



## Article

# The Effect of the Petrography, Mineralogy, and Physical Properties of Limestone on Mode I Fracture Toughness under Dry and Saturated Conditions

Sajad Safari Farrokhad <sup>1</sup>, Gholam Reza Lashkaripour <sup>1,\*</sup>, Nasser Hafezi Moghaddas <sup>1</sup>, Saeed Aligholi <sup>2</sup> and Mohanad Muayad Sabri Sabri <sup>3</sup>

<sup>1</sup> Department of Geology, Faculty of Science, Ferdowsi University of Mashhad, Mashhad 9177948974, Iran

<sup>2</sup> Institute of Innovation, Science and Sustainability, Federation University Australia, Ballarat, VIC 3350, Australia

<sup>3</sup> Peter the Great St. Petersburg Polytechnic University, 195251 St. Petersburg, Russia

\* Correspondence: lashkaripour@um.ac.ir

**Abstract:** Determining the fracture toughness of rock materials is a challenging, costly, and time-consuming task, as fabricating a sharp crack in rock specimens will lead to failure of the specimen, and preparing specimens for determining the rock fracture toughness requires special equipment. In this paper, the relationship between mode I fracture toughness ( $K_{IC}$ ) with the rock index properties, mineralogy, and petrography of limestone is investigated using simple nonlinear and simple/multiple linear regression analyses to provide alternative methods for estimating the fracture toughness of limestones. The cracked chevron notched Brazilian disk (CCNBD) method was applied to 30 limestones with different petrographic and mineralogical characteristics under both dry and saturated conditions. Moreover, the index properties of the same rocks, including the density, porosity, electrical resistivity, P and S wave velocities, Schmidt rebound hardness, and point load index, were determined. According to the statistical analyses, a classification based on the petrography of the studied rocks was required for predicting the fracture toughness from index properties. By classifying the limestones based on petrography, reliable relationships with high correlations can be introduced for estimating the fracture toughness of different limestones using simple tests.

**Keywords:** mode I fracture toughness; limestone; petrography; rock index properties



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## 1. Introduction

Fracture toughness is defined as material resistance against crack growth [1]. The development and coalescence of cracks are the most important factors of rock failure with quasi-brittle behavior. Therefore, for analyzing the failure of rock materials, determining the fracture toughness is essential. This parameter is widely used in the fields of rock blasting, underground space stability, hydraulic fracturing, earthquake dynamic analysis, rock slope stability, and for evaluation of the drill-ability of rock masses.

Different studies have recently been conducted to develop some models for predicting the mechanical properties [2–14] and fracture toughness [15–20] of rock materials, including limestone. Akram et al. [21] reported a reverse relationship between mechanical properties and the percentages of sparite and allochems, and a direct relationship between the mechanical properties and the percentages of micrite and dolomite of limestone. Aligholi et al. [22] provided some relationship between the mechanical properties with the basic physical and dynamic characteristics of igneous rocks. Roy et al. [23] showed that the strength of sedimentary rocks decreased when the water content increased; consequently, the mechanical properties are strongly influenced by the percentage of water saturation. In addition, they estimated the rock fracture toughness using Young's modulus and the Brazilian tensile strength. By investigating the effect of limestone texture on its mechanical behavior,

Ajalloeian et al. [24] concluded that the best model for predicting Young's modulus of carbonate rocks is multiple regression, by using some petrographic characteristics such as dolomitic percentage, the average grain size, and the percentage of allochems and carbonate. Zhixi et al. [25] reported a close relationship between  $K_{IC}$  and the physicommechanical properties of rock materials. According to Saeidi et al. [26],  $K_{IC}$  can be predicted using brittleness index. Some empirical relationships to predict  $K_{IC}$  from the index properties are outlined in Table 1.

**Table 1.** Some empirical relationships between  $K_{IC}$  and index properties.

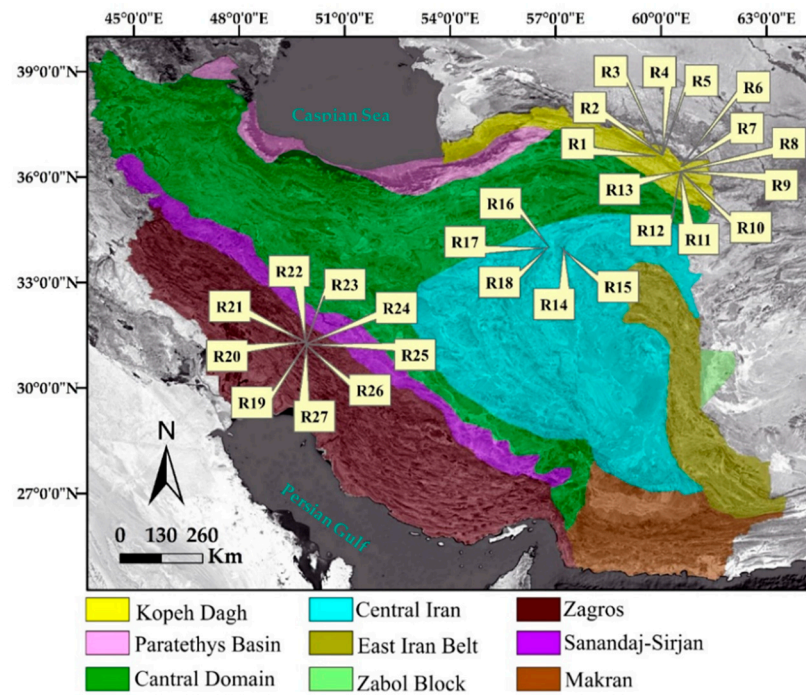
Empirical Relation	Rock Type	R <sup>2</sup> (%)	Units	Reference
$K_{IC} = 0.00035 V_P - 0.18$	Granite and marble	64	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_P$ (m/s)	[27]
$K_{IC} = 0.00071 V_S - 0.29$	Granite and marble	44	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_S$ (m/s)	[27]
$K_{IC} = 2.45 \rho - 5.19$	Granite and marble	26	$K_{IC}$ (MPa m <sup>1/2</sup> ), $\rho$ (gr/cm <sup>3</sup> )	[27]
$K_{IC} = -0.5 n + 1.7$	Granite and marble	36	$K_{IC}$ (MPa m <sup>1/2</sup> ), $n$ (%)	[27]
$K_{IC} = 3.21 \rho - 6.95$	Different types	91	$K_{IC}$ (MPa m <sup>1/2</sup> ), $\rho$ (gr/cm <sup>3</sup> )	[28]
$K_{IC} = 0.45 V_P - 0.58$	Sedimentary and igneous rocks	55	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_P$ (Km/s)	[29]
$K_{IC} = 0.9 V_S - 1.06$	Sedimentary and igneous rocks	60	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_S$ (Km/s)	[29]
$K_{IC} = 0.0037 e^{0.0022 \rho}$	Sedimentary and igneous rocks	54	$K_{IC}$ (MPa m <sup>1/2</sup> ), $\rho$ (Kg/m <sup>3</sup> )	[29]
$K_{IC} = -0.8111 V_P + 1.7901$	Sandstone	79	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_P$ (m/s)	[23]
$K_{IC} = 0.000361 V_P - 0.332$	Sandstone	92	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_P$ (m/s)	[25]
$K_{IC} = 0.0006147 V_S - 0.5517$	Sandstone	90	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_S$ (m/s)	[25]
$K_{IC} = 0.000054074 V_P + 0.3876$	Shale	56	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_P$ (m/s)	[25]
$K_{IC} = 0.0001021 V_S + 0.349$	Shale	64	$K_{IC}$ (MPa m <sup>1/2</sup> ), $V_S$ (m/s)	[25]
$K_{IC} = 0.0995 I_{S50} + 1.11$	Sedimentary rock	45	$K_{IC}$ (MPa m <sup>1/2</sup> ), $I_{S50}$ (MPa)	[30]

In this study, the effect of the saturation condition on the fracture toughness of limestone has been investigated, considering the types of petrography. Moreover, because of the complexity of measuring fracture toughness, the index characteristics of the limestones studied were determined, and their correlations with fracture toughness were examined. As the determination of  $K_{IC}$  is one of the most destructive, time consuming, and costly tests, it is very useful to predict it using non-destructive and simple test methods, which is one of the main aims of this study.

## 2. Materials and Methods

### 2.1. Materials

Thirty limestone blocks collected from different regions of Iran were studied (Figure 1). Some photomicrographs of the studied samples are represented in Figure 2. The locations, formation ages, and petrographic classification [31,32] of the studied limestones are summarized in Table 2. Among the studied formations, Asmari is the youngest, which belongs to the Oligo–Miocene era, while Jamal is the oldest formation with the age of early Gzhelian to Asselian.



**Figure 1.** Main sedimentary structural zones of Iran (modified from Aghanabati 2004 [33]) and the location of the studied rock samples.

**Table 2.** Age, sampling zone, and type of rocks.

Zone	Formation	Specimen No.	Age	Rock Type	
Koppeh Dagh	Chehel Kaman	R9	Paleocene	Sandy Limestone	
	Pesteligh	R2	Paleocene	Sandy Limestone	
		R10		Sandy Limestone	
	Kalat	R11	Maastrichtian	Sandy Limestone	
	Neyzar	R1	Maastrichtian	Sandy Limestone	
	Aitamir	R12	Upper Aptian–Middle Cenomanian	Rudstone	
	Sarcheshmeh	R13	Upper Barremian–Middle Aptian	Grainstone	
	Tirgan		R6	Barremian–Aptian	Grainstone
			R5		Mudstone
			R4		Packstone
			R3		Grainstone
			R14		Grainstone
	Shurijeh		R7	Upper Jurassic–Lower Cretaceous	Sandy Limestone
R8			Sandy Limestone		
Mozduran		R17	Upper Jurassic	Dolomitic limestone	
		R16		Dolostone	
Central Iran	Qaleh Dokhtar	R18	Callovian–Kimmeridgian	Wackestone	
	Esfandiar	R19	Tithonian	Floatstone	
	Jamal	R20	Early Gzhelian–Asselian	Wackestone	
		R21		Framestone	

Table 2. Cont.

Zone	Formation	Specimen No.	Age	Rock Type
Zagros	Asmari	R30	Oligo–Myocene	Dolomitic limestone
		R29		Dolomitic limestone
		R28		Dolo Mudstone
		R27		Dolo Mudstone
		R26		Dolo Mudstone
		R25		Dolo Mudstone
		R24		Dolo Mudstone
		R23		Packstone
		R25		Dolomitic limestone

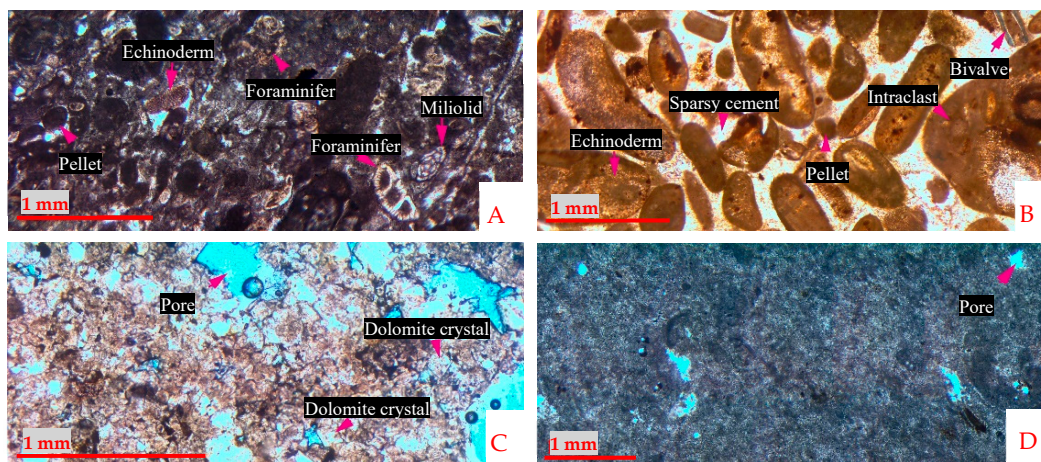


Figure 2. Some photomicrographs of the studied samples: Packstone- R23 (A), Grainstone- R13 (B), Dolostone- R16 (C), and Dolo Mudstone- R28 (D).

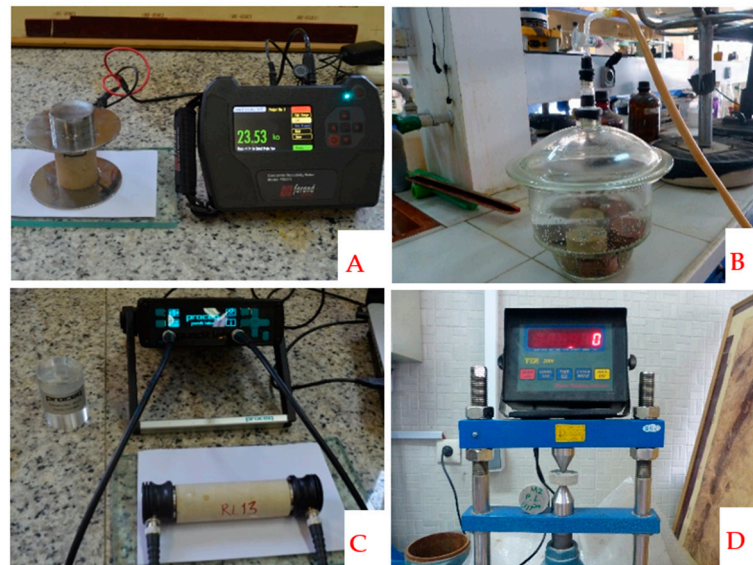
## 2.2. Physicomechanical Tests

Different standard tests have been employed to determine the physical, mechanical, and dynamic properties of the studied limestones. Cylindrical cores with a diameter of 54 mm (NX) were extracted from limestone blocks for such a purpose. The physical properties, including the dry density and porosity, were determined according to the ISRM suggested method [34]. The electrical resistance was measured using a portable digital device (Figure 3A). In this method, the resistivity value was measured based on the following relationship between the electrical resistance and geometrical features of the sample, including the radius, length, and cross sectional area of the rock cores (Equation (1)).

$$R = \rho_e \frac{L}{A} \quad (1)$$

The samples were fully saturated with water in a vacuum state for conducting tests under a saturated condition. Moreover, the specimens were placed in an oven at 105 °C for 24 h for conducting tests under a dry condition. Then, they were placed in a desiccator containing calcium silicate powder in a vacuum state for 3 h (Figure 3B). The ultrasonic wave velocity of the samples was determined using a portable digital device, as per the ISRM suggested method [35] (Figure 3C). The point load index was measured using a digital device, according to the ISRM suggested method [36] (Figure 3D). The point load experiments tests were carried out under both dry and saturated conditions on cylindrical cores axially with a length to diameter ratio of 0.3. The measured physical and mechanical properties of the studied rocks are presented in Table 3.





**Figure 3.** Simple test methods: electrical resistivity (A), vacuum saturation (B), ultrasonic wave velocity (C), and point load index (D).

### 2.3. Mode I Fracture Toughness Tests

Several methods have been proposed to measure the  $K_{IC}$  of quasi-brittle materials [19,37–43]. In this study, CCNBD specimens were used. The  $K_{IC}$  of the studied specimens was determined under dry and saturated conditions according to the ISRM suggested method [35]. Based on this method, the results of the fracture toughness tests are acceptable for samples that are located in the valid range, according to Figure 4. To determine the position of the samples in the valid range, the geometric characteristics of the samples shown in Figure 5 and the following formulas (Equations (2) to (5)) were used. The valid ranges are the space enclosed by the graphs of Equations (6) to (11), as shown in Figure 4.

$$\alpha_0 = \frac{a_0}{R} \quad (2)$$

$$\alpha_1 = \frac{a_1}{R} \quad (3)$$

$$\alpha_B = \frac{B}{R} \quad (4)$$

$$\alpha_s = \frac{R_s}{R} \quad (5)$$

$$\text{Line0} \rightarrow \alpha_1 \geq 0.4 \quad (6)$$

$$\text{Line1} \rightarrow \alpha_1 \geq \frac{\alpha_B}{2} \quad (7)$$

$$\text{Line2} \rightarrow \alpha_B \leq 1.04 \quad (8)$$

$$\text{Line3} \rightarrow \alpha_1 \leq 0.8 \quad (9)$$

$$\text{Line4} \rightarrow \alpha_B \leq 1.1729 \times \alpha_1^{1.6666} \quad (10)$$

$$\text{Line5} \rightarrow \alpha_B \geq 0.44 \quad (11)$$

**Table 3.** Engineering characteristics of the studied rocks.

Sample Name	V <sub>S</sub> (Km/s)	V <sub>P-Dry</sub> (Km/s)	V <sub>P-Sat</sub> (Km/s)	n (%)	ρ <sub>Sat</sub> (Ω.m)	ρ <sub>d</sub> (gr/cm <sup>3</sup> )	Water Ab. %	RN	I <sub>S50-Dry</sub> (MPa)	I <sub>S50-Sat</sub> (MPa)	K <sub>ICF-Dry</sub> (MPa m <sup>1/2</sup> )	K <sub>ICF-Sat</sub> (MPa m <sup>1/2</sup> )	K <sub>ICW-Dry</sub> (MPa m <sup>1/2</sup> )	K <sub>ICW-Sat</sub> (MPa m <sup>1/2</sup> )	K <sub>IC-Dry</sub> (MPa m <sup>1/2</sup> )	K <sub>IC-Sat</sub> (MPa m <sup>1/2</sup> )
R1	1.392	4.704	5.007	3.5	0.881	2.597	1.33	38	1.58	1.056	1.089	0.428	1.223	0.476	1.249	0.489
R2	1.59	2.477	3.499	13.7	0.001	2.398	5.7	30	0.645	0.226	0.394	0.126	0.436	0.141	0.45	0.144
R3	2.865	6.008	6.067	1.7	11,085.196	2.691	0.64	38	1.817	2.045	1.357	1.453	1.523	1.632	1.532	1.643
R4	3.219	6.404	6.124	1.5	14,465.061	2.696	0.56	41	1.704	1.667	1.239	1.293	1.361	1.46	1.367	1.469
R5	3.413	6.235	6.342	1.7	11,434.227	2.687	0.65	41	0.888	0.953	1.072	0.906	1.197	1.007	1.205	1.012
R6	2.395	6.319	6.114	1.6	19,190.949	2.685	0.61	36	1.698	1.735	1.149	1.176	1.279	1.304	1.287	1.312
R7	3.941	6.048	6.048	1.5	11.503	2.686	0.56	40	2.145	2.075	1.549	1.547	1.727	1.727	1.773	1.772
R8	3.424	6.057	6.261	1.7	7.363	2.69	0.64	37	2.578	2.163	1.655	1.443	1.831	1.59	1.891	1.647
R9	2.212	4.704	5.184	5.4	623.915	2.556	2.13	40	1.573	0.693	1.011	0.649	1.12	0.728	1.126	0.733
R10	1.692	2.718	2.925	11.1	0.104	2.378	4.66	37	0.48	0.293	0.31	0.231	0.347	0.254	0.355	0.263
R11	2.501	3.764	3.965	7.4	193.511	2.444	3.03	41	2	1.333	1.26	0.419	1.381	0.459	1.386	0.46
R12	3.842	5.139	5.714	3.1	3878.783	2.635	1.17	35	1.68	1.653	1.241	-	1.364	-	1.369	-
R13	3.676	5.324	5.615	3.2	3435.236	2.606	1.24	44	1.547	1.093	1.017	0.996	1.133	1.097	1.14	1.102
R14	2.851	6	6.044	1.7	5409.651	2.653	0.65	42	1.28	1.547	1.011	1.02	1.12	1.11	1.126	1.157
R15	3.269	6.109	5.92	2.3	5800.758	2.649	0.86	44	1.28	1.28	0.866	1.166	0.948	1.286	0.951	1.293
R16	2.438	4.87	5.323	8.6	1066.068	2.516	3.42	40	2.08	1.627	1.099	0.971	1.217	1.074	1.224	1.079
R17	2.951	6	5.938	2.7	4319.988	2.661	1.02	44	0.667	0.4	0.832	0.803	0.913	0.91	0.916	0.916
R18	2.793	5.782	5.844	2.6	5162.635	2.65	0.98	36	1.756	1.447	1.111	1.012	1.243	1.129	1.25	1.136
R19	4.451	6.544	6.301	1.4	11,958.108	2.726	0.5	42	1.392	1.17	1.11	1.028	1.227	1.137	1.233	1.144
R20	3.527	6.277	6.385	1.5	20,879.598	2.687	0.55	37	1.488	1.622	1.061	1.193	1.187	1.327	1.195	1.335
R21	2.928	5.798	6.249	2	15,471.565	2.679	0.74	41	1.531	0.845	1.074	1.363	1.194	1.509	1.201	1.517
R22	1.815	3.984	4.081	18.4	531.007	1.98	9.31	36	0.609	0.707	0.589	0.377	0.65	0.413	0.653	0.414
R23	3.346	4.762	4.734	6.9	407.021	1.57	4.41	44	0.956	0.854	0.726	0.487	0.791	0.53	0.793	0.531
R24	3.151	5.582	5.202	9.1	158.746	2.5	3.64	51	2.218	1.602	0.963	0.867	1.05	0.945	1.052	0.947
R25	2.584	4.922	4.63	10.2	157.699	2.5	4.09	43	2.03	1.108	0.836	0.604	0.917	0.654	0.92	0.654
R26	3.425	5.167	5.003	9.2	540.381	2.51	3.67	47	2.086	1.315	1.144	0.806	1.249	0.881	1.252	0.883
R27	3.51	5.424	5.2	6.8	501.929	2.59	2.62	57	2.806	2.056	1.241	1.149	1.364	1.266	1.369	1.271
R28	2.405	5.04	4.915	8.9	257.932	2.5	3.54	46	0.353	1.037	1.124	0.887	1.224	0.972	1.227	0.975
R29	2.303	4.196	5.074	13.3	684.546	2.11	6.27	43	0.627	0.561	0.334	0.292	0.364	0.318	0.365	0.318
R30	2.787	4.591	4.631	11.9	502.143	2.43	4.89	45	1.266	1.24	0.765	0.511	0.844	0.56	0.849	0.562

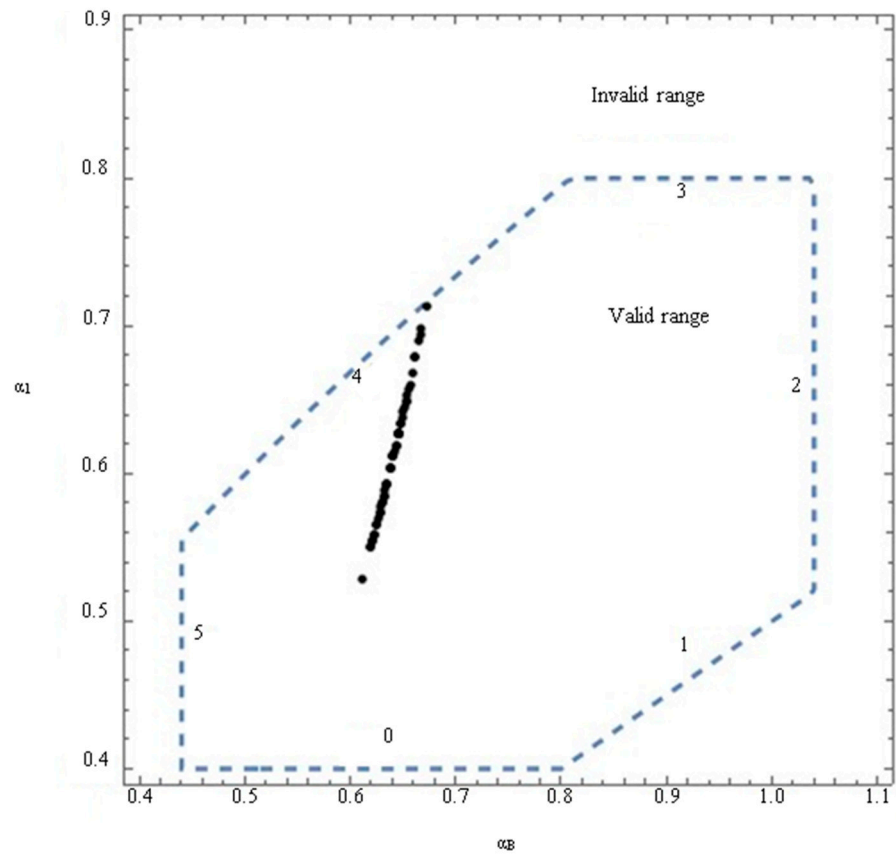


Figure 4. Position of the samples in the valid geometrical range.

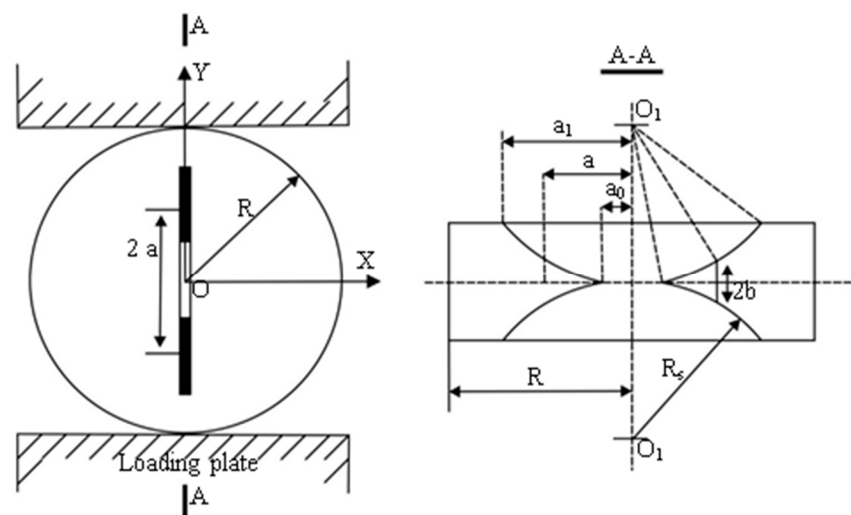
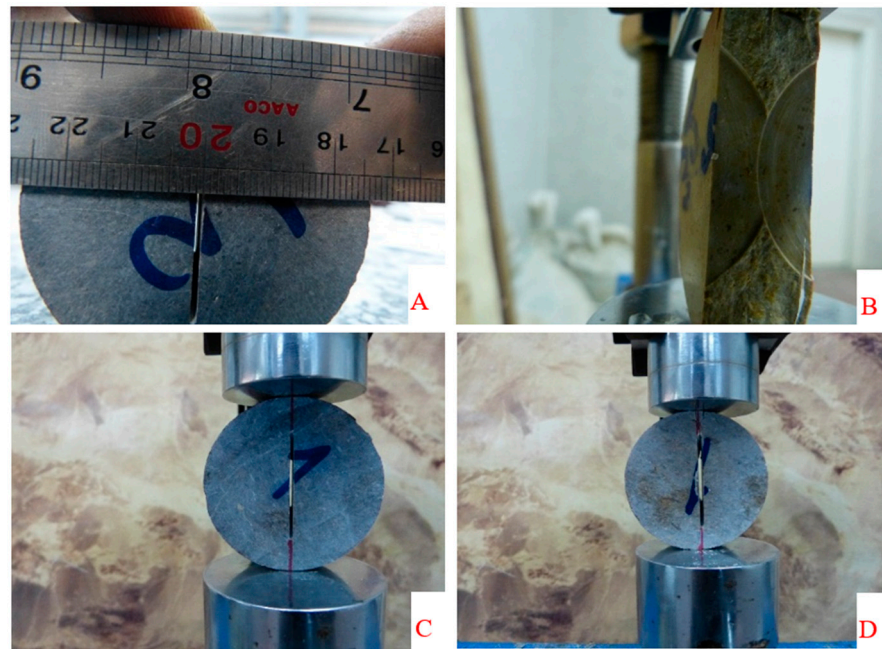


Figure 5. Geometry and loading condition of the CCNBD specimen [40].

The notch opening width of the specimens was less than 1 mm (Figure 6). The chevron notch crack cross-section under loading mode I are represented in Figure 6C,D before and after failure, respectively. For all of the samples, the parameters of  $\alpha_0 = 0.2428$  and  $R = 26.5$  mm were constant. The value of  $\alpha_S$  was 0.7679. The values of  $\alpha_1$  and  $\alpha_B$  were different, and were determined based on the position of each sample in the given valid range (Figure 5). The value of  $\alpha_1$  is calculated using Equation (12).

$$\alpha_1 = \sqrt{\alpha_S^2 - \left( \sqrt{\alpha_S^2 - \alpha_0^2} - \frac{\alpha_B}{2} \right)^2} \tag{12}$$



**Figure 6.** Wideness of the chevron crack (A), cross-section of the chevron notch (B), loading mode-I before failure (C), and loading mode-I after failure (D).

To determine  $K_{IC}$ , the methods presented by Atkinson et al. [44], Fowell [45], and Wang et al. [46] were used (Equations (13) and (14)). The resulting  $K_{IC}$  values are presented in Table 3.  $A_i$  is determined using Equations (15) to (19), and  $T_i$  is determined in terms of the  $a/R$  ratio in Atkinson's proposed method.

$$K_{IC} = \frac{P_{Max}}{RB} \sqrt{\frac{\alpha}{\pi}} \sqrt{\frac{\alpha_1 - \alpha_0}{\alpha - \alpha_0}} N_I \quad (13)$$

$$N_I = \sum_{i=1}^n T_i \left(\frac{a}{R}\right)^{2i-2} A_i(\theta) \quad (14)$$

$$A_1 = 1 - 4\sin^2\theta \quad (15)$$

$$A_2 = 8\sin^2\theta(1 - 4\cos^2\theta) \quad (16)$$

$$A_3 = -4\sin^2\theta(3 - 36\cos^2\theta + 48\cos^4\theta) \quad (17)$$

$$A_4 = -16\sin^2\theta(-1 + 24\cos^2\theta - 80\cos^4\theta + 64\cos^6\theta) \quad (18)$$

$$A_5 = -20\sin^2\theta(1 - 4\cos^2\theta + 240\cos^4\theta - 448\cos^6\theta + 256\cos^8\theta) \quad (19)$$

The value of  $u$  and  $v$  in equations provided by Fowell (Equations (20)–(21)) are determined using  $\alpha_0$  and  $\alpha_5$ . Although the  $u$  and  $v$  values are different in the Wang method, Equations (20)–(21) are similarly used [27,39,47].

$$K_{IC} = \frac{P_{Max}}{B\sqrt{D}} \gamma_{min}^* \quad (20)$$

$$\gamma_{min}^* = u \cdot e^{v \cdot \alpha_1} \quad (21)$$

### 3. Results and Discussion

#### 3.1. Analyzing the Behavior of Samples under Dry and Saturated States

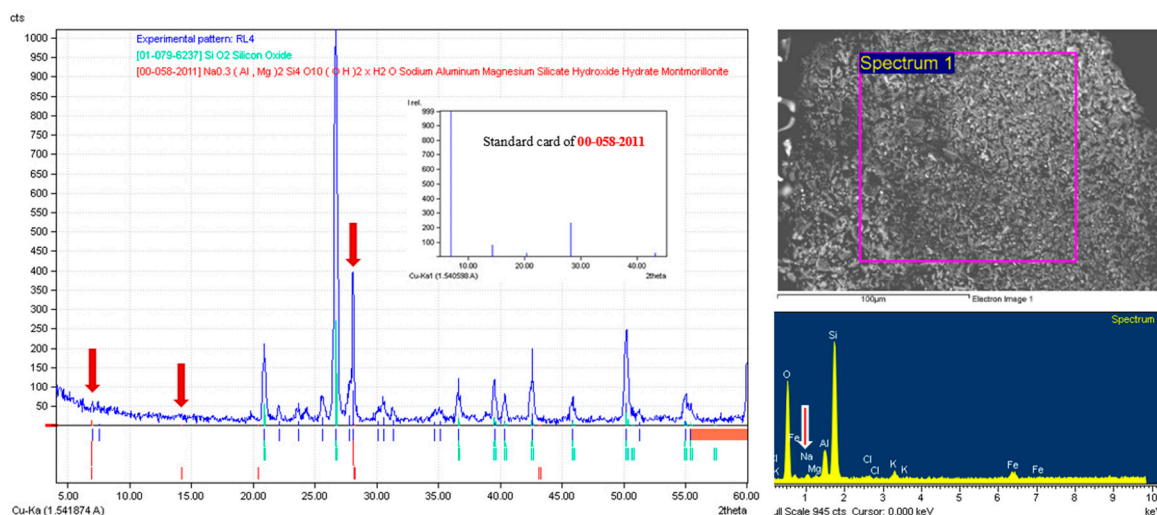
After conducting the fracture toughness test on the selected limestones, it was observed that in most of the samples, including sandy limestones, dolomite limestones,



floatstones, and mudstones, the fracture toughness was lower in the saturated state than in the dry condition. However, the toughness values of the wackestone, packstone, grainstone, and framestone samples did not show any dependency on the saturation state. To investigate this, factors such as the porosity, petrography of thin sections, and mineralogy of the samples were examined.

Samples R20 and R18 were two wackestone samples and both contained kaolinite. If the presence of this clay mineral had an effect on the toughness value in a saturated or dry state, we would have seen the same behavior in these samples as well, i.e., less fracture toughness under a saturation condition. Thus, it can be somehow concluded that the presence of kaolinite had no effect on the variations of toughness as a function of the saturation state. The porosity of the R20 and R18 samples was equal to 1.5 and 2.6, respectively. In general, it was observed that porosity was the most dominant factor affecting the variations of fracture toughness for wackestone, packstone, grainstone, and framestone, which did not show any particular trend considering the saturation state. In the samples with a porosity of more than 2.5%, the fracture toughness decreased under the saturated state, while the samples with a porosity less than 2.5% showed a higher fracture toughness under a saturated state.

Samples R15, R4, and R23 were placed in packstone category in terms of petrography. According to the XRD and EDS analyses, the R15 sample contained the montmorillonite clay mineral (Figure 7). It is notable that, in this sample, the fracture toughness was higher under a saturated state. The porosity of the R15, R4, and R23 samples was 1.5, 2.3, and 6.9, respectively. Again, it was observed that, irrespective of mineralogy, porosity is the main factor controlling the fracture toughness as a function of the saturation state. In the studied packstone samples, if the porosity was higher than 2.5%, the fracture toughness was higher under a dry state, but if the porosity was less than 2.5%, the fracture toughness was higher under a saturated state.



**Figure 7.** Result of XRD and EDS experiments for R15.

Samples R14, R3, R6, and R13 were categorized as grainstone according to their petrography, and their porosity values were equal to 1.6, 1.7, 1.7, and 3.2 respectively. R14 contained broken particles (Figure 8), R3 contained glauconite clay mineral, and R6 contained both glauconite clay mineral and broken particles, as well as microcracks. All of these samples showed higher fracture toughness values under the saturated state, and the only common parameter in these samples was a lower porosity.

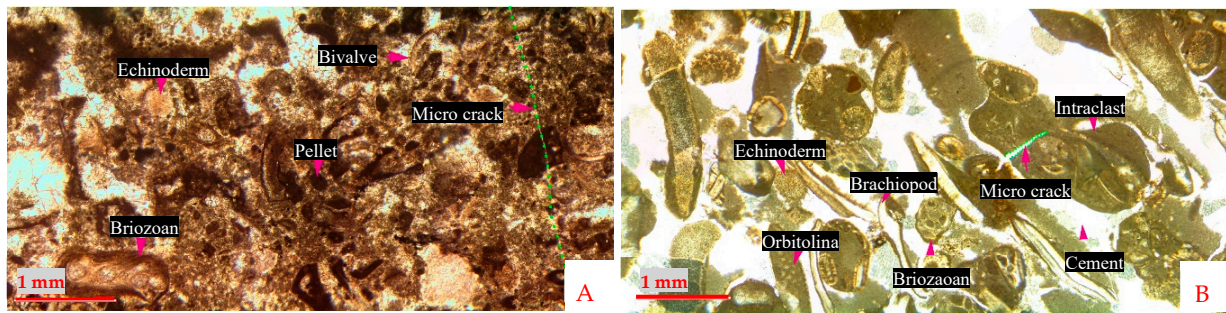


Figure 8. Thin section photomicrographs of some of the studied samples: R20 (A) and R14 (B).

Therefore, the presence of water-sensitive clay minerals in the samples of wackestone, packstone, and grainstone had no effect on the variations of fracture toughness as a function of the saturation state, and the only factor affecting it was the porosity of the sample. It should also be mentioned that the R1, R2, and R10 rock samples contained glauconite; the R11, R29, and R30 rock samples contained montmorillonite; R18 contained kaolinite; and sample R9 contained palygorcite. According to our analyses, because of the high porosity values of these rock samples, which were more than 2.5%, their fracture toughness values were lower under a saturated state.

### 3.2. Normality Test of the Data

Normality of errors was considered by default, and because the dependent variables were associated with errors, data normality should be examined. Initially, the histograms, normal curves, and box diagrams for the dependent variable were plotted (Figure 9). Then, the skewness and kurtosis of the data were determined. Skewness represented symmetry or asymmetry of the data, and kurtosis indicate if the data have heavy/light tails in comparison with the normal distribution. In general, if the skewness and kurtosis were between  $-2$  to  $2$ , the data will have normal distribution. In addition, by using the box diagram, the scattered data were detected. In a usual plotting box diagram, if data have a significant difference compared with the rest, it are identified as scattered data and are treated in different ways. Generally, that data are deleted and replaced with the mean or the first or third quartile. Regarding the skewness and kurtosis values, dependent variables are normal.

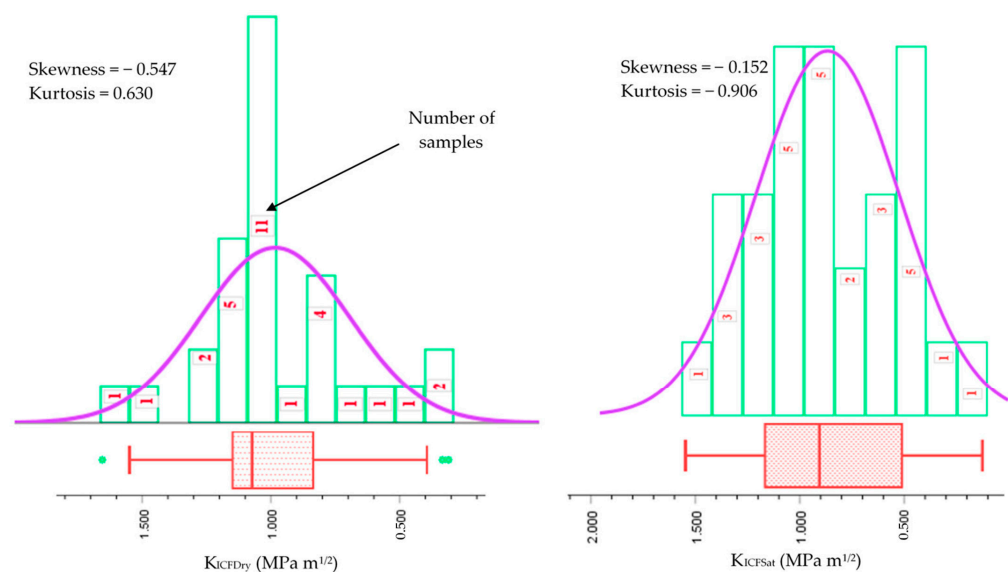


Figure 9. Histograms and boxplots of the dependent variable.

### 3.3. Simple Regression

Linear/nonlinear simple regression with a 95% confidence level is used to determine the correlation between the fracture toughness and index properties. According to the results of the Pearson correlation, there is a high correlation among the  $K_{IC}$  calculated using the Atkinson et al. [44], Fowell [45], and Wang et al. [46] methods for the dry (Table 4) and saturated states (Table 5). Therefore, only the results of the Fowell method are used to determine the relationship between the  $K_{IC}$  and index properties.

**Table 4.** Correlation among  $K_{IC}$  determined from three different methods under a dry condition.

		$K_{ICW-Dry}$ (MPa m <sup>1/2</sup> )	$K_{IC-Dry}$ (MPa m <sup>1/2</sup> )
$K_{ICF-Dry}$ (MPa m <sup>1/2</sup> )	RMSE	0.0108	0.0181
	R <sup>2</sup> (%)	99.91	99.75
	Adj. R <sup>2</sup> (%)	99.91	99.74
	<i>p</i> -Value	0.000	0.000
Equation		$K_{ICW-Dry} = 1.11203 K_{ICF-Dry} - 0.00633$	$K_{IC-Dry} = 1.1329 K_{ICF-Dry} - 0.018$

**Table 5.** Correlation among  $K_{IC}$  determined from three different methods under a saturated state.

		$K_{ICW-Sat}$ (MPa m <sup>1/2</sup> )	$K_{IC-Sat}$ (MPa m <sup>1/2</sup> )
$K_{ICF-Sat}$ (MPa m <sup>1/2</sup> )	RMSE	0.0109	0.01492
	R <sup>2</sup> (%)	99.94	99.89
	Adj. R <sup>2</sup> (%)	99.94	99.89
	<i>p</i> -Value	0.000	0.000
Equation		$K_{ICW-Sat} = 1.11653 K_{ICF-Sat} - 0.00839$	$K_{IC-Sat} = 1.13465 K_{ICF-Sat} - 0.01444$

Firstly, the correlation between the fracture toughness of the dry and saturated states with the index properties was investigated for all of the samples. The simple linear regression showed poor results. This is because limestone has a wide range of textural and petrological features. Therefore, according to the textural diversity of limestone, petrographic studies of the samples were conducted using optical microscopy and the samples were classified in five classes accordingly (Table 6). Mud supported limestones were placed in class 1A, grain supported samples were categorized as class 1B, sandy limestones were placed in class 2, coarse crystal dolomite limestones were placed in class 3A, and microcrystalline dolomite limestones were placed in class 3B.

**Table 6.** Rock classes based on petrographic study.

Rock Code	Class	Petrography	Rock Code	Class	Petrography
R5	1A	Mudstone	R10	2	Sandy limestone
R18	1A	Wackestone	R8	2	Sandy limestone
R20	1A	Wackestone	R7	2	Sandy limestone
R21	1A	Framestone	R2	2	Sandy limestone
R19	1B	Floatstone	R1	2	Sandy limestone
R4	1B	Packstone	R22	3A	Dolomitic limestone
R23	1B	Packstone	R16	3A	Dolostone
R15	1B	Packstone	R29	3A	Dolomitic limestone
R6	1B	Grainstone	R17	3A	Dolomitic limestone
R3	1B	Grainstone	R30	3A	Dolomitic limestone
R13	1B	Grainstone	R24	3A	Dolostone
R14	1B	Grainstone	R25	3B	Dolo mudstone
R12	1B	Rudstone	R28	3B	Dolo mudstone
R9	2	Sandy Limestone	R26	3B	Dolo mudstone
R11	2	Sandy Limestone	R27	3B	Dolo mudstone

By applying this classification, more meaningful correlations were obtained between the fracture toughness and physical characteristics of the studied limestones (Table 7).

The relationship between the  $K_{IC}$  and index properties for each class were determined under dry (Figure 10) and saturated conditions (Figure 11). The best relationship was determined for each class as well as for all of the rock samples based on simple linear/nonlinear regression analyses (Table 8). Classification of the samples according to petrographic studies showed acceptable relationships obtained from simple linear/nonlinear regression. Fracture toughness is generally inversely related to porosity and water absorption percentage, and is directly related to the ultrasonic wave velocity, density, and point load index. It is clear from Table 8 that by applying petrographic classification to the data, better correlations between fracture toughness and index properties were obtained.

**Table 7.** Linear correlation between the index properties and dry and saturated fracture toughness for all of the limestones and individual classes.

		n	V <sub>S</sub>	V <sub>PDry</sub>	V <sub>PSat</sub>	ρ <sub>Sat</sub>	ρ <sub>d</sub>	WA	RN	IS <sub>50Dry</sub>	IS <sub>50Sat</sub>
All Data	K <sub>ICFDry</sub>	46.92	29.27	44.22	41.34	5.40	35.16	48.86	0.96	52.27	68.56
	K <sub>ICFSat</sub>	58.68	44.09	73.27	71.23	28.30	41.22	57.91	1.82	29.48	58.98
Class 1A	K <sub>ICFDry</sub>	94.28	65.43	51.56	97.81	83.07	95.45	95.84	23.65	27.52	2.36
	K <sub>ICFSat</sub>	1.66	4.12	11.58	5.02	34.64	3.49	3.43	2.18	23.83	1.64
Class 1B	K <sub>ICFDry</sub>	46.24	0.62	18.49	44.49	35.26	48.58	47.47	54.02	87.42	72.93
	K <sub>ICFSat</sub>	73.79	8.65	55.35	67.90	43.97	73.10	73.96	34.50	76.39	74.30
Class 2	K <sub>ICFDry</sub>	83.36	64.00	85.38	79.39	0.25	75.86	83.17	35.52	98.41	91.78
	K <sub>ICFSat</sub>	69.89	87.24	85.19	80.28	0.64	80.10	68.56	15.76	65.77	82.81
Class 3A	K <sub>ICFDry</sub>	30.41	16.66	30.05	14.33	8.70	55.93	35.42	0.00	63.35	45.03
	K <sub>ICFSat</sub>	56.08	24.81	51.65	42.39	26.22	69.65	58.76	0.95	49.00	23.58
Class 3B	K <sub>ICFDry</sub>	68.80	27.68	9.00	38.35	69.34	44.88	68.53	41.50	0.12	25.05
	K <sub>ICFSat</sub>	95.84	30.80	40.67	67.06	29.94	67.12	95.06	84.82	6.23	64.02

**Table 8.** Statistical parameters of the simple linear/nonlinear regression between  $K_{IC}$  and the index properties.

	Dependent Variable	Independent Variables	Predictive Model	R <sup>2</sup> (%)	p-Value
All Data	K <sub>ICF-Dry</sub>	IS <sub>50-Sat</sub>	$y = 0.891 \times e^{0.596}$	69.5	0.000
	K <sub>ICF-Sat</sub>	V <sub>P-Sat</sub>	$y = 0.008 \times e^{2.758}$	75.2	0.000
		V <sub>P-Sat</sub>	$y = -0.087x + 1.62$	97.9	0.011
Class 1A	K <sub>ICF-Dry</sub>	n	$y = 0.044x + 0.994$	94.3	0.029
		ρ <sub>Sat</sub>	$y = 1.4586 \times e^{-0.032}$	93.1	0.035
		ρ <sub>d</sub>	$y = -3.229\ln(x) + 4.257$	95.5	0.023
	K <sub>ICF-Dry</sub>	W.A.	$y = 0.999 \times e^{0.107x}$	96.0	0.020
		IS <sub>50-Sat</sub>	$y = 0.616 \ln(x) + 0.871$	73.1	0.003
		IS <sub>50-Dry</sub>	$y = 0.756 \times e^{0.902}$	88.4	0.000
Class 1B	K <sub>ICF-Dry</sub>	V <sub>P-Sat</sub>	$y = 0.003 \times e^{3.24}$	80.3	0.003
		n	$y = 1.567 \times e^{-0.164x}$	84.6	0.001
	K <sub>ICF-Sat</sub>	ρ <sub>Sat</sub>	$y = 0.122 \times e^{0.246}$	83.5	0.001
		ρ <sub>d</sub>	$y = 0.141 \times e^{0.786x}$	86.7	0.001
		W.A.	$y = 1.362 \times e^{-0.233x}$	86.9	0.001
		IS <sub>50-Sat</sub>	$y = 0.887\ln(x) + 0.795$	79.6	0.003

Table 8. Cont.

	Dependent Variable	Independent Variables	Predictive Model	R <sup>2</sup> (%)	p-Value
Class 2	K <sub>ICF</sub> -Dry	V <sub>P</sub> -Dry	$y = 1.359\ln(x) - 0.889$	86.8	0.002
		V <sub>P</sub> -Sat	$y = 0.038 \times 2.08$	80.5	0.006
		n	$y = -0.102x + 1.683$	83.4	0.004
		ρd	$y = 8.823\ln(x) - 7.161$	76.1	0.010
		W.A.	$y = -0.239x + 1.654$	83.2	0.004
	K <sub>ICF</sub> -Sat	I <sub>S50</sub> -Sat	$y = 0.573\ln(x) + 1.14$	97.1	0.000
		I <sub>S50</sub> -Dry	$y = 0.647 \times e^{1.036}$	99.4	0.000
		V <sub>s</sub>	$y = 0.553x - 0.631$	87.3	0.002
		V <sub>P</sub> -Sat	$y = 0.022 \times e^{0.66x}$	84.3	0.004
		n	$y = 2.338 \times e^{-0.994}$	89.2	0.001
Class 3A	K <sub>ICF</sub> -Dry	W.A.	$y = 0.898 \times e^{-0.939}$	88.7	0.002
		I <sub>S50</sub> -Sat	$y = 0.663x - 0.051$	82.8	0.004
	K <sub>ICF</sub> -Sat	I <sub>S50</sub> -Dry	$y = 0.36\ln(x) + 0.74$	64.9	0.050
Class 3B	K <sub>ICF</sub> -Dry	ρd	$y = 0.025 \times e^{3.697}$	74.8	0.026
		V <sub>P</sub> -Sat	$y = 3.524\ln(x) - 4.537$	95.3	0.024
	K <sub>ICF</sub> -Sat	V <sub>P</sub> -Sat	$y = 0.0004 \times e^{1.068x}$	90.7	0.048
		n	$y = -0.156x + 2.229$	97.5	0.013
		W.A.	$y = -0.359x + 2.111$	97.2	0.014
		RN	$y = 1.767\ln(x) - 5.969$	89.2	0.055

### 3.4. Multiple Linear Regression

Multiple linear regression examines the simultaneous effect of several independent variables on a dependent variable. Various combinations of rock index properties were used to predict the K<sub>IC</sub> of the studied rocks. In addition, for verifying the accuracy of the results, statistical accuracy controllers, including root mean squared error (RMSE), VIF, R<sup>2</sup>, R<sup>2</sup> Adjust, and p-Value, were used. Initially, the p-value index was used to control the overall validity of the proposed models. A proposed model was considered to be statistically correct if its p-value was less than 0.05. The closer to zero, the more efficient the model. Then, the validity of each of the dependent variables was determined using the VIF criterion and the p-value. The value of the VIF criterion for each variable used in the model should be less than 10. The closer the RMSE indicator is to zero, the more functional the model. The most reliable models according to the statistical controllers are presented in Table 9. From this table, it can be clearly seen that by taking into account the petrographic characteristics of the studied limestones, their fracture toughness can be successfully estimated by means of their index properties.



**Table 9.** Statistical parameters of the multiple linear regression between the  $K_{IC}$  and index properties.

Class	Dependent Variable	Independent Variable	VIF	p-Value	Predictive Model	RMSE	R <sup>2</sup> (%)	Adj. R <sup>2</sup>	p-Value
All Data	$K_{ICF-Sat}$	Constant		0.000	$K_{ICF-Sat} = 0.2646 V_{P-Sat} + 0.3123 I_{S50-Sat} - 0.924$	0.1557	85.22	84.08	0.000
		$V_{P-Sat}$ (Km/s)	1.43	0.000					
		$I_{S50-Sat}$ (MPa)	1.43	0.000					
		Constant		0.000	$K_{ICF-Sat} = -0.04204 n + 0.3769 I_{S50-Sat} + 0.656$	0.1879	78.46	76.81	0.000
		n (%)	1.31	0.000					
		$I_{S50-Sat}$ (MPa)	1.31	0.000					
		Constant		0.000	$K_{ICF-Sat} = -0.0873 W.A. + 0.3765 I_{S50-Sat} + 0.627$	0.1931	77.27	75.52	0.000
		W.A. (%)	1.33	0.000					
		$I_{S50-Sat}$ (MPa)	1.33	0.000					
		Constant		0.002	$K_{ICF-Sat} = 0.1824 V_S + 0.523 \rho_d + 0.3246 I_{S50-Sat} - 1.367$	0.1934	78.07	75.43	0.000
$V_S$ (Km/s)	1.36	0.005							
$\rho_d$ (gr/cm <sup>3</sup> )	1.26	0.004							
$I_{S50-Sat}$ (MPa)	1.54	0.001							
Constant		0.018	$K_{ICF-Sat} = 0.1540 V_S + 0.000014 \rho_{Sat} + 0.377 \rho_d + 0.3367 I_{S50Sat} - 0.997$	0.1786	82.03	79.04	0.000		
$V_S$ (Km/s)	1.43	0.011							
$\rho_{Sat}$ ( $\Omega.m$ )	1.32	0.030							
$\rho_d$ (gr/cm <sup>3</sup> )	1.48	0.030							
$I_{S50-Sat}$ (MPa)	1.54	0.000							
$V_S$ (Km/s)	9.06	0.008	$K_{ICF-Sat} = 0.1059 V_S + 0.000020 \rho_{Sat} + 0.3928 I_{S50Sat}$	0.1936	96.30	95.87	0.000		
$\rho_{Sat}$ ( $\Omega.m$ )	1.69	0.002							
$I_{S50-Sat}$ (MPa)	8.69	0.000							
$\rho_{Sat}$ ( $\Omega.m$ )	1.61	0.001						$K_{ICF-Sat} = 0.000024 \rho_{Sat} + 0.5984 I_{S50Sat}$	0.2182
$I_{S50-Sat}$ (MPa)	1.61	0.000							
$K_{ICF-Dry}$	$V_{P-Dry}$ (Km/s)	1.18	0.001	$K_{ICF-Dry} = 0.116301 V_{P-Dry} + 0.270473 I_{S50-Dry}$	0.1778	70.00	69.72	0.000	
		$I_{S50-Dry}$ (MPa)	1.18						0.000
	Constant		0.000	$K_{ICF-Dry} = -0.03318 n + 0.2757 I_{S50-Dry} + 0.789$	0.1677	73.56	71.60	0.000	
	n (%)	1.14	0.000						
	$I_{S50-Dry}$ (MPa)	1.14	0.000						
Constant		0.000	$K_{ICF-Dry} = -0.0701 W.A. + 0.2646 I_{S50Dry} + 0.786$	0.1711	72.48	70.45	0.000		
W.A. (%)	1.19	0.000							
$I_{S50-Dry}$ (MPa)	1.19	0.000							
Class 1A	$K_{ICF-Sat}$	Constant		0.032	$K_{ICF-Sat} = -0.6096 V_S + 0.000040 \rho_{Sat} + 2.518$	0.0210	99.64	98.91	0.060
		$V_S$ (Km/s)	1.82	0.047					
	$\rho_{Sat}$ ( $\Omega.m$ )	1.82	0.039						
$K_{ICF-Dry}$	$V_{P-Dry}$ (Km/s)	3.95	0.001	$K_{ICF-Dry} = 0.038435 V_{P-Dry} + 0.062731 n + 0.72566$	0.0000	100	100	0.001	
		n %	3.95						0.001
$K_{ICF-Dry}$	Constant	$\rho_{Sat}$ ( $\Omega.m$ )	2.82	0.003	$K_{ICF-Dry} = -0.000001 \rho_{Sat} - 0.85596 \rho_d + 3.3853$	0.0001	100	100	0.003
		$\rho_d$ (gr/cm <sup>3</sup> )	2.82	0.010					
			2.82	0.005					
Class 1B	$K_{ICF-Sat}$	Constant		0.034	$K_{ICF-Sat} = -0.1115 W.A. + 0.379 I_{S50-Sat} + 0.67$	0.1077	89.75	85.66	0.003
		W.A. (%)	1.74	0.040					
		$I_{S50-Sat}$ (MPa)	1.74	0.039					
Class 2	$K_{ICF-Sat}$	Constant		0.004	$K_{ICF-Sat} = 0.3552 V_S + 0.2052 V_{P-Sat} - 1.122$	0.1244	96.86	95.30	0.001
		$V_S$ (Km/s)	2.16	0.01					
		$V_{P-Sat}$ (Km/s)	2.16	0.025					
		Constant		0.005	$K_{ICF-Sat} = 0.3570 V_S + 2.052 \rho_d - 5.366$	0.0919	98.29	97.43	0.000
$V_S$ (Km/s)	2.00	0.003							
$\rho_d$ (gr/cm <sup>3</sup> )	2.00	0.007							
Class 3A	$K_{ICF-Sat}$	$\rho_{Sat}$ ( $\Omega.m$ )	1.19	0.003	$K_{ICF-Sat} = 0.000140 \rho_{Sat} + 0.4767 I_{S50-Sat}$	0.0903	98.87	98.30	0.000
		$I_{S50-Sat}$ (MPa)	1.19	0.000					
	$K_{ICF-Dry}$	Constant	$V_S$ (Km/s)	4.82	0.043	$K_{ICF-Dry} = 0.679 V_S - 0.0687 RN + 0.3097 I_{S50-Dry} + 1.597$	0.0711	97.28	93.20
RN			4.97	0.041					
$I_{S50-Dry}$ (MPa)			1.36	0.025					

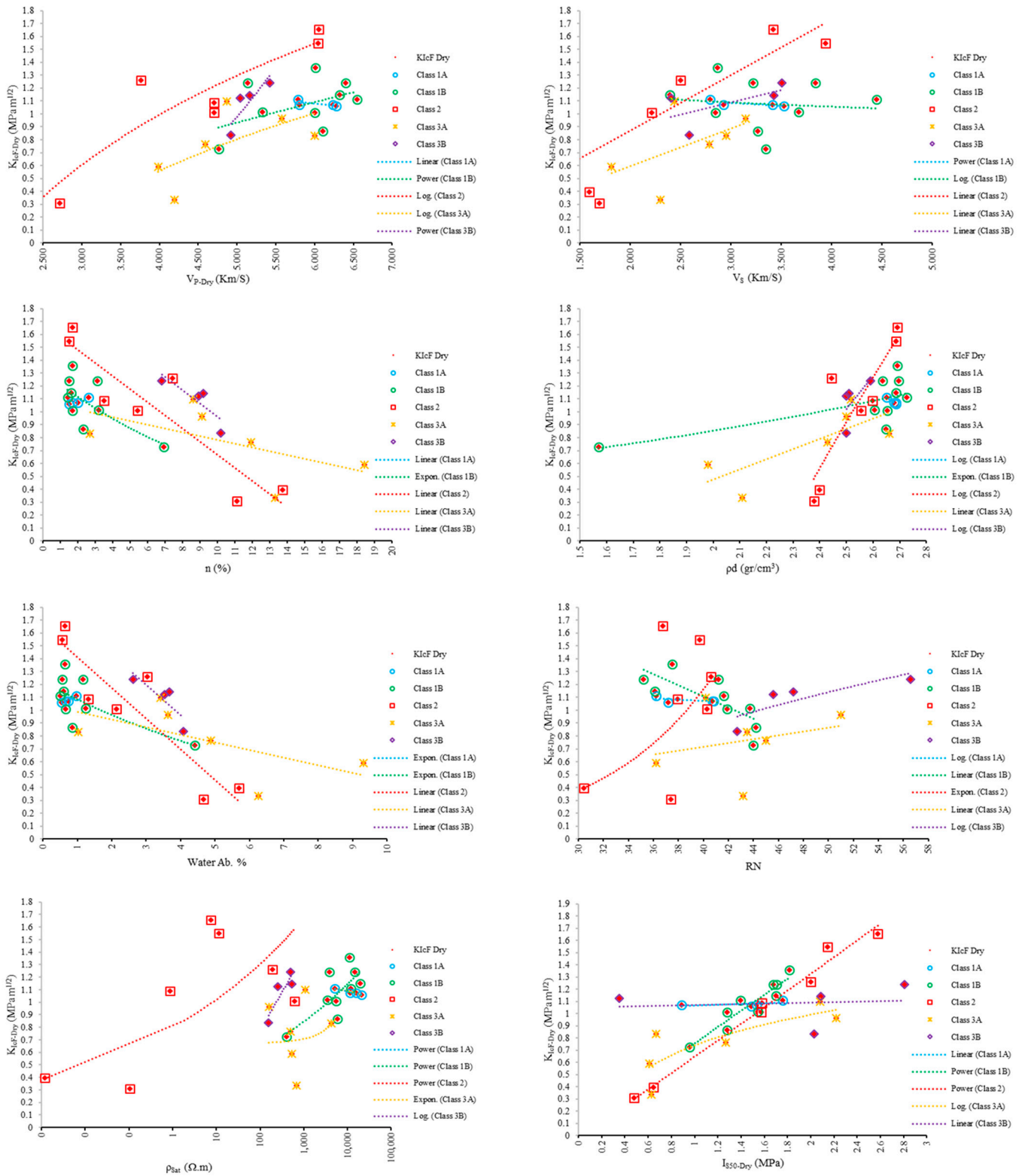


Figure 10.  $K_{IC}$  versus different engineering properties for each petrographic class under a dry state.

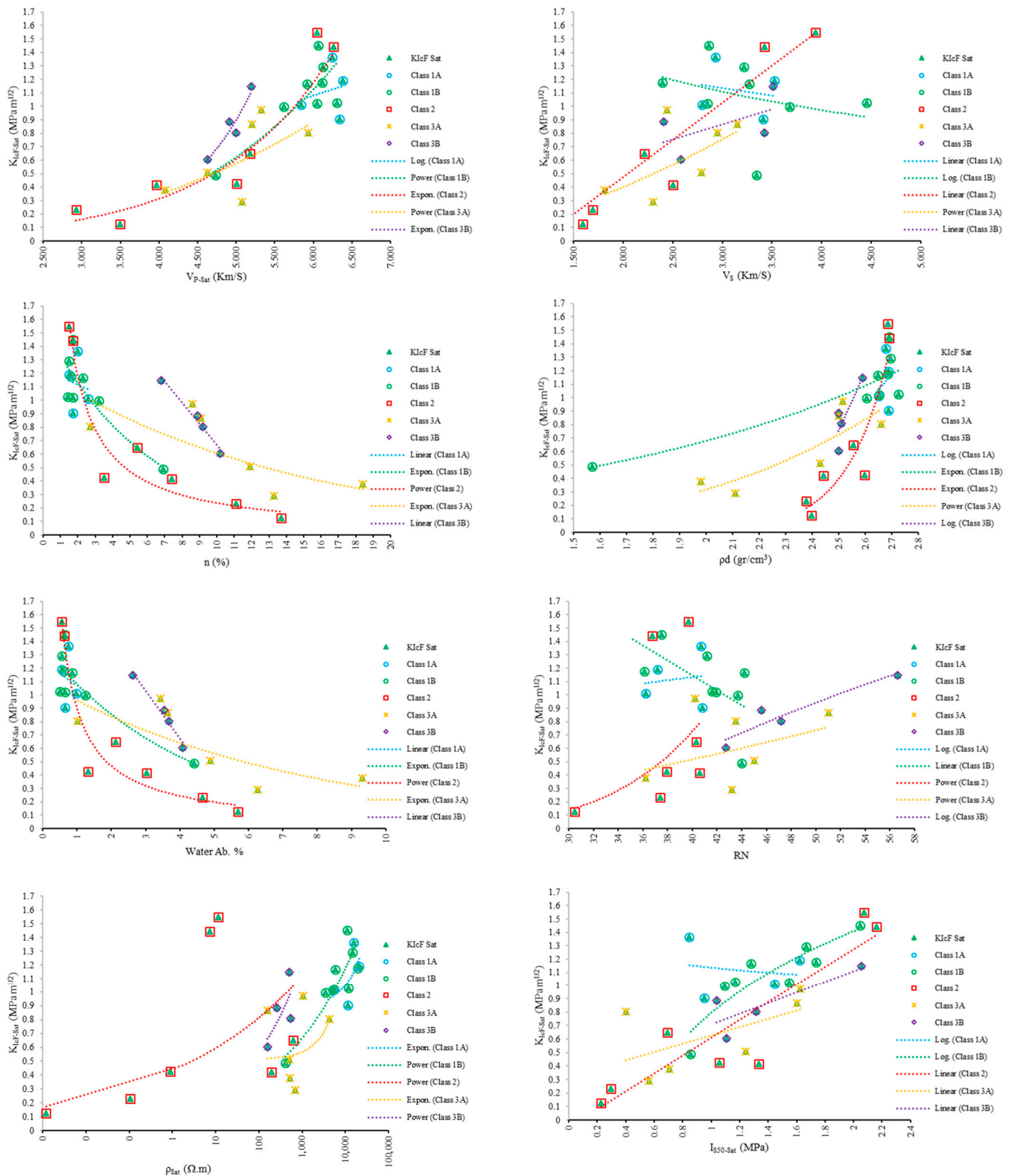


Figure 11.  $K_{Ic}$  versus different engineering properties for each petrographic class under a saturated state.

#### 4. Conclusions

In this study, the effect of the petrographical, mineralogical, and physical properties of different limestones on fracture toughness is investigated under both dry and saturated conditions. Some statistical relationships are established to determine the correlation be-

tween fracture toughness and these properties, which can be determined using simple methods. The main conclusions of the conducted statistical analyses are listed as follows:

1. The fracture toughness of the studied limestones decreased under a saturated state, except for the samples that were categorized as wackestone, packstone, grainstone, and framestone, which indicates a complex behavior. In these limestone classes, porosity is the main factor affecting the ratio of dry to saturated fracture toughness. In the samples with a porosity of less than 2.5%, fracture toughness is higher under saturated condition, while in samples with a porosity more than 2.5%, fracture toughness is higher under dry condition.
2. No meaningful relationship between clay content with the ratio of saturated to dry fracture toughness is found.
3. The value of  $K_{IC}$  calculated from the different methods proposed by Atkinson, Fowell, and Wang were similar and showed perfect correlations.
4.  $K_{ICsat}$  and  $K_{ICdry}$  of the limestone could be predicted with a high accuracy from index tests if careful classification based on their petrography was utilized.

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## Nomenclature

$a_0$	Half initial crack length	$\alpha_0$	Normalized initial crack length
$a_1$	Half final crack length	$\alpha_1$	Normalized final crack length
B	Specimen thickness	$\alpha_B$	Normalized specimen thickness
$R_S$	Saw radius	$\alpha_S$	Normalized saw diameter
a	Half crack length	$\alpha$	Normalized crack length
R	Specimen radius	D	Specimen diameter
$P_{Max}$	Maximum load	$N_I$	Auxiliary variable
$\gamma_{min}^*$	Minimum normalized stress intensity factor	$K_{IC}$	Mode I fracture toughness
CCNBD	Cracked chevron notched Brazilian disc	L	Specimen length
ISRM	International Society for Rock Mechanics	$\rho_{Sat}$	Electrical resistivity
A	Cross section area	n	Porosity
$\rho$	Dry density	$V_P$	P-Wave velocity
W.A.	Water Absorption	$V_S$	S-Wave velocity
$V_{P-Dry}$	P-Wave velocity under dry state	RN	Schmidt rebound number
$V_{P-Sat}$	P-Wave velocity under saturated state	$R^2$	Correlation coefficient
XRD	X-ray diffraction	VIF	Variance inflation factor
EDS	Energy dispersive spectroscopy		
RMSE	Root mean square error		
$R^2$ Adjust	Adjusted correlation coefficient		
p-Value	Probability value		

$I_{S50-Dry}$	Point load strength index under a dry state
$I_{S50-Sat}$	Point load strength index under a saturated state
$K_{ICF-Dry}$	Mode I fracture toughness calculated using the Fowell method under a dry state
$K_{ICF-Sat}$	Mode I fracture toughness calculated using the Fowell method under a saturated state
$K_{ICW-Dry}$	Mode I fracture toughness calculated using the Wang method under a dry state
$K_{ICW-Sat}$	Mode I fracture toughness calculated using the Wang method under a saturated state
$K_{IC-Dry}$	Mode I fracture toughness calculated using the Atkinson method under a dry state
$K_{IC-Sat}$	Mode I fracture toughness calculated using the Atkinson method under a saturated state

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