



University of Dundee

Solid-state synthesis of boracites

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Introduction

Boracites of general formulas, M3B7O13X (M = transition metal & X = halogen) are a family of material with the same structure as the natural minerals.



Phase Identification



They are improper ferroelectrics that undergo a shearing during their cubic-orthorhombic phase transitions.

Negative capacitance was observed in Cu-Cl boracite, as Mg and Cu have the same ionic radius we aim to look at whether Mg-Cl show the same electrical behaviour.



Refinements

Most prominent secondary phase is $Mg_2B_2O_5$ because of the volatility of chlorine.

Solid State Synthesis

 $3Cl_2Mg \cdot 6H_2O + 7H_3BO_3$ $\rightarrow Mg_3B_7O_{13}Cl + 5HCl + 26H_2O$



I prepared different methods of solid-state synthesis exploring different temperatures and times.

Reagent mixture ground

FURNACE

Sample Conditions	Unit Cell Parameters			Shearing Angle	MgCl Boracite	Mg Borate
	а	b	С		THOSE 70	Thase 70
600°C 48hrs	8.553(3) Å	8.543(2) Å	12.109(1) Å	0.0342(3) °	90.4(6) %	9.6(6) %
650°C 48hrs	8.548(2) Å	8.539(2) Å	12.100(3) Å	0.0328(2) °	89.3(4) %	10.7(4) %
700°C 48hrs	8.5492) Å	8.537(2) Å	12.100(4) Å	0.0391(1)°	84.1(5) %	15.9(5) %

Three Phase Morphology

between 550°C – 700°C.

Conclusions



The three morphologies stages of each other that are developing from one another. This agrees with the similarity in structure





Shearing angle isn't affected by the calcination conditions, the secondary phases or therefore the volatility of the chlorine.

Consistent calcination with 84-90% purity.

Optimal calcination temperature ~600-650°C (amorphous below, volatility of Cl above).

Further effort to increase purity.

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Three distinct morphologies = three phases

Most likely to be the MgCl boracite, seems to be the final stage of the morphology progression.