

TRANSIENT REMOVAL OF CONTAMINANT FROM A CHANNEL WITH
DIFFERENTIALLY HEATED WALL OF CAVITY

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ABSTRACT

Cleaning accumulated deposits inside pipe cavity are by disassembling and cleaning it part by part. Hydrodynamic cleaning of the cavity is an alternative method to clean accumulated deposits or contaminants inside the pipe cavity instead of dissembling them part by part is a tedious process or using a solvent which is not suitable in the food processing industry. This study aims to investigate the contaminants removal process from a cavity by resorting to natural flow to clean the deposits in different cavity sizes and includes different heating locations with different flow configurations. An experimental method is used to visualize the flow behaviour inside the cavity of a channel at a large aspect ratio in isothermal conditions. These results are used to validate numerical results obtained in isothermal flow conditions. For numerical study, Constrained Interpolated Profile (CIP) method is used for the advection phase of momentum and energy equation, and central difference is used to solve the non-advection phase of momentum and energy equations. The numerical studies include different aspect ratios (AR), 1 to 4, various Reynolds numbers (Re), 50 to 1000, and different locations of the heated wall inside the cavity (left wall, bottom wall, & right wall) for three different Grashof numbers (Gr), 1000, 10 000, and 100 000. The particles removal percentage at the transient and steady states are then compared and discussed. A larger aspect ratio and a more significant Reynolds number for isothermal conditions will give a higher percentage of contaminants removal except for $AR = 4$ and $Re = 50$. This particular flow shows a higher percentage of contaminant removal than $AR = 4$; $Re = 100, 200, \text{ and } 400$. For mixed convection flow, one typical result can be concluded: at small Gr, the contaminant removal percentage is not changing significantly for all different heated wall positions. It is also shown that a more significant aspect ratio will produce a better contaminant removal process, and a higher Grashof number will improve the contaminant removal process. It is also found that when Gr equals 1000 and 10000, there is no significant change in the contaminant removal process and constant heat flux from the bottom wall for $Gr = 100,000$ gives the highest contaminant removal percentage for every aspect ratio. The highest percentage removal of contaminant is 98.94% for $Gr = 100\ 000, AR = 4$.

ABSTRAK

Membersihkan mendapan terkumpul di dalam rongga paip adalah dengan membuka dan membersihkannya pada setiap bahagian. Pembersihan rongga hidrodinamik adalah kaedah alternatif untuk membersihkan mendapan atau bahan cemar yang terkumpul di dalam rongga paip dan tanpa membuka setiap bahagian yang merupakan proses yang membosankan atau menggunakan pelarut yang tidak sesuai dalam industri pemprosesan makanan. Kajian ini bertujuan untuk menyiasat proses penyingkiran bahan cemar dari rongga dengan menggunakan aliran semula jadi untuk membersihkan mendapan dalam rongga yang berbeza saiz dan termasuk lokasi pemanasan yang berbeza dengan konfigurasi aliran yang berbeza. Kaedah eksperimen digunakan untuk menggambarkan kelakuan aliran di dalam rongga saluran pada nisbah aspek yang besar dalam keadaan seisoterma. Keputusan ini digunakan untuk mengesahkan keputusan berangka yang diperoleh dalam keadaan aliran isoterma. Untuk kajian berangka, kaedah *Constrained Interpolated Profile* (CIP) digunakan untuk fasa adveksi momentum dan persamaan tenaga, dan pembezaan pusat digunakan untuk menyelesaikan fasa bukan adveksi bagi persamaan momentum dan tenaga. Kajian berangka termasuk nisbah aspek (AR), 1 hingga 4, pelbagai nombor Reynolds (Re), 50 hingga 1000, dan lokasi dinding dipanaskan yang berbeza di dalam rongga (dinding kiri, dinding bawah, & dinding kanan) untuk tiga dinding yang berbeza. Nombor Grashof (Gr), 1000, 10 000, dan 100 000. Peratusan penyingkiran zarah pada keadaan sementara dan mantap kemudiannya dibandingkan dan dibincangkan. Nisbah aspek yang lebih besar dan nombor Reynolds yang lebih ketara untuk keadaan isoterma akan memberikan peratusan penyingkiran bahan cemar yang lebih tinggi kecuali AR = 4 dan Re = 50. Aliran tertentu ini menunjukkan peratusan penyingkiran bahan cemar yang lebih tinggi daripada AR = 4; Re = 100, 200, dan 400. Untuk aliran perolakan bercampur, satu keputusan tipikal boleh disimpulkan: pada Gr kecil, peratusan penyingkiran bahan cemar tidak berubah dengan ketara untuk semua kedudukan dinding dipanaskan yang berbeza. Ia juga menunjukkan bahawa nisbah aspek yang lebih ketara akan menghasilkan proses penyingkiran bahan cemar yang lebih baik, dan nombor Grashof yang lebih tinggi akan meningkatkan proses penyingkiran bahan cemar. Juga didapati bahawa apabila Gr bersamaan dengan 1000 dan 10000, tiada perubahan ketara dalam proses penyingkiran bahan cemar dan fluks haba malar dari dinding bawah untuk Gr = 100,000 memberikan peratusan penyingkiran bahan cemar yang tertinggi bagi setiap nisbah aspek. Peratusan tertinggi penyingkiran bahan cemar ialah 98.94% untuk Gr = 100 000, AR=4.

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LIST OF ABBREVIATIONS

- AR* - Aspect Ratio
NSE - Navier – Stokes Equation

LIST OF SYMBOLS

β	-	Coefficient of thermal expansion
θ	-	Dimensionless temperature
μ	-	Dynamic viscosity of fluid
ν	-	Kinematic viscosity of fluid
Ψ	-	Dimensionless streamline
ψ	-	streamline
Ω	-	Dimensionless vorticity
ω	-	vorticity
A	-	Area cross section of pipe/duct
C_D	-	Coefficient of drag
D_h	-	Hydraulic diameter of pipe/channel
D_p	-	Dimensionless diameter of particle
F_d	-	Drag force
g	-	Gravity acceleration
Gr	-	Grashof number
L	-	Cavity's length
L_e	-	Entrance length
L_o	-	Outlet length
m_p	-	Particle mass
Pr	-	Prandtl number
Q	-	Flow rate
Re	-	Reynolds number
Re_p	-	Reynolds number associate with particle
Ri	-	Richardson number
T	-	Dimensionless time
t	-	time
X	-	Dimensionless space in horizontal direction
Y	-	Dimensionless space in vertical direction

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CHAPTER 1

INTRODUCTION

1.1 Overview

Cavity flow can be found in flow past a panel, flow in organ pipes, flow past a sunroof of vehicle, flow past a window, flow around a weapon bay, landing gear of an aircraft and etcetera. There is a lot more applications on cavity flow such as flow over street canyon which involving environmental study related to air pollutant control.

Details on properties and effects of cavity onto main flow have been reported by many researchers such as effect of oscillation from cavity flow onto main flow (Meganthan, 2000), flow acoustic effect resulting from circulation past cavity as shown in Figure 1.1 (Ebrahimi, 2011) and many more. These studies focusing on effect of cavity onto flow itself. Parameter use for cavity flow such as depth of cavity, D and length of cavity, L will results different flow structure inside cavity. Different inlet velocity will produce different free stream velocity, U_0 and different boundary layer thickness, δ . On the other hand, there is also research on contaminated cavity flow (Saadun et al, 2013; Jahanshaloo et al, 2014) where the contaminated cavity is studied on their particle removal process.

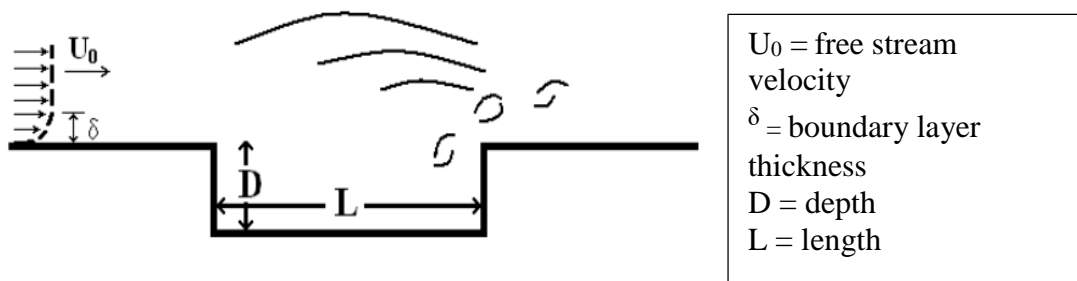


Figure 1.1 Geometry resulting acoustic effect on cavity flow (Ebrahimi, 2011)

A contaminated cavity can be seen inside hydraulic components such as metal exposed to water and resulting rust particles accumulate inside cavity (Figure 1.2) (Gannon, 2018). Another example of a contaminated cavity is contaminated pipeline resulting from improper fitting of pipe joint. Therefore, cleaning process of the contaminated cavity becomes an important process to maintain hydraulic and pipeline to working properly. Furthermore, cleaning contaminated cavity can be a tedious process because need to disassemble them and clean them part by part.

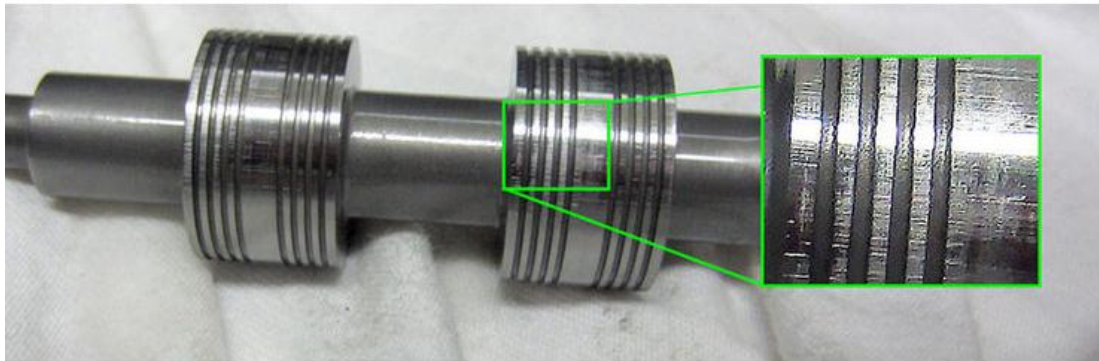


Figure 1.2 Rust particles due to water contamination in hydraulic spool. (Gannon, 2018)

Focusing on the poor fitting of pipeline, hydrodynamic cleaning is one of simple methods to clean the contaminated cavity without disassembling it part by part. There are many studies on hydrodynamics cleaning of components, parts and pipelines that known as one research area as a method in cleaning process in pipes. One of them is by using a restrained ball and let lateral vibration of the ball clean the wall of pipe as done by Grinis and Korin (1997). They were focusing on harvesting the levitation effect of a ball inside a pipe to clean sediment and rust inside a pipeline as shown in Figure 1.3. The components of the experiment as follow: item 1 is tank, item 2 is pump, item 3 is valve to control flow rate, item 4 & 8 are manometer, item 5 is flow meter, item 6 is ball used for cleaning purpose, item 7 is pipe and item 10 is flexible wire to restrain the ball. The ball will rotate due to effect of wall of pipe and provide lateral vibration of the pipe to clean the pipe.

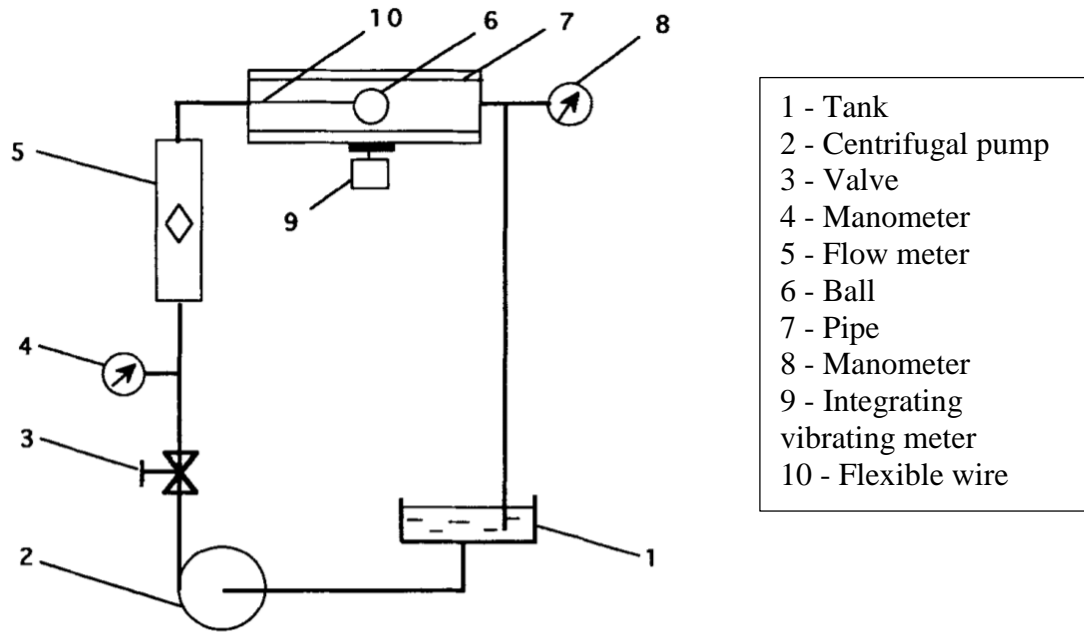


Figure 1.3 Experiment equipment sketch by Grinis and Korin (1997)

On the other hand, the effect of mixed convection flow in enhancing contaminant removal process is also one of the research areas in hydrodynamic cleaning in pipe. Zain (2012) has studied the effect of heated bottom wall to the particle removal process from cavity. Similar study as shown in Figure 1.4 reported by Fang (2003), where the bottom wall of cavity supplied with constant heat flux to enhance the removal process inside the cavity. The constant heat flux will change the flow structure inside cavity due to thermal buoyant effect to the fluid flow.

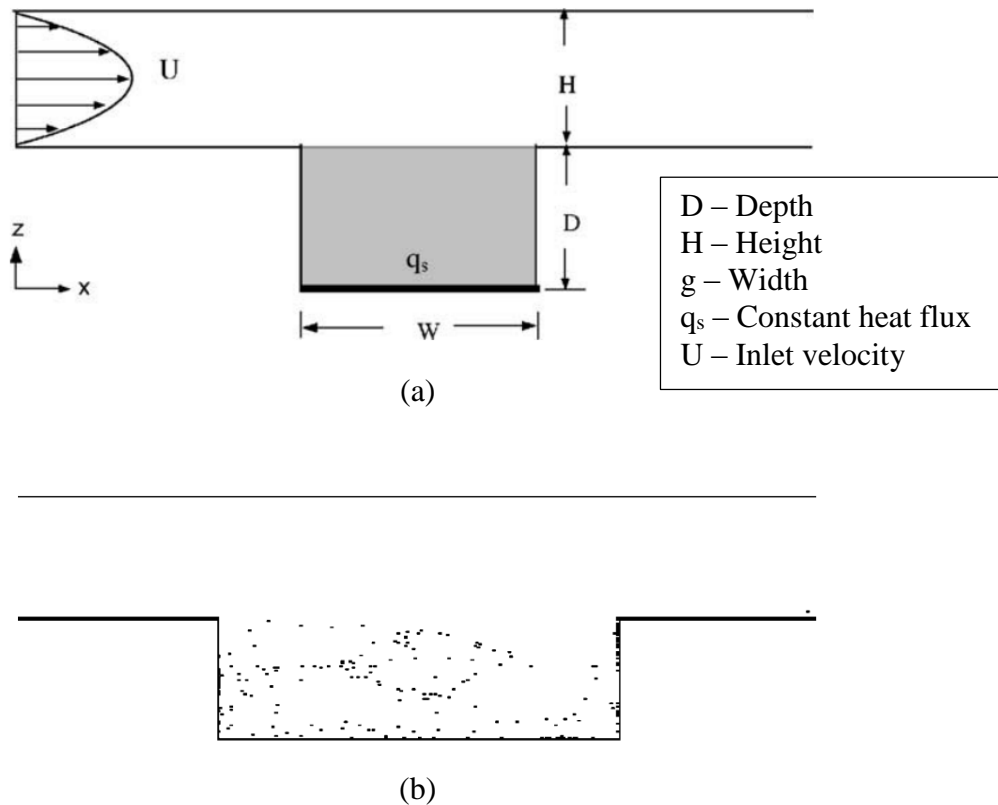


Figure 1.4 Work by Fang (2003) (a) Sketch of a contaminated cavity with constant heat flux at the bottom wall of cavity, (b) Remaining contaminant of cavity for aspect ratio 4 at steady state.

Another examples of application-related on problem arise from flow over cavity with thermal effect is cooling computer chip and computer hardware. In order computers to function properly, cooling process of its hardware is crucial as advanced computer chip provides faster processing time but also will produce heat faster. As the computer component such as processor can be costly to replace if it is burned due to overheating, cooling system for computer components is also has become an interest in the computer industry. In cooling system of computer, there are many methods such as blow cooler air to the heated component and sometimes air conditioner is used to provide faster cooling to the computer. Due to the importance of application related to flow over cavity, it is become one of interest field to further study to expanding knowledge.

Aforementioned above regarding problem arise on cavity flow, it is important to explore and study them for better understanding. In order to study on flow over the cavity, there is three methods can be used to get the results. There are 3 types of method to solve fluid dynamics as shown in Figure 1.5 which are doing analytical calculation for solution, experimental analysis and numerical method analysis. For analytical calculation can be solved by some mathematical calculation by applying correct boundary and initial condition. Results obtained were due to simplification of Navier-Stokes equation and match to the real situation but it is can only apply to very simple cases such as inviscid flow. Experimental analysis is very reliable because it is done according to the real-life situation with minimal simplification and assumptions. The major concern of conducting experiment is that the test rig can be so expensive that researcher always tries to do non-destructive test to their test rig. For numerical method, it is a cheaper method to use as it can produce significant results together with the ability to control the boundary condition and parameter of study easily. There is a lot of available numerical methods, which can be used to study flow over cavity and this will be discussed in detail in Chapter 2.

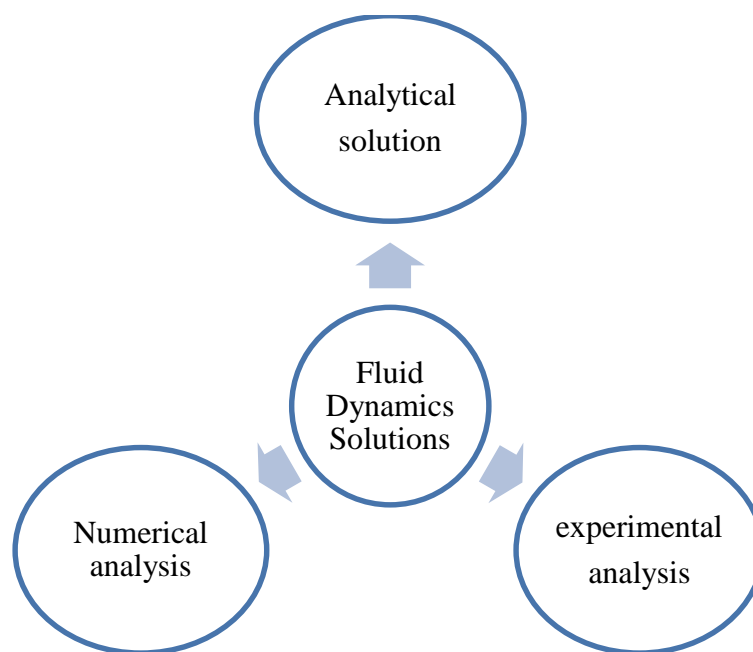


Figure 1.5 Fluid dynamics solution

Recently, Abdelmassih, Vernet and Pallares (2016) have studied the flow over cavity with heated bottom wall inside the cavity by using a numerical method which is a three-dimensional direct numerical simulation and experimentally for channel flow over cavity. They have reported that there is periodic flow at $Re=100$ and $Ri=10$ in their mixed convection flow which related to heat removal process from the bottom of the cavity. Nevertheless, they captured the fluid velocity by using Particle Image Velocimetry (PIV) where small particles are seeded in the water and motion of the particles were captured and flow velocity was obtained. The summary of the result is shown in Table 1.1 and they reported that $Re>500$ will experience turbulent behaviour to the flow for Richardson number, $Ri=1$ and $Ri=10$.

Table 1.1: List of studied cases of Abdelmassih et al. (2016).

Re	Ri			
	Isothermal	0.1	1	10
100	Steady state	Steady state	Steady state	Periodic flow
500	Steady state	Steady state	Turbulent	Turbulent
1000	Steady state	Steady state	Turbulent	Turbulent
1500	Steady state	Steady state	Turbulent	Turbulent

There are also such similar cases study on flow over the cavity but the cavity is contaminated and hydrodynamic flow is used for contaminant removal from the cavity such as done by Fang (2003). In this case, the heated wall inside cavity is located at the bottom wall of the cavity. His study was focused on the effect of aspect ratio of cavity and effect of Grashof number to the contaminant removal effectiveness. He found that higher Grashof number will significantly improve the contaminant removal from cavity. His study includes different aspect ratio from 0.25 to 4 and Grashof number 1 to 4000. His conclude that different flow pattern can be found by imposing heat flux from bottom of cavity. It is also shows that different aspect ratio provide different contaminant removal percentage but only limited for heated bottom wall of cavity.

In different study (Farsani, Ghasemi and Aminossadati, 2014), the removal of contaminant and flow behaviour due to magnetohydrodynamic effect was studied. They were using numerical method to study the heat transfer performance and the removal process of fluid particles. In general, stronger buoyant flow is reported to improve the removal process from the cavity at higher Grashof number and higher Reynolds number. However, their report provided very limited cases which are only 3 cases for different Reynolds number and 3 cases for different Grashof number.

As mixed convection flow is known by applying constant heat flux from the bottom wall of the cavity can change the flow structure, there are also right vertical wall and left vertical wall of the cavity that also can contribute to changing the flow structure. There is literature available such as the one done by Stiriba et al. (2010) where the right vertical wall of the cavity is remaining at constant temperature that higher than ambient temperature as shown in Figure 1.6. Another study by Aminossadati & Ghasemi (2009), the heated wall is at same location but only part of the wall is heated which reported only half of the wall is heated in the middle of the wall as shown in Figure 1.7. Their study provides data on the effect of different heated wall inside the cavity to the flow behaviour without contaminant inside the cavity.

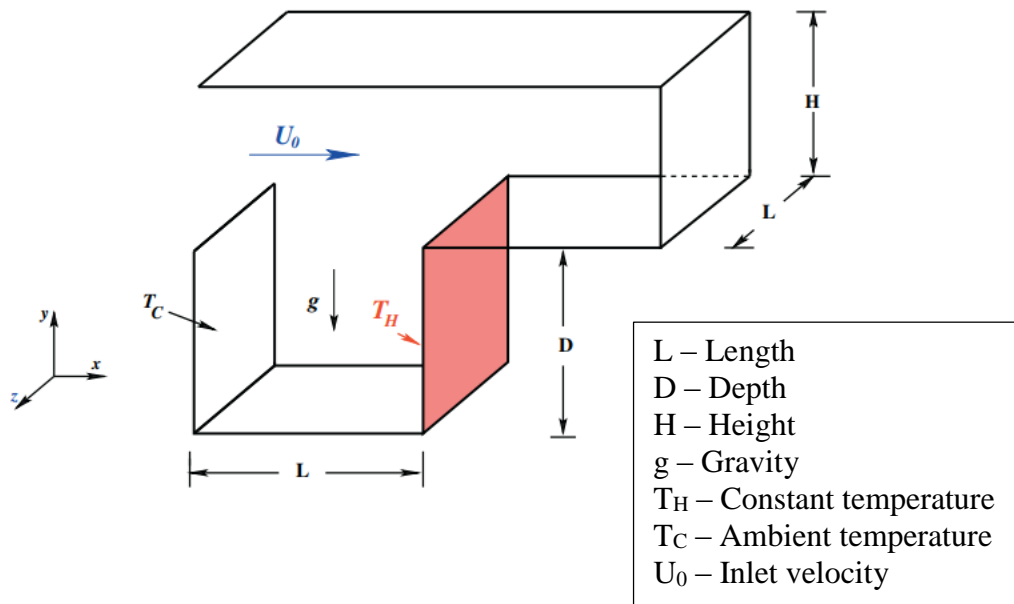


Figure 1.6 Sketch of cavity flow with heated right wall Stiriba et al. (2010)

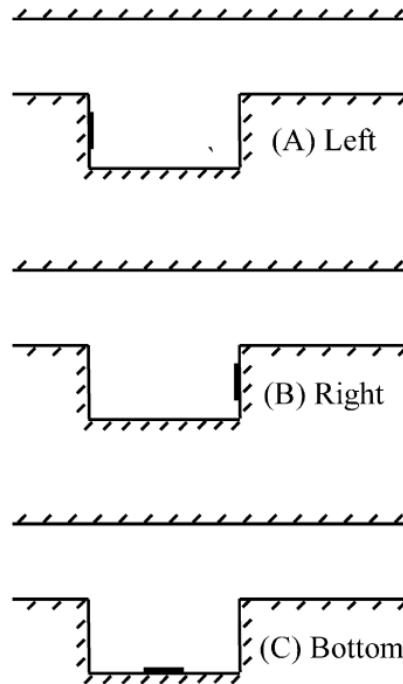


Figure 1.7 Heat source inside cavity at (a) left wall, (b) right wall, and (c) bottom wall (Aminossadati et al, 2009)

Manca,et al. (2003) has study numerically for temperature distribution and stream function using air for 3 different heated wall position for aspect ratio 2. Three different heated wall location set up as shown in Figure 1.8 where H is channel height, u_i is inlet velocity, D is cavity depth, L is cavity length and q is heat flux. Experimental study was done later by Manca, Nardini & Vafai (2006) for heated left wall of cavity. Nevertheless, they also provide experimental study for heated right wall of cavity in Manca Nardini & Vafai (2008). Eventhough their study focused on temperature distribution, their studies also shown that different heated wall will produced different vortex structure inside cavity but their studies are limited for temperature distribution and flow structure without contaminant removal process. It also didn't includes data for heated bottom wall of cavity.

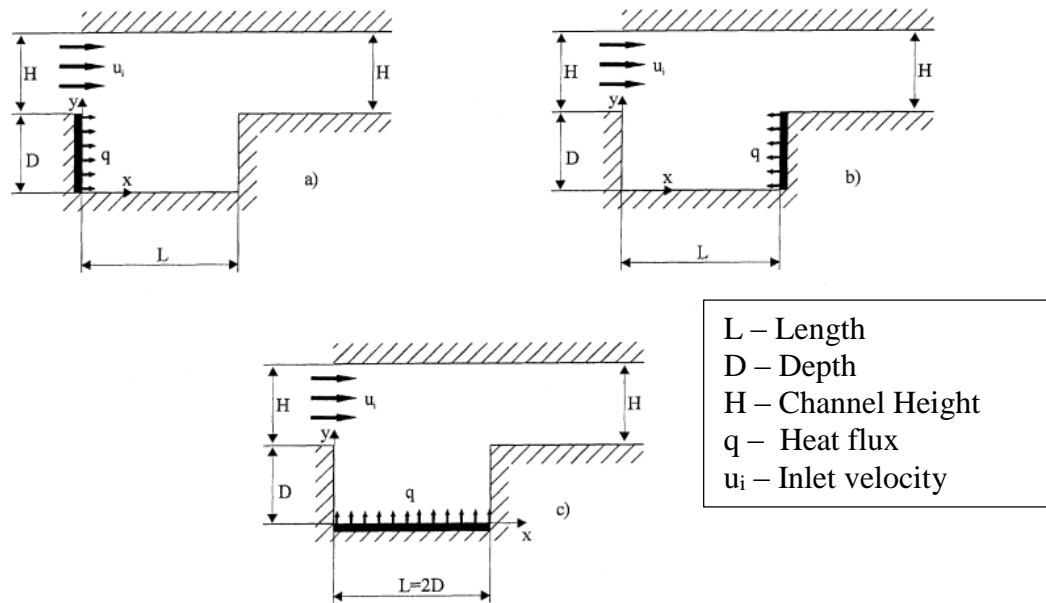


Figure 1.8 Three different heated wall position by Manca et al (2003) (a) Left wall, (b) Right wall & (c) Bottom wall.

It appears from the aforementioned study that investigation has been conducted regarding mixed convection cavity flow but some of their studies are more on heat removal process efficiency and flow structure inside cavity. It is appeared that removal of contaminant from cavity with mixed convection flow study can be broaden in term of different flow condition such as different Reynolds number and Grashoff number. It is also can be notify various study that used different aspect ratio of cavity and different heat source location can change the flow structure and flow behavior. Therefore, research on contaminant removal inside cavity by utilizing mixed convection flow sources from cavity wall is still a gap of knowledge in engineering and it is necessary to go for deep research on effect of Grashof number and location of heated wall to the effect of contaminant removal from the cavity.

1.2 Problem of statement

Conventional method to clean pipe with accumulated deposits is to disassemble it and clean it part by part. This happened where cavity flow occurred inside a pipe. There is a lot of methods to clean pipe such as hydrodynamic cleaning, vibrating of a restrain ball inside a pipe, using solvent and many more to remove the accumulated deposit and to clean the pipes. When working with food industries, the solvent is not recommended as it will affect the taste or composition of the products (Zain, 2012). Hydrodynamic cleaning can be used instead of using solvent or disassemble the pipes for cleaning. Cavity flow problem such as poor-fitting of pipe joint in two-dimensional flows in a pipe with square cavity still need to study extensively. This included various sizes of cavity flow and will be represented by various aspect ratios. Introducing constant heat flux at different cavity wall is still a question whether this can improve the removal of contaminant and accumulated deposits. Fang (2003) found that higher Grashoff number will improved the contaminant removal from cavity but this is only limited for heated at bottom wall. Study by Striba et al (2010) shown that different location of heated wall (right vertical wall) can also change the flow structure although they use air as the fluid. On the other hand, numerical study (Manca et al., 2003) and experimental studies (Manca et al., 2006 & Manca et al., 2008) on three different heated wall but limited to temperature distribution and without contaminant removal process. Therefore it is a gap in knowledge to know the best heating wall location to get better contaminant removal. This study aims to find the percentage of contaminants removal from cavity by using different heated wall properties such as different Grashoff number and different heated wall such as left vertical wall, bottom wall and right vertical wall of the cavity. In addition, flow criteria such as different Reynolds number and cavity geometry such as different cavity length to height ratio also will be included in this study to determine the effectiveness of contaminant removal process from cavity.

1.3 Objective of the study

For the hydrodynamic cleaning in pipes, several aspects of variable is included in the research. These include various aspect ratio of cavity inside pipe, various Reynolds number and location of thermal effect. To get a better understanding of the flow structure and numerical prediction, experiment set up for isothermal flow will be included in this study. To utilize cheaper research cost and flexibility, simulation and numerical study will be implemented more within this study. These ideas can be accomplished by following these objectives.

1. To experimentally investigate the flow behaviour in the cavity at a large aspect ratio by capturing the flow structure inside cavity using water and dye.
2. To numerically develop the flow structure in the cavity using CIP method by using streamlines plot.
3. To analyse the interaction of particle and flow structure in the process of particle removal in the cavity.
4. To evaluate the thermal boundary effect on the rate of particle removal from heated cavity.

1.4 Scope of the study

In order to achieve the aforementioned objectives, several assumption and limitation of study need to define so that the study can be narrowed and focussed. The scope of this study is defined as follow:

- i. Two-dimensional flows will be implemented along the study so Navier-Stokes equation is written and discretize based on two-dimensional method with dimensionless parameter.
- ii. Laminar flow is considered for whole study and parabolic flow (fully developed flow) will be the flow profile before the flow enters the cavity for isothermal and mixed convection cases. The flow is limited to a Reynolds number of 50 to 1000.
- iii. Grashof number will be used for Mixed convection and the maximum of $Gr=100,000$ is simulated to show that natural convection is dominant in the flow.
- iv. A number of changes in parameter during simulation are neglected as the change is insignificant such as Prantl number will remain constant at 7.0 at any temperature distribution along the simulation. This is also implemented to density of water (incompressible flow).
- v. The contaminants (particles) is treated as a hard-sphere model. The size of contaminants is considered relatively small and will be treated as a point in the numerical grid.

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LIST OF PUBLICATIONS

1. Nor Azwadi Che Sidik, A.S. Ahmad Sofianuddin, K.Y. Ahmat Rajab, "Numerical Prediction of Contaminant Removal from Cavity in Horizontal Channel by Constrained Interpolated Profile Method", *Applied Mechanics and Materials*, Vol. 695, pp. 384-388, 2015
2. Nor Azwadi Che Sidik, K.Y. Ahmat Rajab, A.S. Ahmad Sofianuddin, "Removal of Contaminant Effectiveness in Cavity Channel Flow with Different Heated Wall Position", *Applied Mechanics and Materials*, Vol. 695, pp. 428-432, 2015
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