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CIVIL & ENVIRONMENTAL ENGINEERING | RESEARCH ARTICLE Large-scale offshore wind production in the Mediterranean Sea

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Abstract: In recent years there has been a growing interest in offshore wind energy thanks to the various advantages it offers. The offshore wind energy is used for the production of electric energy above all in the shallow waters but different research activities and large-scale demonstrations are also under way for the deep waters with scientific and technological advances that open possibilities also for new markets such as the Mediterranean Sea. In this context, the present paper aims to estimate the large-scale offshore wind production of the Mediterranean Sea. The methodology uses an open GIS platform and considers bathymetric data, annual average wind speed data, environmental data, turbines technical characteristics and administrative information. Three depth categories have been considered. The overlap between depth categories and annual average wind speeds ranges has allowed to determine the areas potentially suitable for wind farms allocation. On the basis of optimal wind farm layouts and of the characteristic of the type of turbines considered, the theoretical maximum annual offshore wind production has been estimated for whole Mediterranean area and it is about 742 TWh/year. Moreover, for each depth category, the theoretical annual wind offshore production for each Mediterranean country has been estimated.

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PUBLIC INTEREST STATEMENT

This paper deals with the estimation of largescale offshore wind energy production in the Mediterranean Sea. The evaluation methodology is based on an open GIS platform and uses bathymetric data, annual average wind speed data, environmental data, turbines technical characteristics and administrative information. The estimation of the theoretical maximum annual offshore wind energy production capacity has been carried out considering three depth categories, three turbines models and different types of foundations and platforms. The overlap between depth categories and annual average wind speeds ranges has allowed to determine the areas suitable for offshore wind energy. For each of these areas, based on optimal wind farm layouts, the theoretical maximum number of turbines that can be installed has been determined, and based on the type of turbines chosen, the theoretical maximum annual offshore wind production for the whole Mediterranean area has been estimated. Evaluations have been also made for each Mediterranean country.

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1. Introduction

Wind energy production has seen significant growth over the last decades with a considerable increase in installed power worldwide. Currently, on the basis of the trends registered and the various projects under development, the most interesting perspectives for the exploitation of wind energy mainly concern offshore wind, thanks to the various advantages that it offers, and offshore wind is one of the fastest growing maritime sectors (European Wind Energy Association [EWEA], 2013).

Investments in offshore wind are increasing even though the major investments still concern onshore wind energy in relation to its lower installation and maintenance costs. However, recent tender results in Europe for large-scale offshore wind projects indicate possible 40% to 50% cost reductions for new plants by 2021 (Observatoire Méditeranéen de l'Energie [OME], 2016). Europe installed 15.638 MW of new wind power capacity during 2017; offshore installations grew 101% compared to 2016 (WindEurope, 2018a).

Actually, offshore wind farms are installed in shallow waters mostly in Europe. Including sites that are partially grid-connected, there are now 92 offshore wind farms in 11 European countries (WindEurope, 2018b). The offshore wind farms currently operating are characterized by a water depth of less than 50 m and referring to fixed foundations. Just to mention the older ones, Walney Extension (Capacity 659 MW—Irish Sea—Water depth 19–23 m), Gemini Wind F. (Capacity 600 MW —North Sea—Water depth 28–36), London Array (Capacity 630 MW—North Sea—Water depth 0–25 m), Gode Wind (1 + 2) (Capacity 582 MW—North Sea—Water depth 30 m), Race Bank (Capacity 573 MW—North Sea—Water depth 6–13 m).

The most common types of foundation are monopile, gravity based foundations (GBF), suction bucket foundations (SBF), tripod and jacket.

Regarding deep waters, research and development (R&D) activities have increased considerably in recent years and several studies and models are under development and experimentation (Carbon Trust, 2015). These activities are opening up new perspectives for the offshore wind farm installation also in deep water. For deep waters the supporting structures for wind turbines are floating type; the main types of structures are the Semi-Submersible (SS), the Tension Leg Platform (TLP) and the Spar Buoy (SB).

Regarding the SS type, the first turbine has been installed in the "WindFloat Project" in Portugal by Principle Power. Inc. "Windfloat" is one of the most mature concepts in the market. Other concepts of SS wind turbines are "Mitsui", the "GustoMSC Tri-Floater", the "Vertiwind" prototype, the "VolturnUS", the "SeaReed" concept (Carbon Trust, 2015). There are several studies conducted for this type of structure with reference to the aerodynamic and damping aspects (Le Boulluec, Ohana, Martin, & Houmard, 2013; Roddier, Cermelli, & Weinstein, 2009; Viselli, Goupee, & Dagher, 2014; Zhang & Ishihara, 2016).

Regarding TLP typology, the Massachusetts Institute of Technology, together with the National Renewable Energy Laboratory, NREL, was the first to evaluate the possibility of using TLPs for wind turbine installation as early as 2006. Currently, the projects concerning TLPs are still in the scale test phase; an example of this is the "Gicon SOF" project developed by the German company Gicon. Other concepts under development are "Pelastar", "TLP Wind" "Blue H", "Eco TLP" (Carbon Trust, 2015). For the TLP typology different studies have been carried out also in relation to the different

projects under development (Bachynski & Moan, 2012; Jagdale & Ma, 2010; Nihei & Fujioka, 2010; Wehemeyer, Ferri, Skourup, & Freegard, 2013).

The first floating turbine of the Spar-buoy type was installed off the southwest coast of Karmoy Island, in Norway, by Statoil as part of the "Hywind" pilot project. In October 2017 the world's first floating wind farm, the 30 megawatt Hywind Scotland, became operating. Hywind Scotland floating offshore wind farm is made up of five 6 MW wind turbines and it is situated 29 km off Peterhead, Scotland. Another full-scale prototype of floating wind turbine is "GOTO-FOWT" developed by the Japanese Ministry of Environment. Several studies have been carried out in recent years on the Spar typology with particular reference to the Hywind turbine prototype and to the GOTO concept (Nielson, Hanson, & Skaare, 2006; Riefolo, Del Jesus, García, Tomasicchio, & Pantusa, 2018; Sethuraman & Venugopal, 2013; Tomasicchio et al., 2017, 2018; Utsunomiya, Nishida, & Sato, 2009).

To develop new offshore designs in deep waters of the Atlantic, Deep North Sea and Mediterranean Sea, the regulatory authorities are focusing on the development of supportive legislative framework (Global Market Insights, 2018).

Regarding the Mediterranean area, the energy consumption will grow by more than 50% until 2040. In particular, while North Mediterranean countries will see a progressive decrease of energy demand, South and East Mediterranean countries will grow very fast as a result of demographic trends and economic development (OME, 2016). Specifically, electricity demand in the South and East Mediterranean is expected to almost triple by 2040. In terms of generation, renewable energy would account for more than 60% by 2040 on average. Solar PV and wind would be the two dominant technologies (OME, 2016).

The Mediterranean Sea is characterized by a high wind potential but its deep waters have so far limited the development of offshore wind farms. However, scientific and technological advances are opening up interesting prospects for offshore wind energy also in deep waters and for new markets such as the Mediterranean. Offshore wind farms are not yet operating in the Mediterranean. However, in the next few years, the first offshore wind farm of Italy and of the Mediterranean Sea will be operational off the port of Taranto. The site will comprise 10 Senvion 3MW turbines installed in water depths ranging between 3 and 18 meters (www.windpoweroff shore.com). In 2018 the Turkish Ministry of Energy launched a tender for the country's first offshore wind power plant (1.2 MW) and in February 2019 the European Commission approved French plans to support four demonstration floating wind farms for producing electricity. Three of these projects ("Golf du Lion", "Eolmed", and "Provence Grand Large") will be located in the Mediterranean Sea (www.europa.eu).

Regarding the Mediterranean area, some studies have dealt with the offshore wind condition with particular reference to mapping aspects on the basis of the offshore wind data deriving from satellite (Calaudi, Arena, Badger, & Sempreviva, 2013; Furevik, Sempreviva, Cavaleri, Lefèvre, & Transerici, 2011).

Other studies have focused on the assessment of offshore wind potential in the Mediterranean with the use of numerical models (Balog, Ruti, Tobin, Armenio, & Vautard, 2016; Menendez et al., 2014) and also in relation to future climate change (Koletsis, Kotroni, Lagouvardos, & Soukissian, 2016). In Menendez et al. (2014) authors proposed a high-resolution atmospheric hindcast over the Mediterranean area using the Weather Research and Forecasting (WRF) model with the Advanced Research dynamical solver (WRF-ARW model). Two data sets of wind hindcast were produced and used to characterize offshore wind fields. A validation of the hindcast data was carried out in order to evaluate their reliability considering buoy and satellite data. Authors have also detected areas with high power density (over 350 W/m² at 10 m a.s.l.), coastal regions with <6000 h of wind speed between 2.5 and 25 m/s, and regions with a 50-year return period wind speed higher than 25 m/s. In

particular, areas with high power density were detected in the Aegean Sea and in the Gulf of Lion. In Balog et al. (2016) authors proposed numerical simulations of near-surface wind fields from regional climate models (RCMs). Remote sensing observations were used to assess the skill of the simulated fields and a technique for estimating the potential energy from the wind fields over the Mediterranean area was described. A map of offshore wind energy potential atlas was presented and were selected some potential sub-regions for wind farms installation. In particular, the Strait of Gibraltar close to Spanish coast, the Gulf of Lion, the sub-area west of Sardinia, South of Sicily, the central part of the basin, the Greece archipelago and the west part of the Turkish coast were selected. The Gulf of Lion and the Sea of Crete were considered as the most appealing potential areas for wind farms. In Koletsis et al. (2016), the wind speed as well as the resulting wind power potential over the maritime areas of the Mediterranean Sea and a large part of the Black Sea are analyzed by exploring an ensemble of six regional climate model simulations of the current and two future periods produced in the frame of the ENSEMBLES project. Results showed a decrease in mean wind speed and wind power potential over the central Mediterranean Sea with the exceptions of an increase over the Aegean, Alboran Seas and Gulf of Lion, that also presents an important seasonality.

A feasibility study of floating wind technology in deep waters was presented by Zountouridou, Kiokes, Chakalis, Georgilakis, and Hatziargyriou (2015). In particular, the research activity presents a feasibility for the Santorini offshore wind farm in the Aegean Sea. Authors presented a technoeconomic study of the project, estimating the complete payback period, the net present value and the internal rate of return, and also a social benefits analysis.

In this context, the present paper deals with the assessment of large-scale offshore wind production of the Mediterranean Sea. Compared to previous studies, novelty of the present paper consists of the estimation of the theoretical maximum annual offshore wind production for the whole Mediterranean area, considering three depth categories, optimized wind farm layouts, and three types of turbines.

The methodology of this work is based on the use of an open GIS platform and considers bathymetric data, annual average wind speed data, environmental data, turbines technical characteristics and administrative information.

Three depth categories have been considered (0–50 m, 50–250 m, 250–500 m) and annual average wind speed range of 4–5–6–7–8 m/s at 100 m a.s.l has been considered. The overlap between depth categories and annual average wind speeds ranges allowed to determine the areas potentially suitable for wind farms allocation. For each of these areas, based on optimal wind farm layouts that take into account the wake effect, the type of foundation and the mooring, the theoretical maximum number of turbines that can be installed has been determined. Based on the determined number of turbines and the type of turbines chosen, the theoretical maximum annual offshore wind production has been estimated for the whole Mediterranean area. Finally, based on exclusive economic zone (EEZ) boundaries, evaluations have been also made for each Mediterranean country.

The present work makes a first estimation of the theoretical maximum offshore wind potential aware that for the real production and feasibility of wind farms this type of study must be integrated with other site-specific considerations.

2. Data & method

2.1. Data

As previously mentioned, the methodology of this work is based on an open GIS platform that uses the data sourced from various open databases, appropriately processed through some plug-ins. In particular, the open-source Geographic Information System QGIS software (www.qgis.org) has been used.

The reference data are:

- Bathymetric data;
- Annual average wind speed data;
- Environmental data;
- Turbines technical characteristics;
- Administrative information.

In the following, the data sources used are listed.

- Bathymetric data have been obtained from the "General Bathymetric Chart of the Oceans" (GEBCO) database (https://www.gebco.net/); GEBCO aims to provide the most authoritative, publicly available bathymetry data sets for the world's oceans. These data are made available in shapefile format; the GEBCO grid is a continuous, global terrain model for ocean and land with a spatial resolution of 15 arc seconds.
- Annual average wind speed data have been derived from the "Global Wind Atlas 1.0" of the Department of Wind Energy of the Technical University of Denmark (DTU Wind Energy) (http:// science.globalwindatlas.info/), determined using the Modern-Era Retrospective analysis method for Research and Applications (MERRA) and returned as Aggregated Mean Highresolution Wind Speed Large-scale Wind Forcing at a height of 100 m a.s.l.;
- Environmental data concern the delimitation of protected areas and have been derived by the Protected Planet website (https://www.protectedplanet.net/). Protected Planet is the most up to date and complete source of information on protected areas, managed by the United Nations Environment World Conservation Monitoring Centre (UNEP-WCMC) with support from IUCN and World Commission on Protected Areas (WCPA). It is a publicly available online platform where users can discover terrestrial and marine protected areas, access related statistics and download data from the World Database on Protected Areas. The marine protected areas of the Mediterranean have been extracted from the shapefile available on this website;
- The turbines technical characteristics refer to the rotor size, to the tower height, to the power curves, to the mooring systems, etc. These data have been derived from the manufacturers' websites. Turbines from 3 to 6 MW have been considered;
- Administrative information refers to the marine boundaries. These data have been derived from the "Marine regions" dataset (http://www.marineregions.org/). This dataset combines the boundaries of the world countries and the Exclusive Economic Zones (EEZ) of the world. It was created by combining the ESRI world country database and the EEZ V7 dataset. The EEZ is a sea zone prescribed by the United Nations Convention on the Law of the Sea over which a State has special rights regarding the exploration and use of marine resources, including energy production from water and wind.

2.2. Method

Regarding the bathymetric data obtained from the Gebco database, in shapefile format and related to bathymetric of all over the world, preliminary activity has been the extrapolation of data for the Mediterranean and the delimitation of the area using the geometric modification tools.

The bathymetric data thus obtained have been subsequently, through spatial interrogation procedures, selected and saved in separate shapefiles by depth categories. The following depth categories have been created:

- depth category from 0 to 50 m;
- depth category from 50 to 250 m;
- depth category from 250 to 500 m.

The depth categories have been chosen in relation to the installation depths of the main types of foundations and platforms for wind turbines (Carbon Trust, 2015):

- for the depth category from 0 to 50 m, the use of fixed type foundations has been considered, (monopiles, gravity-based foundation, suction bucket foundation, tripod, jacket);
- for the category from 50 to 250 m, the use of two types of floating structures has been chosen: the Semi-Submersible type (SS) and the Tension Leg Platform typology (TLP);
- for the category from 250 to 500 m, the use of the Spar Buoy (SB) typology has been chosen.

Regarding the floating platforms, the applicable water depth for most concepts begins at around 50 m depth. Spars tend to require at least 100 m depth due to the large draft required. Spars are also able to operate in deeper waters than the other concepts, at up to 500 m, while TLP, semi-submersible, and multi/hybrid platforms can operate in depths up to 400 m. Application in even deeper waters is expected to be possible but will lead to increased costs due to the size of the longer mooring lines (Carbon Trust, 2015).

From the areas within these categories have been excluded the areas at a distance of less than 5 miles from the coast to reduce visual impact (Sullivan, Kirchler, Cothren & Winters, 2013) and the protected marine areas.

Regarding the large-scale wind forcing, it has been derived from Global Wind Atlas 1.0—TDU Wind Energy. The data used in the Global Wind Atlas were chosen from the best available global datasets. In a reanalysis, observations around the globe and a numerical weather prediction model simulating one or more aspects of Earth system are combined objectively to generate a synthesized estimate of the state of the system. In the 2010s four large atmospheric reanalysis projects took place. All provide an output at a horizontal resolution below $1^{\circ} \times 1^{\circ}$. Three of these reanalyses (i.e., CFDDA, CFSR and MERRA) were generalized and later used in the global wind atlas.

Wind data used in the present work refer to average wind speed from MERRA simulations from 1979–2013. The data are on the native MERRA 0.4 lat x 0.5 lon grid. These data have been extracted and georefenced for the Medirerranean basin, obtaining a shapefile (Figure 1). Threshold of annual average wind speed (at 100 m a.s.l.—reference hub height) has been set at 4 m/s, while the maximum value considered is 8 m/s because the distribution frequency relative to higher wind speeds is negligible. The wind speed range thus selected corresponds to 97% of the distribution frequency.

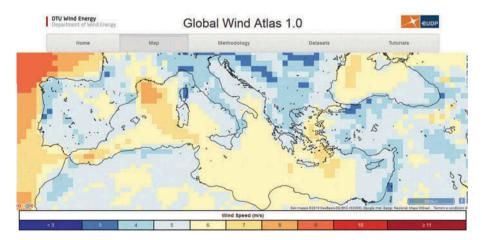


Figure 1. Global wind Atlas 1.0 web page, which highlighted the perimeter of the area of interest. The favorable areas for wind farms have been obtained by overlapping depth categories and annual average wind speeds ranges.

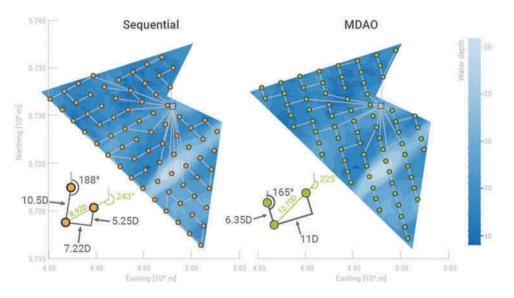
Has been called "exclusive area of a single turbine" the minimum area occupied by a single turbine to take into account the wake effect and the roto-translational movements.

Regarding the determination of the exclusive area of a single turbine in a wind farm, the following criteria have been used:

• for the depth category from 0 to 50 m, the studies in the literature related to the determination of wind farm layouts for fixed type foundations have been examined (Aghabi Rivas, 2007; Hou, Hu, Soltani, & Chen, 2015; Liu &Wang, 2014; Sanchez Perez-Moreno, Dykes, Merz, & Zaaijer, 2018).

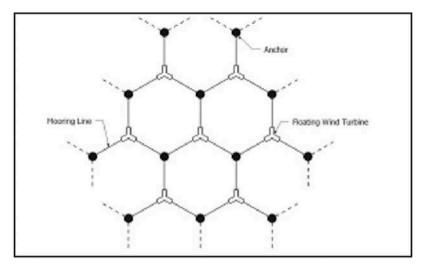
In particular, the approach proposed by Sanchez Perez-Moreno et al. (2018) has been considered. Authors presented a comparison between two approaches for developing the preliminary design of an offshore wind plant turbine layout, electrical collection system, and support structures. The first was a sequential approach neglecting potential interactions between components of the wind farm. The second approach used Multidisciplinary Design Analysis and Optimisation (MDAO), where all components are jointly optimized with the overall system levelised cost of energy (LCOE) as a global objective function. Studying the cases of regular and irregular layouts, the integrated approach always showed a greater improvement in the LCOE of the final design compared to the design resulting from the traditional sequential approach.

This approach with a regular layout and optimized with MDAO has been used in the work presented here, considering a grid having spacing of 12.7 D on the diagonal and 6.35 D and 11.00 D on the X and Y directions respectively, where D is the rotor diameter (Figure 2).



 for the depth category from 50 to 250 m, for SS structures with catenary mooring, based on the existing literature, the layout proposed by Knapschaefer (2016) has been considered (Figure 3). For the calculation of the catenary length, the maximum depth of the category has been considered.

Figure 2. Layout and infield cable topology of the regularlayout wind plant using MDAO approach (Sanchez Perez-Moreno et al., 2018). Figure 3. Layout of integrated mooring system for wind farms (Knapschaefer, 2016).



Within this topic, studies on TLP typology are not currently available in the literature. Therefore, it has been considered the same layout chosen for the depth category 0–50 m but with an increase of 10% in distance to take into account the translational movements to which this structure is subjected, as observed in the tank experiments and determined by simulations with numerical models (Chodnekar, Mandal, & Balakrishna Rao, 2015; Stewart, Lackner, Robertson, Jonkman, & Goupee, 2012; Tomasicchio et al., 2012; Zamora-Rodriguez et al., 2014).

• for the depth category from 50 to 250 m (SB typology), the same layout as the SS type has been used.

Regarding the choice of turbines, three models have been considered:

- for the depth category from 0 to 50 m the VESTAS V112-3.0 3 MW turbine, D = 112 m;
- for the depth category from 50 to 250 m, the 4.5 MW Gamesa G128/4500 turbine, D = 128 m;
- for the depth category from 250 to 500 m, the SENVION 6.2–126 turbine from 6.150 MW, D = 126 m.

The turbines have been chosen with different characteristics and dimensions and with rated power increasing for the three depth categories. The following table (Table 1) shows the main characteristics of the turbines.

Table 1. Main characte	ristics of the turbines		
	VESTAS 112-3.0	GAMESA G128/4500	SENVION 6.2-126
Rated Power (MW)	3	4.5	6.15
Cut-in wind speed (m/s)	3	2	3,5
Cut-out wind speed (m/s)	25	27	30
Rotor diameter (m)	112	128	126
Hub heights (min -max)	84,94-119	81-140	85–95
Number blades	3	3	3

The results obtained relating to the exclusive area of each turbine are described in the "Results and Discussion" Section in Table 3, while the theoretical maximum number of turbines that can be installed in the areas suitable for wind farms previously determined are shown in Table 4.

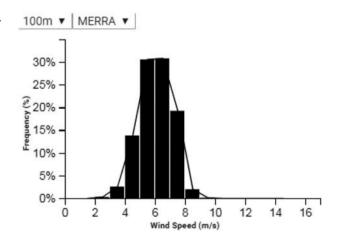
To determine the energy producibility of a wind turbine it is not sufficient to know the mean speed of the wind at a given site. It is also important that data showing, for a defined time period, the histogram of the percentage duration of the different wind speed is available. From this histogram, it is possible to obtain the histogram of the statistical frequency of occurrence of wind speed. The time distribution of the wind speed for a given site is usually described by using the Weibull statistical distribution function since it comes nearer to the distribution frequency of the mean wind speeds (ABB, 2011). The annual production of electrical energy [kWh] can be theoretically expressed and assessed by using Weibull distribution as regards the wind speed at the installation site and the curve of the electric power produced by the wind turbine as a function of the wind instantaneous velocity. As a consequence, the annual producibility can be expressed through the following relation (ABB, 2011):

$$E = 8760 \int_{0}^{\infty} P(\mathbf{v}) f(\mathbf{v}) \, d\mathbf{v}$$

where 8760 is the number of hours per year, P(v) is the power output [kW] of the wind turbine at a wind velocity v [m/s] deduced from the power curve given by the manufacturer, f(v) is statistical distribution function of occurrence frequency of wind speeds at the installation site.

For the wind data, the statistical distribution function of occurrence frequency has been derived from Global Wind Atlas 1.0. Figure 4 shows the Wind Speed Areal Histogram.

The power curves have been acquired by the manufacturers and specialized websites (Senvion, 2019; Vestas, 2019; Gamesa, 2019); these curves have been used to extrapolate the power data [kW] relating to the speeds of 4-5-6-7-8 m/s.



For each average wind speed, the annual energy production for each turbine has been estimated and for the total of turbines installable in the related areas. Annual energy production has also been estimated in relation to the different depth categories. Results are shown in "Results and

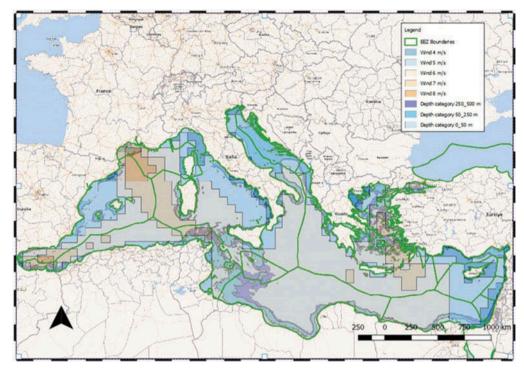
Figure 4. Wind speed areal histogram (Global wind atlas 1.0. —DTU wind energy). Discussion" Section, Table 4. Finally, the annual energy production for each country has been estimated using the EEZ boundaries (Table 5).

3. Results and discussion

The total areas for depth categories and the net areas obtained by eliminating the areas at a distance of less than 5 miles from the coast and the marine protected areas are shown in the following figure (Figure 5).

Figure 6 shows the overlap between the depth categories and the areas at different annual average wind speed.

Figure 5. Total area for each depth category (top); net area for each depth category (bottom). Figure 6. Overlap between the depth categories and the areas at different annual average wind speed.



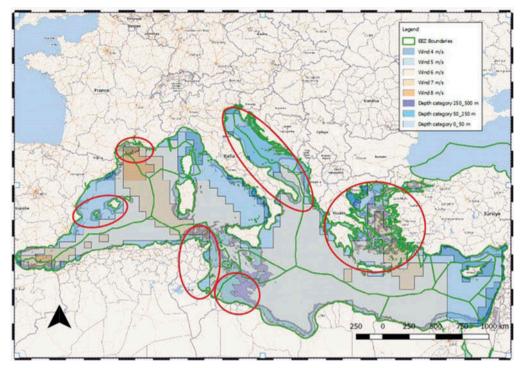
The following table (Table 2) shows for each depth category the areas with reference to the total area, to the total net area and to the net area for the different annual average wind speeds obtained by eliminating the areas at a distance of less than 5 miles from the coast and the marine protected areas ("Net area Wind 4" = net area with wind speed of 4 m/s; "Net area Wind 5" = net area with wind speed of 5 m/s; "Net area Wind 6" = net area with wind speed of 6 m/s; "Net area Wind 7" = net area with wind speed of 7 m/s; "Net area Wind 8" = net area with wind speed of 8 m/s).

Table 2. To each depth		area, and d	istribution o	of the area f	or annual a	verage wind	speeds for
Depth category (m)	Total area (km²)	Total net area (km²)	Net area Wind 4 (km²)	Net area Wind 5 (km²)	Net area Wind 6 (km²)	Net area Wind 7 (km²)	Net area Wind 8 (km²)
0–50	210.586	102.208	10.863	42.386	47.666	1.293	0
50-250	503.512	364.447	18.418	135.559	191.127	14.209	5.133
250–500	248.227	212.676	10.251	40.856	134.239	26.225	1.104

It is to be noted that the net area is about 30% less than the total area. It is also to be noted that for all the depth categories the largest area available is that with an annual average wind speed of 6 m/s.

By overlapping the depth category areas with the areas related to annual average wind speed ranges, the potentially more favorable areas for wind farm installation have been identified as showed in Figure 7. The areas circled in red are those more suitable for wind farms installation.

Figure 7. Areas potentially more suitable for offshore wind farms installation.



It should be highlighted that, compared with other studies, the overlap carried out in this work between wind speed data and depth has allowed to make a more detailed assessment of the potential areas suitable for wind farms installation.

The greatest wind speeds are found in France. This country is characterized by high annual average wind speeds (7–8 m/s) but, due to the high depths of the seabed, over 500 m, the area potentially exploitable for wind farms is only the Gulf of Lion.

The areas at annual average wind speed of 6 m/s mainly concern the North Africa countries, especially Tunisia and Libya. Tunisia is characterized by speed 5–6–7 m/s for all three categories of depth and the main areas of interest are the Gulf of Tunisy, the Gulf of Hammamet and the Gulf of Gabes. Regarding Lybia, it is characterized by an annual average wind speed of 6 m/s and in the area of the Gulf of Tripoli from Abu Kammash to Misurata it can exploit the whole EEZ area; instead, from Misurata to Benghazi it can exploit a lower part of EEZ because the depths are greater than 500 m.

Greece, although with annual average wind speeds of 5–6–7 m/s is able to exploit almost entirely the Aegean Sea and the area near the Gulf of Patras up to the Diapontia Islands.

Italy is characterized by wind speeds of 5–6 m/s and the most exploitable areas are the South-West of Sicily and Sardinia, the Ionian sea of the Apulia region, and the whole Adriatic Sea. The Adriatic Sea can also be entirely exploited, although with a wind speed of 5 m/s, from Croatia.

Regarding the determination of the exclusive area of a single turbine, Table 3 shows the values obtained for each type of structure on the basis of the assumptions described above.

Obviously, the greatest extension of the exclusive area concerns the SB type in relation to the length of the catenary mooring due to the greater depths of the category.

For each depth category and for each area related to annual average wind speeds, the theoretical maximum number of turbines that can be installed has been estimated. As already

Table 3. Exclusive a	rea for each type of wind t	turbine foundation/plat	form
Depth category (m)	Wind turbine foundation/platform	Exclusive area of a single turbine (Km²)	Turbine Density (Number of wind turbine/Km²)
0–50	Fixed	0,876	1,141
50–250	TLP	1,259	0,794
	SS	1,40	0,716
250–500	SB	5,55	0,180

mentioned, for the three depth categories, the different turbine models described in Table 1 have been considered, and the range of average wind speed 4-8 m/s has been chosen as it corresponds to 97% of the distribution frequency. The following table (Table 4) shows the theoretical annual offshore wind production by depth category obtained.

Table 4. Valu	es of theore	tical annual o	ffshore wind I	production by	depth catego	ry
Annual average wind speed (m/s)	Power (KW)	Frequency (%)	Total hours/year	Single wind turbine production (KWh/year)	Number of turbines per area	Annual offshore wind production (TWh/year)
Depth category	0–50m	•	•			•
4	130	2,64	231	30.036	12.398	0,37
5	301	13,89	1217	366.259	48.375	17,72
6	556	30,65	2685	1.492.888	54.400	81,21
7	910	30,89	2706	2.462.547	1.475	3,63
8	1370	19,33	1693	2.319.427	0	0,00
Total			•	6.671.157	116.650	102,94
Depth category	50-250 (m)_TL	Р				
4	300	2,64	231	69.314	14.631	1,01
5	600	13,89	1.217	730.084	107.684	78,62
6	967	30,65	2.685	2.596.445	151.825	394,21
7	1.533	30,89	2.706	4.148.445	11.288	46,83
8	2.200	19,33	1.693	3.724.627	4.077	15,19
Total			•	11.268.914	289.505	535,85
Depth category	50-250 (m)_SS					
4	300	2,64	231	69.314	13.185	0,91
5	600	13,89	1.217	730.084	97.039	70,85
6	967	30,65	2.685	2.596.445	136.817	355,24
7	1.533	30,89	2.706	4.148.445	10.172	42,20
8	2.200	19,33	1.693	3.724.627	3.674	13,69
Total				11.268.914	260.887	482,88
Depth category	250-500 (m)_9	ĩΒ				
4	317	2,64	231	73.241	1.846	0,14
5	735	13,89	1.217	894.353	7.356	6,58
6	1.125	30,65	2.685	3.020.683	24.168	73,00
7	1.765	30,89	2.706	4.776.259	4.722	22,55
8	2.412	19,33	1.693	4.083.545	199	0,81
Total				12.848.082	38.290	103,08

On the basis of the values obtained and described in the previous table (Table 4), the total theoretical annual offshore wind production considering the TLP type for the depth category 50–250 m is 741,87 TWh/year, while considering SS typology it is lower and equal to 634,9 TWh/ year.

For each depth category, the theoretical annual wind offshore production for each Mediterranean country has been estimated on the basis of the EEZ boundaries with reference to the total maximum production of 741,87 TWh/year.

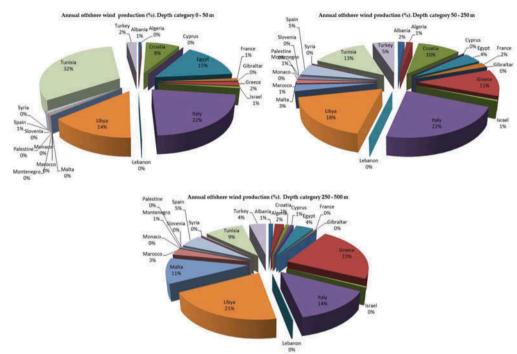
In particular, the theoretical maximum offshore wind production for each of the three depth categories and the total production for each country has been estimated. A further estimate has been made considering the ratio between the total production of each country and its area. This ratio expresses an areal density of production.

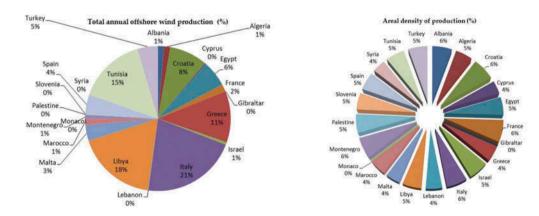
Table 5 summarizes the results obtained, Figure 8 shows the annual offshore wind production by country (%) for the three depth categories, while Figure 9 shows the total production and the areal density of production.

Table 5. Theoretical maximum annual wind offshore production for each Mediterranean
country for the three depth categories

country for	the three dep	in categories	r			i -
Country	Annual offshore wind production 0–50m (TWh/year)	Annual offshore wind production 50–250m (TWh/year)	Annual offshore wind production 250–500m (TWh/year)	Total annual offshore wind production (TWh/year)	Area (km²)	Areal density of production (TWh/ year)/km ²
Albania	0,73	8,36	1,07	10,16	8.612	0,001180
Algeria	0,00	8,01	2,23	10,24	10.049	0,001019
Croatia	8,17	53,79	0,87	62,82	46.481	0,001352
Cyprus	0,00	1,20	0,87	2,07	2.604	0,000794
Egypt	15,27	23,00	4,24	42,51	39.551	0,001075
France	1,22	10,73	0,35	12,30	9.232	0,001332
Gibraltar	0,00	0,00	0,00	0,00	0	0,000000
Greece	1,79	59,52	23,60	84,90	90.942	0,000934
Israel	0,71	2,99	0,46	4,15	3.680	0,001128
Italy	23,03	119,85	14,45	157,32	134.181	0,001172
Lebanon	0,07	0,51	0,20	0,78	839	0,000936
Libya	14,91	96,17	21,16	132,23	123.864	0,001068
Malta	0,00	14,76	10,94	25,71	32.616	0,000788
Marocco	0,07	7,57	2,88	10,52	11.155	0,000943
Monaco	0,00	0,00	0,00	0,00	0	0,000000
Montenegro	0,04	6,04	0,52	6,60	5.219	0,001264
Palestine	0,25	0,77	0,10	1,12	976	0,001145
Slovenia	0,31	0,00	0,00	0,31	306	0,001007
Spain	0,94	25,63	5,39	31,96	29.484	0,001084
Syria	0,02	0,49	0,37	0,88	1.123	0,000785
Tunisia	32,99	69,24	9,38	111,62	99.214	0,001125
Turkey	2,42	27,24	4,01	33,66	29.19	0,001153
Total	102,94	535,85	103,08	741,87	679.331	0,021283

In agreement with the observations made previously on the areas potentially suitable for wind farms installation, it can be noted that for the 0–50 m depth category the largest theoretical maximum annual wind offshore production is for Tunisia, Italy, Egypt, Libya and Croatia. For the depth category 50–250 m, the largest production involves, as before, Italy, Tunisia, Libya, Croatia but also Greece. For the depth category 250–500 m, Greece has the highest production followed by Libya, Italy, Malta and Tunisia.





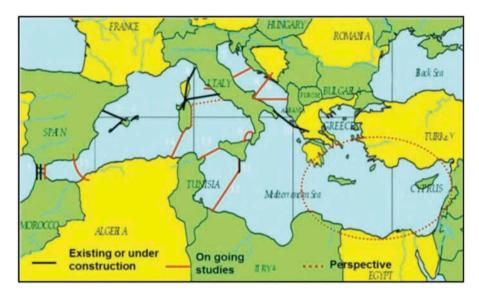
Regarding the areal density of production, it is to be noted that France, which is characterized by a smaller area suitable for wind farms than other countries, has the highest areal density value due mainly to the higher wind speeds. The same is true for Montenegro, while Italy has an equivalent areal density to that of France and Montenegro, which however reaches thanks to the high value of area available for wind farms. Follow Spain and the

Figure 9. Total offshore wind production (%) (left); areal density of production (%) for each country (right).

Figure 8. Annual offshore wind production by country (%) for the three depth categories. countries of North Africa. For Spain, the assessments are the same as those of France, while the countries of North Africa, Tunisia and Libya, such as Italy, reach the same value of the areal density thanks to the large areas available. Also Greece, like Italy and the countries of North Africa, has a good value of areal density, mainly due to the high area extension.

4. Interconnections and ship routes

Following are some considerations in relation to the electrical network connecting the offshore wind farms. Currently, the interconnections existing in the Mediterranean Sea are few even if there are interconnection projects undergoing advanced study (Adam & Kowal, 2013). Figure 10 and Table 6 show the interconnection projects through the Mediterranean (situation end of 2011).



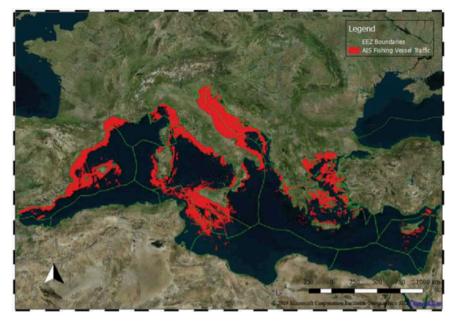
Based on the above, some considerations can be made in relation to the areas identified in this paper as areas suitable for the offshore wind farms. The interconnection projects under study between Italy and the North African and Eastern European countries could be used to connect the wind farms. Other projects, such as DESERTEC and MEDGRID, which include a European super grid linking renewable energy projects throughout North Africa, the Middle East and Europe, could be integrated taking into account the developments of offshore wind energy, especially that in deep water in the Mediterranean Sea.

Finally, another consideration must be made on the interaction between wind farms and ship/fishing vessels traffic; in fact, considering only the fishing vessels traffic mapped in the Mediterranean area (Vespe et al., 2016), it is evident that most of the areas suitable for the allocation of offshore wind farms are characterized by intense fishing vessels traffic, as shown in Figure 11. Therefore, the offshore wind farms realization and the regulation of fishing vessels traffic must be appropriately assessed in relation to the priorities of economic interest between the fishing industry and that of offshore wind energy production for each Mediterranean country.

Figure 10. Existing submarine links and potential transmission projects in the Mediterranean (Adam & Kowal, 2013).

Table 6. Interconn	Table 6. Interconnection projects through the Mediterranean (situation end of 2011): existing (no color), decided (in green) and studied (yellow)	an (situation end o	f 2011): existing (no	color), decided (in g	reen) and studied (ye	illow)
	Name of the project	Voltage (kV)	Capacity (MW)	Max. depth (m)	Commission date	Under water length (km)
1	Spain (Mallorca Menorca)	132 AC	50	06	1973	120
2	Spain (Cometa)	250 DC	400	1500	2011	237
C	Morocco—Spain 1	400 AC	002	630	1997	30
	Morocco—Spain 2	400 AC	700	630	2006	30
	Morocco—Spain capacity increase	400 AC	200-3000	630	2025	30
4	Italy—France (SACOI 1)	200 DC	200	450	1965	118
	Italy—France (SACOI 2)	200 DC	100	450	1992	118
5	Italy (SAPEI) 1	500 DC	500	1650	2009	420
	Italy (SAPEI) 2	500 DC	500	1650	2011	420
6	Italy Sicily	400 AC			2013	06
7	Italy—Croatia	400 DC	1000	200	2020	200
8	Italy—Montenegro	500 DC	1000	1200	2015	375
6	Italy—Albania	400 DC	500		2014	290
10	Greece—Italy (GRITA) 1	400 DC	200	1000	2001	163
	Greece—Italy (GRITA) 2	400 DC	1000	1000	2020	163
11	Italy Malta 1	132 AC	007	160	2015	100
	Italy Malta 2	220 AC	600	160	2020	100
12	Italy (Elba island)	132 AC			2015	40
	Italy (Islands: Capri, Ischia, Procida)	150 AC			2015	95
13	Tunisia—Italy (TUNITA 1)	400 DC	1000	670	2015	194
14	Libya—Italy (LIBITA)	500 DC	1000	600	2020	550
15	Algeria—Italy (1)	500 DC	500	2000	2016	330
	Algeria—Italy (2)	500 DC	500	2000	2020	330
16	Algeria—Spain	500 DC	2000	1900	2018	240

Figure 11. Map of fishing vessels traffic in the Mediterranean Sea (Vespe et al., 2016).



5. Conclusions

In the current study, the large-scale offshore wind production for the Mediterranean Sea has been estimated through a GIS-based procedure and on the basis of the bathymetric data derived from the GEBCO database and from the annual average wind speeds derived from MERRA simulations of the Global Wind Atlas 1.0—TDU Wind Energy.

The novelty of this work, compared with previous studies, consists in the assessment of the most suitable areas for the wind farms installation considering not only the wind speed data but also the depths, in the estimation of the theoretical maximum offshore wind energy production based on characteristics of the turbines and optimized layouts, and in having made this estimate for the entire Mediterranean area with detailed analysis of each country.

The Mediterranean countries resulted in more suitable for the installation of offshore wind farms are Italy, Libya, Tunisia, Greece. For Italy, the suitable areas are the South-West part of Sicily and Sardinia, the Ionian Sea of the Apulia region, and the whole Adriatic Sea. The Gulf of Tunisy, the Gulf of Hammamet and the Gulf of Gabes are the exploitable areas for Tunisia, while for Libya the area of interest is the Gulf of Tripoli. The Aegean Sea, the Gulf of Patras and the Diapontia Islands are the areas exploitable for Greece. The results are in agreement with previous studies.

The areal density of production allowed to highlight countries, as France (Gulf of Lion) and Spain (Balearic Sea), that have high wind speeds and are suitable to offshore wind production, but which can exploit restricted areas, and other countries which, on the other hand, achieve good production in relation mainly to the large availability of areas.

Aware that a more realistic approach for the realization of wind farms requires detailed analysis of the specific site, aim of this work was to make a first large-scale evaluation of the offshore wind potential and of the more suitable areas in Mediterranean Sea, in relation to the technical and scientific advances of the sector, which are opening up interesting prospects also for the Mediterranean Sea. In particular, the concrete feasibility of wind farms in the identified areas should take into account the presence of ports, the existence of underwater power grid, ships/fishing vessels traffic, environmental aspects and the potential conflicts between the various economic sectors for each country.

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Correction

This article has been republished with minor changes. These changes do not impact the academic content of the article.

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