



**UNIVERSITI PUTRA MALAYSIA**

***MECHANICAL, MEDICAL IMAGING AND RADIATION PROPERTIES  
OF COMPUTED TOMOGRAPHY-BASED KIDNEY PHANTOM  
EXPLOITING TEXTURAL ANALYSIS***

**IZDIHAR BINTI KAMAL**

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By

**IZDIHAR BINTI KAMAL**

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,  
in Fulfilment of the Requirements for the Degree of Doctor of Philosophy**

**August 2022**

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## DEDICATION

This work is dedicated to:

The sake of Allah, my Creator, and my Master,

My great teacher and messenger, Nabi Muhammad (May Allah bless and grant him),  
who taught us the purpose of life,

My great parents, who never stop giving of themselves in countless ways,

My dearest husband, who permitted me to embark this journey,

My dear kids: Amir, Ammar and Afiqah, whom I can't force myself to stop loving.

My dear brothers and sister, who stand by me when things look bleak,

To all my family, the symbol of love and giving,

My friends who encourage and support me,

All the people in my life who touch my heart,

I dedicate this research

Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Doctor of Philosophy

**MECHANICAL, MEDICAL IMAGING AND RADIATION PROPERTIES OF  
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**August 2022**

**Chairman : Muhammad Khalis bin Abdul Karim, PhD**  
**Faculty : Science**

Medical imaging phantom has important role in mimicking the properties of human tissue for calibration, training, surgical planning, and simulation purposes. Through standardized quantitative imaging features, the phantom should be able to ascertain information that cannot be visually assessed via radiomic features. Thus, the stability and accuracy of the phantom play significant role in diagnostic imaging especially for the diagnostic performance. This work aimed to introduce an alternative and straightforward polymer-based phantoms with specific mechanical and dielectric properties at the utmost suitable for fabrication of computed tomography-based kidney phantom. To evaluate the influence of Hydrogen Silicone (HS) and water (H<sub>2</sub>O) on the compression strength, radiation attenuation properties, and Computed Tomography (CT) number of the blend Polydimethylsiloxane (PDMS) samples as to improve the pure PDMS properties. A polymer blend is a mixture of two and more polymers that have been blended to create a new material with different physical properties. Two phantom based materials; PDMS and silicone elastomer (SE), were investigated for their capabilities to address the requirements. Four samples were prepared with different compositions were studied, and denote as samples S1, S2, S3, and S4, which consisted of PDMS 100%, HS/PDMS 20:80, H<sub>2</sub>O/PDMS 20:80, and HS/H<sub>2</sub>O/PDMS 20:40:40, respectively. Radiation attenuation properties were evaluated using Phy-X/PSD (Turkey) and XCOM (NIST, USA). The elasticity and dielectric properties of phantom were superior for the blend HS/PDMS 20:80, besides the effective atomic number and linear attenuation coefficient has shown a similar pattern with human kidney tissue at intermediate energy level of  $1.50 \times 10^{-2}$  MeV to 1.5 MeV. PDMS is superior to SE in terms of tensile strength, flexibility, acceptable real part of the complex dielectric constant;  $\epsilon'$ , and conductivity which allows it to become a stable kidney phantom for CT scan purposes. Overall, HS/PDMS 20:80 with the use of a 120 kVp X-ray beam, the CT number quantified for sample measured 40 HU and had the highest Contrast-to-Noise Ratio (CNR) value better than pure PDMS. Therefore, the HS/PDMS 20:80 sample formulation exhibited the potential to mimic the human kidney as it has a similar

dynamic and is higher in terms of stability as a medical phantom. In conclusion the blend PDMS as the material of choice to be used as a CT-based kidney phantom in terms of good agreement with compressive strength and radiation attenuation. Notably, the blend PDMS imitates human tissue more precisely and permits a wide range of possibilities for exploiting textural analysis and radiation dosimetry. Hence, it promises to be of value for use in both research and clinical settings for the CT modality as it is physically stable.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Doktor Falsafah

**CIRI-CIRI MEKANIKAL, PENGIMEJAN PERUBATAN DAN RADIASI  
SINARAN BAGI FANTOM BUAH PINGGANG TOMOGRAFI  
BERKOMPUTER UNTUK ANALISIS TEKSTUR**

Oleh

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Fantom pengimejan perubatan sangat berperanan penting dalam menyerupai sifat tisu manusia untuk tujuan penentukan, latihan, perancangan pembedahan dan tujuan simulasi. Melalui ciri-ciri pengimejan quantitative, fantom mampu untuk menentukan maklumat yang tidak boleh dilihat menerusi ciri-ciri radiomik. Maka kestabilan dan ketepatan ciri fantom memainkan peranan penting sangat signifikan dalam pengimejan diagnostic untuk menentukan kemampuan diagnostik. Kajian ini bertujuan untuk memperkenalkan fantom berasaskan polimer secara alternatif dan mudah dengan sifat mekanikal dan dielektrik tertentu yang paling sesuai untuk fabrikasi fantom buah pinggang untuk pengimejan tomografi berkomputer. Selain itu, untuk menilai pengaruh Hidrogen Silikon (HS) dan air (H<sub>2</sub>O) ke atas kekuatan mampatan, sifat pengecilan sinaran, dan nombor Tomografi Berkomputer (CT) bagi sampel gabungan Polydimethylsiloxane (PDMS) untuk menambah baik sifat PDMS tulen. Gabungan PDMS in terdiri daripada campuran dua atau lebih polimer yang digabung untuk membentuk bahan baru dengan ciri-ciri fizikal yang berbeza. Pertama, dua bahan fantom berasaskan polimer; polydimethylsiloxane (PDMS) dan elastomer silikon (SE), telah dikaji keupayaan mereka untuk memenuhi keperluan. Empat sampel dengan komposisi berbeza telah dikaji, dan mereka termasuk sampel S1, S2, S3, dan S4, yang terdiri daripada PDMS 100%, HS/PDMS 20:80, H<sub>2</sub>O/PDMS 20:80, dan HS/H<sub>2</sub>O/PDMS 20:40:40, masing-masing. Ciri-ciri pengurangan radiasi dinilai menggunakan simulasi Phy-X/PSD (Turki) dan XCOM (NIST, USA). Keanjalan sampel dan ciri-ciri dielektrik fantom adalah lebih tinggi untuk gabungan HS/PDMS 20:80, disamping itu nombor atom berkesan, pekali pengurangan linear telah menunjukkan corak yang sama dengan tisu buah pinggang manusia pada tahap tenaga pertengahan  $1.50 \times 10^{-02}$  MeV hingga 1.5 MeV. PDMS adalah lebih baik daripada SE dari segi kekuatan tegangan, fleksibiliti, bahagian sebenar pemalar dielektrik kompleks yang boleh diterima;  $\epsilon_r$  dan kekonduksian yang membolehkannya menjadi fantom buah pinggang yang stabil untuk tujuan pengimejan tomografi berkomputer. Secara keseluruhan, dengan penggunaan pancaran sinar-X 120 kVp, nombor CT yang dikira untuk HS/PDMS 20:80 menunjukkan 40 HU

dan mempunyai nilai Nisbah Kontras-ke-hingar (CNR) tertinggi lebih baik daripada PDMS tulen. Jadi, formulasi sampel HS/PDMS 20:80 mempamerkan potensi untuk menyerupai buah pinggang manusia kerana ia mempunyai dinamik yang sama dan lebih tinggi dari segi kestabilan sebagai fantom perubatan. Kesimpulannya, gabungan PDMS adalah bahan yang dipilih untuk digunakan sebagai fantom tomografi berkomputer kerana berpadanan dengan kekuatan kompresi dan pengurangan radiasi. Terutamanya gabungan PDMS menyerupai tisu buah pinggang manusia lebih tepat dan membenarkan pelbagai kemungkinan untuk digunakan dalam analisa tekstur dan dosimetri sinaran. Maka, ia menjanjikan nilai untuk digunakan dalam kedua-dua tetapan penyelidikan dan klinikal sebagai alat yang boleh dipercayai untuk pengimejan berkomputer kerana ia adalah stabil secara fizikal.





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This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Doctor of Philosophy. The members of the Supervisory Committee were as follows:

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## LIST OF ABBREVIATIONS

ANOVA	Analysis of Variance
CNR	Contrast to Noise Ratio
CT	Computed Tomography
CTTA	CT texture analysis
FN	False Negative
FP	False Positive
AUC	Area under curve
GBD	Global Burden of Disease
GLDM	Gray Level Dependence Matrix
GLRLM	Gray Level Run Length Matrix
GLSZM	Gray Level Size Zone Matrix
HS	Hydrogen silicone
HU	Hounsfield unit
ICRP	International Commission on Radiological Protection
kPa	kilopascal
mGy	milli-gray
ML	Machine Learning
MRI	Magnetic resonance imaging
PDMS	polydimethylsiloxane
PRC	Precision recall curve
RCC	Renal cell carcinoma
RF	Radiomic feature
ROC	Receiver operating characteristic

ROI	Region of Interest
SE	Silicone elastomer
SNR	Signal to Noise Ratio
SVM	Support Vector Machine
TCIA	The Cancer Imaging Archive
TCIA	The Cancer Imaging Archive
TLD	Thermoluminescence dosimeter
TN	True Negative
TP	True Positive
US	ultrasound
UV	Ultraviolet
WHO	World Health Organization

# CHAPTER 1

## INTRODUCTION

### 1.1 Overview

Kidney acts as one of the most vital organs in human body. In 2010, 2.3 to 7.1 million people with end-stage kidney disease died without access to dialysis while the Global Burden of Disease (GBD) by World Health Organization (WHO) estimates that 1.2 million people died from kidney failure in 2015. Based on the data from developed countries, renal cell carcinoma (RCC) is considered a malignancy of the 6–7<sup>th</sup> decade of life and affects younger age (Mittal and Sureka, 2016). Padala et al. (2020) stated that there are 611 cases per 100 000 people with an RCC cumulative risk of 2.8%. This statistic has shown Malaysia to have the highest cumulative risk for RCC incidence among other South-East Asian countries. It is challenging to diagnose the RCC subtype correctly as the interpretation of imaging findings is a subjective process and an accurate prediction the histological RCC subtype strongly depends on the experience and expertise of the radiologist. In addition, due to the lack of validation on a larger scale, the clinical application of these methods is limited (Zhang et al., 2019).

To control the occurrence of renal cancer, early detection of tumor heterogeneity of renal mass is critical. Several imaging techniques for instance ultrasound and analytical methods have been investigated to determine the most accurate and reproducible technique for the differentiation of solid renal masses (Kocak et al., 2018). In recent years ultrasound elastography technics showed increasing development lines, and more studies were performed about elastography on kidneys. The weighted amount of the elastography studies is about chronic kidney disease, kidney failure and allograft patients, while some of them are about kidney masses or diabetic nephropathy (Duymuş et al., 2016). While MRI by using diffusion tensor imaging (DTI) can be used to assess renal dysfunction in chronic kidney diseases. However, because of the significant similarities between malignant and benign renal masses in terms of imaging findings, reliable imaging criteria for the differentiation of these tumors do not exist and remain an essential obstacle before treatment. Under such a condition where human analysis is unfruitful, the unmatched image-processing power of computers in the determination of the characteristics of the lesion has drawn significant interest in the last two decades (Kocak et al., 2018). Despite this alarming data of kidney diseases ranked among the highest to affect people, previous studies on the fabrication of imaging phantoms deliver less exposure to the kidney and its pathologies, compared to other organs such as lungs and liver.

Phantom or so-called artificial organ have discovered their way into a different field of medicine. The use of phantom is a reasonable alternative and may replace with benefit the application of real human tissue. Phantoms can be designed with different sizes, shapes, and compositions to mimic human tissue's properties. The design and composition of a phantom are determined primarily by the purpose of phantom to be

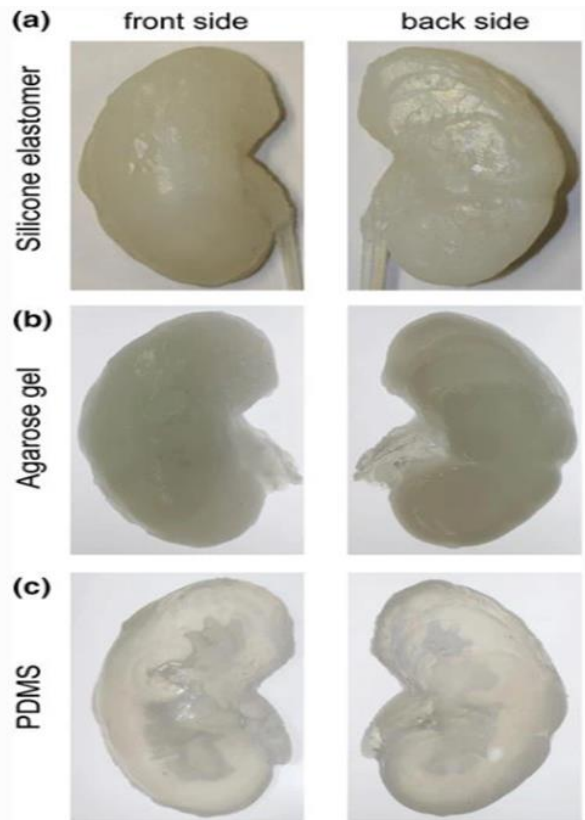


used. Throughout history phantoms have been connected for various reasons. As indicated by their application, they can be sorted as follows:

- i. Imaging phantom is used for calibrating and evaluating of various imaging modalities
- ii. Training phantom used for training and testing of interventional procedure
- iii. Custom made phantom used for research and development purposes

Imaging phantom used for calibration can be seen in radio photoluminescence (RPL) glass dosimeters used to measure radiation doses set in various organ positions within one year old child anthropomorphic phantom. The organ doses were evaluated from the measurement values and shows that doses for tissues or organs within the scan range were 28–36 mGy in an infant head CT, 3–11 mGy in a chest CT, 5–11 mGy in an abdominal-pelvic CT and 2–14 mGy in a cardiac CT. Hence the differences in the types of CT scanners affects and scan parameters used at each medical facility affect the measurement of the radiation dose. According to Hill et.al iodinated phantom is suitable for use in accurate calibration tools for contrast tomographic imaging in X-ray imaging by showing a promising property of uniformity, stability, and precision of the iodinated material (Hill et. al, 2009)

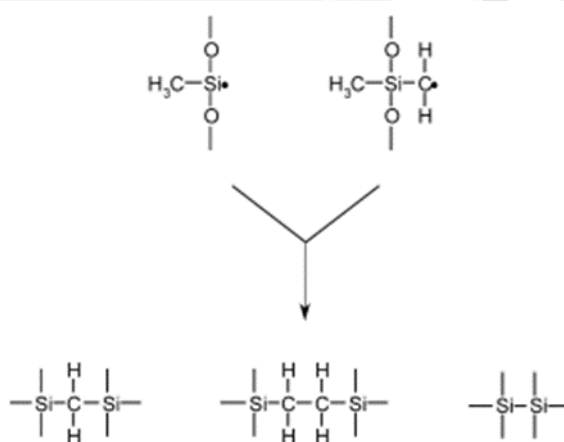
Phantom was also used as a patient education where a 3D printed model of the renal tumor was used to make the patient understand of their conditions (Bernhard et al., 2016a). The result shows an improvement with the help of their personal 3D kidney model in understanding of basic kidney physiology by 16.7 % ( $p = 0.018$ ), kidney anatomy by 50 % ( $p = 0.026$ ), tumor characteristics by 39.3 % ( $p = 0.068$ ) and the planned surgical procedure by 44.6 % ( $p = 0.026$ ). It was shown that using patient-specific 3D printed phantom is valuable for the patient's understanding. Besides that, Adams et al., (2017) has developed a kidney phantom that would be suitable for surgical simulation, training purpose and development of imaging techniques base on Figure 1.1. According to an author who developed a customized phantom on tissue mimicking material for cardiac tissue phantom to get better precision using a known structure and be used as learning process for imaging operators (Yusof et al., 2017). Medical physicists utilized a phantom to mimic real human tissue that can be used for dosimetry measurement and identification of the limits of a particular system. This phantom could be used to imitate living subjects and prevent unnecessary radiation delivered to human patients.



**Figure 1.1 : Images of the kidney phantom made of different material (a) SE, (b) Agarose gel (c) PDMS (Adams et al., 2017)**

Previously, several materials have been studied and introduced to find the most stable phantom for medical imaging. These materials include agar, silicone, polyvinyl alcohol (PVA), and polyacrylamide (PAA), to mimic human tissues (In, 2016). Agar is easy to prepare but does not have an excellent long-term stability compared to silicone, in which silicone can be considered as a material of choice for a stable phantom. In et al. (2016) has comprehensively reviewed four different types of polymer-based materials for constructing medical phantom: carrageenan-based polymer gel, polymer cross-linked aerogels, UV-curable silicone and self-healing polymer materials (In, 2016). The finding reveals that even though water-based silica and cellulose aerogel phantoms met the imaging properties of human tissues, their volume may shrink, and the fabrication was complex for larger scale production. Nonetheless, a multimodal phantom has been successfully innovated with the use of polydimethylsiloxane (PDMS) and hydrogen silicone (HS) (Hill et.al, 2001; Karimi and Shojaei, 2017). The result demonstrates that the addition of hydrogen silicone could improve mechanical and imaging properties of the phantom. The PDMS or dimethicone, is also a polymer that has been widely used for fabrication and prototyping of microfluidic chips. Briefly, the PDMS empirical formula is  $(C_2H_6OSi)_n$  and its fragmented formula is  $CH_3[Si(CH_3)_2O]_nSi(CH_3)_3$ ; where n represents the number of monomers repetitions.

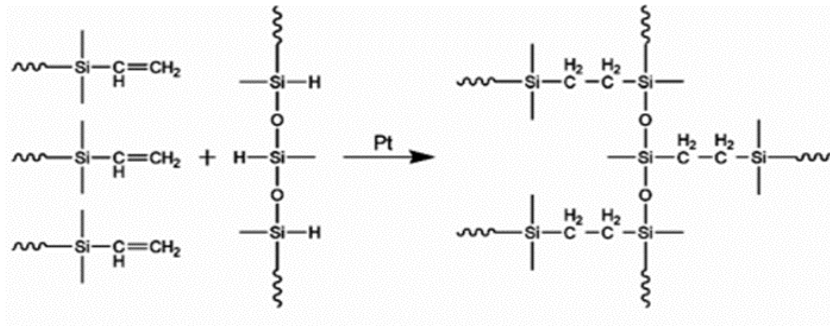
PDMS has an elastic modulus of 360-870 kPa, which is larger than the elastic modulus of a real kidney with  $180.32 \pm 11.11$  kPa (mean  $\pm$  SD) and  $95.64 \pm 9.39$  kPa under the axial and transversal loadings, respectively (Karimi and Shojaei, 2017). Elastomers are required to undergo vulcanization process, which is the formation cross-link between long polymer chain. This feature controls the ability of the elastomer to reconfigure its structure when stress is applied, indicating the elasticity. The covalent cross-linkages ensure that the elastomer will return to its original configuration when the stress is removed and would result in a permanent deformation. Cross-links can be introduced into poly-siloxanes by a range of methods, including (i) the use of a tri- or tetra-functional siloxane comonomer during polymerization, (ii) the incorporation of a thermal initiator which will attract hydrogen atoms from PDMS, thus resulting in cross-linking, or (iii) the exposure of PDMS to high energy irradiation. Figure 1.2 shows the method of PDMS cross-linking proposed by previous author (Hill et al., 2001). Cross-linking reactions can also be applied with the intention to improve the surface of cured PDMS sample by using hyperthermal hydrogen induced cross-linking (HHIC)(Bao et al., 2015).



**Figure 1.2 : Cross-linking of PDMS** (Mazurek et.al 2019)

In this study, the same group of polymers which is known as silicone elastomer (SE) have also been discussed. SE is typically cross-linked using hydrosilylation (usually by Pt-catalysed), condensation (usually by Sn-catalysed) and radical reaction (Mazurek et.al, 2019). In Figure 1.3, the two most used curing chemistries are illustrated. SE is widely used due to its favorable properties, namely flexibility, durable dielectric insulation and its exceptional barrier properties against environmental contaminants. Therefore, it would be beneficial for researchers to compare the effectiveness between PDMS and SE. In this research study, the development of in vitro organ which is kidney was created using a combination of a three-dimensional (3D) printing technique for the outer mould of kidney shape and polymer-based material. Since 3D printing has become the primary method in producing a swiftly prototyping of medical devices and phantom thus allowing for this research to use 3D printing technique as well (Yan et al., 2018). The phantom was created using two material which is silicone elastomer and PDMS with the addition of HS to get the optimum composition that nearest to the human kidney

tissue for comparison (In, 2016). Thus, this research develops and aim to select the best PDMS phantom sample which yields similar mechanical and imaging characteristics to that of real human's kidney tissue and lesions by conducting several assessments to test their properties.



**Figure 1.3 : Cross-linking chemistries for silicone elastomer by hydrosilylation reactions** (Mazurek et al, 2019)

As the interpretation of imaging findings is a subjective process and a precise prediction on the likelihood of histological renal tumor types strongly depends on the experience and expertise of the radiologist, it is challenging to diagnose the tumor type accurately. This is the conventional way of predicting the heterogeneity of the renal masses. Therefore, opposite characterization of these masses is essential for the clinical management to be instituted precisely.

The radiomics feature of texture analysis intensifies image histogram and can be used as the pipeline after the image processing. The texture analysis of radiomic is an evolving imaging tool to quantify tissue heterogeneity that cannot be perceived by the naked eye (Zhou et al., 2019). Texture analysis is also a promising non-invasive tool for distinguishing renal tumors on CT images (Yu et al., 2017). In this research project, CT texture analysis is used to find the grey level histogram indicating how many pixels of an image share the same grey level. To find the best element in differentiating the types of tumors and quantifying heterogeneity, CT texture analysis image processing would be an innovative technique with various features.

In this study, textural analysis of the radiomic features is used to distinguish the lesion in the kidney phantom which is a tumor, stones and blend PDMS. The tumor in the phantom is compared with the RCC patient, while the blend PDMS is compared to real kidney tissue obtained from CT scan images. These data are the basic information for radiomic feature of the phantom and its difference with RCC will provide a better understanding of the texture analysis. Thus, this can help to reduce the need for biopsy to identify the tumor type present, as the biopsy is a painful procedure. Besides, it increases the accuracy level of prediction of renal masses heterogeneity compared to the quantitative method that uses human ability.

## 1.2 Problem Statement

The drawback of current designed phantoms faced long-term stability issues due to material insufficiency. Phantoms made of agar and water-based gels demonstrate changes over time due to continuous water expulsion and absorption cycles. This study proposed the potential of stable polymer PDMS is used as phantom kidney material. Fabrication of kidney phantoms with the 3D-printing technique is usually quite costly and difficult to get the exact shape of the phantom due to the printer's limitation.

Additionally, the tissue-equivalency of previously used materials in other studies has not been proved regarding radiation attenuation. Clinically valid anthropomorphic phantoms should demonstrate similar human tissue properties; hence, they should be designed with materials with the same attenuation characteristics. The current PDMS has drawbacks such as a high CT number and low stability, which limits its function as a phantom material like tissue (Miranda et al., 2022). According to In et al. (2016), the modified PDMS with the addition of HS and water is superior to standard PDMS, as the composition reduces its CT number to become relatively close to 40 to 45 HU that closely mimics the kidney tissue (In, 2016).

The photon interaction in various PDMS concentrations for phantom development has not yet been comprehensively discussed. This is also true for pure PDMS. Hence, this study harnesses the theoretical methods in the software to evaluate the mass attenuation coefficient (MAC) compared with other established software based on the computed mixture rule. The polydimethylsiloxane (PDMS)  $[(CH_3)_2SiO]_n$  is by far the most commonly used polymer in siloxane ('silicone') elastomers to imitate physical, optical, and thermal properties (Bernhard et al., 2016b).

In radiomic analysis, the conventional classification systems provide a diagnosis without decision interpretation; where humans cannot directly interpret the results as the systems use low-level features that lack human perception. Several work limits on the potential prognostic and predictive value of texture features on the retrospective image of CT. Figure 1.4 illustrate the schematic framework of the work. In general, the present study is intended to introduce sustainable and economically affordable phantom manufacturing by using commercially available and inexpensive materials. Currently, the PDMS phantom is cost around RM2000 which equivalent to 50 kidney phantoms that has high physical stability and mechanical properties.

CT number from CT images also able to evaluate radiation attenuation criteria specifically for CT scan imaging but not nuclear medicine with different energy levels. Thus, it is worth noting that the effective atomic number ( $Z_{eff}$ ) and attenuation properties evaluation and help to propose the possibility of the material mimicking the tissue to become an excellent phantom prototype rather than an equivalent value to commensurate the clinical-grade phantom.



### 1.3 Research Question

- i. Which is the best material between polydimethylsiloxane (PDMS) and silicone elastomer (SE) that can optimally mimic human kidney tissue?
- ii. What is the advantage of the blend PDMS as the improved formula for the kidney phantom?
- iii. What is the radiation attenuation properties of the PDMS and blend PDMS to mimic the human kidney?
- iv. Does the radiomic feature of the phantom and kidney show any differences?

### 1.4 Significant of Study

This research aims to propose modified PDMS as a stable material for fabricating kidney phantom. Several tests on the PDMS samples were performed to ensure their mechanical and medical imaging characteristics matched that of human kidney tissue. Modified PDMS was used instead of its pure form since it is found that the modified material can compensate the limitation of the latter. Different samples with varied mixing ratios were prepared to enable the selection of the best PDMS composition as phantom kidney material.

Manufacturing of polymer-based material for the fabrication of stable kidney phantom led to the introduction of new anthropomorphic phantom which has better stability than previously made water-based phantoms. As the stable phantom allows longer use and functionality with high standard performance.

Several tests were conducted on the phantom samples to ensure that their strength and imaging properties are similar to that of human kidney tissues. The validation of the results can highlight the potential of the sample to act as standard reference phantoms which will allow the evaluation of current and emerging CT techniques. Furthermore, measurement of HU numbers on the lesion particles (kidney stone and tumor) enables us to establish a threshold value for HU numbers of abnormal tissues which will be essential for image characterization.

One promising approach to optimizing radiological assessment is the utilization of radiomics feature analysis which has been shown to perform well for various imaging modalities and classification problems (Yu et al., 2017). Therefore, this study used applied texture analysis to differentiate and classify renal masses to obtain information for better quantifying differences in appearance that the naked eye cannot appreciate.

Overall, this study is significant as it provides information on strength and tissue equivalency of blend PDMS network to be used as a tissue-mimicking kidney phantom.

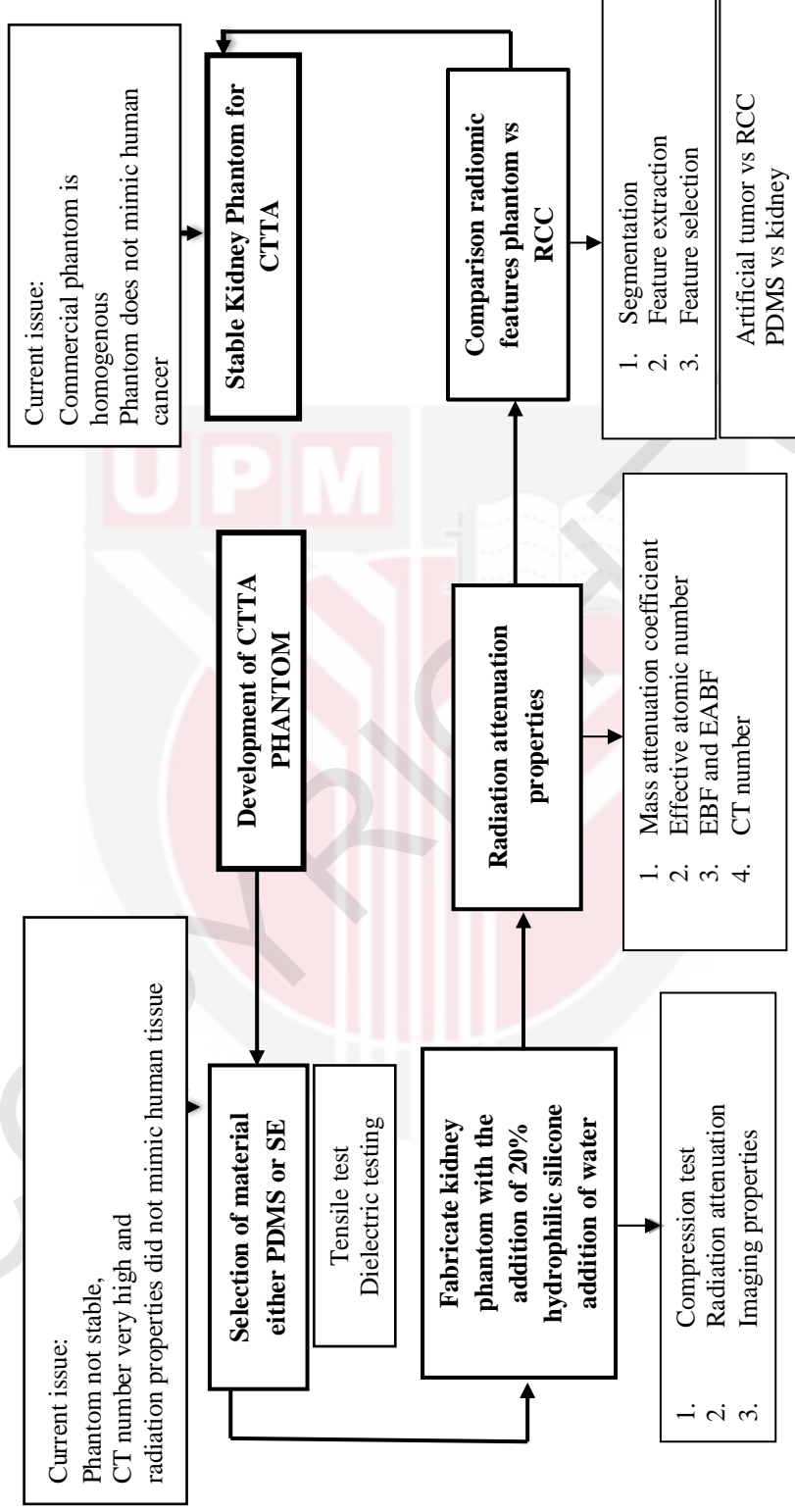


Figure 1.4 : The schematic flow of research framework

## **1.5 Research Objective**

### **1.5.1 Main Objective**

This study aims to develop an alternative method, simple phantoms polymer-based, with specific mechanical, medical imaging and radiation properties to determine whether these are viable phantoms suitable for CTTA. Therefore, this study embarks on the following objective.

### **1.5.2 Specific Objective**

- i. To investigate the impact of various formalisms of PDMS and SE on the mechanical and dielectric properties of the fabricated kidney phantom.
- ii. To determine the medical imaging property of the blend PDMS for clinical use in CT scan.
- iii. To evaluate the radiation properties of the blend PDMS for fabrication of kidney phantom
- iv. To evaluate the performance of kidney phantom to RCC patients by using Analysis of Variance (ANOVA) f test with Support Vector Machine (SVM) as a tool for radiomic analysis study.

## **1.6 Scope of study**

The study's scope involves determining the best suit phantom material, characterization, testing and radiomic study. The study was divided into three parts to achieving the objective mentioned beforehand.

- i. Part I: Selection of material was made based on PDMS and SE performance as it is more stable than agar based. The size and shape of the phantom was designed based on human kidney and by using 3D printing mould. Besides, the tumor and stone were fabricated to mimic the textured phantom's human tissue.
- ii. Part II: Testing and characterizing of material were conducted using tensile test, compression test and dielectrics test according to ASTM polymer standard using Instron 4411 and ASTM D1621 standards using Instron universal compression-testing machine.
- iii. Part III: Evaluation of radiation attenuation properties using Phy-X/PSD software and XCOM. Further study on the medical imaging properties by CT scan for the image quality assessment.
- iv. Part IV: Radiomic feature extraction by using SVM for the performance evaluation and classifying it with the pathology of the kidney.



## 1.7 Thesis Outline

This thesis gives a comprehensive overview of the two types of material used to fabricate the kidney phantom: Polydimethylsiloxane (PDMS) and Silicone Elastomer (SE). In Chapter 2, the fundamentals of selected materials, the CT scan process as the scanner of the patient, radiation attenuation theories and radiomic features are briefly explained. In Chapter 3, the materials and methods used are discussed briefly. In Chapter 4, the results and discussion will be presented; the finding of the material mimics the kidney tissue, lesions and radiomic feature finding were explained, respectively. Furthermore, Chapter 5 concludes the results.



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