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Computer vision for plant pathology: A review with examples from cocoa agriculture

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ABSTRACT

Plant pathogens can decimate crops and render the local cultivation of a species unprofitable. In extreme cases this has caused famine and economic collapse. Timing is vital in treating crop diseases and use of computer vision for precise disease detection and timing of pesticide application is gaining popularity. Computer vision can reduce labour costs, prevent misdiagnosis of disease and prevent misapplication of pesticides. Pesticide misapplication is both financially costly and can exacerbate pesticide resistance and pollution. Here we review the application and development of computer vision and machine learning methods for detection of plant disease. This review goes beyond the scope of previous works to discuss important technical concepts and considerations when applying computer vision to plant pathology. We present new case studies on adapting standard computer vision methods and we review techniques for training data acquisition, use of diag-

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nostic tools from biology and inspection of informative features. In addition to indepth discussion of convolutional neural networks and transformers, we also highlight the strengths of methods such as support vector machines and evolved neural networks. We discuss the benefits of carefully curating training data and situations where less computationally expensive techniques are advantageous. This includes a comparison of popular model architectures and a guide to their implementation.

Keywords: agronomy; disease detection; machine learning; plant pathology

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1 INTRODUCTION

- ² Computer vision (CV), typically powered by machine learning (ML), is now used
- 3 for a variety of tasks in agriculture, botany and ecology. These tasks include plant
- 4 health assessments (Patrício and Rieder, 2018), identification of weeds (Wu et
- 5 al., 2021), identification of drought prone areas of land (Ramos-Giraldo et al.,
- 6 2020), vield prediction (Sarkate et al., 2013) and detection of defects or bruising
- ₇ in fruits and vegetables (Tripathi and Maktedar, 2020). We are seeing substan-
- 8 tial improvement in the efficiency of CV techniques (He et al., 2016; Howard et al.,
- ⁹ 2017; Zhang et al., 2018) and, at least for now, computational resources continue
- to become cheaper (Mack, 2011). As a result, CV is becoming available to whole
- industries, not just areas of highest commercial value. For example, ML has been
- used with increasing regularity for cocoa specific tasks such as the exploration and
- optimisation of aroma profiles (Fuentes et al., 2019), monitoring of cocoa bean fer-
- mentation (Parra et al., 2018; Oliveira et al., 2021) and bean quality classification

(Mite-Baidal et al., 2019). Large research and development budgets for areas like wheat production have allowed for the use of unpiloted aerial vehicle photography to identify disease outbreaks (Su et al., 2018; Chiu et al., 2020) and the use of multispectral satellite photography to monitor outbreaks of yellow rust from space (Nagarajan et al., 1984). Yet the application of ML to sectors with fewer financial resources has had to take a different form. Onboard GPUs can run large neural networks, analysing image data from farm machinery in real time locally and fast internet connections can be used to run the same large models remotely (Grosch, 2018). However, implementation in poorer sectors must rely on older hardware, 23 edge devices and older model smartphones. This means that an emphasis must be placed on ultra low cost implementation and high computational efficiency of algorithms. This provides us with an opportunity and motivation to steer the ML field away from brute force computing and towards more nuanced and efficient ap-27 proaches. The cultivation of cocoa, Theobroma cacao, represents a prime example of a sector that could benefit greatly from non-intrusive and highly optimised CV disease de-30 tection and will be used as an example throughout this review. The International 31 Cocoa Organisation estimates that up to 38% of the global cocoa crop is lost to disease annually, with over 1.4 million tonnes of cocoa lost to just three diseases in 33 2016 (Maddison et al., 1995; Marelli et al., 2019). Additionally, international dis-34 ease spread has been devastating to this industry in the past and could be again in 35 the future (Phillips-Mora and Wilkinson, 2007; Meinhardt et al., 2008). Following the loss of a cocoa crop to witches' broom disease, a plot of land will typically be

cleared of forest and the previous robust agroforestry system will be replaced with a monoculture (Rice and Greenberg, 2000; Meinhardt et al., 2008). This disease is therefore not only capable of devastating the livelihoods of whole communities of cocoa farmers, eliminating 50-90% of their crop (Meinhardt et al., 2008), but it is also destructive to local biodiversity and has significant negative impact on the carbon capture potential of the land (Kuok Ho and Yap, 2020). Such loss of amazonian forest is a driver of climate change, causing positive feedback, exacerbating this global crisis (Malhi et al., 2008). A review from 1986 on the use of systemic fungicides to tackle oomycetes, like Phytophthora spp., highlights the concern about damage to the environment and human health by pesticides such as methyl bromide, which are still in use (Cohen and Coffey, 1986). These concerns and those of the pesticide resistance (Department of Health. Victoria, 2023) are still present 37 years later. However, the use 50 of CV and ML for targeted application and calibration of pesticide dose are begin-51 ning to have massive beneficial effects in this area across the agriculture industry. It is estimated that from 2016 to 2026 smartphone use will have gone from approximately 3.7 billion people to 7.5 billion (Statista, 2022). Therefore, the necessary hardware to run CV models is largely in place and we need now only develop and 55 deploy the CV models to have great potential for impact with little monetary input. Here we discuss how best to do that. This review is composed of three main sections. Section one critically reviews a wide variety of relevant techniques in ML and CV model development and test-

ing, and section two discusses techniques for data gathering, data labeling and

- model testing. While section one focuses on ML theory and comparison of model
- architectures, section two focuses on more practical issues. Finally, section three
- discuses a brief roadmap to commercial implementation, which includes multiple
- points that are important to consider prior to choosing an architecture and begin-
- 65 ning development.
- There are several review articles published on the topic of computer vision and
- deep learning that are applicable to plant pathology (Voulodimos et al., 2018; We-
- instein, 2018; Chouhan et al., 2020; Xu et al., 2021). High quality works such as
- 69 Weinstein (2018), which reviews the use of CV in animal ecology, are directly ap-
- 70 plicable to plant pathology owing to the flexibility of the techniques discussed here.
- 71 What is missing from these works is a critical review and discussion of the latest
- and/or less conventional techniques in CV and discussion of data acquisition and
- validation. Each of the aforementioned reviews were published prior or near to the
- release of DETR (Carion et al., 2020), VIT (Dosovitskiy et al., 2021) and Con-
- vNeXT (Liu et al., 2022). So naturally these recent landmark methods are not
- discussed. However despite all being published after the release of Faster-RCNN
- 77 (Ren et al., 2015), ResNet (He et al., 2016) and YOLO (Redmon et al., 2016), only
- 78 Xu et al. (2021) mentions any of these popular and high performing architectures.
- 79 Those being YOLO and region-based fully convolutional networks, an early prede-
- 80 cessor to Faster-RCNN.
- A recent survey (Guo et al., 2022), goes into great detail on the various facets of
- different attention mechanisms, which are integral to transformer architectures.
- While this work presents the bleeding edge of CV technology, it does not present

the holistic, applied, and data-centric perspective provided here. Another paper aimed to develop CV models for the classification of cocoa beans, comparing the use of ResNet18, ResNet50 and SVMs (Lopes et al., 2022), while another recent review gives a high level discussion of a number of CV studies in agriculture, covering topics of hyper-spectra imaging, use of unpiloted areal vehicles and architectures as recent as ResNeXt (Xie et al., 2017; Tian et al., 2020). However, while the latter of these two papers presents a broad view of CV for plant pathology, providing strong links to many plant taxa, no mention is made by either Lopes et 91 al. (2022) or Tian et al. (2020) of architectures or techniques released after 2017. As such, the fusion of industry standard and bleeding edge methods in data acquisition, verification and analysis presented here make the present review unique among those listed above. This review provides the reader with an in-depth understanding of computer vision for plant pathology and supports the previous aforementioned works. In doing so we focus on how best to adapt current methods to provide practical solutions for farmers, agronomists and botanists without access to high performance computational resources. While cocoa agriculture is used as a consistent example through-100 out, all methods discussed here are applicable across plant pathology and agricul-101 ture as well related fields such as plant and animal ecology and forestry. 102

1. METHODS IN COMPUTER VISION

1.1. Background

Ever since AlexNet was presented at NeurIPS in 2012, the field of computer vi-105 sion has been dominated by convolutional neural networks (CNNs) (Krizhevsky 106 et al., 2017). While subsequent updates to CNN architectures have provided dra-107 matic improvements over AlexNet (Liu et al., 2022), it is important to recognise 108 that CNNs are not the only tools at our disposal. Previous work on cocoa disease 109 has assessed the performance of support vector machines (SVM), random forest re-110 gression and artificial neural networks to identify common diseases in cocoa from 111 standard colour images, hereafter referred to as RGB (Red, Green, Blue) images 112 (Rodriguez et al., 2021). Here it was shown that artificial neural networks are 113 capable of identifying late stage disease in RGB images of cocoa but that train-114 ing data set size is a limiting factor. Another study applied a SVM to perform 115 pixel-wise identification of black pod rot in cocoa (Tan et al., 2018). The result-116 ing algorithm showed an impressive ability to detect human visible disease symp-117 toms and, given the high computational efficiency of SVMs, it was able to run on 118 low-powered hardware. Additionally, this model was trained on only 50 images, 119 which is an extremely small training set in CV. However, no mention is made of 120 the ability of these models to detect early disease development or non-human visi-121 ble symptoms, which will be a central focus of this review. 122

1.2. Vision transformers

In the early 2010's transformers become the default for natural language processing (Liu et al., 2022) and they are now rapidly gaining popularity in vision based

tasks. Pure transformer based multilayer perceptrons, such as Vision Transformer 126 (Dosovitskiy et al., 2021), do away with the convolutional layers of a CNN. Instead 127 they subdivide and tokenise an image before passing this data to the fully con-128 nected layers of a network. The main drawbacks of such transformer based models 129 are that they require training datasets on the order of millions of images and they 130 lack the inductive biases of CNNs, like translational equivariance (Dosovitskiy et 131 al., 2021). In addition, the global structure of objects in an image must be learned 132 from scratch, whereas this is maintained throughout a CNN. However, when pre-133 trained on a large data set and then fine-tuned on a more modest dataset of tens 134 of thousands of images, vision transformers can out-compete CNNs (Dosovitskiy 135 et al., 2021). 136 Although the requirement for vast training datasets may preclude the use of trans-137 formers for many plant pathology projects, there is a middle ground between the 138 popular ResNet architectures and transformer models. Taking inspiration from 139 transformer designs, the highly competitive ResNet architectures have been up-140 dated to produce a pure CNN that competes well with transformers in many tasks 141 and is reported to outperform the original ResNets by about 3% accuracy on Im-142 ageNet (Liu et al., 2022). This family of four models is named ConvNeXt and 143 includes models of varying complexity from ConvNeXt tiny to ConvNeXt large. 144 Additionally, ConvNeXt uses layer normalisation in place of batch normalisation. 145 This modification could have important benefits for plant pathology projects, as 146 discussed in section 1.7. However, as the ConvNeXt architectures are relatively 147 large in size (ConvNeXt-tiny: 29 million parameters, ResNet18: 12 million parame-148

ters, ResNet50: 26 million parameters), these models too require large and/or complex training data sets to avoid overfitting and more powerful hardware to run at inference than the smaller ResNets.

152 1.3. Object detection and semantic segmentation

Bounding box object detection and semantic segmentation are processes by which 153 objects of interest in an image are both classified and located in the image. In 154 these tasks either a box (bounding box object detection) or a polygon or 'mask' 155 (semantic segmentation) is drawn around the object of interest. For an example of 156 semantic segmentation, see Case Study One below. 157 Semantic segmentation and object detection could help in the accurate manual la-158 belling of disease states in images. In simple image classification with a CNN, a model must learn what features, across the whole image, can be used as true mark-160 ers of disease. However, annotation of training images with bounding boxes or seg-161 mentation masks may be used to focus the attention of the model, thus making 162 training more efficient. This beneficial effect might be more pronounced with se-163 mantic segmentation than bounding boxes because the edges of a bounding box 164 may extend beyond the edges of the leaf, pod or tree in question and thus misla-165 bel parts of neighbouring healthy plants. However, when comparing the ability of 166 Faster R-CNN and Mask R-CNN to detect human visible signs of insect damage in 167 sweet peppers, Faster R-CNN was shown to have superior accuracy and mean av-168 erage precision (mAP) (Lin et al., 2020). Here mAP is defined as the mean preci-169 sion over all classes of the mean per class precision, with a given Intersection Over 170 Union. These disparities in performance were contingent on which backbone model

architecture (Inception v2, ResNet50 or ResNet101) was used. When the more 172 complex ResNet101 was used, Faster R-CNN and Mask R-CNN performed more 173 similarly, although, in this task, Faster R-CNN performed best with the simpler ar-174 chitectures (Lin et al., 2020). Though it should be noted that average precision is 175 not directly comparable between bounding box detection and semantic segmenta-176 tion models. This is for two reasons: 1) It is easier to achieve a given intersection over union with a bounding box as this task is less precise than segmentation, and 178 2) Mask R-CNN simply adds the ability to predict a mask in a box predicted by 179 Faster R-CNN, so segmentation is additive in this case. As such the results of Lin 180 et al. (2020) should be considered accordingly. 181 Object detection and semantic segmentation are typically performed using either 182 Faster R-CNN (Ren et al., 2015), Mask R-CNN (He et al., 2017) or YOLO (Red-183 mon et al., 2016). However, these architectures have also been combined with other 184 methods, such as SVMs, to confirm or deny the presence of an object in a pro-185 posed region (Voulodimos et al., 2018). For example, SVMs have been used in con-186 junction with Mask R-CNN in automated ML pipelines to identify defects in ma-187 chined parts (Huang et al., 2019). Additionally, when facing a classification prob-188 lem with high intraclass variance, low interclass variance and insufficient training 189 examples, the application of SVMs to features learned by a CNN from Imagenet 190 can improve results relative to a CNN alone (Cao and Nevatia, 2016). This may 191 prove useful in projects with few training images or when classifying images of 192 plant disease with similar characteristics such as black pod rot in cocoa caused 193 by Phytophthora megakarya or Phytophthora palmivora. Furthermore, while P. 194

megakarya and P. palmivora can be distinguished by eye, Lasiodiplodia species, 195 of which three are know to infect T. cacao, can present with identical morpho-196 logical characteristics. This means that traditional classification techniques are 197 insufficient and molecular identification techniques must be used in their place 198 (Huda-Shakirah et al., 2022). CV technologies that can make such difficult dis-199 tinctions would have important implications for all areas of agriculture and botany 200 for two reasons; 1) While Phytophthora megakarya and Phytophthora palmivora 201 are managed in the same way, different species of Lasiodiplodia are not (Khanzada 202 et al., 2005). Thus, failure of a model to distinguish between species of Phytoph-203 thora is not critical for effective disease management, but failure to distinguish be-204 tween species of Lasiodiplodia is. 2) Cosmopolitan pathogens such as Phytophthora 205 .spp and Lasiodiplodia spp. have extremely wide host ranges, infecting many com-206 mercially important crops. Lasiodiplodia theoromae alone attacks over 189 plant 207 species across 60 families (Salvatore et al., 2020), while the growing list of Phy-208 tophthora (aka "plant destroyer") species described is currently 116 entries long 209 (Kroon et al., 2012). 210 Transformer-based object detection models such as Detection Transformer (DETR) 211 (Carion et al., 2020) are also now available and contend well with Faster R-CNN 212 when trained on the huge COCO dataset. The key benefit of DETR is that it 213 predicts bounding box coordinates directly, negating the need for the region pro-214 posal network of Faster R-CNN. Faster R-CNN's region proposal network has is-215 sues trying to identify overlapping objects because of the non-max suppression al-216 gorithm, which was removed from YOLO in version 3 (Horzyk and Ergün, 2020).

However, DETR has problems detecting small objects, and has a very long convergence time. These defects are said to be resolved in Deformable DETR (Zhu et al., 219 2021), though we encountered significant difficulty in retraining Deformable-DETR 220 due to prevailing bugs in the code and so were unable to confirm these benefits. 221 In segmenting instances of nuclei in microscopy images, Mask R-CNN was com-222 pared with the U-Net architecture, which was designed for medical image segmentation. Here the two techniques were shown to give similar mAP, F1 and recall 224 scores (Vuola et al., 2019). However, Mask R-CNN scored 0.812 for precision, while 225 the U-NET scored only 0.68. A subsequent ensemble approach was then described, 226 which shares the outputs of the two independently trained architectures to ex-227 ploit the U-Net's purportedly superior F1 scores (+0.057), in tandem with Mask 228 R-CNN's high mAP, precision and recall. The ensemble model produced compara-229 ble, if slightly higher, mAP (+0.016), F1 (+0.056) and recall (+0.037) compared 230 to Mask R-CNN, but the precision was 0.087 lower. Although the U-Net was re-231 ported to produce the best F1 score and the Ensemble model produced the best 232 mAP and recall, these improvements were slight. Additionally, F1 is calculated di-233 rectly from precision and recall so it seems counterintuitive that the U-net could 234 have the highest F1, yet lowest precision and recall. The most noteworthy result 235 here is the consistently superior precision of Mask R-CNN in this comparison and 236 in another against YOLO (Bharati and Pramanik, 2020; Horzyk and Ergün, 2020). 237 Additionally, in a study comparing the use of U-Net and Mask R-CNN to segment 238 images of pomegranate trees, Mask R-CNN outperformed the U-Net in both preci-239 sion and recall by wide margins (Zhao et al., 2018). 240

An alternative approach applied an SVM to perform pixel-wise classification to detect black pod rot in cocoa and used a human expert to label diseased pixels 242 in training images (Tan et al., 2018). Like semantic segmentation, this technique 243 achieves the effect of providing the model with additional information on the location of disease in an image, relative to a simple CNN. However it imposes arbitrary physical boundaries around disease symptoms such as lesions and cankers and the algorithm is unable to define for itself any symptoms that aren't or can't be 247 identified with human vision. By using semantic segmentation with a CNN back-248 bone, like in Mask R-CNN or DETR, to segment whole trees, these effects could 249 be avoided. i.e. the model would be able to detect non-human visible symptoms 250 via feature learning and model the effects of hyphae propagating through the plant 251 or systemic changes to a plant's phenotype away from the site of infection. 252

Case study one: Semantic segmentation for cocoa disease detection

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In this case study we applied Mask R-CNN to the task of segmenting images of diseased cocoa trees. The training dataset consisted of 186 images of black pod rot (BPR), 121 images of frosty pod rot (FPR) and 63 images of witches broom disease (WBD). The model was trained, starting with the "mask rcnn R 50 FPN 3x" weights, for 1,000 epochs.

The preliminary results from this case study were somewhat encouraging. However, although the selected positive results in figure one show that this model 259 has the potential to perform well, these results are not representative of the 260 full testing set. The average precision per class was 4.29, 13.45 and 30 for BPR, FPR and WBD respectively. i.e. the model performed acceptably on WBD, de-262 spite the low number of training images, but poorly on most cases of BPR and FPR. Notwithstanding the potential theoretical benefits discussed above, manual an-265 notation of a full training dataset with masks is extremely laborious. So without 266 the promise of improved results, relative to a simple CNN, this additional ef-267 fort may not pay. However, considering the favourable preliminary results in this 268 study and one other (Zhao et al., 2018), with the incorporation of automated annotation tools and/or semi-supervised learning, semantic segmentation shows promise as an avenue of research for CV in plant pathology.

1.4. Variational autoencoders for outlier detection

In addition to discriminative modelling, ML provides several powerful tools for
generative modelling. Modelling with generative deep neural networks (DNNs)
can aid in gaining an intuitive understanding of the physical laws that led to the
creation of the data to be modelled. An example of this is the use of artistic style
transfer with generative adversarial networks (Li and Wand, 2016), where specific
semantic features in an image can be isolated and utilised. Another popular deep
generative model architecture is the variational autoencoder (VAE), which we will

focus on here for the task of image dataset filtering. 280 When working with autonomously collected data, for example from camera traps 281 or webscraping bots, the acquisition of vast quantities of data is often the easy 282 part of creating a good training data set. Camera traps tend to produce a lot of 283 uninformative data and the data from naive webscraping bots can be badly contaminated with miss-classified and irrelevant images. For example, a search for the keyword "Acer" will return many more images of laptops than it will Japaneses 286 maple trees and a search for "black pod rot" will include many images frosty pod 287 rot, cherelle wilt and insect damage. Therefore some level of human supervision is 288 vital in curating training data and the importance of consulting farmers and re-289 searchers in data collection and labeling cannot be overstated. However, manual 290 labeling of a full dataset can be extremely costly and a potential method to offset 291 some of this cost is said to be the use of VAEs for outlier detection. 292 A VAE is composed of two neural networks which are trained in parallel. The en-293 coder network projects the image data to a smaller latent vector space, thus com-294 pressing it, and the decoder network predicts the original image from this com-295 pressed data as best it can. 296 Generative models tend to generalise to the real world much better than discrim-297 inative models, which aim to uncover correlative relationships between data and 298 class labels (Kingma and Welling, 2019). However, deep generative models are typ-299 ically considered excessive for classification problems, they often have higher bias 300 (Banerjee, 2007) and are computationally expensive. 301 VAEs have been used successfully for text classification (Xu et al., 2017; Xu and 302

Tan, 2020), data clustering (Dilokthanakul et al., 2017; Lim et al., 2020), anomaly detection (An and Cho, 2015), recommender systems (Li and She, 2017), dimensionality reduction (Lin et al., 2020) and there are published papers on the use of VAEs for anomaly detection with colour images (Fan et al., 2020), though not many.

Here we consider two methods by which a VAE might be used to detect outlying data in collections of large colour images. To do so we will use the example of detecting non-plant images in a webscraped collection of plant images for use in building a disease classifier.

Method 1, Distribution of reconstruction loss: Having trained a VAE on
only plant images, use this model to compress and decompress all images in
the contaminated dataset and record the reconstruction loss for each image.

Plot the distribution of the loss values and record the most extreme high values as outliers. The assumption here is that the model should "fail" to reconstruct non-plant images well as it should be naive to any images that do not
show plants.

Method 2, Dimension reduction and clustering: Using the encoder network of a VAE that has been trained on the ImageNet dataset, compress
the images in the contaminated dataset and record the values of the latent
space for each image. Reduce the dimensions of the latent space further with
principal component analysis, t-SNE and/or UMAP. Plot this reduced data.
Outliers/contaminant images may then separate from the clean data.

Nouveau VAE (NVAE) is the product of an effort to carefully craft the encoding network architecture of a VAE and appears to produce excellent results (Vahdat 326 and Kautz, 2021). After training for just one epoch, this architecture is able to 327 project large colour images onto a latent space and reconstruct them almost perfectly. However, if the aim of using NVAE is to compress image data, this archi-329 tecture is not appropriate. This is because, using the recommended settings for the 330 CelebA 64 data set (Liu et al., 2015), the latent space produced for an image with 331 dimensions (3,224,224) is (100,224,224), i.e. more than 33 times larger than the 332 original image. Following the authors' provided instructions to constrain the latent 333 space to be as small as possible without excessively modifying the code, the latent 334 space for this same size of image remains the same (100,224,224). This observation 335 is corroborated in another study where the authors explain how NVAE first ex-336 pands the data dimensions to a large number of latent spaces before pruning those 337 spaces based on KL divergence (Asperti et al., 2021). However, these authors go 338 on to note that, in their use case, NVAE transformed images of size (3,32,32) to a 330 latent space of size (16,16,128) without any subsequent downscaling. It is not sur-340 prising then that this architecture is able to reconstruct an image so well after just 341 one training epoch, with no pre-trained weights, as the dimensionality of the data 342 is expanded, not compressed. Likewise, NVAE is not appropriate for identifying 343 outliers by the distribution of reconstruction errors as it can reconstruct any image almost perfectly. For example, when we trained NVAE on a dataset of 54,124 plant 345 images, it was able to reconstruct any image in the ImageNet dataset with similar 346 binary cross-entropy loss to that of plant images. 347

As an alternative to NVAE, we attempted to use a custom convolutional VAE with a ResNet-152 (He et al., 2016) backbone to apply the two methods of outlier detection described above. However, we were unable to get this architecture to function well enough to sufficiently compress the data and reconstruct images with high fidelity.

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Case study two: Semi-supervised learning for outlier detection

As an alternative to using a variational autoencoder for outlier detection, we trained a semi-supervised binary Outlier-NoneOutlier (in this case, "plant" or "non-plant") classifier, which achieved near perfect results. We used the ResNet18 architecture and initially trained it on a manually curated dataset of 57,228 plant images and an equal sized random subset of the ImageNet dataset, which constituted the non-plant images. We then continued training using the below algorithm and the contaminated dataset of 96,692 images.

```
while nRelabledImages > 0 do
360
         train model
361
         for image in ContaminatedImages do
362
             classify image
363
             if ClassificationConfidence > 99\% then
364
                label image
365
                add image to training set
366
             end if
367
```

end for

end while

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During this process 1,376 none-plant images and 44,212 plant images from the contaminated dataset were correctly labeled by the model. After the first round of semi-supervised training completed, images that this model classified with >99% confidence were manually reviewed. Incorrectly labeled images were manually re-labeled and a second round of semi-supervised training was begun. After the first round of semi-supervised training, classification of images as "plant" with >99% confidence was >99% accurate but classification of images as "non-plant" with >99% confidence was only about 50% accurate. After the second round of semi-supervised training, the model performed with >99% accuracy and F1 score for both classes. Thus showing a clear superiority in this technique's ability to identify contaminant images over the VAE approaches. This is in addition to its ease of implementation, and reduced training time and compute requirements. After training, the model was used to classify all 96,692 images in the contaminated dataset.

The paucity of papers published on the subject of outlier detection in colour im-384 ages with VAEs seems to be due to the inherent difficulty of this task. The high 385 dimensions of such data and the large storage and GPU memory requirements that 386 training these models on such data necessitates (Sun et al., 2018) has largely been 387 resolved, though for many GPU memory availability will still preclude this tech-388 nique. Thus far the inability of the VAE architecture to learn a compression algorithm for large colour images suggests a hard physical limitation that might not be 390 overcome. Moreover, while Maalø et al. (2019) contest this argument, Nalisnick et 391 al. (2019) argue comprehensively that generative models are not suitable for outlier detection by the reconstruction loss method described above as these models tend to learn low-level statistics about data rather than high-level semantics. As such they are often unable to differentiate between images that, to the human eye, are obviously different.

397 1.5. Evolutionary algorithms

The field of CV is currently dominated by handcrafted DNNs with fixed topolo-398 gies. However, the seldom used techniques of evolved neural networks have real 399 potential in the field of plant pathology. Computational efficiency at inference and 400 improved ability to generalise is of paramount importance to models developed 401 for plant pathology in the field. This is because such models must be able to cope 402 with complex and highly variable symptoms and backgrounds, and often must run 403 on low-powered hardware. Growing neural networks take far longer to train/grow 404 than those with fixed topologies but this is of minor concern given efficient par-405 allelisation and the vast computation resources now available for training. The 406 hardware available to farmers in low income sectors like cocoa, cassava or coffee, 407 however, is restricting. This restriction means that producing a model that is opti-408 mised for runtime speed at inference is a vital factor and growing neural networks 409 with evolutionary algorithms may be an ideal way to achieve this. 410 Evolving neural networks has been shown to be highly effective in producing neu-411 ral networks with a high degree of modularity (Amer and Maul, 2019). This in-412 creased modularity is said to be the result of applying a cost to the number of 413 connections, which both reduces computational cost and promotes evolvability as 414 sharing of modular units between parents is made simpler. It is also said that such 415

modularity helps these models to generalise better as each modular unit is capa-416 ble of independent generalisation (Schmidt and Bandar, 2001). With evolutionary 417 algorithms, one can also promote diverse populations of networks with techniques 418 like niching (Shir, 2012) and use of non-elitism strategies can allow for the simul-419 taneous exploration of fitness valleys and local optima without getting stuck there 420 (Dang et al., 2021). While elitism follows the biologically implausible assumption 421 that the fittest individual/network will always survive to reproduce, non-elitism 422 allows weaker individuals to explore fitness valleys, which may lead them to undis-423 covered maxima. 424 While a direct comparison of evolved neural networks with popular CNN archi-425 tectures could not be found, table 1 shows an indirect comparison between a re-426 cent method for evolving neural networks (EVOCNN) and two popular CNNs 427 (ResNet18 and VGG16). EVOCNN appears to perform very well in this compar-428 ison. However, the error rate for these models was calculated when trained on the 429 Fashion MNIST dataset, while the top 1 and top 5 accuracy was produced using 430 ImageNet. Fashion MNIST, which is composed of 28x28 pixel grey scale images 431 of clothing (Xiao et al., 2017), is not a challenging proposition for modern CNNs 432 and is not reflective of real world plant pathology problems. Additionally, it should 433 be noted that in the EVOCNN paper (Sun et al., 2020), the number of parame-434 ters of VGG16 is miss-reported as 26 million, rather than 138M (Torchvision Main 435 Documentation 2023). This sugeststs that VGG16 would have massively overfit 436 to the fashion MNIST data, making this an inappropriate comparison. However 437 EVOCNN does offer a very low error rate on this more simple problem and with

a very low number of parameter when compared with other modern architectures
(Table 1 & table 2). However, it does not seem that evolved neural networks are
not yet ready to tackle the more difficult problems in plant pathology and so more
work is required in this area.

443 1.6. Architecture comparison and recommendations

The field of CV has produced a numerous and diverse set of architectures, each with unique strengths and weaknesses. Here we will compare these architectures, focusing on their application in image classification, object detection, and semantic segmentation. Table 2 gives a detailed breakdown of the pros and cons of each of these architectures as well a the number of trainable parameters, which acts as a proxy for model complexity, and the number of giga floating point operations (GFLOPS), which gives a sense of computation cost of running inference with these architectures.

452 1.6.1. Image Classification Architectures

ResNet introduced the concept of skip connections, enabling the training of much
deeper models. Despite its age, ResNet remains a strong competitor and ResNet18
is probably still the best choice for most small projects with fewer training examples. EfficientNetV2 is more computationally demanding than ResNet and ConvNeXT and, while it tends to yield high accuracy on large datasets (Dosovitskiy et
al., 2021; Liu et al., 2022), we found that it is prone to overfitting, making it a less
favorable choice. The key innovation of EfficientNet was to allow the depth, width
and resolution of the model to be scaled by adjusting a single coefficient (Tan and

Le, 2020). However, in practice this requires editing the source code, thus rendering such adjustments less than convenient. ConvNeXT is an updated version of 462 ResNet, incorporating several modern features. Unlike EffifientNet, ConvNeXT is 463 easy to scale, making it a promising choice for medium to large-scale applications for which it has been shown to give superior performance to ResNet and VIT (Liu 465 et al., 2022). As the first transformer to perform favorably against CNNs for image classification, VIT represents a significant milestone. However, image classifica-467 tion may not be the optimal use case for transformer architectures and at present 468 ConvNext outperforms VIT while requiring less data to train on and being less 469 computationally expensive (Dosovitskiy et al., 2021).

471 1.6.2. Object Detection and Semantic Segmentation Architectures

Although more complex than YOLO, and arguably DETR, Faster-RCNN delivers 472 excellent results and requires only modest resources for training. For most object 473 detection use cases in plant pathology, Faster-RCNN will be the optimal choice. 474 Mask-RCNN extends Faster-RCNN by adding the ability to predict a mask in 475 a bounding box, enhancing its utility for semantic segmentation tasks. YOLO is 476 most suitable for real-time object detection and offers lower precision than Faster-477 RCNN. It is not suitable for use in plant pathology unless inference time is of pri-478 mary concern. DETR and Deformable-DETR present a novel approach to object 479 detection and offer competitive results (Zhu et al., 2021). However, implementing 480 these architectures can be difficult and they require substantial GPU VRAM for 481 training. 482

The choice of CV model architecture for a given project depends on a variety of

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factors including dataset size, signal to noise ratio, computational resources, mode
of deployment and accuracy requirements. However, at present, for most use cases
in plant pathology, ResNet18, ConvNeXT_tiny or Faster-RCNN will yield the best
results while minimising computational cost, risk of overfitting and financial cost of
training.

489 1.7. Image, batch and layer normalisation

In a comparison of a EVAL-COVID (Gong et al., 2021) with other strong competitors like EVOCNN to the detect COVID-19 with evolved CNNs, it was show that the overuse of batch normalisation (BN) can be deleterious to the training of DNNs for disease diagnosis. While BN often improves the training time of CNNs and can negate the need for small learning rates and dropout (Ioffe and Szegedy, 2015), its negative effect on the diagnosis of disease was also observed in case study three, below.

Case study three: Disease detection and normalisation

Here we conducted an ablation study with ResNet18 and ConvNeXt_tiny (Table 3) to asses the effects of image normalisation (IN), batch normalisation (BN) and layer normalisation (LN) in disease detection. BN in ResNet18 increased training speed by 2.39 times, while IN slowed training by 1.74 times. IN did not affect training time in ConvNeXt_tiny. We also found that BN improved stability in training, as assessed by plots of training and validation loss. However, IN decreased the F1 score by 0.76% and 0.34% in ConvNeXt and ResNet18 respectively, and increased overfitting. Removal of BN in ResNet18 decreased F1 by 1.92% but the ConvNeXt model (in which BN is replaced with LN) had an F1 score 2.84% higher than ResNet18 with BN. Therefore simply deactivating the BN layers in ResNet18 led to worse results in every metric. However the use of LN instead of BN in ConvNeXt appears to have had no deleterious effect. The removal of the IN transformation, which occurs prior to data input, improved the performance of both model architectures for the purpose of disease detection in all metrics, including training time and overfitting.

Several state-of-the-art generative models now omit BN entirely, while others replace it with weight normalisation or focus on fine tuning the momentum hyperparameter of BN layers (Vahdat and Kautz, 2021). As with simply removing the
BN layers of a ResNet, reported above, replacing BN in ResNet with the alternative layer normalisation (LN) also results in worse performance (Wu and He, 2018).
However, when the authors of ConvNeXt use LN as opposed to BN in their architecture, they observe that the model has no difficulty in training with this substi-

tution (Liu et al., 2022). The BN momentum hyperparameter is a fixed weight applied to the running mean and variance calculations that are tracked during training and used during the application of BN at evaluation or inference time. Thus, adjusting the BN momentum will not affect effect training (Vahdat and Kautz, 2021). However, BN can cause the output of a layer to be slightly shifted during evaluation and a supposed solution to this is to adjust the momentum hyperparameter (Vahdat and Kautz, 2021).

Case study four: Optimisation of BN momentum and image size for cocoa disease detection

While training a cocoa disease detection model we ran a hyperparameter optimisation sweep using the Weights and Biases platform (WANDB) (Biewald, 2023), which included the BN momentum hyperparameter and image input size (Fig. 3). The model architecture used was ResNet18 (He et al., 2016) and the dataset included the following four classes: black pod rot, frosty pod rot, healthy cocoa and witches broom disease with a 90:10 split and training set size of n = 271, 266, 436 and 92 respectively. 100 models were trained with these hyperparameters randomly sampled from predefined ranges (Image size: 124:1224 pixels, BN mom.: 0, 10⁻⁵:0.9). We also used WANDB to run a random forest regression with the validation F1 as the dependent variable and the two hyperparameters as independent variables. From this an importance score was calculated for each hyperparameter on a scale of 0-1. The highest performing model scored validation F1:0.75 and AUC:0.87. Additionally the per class F1 score for healthy cocoa was 0.88, showing a strong ability to detect non-specific disease.

While the importance of image size (0.694) is not surprising, the BN momentum score (0.306) is quite low. This casts doubt on the assertion above that opti-541 misation of BN momentum can have much impact in lessening the deleterious 542 effects of BN. However, this result and that of the optimised BN momentum value (0.001) (Fig. 3 A), suggests that this hyperparameter should be optimised, 544 rather than relying on the default value of 0.1. Training the same model with 545 a BN momentum set at 0.1 yielded an F1 score of 0.737. i.e. a 1.3% decrease 546 relative to the optimised value. 547 This study also provides an optimised image input size for mid- to late-stage 548 disease detection, using ResNet18, of 277 pixels² (Fig. 3 B), though this should 549 be optimised for each use case. Previously, image compression has been said to 550 have minor effects on disease detection (Barbedo et al., 2016), while elsewhere 551 it is suggested that image compression should even be avoided completely for 552 small symptoms (Barbedo, 2016) or kept above an arbitrary 1 megapixels (1,000 553 x 1,000 pixels) (Steddom et al., 2005). However, with the present dataset, which 554 contains images of diseases at varying degrees of progression, using a image size 555 greater than 277x277 was deleterious to validation F1 score. This is in addition to the reduced image size providing faster runtime in training and inference and a reduction in overfitting.

Above we have listed a host of reasons why unnecessary normalisation of data is to be avoided. While BN will shorten training time for a CNN, it changes the input data in unpredictable ways, thus worsening prediction results. However, at present the best off-the-shelf CNN that is small enough to run on an older model smartphone is ResNet18. So until a more suitable architecture becomes available, BN is unavoidable. We have shown that optimisation of the BN momentum hyperparameter in ResNet18 lead to a slight improvement in the results of our cocoa disease detection model, that IN should not be included in the training pipeline of a model that aims to make predictions from subtle colour features and that excessive image input size should be avoided.

569 2. DATA ACQUISITION AND MODEL TESTING

In this section we review various interdisciplinary methods available for gathering a training dataset and developing a suitable model. While the previous section was concerned with the theory of ML in CV, this section will focus on practicalities with respect to low cost solutions.

574 2.1. Obtaining the required training dataset

Training an image classifier to a high accuracy in a controlled laboratory environ-575 ment is often a trivial task. However such a model may perform poorly when pre-576 sented with the challenges of the real world (Singh et al., 2020). For example, it 577 was found that after training a leaf-disease classifier on images taken in the field, 578 the model performed with around 68% accuracy when tested against images taken 579 in the lab (Ferentinos, 2018). However, when trained in the lab and tested in the 580 field, the same model architecture performed with about 33% accuracy. This effect 581 is likely due to the plain white background of the lab images causing the model 582 to generalise poorly to real world application. This exemplifies the importance of 583

curating a realistic, high quality training dataset. By naively training and releas-584 ing models that are trained on publicly available datasets, we risk exacerbating the 585 problems of disease miss-classification. At low frequencies, the effect of mislabeled, 586 misleading or uninformative data will have limited effect on the performance of a 587 neural network. This feature of neural networks is largely an artefact of batch gra-588 dient descent and the learning rate (Motamedi et al., 2021), which act to greatly 589 buffer the effect of infrequent miss-classifications in the training data. However, at 590 higher frequencies, these sources of error can have more serious consequences. The 591 most obvious solution to this problem is to carefully curate, label and annotate the 592 training data. However, error resulting from misclassification can be challenging to 593 eradicate. For example, frosty pod rot (FPR), black pod rot (BPR) and witches' 594 broom disease (WBD) in cocoa can all present with black or brown lesions on the 595 pod and both FPR and BPR can both coat a pod in white mycelium. This means 596 that without sufficient training in plant pathology or access to diagnostic tests, one 597 could easily mislabel these diseases. This problem can be solved by two means, 598 which should be used in tandem: 1) With careful attention to detail and a detailed 599 knowledge of the pathogen in question, and 2) Using tools and techniques from 600 molecular biology and spectroscopy to better inform model development and sub-601 sequent disease detection. Such techniques/tools include DNA sequencing, qPCR, 602 LAMP, MultispeQ and hyperspectral imaging. 603

2.1.1. Tools from molecular biology

- DNA sequencing for the identification of cryptic species (Bickford et al., 2007;
- Ovaskainen et al., 2010) and plant pathogens (O'Donnell et al., 2015) is now a

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common place and invaluable tool. Once sequenced, reads can be used to search
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    previously categorized sequences with the Basic Local Alignment Search Tool (BLAST)
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    from NCBI (Boratyn et al., 2013) to identify a sample by species or other tax-
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    onomic group. However, if we know which pathogen we aim to detect, sequenc-
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    ing the whole genome is excessive. Rather, we can use loci like the internal tran-
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    scribed spacer (ITS) region of the nuclear ribosomal RNA genes, which are both
    highly conserved across taxa and highly variable between species. Such regions of
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    the genome can be utilised with amplification techniques like polymerase chain
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    reaction (PCR) or Loop-mediated isothermal amplification (LAMP) to detect a
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    pathogen or identify it with relatively low cost and high accuracy. ITS is often
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    used on its own for near-species level identification or in concert with other loci for
617
    better specificity (Horton and Bruns, 2001). Such work with ITS is now ubiquitous
618
    in the molecular study of fungal ecology and phylogeny, while previous techniques
619
    relied on the morphology of fruiting bodies for identification (Horton and Bruns,
620
    2001).
621
    Quantitative polymerase chain reaction (qPCR) is used to detect asymptomatic
622
    disease across the agricultural industry (Luchi et al., 2020). Traditionally PCR
623
    has been unsuitable for portable operations or use in the field (Ray et al., 2017).
624
    However, rapid real-time PCR in the field is now possible (Schaad and Frederick,
625
    2002). Real-time PCR can also be used to quantify relative levels of a pathogen in
626
    plants (Horevaj et al., 2011). Information from such analyses could be extremely
627
    informative when fine tuning and assessing the performance of the models dis-
628
    cussed here.
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LAMP can be used in place of qPCR and has four key benefits. 1) It is considerably cheaper (£211 for 100 samples) because a thermo cycler is not required, 2) 631 It is fast, 3) Reagents don't need to be refrigerated, and 4) Like Real-time PCR, 632 there is potential for it to be used in the field. Like qPCR, LAMP can be used to 633 quantify the relative amount of DNA present as well as simply for detection. If detection is the only goal, colour- or turbidity-based methods can be used to de-635 tect DNA presence by visual inspection. A drawback of the use of this method is 636 that any pre-existing PCR primers cannot be used. This is because PCR primers 637 are designed to amplify a specific region of DNA by binding to complementary 638 sequences on opposite strands of the target DNA. LAMP primers, on the other 639 hand, are designed to bind to multiple regions of the target DNA in a way that 640 allows for the simultaneous amplification of multiple regions of the DNA. 641 While universal PCR primers for the ITS region exist, it may be necessary to de-642 sign LAMP primers or species specific PCR primers for ITS or other regions. For 643 a detail discussion on the use of ITS amplification in fungal ecology and the poten-644 tial pitfalls of specific ITS primers design, see Horton and Bruns (2001). 645 If novel primers are to be designed, the region of interest must first be sequenced and if we aim to identify an as yet unknown pathogen with BLAST, all of the 647 DNA in a sample must be sequenced. Sequencing with the Oxford Nanopore Tech-648 nology MinION platform can be a an ideal tool for this purpose, offering multi-649 ple features: 1) With Oxford Nanopore Technology's field sequencing and library 650 preparation kit, this method allows for sequencing in the field, immediately af-651 ter tissue samples are gathered. This eliminates the need for cold-chain storage to 652

avoid sample degradation (ONT, 2023). 2) It allows for high quality sequencing in 653 countries where Illumina sequencing is not available. 3) It is slightly cheaper than 654 using the Illumina platform. 4) The long read length eliminates amplification bias 655 (Goodwin et al., 2015). The avoidance of amplification bias is important for gene 656 expression quantification, which is relevant to the discussion in section 2.2.2. However, the MinION 1B requires a high spec computer and, at £98/sample excluding library preparation, use of this platform also remains too expensive for many 659 projects. 660

2.1.2. Spectroscopy and hyperspectral imaging 661

674

Although not capable of specific disease diagnosis, the MultispeQ is an important, 662 low cost tool to consider in the context of disease detection in the absence of vis-663 ible symptoms. This handheld plant phenotyping device can be used to indicate 664 the non-specific presence of plant disease at an extremely low cost (Kuhlgert et al., 665 2022). The MultispeQ operates similarly to photo spectroscopy and measures envi-666 ronmental conditions such as light intensity, temperature and humidity. It can also 667 be used to measure photosystem II quantum yield, which is an indicator of plant 668 health and to detect non-photochemical exciton quenching, which has been shown 669 to have a significant negative correlation with disease index (Kuhlgert et al., 2022). 670 A highly informative technique that we can utilise in the prediction of plant dis-671 ease with CV is to sample more continuously from the electromagnetic spectrum 672 with hyperspectral imaging (HSI). As with the MultispeQ, HSI enables us to de-673 tect changes in the chemical composition of biological tissue as conditions such as

ripeness or disease status change (Bock et al., 2010). The term 'spectral signature' is used to describe the pattern of electromagnetic radiation reflected by a subject. 676 However, particularly in the case of biology, the term signature is misleading as bi-677 ological samples often have highly heterogeneous reflectance spectra (Bock et al., 678 2010). All of the above mentioned CV studies applied ML techniques to RGB im-679 ages. RGB images capture three discrete bands of the visible spectrum from 400-680 700 nm. Black and white digital images have two spatial dimensions and a single 681 dimension that describes the darkness of each pixel on a scale of 0-255, whereas 682 RGB images have three colour dimensions represented by values between 0-255, 683 each describing the intensity of red, green or blue light. Hyperspectral images how-684 ever store a more complete reflectance spectrum for each pixel while also main-685 taining spatial relationships. The spectral range of these images can be as wide as 686 400-2500 nm (Goetz et al., 1985). 687 Although the applications of hyperspectral photography have long been explored 688 by NASA, this technology is only now becoming cheap enough to be used in in-689 dustries like agriculture. However, commercially available cameras capable of cap-690 turing data from the 400-2500 nm range remain expensive and more typically used 691 cameras only sample 400-1000 nm (Table 4). Despite the reduced spectral range of 692 the cheaper cameras, they still provide orders of magnitude more data than RGB 693 cameras, though a lot of this data is highly correlated. 694 Uptake of HSI has recently exploded in a host of fields including archaeology, art 695 conservation, food safety, medicine and crime scene investigation (Lu and Fei, 696 2014). Typical applications of HSI in agriculture include the estimation of yield

(Gutiérrez et al., 2019; Li et al., 2020), assessment of vigour (Feng et al., 2018), 698 remote weed identification (Okamoto et al., 2007), nutrient status (Nguyen et al., 699 2020) and disease monitoring (Pan et al., 2019). 700 The analysis of HSI data presents problems which are familiar to ML engineers 701 and nowadays are solved routinely. These problems include the large size of HSI 702 hypercubes, high dimensionality, high intra-class variability, and high correlation 703 between spectral bands. Many approaches have been taken to analyse this data 704 and, for a long time, SVMs were the most widely used (Yue et al., 2015). DNNs 705 are now commonly used to analyse this data as they are particularly well suited to 706 the task of classification with HSI data. DNNs have the ability to isolate hidden 707 and complex data structures, they can utilise a great variety of data types, they 708 are flexible in their architectures and the complexity of the functions they can ap-709 ply, and they are ideally suited to distributed computing (Paoletti et al., 2019). As 710 such, with the addition of dimension reduction techniques such as principal com-711 ponent analysis (Yue et al., 2015), the analysis of HSI data with DNNs, although 712 more computationally demanding, becomes little more complex than such analyses 713 of RGB image data. 714 While the field of CV is advancing at a rapid pace, so too are the fields of molecular biology and spectroscopy. The use of tools and knowledge from these fields will 716 allow projects of various budgets to go beyond the simple application of CNNs to 717 RGB images and, in doing so, model disease in greater detail with tangible biologi-718 cal explications of model behaviour.

720 2.2. Model testing

2.2.1. The black box of DNNs

It is well known how poorly current CV models deal with unexpected edge cases 722 and shifts in test data distribution (Schölkopf et al., 2021). However, in apply-723 ing CV to plant pathology and agriculture we encounter more cases than most 724 where the test data does not align well with the training data. These problems 725 routinely arise in CV from effects of camera blur, image quality or shifting camera 726 angle. However, in plant pathology we must also contend with the perturbations 727 of weather, climate, plant growth stage, crop variety, a plant's developmental re-728 sponse to growing conditions and so on. While it is contentious how robust of a fix 729 techniques like data augmentations or inductive biases may be to solve the former 730 list of issues (Schölkopf et al., 2021), the latter issues will only be solved by truly 731 understanding how our models are making predictions. 732 Although DNNs are still considered black box optimisers, much work has been 733 done to understand their various facets and potential foibles. For example, the role 734 of each dense layer of a CNN has been shown to have distinct roles in feature level 735 extraction and generalisability (Yosinski et al., 2014), and the output of convolu-736 tion layers have been visualised to show which physical features in an image were 737 more exaggerated (Zeiler and Fergus, 2014). In a similar study, a host of prede-738 fined layer-wise and neuron-wise visualisation techniques were applied to a CNN 739 that had been trained on images of plant disease (Toda and Okura, 2019). This 740 work showed that the CNN in question was indeed using visible symptoms of the 741 disease that were similar to those used by human experts. Others have sought to

learn how best to actively deceive or manipulate a deep neural network into misclassification. Working within the remit of cyber security, it was shown that image
classifiers based on SVMs and DNNs could easily be deceived with a simple evasion algorithm (Biggio et al., 2013). This shows how brittle these classifiers can be
and highlights the importance of adopting techniques that rely more heavily on
causal inference, such as semi-supervised learning, (Peters et al., 2017) or semantic
segmentation. It also highlights the importance of rigorous and conciliatory interrogation of models prior to deployment. At present our methods of model evaluation are widely considered insufficient and much more work is needed in this area.

752 2.2.2. Inspecting informative features

A key benefit to the use of CNNs is feature learning. This is the process by which 753 a model will define for itself which features of a dataset it considers informative 754 (Voulodimos et al., 2018). In other CV algorithms, an engineer must handcraft 755 descriptive features of a subject manually, using their expertise and/or diagnostic 756 tools to guide them. In this latter case, pre-processed data are used rather than 757 raw data, as in a CNN. In the convolution layers of a CNN however, kernels and 758 attention weights are applied to raw or augmented image data which emphasise in-750 formative physical features, and apply inductive biases and self attention, before 760 this data is passed to the dense layer(s) of the network (O'Mahony et al., 2020). 761 We might assume that these physical features would include those that humans 762 consider to be the obvious visible markers for plant disease, such as the presence of 763 lesions on a leaf. However, it is likely that these networks will also identify mark-764 ers that humans do not notice or cannot perceive and may ignore some features 765

that plant pathologists have long considered important. This provides us with the 766 opportunity to learn more about how to identify disease early with human vision, 767 CV, and molecular biology. Using time-series qPCR, transcriptome or metabolome 768 data to identify the biological markers used by CNNs at the earliest moments of detection would allow for the validation of the image features used by the model. 770 Such a biological explanation of the models informative features would tell us if the model is making correct inferences for, what we consider, correct reasons or if it is correct for spurious reasons, suggesting a poor ability to generalise stemming from naive inductive reasoning. Such work may also highlight new ways to identify 774 disease with and without ML or new ways of combating disease spread through phytosanitation, agro-chemistry or plant breeding. In recent years the combination of CNNs and transcriptomics in medical research 777 has seen a surge in popularity. Such studies involve spatial transcriptomics (Chelebian 778 et al., 2021; Yang and McCord, 2021), the identification of Non-small cell lung 779 cancer subtypes (Yu et al., 2020) and the elucidation of the various functions of 780 drugs (Meyer et al., 2019). CNNs have also been applied alongside transcriptomics 781 in plant science in the investigation of gene regulation in Arabidopsis (MacLean, 782 2019). However, the investigation of the black box nature of CNNs by means of 783 omics appears to be completely absent from the literature. 784 Attention maps produced by software like GRAD-CAM (Selvaraju et al., 2017; 785 Wang et al., 2018) are another way to inspect informative features of image data. 786 GRAD-CAM produces an explanation for the decision that a model makes about a 787 given image by visually highlighting the informative features of that image. GRAD-

CAM is described as 'gradient-based' as it uses the gradient data that is fed into
the last convolution layer of a CNN. This allows us to make assessments before the
spatial relationships in the data are lost in the fully connected layers (Selvaraju et
al., 2017). Alternative 'reference based' systems, such as DeepLIFT, rely on backpropagation (Shrikumar et al., 2017) or forward propagation (Explanation map)
(Ghosal et al., 2018), using a reference image that does not contain the feature
of interest. Applying these methods to miss-classified images can highlight why
a model is performing suboptimally (Toda and Okura, 2019) as results produced
with these methods have been shown to be highly correlated with assessments of
plant disease made by human experts (Ghosal et al., 2018).

99 3. A roadmap to commercial implementation

Once you have developed, trained and evaluated your model, it is time to begin 800 the process of implementation. However, it is best to have considered and planned 801 this step well ahead of time. The are several decisions made during development 802 that may depend on the intended mode of implementation. For example, if the 803 model is to be run on an edge device or smartphone, computation cost must be 804 kept to a minimum. Likewise, if the model is to be made available via a rented 805 server, reducing computational cost will reduce financial cost. Prior to training, 806 choosing to use architectures such as ResNet18 and MobileNetV3 (Howard et al., 2019) will help to keep computational cost down and, after training, methods such 808 as pruning and quantisation may reduce this cost further. While Google Colab offers free limited access to GPUs for model training, the rental cost of a 16GB

NVIDIA V100 GPU, which would be the minimum needed to train a transformer 811 model or large CNN, is \$2.48/hour. As such, developing and training such large 812 models for days, or even weeks, can soon become expensive. 813 ONNX Runtime from Microsoft (Microsoft, 2023) offers a huge array of tools to help accelerate, quantise and deploy trained DNNs. Such models can be incor-815 porated into Android or IOS apps, using the phones builtin camera, they can be deployed via the web, on edge devices like a Raspberry Pi or in embedded sys-817 tems for drone mapping or smart irrigation. However the operator schemas sup-818 ported by ONNX runtime must be considered here. For example, ConvNeXT, 819 which uses GELU and stochastic depth, may cause problems as these operators 820 are not yet supported. TensorFlow also offers a pipeline for model deployment 821 and the Pytorch toolkit for techniques like quantisation aware training and model 822 compression is maturing, but presented difficulties when we attempted to use it. 823 In contrast, the ONNX Runtime pipeline is extremely easy to use and supports 824 all popular model formats like Pytorch, TensorFlow and SciKit Learn. While the 825 latest methods of pruning are reported to achieve a 30% reduction in the size of 826 ResNet18 with only a 2% loss in accuracy on ImageNet (Solodskikh et al., 2023), 827 this remains an active area of research, producing inconstant results. There is no 828 guarantee that pruning will lessen computational cost. Techniques such as training 829 aware pruning show promise but require further research. 830 For implementation of object detection or segmentation models, we recommend the 831 Detectron library from Facebook (facebookresearch, 2023). This library incorpo-832 rates Faster-RCNN, Mask-RCNN and some new transformers models like ViTDet, 833

and offers a host of tutorials on the whole process from training to implementation.

36 Conclusion

Described here are all of the tools necessary to develop highly optimised and robust ML models that use minimal computational power and provide real benefit to 838 sectors that have more modest budgets. The application of these tools will allow 839 us to break from the common trend in the ML industry, where expensive hard-840 ware is employed to develop complex and computationally expensive models to the 841 detriment of improving training data quality. 842 With the application of off-the-shelf architectures to stock datasets, such as the 843 plant village dataset (Geetharamani and Pandian, 2019), we can easily achieve pre-844 diction accuracy scores in the high 90% range (Thapa et al., 2020). However, such 845 models have little value because they will not generalise to complex real-world en-846 vironments due to the simplicity of the training data. 847 We offer the following recommendations for the development of efficient, inexpen-848 sive and robust CV models for plant pathology. 849 Garbage in - garbage out: The thoughtless application of advanced models to 850 poorly labeled, simplistic, contaminated or maltransformed data will yield models that have little value in the field, with slow inference time, poor accuracy and an inability to generalise. To avoid this fate we should; (A) where possible, consult 853 with specialists and utilise the invaluable tools from biology, chemistry and spec-

troscopy to label data, (B) use the minimum appropriate image input size to im-

prove runtime speed and help avoid overfitting, and (C) avoid needless data trans-856 formations like normalisation, which can alter data in unreliable ways. 857 The potential in training procedures: Techniques like semantic segmentation 858 and semi-supervised learning have potential to lessen both bias and variance in 859 a models predictions by promoting deductive reasoning over inductive reasoning. 860 While appropriately scaled CNNs and evolved neural networks offer the potential 861 to produce models with optimised runtime speed and improved generalisation abil-862 ity. 863 Robust and conciliatory interrogation of models: While simpler model-864 ing methods, such as SVMs, still have a role to play in modern computer vision, 865 most of the models we employ for this purpose are exceedingly complicated and 866 are prone to failing in equally complicated ways. Failure of a disease detection 867 model resulting in an outbreak of disease could have very serious consequences. 868 It is vital therefore that we test the models we develop rigorously to ensure that 869 they are not prone to miss-classification born of overfitting and naive generalisa-870 tions. While metrics such as accuracy, F1, AUC, recall and precision are valuable, 871 DNNs are often capable of learning to optimise these summary statistics indirectly, 872 rather than learning to produce reliable predictions. Tools such as confusion matri-873 ces and explanation maps go much further in understanding the behaviour of CV 874 models. However, it is important that we invest in the development of new and 875 tailored means of understanding these models, such as the application of omics, as 876 discussed in section 2.2.2. 877

If we apply our wealth of knowledge and proven techniques from botany and agron-

omy to the acquisition of training data, the development of data processing pipelines, 879 and the interrogation of trained models, we can produce applications with game 880 changing potential. We are now only 27 years away from a predicted global pop-881 ulation of 9.7 billion people (UN, 2022). Thus, with the devastating effects of the 882 climate crisis already very much apparent, it is vital that we act now to build ro-883 bust international infrastructure targeted at securing food supplies and eliminating 884 extreme poverty. The techniques discussed here, such as semi-supervised learning, 885 evolving neural networks and incorporation of omics to model development may 886 enable us, as a community of growers, botanists and ML developers, to help reduce 887 poverty, improve the relationship between growers and the natural environment, 888 and increase stability in the agriculture industry from the foundation up. 889

890 AUTHOR CONTRIBUTIONS

J.R.S. conceived of this review, read and summarized the literature, and wrote the first draft of the manuscript. K.J.D. and D.W.F. continually reviewed and edited the manuscript and approved the final manuscript before submission and publication.

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Data availability

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Case study one: Semantic segmentation for cocoa disease detection The image data, annotations and link to the accompanying Github repository can be found at:

osf.io/79kx3/?view_only=4a2c1dccee1a4baeb85de5002c702f10

Case study two: Semi-supervised learning for outlier detection The data to
train the initial supervised model, the .csv search terms file for the below web
scraper and the final semi-supervised model weights can be found at: osf.io/
h5gj7/?view_only=dbf9f245e21a41e185f5b73e718b4cad The 'contaminated'
data used to train the semi-supervised model was generated using the code at:
github.com/jrsykes/Google-Image-Scraper

The custom code used to train both the initial model and the final semi-supervised model can be found at:

github.com/jrsykes/CocoaReader/blob/main/PlantNotPlant

Case study three: Disease detection and normalisation The custom code used to
conduct this study can be found in the following Github reposetory, with acompanying Readme.md: github.com/jrsykes/CocoaReader

The data for this study was scraped from the internet using the code in to following github repository: github.com/jrsykes/Google-Image-Scraper

The location of the accompanying ".csv search terms file" is described below.

Case study four: Optimisation of BN momentum and image size The custom code to run this sweep can be found at the following Github reposetory: github.

- com/jrsykes/CocoaReader/tree/main/CocoaNet
- The main script is titled CocoNetsweep_min.sh and the wandb config file is titled
- 922 CocoaNetSweepConfig_min.yml. The data used to generate these results and the
- full wandb report can be found at:
- osf.io/2fw6g/?view_only=adc66ba66f83465a9e7b111515a60bf2

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1366 TABLES AND FIGURES

Table 1: Test results of three architectures trained on two datasets to show an indirect comparison. ResNet18 was trained only on ImageNet with the top one and top five classification accuracy's shown. EVOCNN was trained only on Fashion MNIST with the % error shown. VGG16 was trained on both datasets. Results were taken from Sun et al. (2020) and *Torchvision Main Documentation* (2023). *Number of parameters for VGG16 was miss-reported by Sun et al. (2020) as 26 million.

Architecture	Top 1 acc.	Top 5 acc.	Error (%)	n parameters
ResNet18	69.758	89.078	-	11.7M
VGG16	71.59	90.38	13.78	138M*
EVOCNN	_	-	7.28	$6.52 \mathrm{M}$

Table 2: Pros and cons of popular model architectures for image classification, object detection and semantic segmentation.

(a) Image classification architectures. Ranges of values represent the smallest and largest off-the-shelf versions available. Values for number of trainable parameters (displayed in millions (M)) and giga floating point operations (GFLOPS) were obtained from the pytorch documentation (*Torchvision Main Documentation* 2023)

Image classification				
Arch.	n param.	GFLOPS	S Pros & Cons	
ResNet (2015)	12M- 60M	1.8-11.5	Pros ResNet18 is the smallest and most computationally efficient model here ResNet18 is ideal for modestly sized datasets ResNet152 performs comparably with transformers like VIT Widely used and tested Cons Uses batch normalisation which can introduce instability and inconsistent results	
EfficientNet (V2) (2019)	22M- 119M	8.4-56.1	Pros Allows the depth, width and resolution of the model to be scaled with a single coefficient Cons Scaling requires editing the source code Evaluation using GradCam showed much overfitting, despite high test scores	
ConvNeXT (2022)	29M- 198M	4.5-34.3	Pros Reported to outperform any architecture here and requires much less data than VIT Is scaled easily by editing the convolutional block settings Incorporates several modern features like GELU, stochastic depth and layer norm Cons The smallest off-the-shelf configurations are too large for many projects and may overfit Potential compatibility issues with conversion to ONNX format	
VIT (2021)	87M- 634M	17.6- 1,016	Pros If trained on millions of images, VIT may slightly outperform ResNet152 Cons Requires huge datasets to outperform CNNs Computationally expensive to train and run at inference	

Table 2: Pros and cons of popular model architectures for image classification, object detection and semantic segmentation. (continued)

(b) Object detection and semantic segmentation architectures. Ranges of values represent the smallest and largest off-the-shelf versions available. Values Faster-RCNN and Mask-RCNN were obtained from the pytorch documentation (*Torchvision Main Documentation* 2023), but values for number of trainable parameters (displayed in millions (M)) and giga floating point operations (GFLOPS) for YOLO and DETR were calculated for this comparison with an image size of 224x224 pixels.

Object detection & Semantic segmentation					
Arch.	ch. n GFLOPS Pros		Pros & Cons		
Faster-			Pros		
RCNN	44M	280.4	Generally gives higher 'Mean Average Precision' than YOLO		
(2015)			Performs better than YOLO on small objects		
, ,			Does poorly when objects overlap		
			Cons		
			More computationally expensive than YOLO		
Mask-					
RCNN	46M	333.6			
(2017)					
			Pros		
YOLO	7M	1.01	Extremely fast at inference time		
(2016)	1111		Fast to train		
			Very easy to implement		
			Cons		
			Performs poorly on small objects		
			Gives least accurate results of the three architectures listed here		
			Pros		
			Negates the need for region proposal and non-max suppression		
DETR	40M	11.2	Performs better than Faster-RCNN and YOLO for overlapping objects		
(2021)		111.2	As opposed to classification, transformers like DETR show promise in object detection		
			Faster at inference than Faster-RCNN		
			Cons		
			Very computationally expensive to train		
			Slow to converge in training		
			Requires huge amount of training data		
			Can be challenging to implement		
			Requires a large batch size to achieve stable training		

Table 3: Results of an ablation study to assess the effects of image normalisation and batch normalisation on a model's ability to detect plant disease

Image Norm	Batch Norm	Layer Norm	Train time (m)	Loss (%)	Acc (%)	Recall (%)	Precision (%)	F1 (%)	
	ConvNeXt Tiny								
No	-	Yes	1,344	0.290	88.25	88.25	88.82	88.14	
Yes	-	Yes	1,368	0.322	84.51	87.51	88.14	87.38	
	ResNet18								
No	Yes	-	739	0.361	85.41	85.41	86.17	85.3	
Yes	Yes	-	1,088	0.380	85.14	85.18	85.68	84.96	
No	No	-	1,764	0.412	83.49	83.49	84.05	83.38	

Table 4: Specifications and use cases for the hyperspectral cameras used in the following studies (Okamoto et al., 2007; Feng et al., 2018; Gutiérrez et al., 2019; Pan et al., 2019; Li et al., 2020; Nguyen et al., 2020).

Make/model	Task	Spectral range (nm)	Spectral bands	Spectral resolution (nm)
Resonon Pika II Vis-NIR	Mango tree yield estimation	390-890	244	2
Headwall Nano-Hyperspec w/ pushbroom	Potato yield estimation	400-1000	272	6
ImSpector N17E	Maize kernel vigour assessment	874-1734	NA	5
ImSpectorV10	$egin{array}{c} Weed \\ identification \end{array}$	400-1000	240	10
OCI-UAV-1000 w/ pushbroom	Nutrient assessment in rice	460-983	116	5
ImSpector V10E	Disease monitoring in pears	328-1115	1002	2.8

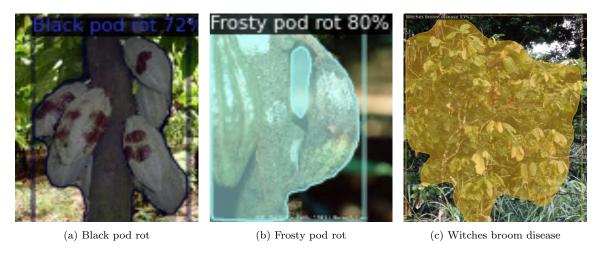


Figure 1: Application of semantic segmentation with Mask-RCNN to highlight whole trees infected with (a) black pod rot, (b) frosty pod rot and (c) witches broom disease. The percentage scores show the degree of confidence in the model's diagnosis.



Figure 2: (a) Original and (b) normalised images of a cocoa pods showing various stages of disease development. Note the affect of normalisation on ones ability to see disease symptoms. Normalisation of pixel values was carried out with the following means are variance values: mean: (0.485, 0.456, 0.406) variance (0.229, 0.224, 0.225)

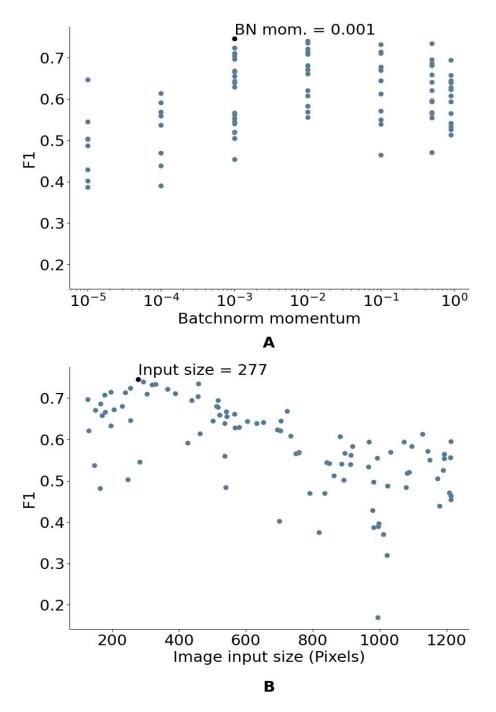


Figure 3: Results of a hyperparameter optimisation sweep training 100 ResNet18 models for disease detection in cocoa trees with variable Batchnorm momentum (A) and square image input size (B). The optimisation sweep randomly sampled from distributions of the two variables concurrently. Beginning with the ImageNet1KV2 weights, the models were trained on a dataset of 1065 images of the following four classes. Black pod rot [271], Frosty pod rot [266], Witches broom disease [92] and Healthy cocoa [436]. The optimised validation F1 score was 0.75.