small single computer board was not easy. In addition to several alternative manufacturers, one or two compromises had to be made in the selection of the Raspberry Pi Zero 2 W. However, the high performance, the small size and the low energy consumption were the key characteristics that led the project group to choose it. Basically, it has to be said that the single computer board is the most important main component of

the hydrophone sound level meter. This is because the computer unit processes the measurement data received from the hydrophone and displays it in a way that is easy for the user to understand.

As already mentioned, one of the main reasons was the low energy requirements of the Raspberry Zero 2 W. Since the hydrophone sound level meter is designed for a continuous runtime of six hours, it is essential to choose components with low power requirements. The Raspberry Zero 2 W is rated at 0.5 to 0.7 watts at 3,3 volts. [16]

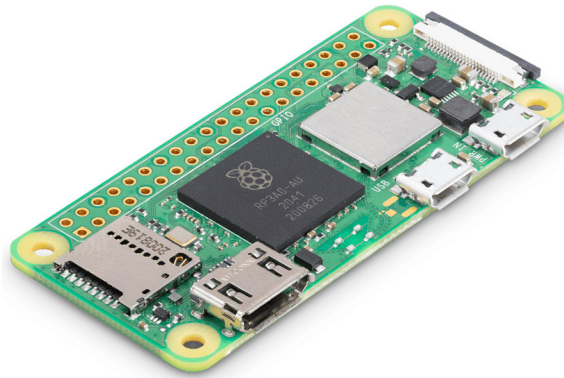


Figure 15: Raspberry Pi Zero 2 W [17].

The most important specifications of the Raspberry Pi Zero 2 W are listed below [17]:

- 1GHz quad-core 64-bit Arm Cortex-A53 CPU,
- 512MB SDRAM,
- 2.4GHz 802.11 b/g/n wireless LAN,
- Bluetooth 4.2, Bluetooth Low Energy (BLE), onboard antenna,
- Mini HDMI port and micro USB On-The-Go (OTG) port,
- microSD card slot,
- CSI-2 camera connector,
- HAT-compatible 40-pin header footprint (unpopulated),
- H.264, MPEG-4 decode (1080p30); H.264 encode (1080p30),
- OpenGL ES 1.1, 2.0 graphics,
- Micro USB power,
- Composite video and reset pins via solder test points,
- 65mm x 30mm.

There are several ways to supply the Raspberry Pi Zero 2 W with power. If there is a stable and clean voltage (low ripple) of 3,3 volts available from a stabilised or regulated power supply, then the Raspberry Pi Zero can also be supplied with power via the GPIO 3,3 V pin. It must be taken into account that no polyfuse is installed. This means that the applied voltage not only supplies the SoC, but also the USB devices. Under certain circumstances, not only the SoC will break, but also the USB devices. [16]


The project team has decided that the power supply should be provided via the 3,3 V interface. This is also recommended by the manufacturer and has the advantage of being very space saving.

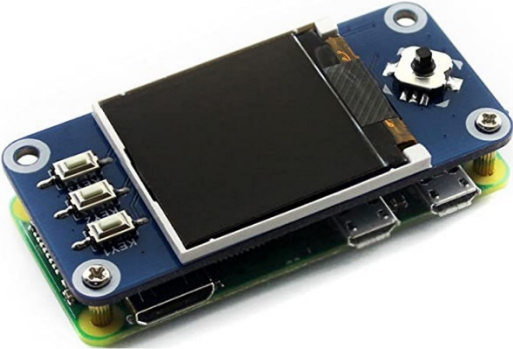
7.2.2 Display

In addition to the single computer board, the display is another very important component. It displays the measured values of the hydrophone in a way that is understandable to the user. In order to find a suitable variant for the hydrophone sound level meter, several display concepts were developed.

Attention was also paid to ensure that compatibility between the display and the small single computer board is possible without much effort. As shown in the Table 11 below, the following five display concepts were developed:

Table 11: Five concepts for the screen [18] [19] [20] [21] [22].

| Concept 1 | |
|---|---|
|  | |
| Type of Screen: | Not specified |
| Power consumption: | Not specified |
| Power: | The screen is powered by the Raspberry Pi |
| Price: | 30,86 € |
| Further information: | The screen is mounted on a board that can be connected directly to the Raspberry Pi. Thus plug and play. In addition, there are four buttons on the board |

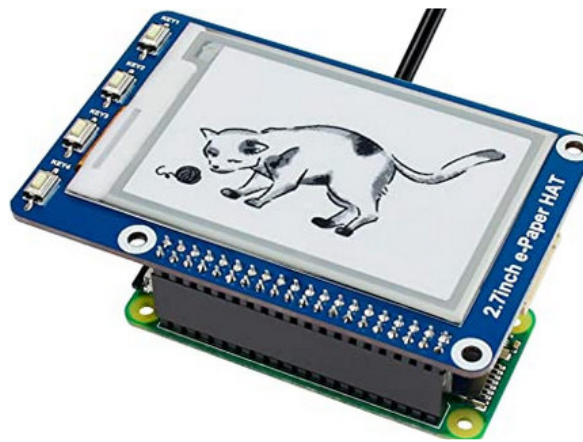
| Concept 2 | |
|--|--|
|  | |
| Type of Screen: | <p>1.44-inch LCD Display</p> <p>128*128 Pixels</p> <p>65K Display Color</p> |
| Power consumption: | Not specified |
| Power: | The screen is powered by the Raspberry Pi |
| Price: | 14,60 € |
| Further information: | The screen is mounted on a board that can be connected directly to the Raspberry Pi. Thus, plug and play. In addition, there are three buttons and a joystick on the board |

Concept 3




| | |
|-----------------------------|--|
| Type of Screen: | 1.54 inch LCD Display Touch Screen |
| Power consumption: | Not specified |
| Power: | The screen is powered by the Raspberry Pi |
| Price: | 21 € |
| Further information: | The screen is mounted on a board that can be connected directly to the Raspberry Pi. Thus, plug and play. In addition, there are six buttons and a joystick on the board |

Concept 4



| | |
|-----------------------------|--|
| Type of Screen: | 2.7-inch E-ink Display 264*176 Pixel |
| Power consumption: | Not specified |
| Power: | Ultra low power consumption approx. 26,4 mW |
| Price: | 20 € |
| Further information: | The screen is mounted on a board that can be connected directly to the Raspberry Pi. Thus, plug and play. In addition, there are four buttons on the board |

| Concept 5 | |
|--|---|
|  | |
| Type of Screen: | TFT Display ILI9341 1,44 inches 2,4 inches 3,2 inches |
| Power consumption: | Not specified |
| Power: | The screen is powered by the Raspberry Pi |
| Price: | 5 – 10 € |
| Further information: | This screen must be wired to the Raspberry Pi |

For a simplified decision-making process, all advantages and disadvantages of the respective concepts were listed in a pro-contra list. The pro-contra list is a simple way to decide for or against a specific project idea. The following Table 12 shows the respective advantages and disadvantages of the individual concepts:

Selection of components

Table 12: Pro-contra-list for the display concepts.

| Concept | Pros | Cons | Priority |
|-----------|--|--|----------|
| Concept 1 | + Plug and Play | - Expensive - No specifications given - Small screen - Design limited | 5 |
| Concept 2 | + Plug and Play + Joystick and buttons + Well-known manufacturer + 65K Colour Display | - Small screen - Design limited | 4 |
| Concept 3 | + Plug and Play + Joystick and many buttons | - Small screen - Design limited | 3 |
| Concept 4 | + Clear display easy to read + Low power consumption + Well-known manufacturer + Plug and play + Many positive reviews | - Black and white - Only four buttons | 1 |
| Concept 5 | + Very cheap + Many positive reviews + High design freedom | - Complex wiring | 2 |

As shown in the Table 12, the decision was made in favour of the Concept 4 with the E-ink display. In addition to the 2.7 inch display, the low energy consumption is particularly convincing. The lower the energy consumption, the lower the necessary battery capacity and thus also a lower battery volume and less mass. Furthermore, the E-ink display convinces with a very good readability even in very strong sunshine. In contrast, other displays are often very difficult to read when they are dazzled by the sun. In addition, the screen is already mounted on a circuit board that can simply be connected to the Raspberry Pi Zero 2 W via the provided pin connections. Four buttons are also already mounted on the display board, which can be used to navigate through the menu structure. The price of about 20 euros per unit is an acceptable value for a brand product from Waveshare.

As a compromise for this selection, it has to be accepted that the display is only in black and white. This means that no coloured displays are possible. Even though four buttons are already mounted on the display board, two or three more buttons would facilitate navigation in the menu structure or the selection of various filter functions.

7.2.3 DC-DC Step Up Converter

The DC-DC step-up converter (compare with Figure 16: DC-DC Step-Up Converter Figure 16) is another important component in the hydrophone sound level meter. This is because this DC-DC step-up converter converts the battery voltage of 3.7 V to a voltage of 12 V. This allows the hydrophone to be supplied with the required current directly from this board [23].

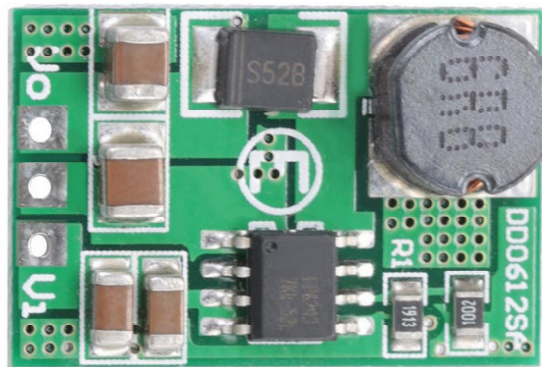


Figure 16: DC-DC Step-Up Converter [23].

The most important specifications of the DC-DC Step-Up Converter are shown below [23]:

- Input Voltage: DC 3,7 V,
- Output Voltage: DC 12 V,
- Output Power: 12 W,
- Average Output current: 0,63 A,
- Component Size: 24*16*6,2 mm.

7.2.4 DC-DC Step Down Converter

To operate Raspberry Pi Zero 2 W, a power supply is required. The input voltage can be 3.3 V or 5 V. Since both the screen and the ENC28J60 Ethernet SPI module require a working voltage of 3.3 V, the Raspberry Pi is supplied with an input voltage of 3.3 V. To

provide this voltage, a step-down DC-DC converter (compare with Figure 17) is used. To provide this voltage, a step down DC-DC converter is used. This positive-voltage regulator with the model designation UA78M33CKCS converts the 12 V output voltage of the DC-DC step-up converter into an output voltage of 3.3 V. This component was chosen for this reason. The choice for this component is justified by the fact that it is very small, light and is used primarily in the industrial sector and thus meets all requirements.

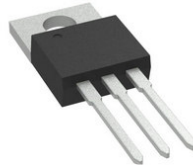


Figure 17: Step Down DC-DC Converter [18].

The most important specifications of the step down DC-DC converter are shown below [24]:

- Input Voltage: DC 5,3 – 25 V,
- Output Voltage: 3,3 V,
- Long Time Output Current: 0,5 A,
- Long Time Use Output Power: 1,65 W,
- Efficiency: 85 % for 3,3 V and 0,5 A,
- Operating Temperature Range: - 40°C to + 125°C,
- Input Connection: Soldering,
- Output Connection: Soldering.

7.2.5 ENC28J60 Ethernet SPI Module

In order to be able to evaluate the measurement information from the hydrophone, a physical connection must be established between the hydrophone and the small single computer board. There are two possibilities for this. One is to transfer the information via the USB micro port to the Raspberry Pi. The other option is to use the existing GPIO pins of the Raspberry Pi Zero 2W. As shown in the Figure 18 below, the data transfer between the Hydrophone and the single computer board is done via the GPIO pins. This requires an ENC28J60 Ethernet SPI module that converts the Ethernet data signals to GPIO signals. The connection between the ENC28J60 Ethernet SPI module and the Raspberry Pi is made with standard cables, which are soldered on both sides. A connection between the hydrophone connector and the ENC28J60 Ethernet SPI module is made using a network cable. The RJ45 plug is simply plugged into the RJ45 female socket provided on the ENC28J60 Ethernet SPI module. On the other side of the network cable, the individual wires are mechanically connected to the respective pin on the hydrophone connector.

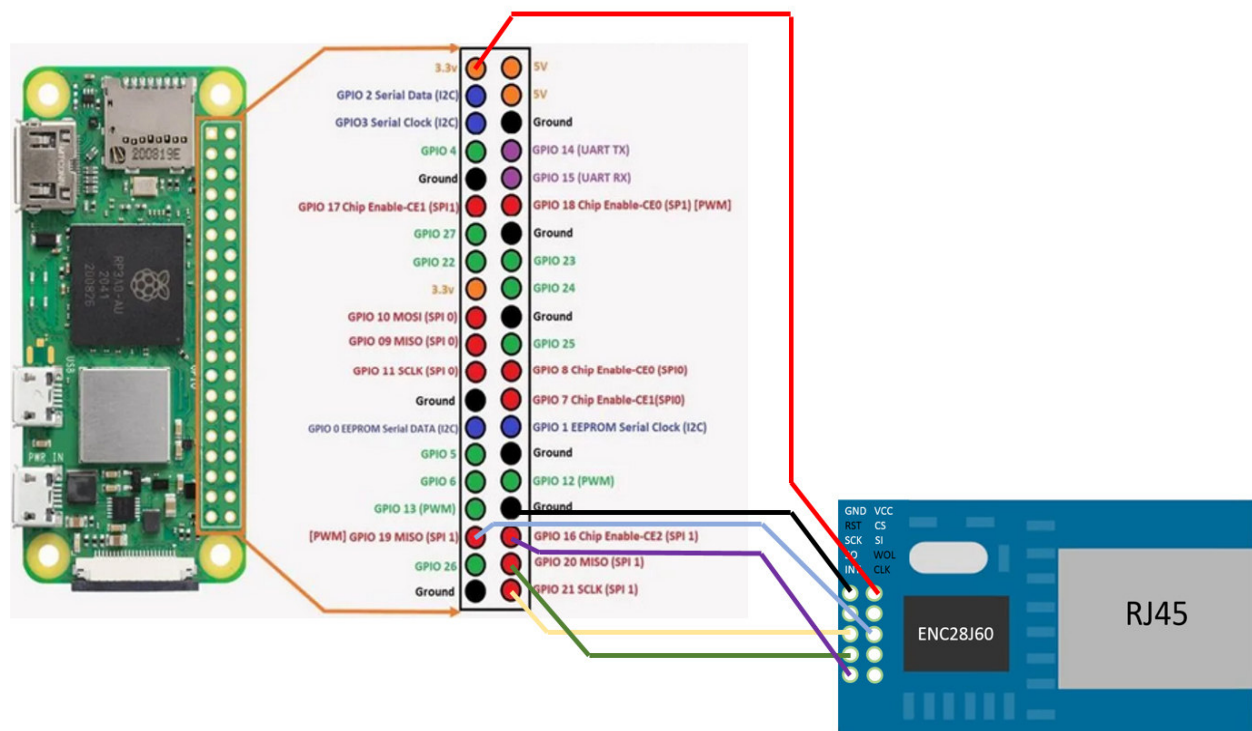


Figure 18: ENC28J60 Ethernet SPI Module connected to the Raspberry Pi Zero 2 W.

7.2.6 Battery

The battery is another central component. It provides the power supply for the Raspberry Pi Zero 2 W and the Hydrophone. A battery is an electrochemical energy storage device and a converter. When discharged, stored chemical energy is converted into electrical energy through the electrochemical redox reaction. The converted energy can be used by an electrical consumer independent of the power grid. [25]

In non-rechargeable primary batteries, the reactions during discharge are not or only partially reversible. In rechargeable secondary batteries (accumulators), on the other hand, the discharge reactions are largely reversible, so that multiple conversion from chemical to electrical energy and back is possible. The term "battery" refers to an interconnection of several galvanic cells. Colloquially, the term is also used for individual galvanic cells. Due to the many areas of application with very different requirements in terms of voltage, power and capacity, there are nowadays batteries in an almost unmanageable number of designs. [25]

The capacity of a battery is given as the theoretical charge capacity in ampere hours (unit: Ah). The removable capacity depends on the discharge current and the discharge voltage of the battery. Various discharge methods are common, including [25] :

- Constant current discharge,
- Constant resistance discharge,
- Constant power discharge.

Depending on the discharge method, the battery has a different capacity. A meaningful indication of the nominal capacity must therefore include the discharge current and the final discharge voltage. [25]

Since there are many different types of batteries. Therefore, a research was done to find out what the differences are between the different battery types. The following Table 13 **Fehler! Verweisquelle konnte nicht gefunden werden.** shows a comparison of different battery types in terms of different specifications such as:

- Specific energy and specific density,
- Charge / Discharge efficiency,
- Cycle durability,
- Nominal cell voltage,
- Energy / Consumer price.

Selection of components

Table 13: Comparison of different battery types.

| Battery Type | Specific energy | Specific density | Charge / discharge efficiency | Cycle durability | Nominal cell voltage | Energy / consumer price |
|-----------------------|-----------------|------------------|-------------------------------|--------------------|----------------------|-------------------------|
| Lead Acid | 35 – 40 Wh/kg | 80 – 90 Wh/L | 50 – 95 % | 350 cycles | 2,1 V | 0,01 €/Wh |
| NiCd | 45 – 80 Wh/kg | 70 – 100 Wh/L | 70 – 90 % | 1000 cycles | 1,2 V | 1 – 3 €/Wh |
| NiMH | 60 – 120 Wh/kg | 140 – 300 Wh/L | 66 – 92 % | 180 – 2000 cycles | 1,2 V | 2 – 4 €/Wh |
| Li-Ion Cobalt | 150 – 250 Wh/kg | 250 – 600 Wh/L | 95 % | 500 – 1000 cycles | 3,6 V | 0,15 €/Wh |
| Li-Ion Manganese | 100 – 150 Wh/kg | 250 – 600 Wh/L | 95 % | 500 – 1000 cycles | 3,7 V | 0,15 €/Wh |
| Li-Ion Iron Phosphate | 90 – 120 Wh/kg | 300 – 500 Wh/L | > 85 % | 1000 – 2000 cycles | 3,2 – 3,7 V | 0,6 €/Wh |

After identifying the different battery types that could be used for the hydrophone sound level meter, a decision had to be made as to which battery should be used. To make the decision easier, another table was created with the advantages and disadvantages of each battery type. At the same time, this Table 14 shows which battery type was prioritised. It can be seen that the battery type "LI-Ion iron phosphate" is the favourite. This is mainly due to the fact that this battery type is very safe and guarantees a long runtime. It also scores with a high discharge rate and a low weight.

Table 14: Battery types comparison.

| Battery Type | Pro´s | Con´s | Prio |
|----------------------|--|--|------|
| Lead Acid | + very cheap + Low self-discharge | - Really low energy density - Low cycle life - Not environmentally friendly | 5 |
| NiCd | + Operating temperature in the low and high range + Simple storage and transportation | - High self discharge - Medium cycle life - Low cell voltage | 5 |
| NiMH | + Reconditionable + Simple storage and transportation + Environmentally friendly | - High self discharge - High price - Low cell voltage | 4 |
| Li-Ion Cobalt | + High energy density + Lower cost + Light-weight | - Risky specially when damaged - Low discharge rates - Poor cobalt resource | 3 |
| Li-Ion Manganese | + High discharge rates + High Safety + Light-weight | - Lower energy density - Less volumetric capacity - Poor recycling performance | 2 |
| Li-Ion Iron Phospate | + Long life and inherently safe + High discharge rates + Light-weight | - Less volumetric capacity - Medium energy density | 1 |

In order to determine a suitable battery, a calculation must be made to know which capacity of the battery is required. For this purpose, the energy consumption of all components installed in the hydrophone sound level meter must be determined. In the following Table 15, all individual components are shown with their respective energy consumption.

Table 15: Power consumption calculation for the hydrophone sound level meter.

| Component type | Details | Consumption |
|--|---|-----------------|
| Raspberry Pi Zero 2 W | Max. power consumption: 3 W (0.6A) Average power Consumption: | 600 mW |
| Screen | 2,7 inch E-ink Display Average power consumption: | 26,4 mW |
| Ethernet to GPIO Converter | ENC28J60 Ethernet SPI module Average power consumption: | 594 mW |
| DC-DC Step Up Converter | Efficiency: 85 % for 12 V and 0,63 A, Average power consumption: | 352 mW |
| DC-DC Step Down Converter | Efficiency: 90 % for 3,3 V and 0,5 A, Average power consumption: | 123 mW |
| Hydrophone | PORPOISE TR-P-05-A-1-W-S-1 Average power consumption: | 1.000 mW |
| Total power consumption for the hydrophone sound level meter: | | 2.696 mW |

Now the following formula is used to calculate the required capacity of the battery. A safety margin of 20 per cent for the energy consumption is included in the calculation. In addition, a further safety factor of 40 percent is taken into account for the battery. This is because the battery must not be completely discharged and the capacity of the battery is reduced after several hundred charging and discharging processes. The calculated battery capacity is designed for a continuous running time of six hours.

$$\frac{P_{load}}{V_{Nominal}} * P_{safety} * hr * Battery_{safety} = \text{minimum battery capacity}$$

$$\frac{2,70 W}{3,7 V} * 1,2 * 6 h * 1,4 = 7.356 mAh$$

With:

P_{load} = Load power,

$V_{Nominal}$ = Nominal Battery Voltage,

P_{safety} = Power safety,

hr = running time in hours,

$Battery_{safety}$ = Battery safety.

To supply the hydrophone sound level meter with sufficient energy, a Li-Ion battery with a capacity of 7,800 mAh is used. The battery pack also includes charge and discharge protection. In addition to a cycle durability of up to 3,000 cycles, this battery model RS Pro 18650 26H Li-ion Battery (compare with Figure 19) convinces with further specifications, which are listed below [26]:

- Nominal Voltage: 3,7 V,
- Max. Discharge Current: 7 A
- Typical capacity: 7.800 mAh,
- Operating temperature: - 20°C to + 60°C,
- Shell material: PVC
- Weight 138 g,
- Size: 68*55*19 mm (L*W*H).



Figure 19: RS Pro 18650 26H Li-ion Battery Pack [26].

7.3 ON/OFF Switch

To switch the device on or off, an ON/OFF switch is required (see Figure 20). Although the Raspberry Pi Zero 2 W can also be shut down with the help of the operating software, it is then in a so-called sleep mode. This sleep mode has the disadvantage that although the device is switched off, it still consumes energy because the UPS uninterruptible supply control board is still in active mode. In order to avoid battery discharge, a waterproof ON/OFF switch with the model designation SV8FW3SS-3G1 is integrated between the battery and the DC-DC step up converter. At the same time, this switch is the on switch for the Hydrophone sound level meter. When the switch is pressed, power is supplied to the small single computer board and thus a boot process takes place.



Figure 20: SV8FW3SS-3G1 ON/OFF Switch [27].

7.4 Connectors

Different connectors are needed to mechanically connect external devices or components to the hydrophone sound level meter. These connectors are required for data transfer as well as for the transfer of electrical energy for charging the battery.

7.4.1 Bulgin PX0727/S09 as Hydrophone Connector

To transmit the measured values from the hydrophone, a connector is needed that connects the hydrophone with the hydrophone sound level meter. The connector should be waterproof and qualified for professional use. To connect the hydrophone, a Bulgin PX0727/S09 connector is used. This connector not only meets all the requirements, but is also already used in the marine sector for such applications. The following Figure 21 shows a picture of the Bulgin connector.



Figure 21: Bulgin PX0727/S09 Connector [28].

7.4.2 Bulgin Buccaneer PX0412/02P as External Power Supply Connector

To connect the external power supply to the hydrophone sound level meter, a connector is also required. This connector should also be waterproof and qualified for professional use. In addition, the connector is suitable for the transmission of current. This connector from Bulgin also fulfils all these requirements. The following Figure 22 shows a picture of the Bulgin connector.



Figure 22: Bulgin Buccaneer PX0412/02P Connector [29].

7.5 Other Components

In addition to the components described above, other components are required for the production of the hydrophone sound level meter. Cables are needed to wire the individual components together. The cables must meet the requirements of being certified for both data transfer and power transmission. Even if the currents involved are very small, the cables must be designed for this. To connect Bulgin's Hydrophone Connector to the

ENC28J60 Ethernet SPI Module, a standard network cable is used. Four wires are soldered to the hydrophone connector. The RJ 45 connector on the opposite side is plugged into the socket provided on the ENC28J60 Ethernet SPI module. Heat-shrink tubing is required to protect the soldered contacts from short-circuiting. This insulates all exposed contacts and prevents unwanted current flows.

8 Product design

8.1 Sketches

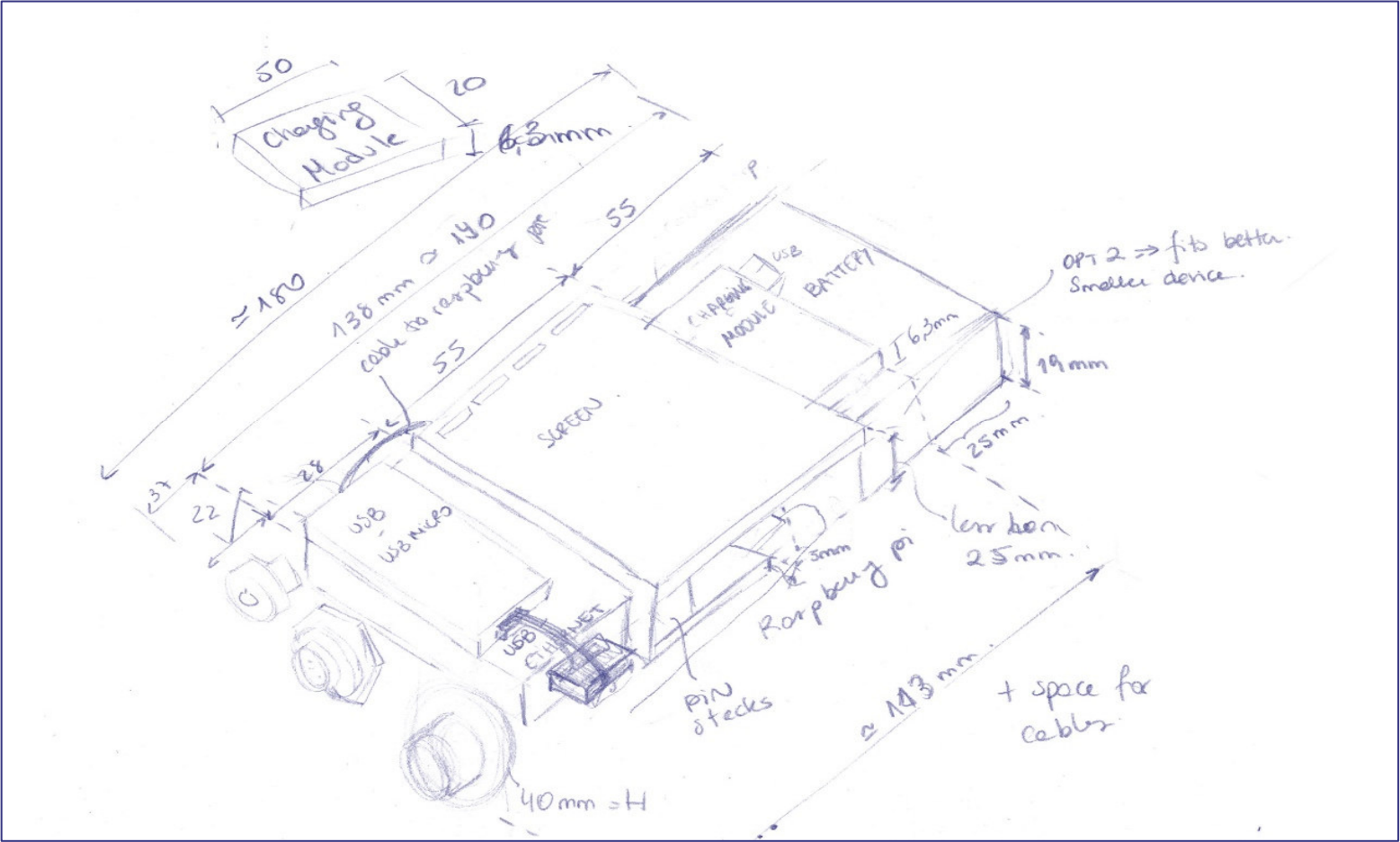


Figure 23: Components disposition.

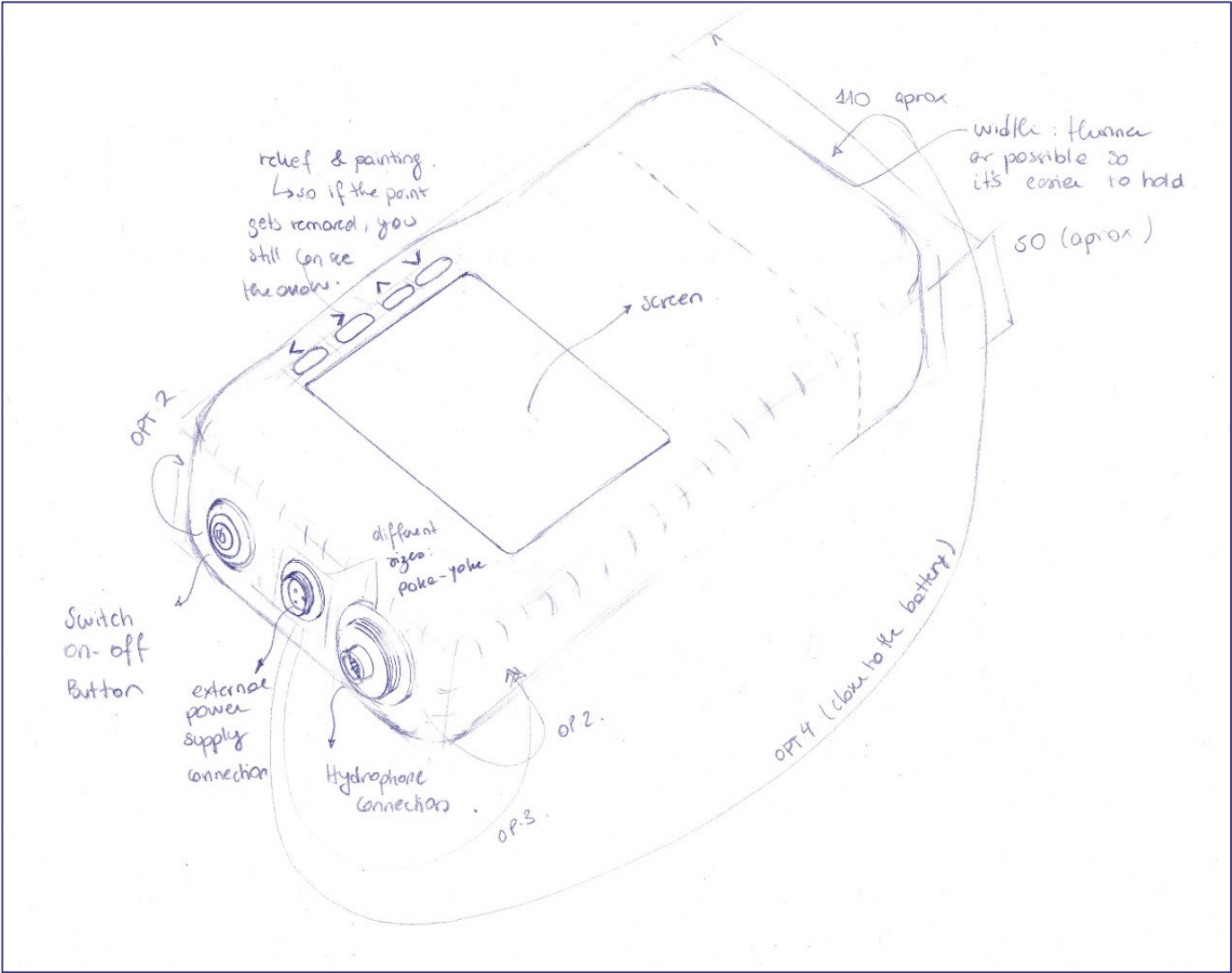


Figure 24: Device sketch.

8.2 Renders



Figure 25: Pontus from the front side.



Figure 26: Pontus from the turned side.

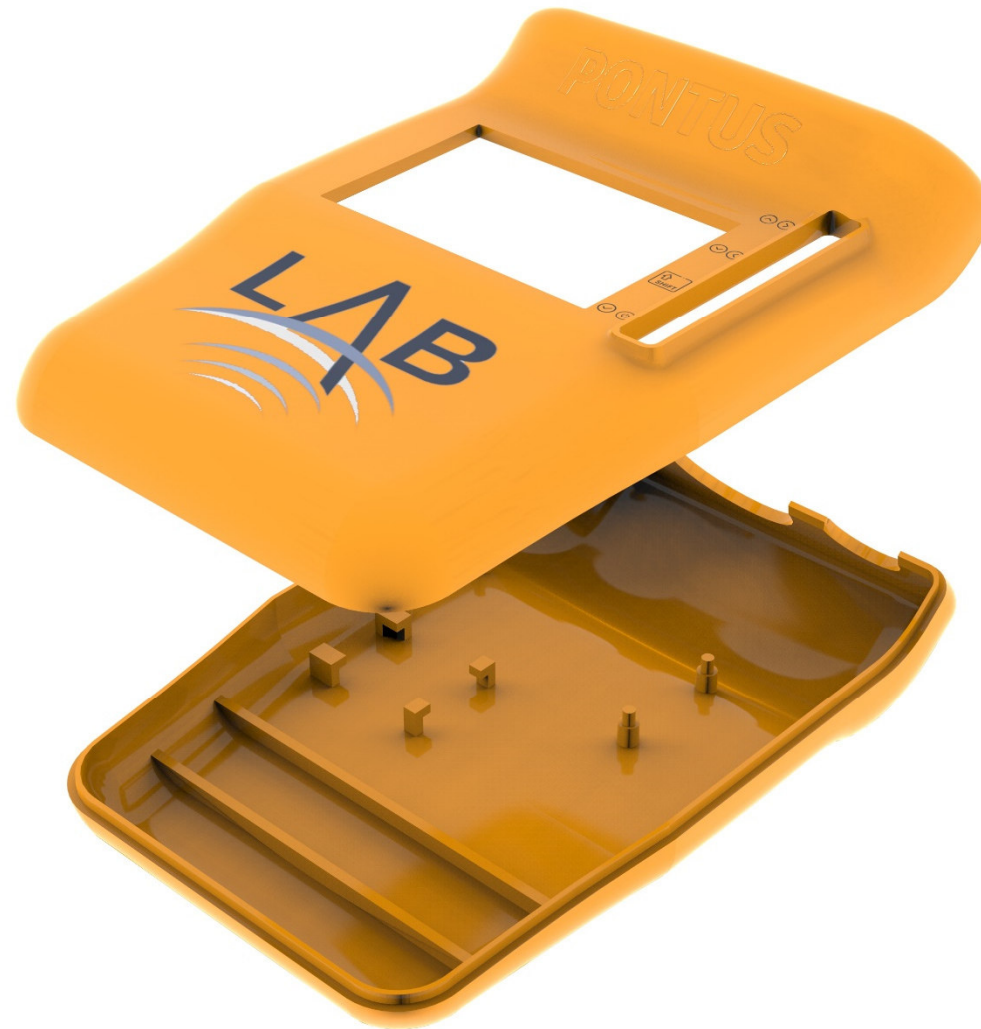


Figure 27: Exploded view of the case.

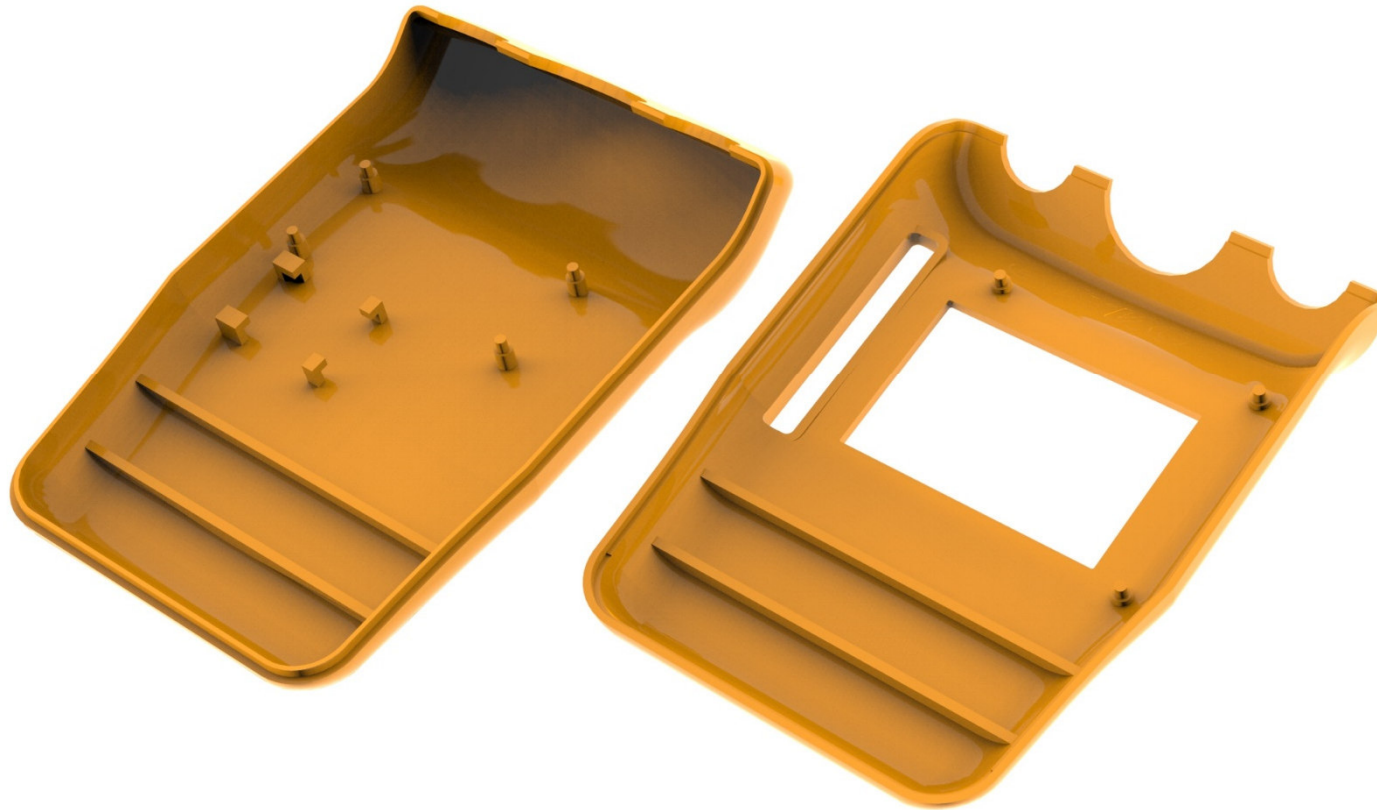


Figure 28: Interior details of the case.

9 Layout desing

9.1 First Ideas

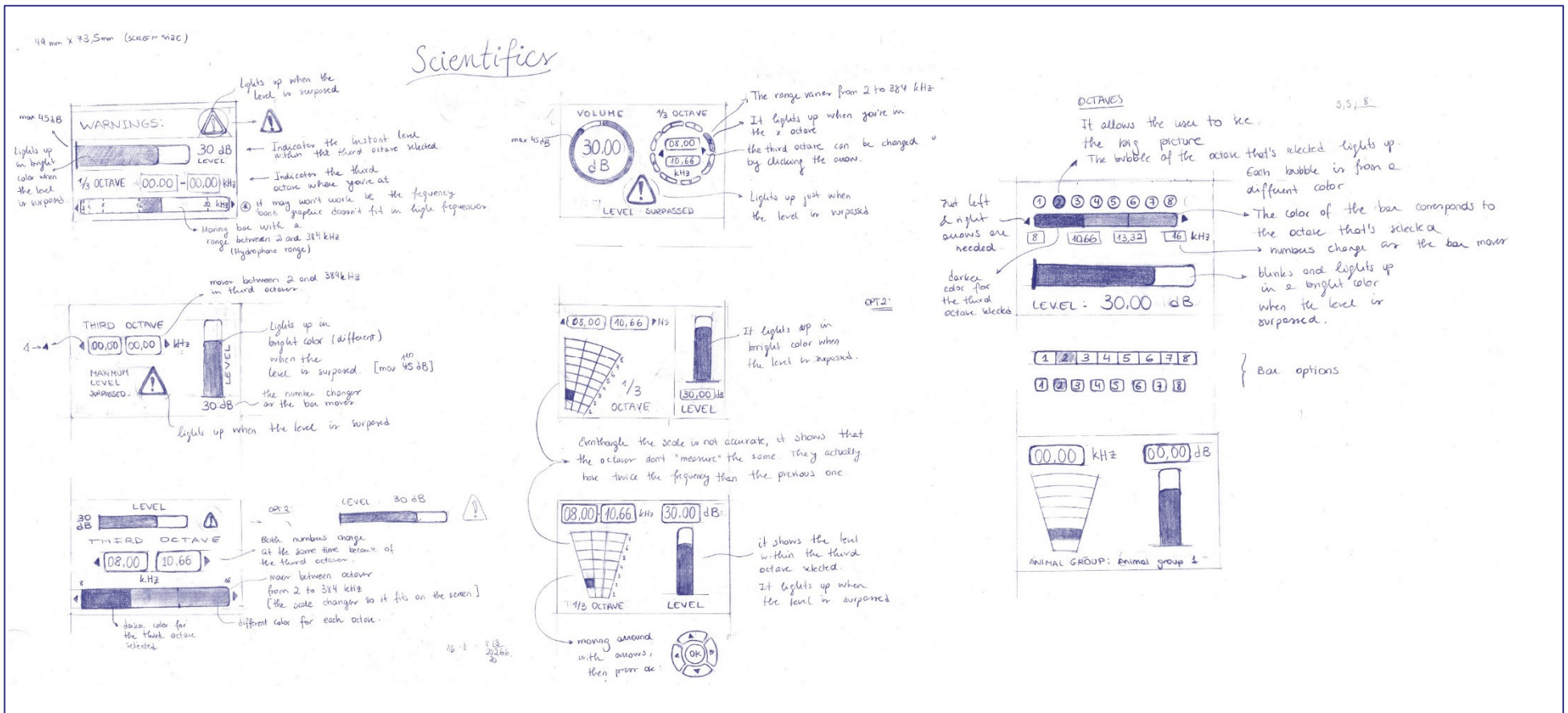


Figure 29: Layout ideas for advanced users.

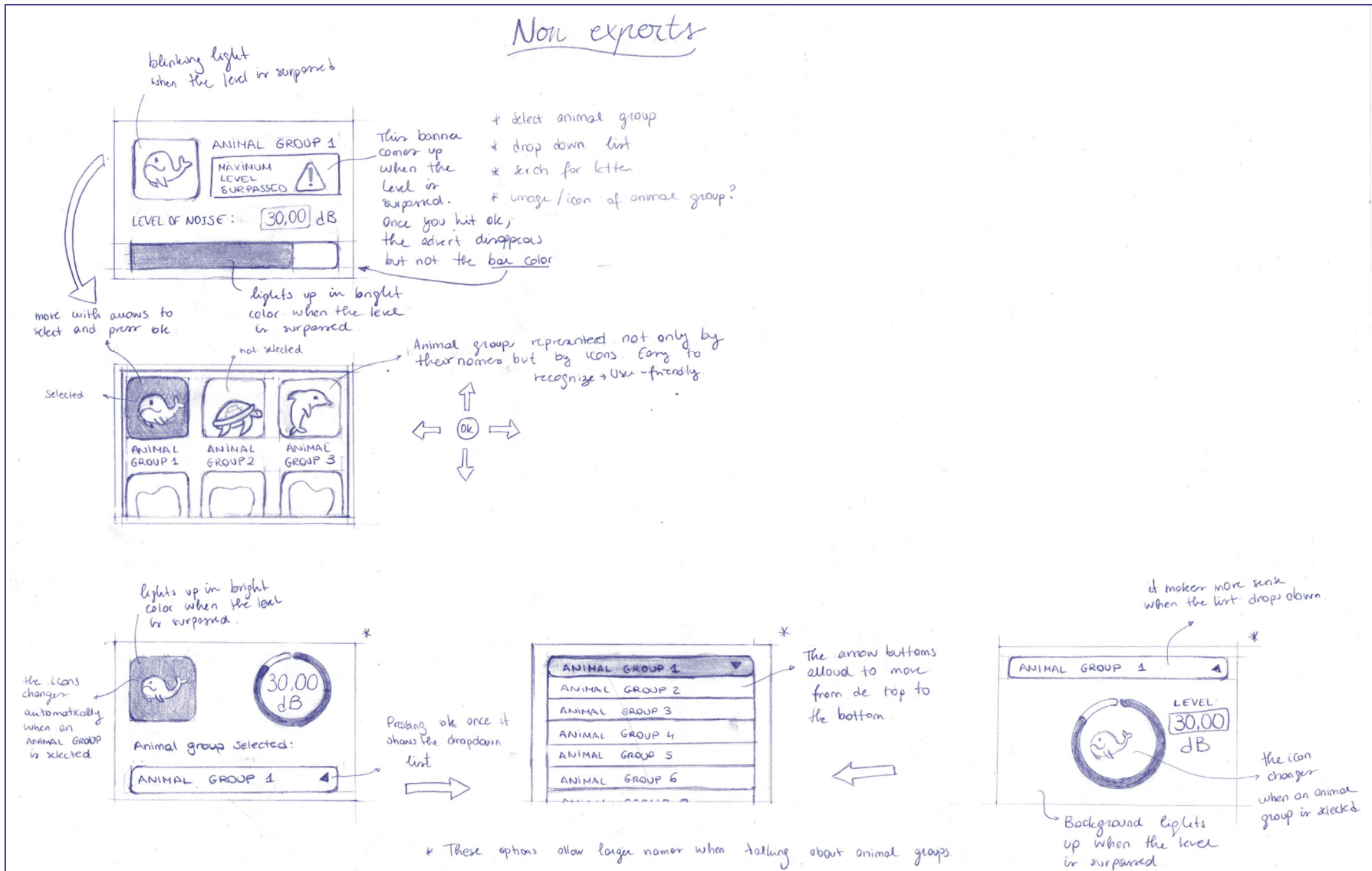


Figure 30: Layout ideas for group users.

9.2 Final layout

For the final layout design, the ideas of Scientifics, professionals and non-experts roles had been merged to simplify the programming. They both will be sharing the circle section grid adapted to their needs.

For changing between modes, the user will select with the right and left arrows that which are shown below the grid. The name of *1/3 OCTAVE* will change to the first animal group, *VHF*.

Advanced mode

For the advanced mode, the grid will show the octaves and their thirds. By pressing the right-left and up-down buttons, the user will be able to navigate throughout the panel quite easily. At the same time, the numbers on the top will change automatically when the user selects different divisions. This numbers show the bandwidth in kHz. The first number will be the minimum and the second one will show the maximum.

Also, the level bar will show the level of the sound that is recorded by the bandwidth that the user previously selected. To show the level more precisely, there is an upper box that shows the level in decibels. The following Figure 31 show the different positions of the squares that the user can select:

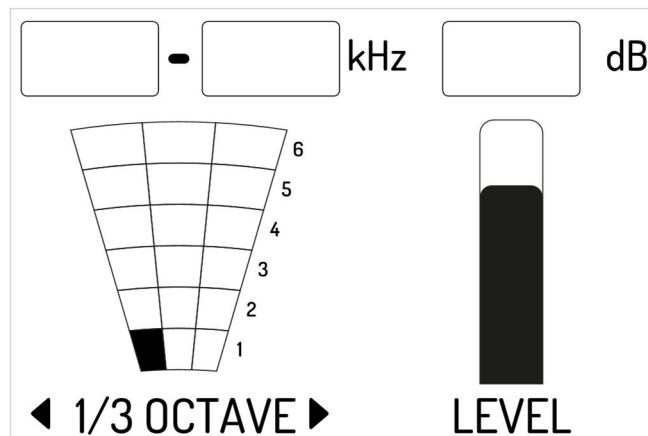


Figure 31: Example of advanced mode layout.

For changing between modes, the user will select with the right and left arrows which are shown in the grid above. The name of *1/3 OCTAVE* will change to the first animal group, *LF*.

Group mode

For the group mode, the usability will be the same one, but the grid will be divided in the eight groups of animals mentioned before in this article. The navigation this time will be just selecting the groups up and down. The level bar will act just like on the mode before (see Figure 32).

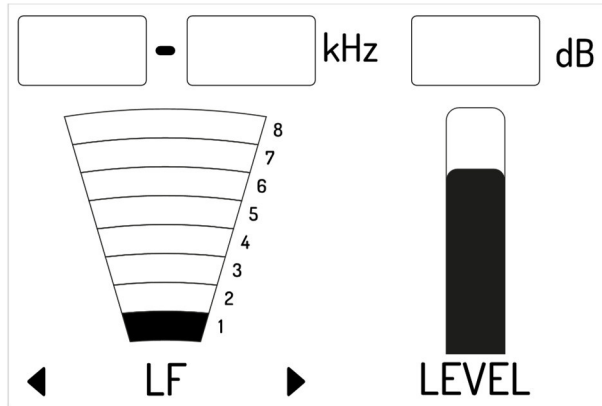


Figure 32: Example of group mode layout.

In both modes (see Figure 33), if the level surpasses the threshold for that bandwidth, the screen will show an alert just by blinking. This will be made by inverting the colors of the screen, so the background turns black:

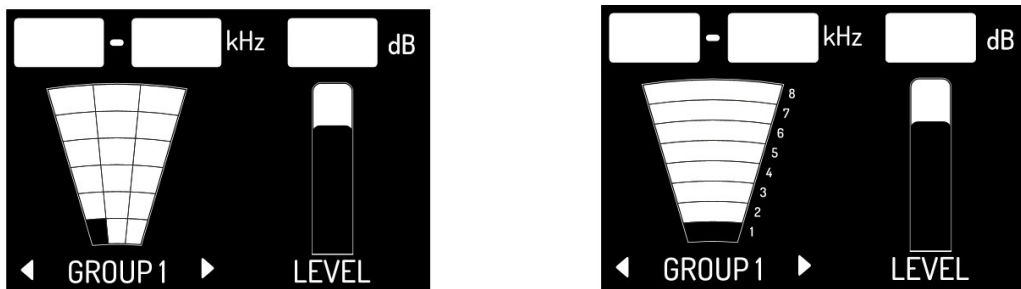


Figure 33: Alert in the advanced mode (left side) and alert in the group mode (right side).

10 Programming of Pontus

For this project, the language of programming is Python.

This program is separated into four parts which have four different functions:

- To read the data from the hydrophone
- To analyse this data in order to transform them into relevant information
- To display this information in the most user-friendly way
- To alert the customers when a peak level is higher than a predefined level

Other features can be added to this list in order to make the device more user-friendly.

10.1 Reading of information

The hydrophone sends data to our device by the ethernet port. Those data are sent in a wave file. This type of file is a no-compress file, and this prevents the loss of data. To extract the values, we use the library `scipy` and most specifically the module called “`wavfile`”. The function to read the file gives us the sample rate, in samples per second, and the value of each point of measurement. Those values are stored in a long list, called an array, that allows us to modify them and extract them in an efficient way. Because the wave file is in a 16 bits format, the values are between -32768 and 32767.

We can't use those values directly; we must convert them and give them real meaning.

10.2 Analysation of information

The first step of the analysis is to convert the value from the number of bits to pressure. To do that, first, we must divide by the maximum value possible, then multiply by the voltage to convert to the ADC range, then divide by the gain of the hydrophone and finally, divide by the coefficient links to the sensibility of the hydrophone.

$$Pressure\ Value = \frac{Bit\ Value}{Max\ Value} * Voltage * \frac{1}{gain} * \frac{1}{coefficient\ sensibility}$$

With this equation, we obtain pressure values in pascal (Pa). In our case, the maximum value is 32768 because we work with a 16-bit file, the voltage is 3V, there isn't gain, so it's equal to 1 and the sensibility coefficient is 10-8.5V/ μ Pa. The three last values are imposed by the hydrophone.

The second step is to convert the pressure values into a spectrogram. A spectrogram is a visual representation of the spectrum of frequencies of a signal as it varies with time (see Figure 34). So, when you look at a spectrogram, you must consider three parameters. The two firsts are common to other diagrams and are the x-axis and the y-axis. The third one is a specification of a spectrogram, and it is the colour of the point. Two points with different colours have different values.

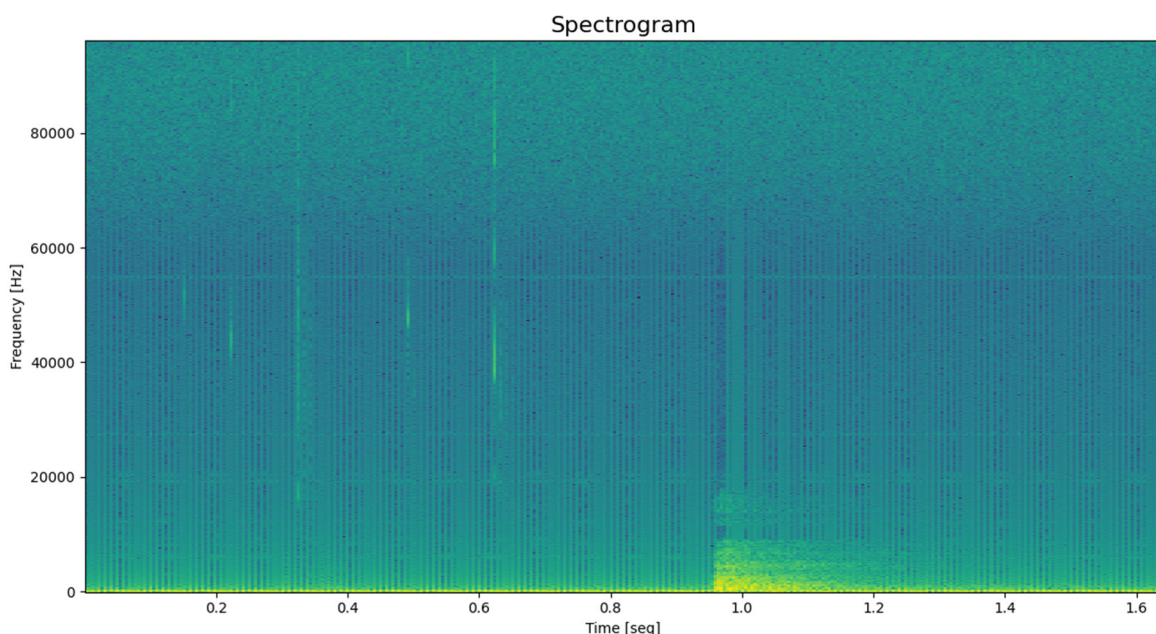


Figure 34: Example of spectrogram.

Then, we calculate the root mean square of the pressure values between two chosen frequencies and for a period of one second.

$$x_{rms} = \sqrt{\frac{1}{n} (x_1 + x_2^2 + \dots + x_n^2)}$$

Finally, we divide the value by the pressure of reference in the water, which is equal to 1 μ Pa. Then apply the logarithmic function at the square of the previous result and multiply it by 10. With this, we obtain the sound level in decibels, and now, we can display them to the user.

10.3 Displaying of information

In order to display the information on the screen, we use the library called pygame. This library allows us to create an image by addition different images on different layers (see Figure 35). With this method, it is very easy to create all the variation.

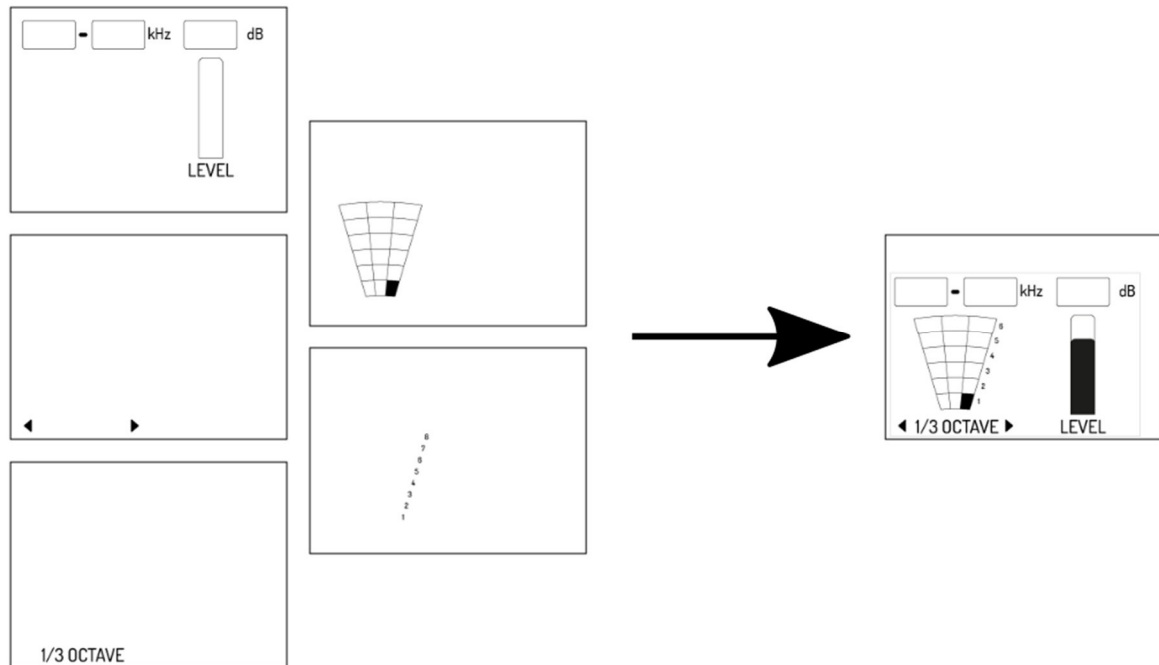


Figure 35: Construction of the image we want to display.

Our image is composed of five layers of image, a rectangle to draw the bar level and three texts in order to indicate the current value of the sound and the range of the studied sound.

10.4 Alerting the user

When the sound level is higher than the limit set by a database, the screen has to display an alert signal (see Figure 36). With this, the user can see instantly that the limit is over the value fixed. In order to alert the user, an alert sign blinks on the level intensity bar. The sign that blinks 10 times each second allows the user to see quickly that the limit is higher than the limit.



Figure 36: The two states of the blinking alert sign.

This way of alerting the user is different from what was initially designed. Reversing the colour of the screen was impossible with the library used and the only way to reverse it was too energy-intensive:

11 Cost calculation

The cost of the device is calculated by adding all the prices from the individual component (see Table 16). However this will only be a rough estimation. Components can become cheaper over time. It can also become more expensive over time, for example the raspberry pi can be more expensive because of the chip shortage. Also in this cost calculation the labour of assembling the device is not taken into account. Another thing to keep in mind is that when the device will be produce in bigger quantities the price will also lower.

When the device will be brought to the market the price will be much higher. There are many factors to take into account to set a price. The patenting, the supply and demand, the needed profit margin. At this moment a rough calculation of the selling price cannot be made yet.

Table 16: Cost calculation.

| Component | Price |
|---|--|
| Raspberry Pi Zero 2 W | 20,39 € |
| 2,7 inch E-ink Display | 24,04 € |
| DC-DC Step-Up Converter (3,7 V to 12 V) | 5,00 € |
| Step Down DC-DC Converter (12 V to 3,3 V) | 2,20 € |
| ENC28J60 Ethernet SPI Module | 4,86 € |
| Li-ion Battery | 34,11 € |
| On/Off Switch | 21 € |
| Hydrophone Connector PX0727/S09 | 15,42 € |
| Power supply Connector PX0412/02P | 9,93 |
| Housing | 6 € per piece (for a production volume of about 100 pieces) |
| Manufacturing | 27 € |
| Extra materials | 3 € |
| Total Costs | 172,95 € |

12 ECO Design

Eco-design is becoming increasingly important in design, as man-made changes to our environment can no longer be denied. Eco-design not only refers to energy-efficient and recycling-friendly products, but also takes into account the entire life cycle of a product, as well as upstream and downstream processes such as raw material extraction, production conditions, use and disposal. Eco-design as a design philosophy also addresses aspects such as user behaviour, the possibility of replacing or repairing defective parts and the durability and longevity of the product itself.

Eco-design was also taken into account in the development and product design of the hydrophone sound level meter in order to avoid negative effects on the environment. The following aspects were mainly taken into account during product development:

- Longevity,
- Sustainable Design.

12.1 Longevity

The durability of a product is one of the most important points in eco-design. Because if a product offers a long usability over the entire life cycle, both the total material consumption and the energy input can be reduced. It should be mentioned that it is not the consumption or expenditure for a device that is reduced, but that fewer products have to be produced over a longer period of time.

Among other things, longevity was taken into account in the selection of the rechargeable battery. Even though there are much cheaper variants besides the Li-ion iron phosphate battery, the Li-ion battery is known for its particularly long service life. In addition, the hydrophone sound level meter uses a Li-ion iron phosphate battery, which is much easier to recycle than other Li-ion batteries.

But also in the selection of materials, care was taken to ensure that the plastics are durable and long-lasting. Particular attention should be paid to the choice of materials to ensure that they are resistant to salt water and strong sunlight. However, consideration is also given to using recycled plastic in order to reduce the general consumption of raw materials.

Another focus during the development process was to ensure that durable components are used. Because the device is supposed to be waterproof, individual components cannot simply be replaced. As a result, the failure of one component would render the

entire product unusable. This is because opening the unit to replace components can damage the housing or seals. Such damage would lead to permanent leakage of the unit.

12.2 Sustainable Design

As the hydrophone sound level meter is to be available for both the business to business and business to customer market, sustainable design is not to be neglected. In today's society, responsible use of natural resources is assumed. As already described in the previous point, recycled raw materials are used as far as possible. Likewise, care is taken to ensure that the materials and components used can also be recycled or disposed of easily and as environmentally friendly as possible.

In addition to the points mentioned above, minimising the use of harmful substances is also of great importance. After all, when users hold the device in their hands for many hours, there should be no side effects from plastic incompatibilities. When selecting materials, it is therefore important to ensure that plastics or materials with a high level of toxicity are used.

13 Prototype

A prototype was built because the laboratory provided components (see Figure 37). This prototype is only used for demonstrations and presentations to show what possibilities the developed device offers. For the prototype, mainly two electronic components and two different battery types were used. The central component for processing the measurement data of the hydrophone is a Raspberry Pi 3 B. With the help of the touch screen, the user can control the hydrophone. With the help of the touch screen, the user can set or select different filters or settings. To transfer the measurement data from the hydrophone to the single computer board, an Ethernet to Ethernet converter is used, which is connected to the Raspberry Pi via a LAN cable. On the other side of the converter is an RJ45 socket to connect the hydrophone to it. As the hydrophone requires an external power supply, two 9 V batteries are connected in series to provide a stable and sufficient power supply of 18 V to the hydrophone. The Raspberry Pi 3 B, on the other hand, is powered by a 20,000 mAh power bank. The power supply is provided via a commercially available USB to USB micro cable. All components are fixed firmly and securely on a transparent polymethyl methacrylate plate.



Figure 37: Prototype.

14 Conclusion

The objective of the project was to develop a device that show instant sound levels recorded by the hydrophone that is connected to it. The main requirements of this device are that it has to be hand-held, that this device must show instant sound levels recorded by the hydrophone and give an alert when measurements surpass a certain defined value. Other desirable requirements are making the device waterproof. Also the device preferable need to have filters to focus on one specific group of marine animals.

The concept that is proposed in this project satisfy all of the requirements. The device is connectable to a digital hydrophone, it can show instant sound levels, it has different filters and it will give a warning signal when sound levels surpass a threshold value and it will be waterproof. At this moment a prototype is developed with a 3D printer and with alternative components such as a raspberry pi 3B instead of a raspberry pi zero 2W. These components are fixed on a polycarbonate plate to show the functionality of the device. When the intended concept will be produced the device will be hand-held and is able to connect to a digital hydrophone. The software is programmed. The sound level values that are dangerous for marine animals are established. Also the groups in which the marine animals are divided. These data are implemented in the prototype. The device is able to give a warning signal when these values are surpassed per specific animal group. All the components needed to make this device are divined and can be used when the device is going to be produced. The case and the layout of the screen are designed. All the components that are selected and the case that is designed will be waterproof. This makes the developed concept a success.

Although the sound level values that are dangerous for the animals are divined and implemented in the device, these values should be able to change because it is an ongoing research field. The PTS values are it this moment not yet implemented as another warning signal, this could in the future also be improved. Also some smaller improvements could be made, for example, the on and off switch is unnecessarily expensive. For the price efficiency it would be better to look for an inexpensive one. In addition, the power efficiency of the device can be increased if the DC-DC step down converter is connected directly to the battery instead of being connected behind the DC-DC step up converter. Due to a design freeze and too little time, a change in the wiring of the components was no longer possible.

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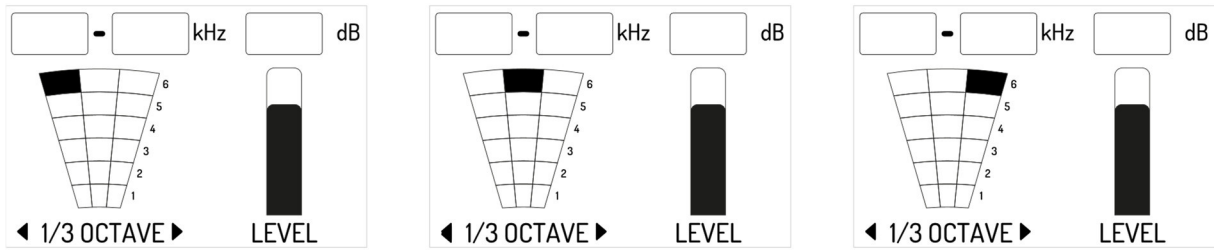
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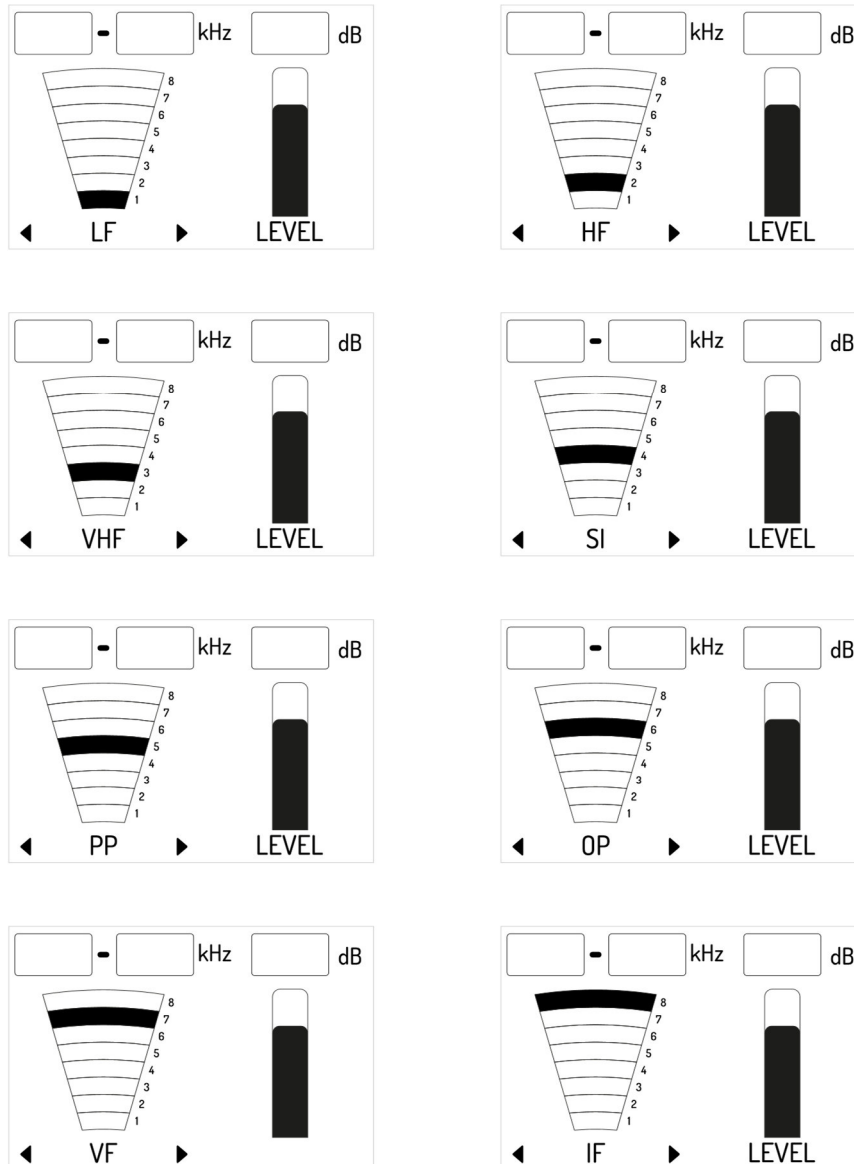
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Appendix A: Layout screens



Group mode



Appendix B: Program / Source Code

```
1 #import all the librairies needed
2 from numpy import around
3 from function import *
4 from display import *
5
6 #open the file with data from different animals and extract the data for this file
7 data_animals_list = extract_group("group_data.txt")
8
9 #open the file with octave data and extract the data for this file
10 data_octave_list = extract_group("octave.txt")
11
12 #open the wave file wanted
13 frequency_array, time_array, value_array = extract_wave_file("test.wav")
14
15 while True:
16     #get the time from the begin of the program in second
17     current_time = (pygame.time.get_ticks()//1000)%60
18
19     #if the second has changed
20     if current_time != previous_time:
21         previous_time = current_time
22         #ask for update the isplay on th screen
23         update_screen = True
24
25     #if the screen must be updated
26     if update_screen:
27         #extract the lower, upper and limit value in function of the configuration
28         lower_value,upper_value,limit_value=extrat_limits(data_animals_list,data_octave_list)
29
30         #get the time since the begin of the program in second
31         current_time = (pygame.time.get_ticks()//1000)%60
32
33         #display of all the information
34         displaying(arrow_configuration,group_configuration,grid_location,grid_selected,around((conver
35         /1000,3),limit_value)
36
37         #force the screen to do not updated
38         update_screen=False
39
40     #check if there is an event
41     for event in pygame.event.get():
42
43         #if the cross is pressed
44         if event.type == pygame.QUIT:
45             #close the program
46             pygame.quit()
47             quit()
48
49         # when the user make a right click
50         if event.type == MOUSEBUTTONDOWN and event.button == 1:
51             #udpate all the parameters for the display of the informations
52             group_configuration,arrow_selected,arrow_configuration,grid_selected,grid_locat:
53
54     #update of the display
55     pygame.display.flip()
```



```
1 #import all the librairies needed
2 from scipy.io import wavfile
3 import numpy as np
4 import matplotlib.pyplot as plt
5 from scipy import signal
6
7 #Draw the spectrogram in function of the input values
8 def draw_spectrogram(t,f,data):
9     plt.figure()
10    plt.pcolormesh(t, f,data) # Lineal spectrogram
11    plt.ylabel('Frequency [Hz]')
12    plt.xlabel('Time [seg]')
13    plt.title('Spectrogram',size=16)
14    plt.show()
15
16    return
17
18 #Convert value
19 def convert_data_db(data):
20     nbr_bit = 32768
21     voltage = 3
22     gain = 1
23     coef_pressure = 1 * 10**(-170/20)           #given by the builder of the hydrophone (
V/Pa)
24     pressure_ref_water = 1
25
26
27     #transformation the data express in V to a data express in Pa
28     data_change = data / nbr_bit * voltage / gain / coef_pressure
29     #divide this new value by the pressure if reference in the water
30     data_change = data_change / pressure_ref_water
31     #square this number
32     data_change = np.square(data_change)
33     #express the dat in dB
34     data_change = 10 * np.log10(data_change)
35     #return the data express in dB
36     return data_change
37
38 #Search the closet value indice of one numbers
39 def search_closest_nbr (array,nbr_wanted):
40     #loop to travel all the array
41     for i in range(0,array.shape[0]):
42         #if the number of the array is higher than the number wanted
43         if array[i]>nbr_wanted:
44             #if this indicator is not 0
45             if i != 0:
46                 #get the value of the previous number in the array
47                 nbr_before = array[i-1]
48                 #get the current value of the number in the array
49                 nbr_now = array[i]
50                 #if the difference between the number wanted and the previous number is le:
the different between the current number and the number wanted
51                 if nbr_wanted - nbr_before < nbr_now - nbr_wanted:
52                     #decrease the value of the indicator by 1
53                     i = i-1
54                 #break the loop
55                 break
56     #return the value of the indicator
57     return i
```

```
58
59 #search the closets values indices of two numbers
60 def search_interval (array,first_nbr,second_nbr):
61     return search_closest_nbr(array,first_nbr),search_closest_nbr(array,second_nbr)
62
63 #extract the data from an hydrophone and convert them
64 def extract_wave_file(audioName):
65     #opening of the file
66     fs, audiodata = wavfile.read(audioName)
67
68     nbr_point_fft = 1024
69
70     #Creation of the spectrogram
71
72     f, t, Sxx = signal.spectrogram(audiodata, fs>window = signal.hamming(nbr_point_fft),)
73
74     #Modification of the values due to the characteristics of the hydrophone
75     data_change = convert_data_dB(Sxx)
76
77     return f,t,data_change
78
79 #extract the criticals values from a txt file for each animal families and return a list w:
80 name, the lower value and the higher value
81 def extract_group(text_file):
82     #open the file
83     data_file = open(text_file,"r")
84     content = data_file.readlines()
85     #creation of an empty list
86     liste = []
87     #travel all the content of the file
88     for line in content:
89         #split the line with the /
90         middle_list = line.strip().split("/")
91         #the first term of the new list is the name of the family
92         new_list=[middle_list[0]]
93         #travel the rest of the list
94         for i in range(1,len(middle_list)):
95             #put the value in the new list
96             new_list.append(float(middle_list[i]))
97         #put the new list in the general list
98         liste.append(new_list)
99     #return the general list
100     return liste
101
102 #extract the values from a first matrix to another smaller in function of parameters give l
103 user
104 def extract_value(time_matrix, frequency_matrix, value_matrix,first_f,second_f,time,durati
105 #search the value of the indicator for the two marker than are given for the frequency
106 position_first_f,position_second_f = search_interval(frequency_matrix,first_f,second_f)
107 #search the value of the indicator for the two marker than are given for the time
108 position_first_timer, position_second_timer = search_interval(time_matrix,time,time+dur
109 #split the value matrix to just have the value between the given marker
110 new_matrix =
111 value_matrix[position_first_f:position_second_f+1,position_first_timer:position_second_tim
112 #return this new matrix
113 return new_matrix
114
115 #do the root means square of the values of a select windows
116 def root_mean_square(time_matrix,frequency_matrix,value_matrix,first_f,second_f,time):
```



```
114     #take the square of select windows (frequency and a time period)
115     value = np.square(extract_value(time_matrix, frequency_matrix,
value_matrix,first_f,second_f,time,1))
116     #do the square root of the sum of the all values divide by the number of values
117     rms = np.sqrt((value/value.size).sum())
118     #return the root mean square
119     return rms
120
121 #funtion to extract the limits in fonction of the mod/group selectionned by the user
122 def
extrat_limits(data_animals_list,data_octave_list,group_configuration,grid_selected,grid_lox
123     #reset values
124     lower_value= 0
125     upper_value = 0
126     limit_value = 220
127
128     #if we are not in the scientific mod
129     if group_configuration != 0:
130         lower_value = data_animals_list[group_configuration-1][1]
131         upper_value = data_animals_list[group_configuration-1][2]
132         limit_value = data_animals_list[group_configuration-1][3]
133     #if we are in the scientific mod
134     elif grid_selected:
135         #extract the value in fonction of the octave selected by the user
136         if grid_location == [1,1]:
137             lower_value = data_octave_list[0][1]
138             upper_value = data_octave_list[0][2]
139         elif grid_location == [1,2]:
140             lower_value = data_octave_list[1][1]
141             upper_value = data_octave_list[1][2]
142         elif grid_location == [1,3]:
143             lower_value = data_octave_list[2][1]
144             upper_value = data_octave_list[2][2]
145         elif grid_location == [2,1]:
146             lower_value = data_octave_list[3][1]
147             upper_value = data_octave_list[3][2]
148         elif grid_location == [2,2]:
149             lower_value = data_octave_list[4][1]
150             upper_value = data_octave_list[4][2]
151         elif grid_location == [2,3]:
152             lower_value = data_octave_list[5][1]
153             upper_value = data_octave_list[5][2]
154         elif grid_location == [3,1]:
155             lower_value = data_octave_list[6][1]
156             upper_value = data_octave_list[6][2]
157         elif grid_location == [3,2]:
158             lower_value = data_octave_list[7][1]
159             upper_value = data_octave_list[7][2]
160         elif grid_location == [3,3]:
161             lower_value = data_octave_list[8][1]
162             upper_value = data_octave_list[8][2]
163         elif grid_location == [4,1]:
164             lower_value = data_octave_list[9][1]
165             upper_value = data_octave_list[9][2]
166         elif grid_location == [4,2]:
167             lower_value = data_octave_list[10][1]
168             upper_value = data_octave_list[10][2]
169         elif grid_location == [4,3]:
170             lower_value = data_octave_list[11][1]
```

```
171         upper_value = data_octave_list[11][2]
172     elif grid_location == [5,1]:
173         lower_value = data_octave_list[12][1]
174         upper_value = data_octave_list[12][2]
175     elif grid_location == [5,2]:
176         lower_value = data_octave_list[13][1]
177         upper_value = data_octave_list[13][2]
178     elif grid_location == [5,3]:
179         lower_value = data_octave_list[14][1]
180         upper_value = data_octave_list[14][2]
181     elif grid_location == [6,1]:
182         lower_value = data_octave_list[15][1]
183         upper_value = data_octave_list[15][2]
184     elif grid_location == [6,2]:
185         lower_value = data_octave_list[16][1]
186         upper_value = data_octave_list[16][2]
187     elif grid_location == [6,3]:
188         lower_value = data_octave_list[17][1]
189         upper_value = data_octave_list[17][2]
190     #convert the values from kHz to Hz
191     lower_value = lower_value*1000
192     upper_value = upper_value *1000
193     #if we are not in this two mods
194     else:
195         #put defaults values
196         lower_value = 0
197         upper_value = 96000
198     #return all the limits values
199     return lower_value,upper_value,limit_value
```

```
1 #import all the librairies needed
2 import pygame
3 from pygame.locals import *
4
5 #start pygame
6 pygame.init()
7
8 #function of the display of information
9 def displaying(arrow,group,grid_location,grid_selected,instant_value,lower_limit,upper_lim:
10
11     #fill the window in white
12     display_surface.fill((255,255,255))
13     #display of the background
14     display_surface.blit(im_background,(0,0))
15
16     #display of the arrows
17     if arrow == 0:
18         display_surface.blit(im_arrow_b,(0,0))
19     elif arrow == 1:
20         display_surface.blit(im_arrow_l,(0,0))
21     elif arrow == 2:
22         display_surface.blit(im_arrow_r,(0,0))
23
24     #if we are in the scientific mode
25     if group == 0:
26         #display all the images needed
27         display_surface.blit(im_octave_nbr,(0,0))
28         display_surface.blit(im_octave_mode_name,(0,0))
29         #if we are on the grid
30         if grid_selected:
31             #display the image in function of the location of the cursor
32             if grid_location == [1,1]:
33                 display_surface.blit(im_octave_1_1,(0,0))
34             elif grid_location == [1,2]:
35                 display_surface.blit(im_octave_1_2,(0,0))
36             elif grid_location == [1,3]:
37                 display_surface.blit(im_octave_1_3,(0,0))
38             elif grid_location == [2,1]:
39                 display_surface.blit(im_octave_2_1,(0,0))
40             elif grid_location == [2,2]:
41                 display_surface.blit(im_octave_2_2,(0,0))
42             elif grid_location == [2,3]:
43                 display_surface.blit(im_octave_2_3,(0,0))
44             elif grid_location == [3,1]:
45                 display_surface.blit(im_octave_3_1,(0,0))
46             elif grid_location == [3,2]:
47                 display_surface.blit(im_octave_3_2,(0,0))
48             elif grid_location == [3,3]:
49                 display_surface.blit(im_octave_3_3,(0,0))
50             elif grid_location == [4,1]:
51                 display_surface.blit(im_octave_4_1,(0,0))
52             elif grid_location == [4,2]:
53                 display_surface.blit(im_octave_4_2,(0,0))
54             elif grid_location == [4,3]:
55                 display_surface.blit(im_octave_4_3,(0,0))
56             elif grid_location == [5,1]:
57                 display_surface.blit(im_octave_5_1,(0,0))
58             elif grid_location == [5,2]:
```



```
59         display_surface.blit(im_octave_5_2,(0,0))
60     elif grid_location == [5,3]:
61         display_surface.blit(im_octave_5_3,(0,0))
62     elif grid_location == [6,1]:
63         display_surface.blit(im_octave_6_1,(0,0))
64     elif grid_location == [6,2]:
65         display_surface.blit(im_octave_6_2,(0,0))
66     elif grid_location == [6,3]:
67         display_surface.blit(im_octave_6_3,(0,0))
68     display_surface.blit(im_octave_grid,(0,0))
69
70     #if we are in the casual mode
71     else:
72         #display all the images needed
73         display_surface.blit(im_group_nbr,(0,0))
74         #if the group 1 is selected
75         if group == 1:
76             display_surface.blit(im_group_1_bandwidth,(0,0))
77             display_surface.blit(im_group_1_name,(0,0))
78         #if the group 2 is selected
79         elif group == 2:
80             display_surface.blit(im_group_2_bandwidth,(0,0))
81             display_surface.blit(im_group_2_name,(0,0))
82         #if the group 3 is selected
83         elif group == 3:
84             display_surface.blit(im_group_3_bandwidth,(0,0))
85             display_surface.blit(im_group_3_name,(0,0))
86         #if the group 4 is selected
87         elif group == 4:
88             display_surface.blit(im_group_4_bandwidth,(0,0))
89             display_surface.blit(im_group_4_name,(0,0))
90         #if the group 5 is selected
91         elif group == 5:
92             display_surface.blit(im_group_5_bandwidth,(0,0))
93             display_surface.blit(im_group_5_name,(0,0))
94         #if the group 6 is selected
95         elif group == 6:
96             display_surface.blit(im_group_6_bandwidth,(0,0))
97             display_surface.blit(im_group_6_name,(0,0))
98         #if the group 7 is selected
99         elif group == 7:
100             display_surface.blit(im_group_7_bandwidth,(0,0))
101             display_surface.blit(im_group_7_name,(0,0))
102         #if the group 8 is selected
103         elif group == 8:
104             display_surface.blit(im_group_8_bandwidth,(0,0))
105             display_surface.blit(im_group_8_name,(0,0))
106
107     #constant for the display of numbers
108     x_middle_firt_nbr = 53
109     x_middle_second_nbr = 158
110     x_middle_third_nbr = 297
111     y_middle_nbr = 86
112
113     #creation of a fond for the text
114     font = pygame.font.Font(None, 42)
115
116     #display of the lower limit
117     first_nbr = str(lower_limit)
```

```
118 text_first_nbr = font.render(first_nbr, True, (0,0,0))
119 size_x_nbr,size_y_nbr = font.size(first_nbr)
120 display_surface.blit(text_first_nbr,(x_middle_firt_nbr-size_x_nbr//2,y_middle_nbr-size_
121
122 #display of the upper limit
123 second_nbr = str(upper_limit)
124 text_second_nbr = font.render(second_nbr, True, (0,0,0))
125 size_x_nbr,size_y_nbr = font.size(second_nbr)
126 display_surface.blit(text_second_nbr,(x_middle_second_nbr-size_x_nbr//2,y_middle_nbr-s:
127
128 #display of the real time value
129 third_nbr = str(instant_value)
130 text_third_nbr = font.render(third_nbr, True, (0,0,0))
131 size_x_nbr,size_y_nbr = font.size(third_nbr)
132 display_surface.blit(text_third_nbr,(x_middle_third_nbr-size_x_nbr//2,y_middle_nbr-size
133
134 #variable for the display of the bar
135 x_bar = 279
136 y_bar = 121
137 width_bar = 35
138 radius_border_bar = 5
139 maximum_length_bar = 151
140
141 #variable of the real time value
142 real_time_value = instant_value
143 maximum_value = value_limit
144 if real_time_value > maximum_value:
145     real_time_value = maximum_value
146
147 #calculation of the lenght of the real time bar
148 lenght_bar = int(real_time_value/maximum_value*maximum_length_bar)
149 #display of the bar
150 pygame.draw.rect(display_surface, (0,0,0), (x_bar, y_bar+maximum_length_bar-lenght_bar-
lenght_bar-radius_border_bar), 0)
151 pygame.draw.circle(display_surface,(0,0,0),(x_bar+radius_border_bar,y_bar-
lenght_bar+maximum_length_bar+radius_border_bar),radius_border_bar)
152 pygame.draw.circle(display_surface,(0,0,0),(x_bar+width_bar-radius_border_bar,y_bar-
lenght_bar+maximum_length_bar+radius_border_bar),radius_border_bar)
153 pygame.draw.rect(display_surface,(0,0,0),(x_bar+radius_border_bar,y_bar-lenght_bar+maxi
2*radius_border_bar,radius_border_bar),0)
154 pygame.draw.rect(display_surface,(255,255,255),(x_bar,y_bar + 1 + maximum_length_bar,w:
155
156 #if the real time value is highter than the max value, a exclamation sign is blinking
157 if real_time_value == maximum_value:
158     if (pygame.time.get_ticks()*10//1000)%2==1:
159         display_surface.blit(im_warning,(232,130))
160     else :
161         display_surface.blit(im_warning_n,(232,130))
162
163 #variable for the display of buttons
164 coord_x_button = 400
165 coord_y_button = 70
166 spacing_x_button = 40
167 spacing_y_button = 55
168
169 #display of the up arrow button
170 display_surface.blit(im_arrow_up_button,(coord_x_button,coord_y_button))
171 #display of the right arrow button
172 display_surface.blit(im_arrow_right_button,(coord_x_button + spacing_x_button,coord_y_l
```



```
173     #display of the down arrow
174     display_surface.blit(im_arrow_down_button,(coord_x_button,coord_y_button + 1 * spacing
175     #display of the left arrow
176     display_surface.blit(im_arrow_left_button,(coord_x_button + spacing_x_button,coord_y_b
177     #display of the shift button
178     display_surface.blit(im_shift_button,(coord_x_button,coord_y_button + 2 * spacing_y_bu
179     #display of the check button
180     display_surface.blit(im_ok_button,(coord_x_button,coord_y_button + 3 * spacing_y_butto
181     #display of the shut down button
182     display_surface.blit(im_off_button,(coord_x_button + spacing_x_button,coord_y_button +
183
184     return #with this function we don't need to return something
185
186 #function used when a mouse click happends
187 def
188 event_mouse(coord_click_x,coord_click_y,arrow_selected,arrow_configuration,group_configurat
189
190     #constant for the hitbox of the buttons
191     coord_x_button = 400
192     coord_y_button = 70
193     spacing_x_button = 40
194     spacing_y_button = 55
195     size_button = 32
196
197     #if the click is on the shutdown button
198     if coord_click_x in range(coord_x_button + spacing_x_button,coord_x_button + spacing_x_
199     in range(coord_y_button + 3 * spacing_y_button,coord_y_button + 3 * spacing_y_button + size
200     pygame.quit()
201     quit()
202
203     #if the arrow for selectionning the group is selected
204     elif arrow_selected:
205
206         #if we want to enter in the grid of the scientific mod
207         if group_configuration == 0 and coord_click_x in range(coord_x_button ,coord_x_butt
208         range(coord_y_button + 0 * spacing_y_button,coord_y_button + 0 * spacing_y_button + size_b
209         arrow_selected = False
210         grid_selected = True
211         arrow_configuration = 0
212
213         #if it's the right arrow that is pressed
214         elif arrow_configuration == 2:
215
216             #if the button of selection was clicked
217             if coord_click_x in range(coord_x_button,coord_x_button + size_button) and coor
218             spacing_y_button,coord_y_button + 3 * spacing_y_button + size_button):
219                 group_configuration = group_configuration + 1
220                 #security for not getting to hight in the increment
221                 if group_configuration == 9:
222                     group_configuration = 0
223
224             #if the left arrow image is pressed
225             if coord_click_x in range(coord_x_button + spacing_x_button,coord_x_button + s
226             coord_click_y in range(coord_y_button + 1 * spacing_y_button,coord_y_button + 1 * spacing_
227                 arrow_configuration = 1
228
229             #if it's the left arrow that is pressed
230             elif arrow_configuration == 1:
231
232                 #if the image of selection was clicked
```



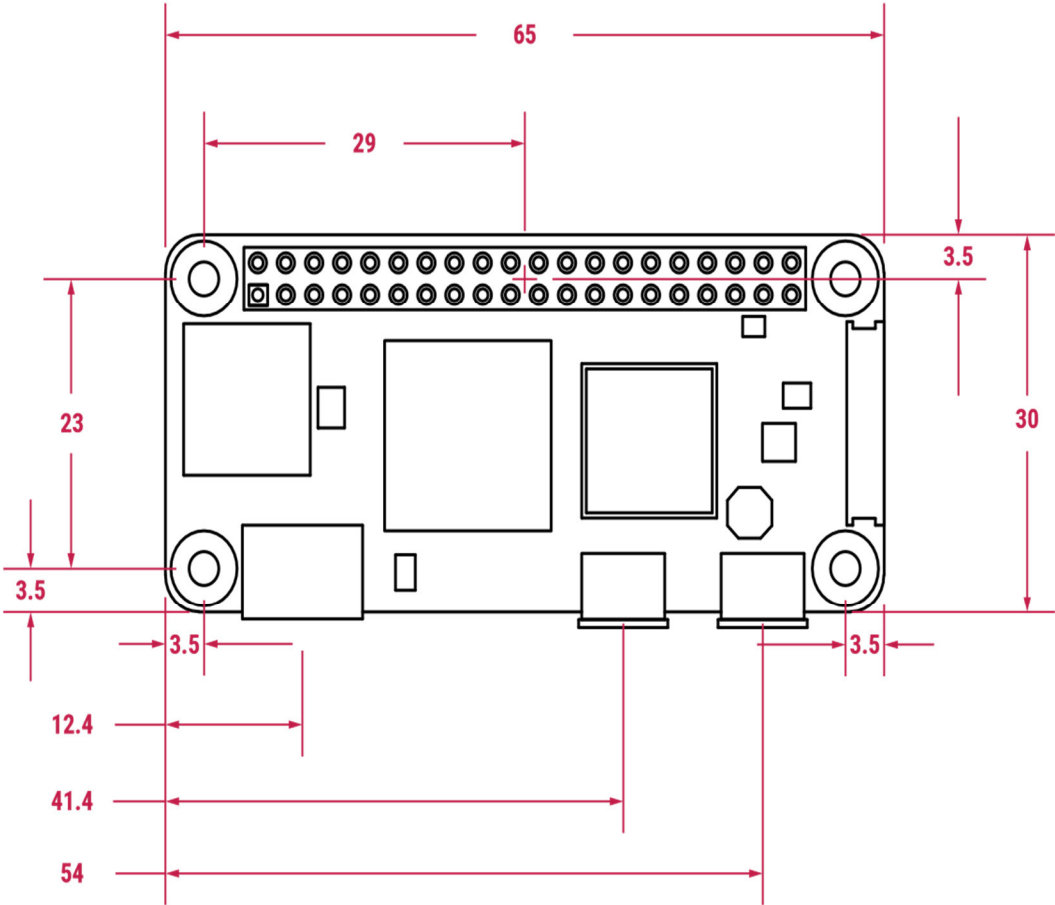
```
228     if coord_click_x in range(coord_x_button,coord_x_button + size_button) and coord_click_y in range(coord_y_button,coord_y_button + size_button):
229         group_configuration = group_configuration - 1
230         #security for not getting to low in the increment
231         if group_configuration == -1:
232             group_configuration = 8
233         #if the right arrow image is pressed
234         if coord_click_x in range(coord_x_button + spacing_x_button,coord_x_button + spacing_x_button + size_button) and coord_click_y in range(coord_y_button + 0 * spacing_y_button,coord_y_button + 0 * spacing_y_button + size_button):
235             arrow_configuration = 2
236
237         #if we want to enter the grid of the scientific mod
238         if group_configuration == 0 and coord_click_x in range(coord_x_button ,coord_x_button + size_button) and coord_click_y in range(coord_y_button + 0 * spacing_y_button,coord_y_button + 0 * spacing_y_button + size_button):
239             arrow_selected = False
240             grid_selected = True
241             arrow_configuration = 0
242
243         #if the grid is selected
244         elif grid_selected:
245
246             #if the cursor is in the bottom line and the user go down
247             if grid_location[0] == 1 and coord_click_x in range(coord_x_button ,coord_x_button + size_button) and coord_click_y in range(coord_y_button + 1 * spacing_y_button,coord_y_button + 1 * spacing_y_button + size_button):
248                 #pass in arrow mode and disable the grid mode, and the arrow is the right one
249                 arrow_selected = True
250                 grid_selected = False
251                 arrow_configuration = 2
252
253             #if the up button is pressed
254             elif coord_click_x in range(coord_x_button ,coord_x_button + size_button) and coord_click_y in range(coord_y_button + 0 * spacing_y_button,coord_y_button + 0 * spacing_y_button + size_button):
255                 new_nbr = grid_location[0] + 1
256                 #security to do not go outside of the grid
257                 if new_nbr < 7 :
258                     grid_location = [new_nbr,grid_location[1]]
259
260             #if the down button is pressed
261             elif coord_click_x in range(coord_x_button ,coord_x_button + size_button) and coord_click_y in range(coord_y_button + 1 * spacing_y_button,coord_y_button + 1 * spacing_y_button + size_button):
262                 new_nbr = grid_location[0] - 1
263                 #security to do not go outside of the grid
264                 if new_nbr > 0 :
265                     grid_location = [new_nbr ,grid_location[1]]
266             #if the right button is pressed
267             elif coord_click_x in range(coord_x_button + spacing_x_button,coord_x_button + spacing_x_button + size_button) and coord_click_y in range(coord_y_button + 0 * spacing_y_button,coord_y_button + 0 * spacing_y_button + size_button):
268                 new_nbr = grid_location[1] + 1
269                 #security to do not go outside of the grid
270                 if new_nbr < 4 :
271                     grid_location = [grid_location[0],new_nbr]
272
273             #if the left button is pressed
274             elif coord_click_x in range(coord_x_button + spacing_x_button,coord_x_button + spacing_x_button + size_button) and coord_click_y in range(coord_y_button + 1 * spacing_y_button,coord_y_button + 1 * spacing_y_button + size_button):
275                 new_nbr = grid_location[1] - 1
276                 #security to do not go outside of the grid
277                 if new_nbr > 0 :
278                     grid_location = [grid_location[0],new_nbr]
279
```

```
280     #force the screen to be updated
281     update = True
282
283     #return all the variable needed for the display of informations
284     return group_configuration,arrow_selected,arrow_configuration,grid_selected,grid_locat:
285
286 #importation of all the picture
287 im_background = pygame.image.load("./image/General Background.png")
288
289 im_arrow_b = pygame.image.load("./image/Arrow.png")
290 im_arrow_r = pygame.image.load("./image/Selected Arrow Right.png")
291 im_arrow_l = pygame.image.load("./image/Selected Arrow Left.png")
292
293 im_group_nbr = pygame.image.load("./image/Groups Numbers.png")
294 im_octave_nbr = pygame.image.load("./image/Octaves Numbers.png")
295
296 im_group_1_bandwidth = pygame.image.load("./image/Group bandwidth 1.png")
297 im_group_1_name = pygame.image.load("./image/Group Name 1 - LF.png")
298
299 im_group_2_bandwidth = pygame.image.load("./image/Group bandwidth 2.png")
300 im_group_2_name = pygame.image.load("./image/Group Name 2 - HF.png")
301
302 im_group_3_bandwidth = pygame.image.load("./image/Group bandwidth 3.png")
303 im_group_3_name = pygame.image.load("./image/Group Name 3 - VHF.png")
304
305 im_group_4_bandwidth = pygame.image.load("./image/Group bandwidth 4.png")
306 im_group_4_name = pygame.image.load("./image/Group Name 4 - SI.png")
307
308 im_group_5_bandwidth = pygame.image.load("./image/Group bandwidth 5.png")
309 im_group_5_name = pygame.image.load("./image/Group Name 5 - PP.png")
310
311 im_group_6_bandwidth = pygame.image.load("./image/Group bandwidth 6.png")
312 im_group_6_name = pygame.image.load("./image/Group Name 6 - OP.png")
313
314 im_group_7_bandwidth = pygame.image.load("./image/Group bandwidth 7.png")
315 im_group_7_name = pygame.image.load("./image/Group Name 7 - VF.png")
316
317 im_group_8_bandwidth = pygame.image.load("./image/Group bandwidth 8.png")
318 im_group_8_name = pygame.image.load("./image/Group Name 8 - IF.png")
319
320 im_octave_mode_name = pygame.image.load("./image/1-3 Octave.png")
321
322 im_octave_grid = pygame.image.load("./image/Octave background grid.png")
323 im_octave_grid_grey = pygame.image.load("./image/Grey_Octave background grid.png")
324
325 im_octave_1_1 = pygame.image.load("./image/Octave 1.1.png")
326 im_octave_1_2 = pygame.image.load("./image/Octave 1.2.png")
327 im_octave_1_3 = pygame.image.load("./image/Octave 1.3.png")
328
329 im_octave_2_1 = pygame.image.load("./image/Octave 2.1.png")
330 im_octave_2_2 = pygame.image.load("./image/Octave 2.2.png")
331 im_octave_2_3 = pygame.image.load("./image/Octave 2.3.png")
332
333 im_octave_3_1 = pygame.image.load("./image/Octave 3.1.png")
334 im_octave_3_2 = pygame.image.load("./image/Octave 3.2.png")
335 im_octave_3_3 = pygame.image.load("./image/Octave 3.3.png")
336
337 im_octave_4_1 = pygame.image.load("./image/Octave 4.1.png")
338 im_octave_4_2 = pygame.image.load("./image/Octave 4.2.png")
```

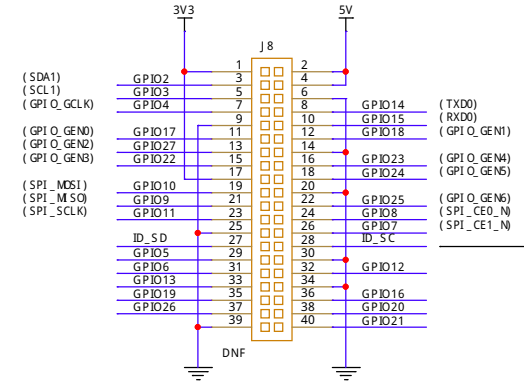
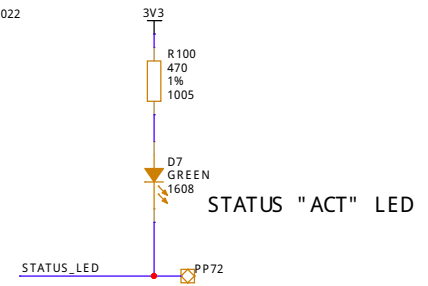
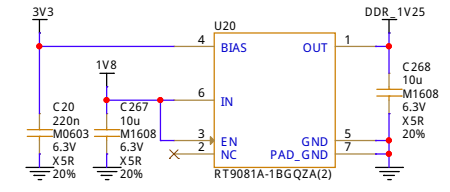
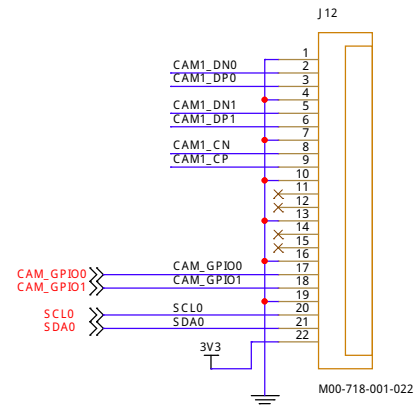
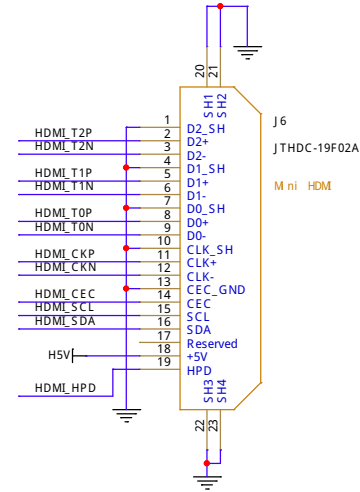
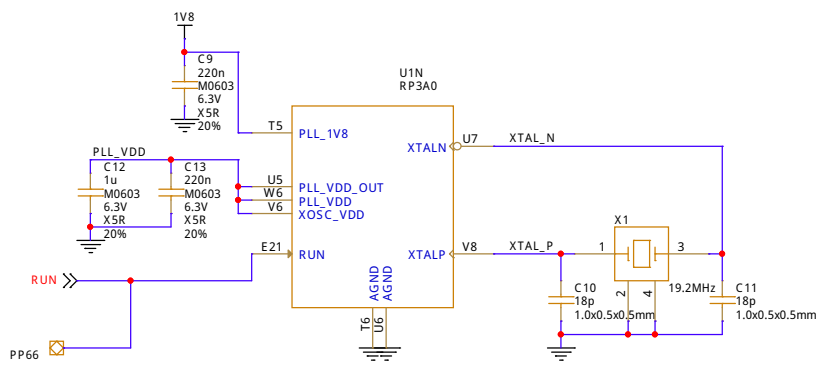
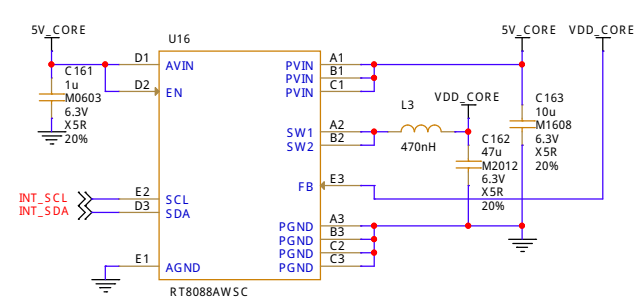
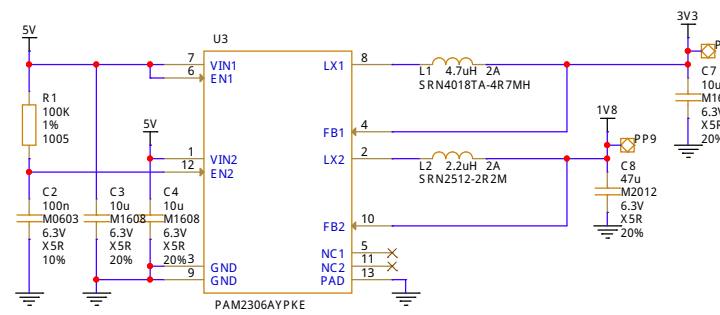
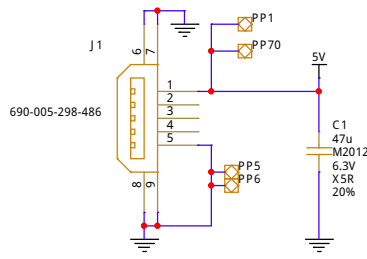


```
339 im_octave_4_3 = pygame.image.load("./image/Octave 4.3.png")
340
341 im_octave_5_1 = pygame.image.load("./image/Octave 5.1.png")
342 im_octave_5_2 = pygame.image.load("./image/Octave 5.2.png")
343 im_octave_5_3 = pygame.image.load("./image/Octave 5.3.png")
344
345 im_octave_6_1 = pygame.image.load("./image/Octave 6.1.png")
346 im_octave_6_2 = pygame.image.load("./image/Octave 6.2.png")
347 im_octave_6_3 = pygame.image.load("./image/Octave 6.3.png")
348
349 im_arrow_left_button = pygame.image.load("./image/left-arrow.png")
350 im_arrow_right_button = pygame.image.load("./image/right-arrow.png")
351 im_arrow_up_button = pygame.image.load("./image/up-arrow.png")
352 im_arrow_down_button = pygame.image.load("./image/down-arrow.png")
353 im_shift_button = pygame.image.load("./image/shift.png")
354 im_ok_button = pygame.image.load("./image/check.png")
355 im_off_button = pygame.image.load("./image/power-button.png")
356 im_warning = pygame.image.load("./image/warning.png")
357 im_warning_n = pygame.image.load("./image/warning_n.png")
358
359
360 #constant for the display surface
361 size_x_display_surface = 480
362 size_y_display_surface = 320
363
364 #start of the window
365 display_surface = pygame.display.set_mode((size_x_display_surface,size_y_display_surface))
366
367 #default value for the configuration of the start
368 arrow_configuration = 2
369 group_configuration = 1
370 arrow_selected = True
371 grid_selected = False
372 grid_location = [1,1]
373 update_screen = True
374 previous_time = 0
```

Appendix C: Datasheets



Note: all dimensions in mm

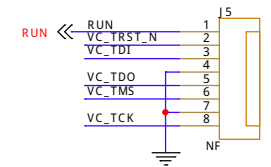
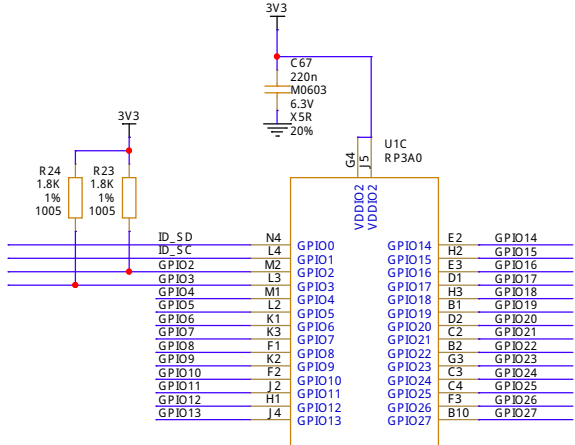


ID_SD and ID_SC PINS:

These pins are reserved for ID EEPROM

At boot time this I2C interface will be interrogated to look for an EEPROM that identifies the attached board and allows automatic setup of the GPIOs (and optionally, Linux drivers).

DO NOT USE these pins for anything other than attaching an I2C ID EEPROM. Leave unconnected if ID EEPROM not required.



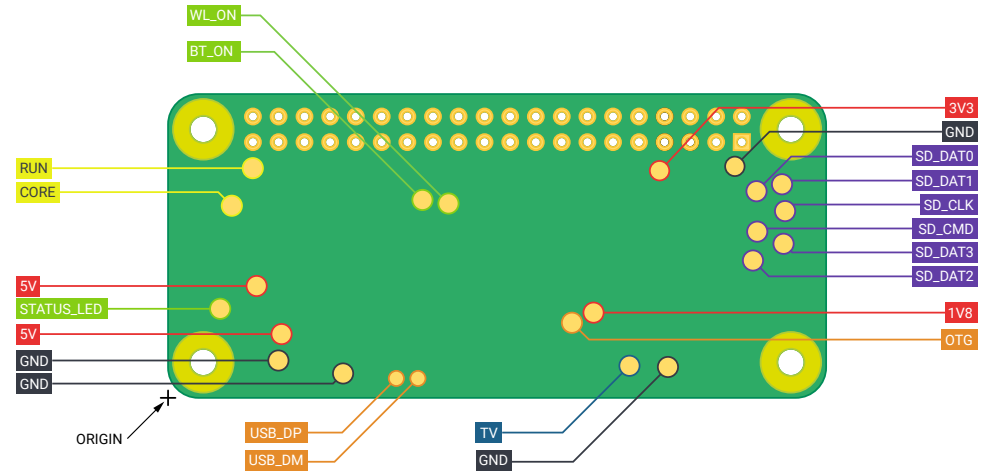
Raspberry Pi © Raspberry Pi 2017
www.raspberrypi.org

| | | | | | | | |
|--------------------------------|----|-------------|--------------|--------------|----|--------------|--|
| File | | Pi Zero 2 W | | Drawn By | | Simon Martin | |
| Size | A3 | Ref | RPIZERO2W_R1 | Rev | R1 | | |
| Date: Friday, October 15, 2021 | | | | Sheet 1 of 1 | | | |

Raspberry Pi Zero 2 W

Test Pad Locations

| Label | Function | X (mm from origin) | Y (mm from origin) |
|------------|-------------------------------|--------------------|--------------------|
| STATUS_LED | Power state of LED (LOW = ON) | 5.15 | 8.8 |
| CORE | Processor power | 6.3 | 18.98 |
| RUN | Connect to GND to reset | 8.37 | 22.69 |
| 5V | 5V Input | 8.75 | 11.05 |
| 5V | 5V Input | 11.21 | 6.3 |
| GND | Ground pin | 10.9 | 3.69 |
| GND | Ground pin | 17.29 | 2.41 |
| USB_DP | USB port | 22.55 | 1.92 |
| USB_DM | USB port | 24.68 | 1.92 |
| OTG | On-the-go ID pin | 39.9 | 7.42 |
| 1V8 | 1.8V analog supply | 42.03 | 8.42 |
| TV | Composite TV out | 45.58 | 3.17 |
| GND | Ground pin | 49.38 | 3.05 |
| GND | Ground pin | 55.99 | 22.87 |
| 3V3 | 3.3V I/O supply | 48.55 | 22.44 |
| SD_CLK | SD Card clock pin | 60.95 | 18.45 |
| SD_CMD | SD Card command pin | 58.2 | 16.42 |
| SD_DAT0 | SD data pin | 58.13 | 20.42 |
| SD_DAT1 | SD data pin | 60.65 | 21.1 |
| SD_DAT2 | SD data pin | 57.78 | 13.57 |
| SD_DAT3 | SD data pin | 60.8 | 15.22 |
| BT_ON | Bluetooth power status | 25.13 | 19.55 |
| WL_ON | Wireless LAN power status | 27.7 | 19.2 |



- Up to 96% efficiency – No heat-sink required
- Pin compatible with LMxx linear regulators
- SIP-package fits existing TO-220 footprint
- Built in filter capacitors
- Operation temp. range -40°C to $+85^{\circ}\text{C}$
- Short circuit protection
- Wide input operating range
- Excellent line / load regulation
- Low standby current
- 3-year product warranty



The TSR 1 series step-down switching regulators are drop-in replacement for inefficient 78xx linear regulators. A high efficiency up to 96% allows full load operation up to $+60^{\circ}\text{C}$ ambient temperature without the need of any heat-sink or forced cooling. The TSR 1 switching regulators provide other significant features over linear regulators, i.e. better output accuracy ($\pm 2\%$), lower standby current of 2 mA and no requirement of external capacitors. The high efficiency and low standby power consumption makes these regulators an ideal solution for many battery powered applications.

Models

| Order Code | Output Current max. | Input Voltage Range | Output Voltage nom. | Efficiency typ. |
|-------------|---------------------|----------------------------|---------------------|--------------------|
| TSR 1-2412 | 1'000 mA | 4.6 - 36 VDC (9 VDC nom.) | 1.2 VDC | 74 % (at Vin min.) |
| TSR 1-2415 | | | 1.5 VDC | 78 % (at Vin min.) |
| TSR 1-2418 | | | 1.8 VDC | 82 % (at Vin min.) |
| TSR 1-2425 | | | 2.5 VDC | 87 % (at Vin min.) |
| TSR 1-2433 | | | 3.3 VDC | 91 % (at Vin min.) |
| TSR 1-2450 | | 6.5 - 36 VDC (12 VDC nom.) | 5 VDC | 94 % (at Vin min.) |
| TSR 1-2465 | | 9 - 36 VDC (12 VDC nom.) | 6.5 VDC | 93 % (at Vin min.) |
| TSR 1-2490 | | 12 - 36 VDC (24 VDC nom.) | 9 VDC | 95 % (at Vin min.) |
| TSR 1-24120 | | 15 - 36 VDC (24 VDC nom.) | 12 VDC | 95 % (at Vin min.) |
| TSR 1-24150 | | 18 - 36 VDC (24 VDC nom.) | 15 VDC | 96 % (at Vin min.) |

Note - For input voltage higher than 32 VDC an external input capacitor (22 μF) is required.

Input Specifications

| | | |
|--------------------------|----------------|--|
| Input Current | - At no load | 9 Vin models: 1 mA typ. 12 Vin models: 1 mA typ. 24 Vin models: 1 mA typ. |
| | - At full load | 9 Vin models: 1'000 mA max. 12 Vin models: 1'000 mA max. 24 Vin models: 1'000 mA max. (at Vin min.) |
| Reflected Ripple Current | | 9 Vin models: 150 mAp-p typ. 12 Vin models: 150 mAp-p typ. 24 Vin models: 150 mAp-p typ. |
| Recommended Input Fuse | - 9 Vin input | 1.2 Vout models: 630 mA (slow blow) 1.5 Vout models: 800 mA (slow blow) 1.8 Vout models: 800 mA (slow blow) 2.5 Vout models: 1'250 mA (slow blow) 3.3 Vout models: 1'250 mA (slow blow) |
| | - 12 Vin input | 5 Vout models: 1'600 mA (slow blow) 6.5 Vout models: 1'250 mA (slow blow) |
| | - 24 Vin input | 9 Vout models: 1'250 mA (slow blow) 12 Vout models: 1'600 mA (slow blow) 15 Vout models: 1'600 mA (slow blow) |
| | | |
| Input Filter | | Internal Capacitor |

Output Specifications

| | | |
|--|--------------------------------------|--|
| Voltage Set Accuracy | | ±2% max. |
| Regulation | - Input Variation (Vmin - Vmax) | 0.2% max. |
| | - Load Variation (10 - 100%) | 0.6% max. (1.2 & 1.5 Vout models) |
| | | 0.4% max. (other models) |
| Ripple and Noise (20 MHz Bandwidth) | | 1.2 Vout models: 50 mVp-p typ. |
| | | 1.5 Vout models: 50 mVp-p typ. |
| | | 1.8 Vout models: 50 mVp-p typ. |
| | | 2.5 Vout models: 50 mVp-p typ. |
| | | 3.3 Vout models: 50 mVp-p typ. |
| | | 5 Vout models: 50 mVp-p typ. |
| | | 6.5 Vout models: 50 mVp-p typ. |
| | | 9 Vout models: 75 mVp-p typ. |
| | 12 Vout models: 75 mVp-p typ. | |
| | 15 Vout models: 75 mVp-p typ. | |
| Capacitive Load | | 470 µF max. |
| Minimum Load | | Not required |
| Temperature Coefficient | | ±0.015 %/K max. |
| Start-up Overshoot Voltage | | 1% max. |
| Short Circuit Protection | | Continuous, Automatic recovery |
| Output Current Limitation | | 250% typ. of Iout max. |
| Transient Response | - Peak Variation | 150 mV typ. / 200 mV max. (50% Load Step) |
| | - Response Time | 250 µs typ. / 350 µs max. (50% Load Step) |

EMC Specifications

| | | |
|---------------|---------------------------|--|
| EMI Emissions | - Conducted Emissions | EN 55032 class A (with external filter) |
| | - Radiated Emissions | EN 55032 class A (with external filter) |
| | External filter proposal: | www.tracopower.com/overview/tsr1 |

General Specifications

| | |
|-------------------|----------------------------------|
| Relative Humidity | 95% max. (non condensing) |
|-------------------|----------------------------------|

All specifications valid at nominal voltage, full load and +25°C after warm-up time unless otherwise stated.

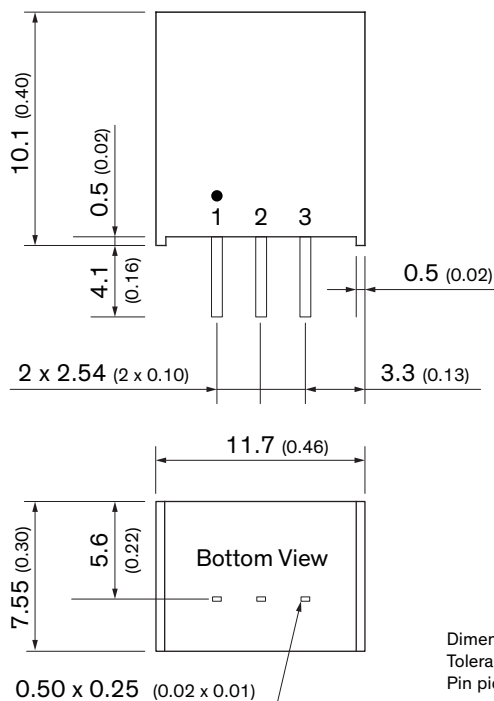
| | | |
|--|--|--|
| Temperature Ranges | - Operating Temperature - Storage Temperature | -40°C to +85°C -55°C to +125°C |
| Power Derating | - High Temperature | 2.4 %/K above 60°C |
| Over Temperature Protection Switch Off | - Protection Mode - Measurement Point | 150°C typ. (Automatic recovery) Internal IC temperature |
| Cooling System | | Natural convection (20 LFM) |
| Switching Frequency | | 400 - 600 kHz (PWM) 500 kHz typ. (PWM) |
| Insulation System | | Non-isolated |
| Reliability | - Calculated MTBF | 25'710'000 h (MIL-HDBK-217F, ground benign) |
| Environment | - Vibration - Thermal Shock | MIL-STD-810F MIL-STD-810F |
| Housing Material | | Non-conductive Plastic (UL94 V-0 rated) |
| Potting Material | | Silicone (UL 94 V-0 rated) |
| Soldering Profile | | 265°C / 10 s max. |
| Connection Type | | THD (Through-Hole Device) |
| Weight | | 1.9 g |
| Environmental Compliance | - Reach - RoHS | www.tracopower.com/info/reach-declaration.pdf www.tracopower.com/info/rohs-declaration.pdf |

Supporting Documents

Overview Link (for additional Documents)

www.tracopower.com/overview/tsr1

Outline Dimensions



| Pinout | |
|--------|----------|
| Pin | Function |
| 1 | +Vin |
| 2 | GND |
| 3 | +Vout |



ENGLISH

Datasheet

RS Pro Article: 1449408

RS Pro 18650 26H Li-ion Battery Pack

Tested and approved to UN38.3



1 Preface

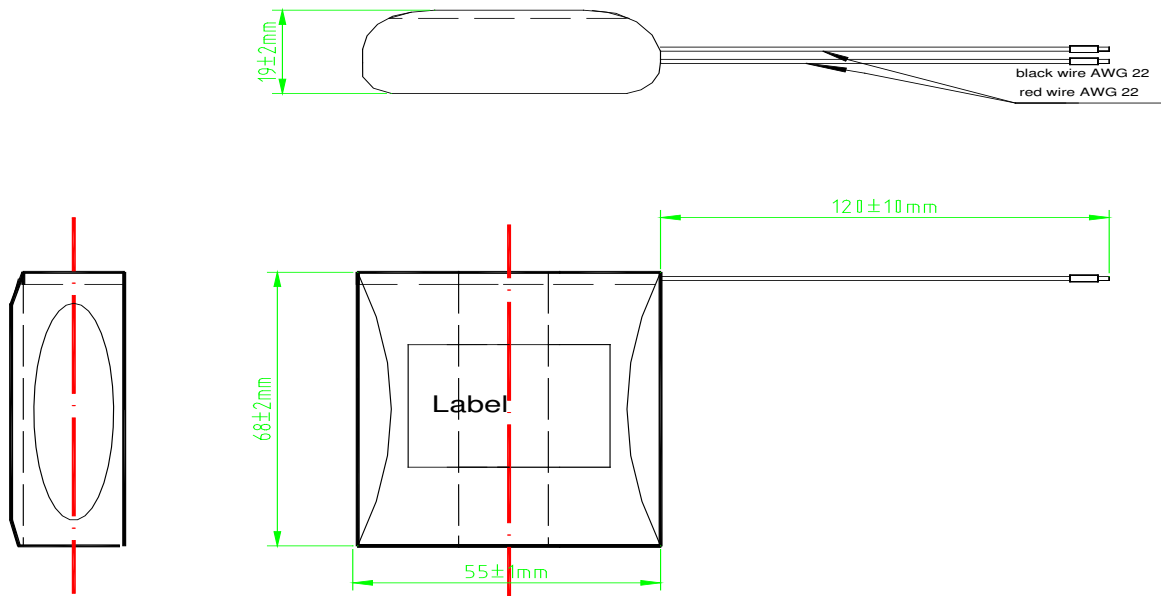
This manual describes the type and size, performance, technical characteristics, warning and caution.

2 Product and Model

2.1 Products: Lithium-ion Battery Pack

2.2 Model: RS Pro 18650-26H M(18650 7800 mAh 3.7 1S3P) 2.3

Picture and output wire (To prevail in kind)



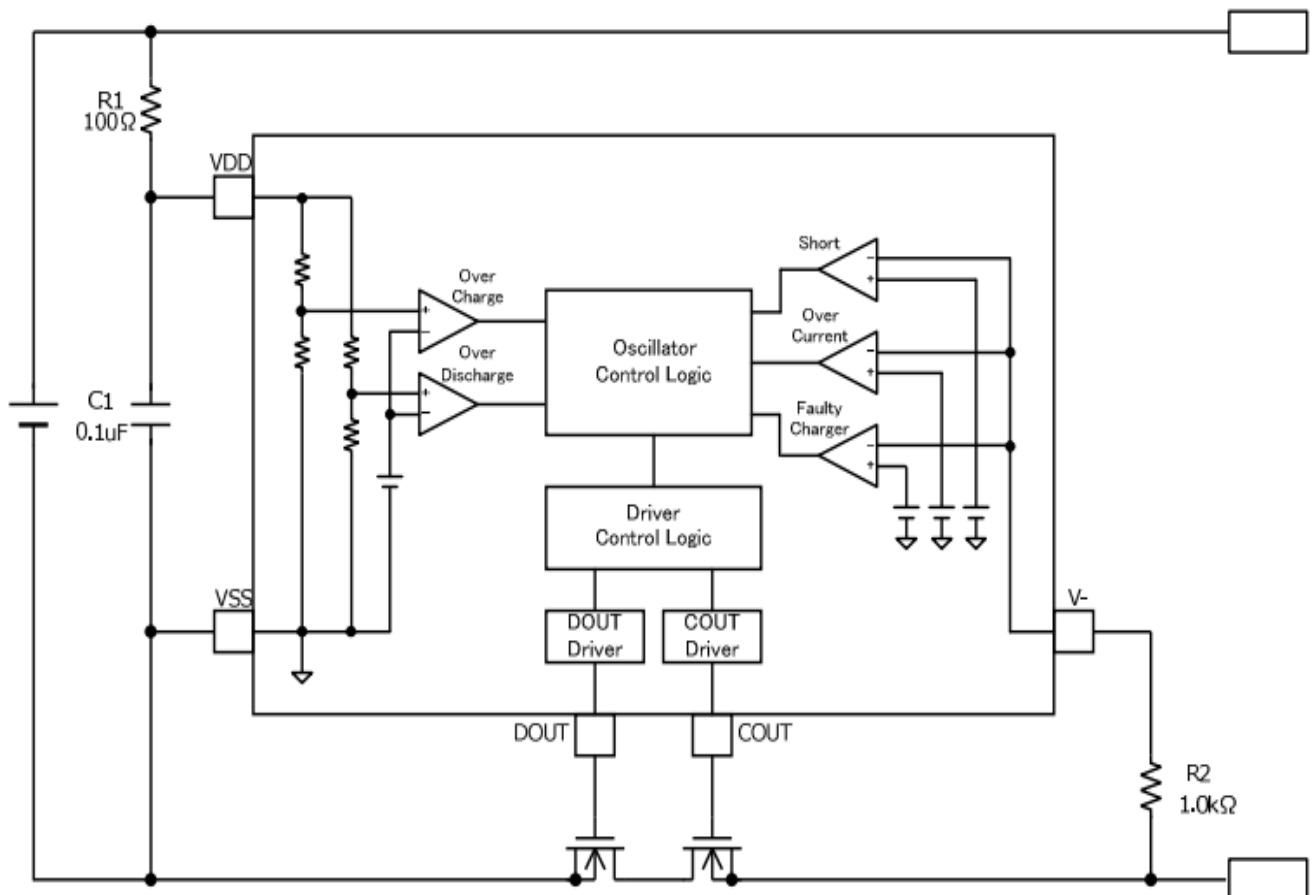
| | | | | |
|----|----------|----------------------------|-------------------------|------------------|
| 1. | Positive | Red one wire with 22 AWG | Length: 120 ± 10 mm | Molex 39-01-4021 |
| 2. | Negative | Black one wire with 22 AWG | Length: 120 ± 10 mm | |

Battery Pack Specifications

| Item | | Parameters |
|--|---|--|
| Nominal Voltage | | 3.7 V |
| Typical capacity | | 7.8 Ah (At 0.2C, 2.75 V discharge) |
| Discharge | Max. Discharge Current | > 7 A (ambient temperature 25°C) |
| | Cut-off voltage | 2.75 V |
| Charge | Voltage | 4.2 ±0.05 V |
| | Current | Standard Charge: 0.5°C Rapid Charge: 1°C |
| | Max. Current | 1C (ambient temperature 25°C) |
| | Charge mode | CC/CV, use special lithium charger |
| Inner resistance | Discharging Inner resistance | ≤ 100 mΩ |
| Operation temperature / humidity range | Charge | 0°C to +52°C |
| | Discharge | -20°C to +60°C |
| | | When the environment temperature is higher than 45°C, pay attention to ventilation and heat rejection. |
| Storage temperature/ humidity range | Temperature | 1 year: -20 to 20°C 3 months: -20 to 45°C 1 month: -20 to 60°C |
| Protection function | Over charge protection, Over discharge protection | |
| Shell material | PVC | |
| Weight | 138 g | |
| Size (L x W x H) mm | 68 x 55 x 19 ± (2-1-2 mm) | |

4. Protective circuits (CL-R01-097-A01-MIST)

| Item | Min. | Typical. | Max. | Unit. |
|---------------------------------|-------|----------|-------|--------------------|
| Over-Charge detect voltage | 4.225 | 4.25 | 4.275 | V |
| Over-Charge recovery voltage | 4.00 | 4.050 | 4.10 | V |
| Over-Discharge detect voltage | 2.58 | 2.50 | 2.58 | V |
| Over-Discharge recovery voltage | 2.90 | 3.00 | 3.10 | V |
| Overcurrent protection | 4 | | 7 | A |
| Idle mode | | 7 | | μA |
| Operating Temperature | -20 | 25 | 60 | $^{\circ}\text{C}$ |
| Main loops electrify resistance | | | 60 | $\text{m}\Omega$ |





**LITHIUM CELLS OR BATTERIES TEST SUMMARY IN ACCORDANCE
WITH SUB-SECTION 38.3 OF MANUAL OF TESTS AND CRITERIA
FOR THE FOLLOWING RS PRO PRODUCTS**

BATTERY TRANSPORTATION INFORMATION

| | | | |
|--|--|---|--------------------------|
| Name of cell, battery or product manufacturer, as applicable: Item Number : 1449408 Item Name : RS PRO 3.7V Lithium ion Rechargeable pack Item Description : | | Cell, battery or product manufacturer's contact information to include address, phone number, email address and website for more information: RS Components Ltd Birchington Road Corby Northants NN17 9RS United Kingdom Tel: +44 (0) 845 850 9900 RSWWW.COM Email: RCustomerServicesUK@rs-components.com | |
| Name of the test laboratory to include address, phone number, email address and website for more information: | | A unique test report identification number: | Date of the test report: |
| Description of cell or battery to include at a minimum: Lithium ion or Lithium metal cell or battery; Mass; Watt-hour rating, or lithium content; Physical description of the cell/battery; and Model numbers: Cell/battery Type : Cell or Battery : LC or W/h rating : Cell or Battery Weight : | | List of tests conducted and results (i.e., pass/fail): Test T.1: Altitude Simulation : Test T.2: Thermal Test : Test T.3: Vibration : Test T.4: Shock : Test T.5: External short circuit : Test T.6: Impact/Crush : Test T.7: Overcharge : Test T.8: Forced discharge : Testing additional comments: | |
| Reference to assembled battery testing requirements, if applicable (i.e., 38.3.3(f) and 38.3.3;(g)): | Reference to the revised edition of the Manual of Tests and Criteria used and to amendments thereto, if any: | For air transport only: Does the cell or battery comply with the 30% State of Charge? | |
| PRODUCT CLASSIFICATION FOR TRANSPORT (According to UN - DGP) | | | |
| UN Classification: | Proper Shipping Name: | | |
| Signature with name and title of signatory as an indication of the validity of information provided: Andrew Shorley RS Pro Engineering Manager | | This document remains valid as long as no changes, modifications, or additions are made to the model(s) described in this document, after being transported from a Manufacturer XYZ facility. The model(s) has (have) been classified according to the applicable transport regulations and the UN Manual of Tests and Criteria as of the date of the certification. The model(s) must be packaged, labeled, and documented according to country and other international regulations for transportation. | |
| Date document was generated: | | | |

SV8 SERIES ANTI-VANDAL SWITCH

ANTI-VANDAL SWITCHES
DETECTOR SWITCHES
DIP SWITCHES
KEYLOCK SWITCHES
NAVIGATION SWITCHES
PUSHBUTTON SWITCHES
ROCKER SWITCHES
ROTARY SWITCHES
SLIDE SWITCHES
SNAP ACTION SWITCHES
TACTILE SWITCHES
TOGGLE SWITCHES
CAP OPTIONS



APPLICATIONS / MARKETS



SPECIFICATIONS

Electrical Rating: 2A, 36VDC
Electrical Life: 200,000 Cycles
Contact Resistance: 50mΩ Max. at 1A 12VDC
Dielectric Strength: 2,000V RMS at sea level
Operating/Storage Temperature: -20°C to 70°C
Travel: 1.80mm
Moisture Protection: IP67
Contact Arrangement: SPST
Actuation Force: 4.5 N
Panel Thickness: 1-6mm
Mounting Nut Torque: 1-3Nm

FEATURES & BENEFITS

- Short body design
- 25mm diameter panel cutout
- Multiple LED options
- Ring or Ring/Power symbol illumination available
- IP67 rated
- SPST
- Soldered wire leads (500mm long) optional

PART NUMBER CONFIGURATOR

| Series | Actuator Options | Terminal Options | Function Options | Body Finish Options | Actuator Finish Options | Lens Style Options | LED-Color Options | Illumination Voltage Options |
|----------------------------------|---------------------------------------|---|---|--|--|---|---|---|
| <input type="text" value="SV8"/> | <input type="text" value="F - Flat"/> | <input type="text" value="2 - Solder W - Wire Leads 500mm long"/> | <input type="text" value="3 - 1 Pole Off - (On)*"/> | <input type="text" value="S - Stainless Steel"/> | <input type="text" value="S - Stainless Steel"/> | <input type="text" value="3 - Ring moveable with Actuator 6 - Ring /Power moveable with Actuator"/> | <input type="text" value="0 - White 1 - Red 3 - Green 4 - Blue 5 - Yellow G - Red/Green H - Red/Blue"/> | <input type="text" value="1 - Base Voltage"/> |

NOTES:
 *() denotes function is momentary

Specifications subject to change without notice 3.5.2020



E-SWITCH®

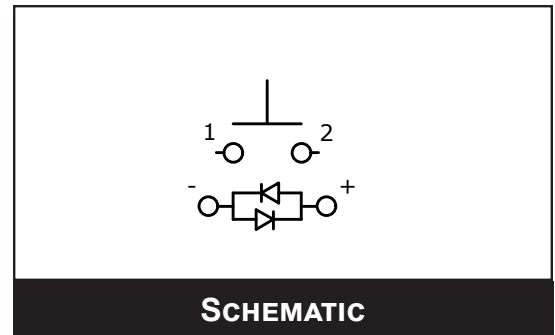
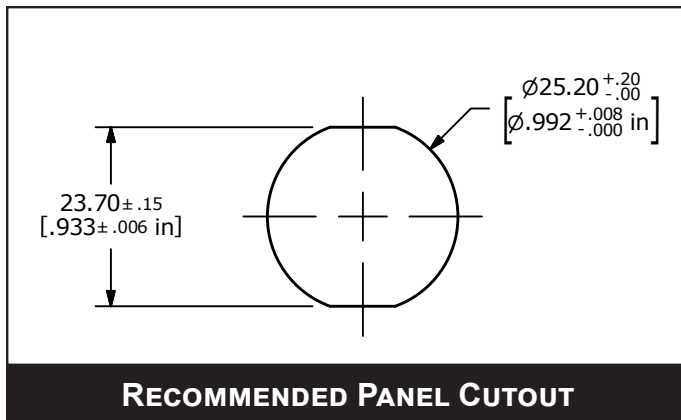
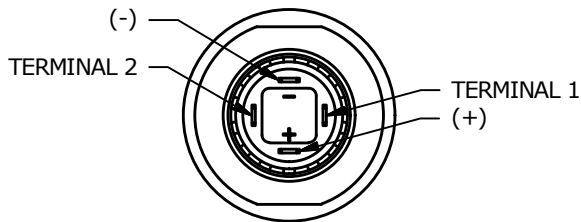
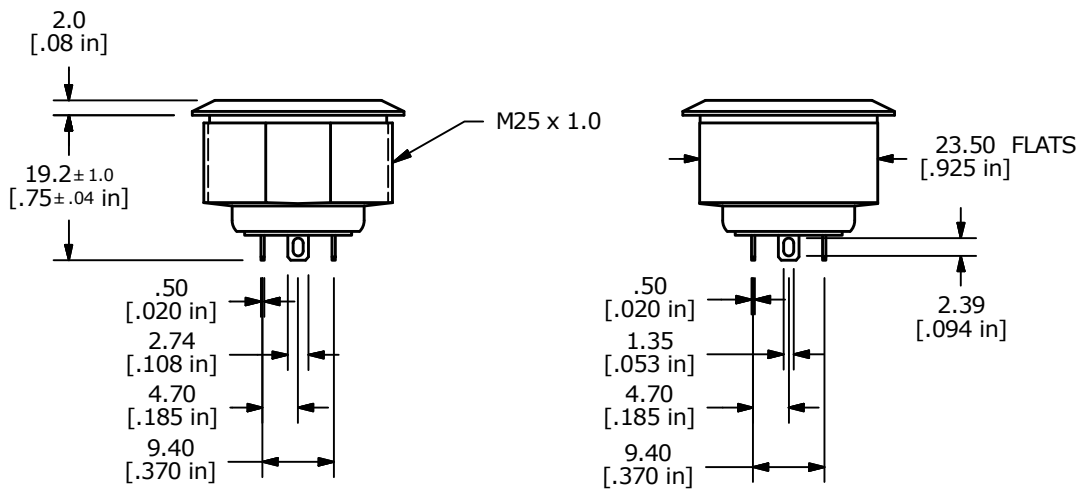
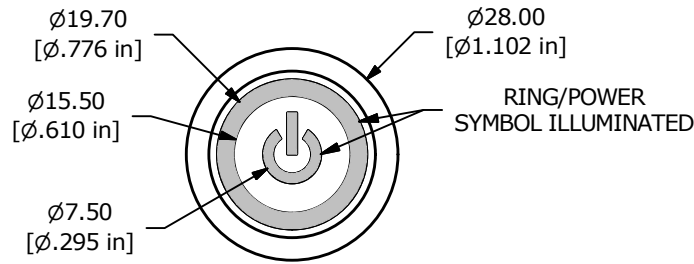
www.e-switch.com

800.867.2717

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SV8 SERIES ANTI-VANDAL SWITCH

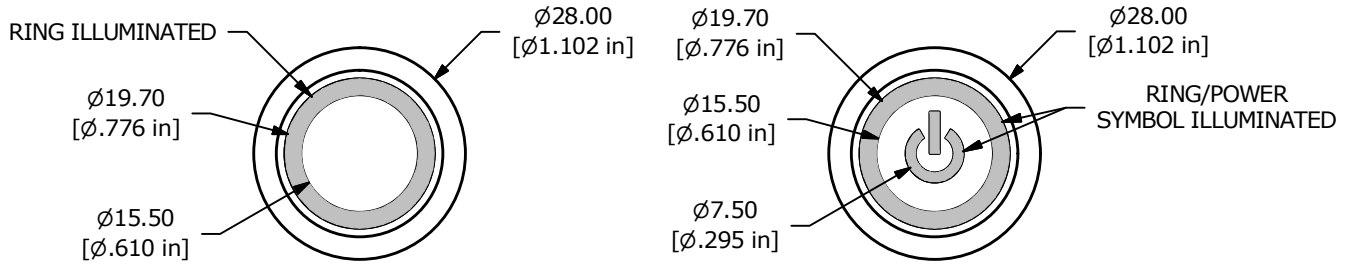
BODY DIMENSIONS



ANTI-VANDAL SWITCHES
 DETECTOR SWITCHES
 DIP SWITCHES
 KEYLOCK SWITCHES
 NAVIGATION SWITCHES
 PUSHBUTTON SWITCHES
 ROCKER SWITCHES
 ROTARY SWITCHES
 SLIDE SWITCHES
 SNAP ACTION SWITCHES
 TACTILE SWITCHES
 TOGGLE SWITCHES
 CAP OPTIONS

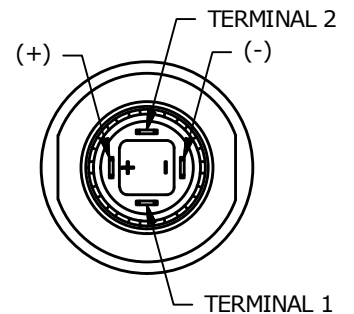
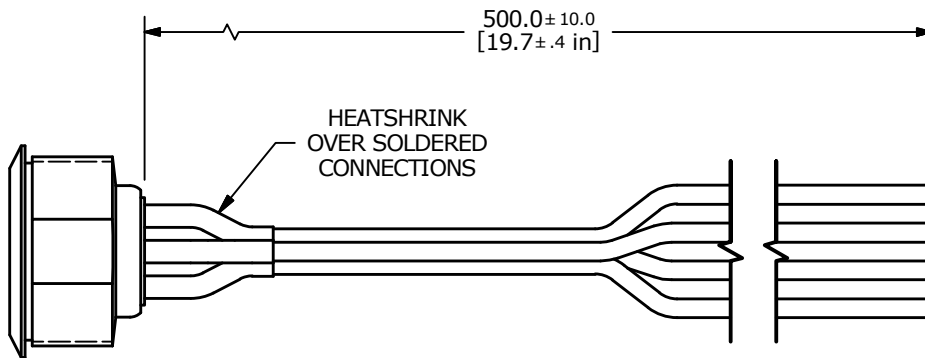
SV8 SERIES ANTI-VANDAL SWITCH

ACTUATOR OPTIONS



WIRE LEAD OPTION

| SWITCH | WIRE | LENGTH |
|----------|-------------------------------|-----------------|
| SW1-1 | WIRE, 20AWG AWM UL3385, BLACK | 500.0 [19.7 in] |
| SW1-2 | WIRE, 20AWG AWM UL3385, BLACK | 500.0 [19.7 in] |
| SW1- (-) | WIRE, 20AWG AWM UL3385, GREEN | 500.0 [19.7 in] |
| SW1- (+) | WIRE, 20AWG AWM UL3385, RED | 500.0 [19.7 in] |



BOTTOM VIEW
SHOWN WITHOUT
WIRING





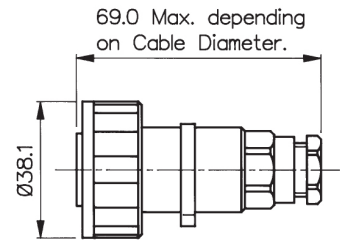
- ⊕ IP68 rating tested at 1.054kg/sq cm (15lb/sq in) 10m depth for 2 weeks and 9.84kg/sq cm (140lb/sq in) 100m depth for 12 hours
- ⊕ IP69K, Tested in accordance with DIN 40050/Part 9 IP6k9K
- ⊕ Water and dustproof to IP68 when mated
- ⊕ 2, 3, 4, 6, 7, 9, 12 and 25 Contact
- ⊕ 12A, 277V AC/DC 2 Contact screw terminal, 3 Contact screw terminal and crimp contacts
- ⊕ 10A, 277V AC/DC 4 Contact screw terminal
- ⊕ 5A, 277V AC/DC 6 and 7 Contact screw terminal
- ⊕ 5A, 150V AC/DC 9 Contact crimp contacts
- ⊕ 5A, 50V AC/DC 12 Contact crimp and solder contacts
- ⊕ 1A, 50V AC/DC 25 Contact crimp and solder contacts
- ⊕ Plug or socket connection in each body style
- ⊕ Compact design
- ⊕ Diameter over coupling ring 38mm
- ⊕ Sealing caps available to maintain IP68 rating of unmated connectors
- ⊕ 7 body styles - flex cable, inline cable, panel mount (front), panel mount (rear), PCB mount, bulkhead and flange mount
- ⊕ Leading earth contact for 3 Contact socket version
- ⊕ Positive locating keyways - cannot be mis-connected
- ⊕ Easy assembly - no special tools required on screw terminal versions
- ⊕ Cable range from 3.5mm - 9mm
- ⊕ Colour coded identification variants
- ⊕ Pre-wired, overmoulded cable assemblies
- ⊕ UL, CSA and VDE approvals
- ⊕ EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1

Flex Cable Connector



PX0731/P

- Mates with Inline or Panel Mounting Versions
- Screw Locking Ring
- Plug or Socket Versions
- Leading Earth on 3 Contact connectors
- Contacts 2, 3, 4, 6, 7, 9, 12, 25
- Standard Cable Acceptance (2 to 9 Contact) 6-8mm, 3.5-9mm with alternative glands - See page 25



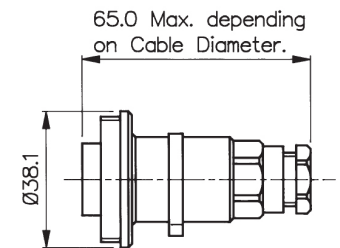
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|----------------------------------|
| 2 | Screw | PX0736/P | PX0736/S | Supplied Fitted |
| 3 | Screw | PX0731/P | PX0731/S | Supplied Fitted |
| 3 | Crimp | PX0776/P | PX0776/S | Supplied Loose |
| 4 | Screw | PX0748/P | PX0748/S | Supplied Fitted |
| 6 | Screw | PX0739/P | PX0739/S | Supplied Fitted |
| 7 | Screw | PX0745/P | PX0745/S | Supplied Fitted |
| 9 | Crimp | PX0728/P | PX0728/S | Supplied Loose |
| 12 | Crimp/Solder | PX0794/P | PX0794/S | Order Separately (SA3348/SA3347) |
| 25 | Crimp/Solder | PX0820/P | PX0820/S | Order Separately (SA3180/SA3179) |

Inline Cable Connector



PX0732/S

- Mates with Flex or Panel Mounting Versions
- Screw Locking Ring
- Plug or Socket Versions
- Leading Earth on 3 Contact connectors
- Contacts 2, 3, 4, 6, 7, 9, 12, 25
- Standard Cable Acceptance (2 to 9 Contact) 6-8mm, 3.5-9mm with alternative glands - See page 25



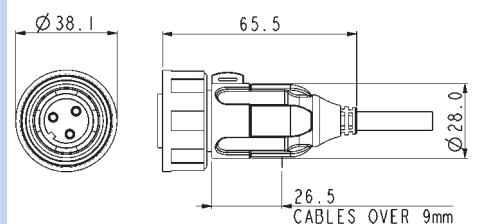
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|----------------------------------|
| 2 | Screw | PX0737/P | PX0737/S | Supplied Fitted |
| 3 | Screw | PX0732/P | PX0732/S | Supplied Fitted |
| 3 | Crimp | PX0778/P | PX0778/S | Supplied Loose |
| 4 | Screw | PX0749/P | PX0749/S | Supplied Fitted |
| 6 | Screw | PX0740/P | PX0740/S | Supplied Fitted |
| 7 | Screw | PX0746/P | PX0746/S | Supplied Fitted |
| 9 | Crimp | PX0729/P | PX0729/S | Supplied Loose |
| 12 | Crimp/Solder | PX0795/P | PX0795/S | Order Separately (SA3348/SA3347) |
| 25 | Crimp/Solder | PX0821/P | PX0821/S | Order Separately (SA3180/SA3179) |

Pre Wired Flex Cable Connector



PX0700

- Overmoulded cable assemblies
- Up to 14mm dia cable with PVC or PU jackets
- Mates with Inline connector and all panel connectors

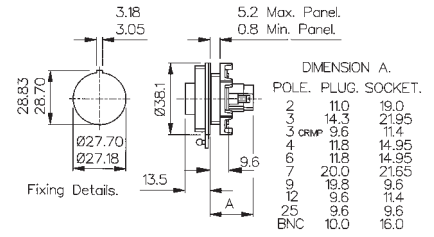


Front Panel Mounting Connector



PX0730/P

- Mates with Flex Cable Connector
- Single Hole Fixing
- Plug or Socket Versions
- Contacts 2, 3, 4, 6, 7, 9, 12, 25



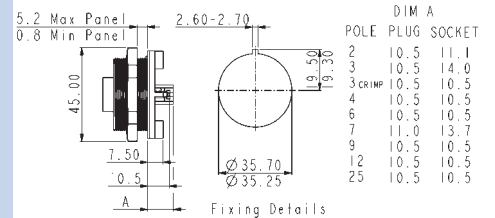
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|------------------|
| 2 | Screw | PX0735/P | PX0735/S | Supplied Fitted |
| 3 | Screw | PX0730/P | PX0730/S | Supplied Fitted |
| 3 | Crimp | PX0779/P | PX0779/S | Supplied Loose |
| 4 | Screw | PX0747/P | PX0747/S | Supplied Fitted |
| 6 | Screw | PX0738/P | PX0738/S | Supplied Fitted |
| 7 | Screw | PX0744/P | PX0744/S | Supplied Fitted |
| 9 | Crimp | PX0727/P | PX0727/S | Supplied Loose |
| 12 | Crimp/Solder | PX0796/P | PX0796/S | Order Separately |
| 25 | Crimp/Solder | PX0822/P | PX0822/S | Order Separately |

Rear Panel Mounting Connector



PX0709/P/03

- Mates with Flex Cable Connector
- Single Hole Fixing
- Plug or Socket Versions
- Contacts 2, 3, 4, 6, 7, 9, 12 or 25



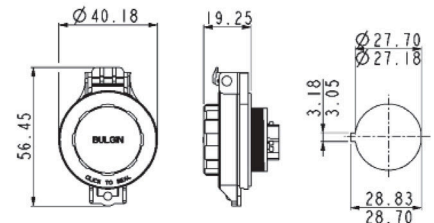
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|----------------------------------|
| 2 | Screw | PX0709/P/02 | PX0709/S/02 | Supplied Fitted |
| 3 | Screw | PX0709/P/03 | PX0709/S/03 | Supplied Fitted |
| 3 | Crimp | PX0708/P/03 | PX0708/S/03 | Supplied Loose |
| 4 | Screw | PX0709/P/04 | PX0709/S/04 | Supplied Fitted |
| 6 | Screw | PX0709/P/06 | PX0709/S/06 | Supplied Fitted |
| 7 | Screw | PX0709/P/07 | PX0709/S/07 | Supplied Fitted |
| 9 | Crimp | PX0708/P/09 | PX0708/S/09 | Supplied Loose |
| 12 | Crimp/Solder | PX0708/P/12 | PX0708/S/12 | Order Separately (SA3348/SA3347) |
| 25 | Crimp/Solder | PX0708/P/25 | PX0708/S/25 | Order Separately (SA3180/SA3179) |

Sprung Loaded Sealing Cap



PX0713

- IP54 rated
- Spring loaded
- Clip shut to seal
- For use with front of panel mounting connector types

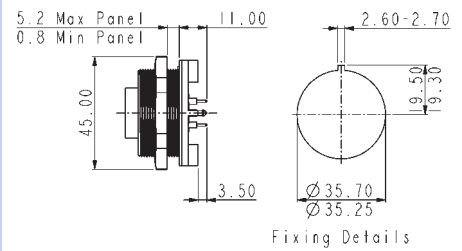


Rear PCB Mounting Connector



PX0707/P/12

- Mates with Flex Cable connector
- No. Contacts: 3, 4, 6, 9, 12 or 25
- Plug or socket versions
- Pre-loaded Gold Plated contacts



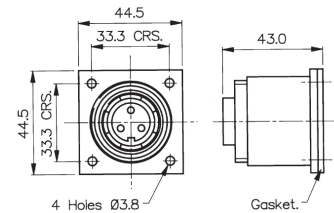
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|-------------|---------------|----------------|-----------------|
| 3 | PCB | PX0707/P/03 | PX0707/S/03 | Supplied Fitted |
| 4 | PCB | PX0707/P/04 | PX0707/S/04 | Supplied Fitted |
| 6 | PCB | PX0707/P/06 | PX0707/S/06 | Supplied Fitted |
| 9 | PCB | PX0707/P/09 | PX0707/S/09 | Supplied Fitted |
| 12 | PCB | PX0707/P/12 | PX0707/S/12 | Supplied Fitted |
| 25 | PCB | PX0707/P/25 | PX0707/S/25 | Supplied Fitted |

Bulkhead Flange Mounting Connector



PX0756/S

- Mates with Flex Cable Connector
- Plug or Socket Versions
- Contacts 2, 3, 4, 6, 7, 9, 12, 25
- Supplied with sealing gasket and screw sealing grommets



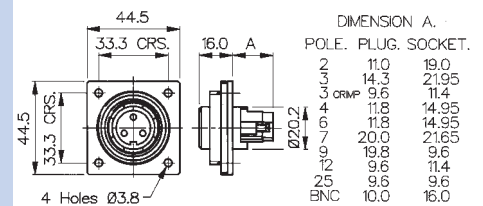
| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|----------------------------------|
| 2 | Screw | PX0757/P | PX0757/S | Supplied Fitted |
| 3 | Screw | PX0756/P | PX0756/S | Supplied Fitted |
| 3 | Crimp | PX0787/P | PX0787/S | Supplied Loose |
| 4 | Screw | PX0761/P | PX0761/S | Supplied Fitted |
| 6 | Screw | PX0758/P | PX0758/S | Supplied Fitted |
| 7 | Screw | PX0760/P | PX0760/S | Supplied Fitted |
| 9 | Crimp | PX0762/P | PX0762/S | Supplied Loose |
| 12 | Crimp/Solder | PX0798/P | PX0798/S | Order Separately (SA3348/SA3347) |
| 25 | Crimp/Solder | PX0823/P | PX0823/S | Order Separately (SA3180/SA3179) |

Low Profile Flange Mounting Connector



PX0765/S

- Screw Flange Fixing
- Plug or Socket Versions
- Contacts 2, 3, 4, 6, 7, 9, 12, 25
- Mates with Flex Cable Connector
- Supplied with sealing gasket and screw sealing grommets



| Contacts | Termination | Plug Contacts | Socket Contact | Contacts |
|----------|--------------|---------------|----------------|----------------------------------|
| 2 | Screw | PX0764/P | PX0764/S | Supplied Fitted |
| 3 | Screw | PX0765/P | PX0765/S | Supplied Fitted |
| 3 | Crimp | PX0781/P | PX0781/S | Supplied Loose |
| 4 | Screw | PX0766/P | PX0766/S | Supplied Fitted |
| 6 | Screw | PX0767/P | PX0767/S | Supplied Fitted |
| 7 | Screw | PX0768/P | PX0768/S | Supplied Fitted |
| 9 | Crimp | PX0769/P | PX0769/S | Supplied Loose |
| 12 | Crimp/Solder | PX0797/P | PX0797/S | Order Separately (SA3348/SA3347) |
| 25 | Crimp/Solder | PX0824/P | PX0824/S | Order Separately (SA3180/SA3179) |

Coloured Contact Inserts



Coloured Inserts

- With or without matching gland nut
- Positive visual identification
- Available in; Black, Blue, Green, Grey, Light Grey, Red, White and Yellow

Contact Inserts Colour Options

| Part No | Suffix Colour |
|---------|---------------|
| Blank | Black |
| BL | Blue |
| GN | Green |
| GY | Grey |
| LG | Light Grey |
| RD | Red |
| WH | White |
| YL | Yellow |

Insert/Gland Nut Combinations

| | |
|---|-------------------------------|
| 1 | Insert and Gland Nut Coloured |
| 2 | Insert Only Coloured |

E.g. PX0731/P/YL1 = Yellow insert and gland nut

Contacts for 12 and 25 Contact Inserts



12 and 25 way contacts

- Crimp or Solder Plugs and Sockets
- Gold Plated
- Current ratings:
12 way: 5A, 50V
25 way: 1A, 50V

Contacts - Solder & Crimp for 12 and 25 Contact

| Contacts (for 12 Contact) (Supplied in packs of 10) | Solder | Crimp |
|--|-----------|--------|
| Plugs | SA3348/1 | SA3348 |
| Sockets | SA3347/1 | SA3347 |
| Contacts (for 25 Contact) (Supplied in packs of 10) | Solder | Crimp |
| Plugs | SA3180/1 | SA3180 |
| Sockets | SA 3179/1 | SA3179 |

Assembly Tools



PNo 14025 and 13027

- Crimp Tools for 3, 9, 12 and 25 Contact crimp contacts
- Insertion/Extraction Tool for 25 Contact contacts

Tools

| | |
|--|-----------------|
| Crimp Tool (25 Contact) | PNo. 14025/1AMP |
| Crimp Tool (12 Contact) | PNo. 14025 |
| Positioner (12 Contact) | PNo. 14025/5AMP |
| Crimp Tool (9 Contact) | PNo. 13826 |
| Crimp Tool (3 Contact) | PNo. 14232 |
| 3 Contact positioner | PNo. 14232/1 |
| Insertion/Extraction Tool (25 Contact) | PNo. 13027 |
| Insertion/Extraction Tool (12 Contact) | PNo. 13027/1 |
| Insertion/Extraction Tool (3 Contact) | PNo. 13027/3 |

Cable Glands



12023/1, 12023/2 & SA3253

- Pack of alternative cable glands to suit cables from 3.5 to 9mm dia.

Cable Acceptance - Alternatives

| Gland Diameter | Gland Part No. | Gland Colour | Additional Suffix |
|----------------|----------------|---|---------------------------|
| 6-8mm | 12023 | Black | Standard for 2-12 Contact |
| 3.5-5mm | SA3426 | Grey | Suffix /04† |
| 5-7mm | 12023/1 | White | Suffix /05 |
| 7-9mm | 12023/2 | Yellow | Suffix /07* |
| Gland Pack | SA3253 | Pack of 3 glands to suit cables 3.5-5mm, 5-7mm & 7-9mm dia† | |

*Note: 7-9mm gland standard for 25 way, no suffix required.
†Includes additional black gland cage for 3.5-5mm dia. cable range.

To order connector with alternative cable gland add suffix to part no. e.g. PX0731/P/07 = PX0731 3 Plug connector with cable gland to suit 7-9mm dia. cable.

Cable Acceptance - Standard as supplied

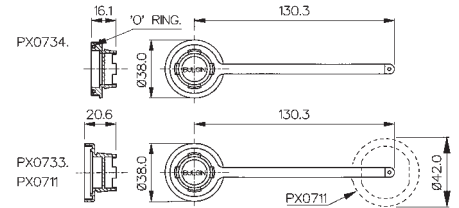
| No. Contacts | Cable Diameter or Type |
|--------------|------------------------|
| 2-12 Contact | 6-8mm |
| 25 Contact | 7-9mm |

Sealing Cap and Assembling Tool



PX0734 & PX0733

- Maintains IP68 Rating of Unmated Connectors
- Can be used to remove Inserts
- PX0734 for Flex Cable Connector
- PX0733 for Inline, Front Panel, Bulkhead and Flange mount connectors
- PX0711 for PCB and Rear Panel Mount connectors

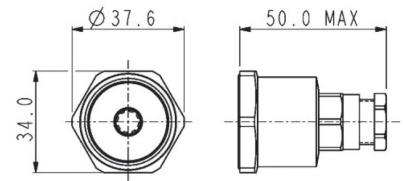


Rear of Panel Back Shell



PX0799

- Provides environmental seal to rear of panel
- Standard cable acceptance 6-8mm, 3.5 to 9mm with alternative glands
- For use on front panel mounting connectors
- Replaces mounting nut in panel connector

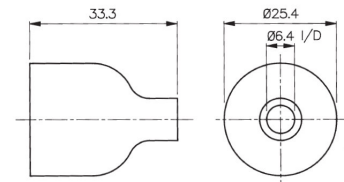


PVC Insulation Boot



PNo. 12855

- Shock protection for rear of connector
- Flammability Rating UL94V-0
- Fits Front Panel Mount Versions only

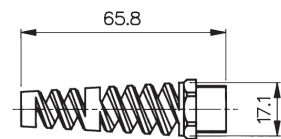


Cable Support Accessory



PNo. 12237

- Gives Extra Support to the Cable
- Suitable for 5-7mm and 7-9mm Cable Diameters



| PX07XX | X | XX | XX | X |
|--|------------------------|--|---|---|
| Body Styles | Contacts Type | Cable Acceptance or PCB/Rear Panel Mounting | Insert/Gland Nut Colour | Insert/Gland Nut Colour Combination |
| PX0736 PX0731 PX0776 PX0748 PX0739 PX0745 PX0728 PX0794 PX0820 PX0737 PX0732 PX0778 PX0749 PX0740 PX0746 PX0729 PX0795 PX0821 PX0735 PX0730 PX0779 PX0747 PX0738 PX0744 PX0727 PX0796 PX0822 PX0709 PX0708 PX0707 PX0757 PX0756 PX0787 PX0761 PX0758 PX0760 PX0762 PX0798 PX0823 PX0764 PX0765 PX0781 PX0766 PX0767 PX0768 PX0769 PX0797 PX0824 | P = Plug S = Socket | Flex Cable and Inline Connectors cable acceptance use: Blank = 6-8mm (Black) standard for 2-12 Contact 04 = 3.5-5mm (Grey) 05 = 5-7mm (White) 07 = 7-9mm (Yellow) (standard for 25 way, no suffix required) PCB (PX0707) and Rear Panel Mount connectors (PX0708 and PX0709) use: 02 = 2 Contact 03 = 3 Contact 04 = 4 Contact 06 = 6 Contact 07 = 7 Contact 09 = 9 Contact 12 = 12 Contact 25 = 25 Contact Front Panel, Bulkhead and Flange Mount - not required: | Blank = Black BL = Blue GN = Green GY = Grey LG = Light Grey RD = Red WH = White YL = Yellow | 1 = Insert and Gland Nut Coloured 2 = Insert only Coloured |

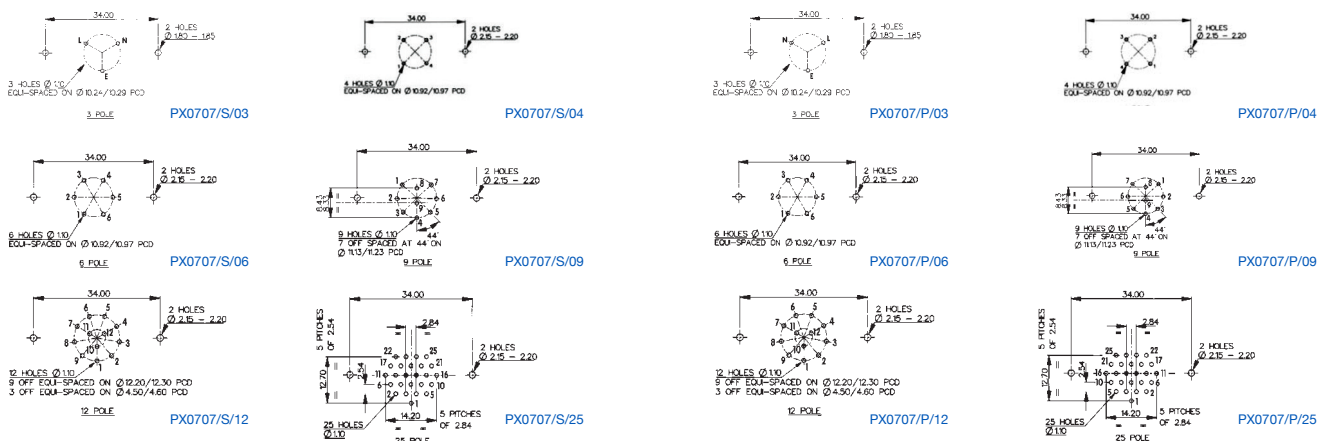
Examples:

PX0707/P/06= PCB Panel connector, Plug contacts, 6 Contact
 PX0731/S = Flex Cable connector, socket contacts, 3 Contact
 PX0732/P/07/BL2 = Inline Cable connector, Plug contacts, 3 Contact, 7-9mm cable acceptance, blue insert




PCB Layouts

Sockets
Contact Nos viewed from rear of panel

Plugs
Contact Nos viewed from rear panel rear of panel



Electrical:

| | | | | | | |
|--|---|------|------|------|-----|-----|
| No. Contacts: | 2, 3 | 4 | 6, 7 | 9 | 12 | 25 |
| Current Rating: | | | | | | |
| VDE | 12A | 10A | 5A | 5A | 5A | 1A |
| UL, CSA | 12A | 10A | 5A | 5A | 5A | 1A |
| Voltage Rating (AC/DC): | 277V | 277V | 277V | 150V | 50V | 50V |
| Contact Resistance: | <10mΩ (2-9 Contact) | | | | | |
| | <5mΩ (12 Contact) | | | | | |
| | <5mΩ (25 Contact) | | | | | |
| Insulation Resistance: | >10 ⁴ MΩ @ 500V DC (2-9 Contact) | | | | | |
| AC Breakdown voltage: | 4kV Contact - Contact (2-9 Contact) | | | | | |
| | 6kV Contacts - Panel (Low Profile Flange and Panel Types – 2-9 Contact) | | | | | |
| | 7.5kV Contacts - Panel (Other Types – 2-9 Contact) | | | | | |
| Operating Temp. Range: | -20°C to +70°C | | | | | |
| Approvals: | | | | | | |
|  UL (Underwriters Laboratory) | | | | | | |
|  CSA (Canadian Standards Associations) | E93288 and E337507 | | | | | |
|  VDE (Verband der Elektrotechnik) | LR80968-30 40023148 | | | | | |
| | Overmoulded cable assemblies approvals to customer requirements. | | | | | |

Material:

| | |
|-------------------------------|---|
| Body Mouldings: | Glass Filled Polyamide UL94HB |
| Inserts (2-25 Contact): | Polyamide UL94V-0 |
| PX0707 | Polyamide UL94V-0 |
| PX0708 | Polyamide UL94V-0 |
| PX0709 | Polyamide UL94V-0 |
| Overmoulded types: | |
| Body Mouldings: | Polyurethane |
| Flammability Rating: | UL94V-HB |
| Contacts: | |
| Screw Terminal: | Brass, Nickel Plated |
| Crimp (9 Contact): | Copper Alloy, Tin Plated |
| Crimp/Solder (12+25 Contact): | Copper Alloy, Gold Plated (0.1µm on Nickel) |
| BNC inserts: | Brass, Nickel Plated |
| BNC contacts: | Brass, Silver Plated |
| RoHS | Compliant |

Mechanical:

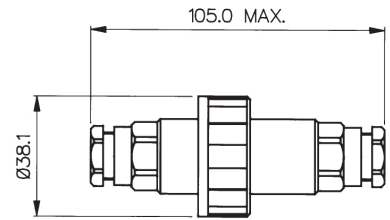
| | |
|---|--|
| Sealing: | IP69K, Tested in accordance with DIN 40050/Part 9 IP6k9k |
| | IP68, EN 60529:1992+A2:2013 Tested @ 1.054kg/sq.cm. (15lb/sq.in.) 10m depth for 2 weeks. |
| | EN 60529:1992 +A2:2013 Tested @ 9.84kg/sq.cm. (140lb/sq.in.) 100m depth for 12 hours. |
| Salt Mist: | EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1 |
| Cable Acceptance: | |
| 2-12 Contact - standard gland: | 6-8mm dia |
| 2-12 Contact - alternative glands: | 3.5-9mm dia |
| 25 Contact - standard gland: | 7-9mm dim |
| 25 Contact - alternative glands: | 3.5-7mm dim |
| Contact Accommodation: | |
| 2 and 3 Contact screw terminals: | 2.5-4mm ² (12-14AWG) |
| 3 Contact crimp: | 1-1.5mm ² (16-17AWG) |
| 4, 6 and 7 Contact: | 1-1.5mm ² (17-16AWG) |
| 9 Contact: | 0.14-0.25mm ² (24-26AWG) |
| 12 Contact: | 0.25-0.34mm ² (22-24AWG) |
| 25 Contact: | 0.14-0.25mm ² (24-26AWG) |
| Terminations: | |
| 2-7 Contact: | Screw Terminals |
| 3 Contact: | Screw Terminals & Crimp |
| 9 Contact: | Crimp Contacts |
| 12 Contact: | Crimp & Solder Contacts |
| 25 Contact: | Crimp & Solder Contacts |
| Tightening Torques: | |
| Flex Mounting/Inline: | Gland Nut: 1.13Nm (10lbf.in.) |
| Panel Mounting: | Rear Fixing Nut: 1.7Nm (15lbf.in.) Front Fixing Nut: 1.4Nm (12.4lbf.in.) |
| Surface/Bulkhead and Low Profile Flange Mounting: | 4 Fixing Screws (using washers supplied) 0.34Nm (3lbf.in.) |
| Sealings Caps/Locking Ring: | 1.13Nm (10lbf.in.) |
| Rear thread, Front Panel Connector: | M27 x 1.0-6H |
| Thread, Front Panel Connector: | M35 x 1.0-6H |

Cable Joiner



PX0777

- IP68 & IP69k Rating
- For Sealed Inline Connections
- Standard Cable Acceptance 6-8mm
- Cable Range 3.5-9mm (using alternative glands)
- Supplied with 4, 6 or 8 way Terminal Block
- Available Moulded in Black or Orange



Specifications

PX0777

PX0777/4POLE, 6POLE, 8POLE

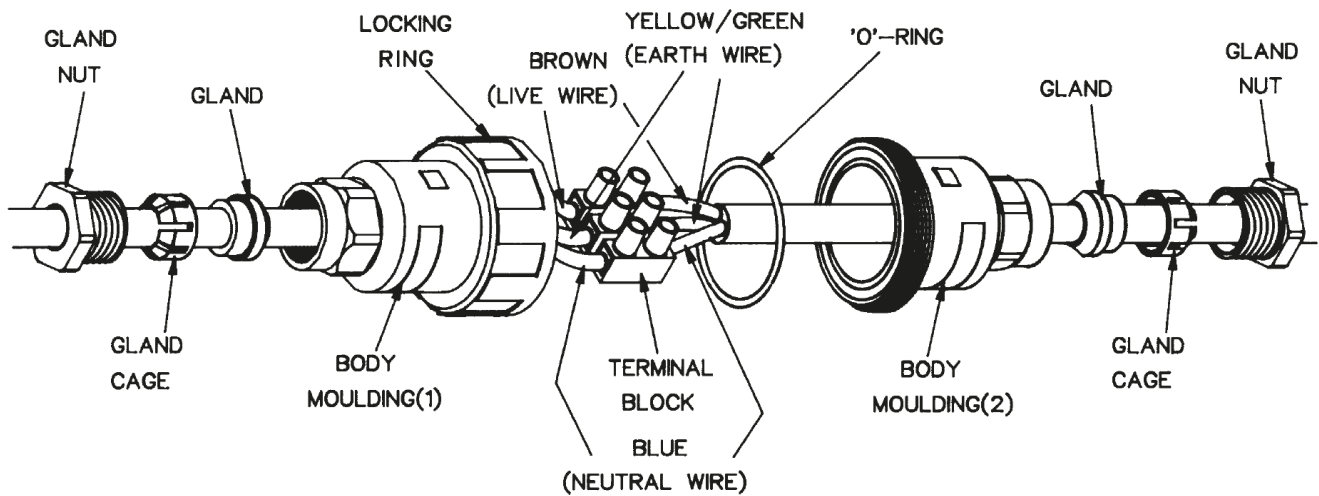
POLE Configurations

| | | | |
|--------------------------|---|---|---|
| Rating: | 16A, 250V AC | 10A, 250V AC | |
| Wire Termination: | 3 way Terminal Block | 4, 6, 8 way Terminal Block |  |
| Conductor Accommodation: | 2.5mm ² max (14AWG) | 1.5mm ² max (16AWG) |  |
| Cable Acceptance: | 6-8mm dia alternative glands available on request | 6-8mm dia alternative glands available on request |  |
| Material: | Glass Filled Polyamide UL94-HB | Glass Filled Polyamide UL94-V0 | |
| Sealing: | IP68 to BSEN 60529 : 1992 1.054kg/sq.cm. (15lbs/sq.in.) 10m depth for 2 weeks | IP68 to BSEN 60529 : 1992 1.054kg/sq.cm. (15lbs/sq.in.) 10m depth for 2 weeks | |
| Salt Mist | IP69k to DIN 40050-9 | IP69k to DIN 40050-9 | |
| Operating Temp. Range: | EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1 | EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1 |  |
| Colour: | -20°C to +70°C | -20°C to +70°C | |
| Colour: | Black Orange (Add /OR to PNo.) | Black Orange (Add /OR to PNo.) | |
| RoHS | Compliant | Compliant | |

Examples

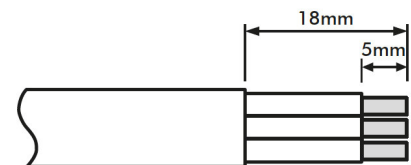
- PX0777 – 3 Contact 6-8mm Black.
- PX0777/04 – 3 Contact 3.5-5.0mm Black.
- PX0777/04/OR – 3 Contact 3.5-5.0mm Orange.
- PX0777/4POLE – 4 Contact 6-8mm Black.
- PX0777/6POLE/04 – 6 Contact 3.5-5.0mm Black.
- PX0777/8POLE/04/OR – 8 Contact 3.5-5.0mm Orange.

| | | | |
|---------------|--|---|------------------------------|
| PX0777 | XPOLE | XX | XX |
| Part No | Blank = 3 Contact 4POLE = 4 Contact 6POLE = 6 Contact 8POLE = 8 Contact | Blank = 6-8mm 04 = 3.5-5mm 05 = 5-7mm 07 = 7-9mm | Blank = Black OR = Orange |



1. Strip wires to dimensions shown.
2. Assemble components parts onto cable as shown, then connect wires to terminal block.

ENSURING WIRES CONNECTED INTO ONE SIDE OF TERMINAL BLOCK MATCH WIRES CONNECTED INTO THE OTHER SIDE.



Wire stripping details

i.e. Brown to Brown (Live)
Blue to Blue (Neutral)
Green/Yellow to Green/Yellow (Earth)

3. Bring the two body mouldings together ensuring the 'O' ring is correctly located in groove then lock together with locking ring, ensure ring is fully tightened.

Put gland cage over gland and push fully home into its appropriate body then fully tighten gland nuts.

4. To ensure a good seal, all surfaces must be completely free of dust, grease or any other contamination.

THIS CABLE CONNECTOR IS SUITABLE FOR USE WITH LOADS NOT EXCEEDING 16 AMPS USING 1.5mm² CABLE

ALWAYS USE WITH SUPPLY PROTECTED BY AN RCD (RESIDUAL CURRENT DEVICE), IF IN DOUBT CONSULT A QUALIFIED ELECTRICIAN.

DANGER
DISCONNECT MAINS SUPPLY BEFORE DISMANTLING CONNECTOR



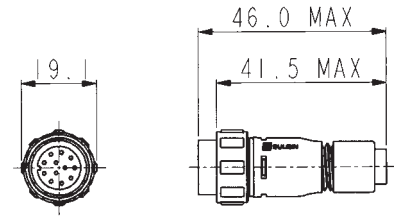
- Sealed to IP68 when mated
- IP68 rating tested at 1.054kg/sq cm (15lb/sq in) 10m depth for 2 weeks
- 2 and 3 pole - 8A, 250V rating
- 4, 6 and 8 pole - 5A, 125V rating
- 10 and 12 pole - 1A, 50V rating
- 2.5mm contact engagement for electrical integrity 'Scoop proof' contacts
- Contact inserts are part of body moulding
- Cable range from 3 to 7mm
- Overall length (flex + flex in-line) 80mm
- Gold plated contacts
- Diameter over coupling ring 19.1mm
- Pre-wired, overmoulded cable assemblies
- Flex, Flex In-Line, Front Panel, Rear Panel and PCB mounting body styles
- Plug and Socket versions in all body styles
- Flame Retardant moulding material - Polyamide UL94-V0
- Contacts supplied separately (except PCB versions)
- Sealing caps available to maintain IP68 rating
- Secure sealing system
- Crimp and solder contacts
- PCB mounting connector supplied with contacts pre-loaded
- Front and rear panel mounting panel connectors
- CCC, UL, CSA and VDE approvals
- EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1

Flex Cable Connector



PX0410

- Mates with Flex In-line or Panel mounting versions PX0401, PX0411, PX0412 & PX0413
- Pin or socket
- 2, 3, 4, 6, 8, 10 or 12 pole
- Screw locking ring
- Contacts supplied separately

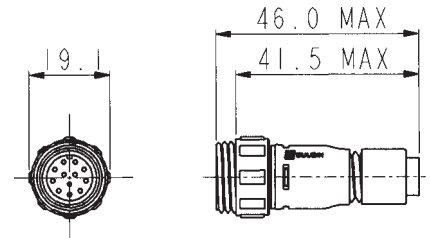


Inline Flex Cable Connector



PX0411

- Mates with Flex Cable connectors PX0400, PX0402 & PX0410
- Pin or socket
- 2, 3, 4, 6, 8, 10 or 12 pole
- For in-line cable connection
- Contacts supplied separately

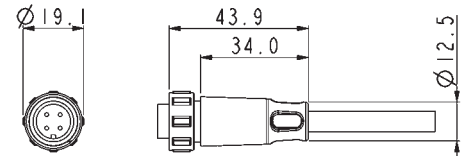


Pre Wired Flex Cable Connector



PX0400

- Overmoulded Flex connector for pre-wired cable assemblies
- Pin or socket
- Cable range 2.5 -9.0mm o/d
- 2, 3, 4, 6, 8, 10 or 12 pole
- Mates with PX0401 & PX0411 Flex In-Line connectors and PX0412 & PX0413 panel mounting connectors

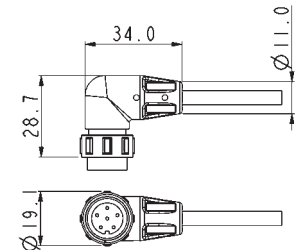


Pre Wired Flex Cable Connector



PX0402

- Right-angled overmoulded Flex connector for pre-wired cable assemblies
- Pin or socket
- Cable range 2.5 -9.0mm o/d
- 2, 3, 4, 6, 8, 10 or 12 pole
- Mates with PX0401 & PX0411 Flex In-Line connectors and PX0412 & PX0413 panel mounting connectors

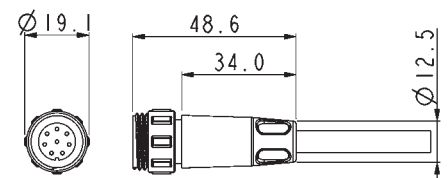


Pre Wired In-line Flex Connector



PX0401

- Overmoulded Flex connector for pre-wired cable assemblies
- Pin or socket
- Cable range 2.5 -9.0mm o/d
- 2, 3, 4, 6, 8, 10 or 12 pole
- Mates with PX0400, PX0402 & PX0410 Flex connectors

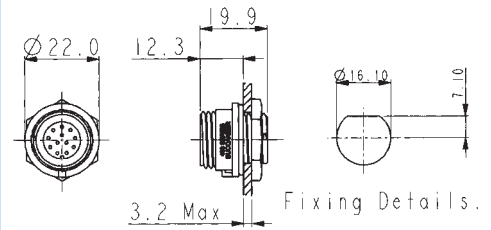


Front Panel Mounting Connector



PX0412

- Mates with Flex Cable connectors PX0410, PX0400 & PX0402
- Front Panel mounting
- Single hole fixing
- Contacts supplied separately
- 2, 3, 4, 6, 8, 10 or 12 pole

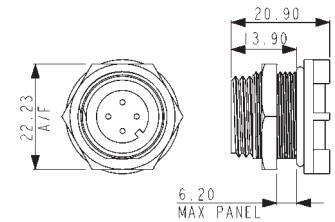


Rear Panel Mounting Connector



PX0413

- Mates with Flex Cable connector PX0410, PX0400 & PX0402
- Rear Panel mounting
- Single hole fixing
- Contacts supplied separately
- 2, 3, 4, 6, 8, 10 or 12 pole

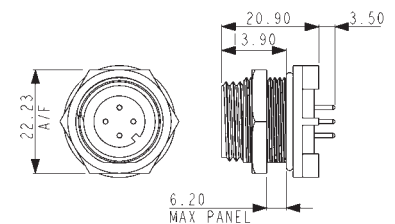


PCB Mounting Connector



PX0413

- Mates with Flex Cable connector PX0410, PX0400 & PX0402
- PCB Rear Panel mounting
- Straight PC spills
- Supplied with pre-loaded gold plated contacts
- 2, 3, 4, 6, 8, 10 or 12 pole



Sealing Caps and Accessories



PX0480 PX0480/1 PX0481 PX0484

- Maintains IP68 Rating of Unmated Connectors
- PX0480: Fits PX0412 (panel mounting)
- PX0480/1: Fits PX0401 & PX0411 (flex in-line)
- PX0481: Fits PX0400, PX0402 & PX0410 (flex connector)
- PX0484: Fits PX0413 (PCB and rear panel mount)

Gland Packs

| Part No | Description |
|---------|---|
| PX0482 | Pack of 4 pairs cable glands and collets to suit cables from 3.0 to 5.0mm diameter. |
| PX0483 | Pack of 4 pairs cable glands and collets to suit cables from 5.0 to 7.0mm diameter. |

BUCCANEER FOR POWER

400 Series Buccaneer

Specifications



Crimp Contacts

| Pole | Current Rating | Pin | Socket | Pack Qty | Cable Acceptance (dia) |
|---------|----------------|--------|--------|----------|------------------------|
| 2, 3 | 8A | SA3350 | SA3349 | 10 | 20 - 24 AWG |
| 4, 6, 8 | 5A | SA3348 | SA3347 | 10 | 22 - 26 AWG |
| 10, 12 | 1A | SA3180 | SA3179 | 10 | 24 - 28 AWG |

Solder Contacts

| Pole | Current Rating | Pin | Socket | Pack Qty | Cable Acceptance (dia) |
|---------|----------------|----------|----------|----------|------------------------|
| 2, 3 | 8A | SA3350/1 | SA3349/1 | 10 | 20 - 24 AWG |
| 4, 6, 8 | 5A | SA3348/1 | SA3347/1 | 10 | 22 - 26 AWG |
| 10, 12 | 1A | SA3180/1 | SA3179/1 | 10 | 24 - 28 AWG |

Insertion / Extraction

| | Poles | Contact Rating | Colour | Part No |
|---------------------------|-------|----------------|--------|---------|
| Insertion/Extraction Tool | 2,3 | 8A | Blue | 13027/2 |
| Insertion/Extraction Tool | 4,6,8 | 5A | Red | 13027/1 |
| Insertion/Extraction Tool | 10,12 | 1A | Green | 13027 |

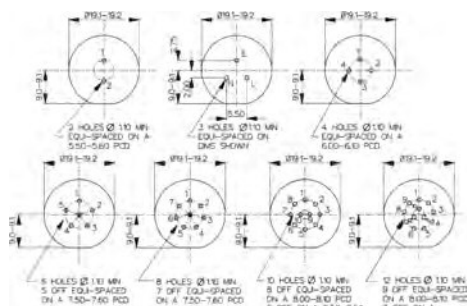
Crimp tools

| | Poles | Contact Rating | Colour | Part No |
|--|-------|----------------|--------|------------|
| Positioner | 2,3 | 8A | Blue | 14025/8AMP |
| Positioner | 4,6,8 | 5A | Red | 14025/5AMP |
| Positioner | 10,12 | 1A | Green | 14025/1AMP |
| 8 Indent Crimp Tool for use with positioners | | | | 14025 |

PX0413 PCB Contact Layout

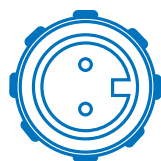
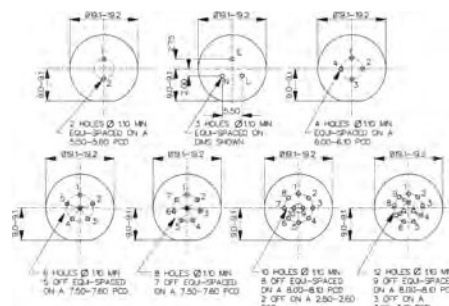
Sockets

Contact numbers viewed from rear of panel



Plugs

Contact numbers viewed from rear of panel



2 pole
(8 Amp)



3 pole
(8 Amp)



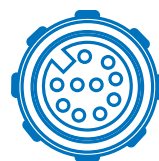
4 pole
(5 Amp)



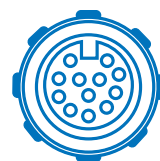
6 pole
(5 Amp)



8 pole
(5 Amp)



10 pole
(1 Amp)



12 pole
(1 Amp)







Electrical:

| | | | |
|-------------------------|-----------------------------------|-----------|--------|
| No. Poles: | 2, 3 | 4, 6, 8 | 10, 12 |
| Current Rating: | 8A | 5A | 1A |
| Voltage Rating (ac/dc): | 250Vac/dc | 125Vac/dc | 50Vdc |
| Contact Resistance: | <5mΩ | | |
| Insulation Resistance: | >10 ⁹ MΩ (@ 500V d.c.) | | |
| AC Breakdown voltage: | 2.5kV | | |

Operating Temperature:
 Flex and panel types -40°C to +80°C
 Overmoulded -20°C to +60°C

Approvals:

| | |
|--|--|
|  UL | E214972 |
|  CSA | 1273303 |
|  VDE | 40002226 |
|  CCC | 2011010203500398 – 1 Amp Rated 2011010203500399 – 5 Amp Rated 2011010203500400 – 8 Amp Rated |

Overmoulded cable assemblies approvals to customer requirements.

Material:

| | |
|-----------------------|---------------------------|
| Flex and panel types: | |
| Body Mouldings: | Polyamide |
| Flammability Rating: | UL94V-0 |
| UV Resistance: | To EN 50021:1999 |
| Overmoulded types: | |
| Body Mouldings: | Polyurethane |
| Flammability Rating: | UL94V-HB |
| Contacts: | Copper alloy, Gold plated |
| O Rings: | Nitrile |
| Panel Sealing O Ring: | Nitrile |
| RoHS | Compliant |

Mechanical:

| | |
|-----------------------------|--|
| Sealing: | IP68, EN60529:1992+A2:2013 tested @ 1.054kg/sq cm (15lb/sq in) 10m depth for 2 weeks |
| Salt Mist: | EN60068-2-52 Test Kb Salt Mist (Cyclic) Marine Severity Level 1 |
| Cable Acceptance: | 3.0 - 7.0mm |
| Contact Accommodation: | 2, 3 pole, 20 - 24 AWG 4, 6, 8 pole, 22 - 26 AWG 10, 12 pole, 24 - 28 AWG |
| Termination: | Crimp, solder and PCB |
| Insertion/Withdrawal Force: | |
| No. poles: | 2 3 4 6 8 10 12 |
| Insertion Force (typ): | 19N 25N 27N 27N 28N 55N 62N |
| Withdrawal Force (typ): | 12N 17N 17N 21N 22N 25N 29N |
| Tightening Torques: | |
| Panel mount (PX0412) | |
| Rear fixing nut: | 1.0-1.1Nm (9lbf.in.) |
| Panel mount (PX0413) | |
| Front fixing nut: | 1.0-1.1Nm (9lbf.in.) |
| Cable Retention force: | |
| 3.0mm dia | 60N |
| 4.0 to 7.0mm dia | 80N |
| Rear panel thread PX0412: | M16x1.5 |
| Panel thread PX0413: | 18.97x26TPI Whitworth form to BS84 med fit |

Dimensions:

| | |
|--|--------|
| Overall dimensions of connectors when mated together | |
| Flex + Flex In-Line | 80mm |
| Dia. over coupling ring | 19.1mm |

| PX04 xx | / | XX | X | / | XXXX |
|---|----------|--|--|----------|---|
| <p>Body Styles</p> <p>PX0410 = Flex body PX0411 = Flex in-line body PX0412 = Front panel mounting body PX0413 = Rear panel/PCB mounting body</p> | | <p>Number Contacts</p> <p>02 = 2 pole, 03 = 3 pole, 04 = 4 pole, 06 = 6 pole, 08 = 8 pole, 10 = 10 pole, 12 = 12 pole</p> | <p>Contact Type</p> <p>P = Pin, S = Socket</p> | | <p>For PX0410 and PX0411 cable connectors - Cable Entry Size:</p> <p>3035 = 3.0 - 3.5mm (Light Grey) 3540 = 3.5 - 4.0mm (Grey) 4045 = 4.0 - 4.5mm (Green) 4550 = 4.5 - 5.0mm (Red)</p> <p>5055 = 5.0 - 5.5mm (Yellow) 5560 = 5.5 - 6.0mm (Blue) 6065 = 6.0 - 6.5mm (White) 6570 = 6.5 - 7.0mm (Black)</p> <p>Cable gland and collet supplied in colour coded pairs.</p> <p>For PX0413 PCB/Rear Panel Mount: PC = Pre-loaded PC pins Blank = no pins supplied</p> <p>For PX0412 Front Panel Mount: Suffix not required - leave blank</p> |
| <p>Examples:</p> <p>PX0410/10S/4045 = Flex cable connector, 10 socket contacts with gland and collet for cables between 4.0 and 4.5mm diameter (supplied less contacts). PX0412/08P = Front panel mounting connector, 8 pin contacts (supplied less contacts). PX0413/06P = Rear panel mounting connector, for 6 pin contacts (supplied less contacts). PX0413/04P/PC = Rear panel/PCB connector, 4 pin contacts, PCB mounting (supplied with contacts loaded).</p> | | | | | |