

Low-cost and effective fabrication of biocompatible nanofibers from silk and cellulose-rich materials

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17
18 **Abstract**

19 Here, we show the production of nanofibrous mats with controlled mechanical properties and
20 excellent biocompatibility by combining fibroin with pure cellulose and cellulose-rich parsley
21 powder agro-waste. To this end, trifluoroacetic acid was used as common solvent for all the
22 involved biomaterials, achieving highly homogeneous blends that were suitable for the
23 electrospinning technique. Morphological analysis revealed that the electrospun composite
24 nanofibers were well-defined and defect-free, with a diameter in the range of 65-100 nm.
25 Mechanical investigations demonstrated that the fibrous mats exhibited an increased stiffness when

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3 26 pure fibroin was combined with cellulose, whereas they possessed an increased flexibility when the
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5 27 parsley waste was added to fibroin. Lastly, the produced mats were highly biocompatible, as
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7 28 demonstrated by the promoted proliferation of fibroblast cells. The characteristics of the hybrid
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9 29 fibroin-cellulose nanofibers, in terms of nanoscale topography, mechanical properties and
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11 30 biocompatibility, are attractive and potentially applicable in the biomedical sector.
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16 32 **Introduction**

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19 33 Fibroin and cellulose are two biomaterials often found in natural fibrillary structures because they
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21 34 provide structural support and mechanical resistance that are crucial for the vital functions of insects
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23 35 and plants [1]. In particular, the fibroin microfibrils are structural components of the silk produced
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25 36 by spiders and silkworms [2]. The fibers of the silkworm *Bombyx Mori* cocoon, for instance, are
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27 37 formed by two filaments of fibroin, held together by a matrix of sericin [3], Figure 1A. The
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29 38 orientation and crystalline structure of the fibroin domains confer to these fibers high mechanical
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31 39 strength and extensibility that is important to provide protection to the silkworm pupae from
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33 40 external threats [4]. On the other hand, in the vegetable kingdom, cellulose microfibrils are the main
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35 41 building blocks of plant cell walls. They are mainly constituted by oriented (1,4)-linked β -D glucan
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37 42 chains that are embedded in a matrix of polysaccharides, such as pectin and hemicelluloses [5],
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39 43 Figure 1B. Cellulose microfibrils are stiff enough to protect plant cells from environmental stresses
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41 44 and to resist to the internal turgor pressure during cell growth and expansion [6].
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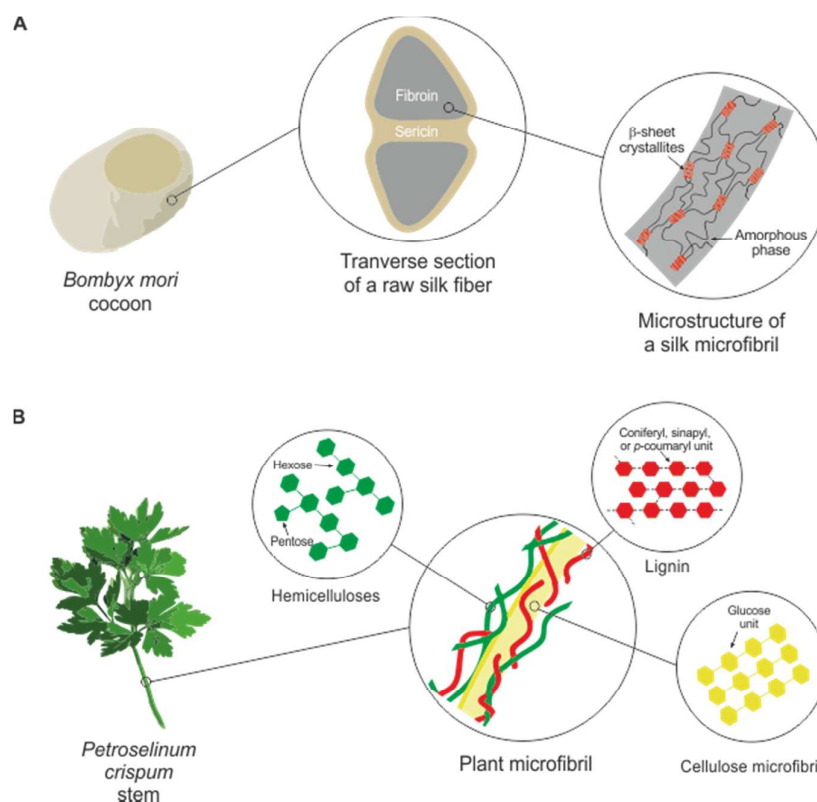


Figure 1. Schematic of the main components of (A) *Bombyx mori* cocoon and (B) parsley stem residues, and relative organization at different scales.

The excellent mechanical properties of both fibroin and cellulose materials, together with their biocompatibility and biodegradability, have fostered the development of strategies able to effectively use these two biopolymers to create novel composite systems with applications in different sectors [7,8]. In particular, films with tunable mechanical performances and controlled water stability have been prepared starting from homogeneous ionic-liquid solutions of fibroin and cellulose [9-11]. These films have been used to direct the chondrogenesis of mesenchymal stem cells [10] and to promote the proliferation of fibroblasts [11]. Moreover, other solvents, such as aqueous cuprammonium hydroxide [12-14] and N-methylmorpholine oxide [15], have been used to blend both those biopolymers and to form films. In each case, an interaction between fibroin and cellulose has been observed. Furthermore, microfibers with a diameter ranging between 15 and 40 μm have been fabricated by wet [16,17] and dry spinning [18,19] of fibroin-cellulose blends. On the contrary, to the best of our knowledge, to date no attempts have been reported on the production of

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3 61 fibroin-cellulose blend nanofibers (diameter in the submicron range), despite the increasing
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5 62 attention that these nanostructures are gaining in regenerative medicine [20].
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7 63 A technology that is of particular interest for this research area is electrostatic spinning (ES),
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9 64 because it allows to fabricate nanofibrous mats and scaffolds with the desired biophysical,
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11 65 biochemical and biomechanical properties [21]. The nanoscale topography and the three-
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13 66 dimensional (3D) interconnected porosity of the electrospun constructs have been used to control
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15 67 cell proliferation, migration and differentiation [22,23]. Furthermore, a variety of biocompatible and
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17 68 biodegradable, synthetic and natural materials can be processed by ES, including fibroin [24-27]. In
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19 69 fact, electrospun nanofibers of this protein and its combination with other biopolymers, such as
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21 70 poly(ethylene oxide), poly(L-lactic acid-co-ε-caprolactone), chitosan, and collagen, have been
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23 71 proposed for the regeneration of blood vessels and nerves [28,29]. Previous works on ES of fibroin
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25 72 have reported the use of water, ionic liquids, hexafluoroisopropanol or hexafluoroacetone hydrate
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27 73 as solvents [30-33].
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31 74 In this paper, we show that hybrid nanofibers of fibroin (from *Bombyx mori* silkworm cocoons) and
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33 75 microcrystalline cellulose or cellulose-rich parsley waste can be electrospun using trifluoroacetic
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35 76 acid (TFA) as common solvent, without the need of additives or subsequent treatments. In
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37 77 particular, mats of well-defined and defect-free nanofibers were produced by combining fibroin
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39 78 with pure cellulose or dried powder of parsley (*Petroselinum crispum*) stems at a 1:1 ratio. The
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41 79 physicochemical characterization of the samples revealed that the different constituents were well
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43 80 distributed inside the nanofibers without segregation or phase separation effects. The addition of
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45 81 cellulose to fibroin allowed the production of stiffer mats. Interestingly, nanofibers containing
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47 82 parsley exhibited an elastic modulus comparable to that of the fibroin fibers but with a higher
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49 83 elongation at maximum load. Furthermore, all the nanofibrous supports were highly biocompatible,
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51 84 promoting the adhesion and proliferation of fibroblasts. The use of dried parsley stems as source of
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53 85 cellulose demonstrated that valuable products can be obtained even from vegetable waste, rich in
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55 86 cellulose, through the here discussed procedure. Furthermore, *Petroselinum crispum* is an herb of
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3 87 interest for biomedical applications, because it contains bioactive compounds, including
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5 88 antioxidants, anticancer and anti-inflammatory molecules [34-36].
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9 **Materials and methods**

10 **Materials and cell line**

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12 91 *Bombyx mori* silkworm cocoons used in this research were purchased from Angkorchum Trading
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14 92 Inc. In order to remove sericin, raw silk was degummed using a 0.02 M solution of Na₂CO₃ in
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16 93 boiling water for 30 minutes. Degummed silk fibers were then washed thoroughly with deionized
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18 94 water to remove any remaining sericin and rest of surfactants, and then dried in air overnight. After
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20 95 degumming and drying, raw silk lost about 25% of its original weight. High purity microcrystalline
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22 96 cellulose (MCC, crystallinity ~79%) from cotton linters and anhydrous TFA were purchased from
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24 97 Sigma Aldrich and used as received. Dried powder of parsley (*Petroselinum crispum*) stems was
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26 98 provided by a vegetable producer (Ida S.r.l., Italy) as not edible food waste.
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30 100 For the biocompatibility assay, Dulbecco's Modified Eagle's Medium (DMEM), Bovine Calf Serum
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32 101 (BCS), trypsin-EDTA solution, penicillin-streptomycin, Phosphate Buffered Saline (PBS),
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34 102 fuoroshield with DAPI and thiazolyl blue tetrazolium bromide (MTT) were purchased from Sigma
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36 103 Aldrich. Alexa Fluor® 488 phalloidin was from Life Technology. Fibroblast cells from murine
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38 104 embryo (NIH3T3-cells) were obtained from ATCC® (CRL-1658™).
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44 **Fabrication of the electrospun nanofibers**

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46 106 Solutions for electrospinning were prepared by separately dissolving fibroin, MCC and dried
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48 107 parsley powder in TFA at a concentration of 3% w/w. The procedure described in Ref. [37] was
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50 108 followed for cellulose and parsley solutions. Briefly, cellulose solutions were obtained by
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52 109 dissolving MCC in TFA for 3 days under shaking, whereas the dissolution of pulverized parsley
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54 110 stems took 28 days under shaking, and of fibroin just few seconds. Then, the fibroin solution was
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3 112 mixed with the MCC or the parsley solution at 1:1 volume ratio, in order to have MCC:fibroin or
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5 113 parsley:fibroin blends, respectively. Other combinations of MCC:fibroin and parsley:fibroin were
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7 114 also prepared but they were not suitable for the ES process producing particles instead of fibers or
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9 115 fibers with a high number of beads. For this reason we selected the combination 1:1 volume ratio.
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11 116 For the ES process, a syringe with a stainless-steel 23-gauge needle was filled with the polymer
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13 117 solution (fibroin, MCC:fibroin or parsley:fibroin) and connected to a syringe pump (NE-1000, New
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15 118 Era Pump Systems, Inc.) working at a constant flow rate of 1 mL/hour. The needle was clamped to
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17 119 the positive electrode of a high-voltage power supply generating 18 kV, and an aluminum disk
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19 120 (diameter 50 mm, thickness 3 mm) rotating at a speed of 2500 rpm was used as collector (needle-
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21 121 collector distance of 15 cm). The ES experiments were conducted by means of the high speed roto-
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23 122 translating electrospinning system of Linari Engineering (RT Collector Web).
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124 **Morphological characterization**

125 High-resolution Scanning Electron Microscopy (SEM) imaging was carried out using a JEOL JSM
126 7500FA (Jeol, Tokyo, Japan) equipped with a cold field-emission gun (FEG), operating at 15 kV
127 acceleration voltage. The samples were coated with a 10 nm thick film of carbon using an Emitech
128 K950X high vacuum turbo system (Quorum Technologies Ltd, East Sussex - UK). Imaging was
129 performed with the secondary electrons to analyze the morphology of the fibers. The fibers'
130 diameter was calculated with ImageJ image analyzer program. Basically, the SEM images were
131 loaded into the software and diameter of the fibers was measured using a two point measuring
132 analysis. Approximately, 100 measurements were taken to obtain the diameter distribution of each
133 type of fibers.

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135 **Chemical and structural characterization**

136 Infrared spectra were obtained with an Attenuated Total Reflectance (ATR) accessory (MIRacle
137 ATR, PIKE Technologies) coupled to a Fourier Transform Infrared (FTIR) spectrometer (Equinox

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3 138 70 FT-IR, Bruker). All spectra were recorded in the range from 4000 to 600 cm^{-1} with a resolution
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5 139 of 4 cm^{-1} , accumulating 128 scans. Measurements were performed on nanofibers of fibroin,
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7 140 MCC:fibroin and parsley:fibroin, and on films of cellulose and parsley after treatment with TFA. To
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9 141 assess the homogeneity of chemical composition, ATR-FTIR spectra were recorded three times on
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11 142 different samples. Deconvolution of amide I components (1720-1580 cm^{-1}) was carried out by using
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13 143 of PeakFit 4.11 software. In order to remove the contribution of cellulose or parsley in this spectral
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15 144 region, spectra of such components were subtracted by the mixtures' spectra by previous
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17 145 normalization respect to C-O stretching of polysaccharides (*ca.* 1016 cm^{-1} for cellulose and 1022
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19 146 cm^{-1} for parsley). Wavenumber positions of components were deduced by calculation of the second-
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21 147 order derivative. Deconvolution was performed using Gaussian shape with an amplitude threshold
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23 148 of 3%. A non-linear least-square method was employed to reduce the differences between the
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25 149 calculated spectra and the original one. The crystalline structure of nanofibers was analyzed by X-
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27 150 ray diffraction (XRD) using a diffractometer Rigaku SmartLab X-Ray Diffractometer equipped
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29 151 with a copper rotating anode. The X-ray source was operated at 40 kV and 150 mA. A Gobel mirror
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31 152 was used to obtain a parallel beam and to suppress Cu $\text{K}\beta$ radiation (1.392 Å). The measurements
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33 153 were performed using a 2θ scan.
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41 **Thermal characterization**

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43 156 The thermal degradation behavior of the nanofibers was investigated by a standard
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45 157 thermogravimetric analysis (TGA) method using a TGA Q500 from TA Instruments. Measurements
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47 158 were performed on 3-5 mg of samples in an aluminum pan under inert N_2 atmosphere with a flow
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49 159 rate of 50 mL/min at a temperature range from 30 to 600°C and a heating rate of 5°C/min. The
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51 160 weight loss and its first derivative were recorded simultaneously as a function of time/temperature.
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55 56 **Mechanical characterization**

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3 163 The mechanical properties of mats were obtained by uniaxial tension tests on a dual column
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5 164 universal testing machine (Instron 3365). Mats were cut in prismatic specimen with a width of 4
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7 165 mm and an effective length of 25 mm. In order to avoid accidental damage during handling,
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9 166 specimens were tested with the paper frame method, already reported in Ref. [38]; briefly, the
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11 167 samples were first taped on custom made paper frames composed by two detachable halves, then
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13 168 mounted on the testing machine's hydraulic clamps. Displacement was applied with the rate of 2
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15 169 mm/min. From the resulting stress strain curves, the apparent elastic modulus, ultimate tensile
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17 170 strength (UTS), elongation at yield and elongation at maximum load were extracted. The term
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19 171 "apparent" refers to the fact that the measured value is not an intrinsic property of the bulk material,
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21 172 but depends on the mat density and structure. Measurements were performed on 5 samples per each
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23 173 material. All the stress-strain curves were recorded at 25 °C and 44% relative humidity (RH).

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27 174 Single-fiber mechanical characterization was performed in a liquid environment of phosphate-
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29 175 buffered saline (PBS) by atomic force microscope (AFM) by a Nanowizard III (JPK Instruments,
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31 176 Germany) mounted on an Axio Observer D1 (Carl Zeiss, Germany) inverted optical microscope. V-
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33 177 shaped DNP silicon nitride cantilevers (Bruker, Massachusetts, US) with a nominal spring constant
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35 178 0.24 N/m, resonance frequency in air ranging from 40 kHz to 75 kHz and tip typical curvature
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37 179 radius of >20 nm were used. The actual spring constant of each cantilever was determined *in situ*
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39 180 using the thermal noise method [39]. Images were acquired in quantitative imaging (QI) mode, a
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41 181 recently developed imaging mode based on force measurements [40]. A maximum force of 7 nN
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43 182 was applied on the sample and 256×256 force-distance (FD) curves were acquired per each image.
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45 183 Then, FD curves were converted into force-indentation (FI) and the stiffness was extracted from the
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47 184 curves slope.

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53 186 **Biocompatibility study**

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55 187 NIH3T3 cells were cultured in DMEM supplemented with 10% of BCS and 1% of antibiotics (100
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57 188 U/mL penicillin and 0.1 mg/mL streptomycin), in incubator at 37 °C with 5% CO₂. The culture

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3 189 medium was replaced every 3 days. The electrospun samples were sterilized under ultraviolet (UV)
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5 190 light for 30 minutes, and subsequently they were washed using a PBS solution. Fibroblast cells
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7 191 were detached from the culture flask using trypsin-EDTA solution, when 80% of confluence was
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10 192 reached, and seeded onto the electrospun mats. Adhered and proliferated cells, cultured for 24
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12 193 hours, were analysed by a colorimetric MTT assay. In order to observe the morphology of cells, the
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14 194 samples were fixed in 3.7% formaldehyde for 15 min before rinsing them with PBS for 3 times.
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16 195 Samples were then permeabilized with 1% Triton X-100, and stained with alexa-fluor 488
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18 196 phalloidin and DAPI for actin cytoskeleton and nucleus, respectively. The confocal microscope
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20 197 Nikon A1 was utilized to visualize the morphology of fluorescent-stained 3T3 fibroblasts on the
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22 198 electrospun fibres.
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27 200 **Results and discussion**

30 201 **Morphological characterization**

32 202 The SEM images in Figure 2A show that electrospinning fibroin from TFA solutions resulted in
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34 203 well-defined nanofibers without defects or beads. The analysis of the fiber population in the mat
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36 204 demonstrated a predominance of fibers having a size in the range of 50-120 nm (72% of the total
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38 205 population, Figure 2D). The calculated average diameter was of (103±25) nm. When fibroin
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40 206 solution was blended with MCC or parsley waste solution (1:1 ratio), the use of TFA as common
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42 207 solvent promoted the miscibility of the polymers, without inducing phase separation before the ES
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44 208 process. This positively affected the morphology of the produced composite fibers that were free
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46 209 from beaded structures, as visible in Figure 2B and 2C for MCC:fibroin and parsley:fibroin,
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48 210 respectively. In both cases, the average diameter of the fibers decreased of about 37% with respect
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50 211 to pure fibroin, being (65±11) nm and (64±12) nm for MCC:fibroin (Figure 2E) and parsley:fibroin
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52 212 (Figure 2F) nanofibers, respectively. The majority of the population (approximately 70%) was
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54 213 characterized by a size in the range of 50-70 nm, and no fibers had a diameter larger than 180 nm.
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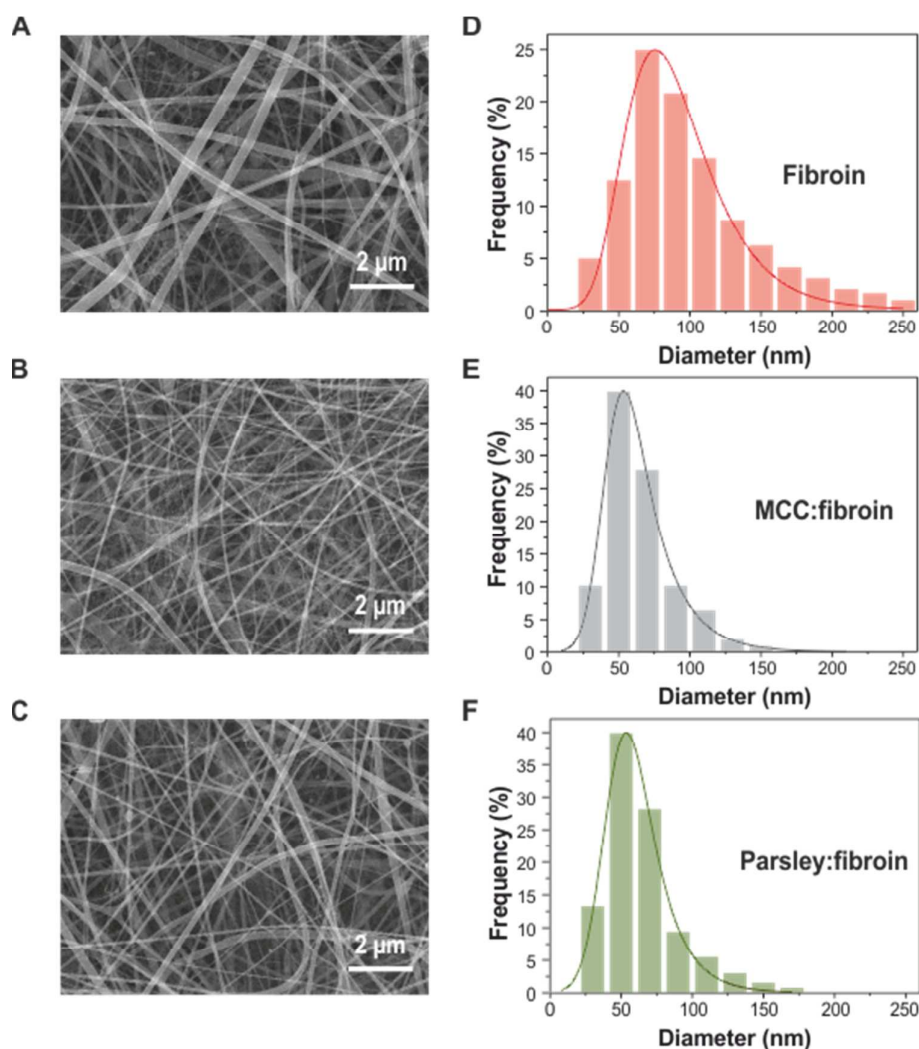
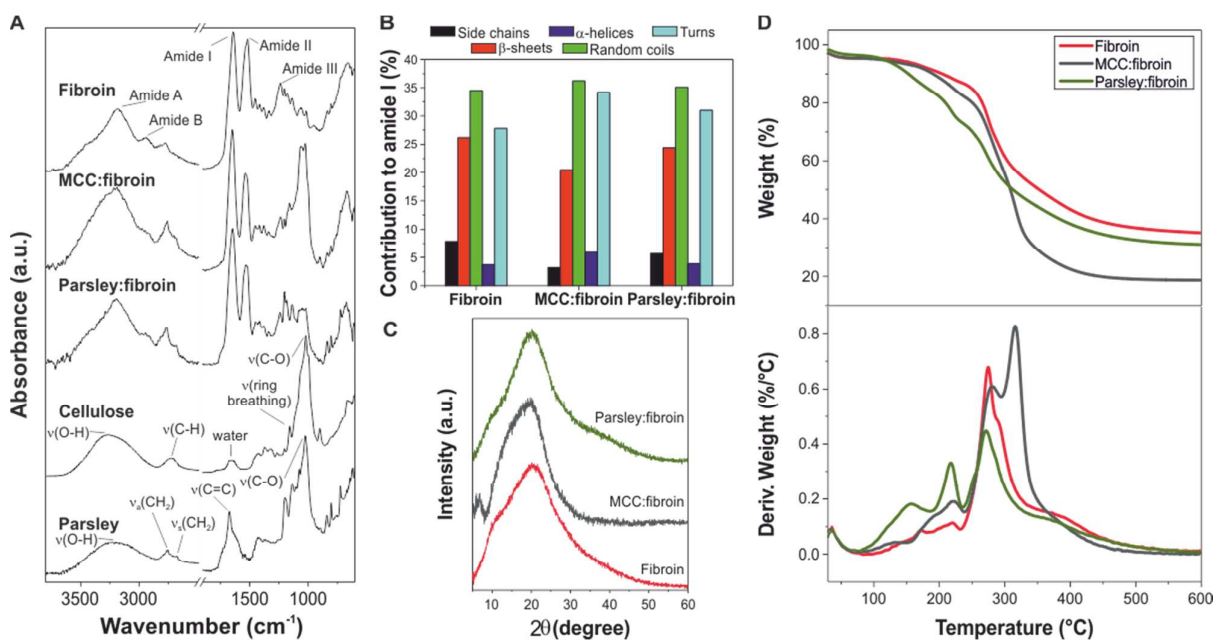


Figure 2. SEM images of the electrospun nanofibers: (A) fibroin, (B) MCC:fibroin and (C) parsley:fibroin. Histograms showing the width distribution of the nanofibers: (D) fibroin, (E) MCC:fibroin and (F) parsley:fibroin.

Chemical, structural and thermal characterization

The chemical characterization of fibroin, MCC:fibroin, and parsley:fibroin nanofibers was carried out by ATR-FTIR. As shown in Figure 3A, the samples are characterized by the presence of vibrations associated with fibroin (amide A –hydrogen-bonded NH stretching– at 3279 cm^{-1} , amide B –NH Fermi resonance– at 3074 cm^{-1} , amide I –C=O stretching– at 1640 cm^{-1} , amide II –in-plane N-H bending coupled to C-N stretching– at 1515 cm^{-1} , and amide III –similarly to amide II, in-plane N-H bending coupled to C-N stretching– at 1236 cm^{-1}) [41,42]. Moreover, characteristic bands of cellulose (OH stretching at 3354 cm^{-1} , CH stretching at 2889 cm^{-1} , adsorbed water at 1643

229 cm^{-1} , ring breathing at 1155 cm^{-1} , and C-O stretching at 1016 cm^{-1}) [43] or parsley (OH stretching
 230 at 3294 cm^{-1} , asymmetric and symmetric CH_2 stretching of lipid molecules at 2918 and 2851 cm^{-1} ,
 231 respectively, C=C stretching of lignin at 1672 cm^{-1} , and C-O stretching of polysaccharides at 1022
 232 cm^{-1}) [37] can be observed. No traces of TFA were detected. However, small modifications of the
 233 shape of amide I and II absorptions in the spectra of MCC:fibroin and parsley:fibroin samples with
 234 respect to the fibroin one were observed. Usually, such differences are ascribed to changes of the
 235 secondary structure of the fibroin that were quantified by deconvolution of amide I vibration [44],
 236 Figure 3B. Amide I components are shown in Figure S1 (supplementary information). For fibroin
 237 nanofibers main contribution was associated with random coils, while β -sheets and turns were
 238 lightly smaller. Minor fractions were side chains and α -helices. These results are consistent with Ha
 239 et al. (2006) [45] who stated that regenerated fibroin from TFA solutions shows random coil and β -
 240 sheet characteristics. In the case of MCC:fibroin also random coil was the main component and
 241 turns and α -helices increased their values at the expense of β -sheets and side chains, while
 242 parsley:fibroin sample presented a pattern of contributions very similar to pure fibroin.



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3 245 **Figure 3.** (A) ATR-FTIR spectra of the electrospun nanofibers. (B) Contribution to amide (%) from
4 246 deconvolution of the amide I region of the ATR-FTIR spectra. (C) XRD patterns of the electrospun
5 247 nanofibers. (D) TGA thermograms and derivative thermogravimetric curves of the electrospun nanofibers.
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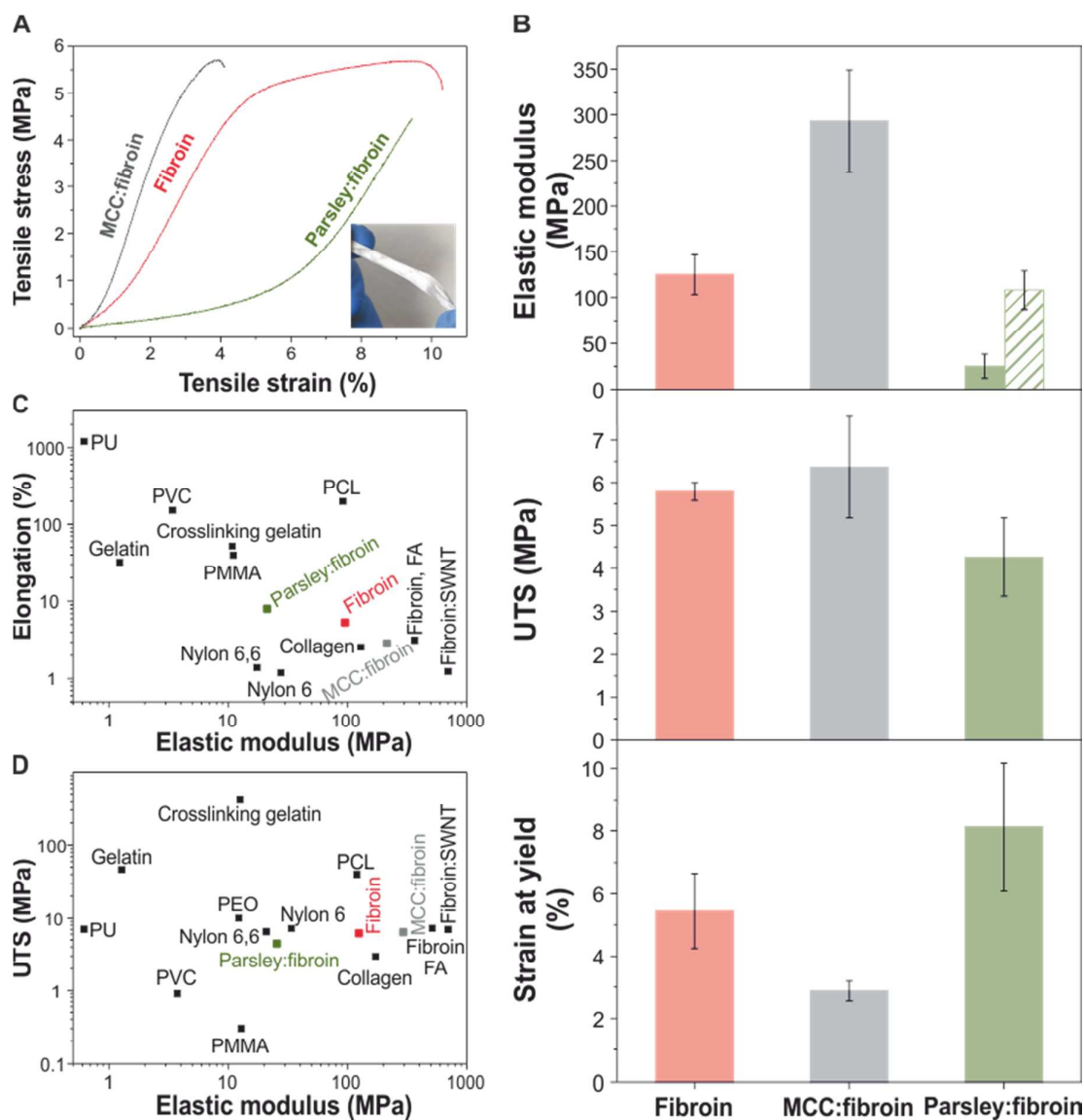
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8 249 The diffractograms in Figure 3C displayed a broad halo centered around 20-21° for all types of
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10 250 nanofibers. This can be ascribed to a strong amorphous character of cellulose or parsley
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12 251 components after TFA treatment [37], according with ATR-FTIR data but also to the amorphous
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14 252 contribution of silk fibroin [46].

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17 253 The thermal properties of fibroin, MCC:fibroin and parsley:fibroin nanofibers were examined by
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19 254 TGA. TGA thermograms and the corresponding derivative curves are shown in Figure 3D top and
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21 255 bottom, respectively. A region of weight loss for temperature values up to 100 °C was observed for
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23 256 all the samples and it was due to the loss of water (environmental humidity) absorbed by the
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26 257 electrospun mats. Fibroin nanofibers (red curve) exhibited a second region of weight loss between
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28 258 270 and 380 °C with a peak at 274 °C that was associated with the degradation of amino acid side
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30 259 groups and cleavage of peptide bonds [47,48]. On the other hand, MCC:fibroin nanofibers (grey
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32 260 curve) showed two main thermal events at 280 and 316 °C, being ascribed to the degradation of
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34 261 fibroin and cellulose fraction, respectively. In fact, pure cellulose films prepared using TFA as
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36 262 solvent present a single well-defined thermal degradation peak at 326 °C [37]. Finally, the
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38 263 thermogram of parsley:fibroin nanofibers (green curve) was characterized by three main peaks at
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40 264 157, 217 and 271 °C. The first two peaks can be attributed to the parsley fraction, whereas the third
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42 265 peak is related to the juxtaposition of the main degradation peaks of fibroin and parsley. As
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44 266 previously reported in literature, bioplastics prepared from parsley stem residues have a first weight
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46 267 loss at 144 °C, a second at 219 °C, and a third one at 277 °C, ascribed to the existence of diverse
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48 268 organic components [37].
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55 270 **Mechanical characterization**
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271 Typical stress-strain curves of each type of nanofibers are reported in Figure 4A. Two different
 272 behaviors can be noticed: fibroin and MCC:fibroin mats present a short slack recovery, followed by
 273 a classical Hookean linear deformation, and by yield and plastic deformation. Parsley:fibroin
 274 samples, instead, exhibit a nonlinear deformation behavior with an initial large deformation at low
 275 load, followed by a quick increment of stiffness. The elastic modulus, ultimate tensile strength
 276 (UTS), strain at yield and elongation at maximum load extracted from such curves are reported in
 277 Table 1 and in Figure 4B. For parsley:fibroin nanofibers, the elastic moduli associated with both
 278 regions are reported.

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Figure 4. (A) Stress-strain curves of the electrospun nanofibers. Inset: photograph of the nanofibers just after the electrospinning process. (B) Mechanical parameters for the electrospun nanofibers calculated from the stress-strain curves. For parsley:fibroin sample, the two values of elastic modulus corresponding to the two different mechanical behaviors are indicated. (C) Elongation versus elastic modulus data and (D) ultimate tensile strength versus elastic modulus data where other nanofibers prepared using electrospinning are showed.

Sample	Apparent elastic modulus (MPa)	Ultimate tensile strength (MPa)	Elongation at yield (%)	Elongation at maximum load (%)
Fibroin	125±21	5.8±0.2	5.5±1.2	10.6±1.7
MCC:fibroin	293±56	6.4±1.2	2.9±0.3	3.4±0.5
Parsley:fibroin	22±11	4.3±0.9	8.1±2.1	8.1±2.1
	108±21			

Table 1. Mechanical properties (apparent elastic modulus, ultimate tensile strength, elongation at yield and elongation at maximum load) of nanofibers. Data are expressed as mean ± s.d. (n ≥ 5). For parsley:fibroin sample, the two values of elastic modulus corresponding to the two different mechanical behaviors are indicated.

The obtained stress strain curves can be explained by considering the compositional and morphological differences of the studied materials. The mechanical behavior of pure fibroin mats and their apparent elastic modulus of (125±21) MPa are consistent with previous reports in literature [48]. When fibroin was combined with cellulose a change in the stiffness of the mat was observed, with an increment of the elastic modulus that reached (293±56) MPa for MCC:fibroin nanofibers. Moreover, the strain at yield of the MCC:fibroin samples was lower (~3%) than that one of fibroin sample (~5%); similarly, the elongation at maximum load was negatively affected by the presence of cellulose, with values lower for MCC:fibroin mats (~3%) than for pure fibroin (~11%). It should be noted that the strength was not reduced, suggesting a good mixing of both components. In the case of the parsley:fibroin mats, it is worth noting that their nonlinear behavior is similar to the one of human tendons [49]. For those natural structures, it can be attributed to a crimped waveform organization of the fibers, which is confirmed also for the parsley: fibroin fibers by SEM observations as seen in Figure S2 (supplementary information). The first, low stiffness region, corresponded to the uncoiling of the crimps, enhanced by the low modulus and high flexibility of

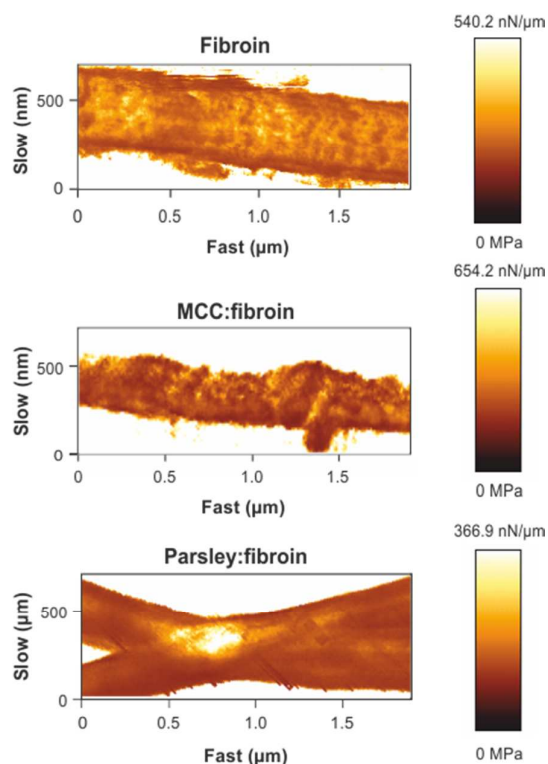
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3 309 parsley-based material, as already presented in Ref. [37]. The second region behavior most likely
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5 310 starts when most fiber strands are aligned and is mainly ruled by the stiffness of fibroin. The elastic
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7 311 modulus reached a value of (108 ± 21) MPa and the fibers were characterized by a strain at yield of
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9 312 about 8%.

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11 313 A comparison of the mechanical properties of the measured samples with those of other electrospun
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13 314 materials is shown in Figures 4C and 4D [50-56]. Although the effect of the fiber network
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15 315 morphology should be considered for a direct comparison, yet it is possible to appreciate that our
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17 316 blends have a similar stiffness to the one of other natural-based materials, such as fibroin [50] and
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19 317 collagen [51] and comparable values of UTS and elongation of common polymer fibers, such as
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21 318 poly(methyl methacrylate) (PMMA) [52], polyvinyl chloride (PVC) [53], polycaprolactone (PCL)
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23 319 [54] and polyurethane (PU) [53].

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25 320 Considering silk composites, the addition of cellulose has a similar effect, in relative terms, as the
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27 321 addition of single-wall nanotubes (SWNT) in a narrow concentration range [57]. An additional
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29 322 comparison can be made with composites, not produced by electrospinning, based on combinations
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31 323 of fibroin and cellulose (or other polysaccharides), although the sample structure strongly affects
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33 324 the absolute values of mechanical properties. The general modification induced by the addition of
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35 325 cellulose to fibroin is an increment in elongation as well as, to a lesser extent, in strength, while
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37 326 stiffness is usually unaffected [3,12,16,17]. We have, on the contrary, higher stiffness and strength,
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39 327 but a reduction of the tenacity and elongation. We attribute this to the characteristics of MCC
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41 328 obtained through our treatment, stiffer than the one processed by different routes [16, 37, 58].
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43 329 Therefore, when added to fibroin, it acts as reinforcement rather than plasticizer.

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45 330 In order to investigate the structural homogeneity of the produced nanofibers, AFM nanoindentation
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47 331 analysis was conducted in PBS medium (Figure 5). The local stiffness was chosen for such
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49 332 characterization, as it is more sensitive than topology to differentiate different phases even in
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51 333 absence of morphological difference. The maps of the stiffness shown in Figure 5 indicated a
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3 334 homogenous and narrow distribution of values in both pure fibroin and hybrid nanofibers, without
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5 335 evident subdomains. This indicates the lack of segregation of the different components and
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7 336 confirms the well mixing and blending for MCC:fibroin and parsley:fibroin nanofibers. The values
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9 337 of stiffness are in agreement with the trend previously discussed for the mats (Figure 4).

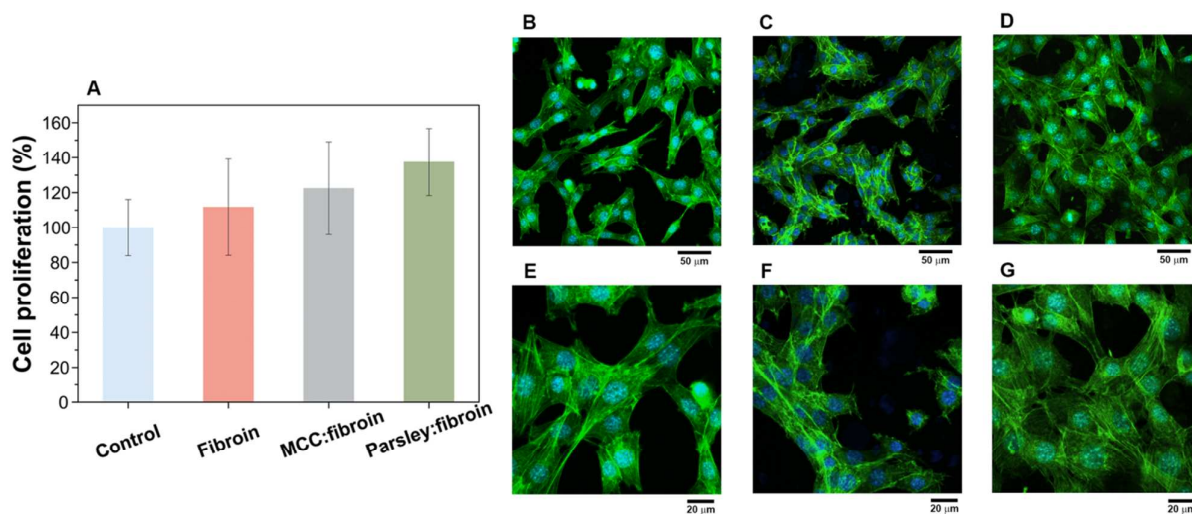


338
339 **Figure 5.** AFM mappings of the electrospun nanofibers showing the indentation stiffness of fibroin,
340 MCC:fibroin and parsley:fibroin nanofibers. The map homogeneity indicates good mixing of the
341 components.
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343 **Biocompatibility assays**

344 The biocompatibility of the electrospun mats was evaluated using fibroblast cells as *in-vitro* model.
345 Figure 6A shows the MTT results of cell proliferation after 24 hours for the different nanofibrous
346 samples and control (glass substrate). All the prepared nanofibers (pure fibroin, MCC:fibroin and
347 parsley:fibroin) exhibited excellent cell compatibility (higher than the control) and no cytotoxic
348 effects. This verifies that the use of TFA was not detrimental for the cells. Indeed, the acid
349 completely evaporated during the ES process, as demonstrated by ATR-FTIR spectroscopy (Figure
350 3A). Morphological analysis pointed out that the fibroblast cells attached well and spread on the

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3 351 electrospun mats nanofibers (Figure 6B-6G). This is also due to the nanometric size of the fibers
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5 352 and their 3D organization that both promote cell proliferation by mimicking the fibrillary
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7 353 topography and high surface area of the native extracellular matrix (ECM) [28]. It is important also
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10 354 to be considered that, in general terms, the chemical composition of the here developed composite
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12 355 fibers of protein and polysaccharide recalls the one of ECM. In fact, in tissues and organs, ECM is a
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14 356 combination of several molecules including proteins (such as collagen and elastin), polysaccharides
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16 357 (such as hyaluronan and chondroitins), proteoglycans, and adhesive glycoproteins [59].
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360 **Figure 6.** Viability of fibroblast cells (MTT assay) on the different types of nanofibers. Mean \pm standard
361 deviation ($n = 3$) (A). Fluorescence micrographs of fibroblast cells cultured on (B, E) fibroin, (D, F)
362 MCC:fibroin and (D, G) parsley:fibroin nanofibers.
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364 Conclusions

365 In conclusion, we used TFA to codissolve fibroin and cellulose-based materials (pure cellulose and
366 dried powder of parsley stem residues) and to produce hybrid nanofibers (MCC:fibroin and
367 parsley:fibroin) by electrospinning. The choice of TFA as single solvent allowed us to prepare
368 highly mixed blends and, consequently, to avoid phase separation effects in the final nanofibers, as
369 confirmed by morphological and mechanical analysis. In particular, AFM nanoindentation tests
370 demonstrated a uniform distribution of the diverse components inside the nanofibers, without the
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3 371 presence of domains having different properties. No cytotoxic byproducts were formed due to the
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5 372 use of TFA, allowing applying the electrospun mats as scaffolds for promoting the proliferation of
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7 373 fibroblast cells. Especially, parsley:fibroin mats showed excellent biocompatibility, probably due to
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9 374 the proper combination of nanoscale topography and mechanical flexibility. The here-discussed
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11 375 method for blending together fibroin and cellulose-based materials and for processing them by ES
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13 376 can be extended to other naturally-derived polymers, creating novel systems for biomedical
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15 377 applications. Moreover, the possibility to process vegetable residues containing cellulose is
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17 378 attractive in view of the valorization and sustainable management of food waste.
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22 380 **Supplementary information**

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25 381 Deconvolution of amide I absorption for fibroin, MCC:fibroin, and parsley:fibroin nanofibers and
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27 382 SEM image of parsley:fibroin nanofibers. This material is free of charge via the Internet at
28
29 383 <http://pubs.acs.org>.
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32 384

33 385 **Notes**

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36 386 The authors declare no competing financial interest.
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43
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56 57 395 **References**

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545 Table legend

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3 546 **Table 1.** Mechanical properties (apparent elastic modulus, ultimate tensile strength, elongation at yield and
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5 547 elongation at maximum load) of nanofibers. Data are expressed as mean \pm s.d. ($n \geq 5$). For parsley:fibroin
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7 548 sample, the two values of elastic modulus corresponding to the two different mechanical behaviors are
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9 549 indicated.

10 **Figure legends**

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14 551 **Figure 1.** Schematic of the main components of (A) *Bombyx mori* cocoon and (B) parsley stem
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16 552 residues, and relative organization at different scales.

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18 553 **Figure 2.** SEM images of the electrospun nanofibers: (A) fibroin, (B) MCC:fibroin and (C)
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20 554 parsley:fibroin. Histograms showing the width distribution of the nanofibers: (D) fibroin, (E)
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22 555 MCC:fibroin and (F) parsley:fibroin.

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25 556 **Figure 3.** (A) ATR-FTIR spectra of the electrospun nanofibers. (B) Contribution to amide (%) from
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27 557 deconvolution of the amide I region of the ATR-FTIR spectra. (C) XRD patterns of the electrospun
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29 558 nanofibers. (D) TGA thermograms and derivative thermogravimetric curves of the electrospun
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31 559 nanofibers.

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34 560 **Figure 4.** (A) Stress-strain curves of the electrospun nanofibers. Inset: photograph of the nanofibers just
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36 561 after the electrospinning process. (B) Mechanical parameters for the electrospun nanofibers calculated from
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38 562 the stress-strain curves. For parsley:fibroin sample, the two values of elastic modulus corresponding to the
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40 563 two different mechanical behaviors are indicated. (C) Elongation versus elastic modulus data and (D)
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42 564 ultimate tensile strength versus elastic modulus data where other nanofibers prepared using electrospinning
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44 565 are showed.

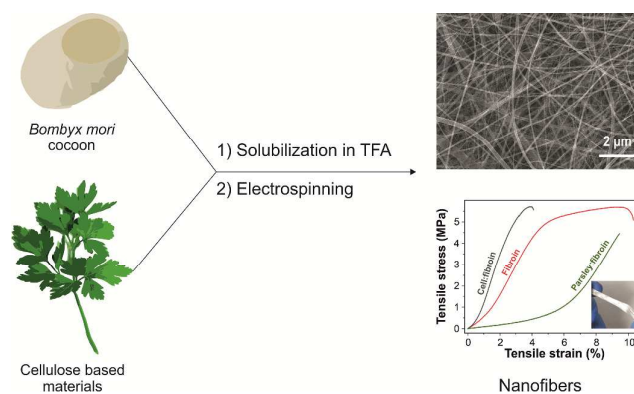
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46 566 **Figure 5.** AFM mappings of the electrospun nanofibers showing the indentation stiffness of fibroin,
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48 567 MCC:fibroin and parsley:fibroin nanofibers. The map homogeneity indicates good mixing of the
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50 568 components.

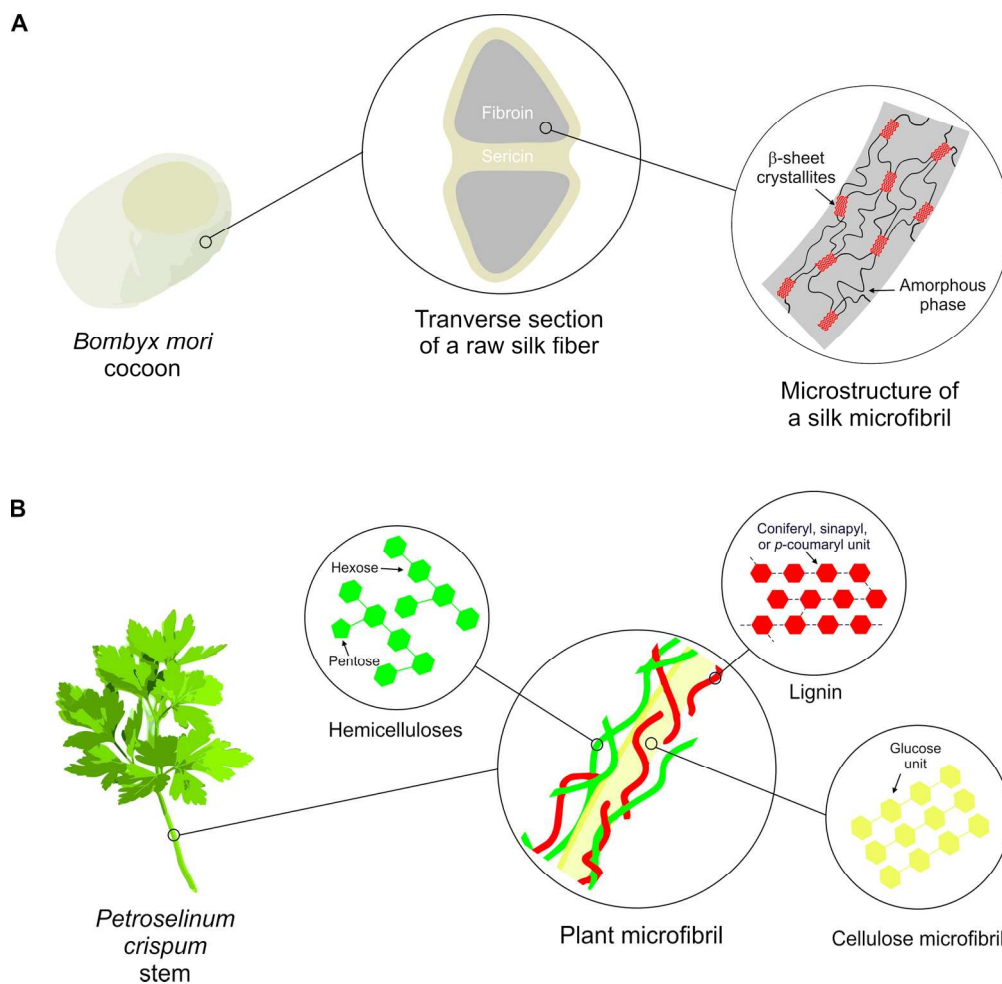
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53 569 **Figure 6.** Viability of fibroblast cells (MTT assay) on the different types of nanofibers. Mean \pm
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55 570 standard deviation ($n = 3$) (A). Fluorescence micrographs of fibroblast cells cultured on (B, E)
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57 571 fibroin, (D, F) MCC:fibroin and (D, G) parsley:fibroin nanofibers.

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2
3 572 **Figure S1.** Deconvolution of amide I absorption for fibroin, MCC:fibroin, and parsley:fibroin
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5 573 nanofibers. Black line represents the real absorption, while color lines represent the different
6
7 574 contributions. They are marked as random coil (R), beta-sheets (B), alpha-helices (A), turns (T),
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10 575 and side chains (SC).

11 576 **Figure S2.** Detail of the electrospun parsley:fibroin nanofibers showing the crimped waveform
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13
14 577 organization of the fibers.

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16 578 **Table of Contents Graphic.**





39 Figure 1. Schematic of the main components of (A) *Bombyx mori* cocoon and (B) parsley stem residues, and
40 relative organization at different scales.

41 159x154mm (300 x 300 DPI)

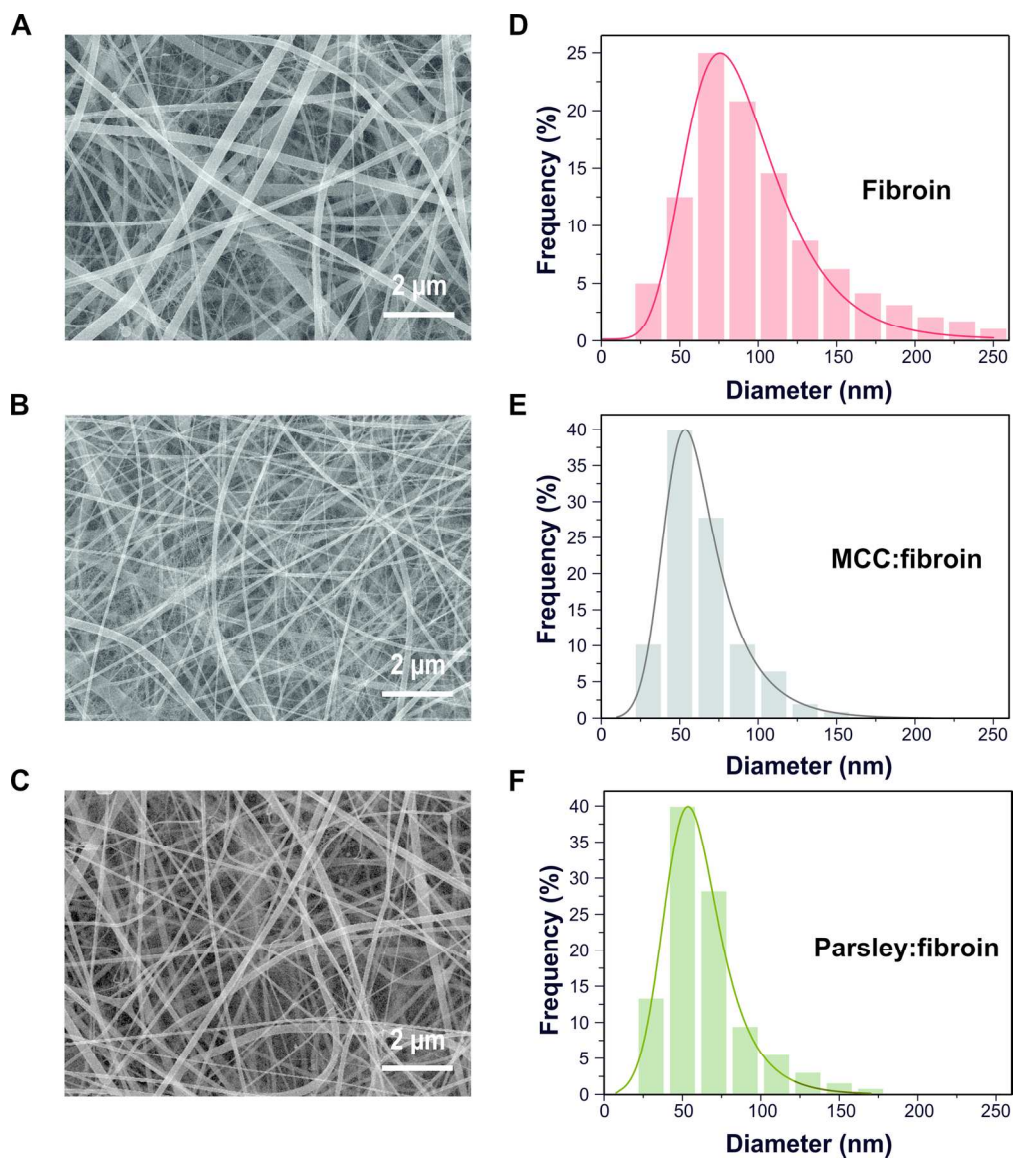


Figure 2. SEM images of the electrospun nanofibers: (A) fibroin, (B) MCC:fibroin and (C) parsley:fibroin. Histograms showing the width distribution of the nanofibers: (D) fibroin, (E) MCC:fibroin and (F) parsley:fibroin.

167x191mm (300 x 300 DPI)

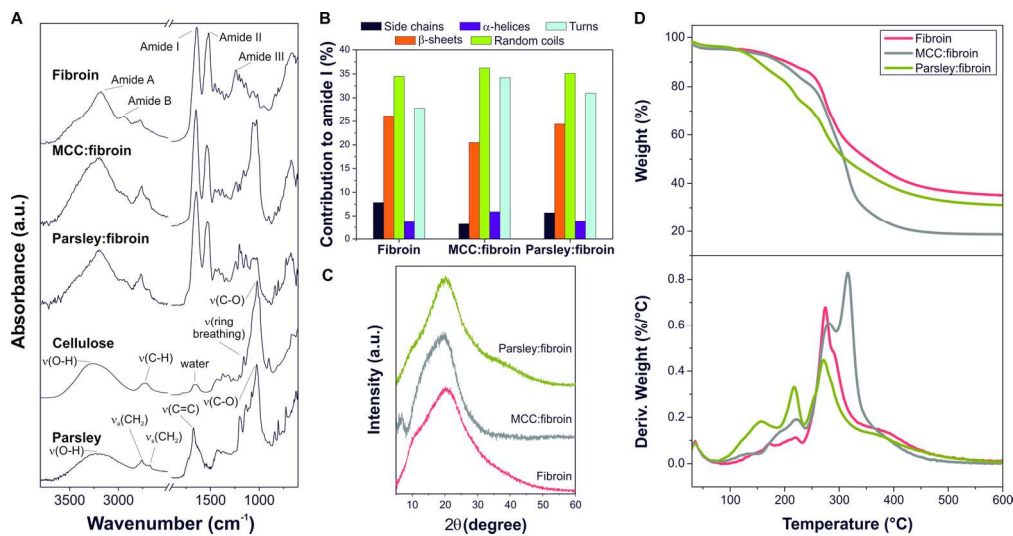


Figure 3. (A) ATR-FTIR spectra of the electrospun nanofibers. (B) Contribution to amide I (%) from deconvolution of the amide I region of the ATR-FTIR spectra. (C) XRD patterns of the electrospun nanofibers. (D) TGA thermograms and derivative thermogravimetric curves of the electrospun nanofibers. 159x82mm (300 x 300 DPI)

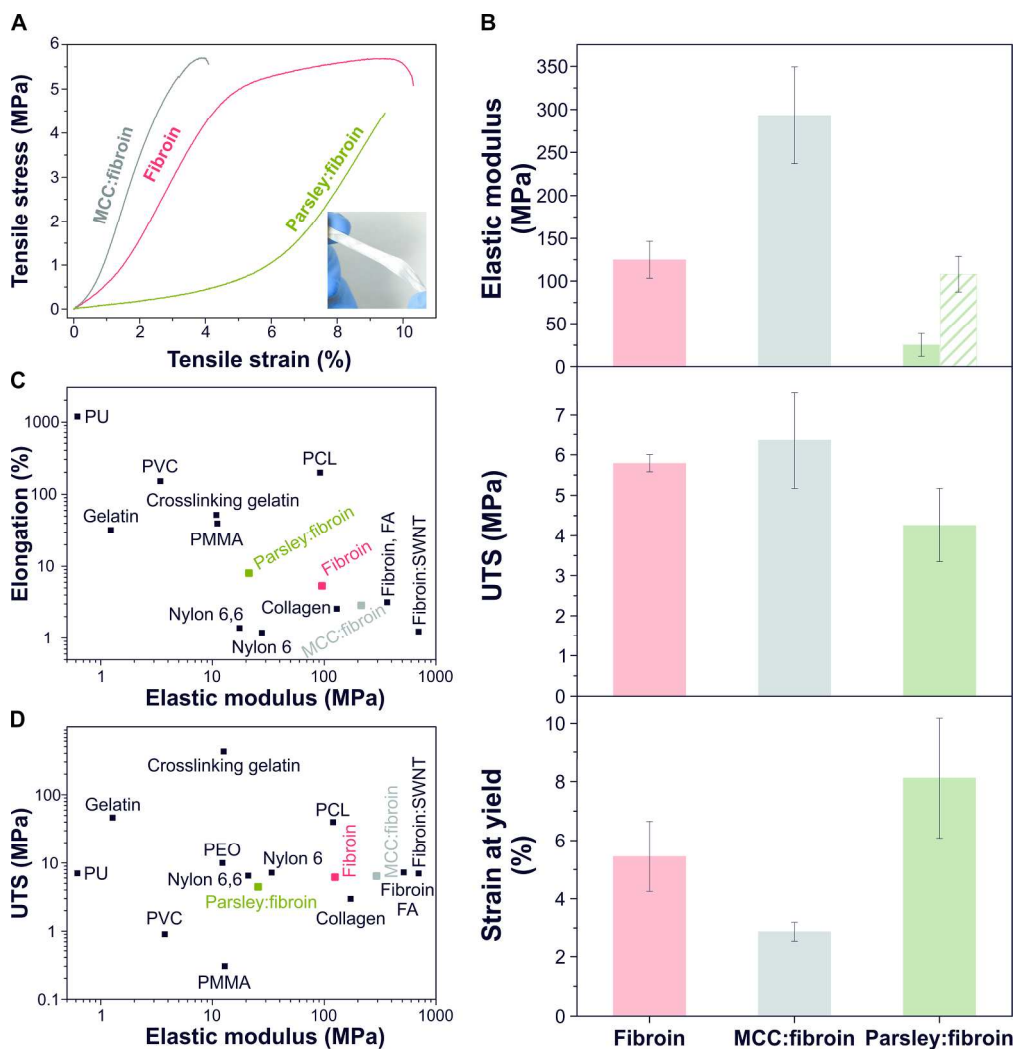


Figure 4. (A) Stress-strain curves of the electrospun nanofibers. Inset: photograph of the nanofibers just after the electrospinning process. (B) Mechanical parameters for the electrospun nanofibers calculated from the stress-strain curves. For parsley:fibroin sample, the two values of elastic modulus corresponding to the two different mechanical behaviors are indicated. (C) Elongation versus elastic modulus data and (D) ultimate tensile strength versus elastic modulus data where other nanofibers prepared using electrospinning are shown.

228x236mm (300 x 300 DPI)

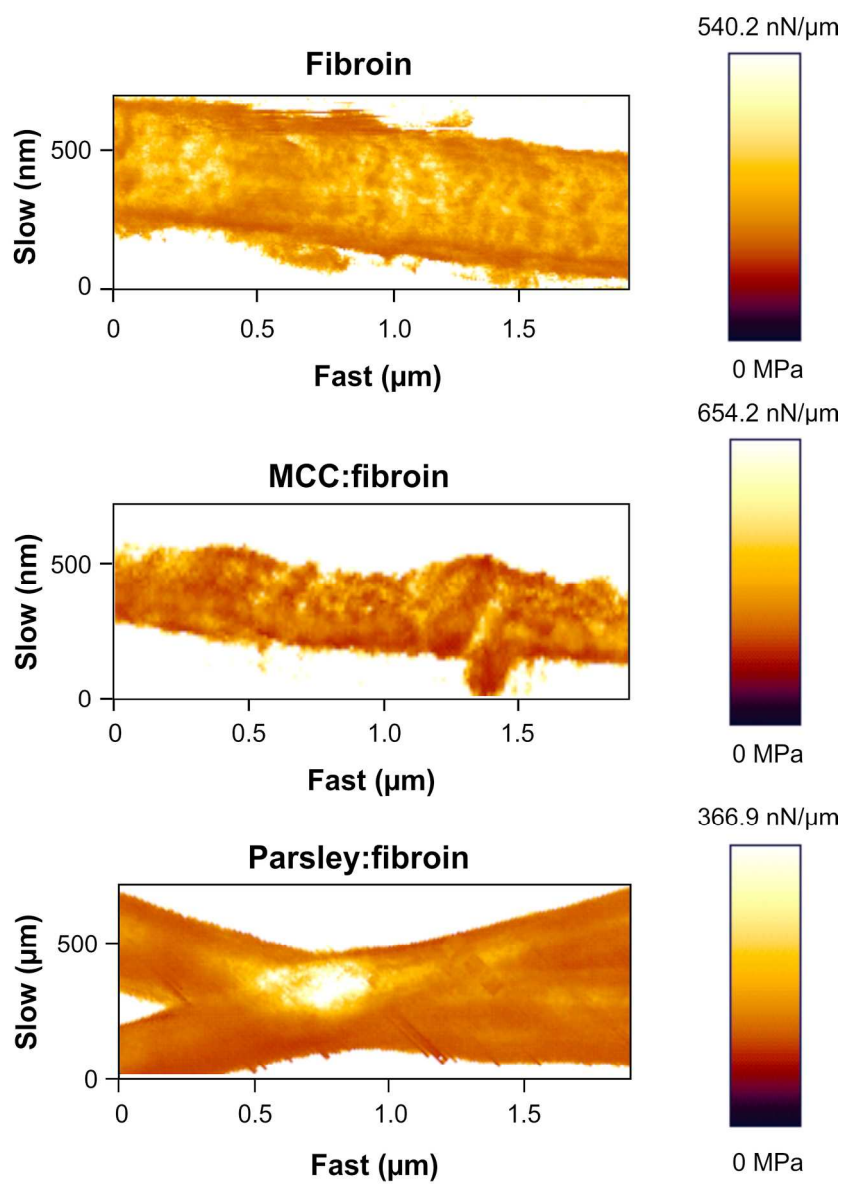


Figure 5. AFM mappings of the electrospun nanofibers showing the indentation stiffness of fibroin, MCC:fibroin and parsley:fibroin nanofibers. The map homogeneity indicates good mixing of the components.
160x229mm (300 x 300 DPI)

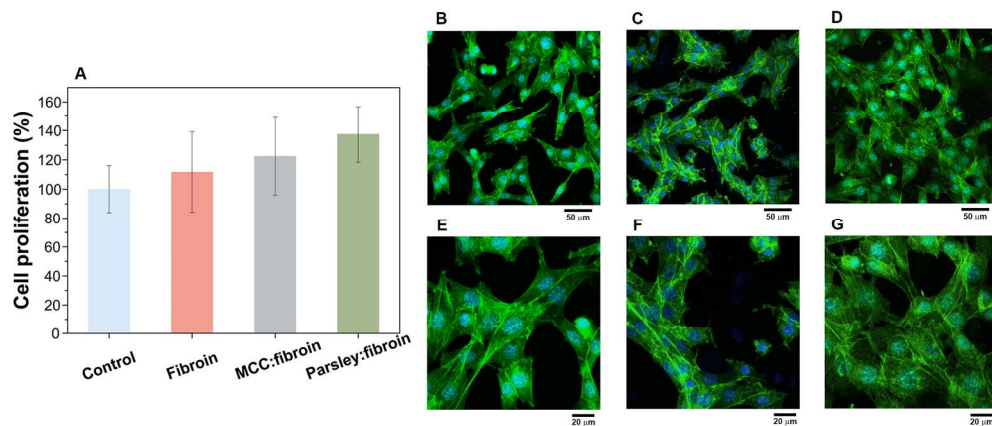


Figure 6. Viability of fibroblast cells (MTT assay) on the different types of nanofibers. Mean \pm standard deviation ($n = 3$) (A). Fluorescence micrographs of fibroblast cells cultured on (B, E) fibroin, (D, F) MCC:fibroin and (D, G) parsley:fibroin nanofibers.
199x85mm (300 x 300 DPI)