



Non-destructive analysis of anthocyanins in cherries by means of Lambert–Beer and multivariate regression based on spectroscopy and scatter correction using time-resolved analysis

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ABSTRACT

In high-value sweet cherry (*Prunus avium*), the red coloration – determined by the anthocyanins content – is correlated with the fruit ripeness stage and market value. Non-destructive spectroscopy has been introduced in practice and may be utilized as a tool to assess the fruit pigments in the supply chain processes. From the fruit spectrum in the visible (Vis) wavelength range, the pigment contents are analyzed separately at their specific absorbance wavelengths.

A drawback of the method is the need for re-calibration due to varying optical properties of the fruit tissue. In order to correct for the scattering differences, most often the spectral intensity in the visible spectrum is normalized by wavelengths in the near infrared (NIR) range, or pre-processing methods are applied in multivariate calibrations.

In the present study, the influence of the fruit scattering properties on the Vis/NIR fruit spectrum were corrected by the effective pathlength in the fruit tissue obtained from time-resolved readings of the distribution of time-of-flight (DToF). Pigment analysis was carried out according to Lambert–Beer law, considering fruit spectral intensities, effective pathlength, and refractive index. Results were compared to commonly applied linear color and multivariate partial least squares (PLS) regression analysis. The approaches were validated on fruits at different ripeness stages, providing variation in the scattering coefficient and refractive index exceeding the calibration sample set.

In the validation, the measuring uncertainty of non-destructively analyzing fruits with Vis/NIR spectra by means of PLS or Lambert–Beer in comparison with combined application of Vis/NIR spectroscopy and DToF measurements showed a dramatic bias reduction as well as enhanced coefficients of determination when using both, the spectral intensities and apparent information on the scattering influence by means of DToF readings. Corrections for the refractive index did not render improved results.

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1. Introduction

Assuring healthy human nutrition and improving the economic success of farmers producing fresh fruit and vegetables are priority targets in the context of current global changes. There is general consensus that especially in agriculture new innovative technologies are needed for appropriate process management. In presently developing technologies, optical methods in particular are principally suitable for onsite analysis. Spectroscopy in near infrared (NIR) as well as visible (Vis) wavelength ranges can serve as a feasible tool for non-invasive fruit analysis due to available miniaturized light sources as well as accurate, robust, and inexpensive

spectrophotometer modules. The compounds have been implemented in high-end colorimeters, handheld units for spectroscopic analyses, and sorting lines (Ozaki et al., 2006; Molto and Blasco, 2009). Based on the physics of NIR spectroscopy, a detailed review for agricultural and food products was presented by Birth and Hecht (1987) and, more recently, focusing on the initial data processing in fruit analyses, by Nicolai et al. (2007).

The Vis part of the spectrum provides information on the pigment contents. Spectra obtained non-destructively from the fruit sample are frequently analyzed in terms of color using various color spaces. Since this paper uses sweet cherry as a model fruit, the literature was searched for correlations of spectral readings respective to fruit quality and ripeness stage. Color readings for grading fruits are evaluated regarding the external appearance recognized by the consumer. High correlation of color values in $L^*a^*b^*$ color

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space and the anthocyanin contents of cherries were presented in recent papers (Serrano et al., 2005; Goncalves et al., 2007; Manganaris et al., 2007; Serrano et al., 2009). It was shown that variations of fruit pigment composition in different cultivars and colors correlate with the anthocyanins content and anti-oxidative capacity, with higher values in cultivars with visually dark appearance (Karlidag et al., 2009). Ripening-related enhanced color appearance and corresponding anthocyanin content resulted in decreased values of L^* , a^* , and b^* during fruit development, shortly before harvest time at the tree (Kovacs et al., 2009) as well as in postharvest (Serrano et al., 2009).

However, it might be assumed that the apparent color data can be influenced by other fruit pigments than anthocyanins such as chlorophylls and carotenoids, showing absorption at coinciding wavelengths. As an alternative, specific indices or whole spectra analyses have been introduced in practice and may serve as a more reliable method for measuring the cultivar- and maturity-related pigment development. From the fruit spectrum in the visible wavelength range, the pigment contents are analyzed separately at their specific absorbance wavelengths (Knee, 1972; Nagata and Yamashita, 1992; Pflanz and Zude, 2008).

Using Vis spectral readings of intact horticultural produce, the specific absorption characteristics can provide sensitive information on the changes in pigment contents. The data point to physiological stages such as the chlorophyll-related ripeness in apple (Merzlyak et al., 1999; Zude, 2003; Peirs et al., 2005; Solovchenko et al., 2005; Herold et al., 2005), and can be used to assess the nutritional value of the product such as the content of native carotenoids in carrots (Zude et al., 2007). In this field of pigment detection, research in canopy remote sensing rendered the initial impulses (Penuelas et al., 1995; Gamon et al., 1997; Richardson et al., 2002). Several indices have been established in feasible applications, mainly for chlorophyll analysis, but also anthocyanin readings.

A drawback in the analysis of fresh, rapidly developing produce appears due to changes in the chemical composition as well as texture of the fruits. Researchers as well as developers of commercial Vis/NIRS equipment face difficulties with the robustness of calibration based on apparent spectral intensity, $I_R(\lambda)$. In fruit samples, we have to deal with the absorption coefficient at the wavelength under question, $\mu_a(\lambda)$ that provides quantitative information on the molecule content under question, as well as multiple scattering during the photon transport in the tissue. It can be assumed that depending on the phenotype of the fruit the scattering coefficient, μ_s , as well as the directional anisotropy factor, g , are varying. Results from simulations show that in some cases g has a major effect on the optical properties of kiwi fruit at different ripeness stages (Baranyai and Zude, 2009), while in apples the differences in g during fruit development appear marginal (unpublished data). The variation in μ_s is in any case a major factor, influencing the result when applying a calibration model. The resulting need for re-calibrations heavily limits the introduction of the sensors in practice.

The differences in the scattering properties actually have an impact on the effective pathlength, L^* s, that the photon is traveling in the tissue on its way from the light source to the detector. If the scattering coefficient and, consequently, the effective pathlengths would be known, the Lambert–Beer law might be applied for pigment, c_i , analyses in intact fruit, such as presently carried out in the laboratory on fruit extracts:

$$\log[100/I_R(\lambda)] = \sum c_i \varepsilon_i L^* s \quad (1)$$

It is accepted to estimate the effective pathlength of photons traveling through a sample by means of the reduced scattering coefficient, $\mu'_s = 1/L^*s$ (Cubeddu et al., 1999). While it appears

difficult to obtain information on μ_s and g separately, the reduced scattering coefficient, $\mu'_s = (1 - g)\mu_s$, can be measured by means of distribution of time of flight (DTOF) readings.

The time-resolved DTOF readings consist of injecting a short (picosecond) light pulse into the fruit to be characterized, while the transmitted or reflected photons are detected in a certain distance from the injector after traveling in the pericarp of the fruit. Attenuation and delay in pulse shape are due to the absorption and scattering events occurring into the sample, and an estimate of the optical parameters can be derived, based on a suitable model of light propagation, i.e. diffusion theory or Random Walk model (Patterson et al., 1989; Contini et al., 1997; Cubeddu et al., 1999). Applying DTOF the μ_a can be uncoupled from the μ'_s (Patterson et al., 1989; Jacques, 1989; Arridge et al., 1992). A pre-assumption for application of DTOF in fruits is that the $\mu_s \gg \mu_a$ and the sample is large enough to avoid photon loss at the boundary of the sample. This is certainly not the case in fruits. However, predictions of the fruit SSC (Tsuchikawa and Hamada, 2004) and maturity-related chlorophyll content (Eccher Zerbini et al., 2006) were approached already by means of DTOF analyses.

Coming back to our problem of varying pathlength in the fruit samples and resulting perturbation in non-destructive analysis. It appears to be reasonable – even with expected high uncertainty of DTOF in cherries – to propose that the scattering influence on the apparent intensities in the fruit spectra can be corrected: knowing the spectral intensities at the specific absorption passband of the pigments as well as the effective pathlength by means of empirical DTOF data. Subsequently, a robust calibration on a certain pigment should be possible.

As an additional uncertainty, the refractive index of the sample has an impact on the apparent data from DTOF analysis due to varying boundary conditions (Contini et al., 1997). During fruit development the refractive index is changing and the influence of the variation in the refractive index on the calculation of the effective pathlength was not clear. Therefore, the non-destructive reading of the refractive index on the fruit material was approached as an additional step in sensor fusion in the present study. The total internal reflectance fluorescence (TIRF) microscopy was selected for this purpose, which is an emerging and effective technique for examining properties in the living cell structure (Oheim and Schapper, 2005). The method was chosen due to the opportunity for non-destructive readings. The study was aimed at evaluating an improvement in pigment analysis by means of the application of the actual refractive index.

The approach was compared with the established corrections by means of indices or multivariate data pre-processing. Indices use specific absorption passbands of the molecule corrected by NIR passband in the so-called “optical window”. In the optical window almost no plant compound absorbs photons, and therefore, all variation appears due to scattering differences. Alternatively, adapted data pre-processing in whole-spectra analyses can be applied such as multiplicative signal correction (MSC), standard normal variates (SNV), or working on derivatives. More recently orthogonal signal correction and further developed method as direct orthogonal signal correction were proposed for removing information not relevant to the absorption correlated with the molecule content under question. While having the advantage of being easy to apply methods of dealing with the problem, the approaches do not characterize the phenomenon itself. Furthermore, re-calibration is still required, if the calibration data-set does not capture all variation appearing the samples for prediction.

In the present study, cherries were chosen as commercially interesting samples. New cultivars with enhanced fruit size and appealing coloration have been released, which are sold at extremely high prices. Such new high-value cultivars raise questions regarding the processes of optimum harvest date determination,

selective harvesting, and postharvest handling – questions that might be answered by means of non-invasive analyses in the supply chain, when a feasible method becomes available.

The approach carried out, was aimed at improving the robustness of Vis spectroscopy by means of sensor fusion approach. The influences of varying optical fruit properties on the pigment calibration were corrected (i) with the effective pathlength in the fruit tissue obtained with DTOF readings as well as (ii) with additional data on the boundary conditions of the sample obtained by means of TIRF analysis. In comparison, commonly applied data processing methods were tested such as (iii) normalized index, (iv) multivariate spectra processing,

For testing the approach, data set for calibration and slightly different data set for validation in similar ranges as it appears in practice were required. The cherries subjected to the experiments were harvested on the same trees, but in earlier and more advanced ripeness stages. Such conditions would occur for all non-destructive equipment applied in the field.

2. Material and methods

2.1. Fruit material and quality analysis

Sweet cherry, *Prunus avium* 'Schneiders späte Knorpel', was analyzed immediately after harvesting in different ripeness stages: unripe, intermediates 1–3 (im1–3), and ripe. Fruits were subjected to chemical pigment analysis as well as Vis/NIR spectroscopy, DTOF, and TIRF readings. Forty-five fruits were harvested on one day at five ripeness stages ($n = 9$) and analyzed within 48 h. Acidity and fruit size were measured.

The anthocyanins and carotenoids contents of the exocarp and mesocarp of cherry were analyzed wet-chemically by spectrophotometry after acetone/diethyl ether extraction. In the ether fraction the carotenoids were analyzed, while the anthocyanins accumulated in the polar phase. Standards of lutein, α -carotene, and β -carotene were applied for carotenoids analyses and the anthocyanins were expressed as cyanidin (Carl Roth GmbH, Germany) equivalents, each pigment by subjecting the spectra of extracts to multiple linear regression based on the standard solutions and minimizing the error when recalculating the sum spectra of extracts (Pflanz and Zude, 2008).

2.2. Non-destructive sensing

Colorimetric readings (CM-2600d/2500d, Minolta, Japan) were recorded by means of $L^*a^*b^*$ (D65) values that were calculated with the instrument software according to CIE standards.

The fruit spectra were recorded (400–850 nm) in diffuse reflectance mode by means of a scanning dual beam spectrophotometer unit (Lambda 950, Perkin Elmer, USA) on referenced (100% Spectralon, Labsphere Ltd., North Sutton, U.S.A.) wavelength intensities.

The rededge, inflection point of chlorophyll absorption peak determined by $f'(660-710 \text{ nm}) = 0$, and a normalized index, $(I_{620} - I_{780}) / (I_{620} + I_{780})$, were calculated on the spectral intensities, $I_R(\lambda)$ from Vis/NIR readings. The rededge is accepted to correct for scattering and resulting vertical shifts of the spectra due to the calculation on the spectra derivatives. The index was calculated on the edge of anthocyanidin absorption passband and a passband in the "optical window" to correct for varying scattering properties.

A system to measure DTOF in transmittance geometry was used, working at 780 and 670 nm, based on a pulsed laser diode (PDL800, PicoQuant GmbH, Germany) with 80 MHz repetition frequency, 100 ps duration, and 1 mW average power, with a compact photomultiplier (R5900U-L16, Hamamatsu Photonics, Japan) and

an integrated PC board for time-correlated single photon counting (SPC130, Becker&Hickl GmbH, Germany). The width of the instrumental response function (IRF) was <160 ps (Torricelli, 2009). Acquisition time was set to 1 s per fruit. The values of reduced scattering coefficient and absorption coefficient were obtained from fitting the experimental data with a standard solution of the diffusion approximation to the transport equation for a semi-infinite homogeneous medium. The diffusion coefficient was taken to be independent of the absorption properties of the medium. The theoretical curve was convoluted with the instrumental response function, and was normalized to the area of the experimental curve (Cubeddu et al., 1999). The procedure was described in detail in former studies about fresh horticultural products (Cubeddu et al., 1999; Torricelli, 2009).

TIRF measurements were performed using a confocal imaging system (Infinty 3, Visitron Systems, Germany) equipped with an additional TIRF port. For excitation, the krypton laser line at 647 nm of an argon-krypton ion laser (Innova 90, Coherent, CA, USA) was applied. The excitation light was coupled into the intact cherry sample through a 100 \times oil immersion objective. The incident angle for determination of the threshold angle for total reflection could be adjusted with a micrometer screw. The threshold position of the screw and related incident angle were calibrated for the refractive index with sucrose solutions of known refractive index containing $\sim 10^{-5}$ M Cy5 (Cy5 excitation and emission maximum at 649 and 670 nm, respectively, quantum yield is 0.28). The refractive index of the calibration solutions was checked with a standard laboratory refractometer (Carl Zeiss, Germany). Calibration, $y = 707.65x - 632.58$, $r^2 = 0.99$, on the apparent refractive index measured in sucrose solutions (0–18.2%Brix). The calibration was tested on intact cherries. The prediction referenced by means of destructive refractometric readings of the squeezed fruit juice was $r^2 = 0.77$.

2.3. Calculation of effective pathlengths

The pathlength, L , was determined by the penetration depth, δ , (Eq. (2)) calculated based on diffusion theory (Torricelli, 2009), which resulted in an average value of 0.3 cm.

$$\delta(780 \text{ nm}) = 1/\mu_{att} = 1/\sqrt{3\mu_a(\mu_a + \mu_s')} \quad (2)$$

The effective pathlength, L^*s_1 was calculated by Eq. (3), where c is the speed of light in vacuum ($c \approx 0.03 \text{ cm/ps}$), and N is the refractive index of the medium. For calculating L^*s_1 the refractive index was assumed constant with $N = 1.4$, while for calculating L^*s_2 (Eq. (4)) the actual refractive index was used based on the TIRF readings.

$$L^*s_1(780 \text{ nm}) = \langle t \rangle \cdot c/1.4 \quad (3)$$

$$L^*s_2(780 \text{ nm}) = \langle t \rangle \cdot c/N \quad (4)$$

2.4. Calibrations

For calibration and validation (Fig. 1) the data sets were split in two blocks, one block providing the values for unripe and half of the intermediate samples and the second block containing the values of the remaining intermediates and ripe fruits.

Calibrations were carried out by means of linear regression either using the color values, index, and results from the application of Lambert–Beer law, using the three pathlengths or by means of multivariate partial least squares (PLS1) calibration models. The latter were built in Matlab (version 7.6.0.324 R2008a, The MathWorks, USA) on raw data of the Vis/NIR spectra pre-processed by means of multiple signal correction (MSC) and second derivative. The optimum numbers of latent variables (LV) were selected on

the basis of minimizing the root mean square error by selecting the first minimum in cross-validation with leave-one-out routine.

The measuring uncertainty was separated into two independent estimation errors: bias (eb) and remaining root mean square error ($rmse$). Percentage estimation errors were obtained by dividing by the mean of actual value. The errors, correlation coefficient (r) and coefficient of determination (r^2) were calculated in Matlab.

3. Results and discussion

3.1. Fruit development and fruit spectra

In unripe cherries and fruits in slightly enhanced ripeness stage (im1), chlorophyll was noticed in the fruit spectra around 680 nm, but was at the detection limit in the chemical analyses (Fig. 2A). The rededge (660–710 nm), applied as chlorophyll estimator in precision agriculture (Richardson et al., 2002) and fruit analysis (Zude, 2003), indicated decreasing chlorophyll contents providing interesting data on the fruit development. However, in more advanced ripeness stages the chlorophyll already disappeared.

Cherries of all five ripeness stages showed spectral variation at the blue–green passband with a sharp intensity increase appearing in the range of 550–650 nm (Fig. 2A). The region of enhanced reflectance intensities was shifted further in the red wavelength range the more red pigmentation occurred. Consequently, the intensity change provides a rough marker for the fruit ripeness stage. The edge appearing at the passband of 620 nm was used for further data processing. The non-invasively measurable data are already of practical interest for the production and harvest manager in an orchard, since fruits at advanced ripeness stage exhibiting more intense pigmentation can be selected. In practice, the variation of fruits appearing at the same time on the tree point to the potential value-adding by means of selective harvesting such as carried out in the apple production. Such suggestion appears reasonable since the market price increases exponentially mainly with the ripeness stage and quality regarding the fruit sweetness expressed as soluble solids content (SSC) and each mm in fruit size (Table 1). Resulting, non-invasive readings can help to make the processes, for instance the harvest management, more efficient.

In cherry, the red pigmentation is caused by the anthocyanins and carotenoids contents. Even if the cumulative increase of red pigments provides some information, a more specific data analysis of the fruit spectra would be helpful for characterizing the fruit development onsite by means of non-invasive readings. Comparing the evolution of red pigment contents, the α -carotene decreased, while the total carotenoids did not show consistent differences during fruit development. The anthocyanin – here expressed as cyanidin equivalents – content was enhanced with higher ripeness stages (Fig. 2B). Although the α -carotene and the anthocyanins

changed significantly with the fruit development, only the anthocyanins were studied further due to their higher contents and, therefore, more pronounced contribution to the changes in the fruit spectra.

3.2. Calculation of the effective pathlength

A robust and non-invasive analysis of the pigments was approached for characterizing the fruit ripeness stage. The pigment analysis was carried out by applying Lambert–Beers law directly on the intensity data, $I_R(620\text{ nm})$ obtained with Vis/NIR remittance readings and the constant pathlength, $L = 0.3\text{ cm}$. The constant pathlength (Eq. (2)) was derived from diffusion theory, which is obviously underestimating the apparent light penetration. The suitability of different theories and optical geometries (Arridge et al., 1992) has been explored by different work groups. However, the diffusion theory is widely used and applied in the present work for principally testing our approach.

Additionally, the effective pathlength was estimated by means of DTOF. The mean time-of-flight ($\langle t \rangle$) was derived from the distribution of incoming photons recorded (Fig. 3A). The DTOF was measured for wavelength $\lambda = 780$ and $\lambda = 670$ nm. The readings from 670 nm gave a weak signal in ripe cherries due to high absorption coefficients of cyanidins in more advanced ripeness stages. Resulting, the data of 780 nm (Fig. 3B) were used further for calculating the effective pathlength, L^*s (Eqs. (3) and (4)).

For biological tissue $N = 1.4$ is typically used as an estimation. However, the cherries developed enhanced values of N and corresponding SSC during fruit ripening – the latter ranging from 9.9 to 20.1°Brix. Since a possible influence on the calculation should be neglected in the present study, the actual refractive index was measured non-destructively by means of TIRF. Structures from cell compounds appeared in the image (Fig. 4A), when the fluorescence appeared in the evanescent field and total internal reflection occurred. According to Snell's law, the refractive index was derived. The angle of total reflectance was sensitively recorded by means of histograms of the images (Fig. 4B). At the threshold angle the excitation light no longer coupled into the sample via evanescent field, but directly, leading to a dramatic increase in intensity und thus sudden light overexposure of the image.

Based on the calibration with standard solution, the refractive index at wavelength 647 nm was non-destructively measured. The N changed over the different ripeness stages (Fig. 5), and was tested in calculating the effective pathlength, L^*s_2 (Eq. (4)).

Resulting, in the present study, the constant value of $N = 1.4$ for calculating the effective pathlength, L^*s_1 , and the data obtained by means of non-invasive TIRF for calculating the effective pathlength, L^*s_2 , were applied. Accordingly to the change in refractive index, the effective pathlength changed, resulting in 9.64% higher values when applying the refractive index estimated from TIRF readings (Table 2).

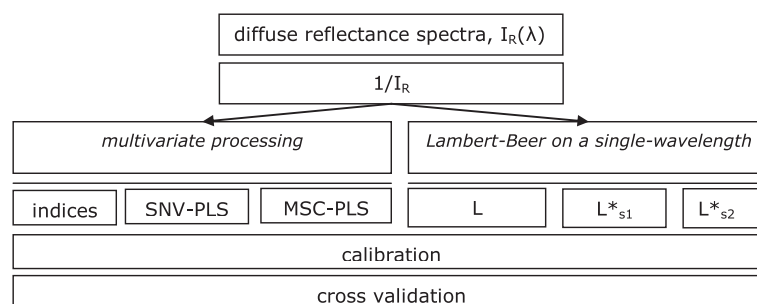


Fig. 1. Over-view on the calibration steps carried out for non-destructive pigment analysis in cherry. Calibration was applied subsequently on a new test set for validating the approaches (Tables 3 and 4).

Table 1
Correlation table of fruit data obtained on five ripeness stages ($n = 43$) of sweet cherry.

	Size	SSC	Acidity	Carotenoids	Cyanidin	Rededge	L^*	a^*	b^*	$\langle t \rangle$	N
Size	1	0.02	0.30	0.07	0.28	0.17	-0.05	0.00	-0.07	0.38	0.14
SSC		1	-0.22	-0.12	0.76	-0.84	-0.68	-0.69	-0.74	-0.46	0.74
Acidity			1	0.61	-0.55	0.48	0.40	0.57	0.53	0.65	-0.32
Carotenoids				1	-0.34	0.32	0.18	0.34	0.30	0.53	0.02
Cyanidin					1	-0.96	-0.53	-0.75	-0.69	-0.64	0.68
Rededge						1	0.54	0.74	0.69	0.64	-0.73
L^*							1.00	0.66	0.90	0.50	-0.78
a^*								1.00	0.91	0.54	-0.52
b^*									1.00	0.56	-0.70
$\langle t \rangle$										1	-0.44

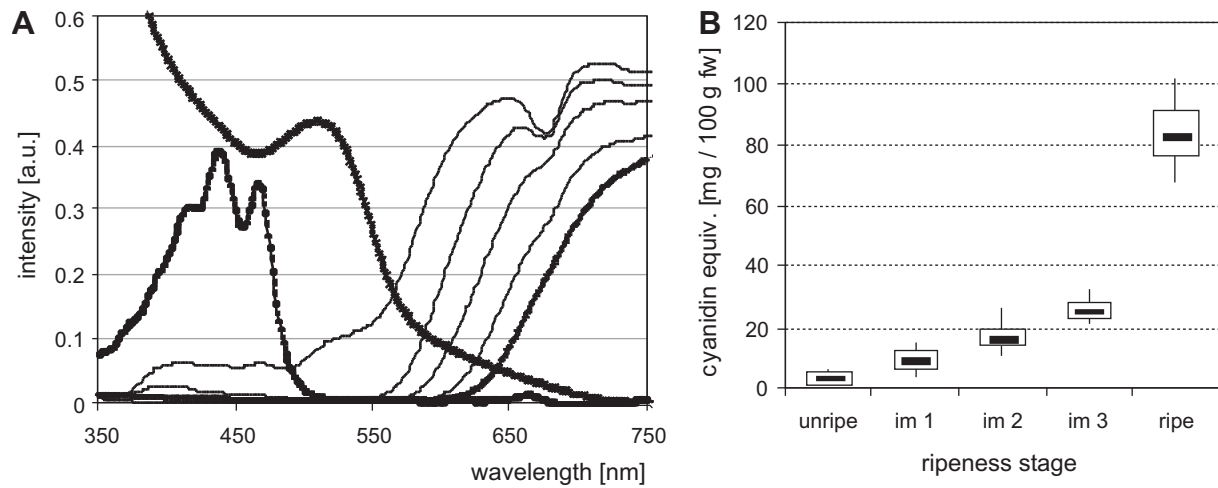


Fig. 2. (A) Mean diffuse reflectance visible spectra of unripe (bold line), intermediates (line), and ripe (cross) cherries measured in reflectance mode as well as transmittance spectra of unpolar (closed circle) cherry extract containing carotenoids and very small amounts of chlorophylls as well as polar (open circle) fruit extract containing anthocyanidins. (B) Boxwhisker plot with average shown as line symbol of the cyanidin contents of fruits at five ripeness stages.

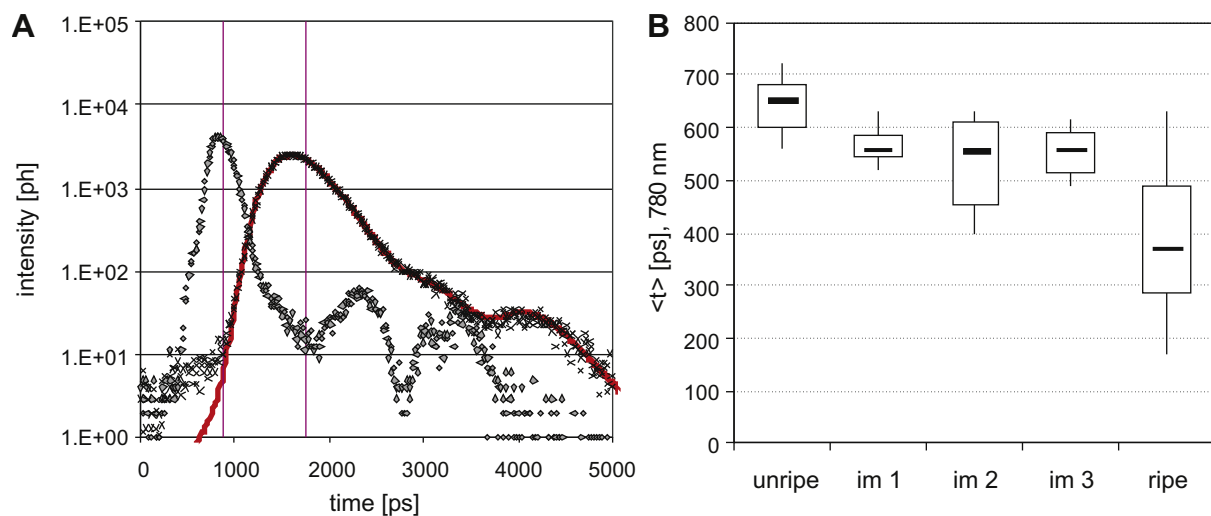


Fig. 3. (A) Typical instrument response function, IRF, (diamond), and distribution of time of flight, DTOF, readings (cross) at 780 nm, and curve fit (line) according to diffusion theory when measuring cherries are presented. Time position of $\langle t \rangle$ is marked. (B) Box-whisker-plot shows the time of flight, $\langle t \rangle$, for the five ripeness stages (unripe, intermediates im 1–3, ripe) studied.

3.3. Calibration on cyanidin contents based on Lambert–Beer

Simple linear calibrations on the cyanidin contents of cherry fruit were carried out based on color data and the use of a normalized index, calculated on the absorption maxima of pigments and a

passband in the optical window to correct for varying scattering properties. Calibration results point to expected highest correlation of b^* -value and cherry cyanidin contents (Table 3).

Loadings of PLS regression analyses showed highest variance of first three and four latent variables around 624 nm passband

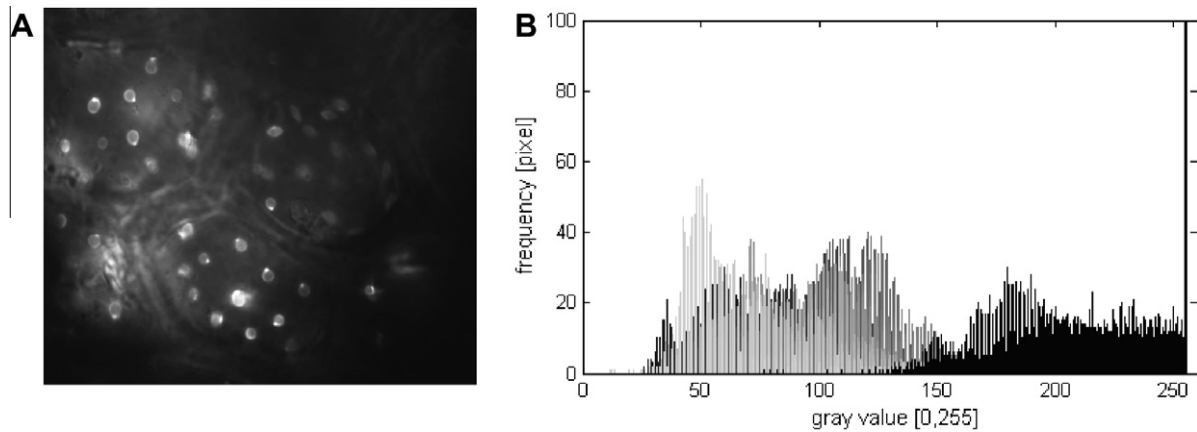


Fig. 4. Fluorescence image obtained in the evanescent field with excitation at 647 nm (A) and regression of angle-dependent appearance of evanescent field (D) with histogram of image obtained in total reflectance (gray columns) and outside evanescent field (black columns) presented in one diagram (B).

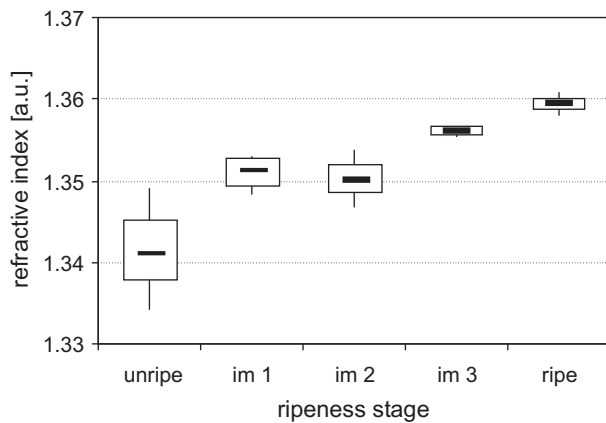


Fig. 5. Refractive index of sweet cherry measured by means of total internal reflection fluorescence (TIRF) readings.

supporting the choice of $I_R(620 \text{ nm})$ for calculations. At three latent variables the minimum in cross-validation in leave-one-out mode was reached, capturing variances of 98.69% and 82.53% in spectral intensity and cyanidin content, respectively. Increased r^2 -value was found when calculating on 2nd derivative obtained by means of Savitzky–Golay routine with window size of 5 wavelengths and 2nd order polynomial (Table 4).

Furthermore, the constant as well as effective pathlengths were subjected to the pigment, c_i , analyses by means of Lambert–Beer with: $I_R(620 \text{ nm}) = c_i \cdot L^*s_n(780 \text{ nm})$. The calibration step was carried out on unripe and intermediate (im1–2) cherry fruits. The constant pathlength as well as the effective pathlength, obtained by means of DTOF, assuming a refractive index of 1.4, and the effective pathlength, calculated by DTOF taking into account the actual refractive index obtained from TIRF readings, resulted in low bias but rather high diffusion errors in all calibrations (Table 4). In former studies (Zude et al., 2008) the method of fusing visible spectra and DTOF data was tested for liquid phantoms mimicking the optical properties of fresh carrot. Lambert–Beer law using a constant pathlength as well as combined application of the intensity at a specific wavelength and the effective pathlength had been resulted in low calibration errors with $r^2 > 0.98$. However, when the two calibrations were applied on phantoms mimicking changes in the scattering properties, validation results of $r^2 = 0.47$ and $r^2 = 0.64$ with reduced bias but also high diffusion error were found, respectively.

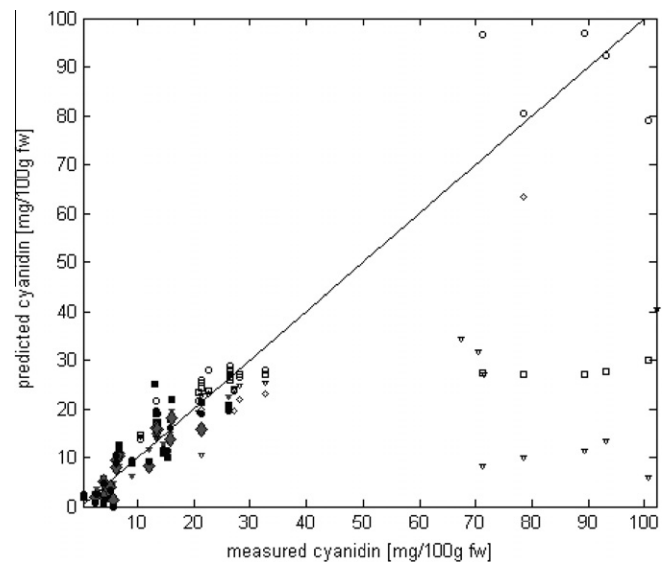


Fig. 6. Scatter plot of measured and predicted values of cyanidin contents in cherry in the calibration (closed symbols) and in the independent test-set validation (open symbols) on fruits in advanced ripeness stages by means of data analyses based on L^*s_1 (circle), L^*s_2 (diamond), and constant $L = 0.3$ (square), as well as frequently applied PLS with MSC pretreatment (triangle).

3.4. Validation results

Interesting results were found when using the calibration models on samples in ripe and overripe stages – providing variation in the scattering coefficient and resulting effective pathlength (Fig. 3B). The validation point to an increase in r^2 and obvious bias reduction (Fig. 6) when using the effective pathlength data (Tables 3 and 4). The high coefficients of determination when using the apparent effective pathlengths partly appear due to extremely high variation in the cyanidin contents, exceeding the range in the calibration.

Coefficients of determination in the validation were $r^2 = 0.45$ and $r^2 = 0.92$, comparing the use of spectral intensities from Vis/NIR readings or combined use of spectral intensities and effective pathlength from DTOF analysis, respectively (Table 4).

Validation based on normalized index gave r^2 -value of 0.25; color statistics remained rather stable, while PLS models resulted in dramatically decreased $r^2 = 0.14$. In the validation, the errors appearing when PLS regression analysis on pretreated spectral data was used, can certainly be reduced by means of larger data set used

Table 2
One-way analysis of variance (ANOVA) and post hoc Tukey test was applied for grouping. Values are given as mean \pm SE, while mean separation within a row (a–e) indicates significant differences at 0.05.

	Unripe	im1	im2	im3	Ripe
Cyanidin	3.52 \pm 1.89a	9.03 \pm 4.02a	15.9 \pm 4.88a	32.74 \pm 24.12b	80.44 \pm 12.8c
Log I_{620}	0.2010 \pm 0.05a	0.5275 \pm 0.08b	0.9491 \pm 0.13c	1.2167 \pm 0.09d	1.2849 \pm 0.03ed
$\langle t \rangle$	651.82 \pm 55.60a	556.72 \pm 37.90a	553.05 \pm 77.99a	525.57 \pm 109.61a	388.96 \pm 222.89b
L^*s_1	13.97 \pm 1.19a	11.93 \pm 0.81a	11.85 \pm 1.67a	11.26 \pm 2.34a	8.33 \pm 4.78ba
N	1.3412 \pm 0.010a	1.3514 \pm 0.002b	1.3501 \pm 0.003b	1.3562 \pm 0.000bc	1.3598 \pm 0.001dc
L^*s_2	15.04 \pm 1.13a	12.54 \pm 0.99a	12.23 \pm 1.88a	12.19 \pm 0.74a	11.41 \pm 3.94a

Table 3
Statistics of calibration and validation results, in the latter, using an independent test-set capturing fruits in advanced ripeness stages. Non-destructive analysis of fruit cyanidin contents was carried out using linear regression by means of color data, $L^*a^*b^*$, and wavelength-specific normalized index, $(I_{620} - I_{780})/(I_{620} + I_{780})$.

Index	L^*	a^*	b^*
$y = 0.0268x + 0.358$	$y = -1.2494x + 45.551$	$y = -1.1681x + 37.546$	$y = -0.8665x + 21.198$
Calibration results on unripe and intermediates 1 and 2 ($n = 23$)			
%rmse	50.927	63.323	108.857
%eb	-25.454	0.000	0.001
r^2	0.581	0.517	0.270
Validation uncertainty on intermediate stage 3 and ripe cherries ($n = 20$)			
%rmse	2.065	6.254	56.711
%eb	-152.888	-133.714	46.474
r^2	0.246	0.363	0.670

Table 4
Measuring uncertainty of non-destructive analysis of fruit cyanidin contents, with validation on fruits in advanced ripeness stages, by means of Lambert–Beer law applying different degree of sensor fusion and resulting pathlengths: $L = 0.3$, L^*s_1 , L^*s_2 , as well as from whole spectra partial least squares (PLS) regression analysis.

	$L = \text{constant}$ $y = 0.0035x + 0.0097$	L^*s_1 $y = 0.0028x + 0.0088$	L^*s_2 $y = 0.0044x + 0.0035$	PLS-model on data pretreated with MSC using 3 LV	PLS-model on 2nd derivative using 4 LV
Calibration on unripe and intermediates 1 and 2 ($n = 23$)					
%rmse	36.909	39.894	28.702	28.420	14.045
%eb	-0.530	-0.619	-0.904	6.024	8.413
r^2	0.667	0.669	0.707	0.767	0.985
Validation result on intermediate stage 3 and ripe cherries ($n = 20$)					
%rmse	12.640	10.626	3.053	6.036	16.617
%eb	-33.176	4.919	-8.108	-138.435	-113.359
r^2	0.453	0.921	0.950	0.142	0.004

in the calibration and further improved by means of different data pre-processing, or by using multiple linear regression. When using the entire data set including unripe to overripe cherries in the calibration with MSC pre-treatment, the statistical results of cross validation in leave-one-out mode were: $r^2 = 0.83$, $rmse = 20.58\%$, and bias was -14.26% .

However, big data sets capturing all possible changes in the optical properties of a fruit under question are necessary for PLS calibration, but are rarely available in practice. Fruits are changing not only with the ripeness stage, but also from year to year, during tree ontogenesis, according to the production system, and environmental conditions. Consequently, the measurement of the effective pathlength provides an interesting alternative for developing robust calibrations instead of extremely large data sets for multivariate calibration with statistical pre-treatment.

4. Conclusions

It was pointed out that (i) the effective pathlength of photons traveling in the fruit is one main influencing factor on the robustness of calibrations, and (ii) it is possible to correct for this varying value. Such conclusion can be assumed, even if the results on the reduced scattering coefficient and the effective pathlength calculated can be seen only as principle proof due to inaccuracy of diffusion theory in modeling highly absorbing tissue, use of the reduced scattering coefficient that does not provide distinct data

on g and μ_s , small fruit samples which cannot assumed to be infinite, and a marginal wavelength dependence of μ_s in the relevant wavelengths (780 and 620 nm).

Particularly in fresh, rapidly developing produce with changes in the chemical composition as well as texture, the effective pathlength can be used to correct for variation in the scattering coefficient that disturbs the apparent signal of non-destructive analyses in the field.

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