



An Inquiry into the Health and Safety Management Practices of Construction Firms in South Korea

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Abstract

Purpose- This research aims to investigate the Occupational Safety and Health (OSH) management practices of construction companies in South Korea to ascertain specific components and practices that need improvement for successful OSH performance.

Design/methodology/approach- A quantitative research strategy was adopted. A close-ended questionnaire survey covering 45 OSH management practices was sent to 324 contractors; 108 responses were gathered, representing a response rate of 33.3%. Data were analyzed using simple descriptive statistics (frequencies and percentages) and Pearson's chi-square test.

Findings- The findings revealed that there is a moderate level of implementation of OSH management practices among construction firms in South Korea. However, there is a significant disparity in terms of implementation between large enterprises on the one hand and small to medium enterprises (SMEs) on the other. Furthermore, a few of the business characteristics (i.e., the size of companies and certification to OHSAS 18001) were closely associated with the extent of the implementation of OSH management practices.

Practical implications- This research uncovers the OSH management practices that are poorly implemented and lays the foundation for appropriate measures to improve OSH in South Korean construction companies. It suggests an effective strategy for communicating health and safety issues to workers, training safety managers, reviewing risk assessments, reviewing the health and safety plan, incentivizing workers by rewarding good behaviour, and having a penal mechanism for employees not adhering to the rules.

Originality/value- The study provides insights into an under-investigated South Korean construction industry topic. It offers additional insight into state-of-the-art health and safety management practices in the construction industry in South Korea. Furthermore, it establishes which components of OSH management practice require improvement in the Korean Context. This is also one of the few studies in OSH which establishes the association between the construction business characteristics and OSH management in the South Korean construction domain.

Keywords: Construction firms; construction industry; occupational safety and health management; South Korea

1. Introduction

Although there is no agreed consensus on the value of the global construction market, a study by Oxford Economics estimated its value to be about US\$ 10.7 trillion in 2020 (Oxford Economics, 2021). It is expected to grow by US\$ 4.5 trillion between 2020 and 2030 to reach US\$ 15.2 trillion, with US\$ 8.9 trillion of that share occurring in emerging markets in 2030 (Oxford Economics, 2021). In addition to being a major contributor to the economy of most countries, the construction industry is also a significant employer (Agyekum et al., 2022). For example, on average, about 10% of employees in the UK are engaged in the construction industry (Haynes, 2017). In the United States of America (USA), construction workers account

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3 for 4.3% of the labour force (Bureau of Labour Statistics, 2017). Similarly, the construction
4 industry in South Korea contributes 4.7% of the GDP (Korea Employment Information Service,
5 2016) and employs 7.5% of the working population (Ministry of Employment and Labour,
6 Korea, 2015).
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9 Despite its significant contributions to global GDP, the construction industry performs poorly
10 regarding health and safety (Agyekum et al., 2021). For instance, in the United Kingdom (UK),
11 the construction sector recorded the highest number of fatalities in 2020/21 (Health and Safety
12 Executive (HSE), 2021). Similarly, the sector accounted for the highest fatalities in the USA
13 in 2020 (Bureau of Labour Statistics, 2021) and the European Union in 2019 (Eurostat, 2022).
14 Globally, the construction sector is estimated to account for over 100,000 fatalities annually
15 (International Labour Organisation (ILO) (2015). South Korea is no different in this regard.
16 However, while South Korea is a high-income country and thus expected to have a fatality rate
17 similar to other high-income countries such as the United Kingdom and America, the country's
18 construction industry occupational fatality rate is over 20 times that of other developed
19 countries such as the UK (Ministry of Employment and Labour (MOEL), Korea, 2015; HSE,
20 2021; World Bank, 2022). The construction industry accounts for 26.3% of all fatalities in the
21 country (Ministry of Employment and Labour, Korea, 2015). Even though the World Bank in
22 2021 ranked South Korea 10th in the gross domestic product (GDP) and the ninth greatest
23 trading nation in the world, its occupational fatality rate is poor
24 (https://databankfiles.worldbank.org/public/ddpext_download/GDP.pdf). For instance, in
25 2021, around 2,080 workers in South Korea died in work-related accidents, marking an
26 increase of deaths from the previous year that stood at 2,062 (Yoon, 2023). Currently, South
27 Korea still remains one of the countries with a comparatively high work-related fatality rate
28 globally (Yoon, 2023). Invariably, the high rate of fatalities in the South Korea construction
29 industry is worrying, as it has operational, personal, social, and financial implications (Eurostat,
30 2022).
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38 Concomitantly, the Institution of Occupational Safety and Health (IOSH) has indicated that
39 Occupational Safety and Health Management Systems (OSHMS) could prevent workers from
40 accident risks and hazards through well-organized planning, monitoring, control, and
41 prediction (IOSH, 2015). Literature on OSHMS reveals that its proper implementation could
42 decrease illnesses and injuries in organizations by up to 24% (Lakhari and Lakhari, 2021;
43 Robson et al., 2007). Furthermore, empirical analysis by Arocena and Nunez (2010) has
44 indicated that OSHMSs considerably influence accident rates.
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48 South Korea is familiar with the concept of OSH. The Korea Occupational Safety and Health
49 Agency (KOSHA) was established in 1987 (Yoon, 2013). Its establishment led to the opening
50 of training institutes, research institutes, and several local offices. KOSHA developed KOSHA
51 2000 in 1999 and K-OHSMS 18001 in 2001, which were trialled by numerous companies.
52 Whereas 876 companies across industries had pursued the qualification as of late 2011, only
53 17 of about 1,000 construction companies were certified. No small and medium enterprises
54 (SMEs) were certificated, although SMEs employ about 70% of construction workers – the
55 majority of the workforce in South Korea (Yoon, 2013). There is minimal understanding of
56 why many of these SMEs are not pursuing such certification thus necessitating the need for
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3 additional; research and insight into why these SMEs are reluctant to obtain the relevant
4 certification.
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6 Some of the existing research regarding the health and safety of construction companies in
7 South Korea has instead focussed on the status analysis of occupational accidents and analysing
8 trends in construction industry accidents (Kim et al., 2017). More attention should instead be
9 directed to the drivers for adopting OSH, barriers to adopting OSH, and the actual OSH
10 management practices of construction companies in Korea. Given the high fatality rate in the
11 South Korean construction industry, such insights are essential as they lead to understanding
12 the effectiveness of such OSH management practices in preventing accidents. They also lead
13 to an understanding of why SMEs are not adopting OSH management practices as required.
14 Therefore, this study investigates the level of implementation of health and safety management
15 practices within construction firms in South Korea. The findings from this study help to
16 ascertain specific components and practices that need to be improved for successful OSH
17 performance in the construction industry in South Korea.
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22 The paper is divided into five sections. The first section introduces readers to the theme under
23 investigation. Under this section, a brief background is provided. Next, the problem is stated
24 and discussed. Finally, the research gaps are identified, and the aim and specific objectives are
25 stated. The second section of the paper is the literature review. This section reviews the
26 literature on key concepts of OSH and its implementation in the construction industry. The
27 third section describes the methodology adopted for this study. The fourth section presents and
28 discusses the results, and the final section concludes the study.
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33 **2. Literature review**

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35 This section reviews literature pertinent to the theme under investigation. It is divided into three
36 sub-sections and starts off by providing an overview of construction health and safety in South
37 Korea. A review of the main OSH Management systems is undertaken, following which
38 empirical studies relating to health and safety are evaluated. These will be discussed in seriatim:
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41 **2.1 Overview of Construction Health and Safety in South Korea**

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43 South Korea experienced rapid industrialisation in the 1970s. This rapid industrialization in
44 turn boosted industrial accidents and social awareness of occupational safety and health (OSH)
45 in the 1970s (Musarat et al., 2022; and Lim, 2012). In 1981, the Occupational Safety and Health
46 Act (OSHA) of Korea was established. This was followed by the Korea Occupational Safety
47 and Health Agency (KOSHA) in 1987. Subsequently, several medium and long-term policies
48 have been formulated and implemented over the last three decades in an attempt to improve
49 occupational health and safety records. These include the first 6-year-plan for industrial
50 accident prevention (1991), the 3-year-plan for occupational safety advancement (1997), and
51 the first-third 5-year-plan for industrial accident prevention (2000–2010 Germany) (Lim,
52 2012). Occupational health especially took root in 1991 with comprehensive measures for
53 occupational disease prevention.
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3 Despite several medium and long-term policies, the OSHA is the basic legislation for OSH in
4 South Korea. Additional to these, the Enforcement Decree of the OSHA and the Ordinance of
5 the OSH Standards are two other regulations held in high esteem in Korea (ILO, 2015). The
6 former contains specific safety and health standards regulations, while the latter deals with
7 more generic issues (ILO, 2015). The Occupational Safety and Health Act aims to maintain and
8 promote the safety and health of workers by preventing industrial accidents and creating
9 comfortable working environments by establishing standards on occupational safety and health
10 and clarifying where the responsibilities lie (MOEL, 2012). Specifically, the Act emphasizes the
11 assignment of several managers to play a vital role in health and safety on site. For example,
12 the safety manager is responsible for the overall management and control of many kinds of
13 matters, such as accident and disease prevention plans, and employees' education among others.

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18 Oh et al. (2021) assert that construction health and safety in South Korea is divided into two
19 management categories, i.e., facilities and workers. Each of these two categories is regulated
20 by a unique government agency, depending on the subject of the accident. Safety issues related
21 to facilities are dealt with by the Ministry of Land, Infrastructure, and Transport (Oh et al.,
22 2021). That of workers and their actions are handled by the Ministry of Employment and
23 Labour in South Korea (Oh et al., 2021). This suggests that two organizations are involved in
24 regulating and managing construction safety, albeit with differing perspectives.

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27 Notwithstanding the presence of the OSH Act and the regulatory oversight provided by the two
28 government agencies, safety performance remains a challenge, as Korea's overall construction
29 industry mortality rate increased from about 4% in 2009 to around 10% by 2019 (Korea
30 Occupational Safety and Health Agency, 2019). This rate is high when compared to other
31 developed countries such as Germany (rate of 4.0 per every 100, 000 workers), the United
32 Kingdom (rate of 1.9 per every 100,000 workers), and Australia (rate of 2.2 per every 100,000
33 workers) (Centre for Construction Research and Training, 2018). Therefore, it raises the
34 question of why South Korea experiences a much higher health and safety accident rate than
35 other high-income countries.

36 37 38 39 40 **2.2 Review of OSH Management Systems**

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42 Occupational safety and health management systems (OSHMSs) have been relied on as a
43 critical management strategy for OHS since the 1990s (Simukonda et al., 2020). Lingard and
44 Rowlinson (2005) posited that the solutions capable of improving OSH had earlier relied on
45 strategies for keeping the physical environment safe. Nevertheless, as the nature of operations
46 of various industries became dynamic, new approaches to sustaining OSH became necessary
47 (Simukonda et al., 2020). In view of this, there have been calls to establish an integrated
48 management system (ISM) to manage OSH. This is because there are financial constraints and
49 operational challenges to operating separate management systems (Ahn et al., 2022; Jørgensen
50 et al., 2006). The idea of this integration has caused some organizations to amalgamate several
51 aspects of (separate) quality, environmental, and OSH management systems (Zutshi and Sohal,
52 2005). Notwithstanding the need to incorporate the IMS in organizations, there are still separate
53 management systems in use. A typical example is Standard No. OHSAS 18001:2007 (British
54 Standard Institution, 2007) for OSH management. More broadly, these OSHMS or models
55 include but are not limited to the following: ILO-OSH 2001; Australia and New Zealand
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(Au/NZS) 4801: 2001, Canadian Standards Association (CSA) Z1000: 2006, BS OSAS 18001: 2007 (BSI 2007), American National Standard for OHSMS (AN SI Z10: 2012), and Managing for Health and Safety Guide (HSG) 65 (HSE, 2013).

The ILO-OSH 2001 guideline aims to prevent workers from being exposed to dangerous situations and risks and improve productivity (ILO, 2009). The guideline presents practical approaches to assist organizations in establishing, implementing, and enhancing OHSMSs at national and organizational levels. It consists of five components, i.e., Policy, Organizing, Planning and Implementation, Evaluation, and Action for Improvement (ILO, 2009). At the national level, the guideline fosters the establishment of national laws and regulations that advance occupational safety and health performance. The organizational level encourages the integration of OHSMS elements while motivating organizations to apply proper occupational safety and health management principles and methods.

The Australia and New Zealand (Au/NZS) 4801: 2001 is a specification standard that plays a role in independent external audits and is also a framework for internal audits. It aims to achieve optimal OSH performance levels with systematic risk management. This joint standard seeks to replace and amalgamate the previous versions of both AS4801:2000 and NZS 4801:1999, sharing common management system principles with International Organization for Standardization (ISO) 14001(2000) environmental system and ISO 9001 (2015) quality system. It consists of five key components, i.e., OHS Policy, Planning, Implementation, Measurement and Evaluation, and Management Review. All these components seek to ensure the continual improvement of OSH.

The CSA Z1000: 2006 standard was first published regarding OHSMS in Canada and harmonized well with ANSI Z10 but did not require rigorous certification. The system is based on quality-management principles by Deming (Floyd, 2011). It does operate on the Plan, Do, Check, and Act principle. In addition, the standard includes fundamental performance requirements – such as management commitment and leadership, worker participation, planning, Implementation, evaluation, corrective action, and management review.

The BS OSHAS 18001: 2007 (BSI 2007) is a second edition model that focuses on clarifying and superseding the first edition (OSHAS 18001:1999) and has been advanced through compatibility with the ISO 9001:2000 and ISO 14001:2000, representing quality and the environment, respectively. It optimizes the integration of quality, environmental and occupational OSH management systems. The main changes consist of several elements, such as emphasizing health as the basis for the national standard, the 'Plan-Do-Check-Act' model diagram, and improved compatibility with ISO 14001 and ISO 9001. Specifically, this standard is also based on the well-known Plan-Do-Check-Act (PDCA) principle.

The American National Standard for OHSMS (AN SI Z10: 2012) is a programme based on the Deming Cycle for continual improvement and a case similar to the PDCA process, which the ISO 14001 Standard utilizes for Environmental Management Systems (Toy 2019; Manuele, 2014). Additionally, the AN SI Z10 cycle has five fundamental elements, i.e., Management Leadership and Employee Participation, Planning, Evaluation and Corrective Action, Implementation and Operation, and Management Review. Z10 emphasizes management leadership and employee participation, which aims to involve all employees and workers and impose responsibilities on all managers and safety managers trained in safety and health.

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3 Moreover, it tries to apply to every industry and focuses on every organization (Toy, 2019; Toy
4 and Dotson, 2013).
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6 Managing for OSH, HSG 65 (HSE, 2013) is a third edition model and the most popular and
7 helpful guide for leaders, owners, and managers who must set out the arrangements and
8 supervise their organization's OSH performance, workers, and professionals. The guidance
9 emphasizes integral management and advises on four main factors: core elements of managing,
10 requisition for making a decision, delivering effective arrangement, and essential resources
11 from other organizations with the Plan-Do-Check-Act approach. Moreover, sixteen (16)
12 critical actions needed to be effective in each part are provided for the involvement and
13 competency of leaders, managers, and workers.
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17 Some key elements are systematically extracted from the critical literature review regarding
18 the health and safety management systems above (see Table 1). These components formed the
19 basis of the questionnaire development.
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26 **2.3 Empirical Review of Related Studies**

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28 The prior sections of this paper have broadly reviewed the concepts of OSH and OSHMS in
29 South Korea. However, given the paper's focus on construction companies' occupational safety
30 and health (OSH) management practices, it is appropriate to undertake a critical comparative
31 review of the related literature in the construction sector. Therefore, a micro-scoping was
32 adopted for the review (Ambekar et al., 2022). The micro-scoping strategy was preferred
33 because this is not a review paper; hence, it would not have been appropriate to go with the
34 Preferred Reporting Items for Systematic Reviews, and Meta-Analyses (PRISMA) associated
35 with the systematic literature review. Therefore, the review was restricted only to published
36 studies in the English Language that was empirical. These studies were identified through a
37 keyword search. The keywords used include; Construction Firms, Construction industry,
38 Occupational Safety and Health Management, and Health and Safety in the Construction
39 Industry, among others. The search was performed in significant literature databases and
40 engines like Emerald, Taylor and Francis, Scopus, and Web of Science. Empirical papers that
41 focus on health and safety in the construction industry are subsequently selected and reviewed.
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45 Previous studies have explored the role of OSH management practices in the performance of
46 OSH in various organizations. For example, Simukonda et al. (2020) investigated OSH
47 management by construction companies in Malawi. They revealed the low implementation of
48 OSH management practices, especially those related to policy, organizing, measuring,
49 reviewing, and auditing. The study also indicated that company size influenced the
50 implementation of such practices despite the low level of implementation. In a related study,
51 Smallwood (2017) argued that OSH performance is significantly positively influenced and can
52 be improved by well-organized OSH systems, such as structured programmes, consultant
53 guidance and inspection and focus, and client awareness. In earlier research by Smallwood
54 (2015), it was revealed that stakeholders with the most critical role in OSH management were
55 OSH coordinators and OSH managers.
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3 In Spain, a study by Abad et al. (2013) revealed that although safety culture is deeply embedded
4 in construction firms, there are still cases of safety issues among such firms. Notwithstanding,
5 these cases decreased with time, and this improved productivity on Spanish construction sites
6 (Abad et al., 2013). Robson et al. (2007) conducted a systematic literature review of thirteen
7 (13) articles on the effectiveness of OSHMSs in addressing occupational accidents. The
8 findings revealed that accident frequency decreased by 24–34 and 18% for voluntary and
9 mandatory OSHMSs. In addition, a 13–52% decrease in workers' compensation was recorded
10 over three years (Robson et al., 2007). These studies and others demonstrate the effectiveness
11 of OSHMSs in addressing OSH management performance challenges.
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14 In the Republic of South Korea, one of the key studies on OSH management is that of Yoon et
15 al. (2013). In their study, the effect of OSHMSs on work-related accident rates in the
16 construction industry was explored. Their findings revealed an average accident rate of 0.18
17 and 0.30 victims per every one hundred employees who work in both certified and non-certified
18 construction firms annually. Aside from the study of Yoon et al. (2013), many other studies
19 focusing on health and safety in Korean construction do not provide insights into the extent of
20 implementation of OSH management practices among contractors operating in the industry.
21 Furthermore, there is a lack of understanding regarding the associations between other
22 company characteristics and the implementation of OSH management practices.
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27 **3. Methodology**

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29 This study investigates the implementation of health and safety management practices within
30 construction firms in South Korea. A quantitative research design using a survey instrument
31 was adopted to achieve this aim. The quantitative survey approach was used due to its
32 suitability for obtaining a generalized view of a phenomenon (Pittri et al., 2023; Simukonda et
33 al., 2020), which in the case of this study is the OSH management practices of construction
34 companies in South Korea and the level of implementation of some key elements as per the
35 OSHMS. Previous studies have also used the survey strategy to examine OSH management
36 practices of construction companies in other countries (Simukonda et al., 2020; Kheni et al.,
37 2008). In addition, the study targeted senior company management personnel, OSH managers,
38 and engineers, as they are more likely to have good knowledge of their companies' OSH
39 management strategies and practices.
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44 **3.1 Survey Design**

45 A questionnaire instrument was designed for the survey after the review of pertinent literature
46 on the subject matter. Variables were derived from existing literature on health and safety
47 management practices and respondents were asked to tick which ones were appropriate. Using
48 a two-step piloting procedure, the questionnaire's applicability for the expected feedback was
49 confirmed before data collection. First, an expert in OSH management research conducted an
50 initial questionnaire examination. Then, following his approval, three (3) senior company
51 management personnel and three (3) OSH managers with experience in OSH management
52 practices evaluated the feasibility of the crafted questions. After a few clarifications, both
53 piloting phases were approved with minor revisions. These revisions were incorporated, and
54 the final questionnaire was ready for data collection. The questionnaire comprised multiple
55 questions with fixed response categories, i.e., dichotomous yes or no, multiple choices, and
56 open-ended questions. The questionnaire comprised four sections as follows: (a) introduction
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3 (i.e., an introductory section containing general instructions for filling the questionnaire); (b)
4 respondents' and company profile (i.e., professional role, size and age of firm, possession of
5 certification and so on, which was used for the analysis of relationships between business
6 characteristics and implementation of OSH management practices); and (c) business safety and
7 health management practices. Section C required the respondents to tick from multiple-choice
8 answers based on their organization's safety and health management practices. Questions such
9 as the organizations that their companies report accidents to and possession of designated
10 health and safety management budget, amongst others, were asked. Drawing from practices
11 within OSH management elements (i.e., summarized in Table 1), Section D elicited responses
12 on the OSH management practices implemented by construction companies in South Korea.
13 Respondents were asked to tick from their companies' OSH management practices. A total of
14 45 OSH management practices were probed.
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18 The population for this study comprised construction companies in South Korea. For a more
19 meaningful result, data was collected from large, small, and medium companies to compare
20 how OSH management systems are being implemented. The prospective large companies' list
21 was extracted from the 1st–50th ranks of Construction Ability Evaluation of Construction Firms
22 in 2018 issued by the Construction Association of Korea (CAK) 2018. The SMEs were chosen
23 from subcontractors, who usually work with large contractors in South Korea, including
24 various business types such as electrical and mechanical, civil, finish, concrete, steelwork, etc.
25 Although there seems to be a sample frame, this study had to use the purposive sampling
26 approach. The purposive sampling approach helps to identify the cases, individuals, or
27 communities best suited to answer a research question. This approach was deemed necessary
28 because the researchers sought to obtain data from professionals with good knowledge of their
29 companies' OSH management strategies and practices. Although this sampling approach is
30 widely used in qualitative research for the identification and selection of information-rich cases
31 related to a phenomenon of interest (Palinkas et al., 2015), it has also been well applied in
32 construction safety management-related quantitative research (Sharar et al., 2022; Rantshilo et
33 al., 2022). Through this sampling approach, 324 questionnaires were distributed among
34 prospective respondents. Out of this number, 108 responses were gathered, representing a
35 response rate of 33.3%. According to Delice (2010), causal-comparative, experimental studies
36 and surveys within each minor sub-groups of a population require a sample size of at least 50.
37 This conclusion was drawn based on an extensive review of previous studies as well as a review
38 of minimum observation requirements for widely used multi-variant statistical techniques
39 (Cohen et al., 2000; Delice, 2010; Field 2013). Based on this observation, the sample size of
40 108 in the present study is deemed adequate. Furthermore, previous studies in the field of
41 construction management and safety have relied on comparable sample sizes for similar
42 statistical analysis (Ankrah, 2007; Manu et al., 2018; Simukonda *et al.*, 2020).
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51 A softcopy of the questionnaire was emailed to the selected companies using the Bristol Online
52 Survey (BOS) link, which participants could directly access. This eliminated the effort required
53 to reply to an email. The target respondents were site managers/engineers, OSH
54 managers/supervisors, or head office managers with more than five years' experience because
55 they were likely to have a high understanding and good knowledge of their companies' OSH
56 management practices.
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58 **3.2 Data Analyses**

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The data were screened and coded to obtain numerical values for analysis. Subsequently, the data were exported to SPSS version 23.0. The level of implementation of OSH management practices by the construction companies was assessed based on Simukonda et al.'s (2020) categorization of the implementation levels, i.e., low implementation (i.e., where 0–49% of companies implement a practice), moderate implementation (i.e., where 50–59% of companies implement a practice) and high implementation (i.e., where over 70% of companies implement a practice). The procedure adopted for establishing the associations between business characteristics and implementing OSH management practices involved using Pearson's χ^2 test as employed by Kheni et al. (2008) and Simukonda et al. (2020). Three hypotheses were formulated and tested. The hypotheses are as follows:

- H_1 : company age will be significantly associated with the implementation of OSH management practices;
- H_2 : Certification to Standard No. OHSAS 18001: 2007 will be significantly associated with the implementation of OSH management practices; and
- H_3 : Company size will be significantly associated with implementing OSH management practices.

4. Findings

The study results are presented under three sections: respondents' and company profiles, OSH management practices, and the relationship between the business characteristics and implementation of OSH management practices.

4.1 Respondents' and company profile

The total response rate was precisely one-third (33.3%), which is much higher than the research surveys conducted in Cambodia (14%), Vietnam (24%), and Malaysia (7%) (Manu et al., 2018). The primary role of respondents who participated in the survey consists of head office director/manager or OSH manager/supervisor, accounting for around 70% of respondents in both groups of large and small–medium companies.

More than 70% of respondents have worked in the construction industry for more than ten years; thus, they can be regarded as experienced with a broad understanding and know-how in the construction industry. Respondents with more than 15 years of experience, on the other hand, make up about one-third and one-quarter of the two groups, respectively. Thus, the participants' responses can represent companies' OSH practices in the study context.

The companies' profiles are presented in Table 2 in four categories: number of employees, age of establishment, categories of registration, and annual revenue. The number of employees is checked to ensure the companies' size, and the companies with more than 200 employees are defined as large companies. Most companies have been established for ten years and operate as construction firms. For categories of companies' registration, most companies are undertaking construction in multiple sectors such as public, private works and general building, and civil works. Large companies show this tendency more than SMEs. As far as companies' annual revenue in 2017 is concerned, most large companies present over £300 million, while

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3 about 70% of small–medium companies present less than £30 million, demonstrating that
4 company size is related to the number of employees and annual turnover.
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13 **4.2 Businesses' OSH Management Characteristics**

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15 Under the businesses' OSH management characteristics, the possession status of certification
16 of KOSHA 18001 and BS OSHAS 18001 or ISO 45001 of the two business groups were the
17 most sought after. All the large companies possessed KOSHA 18001 certification (Korean
18 standard for OSH management), and 72.5% possessed BS OHSAS 18001 (international
19 standard for OSH management). About a quarter of the small–medium companies possess
20 KOSHA 18001 certification, and about a fifth possess BS OHSAS 18001.
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24 **4.3 Level of Implementation of OSH Management Practices**

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26 Table 3 presents results for the statistical analysis of the implementation of OSH management
27 practices. Again, the practices were dichotomous, yes or no, and were defined as follows: 1 =
28 *yes* (i.e., Implementation of OSH management practice) and 0 = *no* (i.e., Non-implementation
29 of OSH management practice). To show the OSH management practices implemented across
30 construction firms, attention is drawn to the percentage of companies implementing a practice.
31 As highlighted earlier, the levels of implementation are categorized into low implementation
32 (i.e., 0–49%), moderate implementation (i.e., 50–69%), and high implementation (i.e., over
33 70%) (Simukonda et al. 2018).
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38 From Table 3, it is evident that as far as the results of large companies are concerned, almost
39 all 45 elements (93.3%) are evaluated as high degree (i.e., over 70%). The only one that has a
40 weak point is "*Assigning and providing OSH supervisors and directors.*" This is mainly
41 because OSH managers usually perform the role of OSH supervisor simultaneously in South
42 Korean construction sites. Also, the two roles are separate in the Korean Industrial Safety and
43 Health Act, which only stipulates how many OSH managers must be allocated to the sites
44 according to the type and size.
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48 **[INSERT TABLE 3]**
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51 On the other hand, SMEs show several low-level practices – 28, accounting for 62% (28/45).
52 To be specific:
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- 54 • *Policy*: even though Pol 1 records high implementation, Pol 2 is low implementation, which
55 is also not high for large companies.
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- *Organizing*: is the worst part among the seven categories, presenting 84.6% (11/13) low-implementation percentage and including the lowest mark of Org 2 (13.2%) of all elements. Nevertheless, Org 3 and Org 4 show a moderate and high level, respectively.
- *Risk assessment*: has the lowest implementation percentage at 40% (2/5), and there is one high-level practice, Risk 5.
- The low percentage of *Planning* is 60% (3/5), but no high-degree element exists. Risk 1 and Risk 3 experience moderate implementation.
- The category of *implementation* shows a similar percentage between moderate and low levels of 41.7% (5/12) and 50.0% (6/12), respectively. Impl 8 is the only high practice in this part, which shows the highest mark (91.2%) among all practices.
- *Measuring & Reviewing Performance*: there are three low, one moderate (Meas 4), and one high (Meas 5) practices.
- *Auditing*: has three elements, including two low practices and one high one (Aud 3). Aud 2 is one of the second-lowest practices (16.2%).

4.4 Association between Company Characteristics and OSH Management Practices

To identify significant statistical associations between company characteristics and OSH management practices, Pearson's chi-square test, which detects whether there is a relationship between two categorical variables, is used (Field, 2013; Curtis and Youngquist, 2013). Hess (2017) claims that Pearson's chi-square test and Fisher's exact test are used to verify the association among data categories in contingency tables. Moreover, although the accuracy of features makes Fisher's exact test generally preferable, Pearson's chi-square test is also helpful because it has computational and philosophic accessibility.

The statistical results are shown in Tables 6, 7, and 8. The three kinds of characteristics, including the age of the companies, business size, and BS OHSAS certification, are applied. The value of p , the typical statistical significance level, is applied at 0.05; thus, if the significance level is smaller than 0.05, the hypothesis that the variables are independent is rejected (Field, 2013). For brevity, statistically insignificant associations are not presented in the tables. Cramer's V is the figure that measures the strength of association considering sample size and degrees of freedom and tries to restrict the range of the test statistics to between 0 and 1.

4.4.1 Association between the Age of the Companies and the Implementation of OSH management practices:

Table 4 presents the results of the association between age and implementation of OSH practices. Fisher's exact test is applied to interpret the findings because this procedure is usually used on 2×2 contingency tables and small samples to overcome the problem that the chi-square test must have greater than five expected frequencies in each cell (Field, 2013). Even though the size of the contingency table for this characteristic is 2×3 , Fisher's test is employed because one group of 3–10 years is almost meaningless because of the very small number of responses (0–2).

The finding shows that the age of the companies is significantly associated with only four practices **Pol 1** ($X^2(df2) = 9.971, p=.008$), **Org 12** ($X^2(df2) = 9.778, p=.008$), **Impl 2** ($X^2(df2) = 7.250, p=.027$) and **Impl 7** ($X^2(df2) = 6.663, p=.036$) without any association with the categories of Risk Assessment, Planning, Measuring and Auditing (*i.e.*, $p>.05$).

[INSERT TABLE 4]

4.4.2 Association between BS OHSAS certification and Implementation of OSH management practices:

In contrast to the first characteristic above, significant associations between BS OHSAS certification and implementation of OSH practices are presented with 35 practices (see the Supplementary Data 1 for the table that shows the association between BS OHSAS certification and the implementation of OSH management practices), 77.8% (35/45). Within this part, Fisher's test is only used for one component: Pol 1. Among all categories, Organisation shows the most significant association percentage at 92.3% (12/13), except for **Org 5** ($X^2(df1) = 1.752, p=.186$), which is followed by the second group of Planning and Measuring & Reviewing Performance with 80.0% (4/5). On the other hand, Policy is the lowest part having 33.3% (1/3). Risk assessment, Auditing, and Implementation have a significant association percentage at 60% (3/5), 66.7% (2/3), and 75% (9/12), respectively. The practice having the biggest significant association is **Meas 2** ($X^2(df1) = 38.360, p=5.2^{-10}$), only one more than 30(= X^2). The result of association with KOSHA 18001 certification is omitted since the result is almost the same as the one for BS OHSAS 18001 certification.

4.4.3 Association between business size and Implementation of OSH management practices:

Business size is the characteristic that has the highest significant association with OSH management practices among the three characteristics of 40 components, 88.9% (40/45), as seen in the Supplementary Data 2. The likelihood ratio interprets the analysis of the findings because more than 20% of the expected counts are less than five (Field, 2013). Looking at each category, all Risk Assessment and Planning practices have a significant connection with companies' size. The five practices that do not have an association with this characteristic are as follows: **Pol 1** (*Likelihood Ratio* = 4.350, $p=.500$), **Pol 2** (*Likelihood Ratio* = 11.910, $p=.064$), **Org 2** (*Likelihood Ratio* = 6.990, $p=.221$), **Impl 8** (*Likelihood Ratio* = 7.983, $p=.157$), **Aud 3** (*Likelihood Ratio* = 8.520, $p=.130$).

5. Discussion

The results have established the status of OSH management practices of construction companies in South Korea, focused on ascertaining differences in implementation across organizational scales. This follows the approach adopted in similar studies conducted in other geographical contexts, including Nigeria, Cambodia, Vietnam, Malaysia, and Malawi (Manu et al., 2016; 2018; Simukonda et al., 2018). The overall level of Implementation of OSH

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3 management practices by South Korean construction companies is moderate, as seen in Table
4 3. According to Manu et al. (2018), this level is similar to Vietnam's and higher than Malaysia's
5 and Cambodia's (see Table 5). Moreover, it is interesting to note that every category in South
6 Korea experiences a similar tendency – i.e., the moderate level accounts for the most significant
7 percentage by around half among all categories, except the category of Policy.
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10 The Organising part shows a unique aspect, which has many low levels compared with the
11 others. What makes matters worse is that two of its components have the lowest percentages
12 among all practices. This is mainly because most construction firms in South Korea tend not
13 to classify safety managers and supervisors; instead, the safety managers simultaneously
14 perform the supervisor's role on site. Additionally, Korean national health and safety legislation
15 does not separate the roles either; in contrast, the UK clearly distinguishes between them and
16 recommends allocating them separately in the sites (HSE 2013). Manu (2017) indicates that
17 Malaysia, Vietnam, and Cambodia have a much higher frequency of this practice (Org 1) than
18 South Korea (i.e., 22.2%) at 55.9%, 85.0%, and 63.2%, respectively. As for the OSH annual
19 report, the companies often report accidents in their monthly and quarterly reports or whenever
20 an accident happens and may not provide an annual report separately.
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25 On the other hand, *Risk Assessment, Planning, Measuring, and Reviewing Performance* show
26 a moderate place overall, except for just one practice each (Risk 4, Plan 3, and Meas 2). The
27 British Standards Institutions (BSI, 2007) demonstrate that risk assessments help organizations
28 identify occupational health and safety hazards, and risks must be considered for determining
29 controls. Moreover, OSH risks and determining controls influence establishing, implementing,
30 and maintaining OSH management systems.
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33 Looking at practices that are over 80% (see Supplementary Data 2), regardless of the size of
34 companies, Pol 1 comes in first among all components, showing the highest percentage at
35 90.7%. Most companies recognize the importance of OSH performance. They are well
36 prepared for their own OSH policy statement, which is fundamental to OSH performance and
37 signposts the direction organizations must take (BSI, 2007). The second highest practice is
38 Impl 8 at 89.8%, reflecting that personal protective equipment, such as safety helmets, shoes,
39 ankle bands, and belts, is well provided to workers. Risk 5 and Meas 5 take up the third rank
40 with 87.0%. This may be because workers on South Korean construction sites must attend a
41 morning stretching and light physical exercise meeting before starting work. Afterward, site
42 managers share essential safety information with workers, and then each team performs toolbox
43 talks to check all dangerous activities specifically. Lastly, Aud 3 is relatively high because head
44 office managers in the OSH department occasionally visit sites to inspect and instruct OSH
45 performance.
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52 **[INSERT TABLE 5]**
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55 Regarding the association between business characteristics and OSH management practices,
56 the chi-square tests demonstrate that size and companies' certification of BS OHSAS 18001
57 are significantly associated with implementing 35 and 40 OSH practices (among the 45),
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3 respectively. In contrast, the age of companies is a significant association with the
4 implementation of four practices. As a result, it is proved that SMEs and companies that still
5 need to possess BS OHSAS 18001 certification may need a stronger point when implementing
6 OSH management practices. This inference is supported by previous research, such as Awwad
7 et al. (2015) and Yoon et al. (2013).
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10 The research to date into OSH in the Korean construction industry has mainly focused on the
11 effects and causes of accidents (e.g., Kim et al., 2017; Yoon et al., 2013). However, there is a
12 need to review how well OSH management practices are being performed in practice at
13 workplaces because well-established OSH management systems enable organizations to
14 decrease OSH risks and hazards systematically and to institute an effective management
15 structure for the delivery of OSH objectives (BSI, 2007; HSE, 2013). Therefore, this research
16 explores which OSH management practices are poorly implemented and, thus, which
17 components need to be improved in South Korean construction companies. Furthermore, this
18 study shows that there should be a special government policy or support for SMEs needing
19 help to invest in high-quality OSH management. Lastly, the research indicates that the level of
20 implementation of OSH management practices in the South Korean construction industry can
21 generally be deemed to be moderate based on the responses of the study participants.
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28 **6. Practical Implications**

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30 Practically, this research uncovers the OSH management practices that are poorly implemented
31 and lays the foundation for appropriate measures to improve OSH in South Korean construction
32 companies. Furthermore, it establishes that for an improved health and safety record in the
33 South Korean construction industry, there is a need for a focus on some essential factors such
34 as: having an effective strategy for communicating health and safety-related issues to the
35 workers, providing training to safety managers; reviewing and updating risk assessments
36 during the construction phase; reviewing the health and safety plan during the construction
37 phase; incentivizing workers by rewarding good behaviour; and having a penal mechanism for
38 employees that do not adhere to the rules.
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44 **7. Theoretical Implications**

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46 This is one of the few studies in OSH which establishes the association between the
47 construction business characteristics and OSH management in the construction domain.
48 Theoretically, the study provides insights into an under-investigated South Korean construction
49 industry topic. It offers additional insight into state-of-the-art health and safety management
50 practices in the construction industry. The findings also contribute to the broader discourse on
51 OSH management by suggesting that the association between business characteristics and OSH
52 management may be more evident with certain elements, such as the organizing element.
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8. Conclusion

This study investigated the health and safety (OSH) management practices of construction companies in South Korea to ascertain specific components and practices that need to be improved for successful OSH performance. After a critical review of the related literature, a questionnaire survey covering 45 OSH management practices containing closed-ended questions was developed and sent to collect data from 324 contractors in South Korea. The collected data from the survey respondents were analysed using simple descriptive statistics (frequencies and percentages) and Pearson's chi-square test. The study's findings revealed overall that the implementation of OSH management practices by construction firms in South Korea is moderate. The results further showed a vast disparity in terms of implementation between large enterprises on the one hand and small to medium enterprises (SMEs) on the other. Furthermore, a few business characteristics (i.e., the size of companies and certification to OHSAS 18001) were closely associated with the extent of the implementation of OSH management practices. Inferences made from the findings assist in offering recommendations. These include:

- Implementing practical measures like the need to improve construction planning, unreasonable budget, and workers' insensitivity to OSH to improve OSH performance in the South Korean construction industry;
- The need to consider the role of OSH management practices in the construction industry in South Korea in enhancing OSH performance;
- The South Korean Government should support a special standard, regulation, or reward for SMEs to assist them in implementing OSH practices as quickly as possible; and
- Safety managers on construction sites need to be employed in permanent positions and to be free from excessive paperwork to concentrate on detecting risk activities and monitoring working conditions.

Even with the contribution made by this study, it has limitations. A key limitation of the study is its sole quantitative nature which did not allow the respondents to provide their verbatim comments regarding some of the issues. A qualitative approach could be used to explore barriers to implementing the OSH by these SMEs. Furthermore, the survey results could have been confirmed or substantiated through an alternative data collection technique like document analysis of OHS records; unfortunately, this still needs to be done. Future studies could therefore delve deeper into this study by considering these limitations.

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Table 1. Key elements and practices of OHSMSs

Area	Elements	Specific examples of practices	OSH Management Systems					
			ILO-OSH 2001	AS/NZS 4801:2001	CSA Z1000 :2006	BS OHSAS 18001:2007	ANSI Z10: 2012	HSE, 2013
Plan	Policy	Policy statement, overall responsibility	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	Planning	Preparation, insurance, pricing, method statement, target	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Do	Risk Assessment	Overall check, frequency, updating, notification, measure		<input type="radio"/>		<input type="radio"/>		<input type="radio"/>
	Organisation	Supervisor, communication, networking, training programme	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>
	Implementation	Amendment, inspection, facilities, equipment, discipline	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Check	Measuring/ Review	Record, investigating and publishing cause of accidents	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Act	Auditing	Undertaking, external/internal organisation				<input type="radio"/>		<input type="radio"/>

Source: ILO (2009); Au/NZS (2001); BSI (2007); Enform (2011); ANSI Z10 (2012); HSE (2013)

Table 2. Profile of the companies

Companies' Profile	Large companies		Small-medium companies	
	Frequency	Percentage	Frequency	Percentage
Number of Employees				
Micro firm (Less than 10 employees)	-	0%	8	11.8%
Small firm (11–50 employees)	-	0%	31	45.6%
Medium firm (51–200 employees)	-	0%	29	42.6%
Large firm (Over 200 employees)	40	100%	-	0%
Age of Establishment				
Less than 3 years	-	0%	-	0%
3–10 years	-	0%	2	2.9%
10–20 years	5	12.5%	23	33.8%

Over 20 years	35	87.5%	42	61.8%
Category of Registration^a				
Public sector works	28	70.0%	28	41.2%
Private sector works	29	72.5%	44	64.7%
General building works	36	90.0%	39	57.4%
General civil works	22	55.0%	13	19.1%
Mechanical & electrical works	16	40.0%	11	16.2%
Annual Revenue (GBP, 2017)				
0–7 million	-	0%	13	19.1%
7–30 million	1	2.5%	28	41.2%
30–70 million	-	0%	12	17.6%
70–130 million	2	5.0%	7	10.3%
130–300 million	2	5.0%	8	11.8%
Over 300 million	35	87.5%	-	0%

Note: ^a The sum of number and percentage is more than each total number and 100%, respectively, because many of the companies operate across several work categories.

Table 3. The extent of implementation of OSH management practices by construction firms in South Korea

H & S Management Elements & Practices		Large Enterprises			SMEs			Total
		Freq	%	Extent of Implementation	Freq	%	Extent of Implementation	%
Policy								
Po1	A formal company H&S policy statement	40	100.0	High	58	85.3	High	90.7
Po2	A company director with overall responsibility for H&S	20	50.0	Moderate	26	38.2	Low	42.6
Organizing								
Org1	A designated H&S department	34	85.0	High	14	20.6	Low	44.4
Org2	Providing H&S supervision on sites	15	37.5	Low	9	13.2	Low	22.2
Org3	A designated H&S manager	38	95.0	High	34	50.0	Moderate	66.7
Org4	Communicating H&S information to workers through newsletters, leaflets, posters etc.	38	95.0	High	47	69.1	High	78.7
Org5	Engaging with workers on H&S issues (e.g., H&S meetings and suggestion schemes)	30	75.0	High	28	41.2	Low	53.7
Org6	Networking with other institutions (e.g., insurance companies, government offices) about H&S issues	35	87.5	High	18	26.5	Low	49.1
Org7	Propagating H&S practices to external stakeholders (e.g., clients)	35	87.5	High	28	41.2	Low	58.3
Org8	Assessing the competence of workers & subcontractors	34	85.0	High	19	27.9	Low	49.1
Org9	Display of regulatory H&S posters on sites	38	95.0	High	26	38.2	Low	59.3
Org10	Open display of H&S policy on construction sites, company websites and head/branch offices	38	95.0	High	23	33.8	Low	56.5
Org11	Provision of H&S annual reports	31	77.5	High	11	16.2	Low	38.9
Org12	Provision of H&S training for site managers	37	92.5	High	25	36.8	Low	57.4
Org13	Provision of training programmes for safety managers	31	77.5	High	26	38.2	Low	52.8
Risk Assessment								
Risk1	Undertaking overall project risk assessments before project starts	37	92.5	High	38	55.9	Moderate	69.4
Risk2	Designing site rules and measures to mitigate assessed risks	38	95.0	High	32	47.1	Low	64.8
Risk3	Undertaking risk assessments for work packages before they start	38	95.0	High	45	66.2	Moderate	76.9
Risk4	Reviewing and updating risk assessments during construction	32	80.0	High	19	27.9	Low	47.2
Risk5	Informing employees about hazards on sites before work	38	95.0	High	56	82.4	High	87.0

The standard of level: Low (0-49% frequency); Moderate (50-69% frequency); and High (70%+ frequency) (Manu et al., 2017; 2018)

Table 4 Association between the Age of the company and Implementation of OSH practices

OSH management Practices		3-10 years		11-20 years		Over 20 years		Chi-Square		Cramer's V	Fisher's Exact Test
		Obs. Count	Exp. Count	Obs. Count	Exp. Count	Obs. Count	Exp. Count	χ^2 (df=2)	Asymptotic Significance		
		Pol1	0	1	0.2	5	2.4	3	6.5		
	1	1	1.8	23	25.6	74	70.5				
Org12	0	1	0.9	19	12.0	26	33.1	9.778 ^a	0.008	0.302	0.004
	1	1	1.1	9	16.0	51	43.9				
Impl2	0	0	1.0	20	14.7	36	40.3	7.250 ^a	0.027	0.260	0.017
	1	2	1.0	8	13.3	41	36.7				
Impl7	0	1	0.7	16	10.5	23	28.8	6.663 ^a	0.036	0.250	0.016
	1	1	1.3	12	17.5	54	48.2				

^a x cells (y %, i.e., over 20%) have expected count less than 5.

Table 5. Summary of the level of implementation of OSH management practices in South Korea (Park, 2018) and comparison of overall level with three countries (Manu, 2017)

Categories	Level of implementation of OSH management practices			
	Low	Moderate	High	Total
Policy	1	-	1	2
Organising	5	7 (54%)	1	13
Risk Assessment	1	2 (40%)	2	5
Planning	1	3 (60%)	1	5
Implementation	2	7 (58%)	3	12
Measuring & Reviewing	1	3 (60%)	1	5
Auditing	1	1 (33%)	1	3
South Korea Total	12	23	10	45
(Percentage)	(26.7%)	(51.1%)	(22.2%)	(100.0%)
Vietnam	7 (17.5%)	20 (50.0%)	13 (32.5%)	40 (100.0%)
Malaysia	26 (65.0%)	12 (30.0%)	2 (5.0%)	40 (100.0%)
Cambodia	24 (60.0%)	11 (27.5%)	5 (12.5%)	40 (100.0%)

Supplementary Data 1. Association between **BS OHSAS** of the company and Implementation of OSH practices

OSH management Practices		BS OHSAS 18001 Certified		BS OHSAS 18001 Non-Certified		Chi-Square		Cramer's V	Fisher's Exact Test
		Obs. Count	Exp. Count	Obs. Count	Exp. Count	X ² (df=1)	Asymptotic Significance		
Pol1	0	1	4.1	9	5.9	4.314 ^a	0.038	0.200	0.046
	1	43	39.3	55	58.1				
Org1	0	13	24.4	47	35.6	20.344	0.000	0.434	0.000
	1	31	19.6	17	28.4				
Org2	0	30	34.2	54	49.8	3.956	0.047	0.191	0.060
	1	14	9.8	10	14.2				
Org3	0	8	14.7	28	21.3	7.670	0.060	0.267	0.007
	1	36	29.3	36	42.7				
Org4	0	4	9.4	19	13.6	6.599	0.010	0.247	0.016
	1	40	34.6	45	50.4				
Org6	0	13	22.4	42	32.6	13.581	0.000	0.355	0.000
	1	31	21.6	22	31.4				
Org7	0	8	18.3	37	26.7	16.849	0.000	0.395	0.000
	1	36	25.7	27	37.3				
Org8	0	10	22.4	45	32.6	23.624	0.000	0.468	0.000
	1	34	21.6	19	31.4				
Org9	0	8	17.9	36	26.1	15.651	0.000	0.381	0.000
	1	36	26.1	28	37.9				
Org10	0	8	19.1	39	27.9	19.392	0.000	0.424	0.000
	1	36	24.9	25	36.1				
Org11	0	17	26.9	49	39.1	15.781	0.000	0.382	0.000
	1	27	17.1	15	24.9				

Org12	0	10	18.7	36	27.3	11.984	0.001	0.333	0.001
	1	34	25.3	28	36.7				
Org13	0	15	20.8	36	30.2	5.137	0.023	0.218	0.031
	1	29	23.2	28	33.8				
Risk1	0	8	13.4	25	19.6	5.358	0.021	0.223	0.033
	1	36	30.6	39	44.4				
Risk2	0	7	15.5	31	22.5	12.098	0.001	0.335	0.000
	1	37	28.5	33	41.5				
Risk4	0	11	23.2	46	33.8	22.988	0.000	0.461	0.000
	1	33	20.8	18	30.2				
Plan1	0	8	13.4	25	19.6	5.358	0.021	0.223	0.033
	1	36	30.6	39	44.4				
Plan2	0	13	20.4	37	29.6	8.380	0.004	0.279	0.006
	1	31	23.6	27	34.4				
Plan3	0	20	26.1	44	37.9	5.861	0.015	0.233	0.018
	1	24	17.9	20	26.1				
Plan5	0	10	19.1	37	27.9	13.058	0.000	0.348	0.000
	1	34	24.9	27	36.1				
Impl2	0	11	23.2	46	33.8	22.988	0.000	0.461	0.000
	1	33	20.8	18	30.2				
Impl3	0	6	19.6	42	28.4	28.542	0.000	0.514	0.000
	1	38	24.4	22	35.6				
Impl4	0	6	12.2	24	17.8	7.401	0.007	0.262	0.008
	1	38	31.8	40	46.2				
Impl5	0	13	19.6	35	28.4	6.675	0.010	0.249	0.011
	1	31	24.4	29	35.6				
Impl6	0	6	14.7	30	21.3	12.963	0.000	0.346	0.000

	1	38	29.3	34	42.7				
Impl7	0	8	16.7	33	24.3	12.336	0.000	0.338	0.001
	1	36	27.3	31	39.7				
Impl9	0	9	15.5	29	22.5	7.065	0.008	0.256	0.008
	1	35	28.5	35	41.5				
Impl10	0	12	21.2	52	52.0	12.961	0.000	0.346	0.000
	1	32	22.8	56	56.0				
Impl12	0	9	15.9	30	23.1	7.889	0.005	0.270	0.008
	1	35	28.1	34	40.9				
Meas1	0	9	20.8	42	30.2	21.346	0.000	0.448	0.000
	1	35	23.2	22	33.8				
Meas2	0	11	26.5	54	38.5	38.360	0.000	0.596	0.000
	1	33	17.5	10	25.5				
Meas3	0	8	17.1	34	24.9	13.396	0.000	0.352	0.000
	1	36	26.9	30	39.1				
Meas4	0	8	15.5	30	22.5	9.413	0.002	0.295	0.002
	1	36	28.5	34	41.5				
Aud1	0	8	17.5	35	25.5	14.501	0.000	0.366	0.000
	1	36	26.5	29	38.5				
Aud2	0	20	28.1	49	40.9	10.937	0.001	0.318	0.001
	1	24	15.9	15	23.1				

^a x cells (y %, i.e., over 20%) have expected count less than 5.

Supplementary Data 2. Association between **Size of Company** and Implementation of OSH practices

OSH management Practices		Less 10		11-50		51-100		101-200		201-500		Over 500		Likelihood Ratio		Cramer's V
		O.	E.	O.	E.	O.	E.	O.	E.	O.	E.	O.	E.	Value	Asym. Significant	
		C.	C.	C.	C.	C.	C.	C.	C.	C.	C.	C.	C.			
Pol1	0	2	0.7	6	2.9	0	1.1	2	0.6	0	0.9	0	3.7	18.800	0.002	0.379
	1	6	7.3	25	28.1	12	10.9	5	6.4	10	9.1	40	36.3			
Org1	0	8	4.4	30	17.2	9	6.7	5	3.9	3	5.6	5	22.2	75.318	0.000	0.764
	1	0	3.6	1	13.8	3	5.3	2	3.1	7	4.4	35	17.8			
Org3	0	3	2.7	20	10.3	5	4.0	3	2.3	2	3.3	3	13.3	29.398	0.000	0.501
	1	5	5.3	11	20.7	7	8.0	4	4.7	8	6.7	37	26.7			
Org4	0	3	1.7	9	6.6	3	2.6	3	1.5	3	2.1	2	8.5	12.765	0.026	0.322
	1	5	6.3	22	24.4	9	9.4	4	5.5	7	7.9	38	31.5			
Org5	0	6	3.7	20	14.4	4	5.6	5	3.2	5	4.6	10	18.5	17.303	0.004	0.394
	1	2	4.3	11	16.6	8	6.4	2	3.8	5	5.4	30	21.5			
Org6	0	6	4.1	26	15.8	8	6.1	5	3.6	6	5.1	4	20.4	50.175	0.000	0.644
	1	2	3.9	5	15.2	4	5.9	2	3.4	4	4.9	36	19.6			
Org7	0	4	3.3	21	12.9	7	5.0	4	2.9	4	4.2	5	16.7	27.167	0.000	0.481
	1	4	4.7	10	18.1	5	7.0	3	4.1	6	5.8	35	23.3			
Org8	0	7	4.1	25	15.8	9	6.1	4	3.6	3	5.1	7	20.4	40.820	0.000	0.591
	1	1	3.9	6	15.2	3	5.9	3	3.4	7	4.9	33	19.6			
Org9	0	8	3.3	23	12.6	6	4.9	2	2.9	3	4.1	2	16.3	57.481	0.000	0.670
	1	4	4.7	8	18.4	6	7.1	5	4.1	7	5.9	38	23.7			
Org10	0	5	3.5	24	13.5	7	5.2	6	3.0	2	4.4	3	17.4	50.836	0.000	0.647
	1	3	4.5	7	17.5	5	6.8	1	4.0	8	5.6	37	22.6			
Org11	0	7	4.9	29	18.9	9	7.3	5	4.3	6	6.1	10	24.4	43.163	0.000	0.603
	1	1	3.1	2	12.1	3	4.7	2	2.7	4	3.9	30	15.6			
Org12	0	8	3.4	21	13.2	5	5.1	5	3.0	2	4.3	5	17.0	43.529	0.000	0.594

	1	0	46	10	178	7	69	2	40	8	57	35	230			
Org13	0	7	38	20	146	7	5.7	5	3.3	3	4.7	9	189	23.487	0.000	0.453
	1	1	4.2	11	164	5	6.3	2	3.7	7	5.3	31	21.1			
Risk1	0	7	24	15	95	2	3.7	3	2.1	3	3.1	3	122	30.074	0.000	0.514
	1	1	5.6	16	21.5	10	8.3	4	4.9	7	6.9	37	27.8			
Risk2	0	7	28	18	109	4	4.2	4	2.5	2	3.5	3	14.1	35.745	0.000	0.550
	1	1	5.2	13	20.1	8	7.8	3	4.5	8	6.5	37	25.9			
Risk3	0	2	1.9	15	7.2	2	2.8	3	1.6	1	2.3	2	9.3	22.172	0.000	0.444
	1	6	6.1	16	23.8	10	9.2	4	5.4	9	7.7	38	30.7			
Risk4	0	8	4.2	25	16.4	8	6.3	5	3.7	4	5.3	7	21.1	44.714	0.000	0.604
	1	0	3.8	6	14.6	4	5.7	2	3.3	6	4.7	33	18.9			
Risk5	0	3	1.0	4	4.0	1	1.6	3	0.9	0	1.3	3	5.2	11.125	0.049	0.341
	1	5	7.0	27	27.0	11	10.4	4	6.1	10	8.7	37	34.8			
Plan1	0	8	24	14	95	4	3.7	2	2.1	3	3.1	2	12.2	38.513	0.000	0.558
	1	0	5.6	17	21.5	8	8.3	5	4.9	7	6.9	38	27.8			
Plan2	0	3	3.7	21	14.4	6	5.6	4	3.2	5	4.6	11	18.5	12.443	0.029	0.335
	1	5	4.3	10	16.6	6	6.4	3	3.8	5	5.4	29	21.5			
Plan3	0	5	4.7	26	18.4	8	7.1	6	4.1	7	5.9	12	23.7	25.913	0.000	0.479
	1	3	3.3	5	12.6	4	4.9	1	2.9	3	4.1	28	16.3			
Plan4	0	4	2.2	16	8.6	2	3.3	3	1.9	2	2.8	3	11.1	21.896	0.001	0.439
	1	4	5.8	15	22.4	10	8.7	4	5.1	8	7.2	37	28.9			
Plan5	0	6	3.5	23	13.5	7	5.2	5	3.0	2	4.4	4	17.4	42.808	0.000	0.600
	1	2	4.5	8	17.5	5	6.8	2	4.0	8	5.6	36	22.6			
Impl1	0	5	2.3	15	8.9	4	3.4	3	2.0	1	2.9	3	11.5	23.310	0.000	0.448
	1	3	5.7	16	22.1	8	8.6	4	5.0	9	7.1	37	28.5			
Impl2	0	7	4.2	26	16.4	9	6.3	6	3.7	3	5.3	6	21.1	50.694	0.000	0.655
	1	1	3.8	5	14.6	3	5.7	1	3.3	7	4.7	34	18.9			

Impl3	0	7	3.6	26	138	7	5.3	5	3.1	2	4.4	1	17.8	70.927	0.000	0.742
	1	1	4.4	5	17.2	5	6.7	2	3.9	8	5.6	39	22.2			
Impl4	0	3	2.2	16	8.6	4	3.3	1	1.9	2	2.8	4	11.1	17.061	0.004	0.392
	1	5	5.8	15	22.4	8	8.7	6	5.1	8	7.2	36	28.9			
Impl5	0	7	3.6	21	13.8	5	5.3	6	3.1	3	4.4	6	17.8	35.294	0.000	0.549
	1	1	4.4	10	17.2	7	6.7	1	3.9	7	5.6	34	22.2			
Impl6	0	6	2.7	20	10.3	3	4.0	3	2.3	2	3.3	2	13.3	39.219	0.000	0.575
	1	2	5.3	11	20.7	9	8.0	4	4.7	8	6.7	38	26.7			
Impl7	0	5	3.0	24	11.8	6	4.6	3	2.7	2	3.8	1	15.2	54.139	0.000	0.653
	1	3	5.0	7	19.2	6	7.4	4	4.3	8	6.2	39	24.8			
Impl9	0	7	2.8	17	10.9	6	4.2	2	2.5	3	3.5	3	14.1	32.842	0.000	0.524
	1	1	5.2	14	20.1	6	7.8	5	4.5	7	6.5	37	25.9			
Impl10	0	8	3.9	26	14.9	5	5.8	4	3.4	3	4.8	6	19.3	50.284	0.000	0.637
	1	0	4.1	5	16.1	7	6.2	3	3.6	7	5.2	34	20.7			
Impl11	0	7	4.3	22	16.6	7	6.4	3	3.8	6	5.4	13	21.5	15.979	0.007	0.375
	1	1	3.7	9	14.4	5	5.6	4	3.2	4	4.6	27	18.5			
Impl12	0	5	2.9	16	11.2	6	4.3	5	2.5	3	3.6	4	14.4	24.513	0.000	0.456
	1	3	5.1	15	19.8	6	7.7	2	4.5	7	6.4	36	25.6			
Meas1	0	7	3.8	26	14.6	8	5.7	6	3.3	2	4.7	2	18.9	69.059	0.000	0.742
	1	1	4.2	5	16.4	4	6.3	1	3.7	8	5.3	38	21.1			
Meas2	0	7	4.8	28	18.7	10	7.2	4	4.2	3	6.0	13	24.1	36.428	0.000	0.557
	1	1	3.2	3	12.3	2	4.8	3	2.8	7	4.0	27	15.9			
Meas3	0	6	3.1	22	12.1	4	4.7	1	2.7	4	3.9	5	15.6	33.373	0.000	0.540
	1	2	4.9	9	18.9	8	7.3	6	4.3	6	6.1	35	24.4			
Meas5	0	5	2.8	19	10.9	6	4.2	2	2.5	2	3.5	4	14.1	27.103	0.000	0.484
	1	3	5.2	12	20.1	6	7.8	5	4.5	8	6.5	36	25.9			
Aud1	0	6	3.2	20	12.3	7	4.8	3	2.8	1	4.0	6	15.9	29.705	0.000	0.507

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	1	2	48	11	187	5	7.2	4	4.2	9	6.0	34	24.1			
Aud2	0	8	5.1	26	198	12	7.7	4	4.5	7	6.4	12	25.6	43.237	0.000	0.584
	1	0	29	5	11.2	0	4.3	3	2.5	3	3.6	28	14.4			

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