

Harnessing extremophilic carboxylesterases for applications in polyester depolymerisation and plastic waste recycling

Williams, Gwion; Ma, Hairong; Khusnutdinova, Anna; Yakunin, Alexander; Golyshin, Peter

Essays in Biochemistry

DOI:

https://doi.org/10.1042/EBC20220255

Published: 19/06/2023

Publisher's PDF, also known as Version of record

Cyswllt i'r cyhoeddiad / Link to publication

Dyfyniad o'r fersiwn a gyhoeddwyd / Citation for published version (APA): Williams, G., Ma, H., Khusnutdinova, A., Yakunin, A., & Golyshin, P. (2023). Harnessing extremophilic carboxylesterases for applications in polyester depolymerisation and plastic waste recycling. Essays in Biochemistry, [EBC20220255]. https://doi.org/10.1042/EBC20220255

Hawliau Cyffredinol / General rights
Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- · Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
 - You may not further distribute the material or use it for any profit-making activity or commercial gain
 You may freely distribute the URL identifying the publication in the public portal?

Take down policy
If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.



Check for updates

Review Article

Harnessing extremophilic carboxylesterases for applications in polyester depolymerisation and plastic waste recycling

Gwion B. Williams*, Hairong Ma*, Anna N. Khusnutdinova, Alexander F. Yakunin and Deter N. Golyshin

Centre for Environmental Biotechnology, School of Natural Sciences, Bangor University, Deiniol Road, Bangor LL57 2UW, U.K.

Correspondence: Peter N. Golyshin (p.golyshin@bangor.ac.uk)



The steady growth in industrial production of synthetic plastics and their limited recycling have resulted in severe environmental pollution and contribute to global warming and oil depletion. Currently, there is an urgent need to develop efficient plastic recycling technologies to prevent further environmental pollution and recover chemical feedstocks for polymer re-synthesis and upcycling in a circular economy. Enzymatic depolymerization of synthetic polyesters by microbial carboxylesterases provides an attractive addition to existing mechanical and chemical recycling technologies due to enzyme specificity, low energy consumption, and mild reaction conditions. Carboxylesterases constitute a diverse group of serine-dependent hydrolases catalysing the cleavage and formation of ester bonds. However, the stability and hydrolytic activity of identified natural esterases towards synthetic polyesters are usually insufficient for applications in industrial polyester recycling. This necessitates further efforts on the discovery of robust enzymes, as well as protein engineering of natural enzymes for enhanced activity and stability. In this essay, we discuss the current knowledge of microbial carboxylesterases that degrade polyesters (polyesterases) with focus on polyethylene terephthalate (PET), which is one of the five major synthetic polymers. Then, we briefly review the recent progress in the discovery and protein engineering of microbial polyesterases, as well as developing enzyme cocktails and secreted protein expression for applications in the depolymerisation of polyester blends and mixed plastics. Future research aimed at the discovery of novel polyesterases from extreme environments and protein engineering for improved performance will aid developing efficient polyester recycling technologies for the circular plastics economy.

Introduction

Global plastics production has increased 20-fold since the 1960s, reaching over 390 million tonnes in 2021 [1]. Plastics production is expected to double over the next 20 years demonstrating a rapidly rising demand for plastic products. Plastic production continues to rise yearly, with 390.7 million metric tonnes (Mt) of plastics produced in 2021, of which 352.3 Mt were from petroleum-based synthetic plastics, and estimates predicting a quadrupling of production to 1,800 Mt of resin per year by 2050 [1,2]. A significant fraction of consumer plastics encompasses polyesters, particularly polyethylene terephthalate (PET), which accounted for an estimated 24.2 Mt (6.2%) of total global production in 2021 [1,2] (Table 1). Polyesters are found in packaging, textiles, automotive parts to name a few [1,3]. Despite the conventional recycling streams commonly processing polyester (PET) waste with up to 60% of consumer waste reaching recycling plants; recycled PET accounts for just 24% of PET products in Europe [4].

The recalcitrant nature of plastics leads to their prolonged persistence and accumulation across a range of environments [5,6]. Previous studies have shown that between 4.8–12.7 Mt of macroplastics and 1.5 Mt

*These authors contributed equally to this work.

Received: 19 March 2023 Revised: 01 June 2023 Accepted: 05 June 2023

Version of Record published: 19 June 2023



Table 1 Common polyester plastics and their characteristics

Polymers	Monomer structure	T _g (°C)	7 _m (°C)	Applications	Ref.
Major Polyesters					
Poly(ethylene terephthalate) (PET)		40	250–265	Packaging, textiles and photovoltaics	[55,161,162]
Poly(butylene terephthalate) (PBT)		55–65	225	Electrical insulation and automotive manufacture	[163]
Polylactic acid (PLA)		45–60	150–162	Biodegradable packaging and agriculture	[164]
Other polyesters					
Polytrimethylene terephthalate (PTT)		45	228	Fabrics	[165]
Polycaprolactone (PCL)		-60	60	Drug delivery	[166]
Polyethylene naphthalate (PEN)		112–120	270	High-performance fibres	[167]
Polybutylene adipate terephthalate (PBAT)	[Q,]·	5	170–180	Biodegradable packaging	[168]
Polybutylene succinate (PBS)		-26	116.4	Disposable tablewear	[169]
Polyglycolic acid (PGA)		34–40	220–230	Medical suturing	[164]
Polyhydroxyalkanoates (PHA)	R	2–8	160–175	Surgical fasteners	[170]
Related polymers					

of microplastics are entering oceans every year, and there are estimates that nearly 2/3 of all plastics ever produced are ending in landfills or in the environment [2,7,8]. Therefore, plastics recycling is important for reducing environmental pollution, energy consumption, and CO_2 emission, as well as for the recovery of polymers and conservation of fossil feedstocks [1].

Currently, plastics recycling mainly occurs via a mechanical approach based on sorting plastics by polymer type, shredding and melting [9]. However, mixed-polymer plastics and soiled plastics cannot be recycled in this way, leading to a significant fraction of 'recycled' plastics being dispensed to landfill [1] or into the environment [10–13] (Figure 1). Moreover, over time we see a 'downcycling' of materials recycled in this way, that are suitable for only lower performance applications with every round of recycling [9], thus maintaining the need for *de novo* synthesis of plastics [14]. Therefore, current approaches to plastic waste management (PWM) are evidently unable to deal with the crisis of environmental plastic pollution [15]. To address these issues, a new model of plastics production and reuse is required, encompassing the improved collection of waste, depolymerisation, resynthesis, and valorisation through chemical and biochemical recycling [15] (Figure 1). Creating a closed cycle of plastic materials via the recycling and upcycling of polymers with only minimal input from *de novo* synthesis using petroleum feedstocks will allow the move towards a circular economy of plastics [9] (Figure 1). Furthermore, the valorisation of plastic waste materials is predicted to be a major growth industry for plastics in years to come [16,17]. Polyesters are especially suited for a circular process of production and waste management, due to the presence of ester groups that can be attacked during depolymerisation.



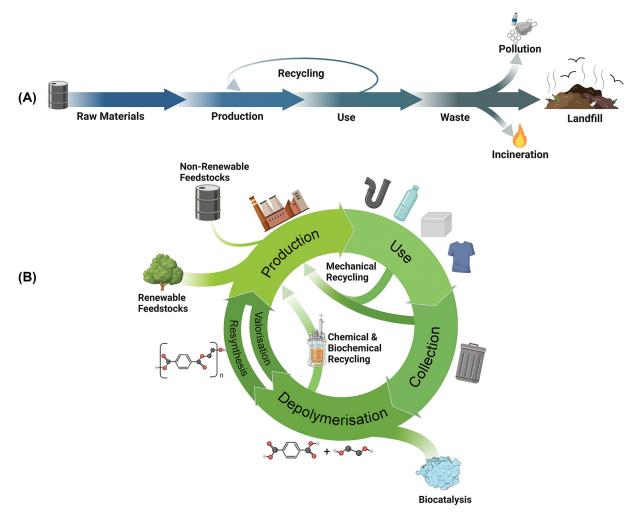


Figure 1. Linear and circular models of plastics economy

(A) The current linear model of plastic economy where the majority of plastic waste ends up in landfill, litters the environment, or is incinerated. (B) The circular plastics economy is based on using renewable feedstocks, improved waste collection, plastic waste recycling to monomers using physical, chemical, and enzyme-based technologies, monomer valorisation or polymer resynthesis, and production of new plastic materials. With biocatalysis we refer to enzyme-based recycling with physical and chemical pre-treatment steps.

Chemical recycling has been mooted as a more efficient alternative to physical recycling, allowing both resynthesis and upcycling of materials [18]. Primarily, chemical recycling refers to feedstock recycling – whereby waste plastic products are depolymerised becoming feedstock for the next round of synthesis [15,19]. The chemical methods of polyester (PET) recycling, such as methanolysis [20] and glycolysis [21], have been extensively explored [22–26]. However, they are reliant on large thermal inputs [22], elevated pressures [23], and toxic reagents [24–26].

An attractive alternative towards plastic waste recycling is biocatalysis based on using of enzymes as catalysts [27–29]. In recent decades, many sectors such as the pulp and paper [30] or textile industries [31] have replaced traditional catalysts with biocatalysts. However, most biotechnological enzymes, including known plastic-degrading proteins, are derived from mesophilic organisms as can be seen in the Plastic Active Enzyme Database (PAZy) [32]. Therefore, they are active and stable within a narrow range of temperatures making them not applicable for industrial polyester depolymerisation. Thus, an expansion of the enzyme repertoire for more thermostable and robust proteins is required for full-scale utilisation of enzymes in PWM [33,34].



Extremophilic microorganisms as a source of robust enzymes for polyester recycling

One of the major limitations to widespread adoption of biocatalysis in polyester recycling is that most biotechnological enzymes are of mesophilic origin and exhibit low performance at harsh reaction conditions required for industrial polyester depolymerisation. Although extreme environments present significant challenges to microorganisms, some of them enjoy their life in severities of temperature (-20 to -122°C, pH 0–12.8, salt concentration (>5 M NaCl) and pressure (110 MPa) [35–38]. Such microorganisms (extremophiles) achieve this by evolving a suite of enzymes (extremozymes) enabling them to flourish under conditions. The known biochemical adaptions of extremozymes include an increased hydrogen bonding [39], increased hydrophobicity of protein core [40], reduced charge [41,42], and reduced surface-to-volume ratio [43–46]. Several extremozymes have already been used in molecular biology and biotechnology, whereas other enzymes are currently being developed [47,48]. Thus, extremophilic microorganisms represent an attractive and still a vastly underexplored resource for the mining of biocatalysts for polyester recycling.

Thermophilic microorganisms thrive in hot environments (45–113°C) [38,49,50], and they have evolved various thermostable enzymes. Thermophilic enzymes are especially advantageous for polyester depolymerisation as higher temperatures increase flexibility and accessibility of polyester chains for enzymatic hydrolysis [33]. Archaea are common in thermophilic habitats; however, their enzymes remain largely underexplored compared to bacteria [48]. Thermophilic enzymes retain high activity at elevated temperatures (>60°C) near the melting point ($T_{\rm m}$) of polyesters. Furthermore, many enzymes from thermophilic and hyperthermophilic microorganisms show robust performance at 90–103°C [51,52] (near $T_{\rm m}$ of some polyesters), and in some cases they retain significant activity at these temperatures for several hours [51,52]. It is hypothesised that the biodegradation efficiency of PET is limited by the accessibility of ester bonds, and that the susceptibility of polymeric chains increases with temperatures [53,54]. Thus, enzymes exhibiting significant activity above the surface glass transition temperature ($T_{\rm g}$) of PET (\sim 40°C) are of high value for applications in polyester recycling [55,56].

Acid-resistant enzymes are also important for polyester depolymerisation, as acid pre-treatment increases the accessibility of polyester chains, and polyester hydrolysis releases organic acids (terephthalic acid for PET) [57,58]. Similarly, alkali-tolerant enzymes are useful for polyester depolymerisation under alkaline conditions or in combination with alkaline PET pre-treatment, which can enhance degradation yields by reducing polymer crystallinity, leading to improved enzyme access to polymer chains [59,60]. Many halophilic enzymes also exhibit significant thermostability and alkali tolerance, whereas psychrophilic enzymes retain high activity at low temperatures $(5-15^{\circ}C)$ [61–63].

Discovery of extremophilic enzymes for polyester recycling

Currently, the discovery of novel enzymes is primarily based on three approaches: *in silico* (homology-based) sequence mining, activity-based protein profiling (ABPP), and activity-based screening of metagenomic libraries [64,65].

Homology-based mining of genome and metagenome sequences is generally regarded as the simplest and cheapest approach to enzyme discovery [66–73]. The sequence homology-based approach involves mining publicly available sequence datasets for enzymes of relevance. Recently, this approach was used with great success with the identification of 37 thermostable enzymes with PET degrading activity from public databases [69]. Subsequent analysis using sequence data exploration platforms such as those offered by the Joint Genome Institute [74] and functional prediction software such as HMMER [75] are utilised to mine for known motifs and predict putative protein function based on sequence homology. However, sequence homology-based approaches are limited to identifying known motifs, and therefore they cannot identify novel activity types [76].

ABPP is based on small-molecule probes, which bind specifically to enzyme active sites and 'tag' them with different reporter molecules [77–83]. The strength of ABPP as an enzyme discovery tool lies in direct identification of novel enzymes, which have no sequence similarity to known biocatalysts [84,85]. In the field of drug discovery, the application of ABPP was highly successful in recent years [86]. However, despite its potential to provide direct analysis of enzymatic activity [85,92], ABPP remains an underutilised tool in the exploration of extremophilic proteomes for plastics degrading enzymes [65,85].

Enzyme activity (*naïve*) screening of metagenomic gene libraries is a general approach to enzyme discovery based on screening *Escherichia coli* clones expressing metagenomic DNA fragments against different substrates [87,88]. An advantage of such functional screens is their ability to identify new enzymes without relying on sequence homology to already characterised proteins, and thus they can uncover proteins representing fundamentally novel enzyme families [89]. This approach was used by many groups with great success leading to a trove of enzyme discoveries [51,87,90–93]. There are certain limitations to this approach, including a narrow range of hosts, suboptimal protein

Table 2 Selected biochemically and structurally characterised prominent microbial polyesterases

Enzyme	Source	Uniprot ID	Degraded polyesters	T _{opt} (°C)	Structure	PDB ID	Ref.
LCCut (cutinase)	Leaf-branch compost metagenome uncultured bacterium	G9BY57	PET	65		4EB0	[107]
TfCut_2 (cutinase)	Thermobifida fusca	Q6A0I4	PET	60		4CG1	[103]
Est119 (cutinase)	Thermobifida alba	F7IX06	PET, PBSA, PLA	50	W. T.	3VIS	[106]
IsPETase (carboxylesterase)	Ideonella sakaiensis	A0A0K8P6T7	PET	40		5XJH	[110]
HiC (cutinase)	Humicola insolens	A0A075B5G4	PET, PU-PE	70–80		4OYY	[104]

expression, and reliance on general substrates [76,94]; moreover, the only recent development of metagenome screens directly assaying for plastic biodegradation activity [95] means that more time will be required for such screens to uncover novel classes of polymer-degrading enzymes.

Recently, activity-based metagenome screening approaches have been expanded and complemented by application of microfluidics and flow cytometry [96–99], as well as *in vivo* reporter systems making use of fluorescence biosensors, which allow for semi-quantitative monitoring of PET degradation product formation [99–101]. Overall, a combination of all three outlined methodologies seems to be the most successful approach in search for novel polyesterases.

Polyester degrading microbial carboxylesterases (polyesterases)

Carboxylic-ester hydrolases – carboxylesterases (EC 3.1.1.1), cutinases (EC 3.1.1.74) and lipases (EC 3.1.1.3) – are key targets of enzyme discovery for polyester recycling. To this end, several thermophilic PET hydrolases (PETases) were discovered in the early 2010s including cutinases, LCC (from leaf-branch compost) [102], Tfcut_2 (from *Thermobifida fusca*) [103], HiC from *Humicola insolens* [104,105], and Est119 from *Thermobifida alba* [106] (Table 2). These enzymes exhibited significant thermotolerance with optimal reaction temperatures above the surface T_g of PET (Table 2), with LCC outperforming other enzymes ($T_{\rm opt}$ of 65°C) [102,107,108]. In 2016, the mesophilic bacterium *Ideonella sakaiensis* was isolated from a plastics recycling facility, representing the first described microorganism with a 2-enzyme system for PET degradation comprising two carboxylesterases – *Is*PETase and *Is*MHETase [109,110]



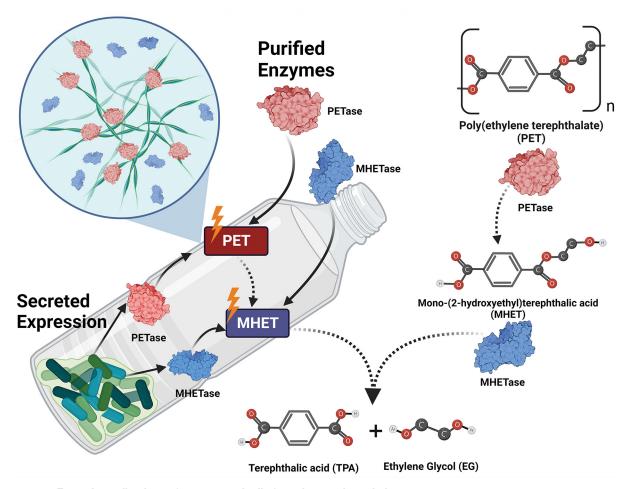


Figure 2. Example applications of enzyme cocktails for polyester degradation

The primary approaches of secreted expression (including surface display and direct secretion), and use of purified enzymes in synergistic cocktails to tackle polyesters and their intermediary degradation products are vital for true polyester degradation. Shown are structures of PET with its primary degradation products, *IsPETase* (5XJH) and *IsMHETase* (6QZ4).

(Table 2). The hydrolytic activity of *Is*PETase against PET is likely a result of its natural substrate promiscuity rather than of *in situ* evolution, as discussed elsewhere [111]. This enzyme degrades PET to a monoester intermediate, mono(2-hydroxyethyl)terephthalate (MHET), which is hydrolysed by *Is*MHETase to terephthalic acid and ethylene glycol (Figure 2). In addition, thermotolerant PET-hydrolysing activity was also demonstrated in fungal lipases from *Candida antarctica* (CalB) [105,112,113] and *Thermomyces lanuginosus* [114–116].

Engineering polyesterases for enhanced activity and stability

While some wild-type polyesterases (e.g. cutinases LCC [102] and Tfcut_2 [103] (Table 2)) have been shown to exhibit significant PETase activity, there is a great demand for expanding our 'enzyme toolbox' by adding novel highly active and robust polyesterases [32]. However, the natural evolution of PETases and other polyesterases is delayed by the recalcitrant nature of polymers making them 'invisible' to microorganisms that prefer to use other, easy-to-degrade carbon sources available *in situ*. Nevertheless, natural polyesterases appear to have evolved before the era of the industrial production of synthetic polyesters as indicated by the presence of polyesterase activity in microbial cutinases and in many promiscuous carboxylesterases [117]. Therefore, recent years have seen an explosion in protein engineering techniques applied to PETases including rational design, fusion proteins, directed evolution, surface display, and 'Plurizymes' (engineered enzymes with several active sites) [13,59,108,118–132].

The rational design engineering for improving enzyme thermostability and activity is based on detailed knowledge of enzyme structure [133,134]. This engineering strategy can be facilitated by using additional *in silico* approaches, such as molecular docking, analysis of enzyme surface, and structural modelling (AlphaFold2) [108,135]. Amino acid

substitutions in the substrate-binding cavity, insertion of new catalytic residues, replacing the metal binding sites with disulfide bonds has been shown to have various effects on enzyme activity and stability [88,110,136]. Rational design has already been applied to improve the thermostability of the relatively thermotolerant LCC cutinase resulting in several enhanced variants with the LCC^{ICCG} protein degrading 90% of amorphous or pre-treated PET within 10 h at 72°C [56,108]. Next, the recovered monomers were used to produce virgin PET and new bottles, thus closing the recycling loop. Another engineering strategy for improving the thermostability of the *T. fusca* cutinase *Tf* Cut2 and homologous PETases involved substituting the Ca²⁺-binding site near the enzyme active site with a salt bridge or disulfide bond [108,131,137,138].

Recent advances in structural bioinformatics have led to the development of computational tools for enzyme engineering for improved stability, activity, and substrate specificity [139]. The GRAPE approach (greedy accumulated strategy for protein engineering) involved a systematic clustering analysis and selection of beneficial mutations from a computationally derived protein library of *Is*PETase and produced the DuraPETase variant with enhanced thermostability and PET degradation [125]. Last year, a structure-based, machine learning approach was applied to improve the PET-hydrolysing activity of *Is*PETase producing FAST-PETase with superior activity [120,121]. Recent protein design studies with *Is*PETase also reported the development of more stable and active variants using rational protein engineering (ThermoPETase) or directed evolution (HotPETase) [119,140]. Finally, ancestral sequence reconstruction was used to trace the evolutionary origin of *Is*PETase from ancient cutinases and generated several variants with improved activity and stability [141].

Another promising strategy for improving enzymatic PET depolymerisation is based on covalent fusion of PETases to various substrate-binding domains including the cellulose-binding domains (from *Cellulomonas fimi* and *Trichoderma reesei*), the polyhydroxyalcanoate-binding module from the *Alcaligenes faecalis* PHA-depolymerase, the chitin-binding module from the *Chitinoliticbacter meiyuanensis* chitinase CmChi1, and fungal hydrophobins [137,142–144]. Similar to cellulases, the polymer binding modules are suspected to stimulate PETase binding to PET at low to intermediate substrate loading levels.

Additional approaches for improving enzymatic PET depolymerisation

Microorganisms are known to secrete synergistic enzyme mixtures to degrade recalcitrant natural polymers, such as cellulose, hemicellulose, and chitin [145,146]. Natural microbial communities degrade various polymers using even more complex enzyme mixtures, which show higher efficiency compared with single enzymes [55,105,147-151]. These enzyme cocktails usually include two types of enzymes, the first acting on polymeric substrates and producing various oligomeric products and the second degrading oligomeric intermediates to monomers. The discovery of a two-enzyme PET degrading system from I. sakaiensis comprising IsPETase and IsMHETase suggests that these multienzyme systems also have capacity to act promiscuously and synergistically to degrade synthetic polyesters [109,148]. This also implies that synergistic multienzyme cocktails can be designed for the depolymerisation of synthetic polyesters and complex polymer blends. In this respect, the combinations of wild type or thermostable variants of IsPETase and IsMHETase demonstrated synergistic activity in the conversion of amorphous PET films to terephthalic acid and ethylene glycol, whereas the IsPETase-IsMHETase fusion showed even better performance [55,147,148]. Similarly, combinations of the promiscuous T. fusca carboxylesterase Tf Ca (exhibiting both BHETase and MHETase activities) with various polyester hydrolases were amongst the first dual enzyme systems for PET hydrolysis reported, and showed significantly improved activity compared with single enzymes: the use of immobilised TfCa in concert with TfCut2 and LCC exhibited a 91 and 104% increase in degradation products, respectively [149], and recent work combining an engineered variant of TfCa with IsPETase penta-mutant [138] to create a dual enzyme system resulted in an up to 14-fold increase in TPA production compared with the PETase alone [152]. Likewise, the combination of the Humicola insolens cutinase HiC and Candida antarctica lipase CalB catalysed complete PET hydrolysis with HiC acting as a PETase and CalB as a MHETase [104,105,112]. PET degradation performance of Is PETase was also improved by the addition of free hydrophobins, catalytically inactive lytic polysaccharide monooxygenase PcAA14A from *Pycnoporus coccineus*, and a zwitterionic Lys-Glu polymer [122,143,153].

Enzyme immobilization represents a powerful tool for increasing enzyme stability and its life span, as well as for reducing enzyme costs via the biocatalyst reuse. In this regard, immobilization of *Is*PETase on Co₃(PO₄)₂ nanoparticles has been shown to increase the enzyme lifetime by 75% [154]. Furthermore, the silica-immobilised PETase was successfully applied for wastewater treatment [154,155], whereas magnetic nanoparticles-tagged PETase was



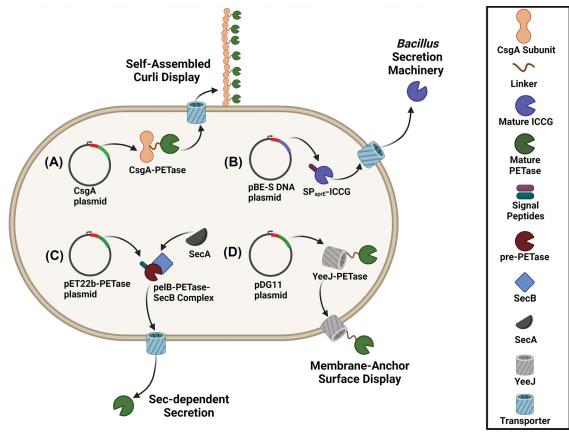


Figure 3. Approaches for whole cell biocatalysis for enzyme-based plastics recycling

(A) Curli display; (B) Bacillus spp. machinery-based secretion; (C) Sec-dependent secretion; (D) Membrane anchoring.

used for removal of PET microplastic [156]. Protein surface display represents another strategy for enzyme immobilisation, which is based on a functional display of target enzymes through fusion to various secreted proteins [59,123,124,127,129] (Figure 3). Moreover, surface display allows for a streamlining of conventional functional screening assays [157]. The *E. coli* protein CsgA represents the building block of curli nanofibers assembled on the cell surface enabling functional expression and immobilisation of target proteins fused to CsgA [128,150]. The CsgA-*Is*PETase fusion protein ('BIND-PETase') was secreted by *E. coli* cells forming self-assembling fibres (Figure 3) [123] and degraded 9.1% of postconsumer PET in seven days [123]. The co-display of *Is*PETase with the hydrophobin HFB1 from *Trichoderma reesei* demonstrated enhanced degradation of both high- and low- crystallinity PET substrates [59]. In both cases, the biocatalysts also displayed excellent durability, with BIND-PETase remaining active for 7 days at 30°C and stable at 4°C for at least 30 days. The co-display system retained full activity after seven days at 30°C, whereas free *Is*PETase lost 40% of its activity after one day [59].

Likewise, secreted expression of soluble polyesterases can reduce the enzyme costs for enzymatic polyester recycling. Enzyme secretion methods are based on covalent fusion of target enzymes to host-specific signal peptides or secreted proteins [13,126,130,158,159]. Several groups have reported on using the $E.\ coli$ Sec-dependent pathway with the IsPETase-PelB fusion showing high secretion and degradation of PET at 30°C [160]. The protein secretion machinery of $Bacillus\ subtilis$ was used to produce extracellular LCC^{ICCG} fused with the signal peptide SP_{aprE} , which showed high PET degradation (approximately 7%) after 8 days at 70°C [130].

Concluding remarks

For the effective degradation of highly crystalline post-consumer plastic waste several important elements are required. Firstly, thermal and acid pre-treatment of plastic waste materials to make them more accessible for degradation. Secondly, the single enzyme model must be re-considered towards implementation of enzyme cocktails for catalytic breakdown of polymers, intermediary products, and additives present in plastic materials.

In both cases, the currently sparse enzymatic toolkit requires upgrading to include stable and robust enzymes with a high degree of substrate promiscuity and active in the broad range of physico-chemical conditions. In that context, extremophilic microorganisms represent a critically under-explored resource to enzyme bioprospecting. Furthermore, the naturally evolved wild-type enzymes can be further improved using protein engineering. Engineered natural and artificial enzymes represent a true shift in the bioprocessing of plastic waste and allow for cost effective methods of material recycling, thereby enabling the move towards the circular economy.

Summary

- A significant progress has been achieved in the past two decades in discovery and characterisation
 of polyester-active enzymes, in particular, using activity-centred metagenomics.
- A number of ground-breaking studies on engineering of polyester-active enzymes have delivered enzyme variants active against recalcitrant polyesters.
- Important studies on the development of application of whole-cell catalysts, enzymatic cocktails, enzyme fusion with substrate-binding domains, and surface display have been conducted.
- Despite the importance of high-temperature-active, thermostable and solvent-resistant biocatalysts, extremophilic, and particularly, thermophilic microorganisms have largely been overlooked as a potential source of such enzymes.

Competing Interests

The authors declare that there are no competing interests associated with the manuscript.

Funding

Authors acknowledge the Centre for Environmental Biotechnology Project co-funded by the European Regional Development Fund (ERDF) through the Welsh Government, the FuturEnzyme Project funded by the European Union's Horizon 2020 Research and Innovation Programme under Grant Agreement [grant number 101000327 (to A.F.Y., A.N.K. and P.N.G.)], Sêr Cymru programme partly funded by ERDF through the Welsh Government for the support of the project BioPOL4Life (A.F.Y. and P.N.G.) and the project 'Plastic Vectors' funded by the Natural Environment Research Council UK (NERC), [grant number NE/S004548/N (to G.B.W., A.F.Y. and P.N.G.)].

Open Access

Open access for this article was enabled by the participation of Bangor University in an all-inclusive Read & Publish agreement with Portland Press and the Biochemical Society under a transformative agreement with JISC.

Author Contribution

A.F.Y. and P.N.G. conceived the study, provided the funding and structured the paper. H.M., A.N.K., and G.B.W. gathered the data, prepared figures and tables, and drafted the manuscript with contribution of all authors. A.F.Y and P.N.G wrote the final variant of the manuscript with inputs from all authors.

Abbreviations

ABPP, activity-based protein profiling; LCC, leaf-branch compost cutinase; MHET, mono-(2-hydroxyethyl)terephthalic acid; Mt, million metric tonnes; PET, polyethylene terephthalate; PETase, PET hydrolase; PWM, plastic waste management.

References

- Plastics Europe (2022) Plastics-the Facts 2022: An analysis of European plastics production, demand and waste data. https://plasticseurope.org/knowledge-hub/plastics-the-facts-2022/
- 2 Geyer, R., Jambeck, J.R. and Law, K.L. (2017) Production, use, and fate of all plastics ever made. Sci Adv. 3, e170078, https://doi.org/10.1126/sciadv.1700782
- 3 Das, S.K., Eshkalak, S.K., Chinnappan, A., Ghosh, R., Jayathilaka, W.A.D.M., Baskar, C. et al. (2021) Plastic recycling of polyethylene terephthalate (PET) and polyhydroxybutyrate (PHB)-a comprehensive review. *Mater. Circ. Econ.* **3**, 9, https://doi.org/10.1007/s42824-021-00025-3



- 4 Grant, A., Lahme, V., Connock, T. and Lugal, L. (2022) How Circular is PET? A report on the circularity of PET bottles, using Europe as a case study. Zero Waste Europe, https://zerowasteeurope.eu/
- 5 Barnes, D.K.A., Galgani, F., Thompson, R.C. and Barlaz, M. (2009) Accumulation and fragmentation of plastic debris in global environments. *Philos. Trans. R. Soc B: Biol. Sci.* **364**, 1985–1998, https://doi.org/10.1098/rstb.2008.0205
- 6 Chamas, A., Moon, H., Zheng, J., Qiu, Y., Tabassum, T., Jang, J.H. et al. (2020) Degradation rates of plastics in the environment. *ACS Sustain Chem. Eng.* **8**, 3494–3511, https://doi.org/10.1021/acssuschemeng.9b06635
- 7 Jambeck, J.R., Geyer, R., Wilcox, C., Siegler, T.R., Perryman, M., Andrady, A. et al. (2015) Plastic waste inputs from land into the ocean. Science 347, 768–771, https://doi.org/10.1126/science.1260352
- 8 Boucher, J. and Friot, D. (2017) Primary microplastics in the oceans: a global evaluation of sources primary microplastics in the oceans. *IUCN, Gland* 1–43, https://doi.org/10.2305/IUCN.CH.2017.01.en
- 9 Schyns, Z.O.G. and Shaver, M.P. (2021) Mechanical recycling of packaging plastics: a review. *Macromol. Rapid Commun.* 42, 2000415, https://doi.org/10.1002/marc.202000415
- 10 Deng, H., Wei, R., Luo, W., Hu, L., Li, B., Di, Y. et al. (2020) Microplastic pollution in water and sediment in a textile industrial area. *Environ. Pollut.* **258**, 113658, https://doi.org/10.1016/j.envpol.2019.113658
- 11 Zhang, J., Wang, L., Halden, R.U. and Kannan, K. (2019) Polyethylene terephthalate and polycarbonate microplastics in sewage sludge collected from the United States. *Environ. Sci. Technol. Lett.* **6**, 650–655, https://doi.org/10.1021/acs.estlett.9b00601
- 12 Sun, J., Dai, X., Wang, Q., van Loosdrecht, M.C.M. and Ni, B.-J. (2019) Microplastics in wastewater treatment plants: Detection, occurrence and removal. *Water Res.* **152**, 21–37, https://doi.org/10.1016/j.watres.2018.12.050
- 13 Yan, F., Wei, R., Cui, Q., Bornscheuer, U.T. and Liu, Y.J. (2021) Thermophilic whole-cell degradation of polyethylene terephthalate using engineered *Clostridium thermocellum. Microb. Biotechnol.* **14**, 374–385, https://doi.org/10.1111/1751-7915.13580
- 14 Hou, Q., Zhen, M., Qian, H., Nie, Y., Bai, X., Xia, T. et al. (2021) Upcycling and catalytic degradation of plastic wastes. *Cell Rep. Phys. Sci.* 2, 100514, https://doi.org/10.1016/j.xcrp.2021.100514
- 15 Ellen McArthur Foundation (2017) The New Plastics Economy: Rethinking the future of plastics & catalysing action. https://ellenmacarthurfoundation.org/
- Hundertmark, T., Mayer, M., Mcnally, C., Simons, T.J. and Witte, C. (2018) How plastics-waste recycling could transform the chemical industry, McKinsey & Company
- 17 Hundertmark, T., McNally, C., Simons, T.J. and Vanthournout, H. (2018) No time to waste: What plastics recycling could offer, McKinsey & Company
- 18 Coates, G.W. and Getzler, Y.D.Y.L. (2020) Chemical recycling to monomer for an ideal, circular polymer economy. Nat Rev Mater. 5, 501–516, https://doi.org/10.1038/s41578-020-0190-4
- Meys, R., Frick, F., Westhues, S., Sternberg, A., Klankermayer, J. and Bardow, A. (2020) Towards a circular economy for plastic packaging wastes the environmental potential of chemical recycling. *Resour. Conserv. Recycl.* **162**, 105010, https://doi.org/10.1016/j.resconrec.2020.105010
- 20 Kurokawa, H., Ohshima, M.A., Sugiyama, K. and Miura, H. (2003) Methanolysis of polyethylene terephthalate (PET) in the presence of aluminium tiisopropoxide catalyst to form dimethyl terephthalate and ethylene glycol. *Polym. Degrad. Stab.* 79, 529–533, https://doi.org/10.1016/S0141-3910(02)00370-1
- 21 Fujita, A., Sato, M. and Murakami, M. (1986) Process for the depolymerization of polyester scrap, United States Patent, USA
- 22 Anuar Sharuddin, S.D., Abnisa, F., Wan Daud, W.M.A. and Aroua, M.K. (2016) A review on pyrolysis of plastic wastes. *Energy Convers. Manag.* **115**, 308–326, https://doi.org/10.1016/j.enconman.2016.02.037
- 23 Solis, M. and Silveira, S. (2020) Technologies for chemical recycling of household plastics A technical review and TRL assessment. *Waste Manag.* **105**, 128–138, https://doi.org/10.1016/j.wasman.2020.01.038
- 24 Williams, P.T. and Williams, E.A. (1999) Interaction of plastics in mixed-plastics pyrolysis. *Energy Fuels* 13, 188–196, https://doi.org/10.1021/ef980163x
- 25 Yoshioka, T., Okayama, N. and Okuwaki, A. (1998) Kinetics of hydrolysis of PET powder in nitric acid by a modified shrinking-core model. *Ind. Eng. Chem. Res.* 37, 336–340, https://doi.org/10.1021/ie970459a
- 26 Al-Sabagh, A.M., Yehia, F.Z., Eshaq, Gh., Rabie, A.M. and ElMetwally, A.E. (2016) Greener routes for recycling of polyethylene terephthalate. *Egypti J. Petrol.* **25**, 53–64, https://doi.org/10.1016/j.ejpe.2015.03.001
- Wei, R. and Zimmermann, W. (2017) Biocatalysis as a green route for recycling the recalcitrant plastic polyethylene terephthalate. *Microb. Biotechnol.* **10**, 1302–1307, https://doi.org/10.1111/1751-7915.12714
- 28 Wenda, S., Illner, S., Mell, A. and Kragl, U. (2011) Industrial biotechnology—the future of green chemistry? Green Chem. 13, 3007–3047, https://doi.org/10.1039/c1gc15579b
- 29 Bornscheuer, U.T., Huisman, G.W., Kazlauskas, R.J., Lutz, S., Moore, J.C. and Robins, K. (2012) Engineering the third wave of biocatalysis. *Nature* **485**, 185–194, https://doi.org/10.1038/nature11117
- 30 Bajpai, P. (1999) Application of enzymes in the pulp and paper industry. Biotechnol. Prog. 15, 147-157, https://doi.org/10.1021/bp990013k
- 31 Tzanov, T., Calafell, M., Guebitz, G.M. and Cavaco-Paulo, A. (2001) Bio-preparation of cotton fabrics. *Enzyme Microb. Technol.* **29**, 357–362, https://doi.org/10.1016/S0141-0229(01)00388-X
- 32 Buchholz, P., Zhang, H., Perez-Garcia, P., Nover, L.-L., Chow, J., Streit, W.R. et al. (2021) Plastics degradation by hydrolytic enzymes: the Plastics-Active Enzymes Database-PAZy. *Proteins* **90**, 1443–1456, https://doi.org/10.1002/prot.26325
- 33 Atanasova, N., Stoitsova, S., Paunova-Krasteva, T. and Kambourova, M. (2021) Plastic degradation by extremophilic bacteria. *Int. J. Mol. Sci.* 22, 5610, https://doi.org/10.3390/ijms22115610
- 34 Kaushal, J., Khatri, M. and Arya, S.K. (2021) Recent insight into enzymatic degradation of plastics prevalent in the environment: A mini review. *Clean Eng. Technol.* 2, 100083, https://doi.org/10.1016/j.clet.2021.100083



- 35 Rampelotto, P. (2013) Extremophiles and Extreme Environments. Life 3, 482-485, https://doi.org/10.3390/life3030482
- 36 DasSarma, S. and DasSarma, P. (2015) Halophiles and their enzymes: negativity put to good use. Curr. Opin. Microbiol. 25, 120–126, https://doi.org/10.1016/i.mib.2015.05.009
- 37 Rothschild, L.J. and Mancinelli, R.L. (2001) Life in extreme environments. Nature 409, 1092-1101, https://doi.org/10.1038/35059215
- 38 Merino, N., Aronson, H.S., Bojanova, D.P., Feyhl-Buska, J., Wong, M.L., Zhang, S. et al. (2019) Living at the extremes: extremophiles and the limits of life in a planetary context. *Front. Microbiol.* **10**, 780, https://doi.org/10.3389/fmicb.2019.00780
- 39 Vogt, G., Woell, S. and Argos, P. (1997) Protein thermal stability, hydrogen bonds, and ion pairs. J. Mol. Biol. 269, 631–643, https://doi.org/10.1006/jmbi.1997.1042
- 40 Haney, P., Konisky, J., Koretke, K.K., Luthey-Schulten, Z. and Wolynes, P.G. (1997) Structural basis for thermostability and identification of potential active site residues for adenylate kinases from the archaeal genus *Methanococcus. Proteins* 28, 117–130, https://doi.org/10.1002/(SICI)1097-0134(199705)28:1%3c117::AID-PROT12%3e3.0.CO;2-M
- 41 Matzke, J., Schwermunn, B. and Bakker, E.P. (1997) Acidostable and acidophilic proteins: the example of the α-amylase from Alicyclobacillus acidocaldarius. Comp. Biochem. Physiol. A Physiol. 118, 475–479, https://doi.org/10.1016/S0300-9629(97)00008-X
- 42 Vieille, C., Epting, K.L., Kelly, R.M. and Zeikus, J.G. (2001) Bivalent cations and amino-acid composition contribute to the thermostability of *Bacillus licheniformis* xylose isomerase. *Eur. J. Biochem.* **268**, 6291–6301, https://doi.org/10.1046/j.0014-2956.2001.02587.x
- 43 Tanner, J.J., Hecht, R.M. and Krause, K.L. (1996) Determinants of enzyme thermostability observed in the molecular structure of *Thermus aquaticus* D -glyceraldehyde-3-phosphate dehydrogenase at 2.5 Å resolution. *Biochemistry* **35**, 2597–2609, https://doi.org/10.1021/bi951988q
- 44 Russell, R.J., Hough, D.W., Danson, M.J. and Taylor, G.L. (1994) The crystal structure of citrate synthase from the thermophilic Archaeon, Thermoplasma acidophilum. *Structure* **2**, 1157–1167, https://doi.org/10.1016/S0969-2126(94)00118-9
- 45 Taylor, T.J. and Vaisman, I.I. (2010) Discrimination of thermophilic and mesophilic proteins. BMC Struct. Biol. 10, S5, https://doi.org/10.1186/1472-6807-10-S1-S5
- 46 Vieille, C. and Zeikus, G.J. (2001) Hyperthermophilic enzymes: sources, uses, and molecular mechanisms for thermostability. *Microbiol. Mol. Biol. Rev.* **65**, 1–43, https://doi.org/10.1128/MMBR.65.1.1-43.2001
- 47 Littlechild, J.A. (2015) Enzymes from extreme environments and their industrial applications. Front. Bioeng. Biotechnol. 3, 161, https://doi.org/10.3389/fbioe.2015.00161
- 48 Straub, C.T., Counts, J.A., Nguyen, D.M.N., Wu, C.-H., Zeldes, B.M., Crosby, J.R. et al. (2018) Biotechnology of extremely thermophilic archaea. *FEMS Microbiol. Rev.* 42, 543–578, https://doi.org/10.1093/femsre/fuy012
- 49 McCarthy, A.J. and Cross, T. (1984) A taxonomic study of Thermomonospora and other monosporic Actinomycetes. J. Gen. Microbiol. 130, 5-25
- 50 Takai, K., Nakamura, K., Toki, T., Tsunogai, U., Miyazaki, M., Miyazaki, J. et al. (2008) Cell proliferation at 122°C and isotopically heavy CH 4 production by a hyperthermophilic methanogen under high-pressure cultivation. *Proc. Natl. Acad. Sci. USA* **105**, 10949–10954, https://doi.org/10.1073/pnas.0712334105
- 51 Distaso, M.A., Chernikova, T.N., Bargiela, R., Coscolín, C., Stogios, P., Gonzalez-Alfonso, J.L. et al. (2023) Thermophilic carboxylesterases from hydrothermal vents of the volcanic island of Ischia active on synthetic and biobased polymers and mycotoxins. *Appl. Environ. Microbiol.* 89, e01704–e01722, https://doi.org/10.1128/aem.01704-22
- 52 Consalvi, V., Chiaraluce, R., Politi, L., Vaccaro, R., De Rosa, M. and Scandurra, R. (1991) Extremely thermostable glutamate dehydrogenase from the hyperthermophilic archaebacterium *Pyrococcus furiosus*. *Eur. J. Biochem.* **202**, 1189–1196, https://doi.org/10.1111/j.1432-1033.1991.tb16489.x
- 53 Marten, E., Müller, R.J. and Deckwer, W.D. (2003) Studies on the enzymatic hydrolysis of polyesters I. Low molecular mass model esters and aliphatic polyesters. *Polym. Degrad. Stab.* **80**, 485–501, https://doi.org/10.1016/S0141-3910(03)00032-6
- 54 Marten, E., Müller, R.J. and Deckwer, W.D. (2005) Studies on the enzymatic hydrolysis of polyesters. II. Aliphatic-aromatic copolyesters. *Polym. Degrad. Stab.* **88**, 371–381, https://doi.org/10.1016/j.polymdegradstab.2004.12.001
- Tarazona, N.A., Wei, R., Brott, S., Pfaff, L., Bornscheuer, U.T., Lendlein, A. et al. (2022) Rapid depolymerization of poly(ethylene terephthalate) thin films by a dual-enzyme system and its impact on material properties. *Chem. Catalysis* 2, 3573–3589, https://doi.org/10.1016/j.checat.2022.11.004
- 56 Zeng, W., Li, X., Yang, Y., Min, J., Huang, J.W., Liu, W. et al. (2022) Substrate-binding mode of a thermophilic PET hydrolase and engineering the enzyme to enhance the hydrolytic efficacy. *ACS Catal.* **12**, 3033–3040, https://doi.org/10.1021/acscatal.1c05800
- 57 Sharma, A., Kawarabayasi, Y. and Satyanarayana, T. (2012) Acidophilic bacteria and archaea: acid stable biocatalysts and their potential applications. Extremophiles 16, 1–19, https://doi.org/10.1007/s00792-011-0402-3
- 58 Yoshioka, T., Motoki, T. and Okuwaki, A. (2001) Kinetics of hydrolysis of poly(ethylene terephthalate) powder in sulfuric acid by a modified shrinking-core model. *Ind. Eng. Chem. Res.* **40**, 75–79, https://doi.org/10.1021/ie000592u
- 59 Chen, Z., Duan, R., Xiao, Y., Wei, Y., Zhang, H., Sun, X. et al. (2022) Biodegradation of highly crystallized poly(ethylene terephthalate) through cell surface codisplay of bacterial PETase and hydrophobin. *Nat. Commun.* **13**, 7138, https://doi.org/10.1038/s41467-022-34908-z
- 60 Giraldo-Narcizo, S., Guenani, N., Sánchez-Pérez, A.M. and Guerrero, A. (2023) Accelerated polyethylene terephthalate (PET) enzymatic degradation by room temperature alkali pre-treatment for reduced polymer crystallinity. ChemBioChem 24, e202200503, https://doi.org/10.1002/cbic.202200503
- 61 Pica, A., Russo Krauss, I., Castellano, I., la Cara, F., Graziano, G., Sica, F. et al. (2013) Effect of NaCl on the conformational stability of the thermophilic γ-glutamyltranspeptidase from *Geobacillus thermodenitrificans:* Implication for globular protein halotolerance. *Biochim. Biophys. Acta Proteins Proteom.* **1834**, 149–157, https://doi.org/10.1016/j.bbapap.2012.09.014
- 62 Yu, H.Y. and Li, X. (2014) Characterization of an organic solvent-tolerant thermostable glucoamylase from a halophilic isolate, *Halolactibacillus* sp. SK71 and its application in raw starch hydrolysis for bioethanol production. *Biotechnol. Prog.* **30**, 1262–1268, https://doi.org/10.1002/btpr.1978
- 63 Sarmiento, F., Peralta, R. and Blamey, J.M. (2015) Cold and hot extremozymes: industrial relevance and current trends. *Front Bioeng. Biotechnol.* **3**, 148, https://doi.org/10.3389/fbioe.2015.00148



- 64 Robinson, S.L., Piel, J. and Sunagawa, S. (2021) A roadmap for metagenomic enzyme discovery. *Nat. Prod. Rep.* **38**, 1994–2023, https://doi.org/10.1039/D1NP00006C
- 65 Ninck, S., Klaus, T., Kochetkova, T.v., Esser, S.P., Sewald, L. et al. (2022) Environmental activity-based protein profiling for function-driven enzyme discovery from natural communities. *bioRxiv*
- 66 Wohlgemuth, R., Littlechild, J., Monti, D., Schnorr, K., van Rossum, T., Siebers, B. et al. (2018) Discovering novel hydrolases from hot environments. *Biotechnol. Adv., Elsevier Inc.* **36**, 2077–2100, https://doi.org/10.1016/j.biotechadv.2018.09.004
- 67 Saini, P., Grewall, A. and Hooda, S. (2022) *In silico* approach for identification of polyethylene terephthalate hydrolase (PETase)-like enzymes. *Bioremediat. J.* **26**, 1–13, https://doi.org/10.1080/10889868.2022.2054931
- 68 Barriuso, J. and Martínez, M.J. (2015) *In silico* metagenomes mining to discover novel esterases with industrial application by sequential search strategies. *J. Microbiol. Biotechnol.* **25**, 732–737, https://doi.org/10.4014/jmb.1406.06049
- 69 Erickson, E., Gado, J.E., Avilán, L., Bratti, F., Brizendine, R.K., Cox, P.A. et al. (2022) Sourcing thermotolerant poly(ethylene terephthalate) hydrolase scaffolds from natural diversity. *Nat. Commun.* **13**, 7850, https://doi.org/10.1038/s41467-022-35237-x
- 70 Navarro-Muñoz, J.C., Selem-Mojica, N., Mullowney, M.W., Kautsar, S.A., Tryon, J.H., Parkinson, E.I. et al. (2020) A computational framework to explore large-scale biosynthetic diversity. *Nat. Chem. Biol.* **16**, 60–68, https://doi.org/10.1038/s41589-019-0400-9
- Finanthong, B., Meesawat, P., Wongsatit, T., Jitdee, J., Sangsri, R., Patchsung, M. et al. (2022) Discovery and genetic code expansion of a polyethylene terephthalate (PET) hydrolase from the human saliva metagenome for the degradation and bio-functionalization of PET. *Angew. Chem. Int. Ed.* **61**, e202203061, https://doi.org/10.1002/anie.202203061
- 72 Nguyen, S.N., Flores, A., Talamantes, D., Dar, F., Valdez, A., Schwans, J. et al. (2019) GeneHunt for rapid domain-specific annotation of glycoside hydrolases. *Sci. Rep.* **9**, 10137, https://doi.org/10.1038/s41598-019-46290-w
- 73 Almeida, E.L., Carrillo Rincón, A.F., Jackson, S.A. and Dobson, A.D.W. (2019) *In silico* screening and heterologous expression of a polyethylene terephthalate hydrolase (PETase)-like enzyme (SM14est) with polycaprolactone (PCL)-degrading activity, from the marine sponge-derived strain *Streptomyces* sp. SM14. *Front. Microbiol.* **10**, 2187, https://doi.org/10.3389/fmicb.2019.02187
- 74 Nordberg, H., Cantor, M., Dusheyko, S., Hua, S., Poliakov, A., Shabalov, I. et al. (2014) The genome portal of the Department of Energy Joint Genome Institute: 2014 updates. *Nucleic Acids Res.* **42**, D26–D31, https://doi.org/10.1093/nar/gkt1069
- 75 Finn, R.D., Clements, J. and Eddy, S.R. (2011) HMMER web server: interactive sequence similarity searching. *Nucleic Acids Res.* 39, W29–W37, https://doi.org/10.1093/nar/gkr367
- 76 Distaso, M.A., Tran, H., Ferrer, M. and Golyshin, P.N. (2016) Metagenomic Mining of Enzyme Diversity. In *Consequences of Microbial Interactions with Hydrocarbons, Oils, and Lipids: Production of Fuels and Chemicals* (Lee, S.Y., ed.), pp. 1–25, Springer International Publishing, https://doi.org/10.1007/978-3-319-31421-1'216-1
- 77 Cravatt, B.F., Wright, A.T. and Kozarich, J.W. (2008) Activity-based protein profiling: from enzyme chemistry to proteomic chemistry. *Annu. Rev. Biochem.* **77**, 383–414, https://doi.org/10.1146/annurev.biochem.75.101304.124125
- 78 Liu, Y., Patricelli, M.P. and Cravatt, B.F. (1999) Activity-based protein profiling: the serine hydrolases. *Proc. Natl. Acad. Sci. USA* **96**, 14694–14699, https://doi.org/10.1073/pnas.96.26.14694
- 79 Niphakis, M.J. and Cravatt, B.F. (2014) Enzyme inhibitor discovery by activity-based protein profiling. *Annu. Rev. Biochem.* **83**, 341–377, https://doi.org/10.1146/annurev-biochem-060713-035708
- 80 Leung, D., Hardouin, C., Boger, D.L. and Cravatt, B.F. (2003) Discovering potent and selective reversible inhibitors of enzymes in complex proteomes. *Nat. Biotechnol.* **21**, 687–691, https://doi.org/10.1038/nbt826
- 81 Blum, G., Mullins, S.R., Keren, K., Fonovič, M., Jedeszko, C., Rice, M.J. et al. (2005) Dynamic imaging of protease activity with fluorescently quenched activity-based probes. *Nat. Chem. Biol.* 1, 203–209, https://doi.org/10.1038/nchembio728
- 82 Zweerink, S., Kallnik, V., Ninck, S., Nickel, S., Verheyen, J., Blum, M. et al. (2017) Activity-based protein profiling as a robust method for enzyme identification and screening in extremophilic Archaea. *Nat. Commun.* **8**, 15352, https://doi.org/10.1038/ncomms15352
- Wright, M.H. and Sieber, S.A. (2016) Chemical proteomics approaches for identifying the cellular targets of natural products. *Nat. Prod. Rep.* **33**, 681–708, https://doi.org/10.1039/C6NP00001K
- 84 Schmerling, C., Sewald, L., Heilmann, G., Witfeld, F., Begerow, D., Jensen, K. et al. (2022) Identification of fungal lignocellulose-degrading biocatalysts secreted by *Phanerochaete chrysosporium* via activity-based protein profiling. *Commun. Biol.* **5**, 1254, https://doi.org/10.1038/s42003-022-04141-x
- 85 Klaus, T., Ninck, S., Albersmeier, A., Busche, T., Wibberg, D., Jiang, J. et al. (2022) Activity-based protein profiling for the identification of novel carbohydrate-active enzymes involved in xylan degradation in the hyperthermophilic euryarchaeon *Thermococcus* sp. strain 2319x1E. *Front. Microbiol.* **12**. 734039, https://doi.org/10.3389/fmicb.2021.734039
- 86 Wang, S., Tian, Y., Wang, M., Wang, M., Sun, G. and Sun, X. (2018) Advanced activity-based protein profiling application strategies for drug development. Front. Pharmacol. 9, 353, https://doi.org/10.3389/fphar.2018.00353
- 87 Placido, A., Hai, T., Ferrer, M., Chernikova, T.N., Distaso, M., Armstrong, D. et al. (2015) Diversity of hydrolases from hydrothermal vent sediments of the Levante Bay, Vulcano Island (Aeolian archipelago) identified by activity-based metagenomics and biochemical characterization of new esterases and an arabinopyranosidase. *Appl. Microbiol. Biotechnol.* **99**, 10031–10046, https://doi.org/10.1007/s00253-015-6873-x
- 88 Popovic, A., Hai, T., Tchigvintsev, A., Hajighasemi, M., Nocek, B., Khusnutdinova, A.N. et al. (2017) Activity screening of environmental metagenomic libraries reveals novel carboxylesterase families. *Sci. Rep.* **7**, 44103, https://doi.org/10.1038/srep44103
- 89 Ufarté, L., Potocki-Veronese, G. and Laville, É. (2015) Discovery of new protein families and functions: new challenges in functional metagenomics for biotechnologies and microbial ecology. *Front. Microbiol.* **6**, 563, https://doi.org/10.3389/fmicb.2015.00563
- 90 Danso, D., Chow, J. and Streit, W.R. (2019) Plastics: environmental and biotechnological perspectives on microbial degradation. *Appl. Environ. Microbiol.* **85**, e01095–e01119, https://doi.org/10.1128/AEM.01095-19



- 91 Gaytán, I., Sánchez-Reyes, A., Burelo, M., Vargas-Suárez, M., Liachko, I., Press, M. et al. (2020) Degradation of recalcitrant polyurethane and xenobiotic additives by a selected landfill microbial community and its biodegradative potential revealed by proximity ligation-based metagenomic analysis. *Front. Microbiol.* **10**, 2986, https://doi.org/10.3389/fmicb.2019.02986
- 92 Ufarté, L., Laville, É., Duquesne, S. and Potocki-Veronese, G. (2015) Metagenomics for the discovery of pollutant degrading enzymes. *Biotechnol. Adv.* 33, 1845–1854, https://doi.org/10.1016/j.biotechadv.2015.10.009
- 93 Varaljay, V.A., Charles, T.C. and Daniel, R. (2022) Editorial: functional metagenomics for enzyme discovery. Front. Microbiol. 13, 956106, https://doi.org/10.3389/fmicb.2022.956106
- 94 Zhu, B., Wang, D. and Wei, N. (2022) Enzyme discovery and engineering for sustainable plastic recycling. *Trends Biotechnol.* **40**, 22–37, https://doi.org/10.1016/j.tibtech.2021.02.008
- 95 Pérez-García, P., Danso, D., Zhang, H., Chow, J. and Streit, W.R. (2021) Exploring the global metagenome for plastic-degrading enzymes. *Methods Enzymol.* **648**, 137–157, https://doi.org/10.1016/bs.mie.2020.12.022
- 96 Qiao, Y., Hu, R., Chen, D., Wang, L., Wang, Z., Yu, H. et al. (2022) Fluorescence-activated droplet sorting of PET degrading microorganisms. *J. Hazard. Mater.* **424**, 127417, https://doi.org/10.1016/j.jhazmat.2021.127417
- 97 Colin, P.Y., Kintses, B., Gielen, F., Miton, C.M., Fischer, G., Mohamed, M.F. et al. (2015) Ultrahigh-throughput discovery of promiscuous enzymes by picodroplet functional metagenomics. *Nat. Commun.* **6**, 10008, https://doi.org/10.1038/ncomms10008
- 98 Uchiyama, T. and Watanabe, K. (2008) Substrate-induced gene expression (SIGEX) screening of metagenome libraries. *Nat. Protoc.* 3, 1202–1212, https://doi.org/10.1038/nprot.2008.96
- 99 Bayer, T., Pfaff, L., Branson, Y., Becker, A., Wu, S., Bornscheuer, U.T. et al. (2022) Biosensor and chemo-enzymatic one-pot cascade applications to detect and transform PET-derived terephthalic acid in living cells. iScience 25, 104326, https://doi.org/10.1016/j.isci.2022.104326
- 100 Pardo, I., Jha, R.K., Bermel, R.E., Bratti, F., Gaddis, M., McIntyre, E. et al. (2020) Gene amplification, laboratory evolution, and biosensor screening reveal MucK as a terephthalic acid transporter in *Acinetobacter baylyi* ADP1. *Metab. Eng.* 62, 260–274, https://doi.org/10.1016/j.ymben.2020.09.009
- 101 Dierkes, R.F., Wypych, A., Pérez-García, P., Danso, D., Chow, J. and Streit, W.R. (2023) An ultra-sensitive *Comamonas thiooxidans* biosensor for the rapid detection of enzymatic polyethylene terephthalate (PET) degradation. *Appl. Environ. Microbiol.* 89, e01603–e01622, https://doi.org/10.1128/aem.01603-22
- 102 Sulaiman, S., Yamato, S., Kanaya, E., Kim, J.-J., Koga, Y., Takano, K. et al. (2012) Isolation of a novel cutinase homolog with polyethylene terephthalate-degrading activity from leaf-branch compost by using a metagenomic approach. *Appl. Environ. Microbiol.* **78**, 1556–1562, https://doi.org/10.1128/AEM.06725-11
- 103 Roth, C., Wei, R., Oeser, T., Then, J., Föllner, C., Zimmermann, W. et al. (2014) Structural and functional studies on a thermostable polyethylene terephthalate degrading hydrolase from Thermobifida fusca. *Appl. Microbiol. Biotechnol.* 98, 7815–7823, https://doi.org/10.1007/s00253-014-5672-0
- 104 Kold, D., Dauter, Z., Laustsen, A.K., Brzozowski, A.M., Turkenburg, J.P., Nielsen, A.D. et al. (2014) Thermodynamic and structural investigation of the specific SDS binding of *Humicola insolens* cutinase. *Protein Sci.* 23, 1023–1035, https://doi.org/10.1002/pro.2489
- 105 Carniel, A., Valoni, É., Nicomedes, J., da Conceição Gomes, A. and de Castro, A.M. (2017) Lipase from *Candida antarctica* (CALB) and cutinase from *Humicola insolens* act synergistically for PET hydrolysis to terephthalic acid. *Process Biochem.* 59, 84–90, https://doi.org/10.1016/j.procbio.2016.07.023
- 106 Kitadokoro, K., Thumarat, U., Nakamura, R., Nishimura, K., Karatani, H., Suzuki, H. et al. (2012) Crystal structure of cutinase Est119 from *Thermobifida alba* AHK119 that can degrade modified polyethylene terephthalate at 1.76 Å resolution. *Polym. Degrad. Stab.* **97**, 771–775, https://doi.org/10.1016/j.polymdegradstab.2012.02.003
- 107 Sulaiman, S., You, D.J., Kanaya, E., Koga, Y. and Kanaya, S. (2014) Crystal structure and thermodynamic and kinetic stability of metagenome-derived LC-cutinase. *Biochemistry* **53**, 1858–1869, https://doi.org/10.1021/bi401561p
- 108 Tournier, V., Topham, C.M., Gilles, A., David, B., Folgoas, C., Moya-Leclair, E. et al. (2020) An engineered PET depolymerase to break down and recycle plastic bottles. *Nature* **580**, 216–219, https://doi.org/10.1038/s41586-020-2149-4
- 109 Yoshida, S., Hiraga, K., Takehana, T., Taniguchi, I., Yamaji, H., Maeda, Y. et al. (2016) A bacterium that degrades and assimilates poly(ethylene terephthalate). *Science* **351**, 1196–1199, https://doi.org/10.1126/science.aad6359
- 110 Joo, S., Cho, I.J., Seo, H., Son, H.F., Sagong, H.-Y., Shin, T.J. et al. (2018) Structural insight into molecular mechanism of poly(ethylene terephthalate) degradation. *Nat. Commun.* **9**, 382, https://doi.org/10.1038/s41467-018-02881-1
- 111 Jiménez, D.J., Öztürk, B., Wei, R., Bugg, T.D., Gomez, C.V.A., Galan, F.S. et al. (2022) Merging plastics, microbes, and enzymes: highlights from an international workshop. *Appl. Environ. Microbiol.* **88**, e0072122, https://doi.org/10.1128/aem.00721-22
- 112 Uppenberg, J., Hansen, M.T., Patkar, S. and Jones, T.A. (1994) The sequence, crystal structure determination and refinement of two crystal forms of lipase B from *Candida antarctica*. *Structure* 2, 293–308, https://doi.org/10.1016/S0969-2126(00)00031-9
- 113 Sharma, B., Azim, A., Azim, H., Gross, R.A., Zini, E., Focarete, M.L. et al. (2007) Enzymatic synthesis and solid-state properties of aliphatic polyesteramides with polydimethylsiloxane blocks. *Macromolecules* 40, 7919–7927, https://doi.org/10.1021/ma070671i
- 114 Brueckner, T., Eberl, A., Heumann, S., Rabe, M. and Guebitz, G.M. (2008) Enzymatic and chemical hydrolysis of polyethylene terephthalate fabrics. *J. Polym. Sci. A Polym. Chem.* **46**, 6435–6443, https://doi.org/10.1002/pola.22952
- 115 Eberl, A., Heumann, S., Brückner, T., Araujo, R., Cavaco-Paulo, A., Kaufmann, F. et al. (2009) Enzymatic surface hydrolysis of poly(ethylene terephthalate) and bis(benzoyloxyethyl) terephthalate by lipase and cutinase in the presence of surface active molecules. *J. Biotechnol.* 143, 207–212, https://doi.org/10.1016/j.jbiotec.2009.07.008
- 116 Wei, R., Oeser, T. and Zimmermann, W. (2014) Synthetic polyester-hydrolyzing enzymes from *Thermophilic actinomycetes*. *Adv. Appl. Microbiol.* **89**, 267–305, https://doi.org/10.1016/B978-0-12-800259-9.00007-X



- 117 Martínez-Martínez, M., Coscolín, C., Santiago, G., Chow, J., Stogios, P.J., Bargiela, R. et al. (2018) Determinants and prediction of esterase substrate promiscuity patterns. *ACS Chem. Biol.* **13**, 225–234, https://doi.org/10.1021/acschembio.7b00996
- 118 Chen, C.-C., Han, X., Li, X., Jiang, P., Niu, D., Ma, L. et al. (2021) General features to enhance enzymatic activity of poly(ethylene terephthalate) hydrolysis. *Nat. Catal.* 4, 425–430, https://doi.org/10.1038/s41929-021-00616-y
- 119 Bell, E.L., Smithson, R., Kilbride, S., Foster, J., Hardy, F.J., Ramachandran, S. et al. (2022) Directed evolution of an efficient and thermostable PET depolymerase. *Nat. Catal.* **5**, 673–681, https://doi.org/10.1038/s41929-022-00821-3
- 120 Pfaff, L., Gao, J., Li, Z., Jäckering, A., Weber, G., Mican, J. et al. (2022) Multiple substrate binding mode-guided engineering of a thermophilic PET hydrolase. ACS Catal. 12, 9790–9800, https://doi.org/10.1021/acscatal.2c02275
- 121 Lu, H., Diaz, D.J., Czarnecki, N.J., Zhu, C., Kim, W., Shroff, R. et al. (2022) Machine learning-aided engineering of hydrolases for PET depolymerization. *Nature* **604**, 662–667, https://doi.org/10.1038/s41586-022-04599-z
- 122 Ribitsch, D., Herrero Acero, E., Przylucka, A., Zitzenbacher, S., Marold, A., Gamerith, C. et al. (2015) Enhanced cutinase-catalyzed hydrolysis of polyethylene terephthalate by covalent fusion to hydrophobins. *Appl. Environ. Microbiol.* 81, 3586–3592, https://doi.org/10.1128/AEM.04111-14
- 123 Zhu, B., Ye, Q., Seo, Y. and Wei, N. (2022) Enzymatic degradation of polyethylene terephthalate plastics by bacterial Curli-display PETase. *Environ. Sci. Technol. Lett.* **9**, 650–657, https://doi.org/10.1021/acs.estlett.2c00332
- 124 Brandenberg, O.F., Schubert, O.T. and Kruglyak, L. (2022) Towards synthetic PETtrophy: engineering *Pseudomonas putida* for concurrent polyethylene terephthalate (PET) monomer metabolism and PET hydrolase expression. *Microb. Cell Fact.* 21, 119, https://doi.org/10.1186/s12934-022-01849-7
- 125 Cui, Y., Chen, Y., Liu, X., Dong, S., Tian, Y., Qiao, Y. et al. (2021) Computational redesign of a PETase for plastic biodegradation under ambient condition by the GRAPE Strategy. *ACS Catal.* **11**, 1340–1350, https://doi.org/10.1021/acscatal.0c05126
- 126 Cui, L., Qiu, Y., Liang, Y., Du, C., Dong, W., Cheng, C. et al. (2021) Excretory expression of IsPETase in E. coli by an enhancer of signal peptides and enhanced PET hydrolysis. Int. J. Biol. Macromol. 188, 568–575, https://doi.org/10.1016/j.ijbiomac.2021.08.012
- 127 Chen, Z., Wang, Y., Cheng, Y., Wang, X., Tong, S., Yang, H. et al. (2020) Efficient biodegradation of highly crystallized polyethylene terephthalate through cell surface display of bacterial PETase. Sci. Total Environ. 709, 136138, https://doi.org/10.1016/j.scitotenv.2019.136138
- 128 Jiang, L., Song, X., Li, Y., Xu, Q., Pu, J., Huang, H. et al. (2018) Programming integrative extracellular and intracellular biocatalysis for rapid, robust, and recyclable synthesis of trehalose. ACS Catal. 8, 1837–1842, https://doi.org/10.1021/acscatal.7b03445
- 129 Gercke, D., Furtmann, C., Tozakidis, I.E.P. and Jose, J. (2021) Highly crystalline post-consumer PET waste hydrolysis by surface displayed PETase using a bacterial whole-cell biocatalyst. *Chem. Cat. Chem.* 13, 3479–3489, https://doi.org/10.1002/cctc.202100443
- 130 Oh, Y.R., Jang, Y.A., Song, J.K. and Eom, G.T. (2022) Secretory production of an engineered cutinase in *Bacillus subtilis* for efficient biocatalytic depolymerization of polyethylene terephthalate. *Bioprocess. Biosyst. Eng.* **45**, 711–720, https://doi.org/10.1007/s00449-022-02690-3
- 131 Samak, N.A., Jia, Y., Sharshar, M.M., Mu, T., Yang, M., Peh, S. et al. (2020) Recent advances in biocatalysts engineering for polyethylene terephthalate plastic waste green recycling. *Environ. Int.* **145**, 106144, https://doi.org/10.1016/j.envint.2020.106144
- 132 Alonso, S., Santiago, G., Cea-Rama, I., Fernandez-Lopez, L., Coscolín, C., Modregger, J. et al. (2020) Genetically engineered proteins with two active sites for enhanced biocatalysis and synergistic chemo- and biocatalysis. *Nat. Catal.* **3**, 319–328, https://doi.org/10.1038/s41929-019-0394-4
- 133 Wijma, H.J., Floor, R.J. and Janssen, D.B. (2013) Structure- and sequence-analysis inspired engineering of proteins for enhanced thermostability. *Curr. Opin. Struct. Biol.* **23**, 588–594, https://doi.org/10.1016/j.sbi.2013.04.008
- 134 Pongsupasa, V., Anuwan, P., Maenpuen, S. and Wongnate, T. (2022) Rational-design engineering to improve enzyme thermostability. *Methods Mol. Biol.* **2397**, 159–178, https://doi.org/10.1007/978-1-0716-1826-4'9
- 135 Jumper, J., Evans, R., Pritzel, A., Green, T., Figurnov, M., Ronneberger, O. et al. (2021) Highly accurate protein structure prediction with AlphaFold. *Nature* **596**, 583–589, https://doi.org/10.1038/s41586-021-03819-2
- 136 Oda, M., Numoto, N., Bekker, G.J., Kamiya, N. and Kawai, F. (2021) Cutinases from thermophilic bacteria (actinomycetes): From identification to functional and structural characterization. *Methods Enzymol.* **648**, 159–185, https://doi.org/10.1016/bs.mie.2020.12.031
- 137 Wei, R., von Haugwitz, G., Pfaff, L., Mican, J., Badenhorst, C.P.S., Liu, W. et al. (2022) Mechanism-based design of efficient PET hydrolases. *ACS Catal.* **12**, 3382–3396, https://doi.org/10.1021/acscatal.1c05856
- 138 Brott, S., Pfaff, L., Schuricht, J., Schwarz, J.N., Böttcher, D., Badenhorst, C.P.S. et al. (2022) Engineering and evaluation of thermostable /sPETase variants for PET degradation. *Eng. Life Sci.* 22, 192–203, https://doi.org/10.1002/elsc.202100105
- 139 Scherer, M., Fleishman, S.J., Jones, P.R., Dandekar, T. and Bencurova, E. (2021) Computational enzyme engineering pipelines for optimized production of renewable chemicals. *Front. Bioeng. Biotechnol.* **9**, 673005, https://doi.org/10.3389/fbioe.2021.673005
- 140 Son, H.F., Cho, I.J., Joo, S., Seo, H., Sagong, H.-Y., Choi, S.Y. et al. (2019) Rational protein engineering of thermo-stable PETase from *Ideonella sakaiensis* for highly efficient PET degradation. *ACS Catal.* **9**, 3519–3526, https://doi.org/10.1021/acscatal.9b00568
- 141 Joho, Y., Vongsouthi, V., Spence, M.A., Ton, J., Gomez, C., Tan, L.L. et al. (2023) Ancestral sequence reconstruction identifies structural changes underlying the evolution of *Ideonella sakaiensis* PETase and variants with improved stability and activity. *Biochemistry* 62, 437–450, https://doi.org/10.1021/acs.biochem.2c00323
- 142 Ribitsch, D., Yebra, A.O., Zitzenbacher, S., Wu, J., Nowitsch, S., Steinkellner, G. et al. (2013) Fusion of binding domains to *Thermobifida cellulosilytica* cutinase to tune sorption characteristics and enhancing PET hydrolysis. *Biomacromolecules* 14, 1769–1776, https://doi.org/10.1021/bm400140u
- 143 Dai, L., Qu, Y., Huang, J.W., Hu, Y., Hu, H., Li, S. et al. (2021) Enhancing PET hydrolytic enzyme activity by fusion of the cellulose-binding domain of cellobiohydrolase I from Trichoderma reesei. *J. Biotechnol.* **334**, 47–50, https://doi.org/10.1016/j.jbiotec.2021.05.006
- 144 Xue, R., Chen, Y., Rong, H., Wei, R., Cui, Z., Zhou, J. et al. (2021) Fusion of chitin-binding domain from *Chitinolyticbacter meiyuanensis* SYBC-H1 to the Leaf-Branch Compost Cutinase for Enhanced PET Hydrolysis. *Front Bioeng. Biotechnol.* **9**, 762854, https://doi.org/10.3389/fbioe.2021.762854
- 145 Payne, C.M., Knott, B.C., Mayes, H.B., Hansson, H., Himmel, M.E., Sandgren, M. et al. (2015) Fungal Cellulases. *Chem. Rev.* **115**, 1308–1448, https://doi.org/10.1021/cr500351c



- 146 Eijsink, V.G.H., Vaaje-Kolstad, G., Vårum, K.M. and Horn, S.J. (2008) Towards new enzymes for biofuels: lessons from chitinase research. *Trends Biotechnol.* **26**, 228–235, https://doi.org/10.1016/j.tibtech.2008.02.004
- 147 Feng, S., Yue, Y., Zheng, M., Li, Y., Zhang, Q. and Wang, W. (2021) IsPETase- and IsMHETase-catalyzed cascade degradation mechanism toward polyethylene terephthalate. ACS Sustain Chem. Eng. 9, 9823–9832. https://doi.org/10.1021/acssuschemeng.1c02420
- 148 Knott, B.C., Erickson, E., Allen, M.D., Gado, J.E., Graham, R., Kearns, F.L. et al. (2020) Characterization and engineering of a two-enzyme system for plastics depolymerization. *Proc. Natl. Acad. Sci. USA* **117**, 25476–25485, https://doi.org/10.1073/pnas.2006753117
- 149 Barth, M., Honak, A., Oeser, T., Wei, R., Belisário-Ferrari, M.R., Then, J. et al. (2016) A dual enzyme system composed of a polyester hydrolase and a carboxylesterase enhances the biocatalytic degradation of polyethylene terephthalate films. *Biotechnol. J.* **11**, 1082–1087, https://doi.org/10.1002/biot.201600008
- 150 Zverlov, V.V., Schantz, N. and Schwarz, W.H. (2005) A major new component in the cellulosome of *Clostridium thermocellum* is a processive endo-β-1,4-glucanase producing cellotetraose. *FEMS Microbiol. Lett.* **249**, 353–358, https://doi.org/10.1016/j.femsle.2005.06.037
- 151 Béguin, P. and Aubert, J.-P. (1994) The biological degradation of cellulose. FEMS Microbiol. Rev. 13, 25–58, https://doi.org/10.1111/j.1574-6976.1994.tb00033.x
- 152 Von Haugwitz, G., Han, X., Pfaff, L., Li, Q., Wei, H., Gao, J. et al. (2022) Structural insights into (tere)phthalate-ester hydrolysis by a carboxylesterase and its role in promoting PET depolymerization. *ACS Catal.* **12**, 15259–15270, https://doi.org/10.1021/acscatal.2c03772
- 153 Chen, K., Hu, Y., Dong, X. and Sun, Y. (2021) Molecular insights into the enhanced performance of EKylated PETase toward PET degradation. *ACS Catal.* **11**, 7358–7370, https://doi.org/10.1021/acscatal.1c01062
- 154 Jia, Y., Samak, N.A., Hao, X., Chen, Z., Yang, G., Zhao, X. et al. (2021) Nano-immobilization of PETase enzyme for enhanced polyethylene terephthalate biodegradation. *Biochem. Eng. J.* **176**, 108205, https://doi.org/10.1016/j.bej.2021.108205
- 155 Zurier, H.S. and Goddard, J.M. (2022) Directed immobilization of PETase on mesoporous silica enables sustained depolymerase activity in synthetic wastewater conditions. ACS Appl. Bio. Mater. 5, 4981–4992, https://doi.org/10.1021/acsabm.2c00700
- 156 Schwaminger, S.P., Fehn, S., Steegmüller, T., Rauwolf, S., Löwe, H., Pflüger-Grau, K. et al. (2021) Immobilization of PETase enzymes on magnetic iron oxide nanoparticles for the decomposition of microplastic PET. *Nanoscale Adv.* **3**, 4395–4399, https://doi.org/10.1039/D1NA00243K
- 157 Heyde, S.A.H., Arnling Bååth, J., Westh, P., Nørholm, M.H.H. and Jensen, K. (2021) Surface display as a functional screening platform for detecting enzymes active on PET. *Microb. Cell Fact.* **20**, 93, https://doi.org/10.1186/s12934-021-01582-7
- 158 Shi, L., Liu, H., Gao, S., Weng, Y. and Zhu, L. (2021) Enhanced extracellular production of *Is*PETase in *Escherichia coli* via engineering of the pelB signal peptide. *J. Agric. Food Chem.* **69**, 2245–2252, https://doi.org/10.1021/acs.jafc.0c07469
- 159 Su, L., Chen, S., Yi, L., Woodard, R.W., Chen, J. and Wu, J. (2012) Extracellular overexpression of recombinant *Thermobifida fusca* cutinase by alpha-hemolysin secretion system in E. coli BL21(DE3). *Microb. Cell Fact.* 11, 8, https://doi.org/10.1186/1475-2859-11-8
- 160 Beckwith, J. (2013) The Sec-dependent pathway. Res. Microbiol. 164, 497-504, https://doi.org/10.1016/j.resmic.2013.03.007
- 161 Awaja, F. and Pavel, D. (2005) Recycling of PET. Eur. Polym. J. 41, 1453-1477, https://doi.org/10.1016/j.eurpolymj.2005.02.005
- 162 Sangkhawasi, M., Remsungnen, T., Vangnai, A.S., Maitarad, P. and Rungrotmongkol, T. (2022) Prediction of the glass transition temperature in polyethylene terephthalate/polyethylene vanillate (PET/PEV) blends: a molecular dynamics study. *Polymers* 14, 2858, https://doi.org/10.3390/polym14142858
- 163 Konishi, T. and Miyamoto, Y. (2010) Smectic structure and glass transition in poly(butylene terephthalate). Polym. J. 42, 349–353, https://doi.org/10.1038/pj.2010.5
- 164 Cameron, R.E. and Kamvari-Moghaddam, A. (2012) Synthetic bioresorbable polymers. In *Durability and Reliability of Medical Polymers* (Jenkins, M. and Stamboulis, A., eds), pp. 96–118, Elsevier, https://doi.org/10.1533/9780857096517.1.96
- 165 Nair, N.R., Sekhar, V.C., Nampoothiri, K.M. and Pandey, A. (2017) Biodegradation of Biopolymers. In *Current Developments in Biotechnology and Bioengineering* (Pandey, A., Negi, S. and Soccol, C.R., eds), pp. 739–755, Elsevier
- 166 Chuah, H.H. (2001) Poly(trimethylene terephthalate). Encyclopedia of Polymer Science and Technology, John Wiley & Sons, Inc., Hoboken, NJ, USA, https://doi.org/10.1002/0471440264.pst292
- 167 Mebarki, F. and David, E. (2018) Dielectric characterization of thermally aged recycled Polyethylene Terephthalate and Polyethylene Naphthalate reinforced with inorganic fillers. *Polym. Eng. Sci.* **58**, 701–712, https://doi.org/10.1002/pen.24602
- 168 Biron, M. (2017) Renewable Plastics Derived From Natural Polymers. In *Industrial Applications of Renewable Plastics* (Biron, M., ed.), pp. 115–154, Elsevier, https://doi.org/10.1016/B978-0-323-48065-9.00004-2
- 169 Wang, L., Zhang, M., Lawson, T., Kanwal, A. and Miao, Z. (2019) Poly(butylene succinate- co -salicylic acid) copolymers and their effect on promoting plant growth. *R. Soc. Open Sci.* **6**, 190504, https://doi.org/10.1098/rsos.190504
- 170 Bhushan, B. and Kumar, R. (2019) Plasma treated and untreated thermoplastic biopolymers/biocomposites in tissue engineering and biodegradable implants. In *Materials for Biomedical Engineering* (Holban, A.-M. and Grumezescu, A.M., eds), pp. 339–369, Elsevier
- 171 Hatakeyama, H., Matsumura, H. and Hatakeyama, T. (2013) Glass transition and thermal degradation of rigid polyurethane foams derived from castor oil-molasses polyols. *J. Therm. Anal. Calorim.* **111**, 1545–1552, https://doi.org/10.1007/s10973-012-2501-5