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Formation and magnetic manipulation of periodically aligned microchains in thin plastic membranes

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We demonstrate the fabrication of polymeric membranes that incorporate a few layers of periodically aligned magnetic microchains formed upon the application of variable magnetic fields. A homogeneous solution containing an elastomeric polymer and a small amount of colloidal magnetic nanoparticles is spin coated on glass slides, thereby forming thin magnetic membranes of ca. 10 μ m thickness. Subsequent application of a homogeneous magnetic field results in the orientation of the magnetic clusters and their further motion into the matrix along the field lines forming layers of aligned chains. The study of the kinetics of alignment demonstrates that the chains are formed in the first hour of exposure to the magnetic field. Above all, a detailed microscopy study reveals that the dimensions and the periodicity of the microchains are effectively controlled by the intensity of the magnetic field, in good agreement with the theoretical simulations. This ability to form and manipulate the size and the distribution of chains into the polymeric matrix gives the opportunity to develop multifunctional composite materials ready to be used in various applications such as electromagnetic shielding, or multifunctional magnetic membranes etc. © 2012 American Institute of *Physics*. [http://dx.doi.org/10.1063/1.4759328]

I. INTRODUCTION

Magnetic elastomers can be produced combining effectively a highly elastic polymeric matrix with magnetic nano/ micro fillers homogeneously dispersed therein.¹ This combination results in hybrid magnetic materials with novel and often enhanced properties with respect to those of the individual components. Such nanocomposite materials can be used as display devices,² magnetic actuators,^{3–6} magnetically controlled MEMS,^{7,8} microfluidic mixers,⁹ vibration absorbers,¹⁰ etc. On the top, the fabrication of magneto-elastomers incorporating magnetic periodic structures, such as aligned magnetic chains, results in anisotropic materials, where the physical characteristics of the matrix are effectively combined with the anisotropic properties of the relevant aligned structures.¹¹ The resulting nanocomposites may present me-chanical,^{12–15} magnetic,^{3,16,17} or optical anisotropy,¹⁸ which can find various applications, such as in the development of alternative optical devices¹⁹ or electromagnetic shields.²⁰ Studies focused on this topic have demonstrated novel fabrication processes to pattern micro/nanostructures with controllable period using field-induced self assembly of nanoparticles (NPs) mainly in ferrofluids.^{21–24} In particular, columns consisting of aggregated structures of magnetic NPs have been developed, while numerous experimental and theoretical studies have been focused on the control of the distance between the columns as a function of the applied magnetic field.^{25–29} In all cases, the ferrofluids are placed in a defined cell, with the resulting columns having length determined by the cell thickness. This procedure results in periodic structures with defined length, aligned vertical to the samples surface, with non-permanent orientation, since when the magnetic field is removed the structures tend to disorient in their non rigid surrounding environment.

Here, we present the formation of stable horizontal chains, formed by superparamagnetic NPs in an elastomeric matrix due to the application of an external magnetic field (B_0) before and during the polymer curing, immobilized in a well-defined arrangement. In this way, elastomeric thin membranes containing few layers of aligned magnetic chains in the direction parallel to the plane of the membrane have been formed. A study on the variation of the dimensions of the chains and of the distance between them as a function of the B_0 has been carried out. The experimental results are in good agreement with the theoretical study conducted. The ability to manipulate and

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fully control the dimensions and spatial arrangement of the chains in a horizontal plane offers significant prospects for the improvement of the properties of such composite materials, and their use in various applications.

II. EXPERIMENTAL AND THEORETICAL METHODS

A. Samples preparation

To prepare magnetic field-responsive polydimethylsiloxane (PDMS) composites, nearly spherical colloidal NPs of spinel-cubic γ -Fe₂O₃/Fe₃O₄ were used, synthesized by a modified surfactant-assisted nonaqueous synthetic approach,^{30,31} as described elesewhere.³² The monodispersed NPs with diameter 10 ± 1 nm were prepared and solubilised in toluene at a concentration of 101.89 mM (expressed in terms of Fe₂O₃ molecular units). PDMS (Sylgard 184 Silicone Elastomer) purchased from Dow Corning Corporation was supplied in two compounds: a pre-polymer and a crosslinker. Typical mixing ratio of pre-polymer to crosslinker is 10:1. All solvents used were purchased from Sigma Aldrich.

The PDMS pre-polymer was first dissolved in toluene, at a 1:1 weight ratio to achieve a diluted polymer base solution. Subsequently, it was mixed with the appropriate amount of NP solution, in order to achieve 0.4 wt. % of iron oxide in polymer. Then, the PDMS crosslinker was added in a 10:1 (PDMS pre-polymer: crosslinker) weight ratio and mixed. In order to obtain the nanocomposite membranes, the final solution was spin-coated on glass substrates $(1 \times 1 \text{ cm}^2)$ in one spinning step (1000 rpm for 10 s).

Each membrane supported by the glass substrate was immediately placed under an external magnetic field generated by an electromagnet (Laboratorio Elettrofisico Walker LDJ Scentifico) overnight under ambient conditions, with the sample surface parallel to the direction of the homogenous B_0 . The magnetic field intensity was adjusted by varying the voltage of the electromagnet and the distance between the two poles so as to obtain values ranging from 0 to 300 mT as measured by a Gauss meter (GM 07 Hirst Magnetic Instrument Ltd.). During the application of the B₀, apart from the aligned microchains formation, also the curing process started taking place and therefore the viscosity of the polymer increased gradually. After alignment completion and magnetic field removal, the samples were subsequently cured by heating at 95 °C for 4 h, in order to obtain the final solidification and chains immobilization in the polymer matrix. In this way, thin nanocomposite membranes of ca. $10 \,\mu m$ thickness were formed, which represent the 5 wt. % of the weight of the whole sample (membrane and glass substrate).

B. Samples characterization

For the study of the kinetics of the chains formation, it was used a set-up of two permanent magnets (500 mT each) placed at a distance of 5 cm, using a transparent base. A sample of dimensions 1×1 cm² was placed at the center of the base, where it was subjected to a homogeneous magnetic field B₀ = 160 mT. The whole set up was placed under an optical microscope (Carl Zeiss, Axio Scope A1) equipped

with a digital camera and image processing software, to image the microchains' formation in real time.

The width of the chains as a function of the B_0 was measured using a confocal microscope (Leica TCS-SP5 AOBS) in bright field mode, using a laser light source of 405 nm, and an oil immersion objective of $63 \times$ with a numerical aperture 1.40. The optical resolution of this type of instrument is R = 200 nm. The average nearest-neighbor distance between microchains as a function of B_0 was statistically measured by studying the optical images using fourier transform analysis. The average length of the chains was measured using ImageJ.³³ These three studies were made on membranes generated by the electromagnet.

Magnetic measurements were performed by a Quantum Design Ltd. SQUID magnetometer. The magnetization curves were acquired at room temperature (300 K), starting from an instrumental magnetic field of 5 T down to zero. The temperature dependence of ZFC-FC magnetization was collected under a static field of 5 mT after cooling the samples down to 5 K in a zero magnetic field (ZFC curve) or in the same probe field of 5 mT (FC curve). The magnetic characterization of the membranes supported by the glass substrates was carried out by aligning the magnetometer field in the plane of the nanocomposite film, first parallel and then perpendicular to the direction of the magnetic chains. Where possible, data were corrected by the diamagnetic contribution of the polymer and the glass support, separately measured. In the most of cases, however, the contribution of the glass substrate, which was dominant for high magnetic fields, hampers a correct evaluation of the total magnetization.

C. Theoretical calculations

Simulations were carried out using a Monte Carlo NVT algorithm. The system consisted of N = 400 particles in a 2D box with nearest image convention boundary condition. In order to simulate a setup close to the experiment, we considered as particles pre-formed clusters of diameters d = 200 nm (10% standard deviation in diameters distribution), each one made of 10 nm superparamagnetic Fe₂O₃ NP single units (a sort of coarse-grained simplification). High area fraction and cluster concentration of 0.03 (i.e. 3%) were used as inferred from the experimental images of the final membranes. Thus it was considered that a large amount of the solvent was evaporated, while the particles could still move in the fluid medium (rough approximation of the experiment). Simulations were conducted for $B_0 = 50$, 150, and 300 mT.

III. RESULTS AND DISCUSSION

For the formation of the nanocomposite membranes containing aligned microchains on glass substrates, after the spin coating of the composite solution, external magnetic fields of various intensities are applied during the solvent evaporation and the curing of the polymer matrix. The applied fields in this study, B_0 , are always lower than the field required for the saturation of the NPs, B_s . As shown in Fig. 1, the magnetization curve does not show a complete saturation even at high fields, as usually observed for small NPs because of their surface contribution to the



FIG. 1. Magnetization curve at 300 K for iron oxide NPs in toluene solution. Inset: details for low fields. Arrows denote the magnetization, normalized to the saturation magnetization, M_s , induced by fields corresponding to the B_0 values used in this study ($B_0 = 30$, 130, 160, 200, 280 mT).

magnetization. For this reason, the B_s can be defined as the field at which the magnetization reaches a high percentage (90%) of the saturation value, M_s , evaluated by fitting the high field data to the empirical law: $M = M_s + a/B_0 + b/B_0^2$ ($B_s \approx 3$ T). Analogously, the magnetization extent of the NP system induced by the external field can be estimated by the M/M_s ratio achieved for the corresponding B_0 values, as shown in the inset of Fig. 1. It should be noticed that the M_s of the NPs evaluated by considering the NP concentration in the toluene solution (101.83 mM), is 62.6 A m²/kg.

As shown in Fig. 2(a), the membrane formed without the field application presents inhomogeneous island-like structures, randomly dispersed in the polymer matrix, of diameter ranging from ca. 0.9 to $1.4 \,\mu$ m, most likely due to the interaction between single magnetic NPs with the polymeric macromolecules.³⁴ By applying a uniform magnetic field parallel to the substrate during the polymer curing, the morphology of the membrane is noticeably changed (Fig. 2(b)). In particular, the isolated clusters, instead of aggregating in a random way, assemble into chain-like structures parallel to B₀, circumventing the lateral assembly, and forming chains of various micrometers length.

In Figures 3(a) and 3(b), it is shown the representative ZFC/FC magnetization curves of the magnetic membranes prepared without (Fig. 3(a)) and with (Fig. 3(b)) the application of B_0 . The comparison to the NPs solution shows that the superparamagnetic behaviour of the system is not

strongly modified by the polymer embedding procedure, apart from a small increase of the blocking temperature, T_B, denoting a higher inter-particle interaction in the polymer samples, due to the cluster or chain formation. The T_B value, indeed, increases from 75.5K for the solution sample to 84.4 K for the membrane including not-oriented NPs while a further increase of about 5 K is observed for the films prepared under the external field application. In addition, the magnetization dependence on the chain orientation is clearly evidenced by measuring the film oriented parallel and perpendicular to the magnetometer magnetic field (Fig. 3(b)), in accordance with our previous study,¹⁶ although due to the poor signal to noise ratio, no clear dependence on B₀ can be appreciated among the different samples (supplemental material, Fig. S1).⁴¹ The room temperature magnetization curves of the same sample confirm the abovementioned results. In fact, in Fig. 3(c), the comparison with the data obtained for the iron oxide NPs measured in the toluene solution multiplied by their concentration in the polymer (0.4 wt. %) proves that the magnetic properties of the pristine NPs are well maintained in the polymeric membrane. As expected, no coercivity is observed at room temperature, while the magnetization values are consistent with those expected considering the NP percentage embedded in the membrane. The small differences for the highest fields here reported can be ascribed to the error on the diamagnetic contribution evaluation of the glass substrate, which was dominant and it hampered a correct determination of the magnetization for higher fields. The magnetization curves in the range reported in Fig. 3(c), however, allow us to show the main difference due to the chains orientations, which is expected to decrease with increasing fields.¹⁶ In fact, as shown in the inset of Fig. 3(c), the effect of the membrane orientation is the lowering of the initial magnetic susceptibility when the chains are oriented perpendicularly to the magnetization field, as previously reported.¹⁶

Figure 4 presents the time evolution of the microchains formation under B_0 of 160 mT. Specifically, immediately after placing the membranes under the external field, the induced magnetic moment of the superparamagnetic clusters is preferentially aligned parallel to the B_0 direction, and the developed field gradients apply forces on the surrounding clusters resulting in their aggregation parallel to this direction forming elongated structures. Specifically, these structures move rapidly during the first minutes under the field, assembling with each other in a head-to-tail direction (see video of supplemental material).⁴¹ Progressive addition of



FIG. 2. Optical microscopy images of (a) a film formed without magnetic field application and (b) a film formed under an B_0 of 130 mT.

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FIG. 3. (a),(b) ZFC/FC magnetization curves collected for a film formed without magnetic field application and under B_0 130 mT, respectively. In this latter case, the measurement was preformed twice by aligning the magnetic chains parallel and perpendicular to the instrumental magnetic field. The continuous line represents the ZFC/FC magnetization curves acquired for NPs dispersed in toluene solution. The acquisition was stopped at 180 K to prevent the defreezing of the solution. (c) Magnetization curves for the same film collected at 300 K. Magnetization values are normalized to the weight of the membrane. Error bars are included in the symbol size. The continuous line represents the magnetization curve obtained for the NPs in toluene solution multiplied by the estimated percentage contained in the membrane. In the inset, the magnetization difference between the two orientations divided by the application field is reported.

neighboring clusters to the edges of the early formed elongated structures causes a linear increase of the length of the chains, approaching $80 \,\mu m$ after ca. $60 \,min$ (Fig. 5), and the concomitant reduction of randomly oriented clusters. A closer look reveals that neighboring clusters move not only parallel to the B_0 ($\theta = 0^\circ$) but also in other directions $(0^{\circ} < \theta < 90^{\circ})$ in order to join the edges of the closest microchains (head or tail) within a distance of ca. 11.5 μ m. In fact, as the newly formed chains increase in length, their collective dipole moment increases, and consequently their induced field gradients affect also other small chains and clusters at larger angles, attracting them in the head-to-tail direction. For longer distances (typical of diluted solutions), NP clusters tend to orient individually forming new chains, which are far away from their neighbors. At the end of the process long and stable microchains are formed, possibly with few clusters dispersed between them, distributed at a minimum possible distance in a periodic way since this is the optimal arrangement for their internal magnetic fields to be in a dynamic equilibrium.³⁵

Once the dynamics of the mechanism of the microchains' formation is clarified, we discuss how the width and length of the final, definitive microchains, and their average relative distance depend on the B₀. Figure 6 demonstrates the optical microscopy images of different membranes obtained at three different B₀ (30, 130, and 200 mT). In particular, it is shown that the chains formed upon application of B₀ = 30 mT look shorter, thicker, and are more distant compared to the chains obtained at higher intensities. As the B_0 increases, the length of the chains increases, while their diameter and lateral distance decrease. Particularly, for B_0 values from 30 to 280 mT, the length of the formed chains increases from 40 to 255 μ m, while their diameter decreases, starting from ca. 1.1 μ m for the minimum applied field and reaching a minimum value $0.6 \,\mu\text{m}$ at the maximum value of $B_0 = 280 \text{ mT}$. Plotting the ratio of the width of the chains to their length versus the external magnetic field intensity at Fig. 7(a), it can be seen that it decreases non linearly with the increase of B_0 . Moreover, as shown in Fig. 7(b), the spacing between the chains can be effectively tuned, since it decreases with the field, from 20 μ m to 9 μ m. The same spacing between the chains is expected not only in the plane parallel to the surface of the membranes but also in the vertical one, e.g. throughout their thickness. Due to this fact and given that the thickness of the developed membranes is ca. $10\,\mu m$, it is estimated the formation of one or maximum a couple of layers of aligned chains parallel to the substrate, as also verified by the microscopy study. There are several theoretical models that explain this type of behavior, most of them being focused on the formation of ferrofluid patterns of defined length vertically assembled with respect to the substrate.^{36,37} All of them address the problem by minimizing the free energy of the system, by keeping the length of the chains or the thickness or the external magnetic field stable. Following this approach, the power law dependence of the periodic patterns on the external magnetic fields can be

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FIG. 4. Microscopy images of the alignment of the iron oxide clusters at different times: (a) t = 10 s, (b) $t = 1 \min 40 \text{ s}$, (c) $t = 4 \min 40 \text{ s}$, (d) $t = 9 \min 40 \text{ s}$, (e) $t = 29 \min 40 \text{ s}$, (f) $t = 39 \min 40 \text{ s}$ under an external $B_0 = 160 \text{ mT}$.

derived, with the exponent values being negative, and close to -1. The presented results are in agreement with these observations although all parameters are varying and moreover the external magnetic field is sufficiently larger compared to the other studies. Specifically, the way the ratio of the chains width/length, and the period of the chains are varying with the B₀ is similar, as shown by the derived expo-



FIG. 5. Length of the microchains as a function of the exposure time to an external magnetic field of $B_0 = 160$ mT.

nential factors in Figs. 7(a) and 7(b) (-1.16 ± 0.08) and -0.32 ± 0.03 , respectively). Finally, the energy of interaction between clusters at low magnetic field intensities is not sufficient to move all the clusters to form periodic chains. For this reason, elongated structures of length between 1.5 and 10 μ m can be found dispersed in the film between longer periodic chains. However, with increasing B₀, the number of these structures decreases, as demonstrated in Fig. 7(c), where it is plotted the normalized density (number of elongated structures of length <5 μ m per unit area) as a function of the applied external field.

To explain the above described results of the effect of the B_0 on the structural characteristics of the formed microchains into the elastomeric matrix we propose the following mechanism. Assuming that the initial clusters of NPs presented in Fig. 2(a) have sizes in the same range, the strength of the dipolar moment interactions between them increases with the intensity of the applied B_0 , as described by the coupling constant λ_0 (Eq. (1)),³⁸

$$\lambda_0 = \frac{\mu_0 m_0^2}{4\pi d_0^3 k_B T} = \frac{\mu_0 N^2 m_p^2}{4\pi d_0^3 k_B T} L^2 \left(\frac{m_p B_0}{k_B T}\right) \tag{1}$$

with μ_0 the magnetic permeability in vacuum, d_0 the cluster radius, m_0 and m_p the magnetic moments of the clusters of particles and the single particles respectively, *L* the Langevin

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FIG. 6. Optical microscopy images of final films formed under magnetic fields with intensity (a) $B_0 = 30 \text{ mT}$, (b) $B_0 = 130 \text{ mT}$, (c) $B_0 = 200 \text{ mT}$.

paramagnetic function corrected by the contribution of the NPs anisotropy,³⁹ $k_{\rm B}$ the Boltzmann constant, T the temperature, and N the number of superparamagnetic NPs forming each cluster. Equation (1) assumes that a cluster can be seen as a paramagnetic sum of the contributions of its constituent NPs. Thus, when the samples are exposed to the various external magnetic fields, in the very first seconds, the higher the B_0 is, the more intense the interaction between clusters as shown by the coupling constant λ_0 . Therefore, it can be safely assumed that in the case of a high B₀, the clusters start to arrange and interact with neighbor clusters very fast, efficiently forming elongated structures. We can expect that an elongated structure (i) has a higher induced magnetic moment compared to the magnetic moment of a small cluster (*j*). This interaction is maximum in the direction parallel to the dipoles direction, while as the angle between the magnetic moment and the induced magnetic field increases it becomes smaller $(U_m = -\vec{m}_i \cdot \vec{B}_{ij})$. Thus, we expect that clusters are attracted by the elongated structures that are initially formed in their close vicinity, and rapidly assembled onto their heads or tails, forming eventually the microchains. On the other hand, low B_0 induces weak interactions between the clusters, resulting in a statistically lower number of initially formed elongated structures. This means that the magnetically strong centers which attract the clusters in head-to-tail configuration appear reduced compared to the structures formed under strong magnetic fields. Thus, the interaction of the clusters may be done also laterally resulting into thicker chains with larger distances between them. Furthermore, the partial curing of the polymer even at room temperature and the evaporation of the remaining solvent during this procedure, changes also the viscosity of the matrix, thus there is a decreased possibility to form longer chains with increasing time. For this reason the longer and thinner chains appear in the membranes formed under high magnetic fields, since they are formed faster.

In order to perform the Monte Carlo NVT simulations we took into account that the particles initially aggregate into clusters. In particular, the simulations were performed using a cluster moving algorithm as explained in Refs. 38 and 40, and considering bigger particles (clusters) of d = 200 nm diameter. Each cluster was considered as a single particle, with a



FIG. 7. (a) Average radius/length dependence of the chains on the external magnetic field B₀. (b) Average period of the chains versus B₀. (c) Normalized density (number of elongated structures of length $< 5 \,\mu$ m per unit area) as a function of B₀. The red curves show the power law dependence derived by the fitting curve $y = A x^{b}$ with $b = -1.16 \pm 0.08$ for (a) $b = -0.32 \pm 0.03$ for (b), and $b = -1.094 \pm 0.08$ for (c).

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FIG. 8. Results of NVT Monte Carlo simulations considering clusters of Fe_2O_3 NPs with diameter d = 200 nm at an area concentration 0.03, for the case of applied B_0 of 50 mT (a) and 300 mT (b).

magnetic moment given by the paramagnetic superposition of the NP moments (see Eq. (1)), where the Langevin function is corrected by the contribution of the NPs anisotropy. As a result, the magnetic moments are much higher than in the case of single NPs, so that the van der Waals attractions are negligible. We considered in this way a net magnetization of the clusters due to the B_0 , to test whether the dipolar magnetic interactions can drive the alignment of the chains and also to verify the inter-chain distance dependence on the external magnetic field. As shown in Fig. 8, the chains result in being thinner and longer at $B_0 = 300 \text{ mT}$. This reflects the favored configuration with dipoles pointing in the direction of the field and in a head-to-tail configuration. At low field magnitudes, as 50 mT, the chains (the simulation is limited to a 2D system) exhibit a more pronounced branched configuration, resulting in an effective larger occupied area.

The results are similar to the case of small particles⁴⁰ at high fields. However, in that case at low magnetic fields $(B_0 = 50 \text{ mT})$, the formed structures in the final configuration resemble elongated structures rather than defined chains as observed in the experiment (supplemental material Fig. S2).⁴¹ On the contrary, the higher magnetic moments of the clusters give rise to better defined chains also at low external magnetic fields ($B_0 = 50 \text{ mT}$). As for the case of small particles, the chains at $B_0 = 300 \text{ mT}$ are thinner and straighter, and result at closer distances. We can think of the balance between dipolar interactions in this way: thicker chains stay at higher distance, thin chains at closer distance. Moreover, it is clear that at 300 mT, the chains are longer than at 50 mT. The similar behavior for NPs and clusters of NPs indicates that the results can be scaled up to the actual experimental dimensions (clusters up to 500–1000 nm).

Even if this model cannot catch the dynamics of formation of the chains or provide the mechanism of the detailed process,⁴⁰ it indicates that the clustering of the NPs as initial step is fundamental in the chains formation. The clusters move as single units under the applied field, favoring the chain formation also in the case of very small particles (as the 10 nm NPs of the experiment). The lengthening and thinning of the chains together with the decrease of the intra chains distance with the applied filed are confirmed by the simulation. Possibly improvements to the model concern the use of more particles in a bigger box, to reduce the effect of the boundary conditions, or including detailed contributions from the particles at the surfaces of the clusters. Both tasks however imply a large increase of computational time.

IV. CONCLUSIONS

Patterned microstructures with controllable length, width, and periodicity can be achieved using iron oxide NPs aggregated into chain-like structures within elastomeric polymer films upon the application of magnetic field parallel to the substrate. The pattern characteristics are controlled by the intensity of the applied magnetic field. Detailed experimental and theoretical studies demonstrate that the period of the aligned structures decreases as the magnetic field intensity increases, while the chains become longer and thinner. This is due to the dipolar interactions between the clusters, which directly depend on the strength of the external magnetic field.

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- ⁴¹See supplementary material at http://dx.doi.org/10.1063/1.4759328 for angular dependence of the magnetic moment for Figure S1. Angular dependence of the magnetic moment for samples prepared using different values of B0 (30, 130, and 280 mT). Figure S2. Results of NVT Monte Carlo simulations considering iron oxide NPs of diameter d = 20 nm for the case of B0 50 mT (a) and 300 mT (b). A video, acquired using the optical microscope, shows the kinetics of the formation of the magnetic chains in the elastomeric matrix upon the application of B0 = 160 mT.