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1 **Improved extractability of carotenoids from tomato peels as side**
2 **benefits of PEF treatment of tomato fruit for more energy-efficient**
3 **steam-assisted peeling**

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9

10 Abstract

11 The combination of steam blanching (SB) with Pulsed Electric Fields (PEF) treatments
12 of whole tomatoes, in addition to reducing the energy required for tomato peeling, can
13 significantly contribute to the recovery of carotenoids from the peels.

14 In this work, PEF (0.25-0-75 kV/cm, 1 kJ/kg) and SB (1 min at 50-70°C), as pre-
15 treatment prior to hand peeling, were investigated to assess their ability, separately and
16 in combination, to induce the cell permeabilization of tomato peels, and hence to improve
17 the carotenoids extraction in acetone (4 h at 25°C).

18 PEF and SB, by inducing significant damages at the cuticular level, caused the increase
19 of the yield in total carotenoids (up to 188% for PEF and 189% for SB) and antioxidant
20 power (up to 372% for PEF and 305% for SB) with respect to the peels from untreated
21 tomatoes. The application of a combined treatment (PEF+SB) significantly increased the
22 carotenoid content and the antioxidant power of the extracts, with a synergistic effect
23 observed already at 60°C (37.9 mg/100 g fresh weight tomato peels). HPLC analyses
24 revealed that lycopene was the main carotenoid extracted and that neither PEF nor SB
25 caused any selective release or degradation of lycopene.

26 Results obtained from this study demonstrate that the integration of PEF in the processing
27 line of tomato fruits prior to SB contributes to the valorization of tomato processing by-
28 products.

29

30 *Keywords*— PEF, steam blanching, extraction, tomato by-products, HPLC, carotenoids,
31 lycopene, antioxidant activity.

32

33 1. Introduction

34 Tomato (*Lycopersicon esculentum L.*) is grown throughout the world, with an annual
35 production that, in 2014, has exceeded 170 million tons (FAOSTAT, 2014). The majority
36 of tomato fruits produced are consumed in processed form, such as peeled tomato (whole
37 or diced), juices, sauce and ketchup, whose manufacture often requires peel removal
38 (Rock et al., 2012).

39 Thus, the industrial transformation of tomatoes typically includes a peeling phase of the
40 fruits, consisting in the use of either hot lye solutions or steam blanching (SB), which,
41 however, suffers from various disadvantages such as disposal of caustic, high pH waste
42 solution, and excessive water and energy consumption (Pan et al., 2009; Rock et al.,
43 2012).

44 Recently, the “FieldFood” (635632-FieldFOOD-H2020) project investigated the
45 possibility of coupling a mild pre-treatment of whole tomatoes by pulsed electric field
46 (PEF) at field strength and energy input below 1 kV/cm and 1 kJ/kg, respectively, with
47 SB, as a less energy-intensive peeling treatment, as compared with a conventional peeling
48 process (TecnAlimentaria–Food Industry, 2017).

49 However, as suggested by the vast literature on the topic, PEF pre-treatment might be
50 expected to have a beneficial effect also on the permeabilization of the tomato peels,
51 enabling the recovery of valuable intracellular compounds (Barba et al., 2015). The main
52 effect of the application of PEF pre-treatment of plant tissues, at an electric field of
53 moderate intensity ($E < 10$ kV/cm) and relatively low energy ($W_T < 10$ kJ/kg), is the
54 permeabilization of the cell membranes, which facilitates the selective recovery of
55 intracellular compounds from the inner parts of the cells (Barba et al., 2015; Donsi et al.,
56 2010; Pataro et al., 2017).

57 Tomato peels, together with seeds and unused pulp, are the main by-products of tomato
58 fruit processing, representing 2-5 % in weight of the total processed tomatoes (Knoblich
59 et al., 2005).

60 The tomato peels currently find low-added value uses as animal feed and fertilizers
61 (Knoblich et al., 2005; Strati & Oreopoulou, 2014), or are directly sent to landfill (Rossini
62 et al., 2013). However, they are still rich in important nutrients, such as proteins, lipids,
63 carbohydrates, and fibers, and constitute a primary source of several carotenoids
64 (Knoblich et al., 2005; Strati & Oreopoulou, 2014).

65 Carotenoid compounds are natural pigments, with health-beneficial properties, which are
66 accumulated in the chloroplasts and chromoplasts of several fruits during ripening (Pataro
67 et al., 2015; Singh et al., 2015). Lycopene is the most abundant carotenoid in tomato
68 processing by-products. In particular, it accumulates in the peels (Strati & Oreopoulou,
69 2014), at concentrations about five times higher than in tomato seeds (Knoblich et al.,
70 2005) and pulp (Luengo et al., 2014).

71 Lycopene, along with β -carotene, is an authorized natural pigment for several types of
72 food products (Strati & Oreopoulou, 2014). Moreover, due to its remarkable antioxidant
73 activity, it is also widely used in skin cosmetic products for its anti-aging properties
74 (Lenucci et al., 2015). Because of its activity in reducing the risk of cardiovascular
75 diseases, atherosclerosis, prostate cancer and cognitive impairment, it is also used as food
76 supplement or nutraceutical ingredient in the formulation of food products (Lin & Chen,
77 2003; Queralt et al., 2013; Strati & Oreopoulou, 2014; Zuorro et al., 2011).

78 For all the above reasons, in the last decade the global market of carotenoids exhibited a
79 tremendous growth, which is expected to reach around US\$ 1.53 billion in 2021, with a
80 compound annual growth rate (CAGR) of 3.78% between 2016 and 2021

81 (MarketsandMarkets, 2016). This increasing trend is also reflected by the growing
82 number of patents deposited worldwide on the extraction processes of carotenoids from
83 natural sources (Riggi, 2010; Strati & Oreopoulou, 2014).

84 Conventional extraction processes of carotenoids are usually based on the maceration of
85 the by-products using an organic solvent (e.g., acetone, hexane, ethanol, diethyl ether,
86 methanol and petroleum ether) or a solvent mixture with high affinity for lipid-soluble
87 compounds (Lin & Chen, 2003; Strati & Oreopolou, 2011a, 2011b). However, these
88 methods are time-consuming, and often require large amounts of solvents, relatively high
89 temperature, and may eventually lead to the degradation of the thermosensitive
90 compounds, such as carotenoids, as well as to the co-extraction of undesirable
91 components, thus increasing the downstream processing costs (Luengo et al., 2014; Strati
92 & Oreopoulou, 2014). In addition, before extraction, the by-products often require a pre-
93 treatment, mainly comminution and drying, which is costly and may cause significant
94 losses of valuable compounds (Knoblich et al., 2005; Luengo et al., 2014; Strati &
95 Oreopoulou, 2014).

96 Therefore, the implementation of an innovative wet disruption method, such as PEF, has
97 been proposed as an intensification pre-treatment in the extraction of valuable
98 intracellular compounds from food residues, which is also able to prevent their
99 degradation, reduce the energy costs, the solvent consumption and shorten the treatment
100 time (Luengo et al., 2014).

101 Many investigations have proved that PEF can enhance the extraction yield of water-
102 soluble natural pigments and antioxidant compounds such as polyphenols, flavonoids,
103 and anthocyanins from a wide range of food processing by-products (Barba et al., 2015;
104 Bobinaitė et al., 2015; Boussetta et al., 2012; Chemat et al., 2017; Corrales et al., 2008;

105 Luengo et al., 2013; Parniakov et al., 2016; Pataro et al., 2017), while there are limited
106 data about the effect of PEF on the extraction of non-polar compounds (Luengo et al.,
107 2014; Roohinejad et al., 2014; Wiktor et al., 2015; Yin et al., 2008).

108 In particular, to date, only the study of Luengo et al. (2014) has addressed the PEF-
109 assisted extraction of lipid-soluble compounds, such as carotenoids, from tomato peels,
110 which have been treated by PEF after hand peeling of fresh tomatoes.

111 In addition, no studies have been published on the extractability of carotenoids from
112 tomato processed by-products (peels), after steam blanching (SB) of whole tomato fruits.

113 The objective of this work was to investigate the use of PEF, alone and in combination
114 with SB, as pre-treatment of whole tomato fruits, with the aim of improving the
115 extractability of carotenoids from tomato processing by-products (peels).

116 Specifically, the effects of different electric field strengths and steam blanching
117 temperatures on the cell disintegration index of peel tissue, as well as on the total content
118 and composition of carotenoids and antioxidant activity of the extracts were investigated.

119

120 **2. Materials & Methods**

121 2.1. Chemicals and raw material

122 Fully ripened tomatoes of the “*Pachino*” variety were purchased from a local supermarket
123 and stored in dark under refrigerated conditions (4 ± 1 °C) until use, within 5 days from
124 purchase.

125 Color measurements were performed on the surface of tomatoes with a tristimulus
126 colorimeter CR400 Chroma Meter (Konika Minolta Inc., Japan). Five readings were
127 taken at random positions from each fruit. Data were collected in CIE $L^*a^*b^*$ color space

128 and the values of L^* , a^* and b^* were recorded and used to evaluate the combination
129 parameter hue (H) angle, which indicates the actual color or the redness.

130 Tomatoes of similar size (about 2.6 cm in diameter) and color ($H=45.8\pm 1.8$) were selected
131 prior to PEF, SB or PEF+SB pre-treatments, in order to use fruits that exhibited a
132 homogeneous carotenoid concentration (Luengo et al 2014; Pataro et al., 2015).

133 Physical-chemical parameters of selected tomatoes, such as total soluble solids ($6.53 \pm$
134 0.15 °Brix), titratable acidity (0.44 ± 0.05 g citric acid/100g fresh weight tomatoes) and
135 moisture content (90.2 ± 0.8 g_{water}/100g fresh weight tomatoes), were also determined.

136 HPLC grade methanol and acetonitrile as well as acetone, iron (III) chloride hexahydrate
137 ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$), citric acid and 2,4,6-tripyridyl-s-triazine (TPTZ) were purchased from
138 Sigma-Aldrich (Steinheim, Germany). Trolox (6-hydroxy-2,5,7,8-tetramethylchroman-
139 2-carboxylic acid) was obtained from Acros Organics (Geel, Belgium). Sodium acetate
140 and acetic acid were purchased, respectively, from Panreac (Panreac Quimica, Barcelona,
141 Spain) and Fisher (Fisher Scientific, Rodano, Italy).

142

143 2.2. PEF apparatus

144 PEF-assisted extraction of carotenoids from tomato peels was carried out using a
145 laboratory scale batch system. It consisted of a high voltage pulsed power (20 kV-500 A)
146 generator (Modulator PG, ScandiNova, Uppsala, Sweden) able to generate monopolar
147 square wave pulses (3-25 μs , 1-450 Hz). The generator was connected by a high voltage
148 cable to a batch parallel plate treatment chamber (Donsì et al., 2011) with an electrode
149 area of 75 cm², while the distance between the electrodes could be adjusted up to 5 cm,
150 depending on the volume of the treated sample. The actual voltage and current signals in
151 the treatment chamber were measured using a high voltage probe (Tektronix, P6015A,

152 Wilsonville, OR, USA) and a Rogowski coil (2-0.1 Stangenes, Inc., USA) connected to
153 a 300 MHz digital oscilloscope (Tektronix, TDS 3034B, Wilsonville, OR, USA). The
154 maximum electric field intensity (E , in kV/cm) and total specific energy input (W_T , in
155 kJ/kg) were calculated as reported in Bobinaitė et al. (2015).

156

157 2.3. PEF, SB, and PEF+SB-assisted extraction

158 For each experiments, approximately 150 g of whole tomatoes (10 fruits) were subjected
159 to PEF, SB or PEF+SB pre-treatments. In a first set of experiments, tomato fruits were
160 loaded into the PEF treatment chamber with tap water at a constant solid to liquid ratio
161 (1:1 g/mL) and exposed to different field strengths ($E = 0.25, 0.50, \text{ and } 0.75 \text{ kV/cm}$) at a
162 constant total specific energy input (1 kJ/kg), frequency (10 Hz) and pulse width (20 μs).
163 These PEF parameters were determined on the basis of preliminary experiments to ensure
164 the preservation of the fruit integrity, and improve its peelability (TecnAlimentaria–Food
165 Industry, 2017) while inducing a sufficient degree of cell membrane permeabilization of
166 tomato peels at minimum energy consumption. In all PEF experiments, the initial
167 temperature of the samples was $20 \pm 1 \text{ }^\circ\text{C}$ and no appreciable temperature increase was
168 detected due to the low energy input delivered during the treatment. All the PEF
169 treatments were performed in triplicate.

170 After the electrical pre-treatment, tomato fruits were hand peeled, and square pieces (1
171 cm^2) were cut out of the removed peels. Approximately 1 g of tomato peels was
172 immediately placed into a 100 mL pyrex flask, where acetone was added at a constant
173 solid to liquid ratio (1:40 g/mL). The flasks were incubated for 4 hours in a water bath set
174 at $25 \text{ }^\circ\text{C}$, under constant shaking at 160 rpm. These extraction conditions were sufficient
175 to reach significant extraction yields of the target intracellular compounds (data not

176 shown). Moreover, in agreement with previous works, the low extraction temperature
177 contributes not only to limit the operation cost, but also to avoid undesirable degradation
178 reactions of the carotenoids (Singh et al., 2015; Strati & Oreopoulou, 2011a).

179 Samples of identical size and shape were manually cut from the peels recovered from
180 untreated tomato fruits, to be used as controls.

181 A second set of experiments investigated the effect of the pre-treatment of tomato fruits,
182 based either on SB alone or on its combination with PEF (PEF+SB), on the extraction
183 yield of carotenoids from the tomato peels. Fresh and PEF treated tomato fruits were
184 subjected to SB in a lab-scale steam oven (Minea, SO25P, France) for 1 min at different
185 blanching temperatures ($T_{SB} = 50, 60, \text{ and } 70 \text{ }^{\circ}\text{C}$). All SB and PEF+SB treatments were
186 performed in triplicates. After treatment, the fruits were hand peeled and subjected to the
187 same extraction protocol described above.

188 The extracts from untreated and treated (PEF, SB, PEF+SB) samples were then
189 centrifuged at $5700 \times g$ (PK121R model, ALC International, Cologno Monzese, IT) for
190 10 min at $4 \text{ }^{\circ}\text{C}$ to separate the supernatant, which was then filtered through $0.45 \mu\text{m}$
191 syringe filters. The final extracts were then stored at $-20 \text{ }^{\circ}\text{C}$ until further analysis.

192

193 2.4. Cell disintegration index

194 Cell disintegration index (Z_P) was used to quantify the degree of cell membrane
195 permeabilization of tomato peel tissues induced by PEF, SB, or PEF+SB pre-treatments
196 of whole tomato fruits before extraction. The determination of Z_P via impedance
197 analyses was carried out according to the method described by Bobinaitė et al. (2015).
198 Triplicate measurements of electrical complex impedance in frequency sweep ($10^3 - 10^7$
199 Hz) were carried out by loading 5 g of square pieces (1 cm^2) cut out of the peels of
200 untreated or treated tomato fruits into the measuring cell connected to an impedance
201 analyzer (Solartron 1260, UK). For each treatment condition investigated, the Z_P value,
202 ranging from 0 (for intact tissue) to 1 (for fully permeabilized tissue), was calculated on
203 the basis of the measurement of the absolute value of the complex impedance of
204 untreated (Z_{untr}) and treated tissue (Z_{tr}) in the low (1 kHz) and high (1 MHz) frequency
205 ranges (Donsi et al. 2010).

206

$$207 \quad Z_P = \frac{|Z_{untr(1kHz)}| - |Z_{tr(1kHz)}|}{|Z_{untr(1kHz)}| - |Z_{tr(1MHz)}|} \quad (1)$$

208

209 2.5. Determination of total carotenoid (TC) content

210 The total carotenoid (TC) content of tomato peels extracts from untreated and treated
211 samples was determined according to the method described by Lichtenthaler & Wellburn
212 (1983). The absorbance of undiluted extracts was measured at 470 nm (A_{470}), 645 nm
213 (A_{645}), and 662 nm (A_{662}), in a V-650 UV-Vis spectrophotometer (Jasco Inc., Easton,
214 USA). Absolute acetone was used as a blank. The total content of carotenoids, expressed

215 in mg/100 g of fresh weight (FW) peels, was calculated from the following equations for
216 100% acetone:

$$217 \quad C_a = 11.75 A_{662} - 2.35 A_{645} \quad (2)$$

$$218 \quad C_b = 18.61 A_{645} - 3.96 A_{662} \quad (3)$$

$$219 \quad C_{x+c} = (1000 A_{470} - 2.27 C_a - 81.4 C_b)/227 \quad (4)$$

220 where C_a is the content of chlorophyll a, C_b is the content of chlorophyll b, and C_{x+c} is the
221 content of carotenoids. All the assays were performed in triplicate.

222

223 2.6. Evaluation of ferric reducing antioxidant power (FRAP) of extracts

224 FRAP assay of tomato peels extracts was carried out according to the method described
225 by Benzie & Strain (1996) with some modification. Before the measurements, 0.3 M
226 sodium acetate buffer (pH 3.6) was prepared by dissolving 3.1 g of sodium acetate and
227 16 mL of acetic acid in 1000 mL of distilled water; 10 mM TPTZ solution was prepared
228 by dissolving 0.031 g TPTZ in 10 mL of 40 mM HCl; 20 mM ferric solution was
229 prepared by dissolving 0.054 g of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ in 10 mL of distilled water.

230 The FRAP working solution was prepared by freshly mixing 0.3 M sodium acetate
231 buffer, 10 mM TPTZ solution, and 20 mM ferric solution at a ratio of 10:1:1 (v/v/v). For
232 the analysis, 2.5 mL of freshly prepared FRAP working solution and 0.5 mL of undiluted
233 extract were mixed and incubated for 10 min at ambient temperature. The change in
234 absorbance due to the reduction of ferric-tripyridyltriazine (Fe III-TPTZ) complex by
235 the antioxidants contained in the samples was monitored at 593 nm using a V-650 UV-
236 Vis spectrophotometer (Jasco Inc., Easton, USA). The absorption of blank samples

237 (applying the same analysis conditions) were tested each time before and after analysis.
238 Trolox was used as the standard for calibration curve and the FRAP values were
239 expressed as mmol of Trolox equivalents (mmol TE) per 100 g of FW tomato peels. All
240 the assays were performed in triplicate.

241

242 2.7 HPLC analysis of carotenoid compounds

243 For the identification of individual carotenoids, the tomato peel extracts of untreated and
244 treated samples were further analyzed by high-performance liquid chromatography
245 (HPLC).

246 Carotenoids were separated using a Waters 1525 series HPLC system, equipped with a
247 Waters 2996 photodiode array detector (DAD) (Waters Corporation, USA). Analytical
248 separation of carotenoids was carried out in a Waters Spherisorb C18 reverse phase
249 column (5 μm ODS2, 4,6 mm x 250 mm, Water Corporation, USA). The temperature of
250 the HPLC column was set at 30 °C. Before the injection, the tomato peel extracts were
251 filtered through 0.20 μm filters. The mobile phase consisted of acetonitrile/methanol
252 (30:70, v/v). The flow rate of the mobile phase through the column and the injection
253 volume were 1.5 mL/min and 100 μL , respectively. The absorbance detection wavelength
254 was 472 nm.

255 The identification of the major carotenoids in tomato peel extracts was carried out by
256 comparing their retention times and absorption spectra with those described in the
257 literature data (Naviglio et al., 2006).

258

259 2.8. Statistical analysis

260 All experiments and analysis of collected samples were performed in triplicate, and the
261 mean values and standard deviations (SD) of experimental data were calculated.
262 Statistically significant differences ($p \leq 0.05$) between the means were evaluated using
263 one-way analysis of variance (ANOVA), and the Tukey's test. The Pearson's product-
264 moment correlation coefficient was used to measure the strength of the linear relationship
265 between two variables. Statistical analyses were carried out using SPSS 20 (SPSS Inc.,
266 Chicago, USA) statistical package.

267

268

269 **3. Results and discussion**

270 *3.1. Effect of PEF treatment intensity on the carotenoid content and antioxidant power of* 271 *tomato peel extracts*

272 Figure 1 shows total carotenoid (TC) content in the peel extracts of untreated (0 kV/cm)
273 and PEF-treated tomato fruits.

274 The amount of TC extracted from the untreated samples was 9.26 mg/100 g FW tomato
275 peels, which is consistent with previous observations showing that a substantial amount
276 of carotenoids (in particular lycopene) are accumulated in the skins of tomato fruits
277 (Knoblich et al., 2005; Luengo et al., 2014; Strati & Oreopoulou, 2014). Moreover, the
278 results also highlight that, despite the compactness of the plant tissue (Zuorro et al., 2011),
279 acetone is a good extraction solvent, because it is able to penetrate the intact plant cells
280 of tomato peels, where carotenoids are enclosed, and to dissolve them (Luengo et al.,
281 2014; Strati & Oreopoulou al., 2011a; 2011b). The application of PEF pre-treatment to
282 the tomato fruits before peeling resulted in the intensification of the extractability of

283 carotenoids, with a significantly ($p \leq 0.05$) higher TC content in the extracts, compared to
284 the control samples. Moreover, when PEF intensity was increased, the extractability of
285 carotenoid compounds increased by 44%, 144% and 189% at 0.25, 0.50 and 0.75 kV/cm,
286 respectively, compared with the control extraction.

287 The permeabilization degree of the cell membranes of the tomato peel tissues upon the
288 exposure of the whole fruits to an external electric field was determined in terms of Z_p
289 values of the tomato peels, evaluated via impedance measurements. The Z_p values
290 exhibited a statistically significant increase ($p \leq 0.05$) when the field strength increased
291 from 0.25 ($Z_p=0.20$) to 0.50 kV/cm ($Z_p=0.61$), while a slight, not statistically significant
292 increase was observed when the PEF intensity was increased to 0.75 kV/cm ($Z_p=0.66$).
293 Remarkably, a highly positive correlation was observed between TC content and Z_p
294 values (Table 1), which can be explained by the reduced mass transfer resistances, due to
295 the permeabilization the cell membranes of the tomato peel tissues, and consequent
296 increment in the extraction yield of carotenoids (Luengo et al., 2014).

297 PEF-induced permeabilization of cell membranes is effective in improving pigments
298 extractability from plant tissues, such as anthocyanins from grape pomace, blueberry
299 press cake, purple-fleshed potato, red prickly pear peels and red cabbage (Barba et al.,
300 2015; Bobinaite et al., 2015; Corrales et al., 2008; Gaschovska et al., 2010; Koubaa et al.
301 2016; Pataro et al., 2017; Puertolas et al., 2013), or betanin from red beets (Chalermchat
302 et al., 2004; López et al., 2009). Moreover, Luengo et al. (2014), who investigated the
303 extraction of carotenoid compounds from peels of fresh tomato (commercial variety:
304 *tomate canario*), found that 90- μ s PEF treatment at 5 kV/cm increased the extraction
305 yields in acetone by 50%, as compared to a conventional solvent extraction. However,
306 differently from this work, the authors applied PEF pre-treatment directly to the fresh

307 tomato peels rather than to tomato fruits, and found a lower concentration of carotenoids
308 in the extracts (about 3.2 mg/100 g FW tomato peels). This could be attributed to the
309 biological diversity of the tomatoes, which likely led to lower Z_p values (about 0.2 at 5
310 kV/cm and 90 μ s), despite an applied field strength higher than this work.

311 A qualitative analysis of the composition of the peel extracts was carried out via HPLC,
312 with the resulting chromatogram profiles, detected at 470 nm, reported in Figure 2. The
313 profiles of the extracts from untreated and PEF-treated samples appeared to be similar,
314 suggesting that the electrical pre-treatment neither promoted the selective extraction of
315 specific compounds nor caused isomerization or degradation reactions. This is in
316 agreement with the observations reported by other authors (Luengo et al. 2013; Luengo
317 et al., 2014; Lopez et al. 2009; Pataro et al., 2017), who found that PEF pre-treatment did
318 not significantly alter the HPLC chromatogram profiles of the extracts, probably due to
319 the relatively mild intensity of the applied treatment (Kahmič-Kalamiza et al. 2014).

320 In particular, in Figure 2, the main peak can be associated with all-trans lycopene,
321 detected at an elution time of 12.65 min (Naviglio et al., 2006). These results are
322 consistent with those obtained via spectrophotometric analyses, which showed visible
323 spectra with a maximum absorption at the characteristic wavelength (470 nm) of lycopene
324 (data not shown). This is perfectly coherent with the fact that lycopene represents more
325 than 80% of the total carotenoid content in the fully ripened tomatoes (Pataro et al., 2015).
326 The strong positive correlation, observed also between TC content and lycopene content
327 in peel extracts (Table 1), further confirmed that lycopene was the most predominant
328 carotenoid in the extracts from tomato peels.

329 Moreover, it is worth noting that, in comparison with the control sample, the application
330 of PEF pre-treatment caused a remarkable increment of the lycopene peak area of 52%,

331 192%, and 231% at 0.25, 0.50 and 0.75 kV/cm, respectively. Similar results were
332 observed by other authors, when comparing the anthocyanin profile in the extracts from
333 PEF treated blueberries and purple-fleshed potato (Pataro et al., 2017; Puértolas et al.,
334 2013).

335 Additionally, also the antioxidant power of the carotenoids (particularly lycopene)
336 contained in the peel extracts was assessed using the FRAP assay.

337 As shown in Figure 3, the extracts obtained from the peels of PEF-treated tomato fruits
338 possessed a significantly ($p \leq 0.05$) higher antioxidant activity than the control extracts
339 (66–372 %). In general, the higher the field strength, the greater the antioxidant power,
340 but significant differences ($p \leq 0.05$) were detected only between the extracts of PEF
341 treated samples at 0.25 and 0.50 kV/cm. Moreover, as previously observed (Luengo et al.
342 2014), a highly positive correlation was found between TC (Figure 1), lycopene content
343 (Figure 2) and antioxidant activity (Figure 3) of peel extracts (Table 1), which clearly
344 indicates that the lycopene contained in the tomato peels predominantly contributes to the
345 antioxidant activity of the extracts.

346 The results of this study hence suggest that, within the range of field strength investigated,
347 the cell disintegration level ($Z_p = 0.61$) achieved with the intermediate PEF treatment
348 intensity (0.5 kV/cm) corresponds to the most favorable conditions to intensify the
349 extractability of carotenoid compounds with the highest antioxidant activity. It is likely
350 that higher PEF treatment intensity (>0.75 kV/cm) might further enhance the Z_p value of
351 peel tissues and, consequently, improve the extraction yield of valuable intracellular
352 compounds. However, the application of more severe PEF treatment conditions seriously
353 impair the integrity of tomato fruits (data not shown), which is in contrasts with the aim

354 of achieving, in addition to the valorization of tomato by-products, also high quality
355 peeled tomatoes, as envisaged in the FieldFood project.

356 Further investigations of PEF pre-treatment in combination with SB of tomato fruits
357 were, therefore, carried out at 0.5 kV/cm with a constant energy input of 1 kJ/kg.

358

359 *3.2. Combined effect of PEF and SB pre-treatments on Z_p , carotenoid content and*
360 *antioxidant power of tomato peels extracts*

361 Steam blanching (SB) is a unit operation typically used to facilitate peel removal from
362 tomato fruits during the manufacturing of several tomato products. Therefore, in view of
363 the exploitation as a cheap and rich source of natural carotenoids of the large amounts of
364 tomato processed by-products (peels) currently produced at the industrial level, the
365 impact of SB pre-treatment on the cell structure of peel tissues and the subsequent
366 recovery of these compounds should be evaluated. Eventually, the application of a mild
367 cell disintegration technique such as PEF in combination with SB of tomato fruits could
368 be used to further intensify the extractability of valuable intracellular compounds.

369 In this work, extracts obtained from peels of whole tomato fruits pre-treated by SB (1
370 min) alone or by the sequence of PEF ($E=0.50$ kV/cm, $W_T=1$ kJ/kg) and SB (1 min) at
371 different steam blanching temperature (50, 60 and 70 °C), were analyzed in order to
372 evaluate the impact of either the single thermal treatment or the combined treatment on
373 the extractability of carotenoid compounds with high antioxidant activity.

374 The results of Figure 4 show that the extraction yield of carotenoids from peels of mildly
375 SB-treated fruits was significantly improved (60-189%), as compared with the control
376 extraction performed from fresh tomato peels (Figure 1). However, no significant

377 difference was detected between the TC content of the SB-treated samples at 50 and 60
378 °C, whereas a significant ($p \leq 0.05$) difference was observed when the blanching
379 temperature was increased from 60 to 70 °C.

380 It is likely that in the blanching temperature range examined, the improved extractability
381 of carotenoids when increasing temperature can be related to the thermal damage induced
382 at the cuticular level (Strati & Oreopoulou, 2011a). In fact, as shown in Figure 5, the Z_p
383 values of tomato peels obtained from the SB pre-treatment of tomato fruits at 50, 60, and
384 70 °C, increased to 0.2, 0.36, and 0.57, respectively, with a significant difference
385 observed only when the temperature was increased from 50 to 70 °C. Moreover, a strong
386 positive correlation was observed between Z_p and TC content (Table 2). To the best of
387 our knowledge, no previous work investigated the effect of SB of tomato fruits on the
388 extractability of carotenoids from the peel residues, while several works dealt with the
389 effect of the extraction temperature on the recovery of carotenoids. To this purpose, for
390 example, Strati and Oreopoulou (2011a) observed that an increase of extraction
391 temperature from 25 to 70 °C caused an increase in the carotenoids concentration in
392 acetone extracts from tomato peel powder, which was attributed to the destruction of the
393 cellular structure.

394 In contrast, when PEF pre-treatment was applied prior to SB, the TC content rose to
395 significantly higher values ($p \leq 0.05$) with respect to the thermally treated samples for
396 blanching temperatures of 50 and 60 °C, while a slight but not significant increase was
397 observed when the temperature was increased to 70 °C. No statistical difference was,
398 instead, observed among the PEF+SB treated samples (Figure 4).

399 However, it is worth noting that the combined treatment showed an additive effect in the
400 extraction yield of TC at the blanching temperature of 50 °C, whereas a synergistic effect

401 was observed at 60 °C, corresponding to a maximum value of 37.9 mg/100 g FW tomato
402 peels. Further increasing the SB temperature up to 70 °C, instead, caused a slight but not
403 significant decrease in the amount of TC extracted, as compared with the combined
404 treatment performed at lower temperatures. From these results, it might be concluded that
405 the electroporation effect induced by PEF prior to the thermal treatment enables the
406 intensified recovery of valuable compounds at lower blanching temperature, probably
407 because of the reduced thermal stress that could negatively affect the extraction and
408 bioavailability of thermolabile compounds. Similarly, previously published works
409 demonstrated that PEF permeabilization of plant tissue before extraction has the potential
410 of decreasing the extraction temperature without affecting the extraction yield (Loginova
411 et al., 2011; López et al., 2009; Puértolas et al., 2013).

412 The results of Figure 4 positively correlate with the higher values of Z_p detected when
413 PEF was applied prior to SB treatment (Figure 5, Table 2), indicating that the combined
414 treatment has the potential to further enhance the degree of structural damages at the
415 cuticular level, thus facilitating the penetration capacity of the solvent and the recovery
416 of the carotenoid compounds.

417 Moreover, the results of Figure 4 are consistent with the HPLC chromatogram profiles of
418 the extracts obtained upon the application of SB (Figure 6a) alone or of PEF+SB (Figure
419 6b). Interestingly, it can be observed that, once again, only the peak of lycopene was
420 detected and that no isomerization or degradation occurred upon the application of either
421 a mild SB treatment or the combination of PEF with SB. In contrast, SB or PEF+SB
422 increased the yield compared to the extraction from untreated fresh peels or peels obtained
423 upon the PEF pre-treatment of tomato fruits (Figure 2). In particular, the results of Figure
424 6 also indicate that the combined PEF+SB treatment markedly increased the area of the

425 lycopene peak, which rose approximately of 200 %, 220 %, and 20 % at blanching
426 temperatures of 50 °C, 60 °C, and 70 °C, compared to the peel extracts of SB-treated
427 tomato fruits at the same temperatures. It is likely that the moderate temperature and PEF
428 treatment intensity used in our experiments were high enough to intensify the
429 extractability of carotenoid compounds but sufficiently mild to induce any degradation of
430 carotenoids. Despite our results show a slight decrease in the TC content at the highest
431 blanching temperature, they appears to be consistent with findings of Strati and
432 Oreopoulou (2011a), who found that the increase of extraction temperature up to 70 °C
433 did not cause any alterations to lycopene and other carotenoids from tomato waste, while
434 it increased the yield, compared to an extraction at 25 °C.

435 As expected, the greater release of carotenoids, particularly of lycopene, detected in the
436 extracts of peels obtained after SB or PEF+SB of tomato fruits, markedly increased also
437 the antioxidant power of the extracts, as shown in Figure 7. In particular, in comparisons
438 to the control extracts achieved from fresh peels (Figure 3), the extracts of peels obtained
439 from SB-treated fruits exhibited a stronger antioxidant power, which rose approximately
440 of 183%, 187%, and 301%, when the tomato fruits were thermally-treated at 50, 60, and
441 70 °C, respectively.

442 Furthermore, the combination of PEF with SB resulted in a significantly ($p \leq 0.05$) higher
443 antioxidant activity of the extracts, as compared with the thermally treated samples,
444 without any statistical difference detected only at the highest blanching temperature
445 investigated.

446 The observed increase in the antioxidant activities of the peel extracts, detected after SB
447 alone or in combination with PEF (PEF+SB) when increasing the blanching temperature,
448 correlate well with the higher content of carotenoids and lycopene in the extracts, showing

449 a stronger correlation especially for samples obtained from fruits treated by SB alone
450 (Table 2).

451

452 **4. Conclusions**

453 The results of this study have demonstrated the efficacy of the pre-treatment of whole
454 tomato fruits, typically applied to facilitate tomato peelability, also on the extractability
455 of carotenoids from tomato peels. In particular, the cell disintegration induced at the
456 cuticular level by either the electrical and/or thermal treatment improves the penetration
457 of the solvent into the cytoplasm and the subsequent mass transfer of the solubilized
458 intracellular pigments, thus intensifying the extractability of carotenoid compounds.
459 More specifically, the application of a pulsed electric field treatment ($E = 0.5 \text{ kV/cm}$; W_T
460 $= 1 \text{ kJ/kg}$; T) prior to steam blanching of tomato fruits at $60 \text{ }^\circ\text{C}$, exhibited a synergistic
461 effect on promoting the extraction yield of TC. HPLC analyses revealed that lycopene
462 was the most predominant carotenoid in the peel extracts, hence responsible for their
463 antioxidant activity. Moreover, these analyses also showed no evidence of isomerization
464 or degradation of lycopene upon the application of the electrical and/or thermal pre-
465 treatment.

466 This work demonstrates the potential of PEF pre-treatment, in combination with mild
467 steam blanching, to be implemented in the industrial processing of tomato fruits, to
468 achieve the valorization of the tomato processing by-products.

469 However, further studies are required to fully validate the implementation of PEF
470 technology at industrial scale, through the extension of this research to other tomato

471 cultivars in semi-industrial/real industrial conditions, also as a function of the ripening
472 stage of the raw material.

473

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476

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Fig.1

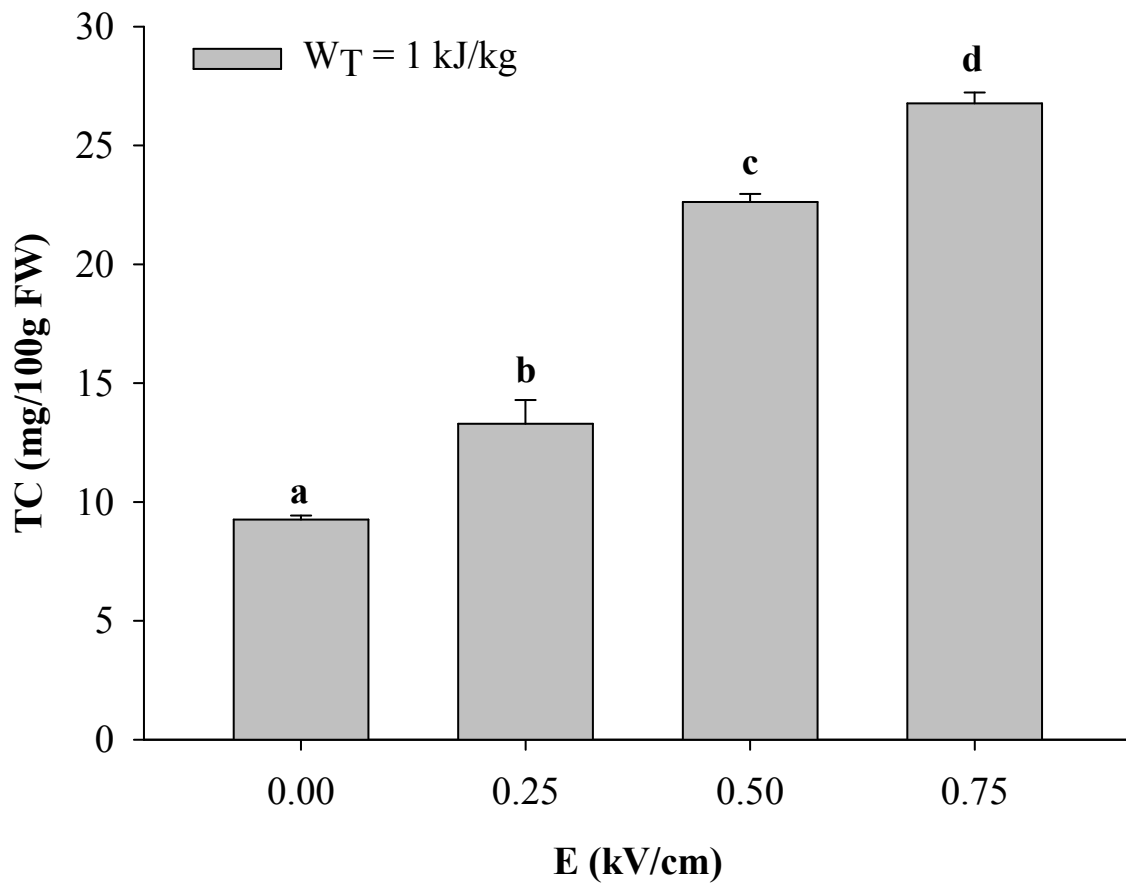


Fig. 2

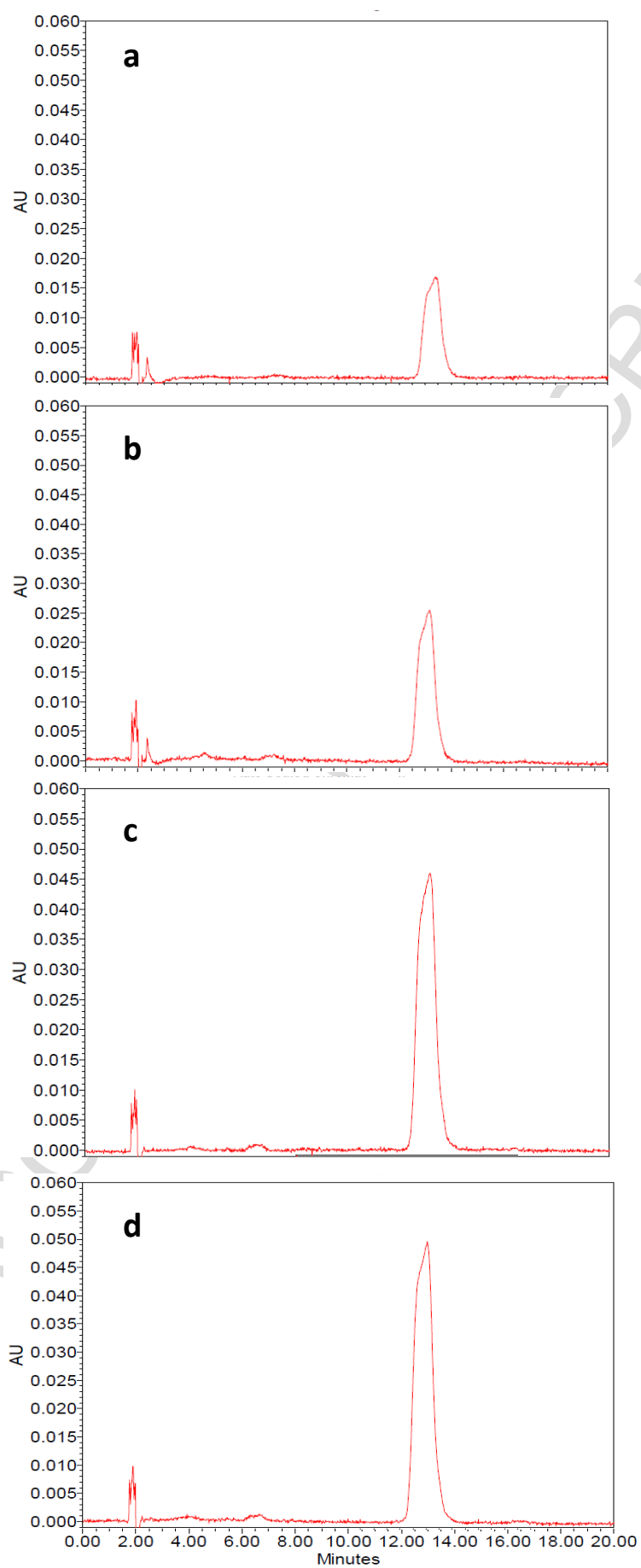


Fig. 3

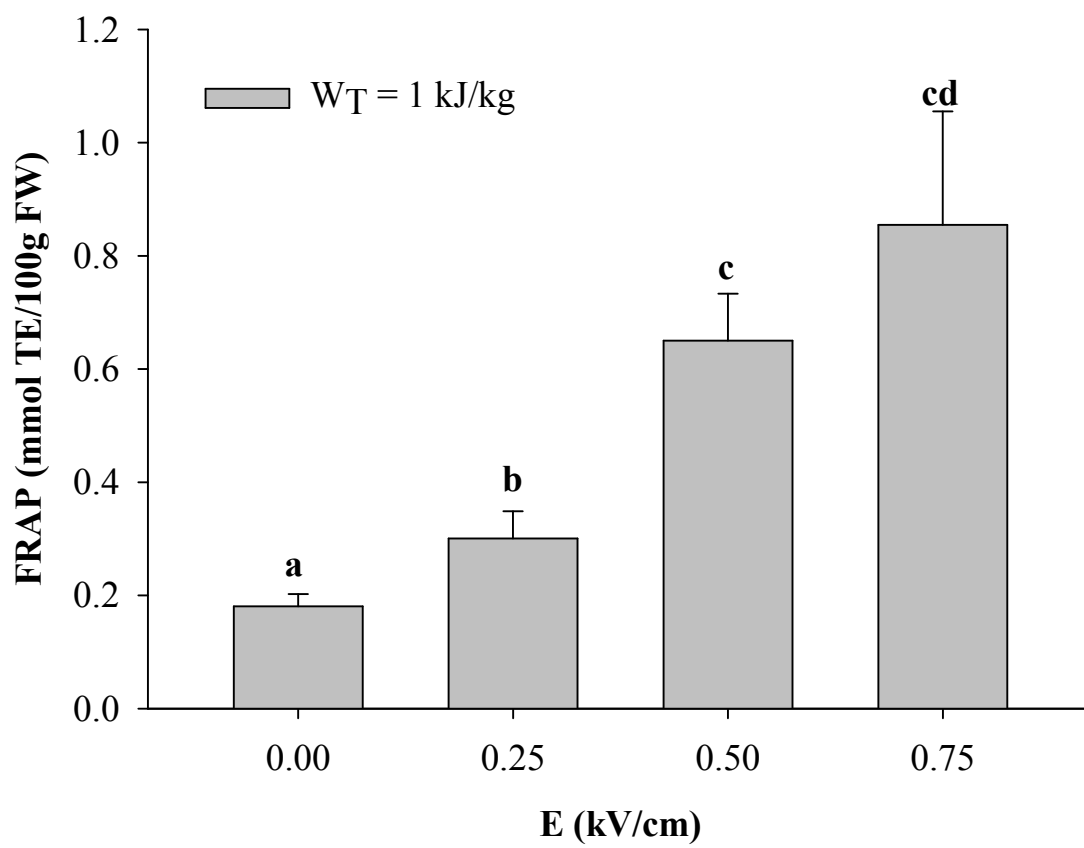


Fig. 4

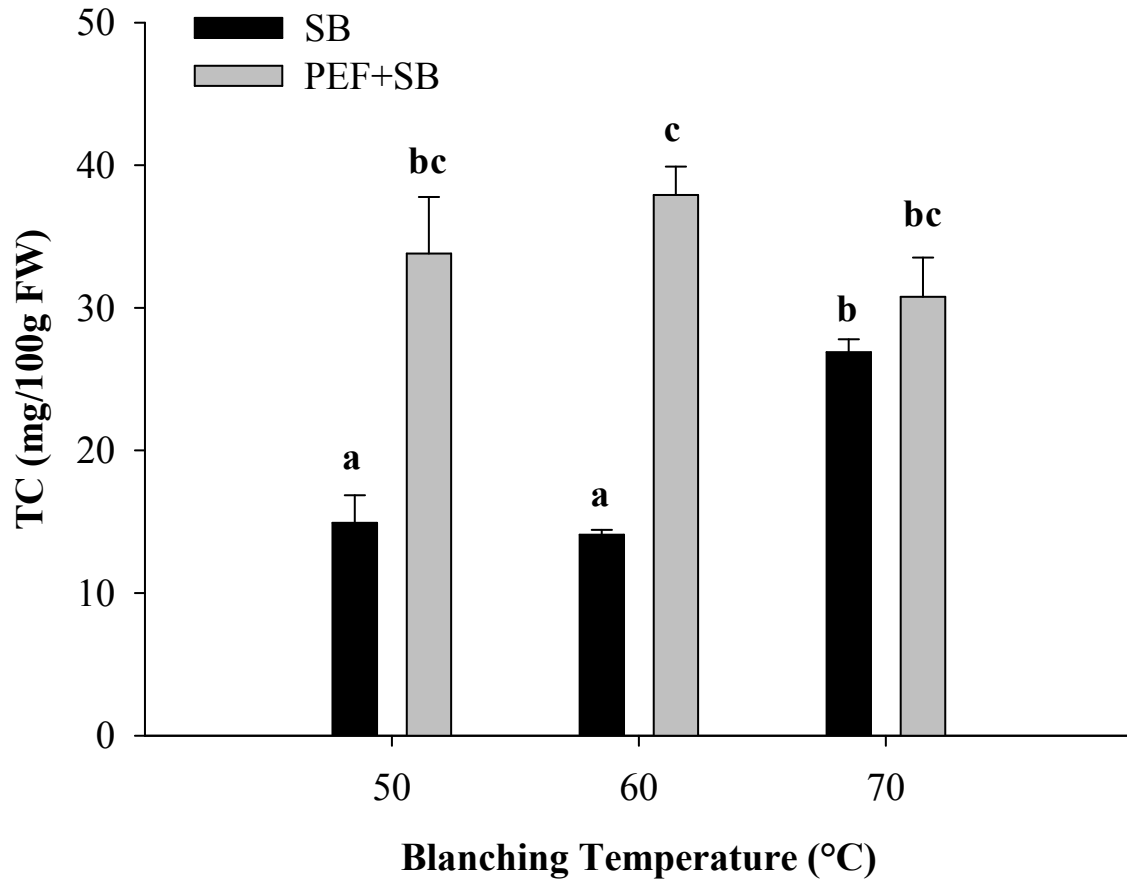


Fig.5

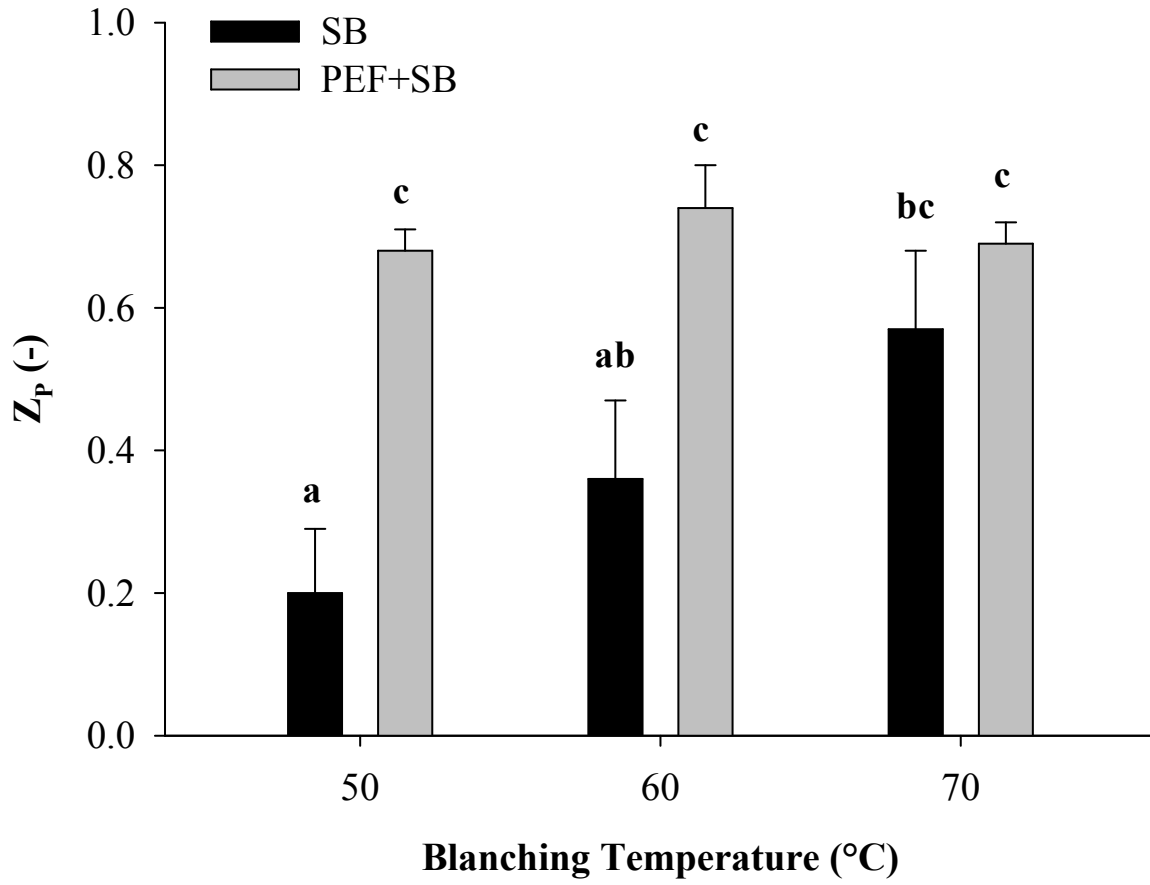


Fig. 6a

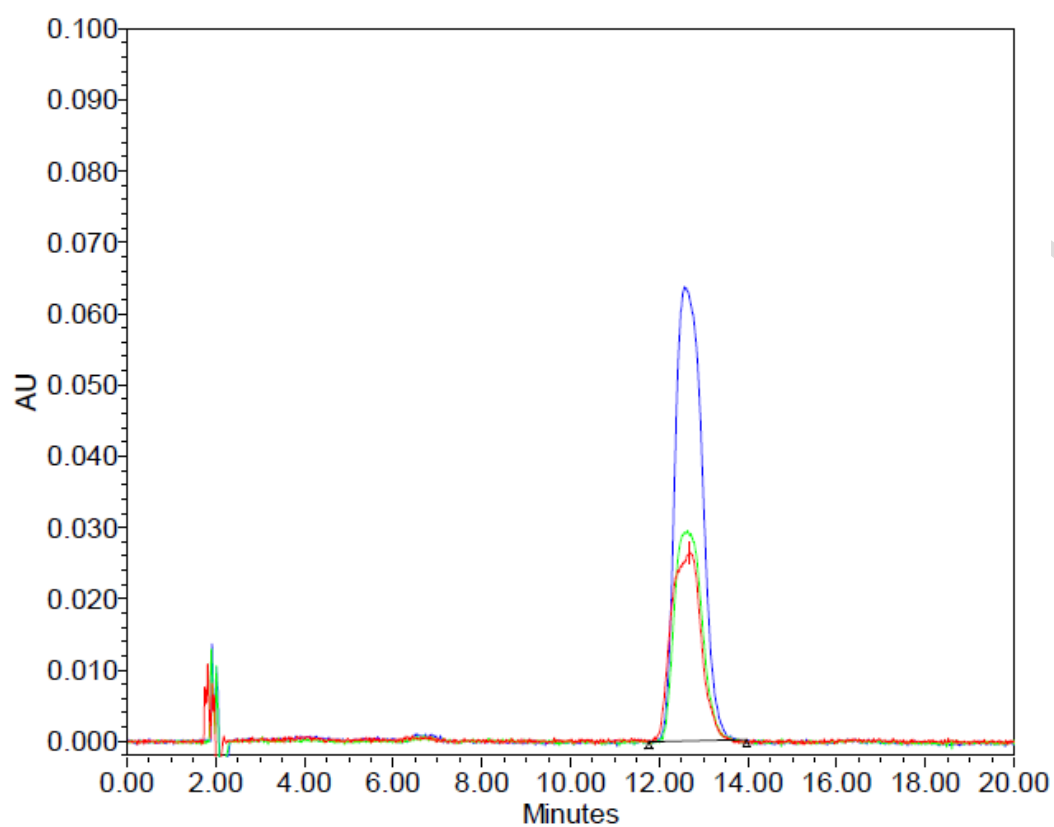


Fig. 6b

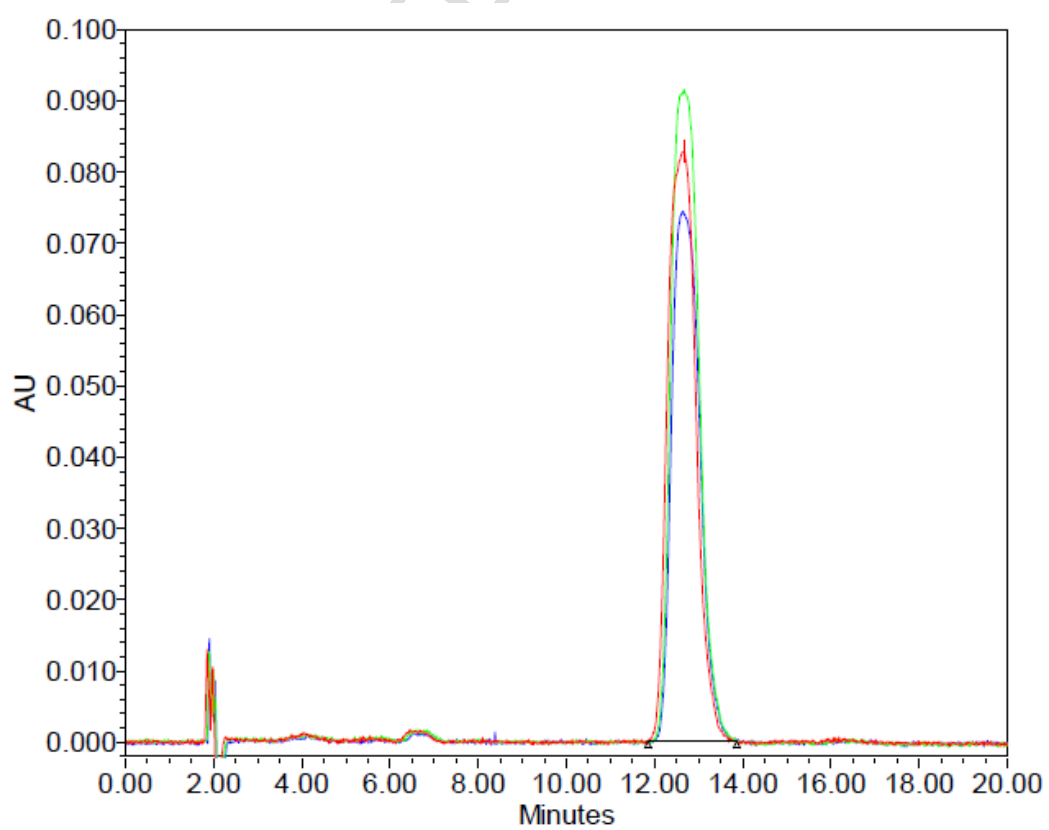
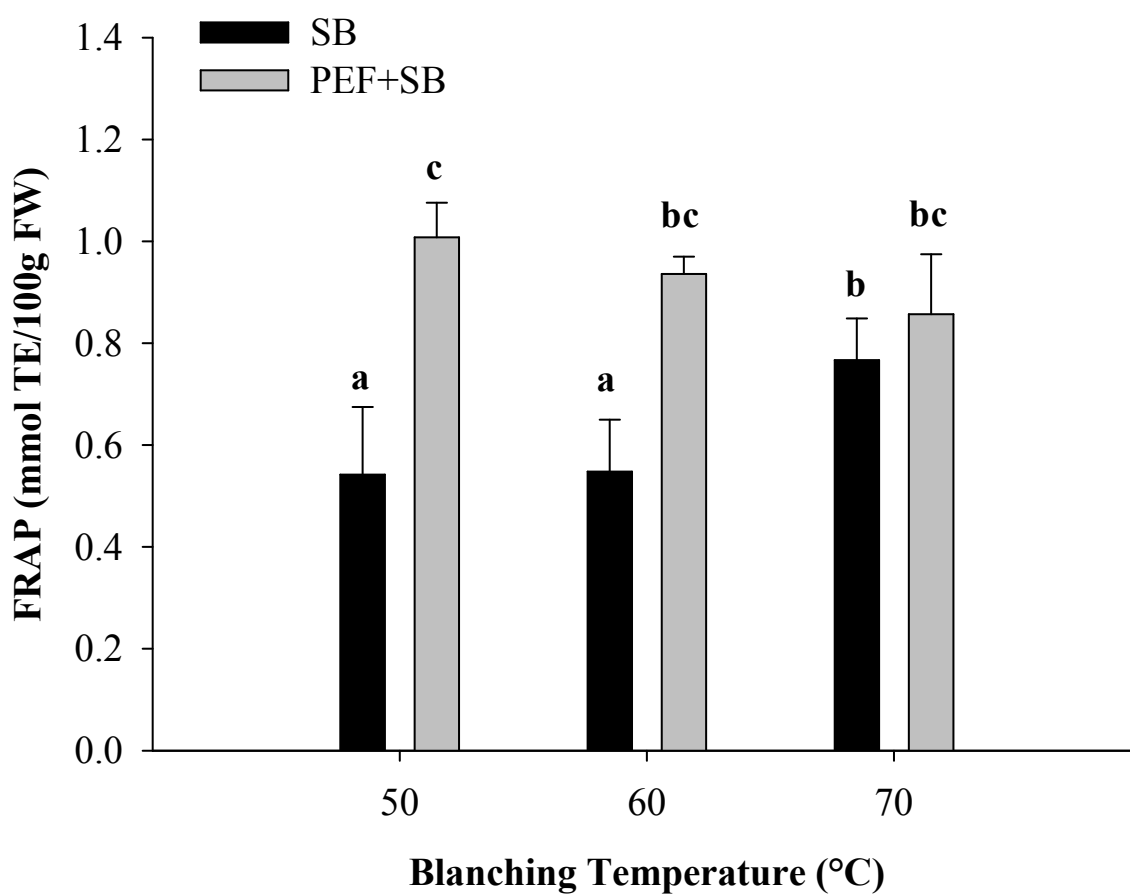


Fig. 7



Highlights

- PEF is combined with steam blanching (SB) to intensify carotenoids extraction
- PEF and SB treatments of whole tomatoes induced peel damages at cuticular level
- Combined PEF and SB showed a synergistic effect on carotenoids recovery from peels
- All-trans-lycopene was the most abundant carotenoid in tomato peels extract
- PEF and SB did not cause any degradation/isomerization of lycopene

1 **Table 1** Correlation coefficient among cell disintegration index (Z_p) of tomato peel, and TC
2 content, antioxidant activity (AA), and lycopene (Lyc) content of extracts from peels of untreated
3 and PEF treated whole tomato fruits at different field strength (0.25-0-75 kV/cm).

Properties	Z_p	TCC	AA	Lyc
Z_p	1.000	0.978	0.961	0.994
TCC	0.978	1.000	0.997	0.998
AA	0.961	0.997	1.000	0.991
Lyc	0.994	0.998	0.991	1.000

4

5

6 **Table 2.** Correlation coefficient among cell disintegration index (Z_p) of tomato peel, and TC
 7 content, antioxidant activity (AA), and lycopene (Lyc) content of extracts from peels obtained after
 8 peeling of whole tomato fruits pre-treated by SB (1min) or PEF ($E=0.50$ kV/cm, $W_T=1$ kJ/kg) +
 9 SB (1 min) at different blanching temperature (50, 60, and 70°C).

Properties	Z_p	TCC (SB)	TCC (PEF-SB)	AA (SB)	AA (PEF-SB)	Lyc (SB)	Lyc (PEF-SB)
Z_p	1.000	0.876	0.830	0.912	-0.128	0.906	0.705
TCC (SB)	0.876	1.000	-	0.997	-	0.998	-
TCC (PEF-SB)	0.830	-	1.000	-	0.447	-	0.981
AA (SB)	0.912	0.997	-	1.000	-	1.000	-
AA (PEF-SB)	-0.128	-	0.447	-	1.000	-	0.613
Lyc (SB)	0.906	0.998	-	1.000	-	1.000	-
Lyc (PEF-SB)	0.705	-	0.981	-	0.613	-	1.000

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