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Introduction

Carbon nanostructures are often considered as ideal light and porous materials for the storage of gases, due to the high surface areas achievable. In particular, the interaction of hydrogen with carbon has driven the attention of researchers because of its implicit ecological and economical impact. The capability of fullerene C_{60} to host many electrons on its anti-bonding molecular orbitals and its propensity to interact with alkali and alkali-earth metals have stimulated the study of new structures in which hydrogen sorption might be promoted under mild conditions with high efficiencies. Many theoretical studies on metal decorated fullerenes calculated the structure of these molecules as superfulleroids (*e.g.* Na₈C₆₀, Li₁₂C₆₀, Ca₃₂C₆₀), with several metal ions coordinated by C_{60} .¹⁻⁴ In these particular molecules, the positive charge of alkali cations polarizes the hydrogen molecule forming a bond through an electrostatic interaction.

Anyway, all the structural investigations made so far demonstrated that, for a high grade of intercalation (*i.e.* 6 or more alkali metals per C_{60}), structures in which the metal clusterizes in the large voids of the face centred cubic (fcc) C_{60} host lattice are promoted.^{5,6} Consequently, the theoretically predicted hydrogen absorption mechanism (*i.e.* electrostatic interaction)² was not in good agreement with the observation of a spillover-like effect,

Optimal hydrogen storage in sodium substituted lithium fullerides

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Through the substitution of Li with Na in Li_6C_{60} , we synthesized a series of mixed alkali cluster intercalated fullerides, $Na_xLi_{6-x}C_{60}$. These compounds share lattices of Na_6C_{60} and Li_6C_{60} with a cubic parameter linearly dependent on *x*. H₂ absorption and desorption were studied by means of charge/ discharge kinetic measurements and coupled calorimetric-manometric evaluation. By varying the stoichiometry, we found the best compromise among the absorption rate, temperature and amount of hydrogen for *x* = 0.5 and 1. Small concentrations of Na substituted to Li significantly lower the absorption temperature of Li_6C_{60} , improving the hydrogenation capacity, the kinetics, and the dehydrogenation enthalpy, the latter being 43.8 kJ mol⁻¹ H₂ for *x* = 1. This study moves further toward the utilization of intercalated fullerides for hydrogen storage applications.

found in the experimental studies.^{7,8} In fact, in these materials the interaction of hydrogen with C₆₀ is mediated by the presence of partly ionized alkali clusters, made of a few Li (Na) atoms (4 in $Li_6C_{60}^{9}$ and $Na_6C_{60}^{10}$ and 7-9 in $Li_{12}C_{60}^{9,11}$ and $Na_{10}C_{60}^{5}$). Finally, the high occupancy of the t_{1g}-LUMO states of C₆₀ by the electrons donated by metals promotes hydrogen chemisorption through the formation of C-H sp³ covalent bonds.¹²⁻¹⁴ Since the first study reported by Yoshida et al.,¹⁵ lithium and sodium intercalated fullerides have been thoroughly investigated and it was demonstrated that they can reversibly absorb up to 5 and 3.5 wt% H₂ respectively^{12-14,16-24} in their pristine form and up to 6 and 3.7 wt% H₂ when doped with catalysts.^{25,26} In particular, Na₆C₆₀ can absorb 4 wt% H₂,²⁷ with reversible absorption/desorption processes between the Na₆C₆₀H₁₈ and Na₆C₆₀H₃₆ species at 375 °C (2.1 wt% H₂ stored), and it can be completely dehydrogenated only at 550 °C.²⁵ Conversely, Li₆C₆₀ is completely dehydrogenated above 400 °C. Both lithium and sodium intercalated fullerides present advantages and disadvantages. While Li6C60 absorbs the highest amount of hydrogen, its stability in the hydrogenated phase $(Li_6C_{60}H_{\nu})$ is stronger than the hydrogenated Na₆C₆₀. This causes the onset temperature of desorption to be higher with respect to the parent Na intercalated phase, although the major desorption event of $Li_6C_{60}H_{\nu}$ occurs at lower temperature than in $Na_6C_{60}H_{\nu}$.²⁷ In particular, Teprovich *et al.* measured the activation energy (E_a) for the 2-step dehydrogenation process of $Na_6C_{60}H_{\nu}$ and $Li_6C_{60}H_{\nu}$ and found that the sodium intercalated phase presents two lower energy barriers ($E_{\rm a} \sim 119$ and 170 kJ mol⁻¹) compared to its lithium counterpart ($E_a \sim 154$ and 190 kJ mol⁻¹). Another study carried out by means of coupled manometric-calorimetric measurements concluded that the overall dehydrogenation

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enthalpy value for Li_6C_{60} is about 63 kJ mol⁻¹ H₂.²⁶ The enthalpy of reaction for the formation of $C_{60}H_{36}$ + 6NaH from Na_6C_{60} was predicted to be 56 kJ mol⁻¹ H₂ while in the case of $Na_{10}C_{60}$ it was measured to be 52 kJ mol⁻¹ H₂.²³ The onset temperature for dehydrogenation decreases from 306 °C for Li_6C_{60} to about 250 °C for Na₆C₆₀.^{26,27} It is also worth pointing out that the addition of catalysts, useful for improving the kinetics of absorption and the maximum value of absorbed hydrogen, does not affect the enthalpy of desorption.²⁶ This is in agreement with the role of a catalyst, present in the form either of micro- and nano-particles, in dissociating the hydrogen molecules, while the desorption of hydrogen from a C-H bond in hydrofullerene only depends on the stability of this bond. From this point of view, the transition metal catalyst plays a non-local role (being dispersed in the carbon matrix), while the dehydrogenation of $C_{60}H_{\nu}$ is a local process (occurring within the cell). In order to improve not only the absorption kinetics, but in general the whole performance of the materials upon sorption, one has to modify the local structure (i.e. intercalated ions or clusters, the charged state of C₆₀, etc.). Theoretical studies have also been made on hydrogenated fullerenes, showing the distorted symmetry of C₆₀H_v hydrofullerenes²⁸ and suggesting the formation of Li-H dimeric species in hydrogenated Li₆C₆₀,²⁹ similar to what observed in the first hydrogenation step of Li₁₂C₆₀.⁸

In this paper, we investigate the synthesis and the hydrogen sorption properties of the mixed phases of lithium and sodium intercalated fullerene, $Na_xLi_{6-x}C_{60}$. The aim is to find the best compromise in stoichiometry to obtain interesting performance concerning the working temperatures and pressure for absorption and desorption, the gravimetric capacity, and the sorption kinetics. This was carried out by a sequential substitution of Li by Na in Li_6C_{60} , studying both the structural and sorption properties of the mixed phases. The presence of a small concentration of Na has proved to dramatically enhance the hydrogen storage performances in this class of compounds.

Materials and methods

Materials were synthesized by following a two step procedure. For a typical Na_xLi_{6-x}C₆₀ fulleride, about 350 mg of C₆₀ (99.9%, MER Corp.) were ground in an agate mortar with x moles of NaN₃ (99.99%, Sigma-Aldrich). Before using, NaN₃ was anhydrified by precipitation from ethanol and then treated in a dynamic high vacuum ($<10^{-5}$ mbar) at 150 °C for several hours. The powder was pelletized; the pellets were placed in tantalum bags and then treated in a Pyrex[®] vial connected to a turbo-molecular vacuum pump. Materials were heated in a dynamic high vacuum up to 250 °C with a rate of 60 °C h^{-1} and then at 450 °C at 10 °C h^{-1} . At this temperature, the sample was annealed for one day and finally cooled down to room temperature. The as produced Na_xC₆₀ was then analysed by means of X-ray diffraction to check the phase. In the second step of synthesis, Na_xC₆₀ samples were ground and mixed with (6 - x) moles of granular lithium (99%, Sigma-Aldrich), previously cut in very small flakes. The mixture was milled in an agate ball mill (Fritsch Mini-Mill Pulverisette23,

5 mL volume with 5 agate spheres of 10 mm diameter) at 30 Hz for 60', divided into 6 rounds of 10' followed by 5' of break each. The obtained black powder was pelletized, placed in a tantalum bag within a Pyrex[®] vial, sealed in a high vacuum $(<10^{-5} \text{ mbar})$, and treated at 270 °C for 2 days. Some of the X-ray powder diffraction analyses were carried out by means of a Bruker D8 Discover instrument (Cu- $K_{\alpha 1}$ radiation), working in Debye-Scherrer geometry and equipped with an area detector (GADDS). The Cu- $K_{\alpha 2}$ radiation was removed using a crosscoupled double Gobel mirror. Other XRD diffraction patterns were measured by means of a Xenocs Nano-inXider diffractometer, operating in wide angle X-ray scattering (WAXS). Sealed glass capillaries were filled with powder and the measurement was performed while spinning, collecting data for several hours per frame. Hydrogen absorption investigations were performed on the as prepared samples in a PCTPro-2000 manometric instrument (Setaram). About 300 mg of the sample was heated from room temperature up to 280 °C at 5 °C min⁻¹ under 100 bar of hydrogen and a 10 h isothermal step was appended at the end of the ramp. Hydrogen desorption kinetic measurements were performed by heating the sample at 400 °C under 0.5 bar of hydrogen and appending 10 h of isotherm. Coupled calorimetricmanometric measurements were performed by connecting the high-pressure stainless steel cell of a Sensys high pressure DSC (Setaram) with the PCTPro equipment. About 30 mg of the hydrogenated samples (after the first charging run) were discharged by heating from room temperature up to 450 °C at 0.5 bar of hydrogen in dynamic mode (heating rate = 5 $^{\circ}$ C min⁻¹). The uncertainty for the H₂ ab/de-sorption wt% values is in the order of ± 0.3 . All the operations of synthesis and handling of materials were carried out under air- and moisture-free conditions by working under vacuum or inside a glove box operating under light overpressure of argon (O_2 and H_2O levels <1 ppm).

Results and discussion

The synthesis of Na_xC₆₀ phases by means of the azide method produces crystalline samples, and a screening analysis of the relative X-ray diffraction patterns (not shown) confirmed the formation of the well-known fcc phases of Na_2C_{60} (for x = 0.5, 1, 2, and 3)³⁰ and Na₆C₆₀ (for x = 6),¹⁰ and the monoclinic phase of Na_4C_{60} (x = 4 and 5).³¹ After the reaction with Li, the $Na_x Li_{6-x} C_{60}$ phases exhibit broadened peaks (see Fig. 1). These are in part due to the reduced size of powders and the increased disorder caused by the high-energy ball milling. Moreover, a decrease of the fcc symmetry, inducing a pseudo-fcc arrangement of fullerenes, is commonly observed in Li containing fullerides, leading to a small splitting of the fcc peaks that, in the case of low resolution (such as for X-ray powder diffraction), can be confused as peak broadening. For the sake of clarity, we analysed the data adopting the fcc cell of C₆₀. The refinement of the cubic lattice parameter was carried out by means of Le Bail pattern decomposition of the diffraction patterns and demonstrated an increasing trend, according to the relative increase of x. For x = 6, we found a = 14.37 Å, in good agreement with data

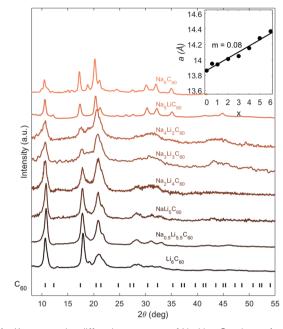


Fig. 1 X-ray powder diffraction patterns of $Na_x Li_{6-x} C_{60}$. Inset: fcc lattice parameter as a function of Na content from x = 0 to 6, as obtained from Le Bail pattern decompositions.

reported in the literature (a = 14.380 Å).¹⁰ Satellite peaks near the 111 reflection, at ~10.5°, and the peak at 18–20°, between the 220 and the 311 reflections, are usually ascribed to the hexagonal distortion of the fcc lattice, occurring in stacking fault defects.³²

Due to the fcc (or pseudo-fcc) arrangements of C_{60} molecules, the only way to fill the free space with 6 ions of Na (Li) is to allow the formation of an alkaline cluster in the central octahedral void of the cell. This cluster is tetrahedral in the case of Na₆C₆₀¹⁰ but still unknown in the novel Na_xLi_{6-x}C₆₀ phases.

A recent solid-state static NMR study of the ¹H, ⁷Li, and ²³Na nuclei of these samples (for x = 0, 1, 5, and 6) has revealed the dynamic nature of Na_xLi_{6-x}C₆₀.³³ Na and Li occupancies in the fcc octahedral and tetrahedral sites of NaLi₅C₆₀ and Na₅LiC₆₀ appear to be disordered at low temperature. Two ionic dynamics with distinct activation energies were attributed to intrasite (starting above 100 K) and intersite (starting above 350 K) motions of the two metals, with the exception of Na in NaLi₅C₆₀ that appears to be static (at least up to 350 K). An in depth structural analysis by means of neutron diffraction at low temperature would be necessary to understand the nature of the clusters, although it is beyond the purpose of this work.

As well as previously reported, the addition of Na to C_{60} is known to destabilize the hydrogenation process in $Na_{10}C_{60}$, promoting the dissociation of hydrofullerene below 300 °C, even in the presence of 100 bar H_2 .^{13,23} Thus, we decided to hydrogenate the samples below this temperature. The hydrogenation was carried out at 280 °C under 100 bar H_2 . The first hydrogen absorption and desorption cycle is reported, as a function of time, in Fig. 2. The most important results on the hydrogen sorptions of $Na_xLi_{6-x}C_{60}$ are reported in Table 1.

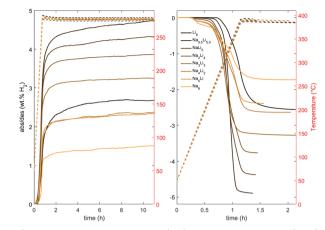


Fig. 2 Kinetic hydrogen absorption (left) and desorption curves (right) for $Na_{x}Li_{6-x}C_{60}$ are reported as a function of time (solid lines, left Y-axes). The right Y-axes represent the temperature (dashed lines).

Table 1 Kinetic absorption and desorption parameters of Na_xLi_{6-x}C₆₀ (absorbed H₂ capacity at 280 °C and after the isotherm, onsets and rate of desorption) as established from Fig. 2, and ΔH_{des} , as calculated from DSC curves shown in Fig. 3. The temperature rate for the desorptions was 5 °C min⁻¹. The uncertainty for the H₂ ab/de-sorptions is in the order of ±0.3 wt%

x	Abs. at 280 °C (wt% H ₂)	Max abs. (wt% H ₂)	Des. (wt% H ₂)	$T_{\rm on}^{\rm des}$ (°C)	Rate of abs. (10 ⁻² wt%/min)	$\Delta H_{\rm des}$ (kJ mol ⁻¹)
0	1.5	2.7	2.6	306	3.9	61.2 ^{<i>a</i>}
0.5	3.4	4.7	4.9	293	7.0	57.6
1	3.1	4.3	4.4	283	6.5	43.8
2	3.0	3.9	3.8	134; 285	5.9	56.1
3	2.6	3.3	3.3	132; 273	4.7	52
4	1.7	2.4	2.6	317	3.3	69.7
5	1.8	2.3	2.4	128; 231; 320	3.5	61.0
6	1.1	1.5	1.7	142; 295	2.3	66.0

 a Value calculated for the completely hydrogenated $\rm Li_6C_{60}$ (100 bar $\rm H_2$ at 350 °C).

The hydrogen absorption curves showed that both the gravimetric capacity and the absorption rate significantly improve for small Na contents and the values obtained for the mixed compounds $Na_{0.5}Li_{5.5}C_{60}$, $NaLi_5C_{60}$, $Na_2Li_4C_{60}$, and $Na_3Li_3C_{60}$ are better than for Li_6C_{60} , testifying the catalytic-like activity of Na when added in small concentration to the Li-fullerite. The hydrogen sorptions were found to be reversible for all the stoichiometries, as shown by the kinetic desorptions.

The dehydrogenation calorimetric profiles recorded on the samples after the first hydrogenation run show an increase in complexity upon increasing the Na content (see Fig. 3). For x = 0 we reported the desorption of Li₆C₆₀ previously hydrogenated at 350 °C and 100 bar H₂ (storage capacity 5.2 wt% H₂). A sharp endothermic peak is observed, starting from about 290 °C and with maximum at 330 °C, possibly formed by two main processes close in temperature, as suggested by the asymmetric shape. A similar feature is observed in Na_{0.5}Li_{5.5}C₆₀, although this time the asymmetry is twisted, the variation starts at 230 °C and the maximum of the peak is shifted at 310 °C. The twofold nature of the peak is better evident in NaLi₅C₆₀. The desorption starts at 230 °C and the main peak can be deconvoluted by two processes

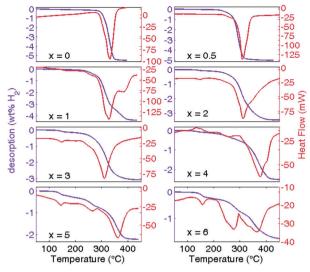


Fig. 3 Differential scanning calorimetric curves (red) and relative H₂ desorption kinetics (blue) for Na_xLi_{6-x}C₆₀ samples hydrogenated at 280 °C are reported as a function of temperature. For x = 0, the DSC curve is reported for the sample hydrogenated at 350 °C (see also ref. 26).

with maximum at 305 and 318 °C respectively. Moreover, a new broad peak can be observed at ~380 °C. By increasing the Na stoichiometry above 1, two features become evident: the appearance of a small peak at around 145–160 °C and another endothermic and broad peak at higher temperatures (360–380 °C). Both increase in amplitude with an increase in Na stoichiometry. An exception is found for x = 4, where the peak at 145 °C is confused with the background. All these peaks are coupled with mass loss, hence they are dehydrogenation steps. The relative hydrogen desorption enthalpies were obtained after suitable subtraction of the background and are reported in Table 1. The desorption enthalpy decreases from 66.0 kJ mol⁻¹ H₂ for pure Na₆C₆₀ to 43.8 kJ mol⁻¹ H₂ for NaLi₅C₆₀, a value lower than that determined by us for Li₆C₆₀ (61.2 kJ mol⁻¹ H₂).

An intermediate value of 57.6 kJ mol⁻¹ H₂ was found for x = 0.5 stoichiometry, the sample displaying the best desorption of 4.9 wt% H₂. Anyway, from the combined analysis of the kinetic hydrogen absorption and the coupled calorimetric/manometric desorption curves it is evident that NaLi₅C₆₀ is the most promising stoichiometry in terms of kinetics and thermodynamics, important technological parameters. The desorption enthalpy of NaLi₅C₆₀ is 17.4 kJ mol⁻¹ H₂ lower than in Li₆C₆₀. Thus, the highest rate of absorption, and the lower temperature of absorption suggest that Na plays an important role in the bulk properties of the material. The absorption of NaLi₅C₆₀ reaches 4.3 wt% H₂, for a temperature where Li₆C₆₀ only absorbs 2.7 wt% H₂, and with a kinetics comparable to samples decorated with Pd catalysts.²⁶

The X-ray powder diffraction patterns of hydrogenated Na_xLi_{6-x}C₆₀ are reported in Fig. 4 for x = 0, 0.5, 1, 3, and 5. After hydrogenation at 280 °C, the fcc cell results expanded due to the increase in the volume of C₆₀ after C–H bond formation. In the case of Li₆C₆₀, the lattice evolved from fcc to bcc when hydrogenated completely at 350 °C.¹² This phase transition is

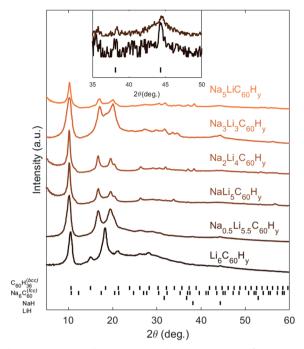


Fig. 4 X-ray powder diffraction patterns for selected Na_xLi_{6-x}C₆₀ compounds after the first hydrogen absorption at 280 °C (100 bar). The pattern of Li₆C₆₀ hydrogenated at 350 °C and 100 bar H₂ is reported for comparison. Inset: Zoom for hydrogenated Li₆C₆₀ and Na_{0.5}Li_{5.5}C₆₀ diffractions showing the region of LiH peaks.

commonly observed in hydrogenated fullerene.³⁴⁻³⁷ Anyway, even a small substitution of Li with Na seems to be enough to overcome this structural change, which we recently recognized as a kinetics limiting process in Li_6C_{60} .²⁴ It is worth highlighting the detection of peaks at the Bragg angle expected for LiH in x = 0and 0.5, although a quantitative estimation can not be done from XRD data, due to the unknown structure of the hydrofullerene anion and the low scattering factor of Li and H. LiH features were not observed for x > 0.5, but this could be due to the lower content of Li, at the limit of detection. Curiously, the formation of NaH, although documented in the hydrogenation of Na₁₀C₆₀, was never observed in hydrogenated Na_xLi_{6-x}C₆₀. This suggests the fact that Na, contrary to Li, never segregates from the fulleride during the hydrogenation and its charge remains available for the dissociation of H₂ into the hydrofullerene anion ($C_{60}H_{\nu}^{n-}$), also facilitating the desorption process.

In order to have a better understanding of the processes involved in the hydrogen desorption, we carried out the analysis of the derivative of the desorption curves. Therefore, it was possible to separate the different processes involved when varying the stoichiometry. In Fig. 5 the rates of desorption are reported as a function of time and the profile of desorption has been fit to Gaussian functions. It is possible to identify at least four main processes. An isolated process occurring at around 145 °C is appreciable only for x > 0.5 and was already recognized in the DSC profile analysis. Moreover, three convoluted processes occurring above 200 °C were also easily detected.

The values of partial dehydrogenation, as extracted from the fits for each step, are reported, normalized, in Fig. 6.

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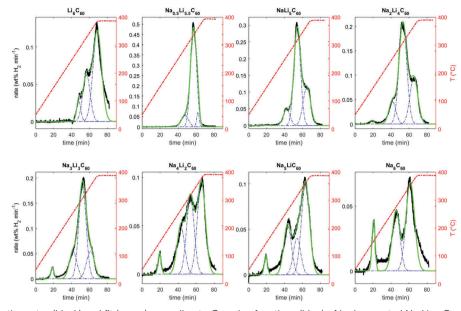


Fig. 5 Hydrogen desorption rates (black) and fit (green) according to Gaussian functions (blue) of hydrogenated $Na_xLi_{6-x}C_{60}$ reported as a function of time. The temperature rate is reported on the right Y-axis (red dashed lines).

It is evident that the first peak of desorption, between 140–155 °C, depending on *x*, is highly affected by the content of Na, being absent for Li_6C_{60} and $\text{Na}_{0.5}\text{Li}_{5.5}\text{C}_{60}$, slightly visible in NaLi₅C₆₀, and progressively more consistent for $2 \le x \le 6$. It is worth pointing out that the percentage of desorbed hydrogen is not only dependent on the amount of hydrogen but also on the stoichiometry of the absorber. Therefore, an increasing (decreasing) wt% of H₂, when varying the amount of Na in the structure, does not necessarily correspond to the same variation in the stoichiometric content of hydrogen. For instance, assuming that the only product of hydrogenation is $\text{Na}_x \text{Li}_{6-x} \text{C}_{60} \text{H}_y$, 1 wt% H₂ in $\text{NaLi}_5 \text{C}_{60}$ or $\text{Na}_6 \text{C}_{60}$ corresponds to a different value of y = 7.8 and 8.6 hydrogens respectively. The amount of hydrogen released in the first process is very low and varies between 0.02

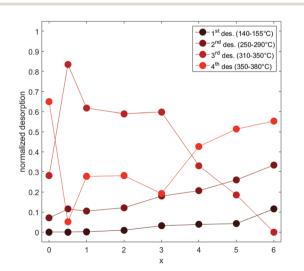


Fig. 6 Na_xLi_{6-x}C₆₀H_y partial desorptions reported as a function of x and normalized to the maximum desorption.

(for x = 1) and 0.2 wt% H₂ (in Na₆C₆₀), corresponding to about 0–2 hydrogen atoms per C₆₀, while the minimum temperature for this step is found for x = 3 (140 °C). The second process is visibly lower in temperature for Na containing samples (247 °C for x = 2) than for Li₆C₆₀ (291 °C) and the amount of desorbed hydrogen varies from 0.3 (Li₆C₆₀) to 0.95 wt% (x = 4), corresponding to 2–8 hydrogen atoms per C₆₀, depending on x.

The third process, occurring between 308 and 347 °C, is the most important and is dependent on x. In the case of Li₆C₆₀ it occurs at 323 °C and only 0.3 wt% H₂ is released (about 2 hydrogen atoms per C_{60}). In the mixed phases, the maximum desorption is reached for x = 0.5 at 330 °C, corresponding to 3.3 wt% H_2 (about 26 hydrogen atoms per C_{60}) and decreases progressively with x. The last process is the highest in temperature; it decreases in temperature with x varying from 380 °C (Li_6C_{60}) to 350 °C (x = 0.5) and for some samples it is completed during the isotherm. In the case of Li₆C₆₀ this is the most important process, coinciding with 2 wt% H₂ desorbed (about 15 hydrogen atoms). Anyway, for $x \neq 0$, the amount of desorbed hydrogen atoms ranges from 8 to 12 (depending on *x*), corresponding to about 0.3–1.2 wt% H₂. The same analysis has been attempted for the absorption data. However, the peaks were not well separated and their deconvolutions led to ambiguous results.

Considering the amount of hydrogen desorbed per single step, it is possible to reconstruct the complete dehydrogenation path of $Na_xLi_{6-x}C_{60}$ compounds. It was found that the hydrogenation involves the segregation of part of the metal in the form of hydride (only LiH in our case).¹⁴ Therefore, we can adopt the following general equation:

$$\mathrm{Na}_{x}\mathrm{Li}_{6-x}\mathrm{C}_{60} + \frac{y}{2}\mathrm{H}_{2} \stackrel{(T,p)}{\Leftrightarrow} \mathrm{Na}_{x}\mathrm{Li}_{6-x-\alpha}\mathrm{C}_{60}\mathrm{H}_{y-\alpha} + \alpha\mathrm{Li}\mathrm{H}$$

Here α is the amount of lithium hydride formed after complete hydrogenation. Unfortunately, it is difficult to quantify this

value from the XRD data, since the structure of hydrofulleride is unknown and a quantitative phase analysis via Rietveld refinement is not possible. In Na₁₀C₆₀, Li₆C₆₀, and Li₁₂C₆₀ part of the alkali metal is de-intercalated in the form of hydride during the absorption process.^{13,14,24} The measurement on hydrogenated Na_xLi_{6-x}C₆₀ diffraction patterns highlighted the presence of LiH (see the inset Fig. 4). It is possible to give an estimation of y assuming $\alpha = 0$. Another assumption we have made is that the hydrofullerene composition is $C_{60}H_{2n}$, where $n \ge 1$, since only an even number of hydrogen atoms is considered to produce a stable C₆₀H_v molecule.³⁸ In the further discussion, for simplicity, we will also exclude the first absorption process at 140 °C. For Li₆C₆₀ about 20 hydrogen atoms are chemisorbed on C₆₀ at the end of the absorption process at 280 °C (\sim 2.7 wt% H₂). During the first two dehydrogenation steps at 291 and 324 °C about 0.28 wt% H₂ per step are released (2 hydrogen atoms per step: $C_{60}H_{18}$ and $C_{60}H_{16}$ are respectively formed). The third dehydrogenation process, occurring at 380 °C, allows us to desorb 2.1 wt% H₂, corresponding to the remaining hydrogen atoms. Curiously, a peak associated with this desorption was not observed in the DSC of Li₆C₆₀ hydrogenated at 350 °C. For x = 0.5, the total chemisorbed hydrogen (4.7 wt%) corresponds to C₆₀H₃₈. During the following three steps of dehydrogenation at 280, 331, and 350 °C, C₆₀H₃₄, C₆₀H₂₄, and C₆₀ are respectively formed. When x = 1, about 36 hydrogen atoms are chemisorbed on fullerene $(C_{60}H_{36})$ at the end of the absorption process. During the second dehydrogenation process (257 °C), C₆₀H₃₆ loses about 4 hydrogen atoms per molecule. The third step at 315 °C brings C60H22 and the complete dehydrogenation is achieved at 365 °C.

Similar paths of dehydrogenation were found for x = 2-6, characterized by different weights in C₆₀ hydrogenation for the three steps.

The first stage at around 140 °C was considered together with the first of the three high temperature processes in the calculation of the dehydrogenation paths, due to the low value of hydrogen involved (0–2 hydrogen atoms per $C_{60}H_{\nu}$, depending on *x*). Since this process is very far in temperature (about 100 $^{\circ}$ C below) from the other three processes, we attribute it to extrinsic hydrogen species (i.e. hydrogen not bound to carbon). Comparing the four stages of desorption, it is clear that this step only occurs when Na is intercalated. A possible explanation is that the hydrogen atoms responsible for this process are likely to form a chemical bond with sodium, either in the form of an ion (e.g. sodium hydride), or clustered with intercalated lithium. The second hypothesis is likely to occur when, as previously assumed,³⁹ the mechanism of hydrogenation can be explained through a spillover-like effect. In fact, the hydrogen molecule is quickly dissociated by the cluster during the first stage of absorption, until the cluster itself becomes less effective to perform this task. Then, the hydrogenation of fullerene proceeds at a lower rate since the alkali cluster has been partly de-intercalated in the form of hydride. This was already evidenced in Pt-Pd doped Li₆C₆₀, where the presence of a catalyst allowed to continue the fast process at the limit, even when LiH was segregated.²⁶ Anyway, in that case the presence of the catalyst did not significantly influence

the desorption enthalpy. In contrast, by substituting Li with small fractions of Na, the absorption process is faster. Apparently, Na, more than Li, is likely to remain intercalated in the hydrofulleride structure affecting the hydrogen dissociation process and the $C_{60}H_{\nu}$ state of charge, thus the C-H bond strength and the dehydrogenation enthalpy. This is clearly demonstrated by the absence of NaH peaks in the XRD profile of NaLi₅C₆₀ (see Fig. 4). Moreover, the ²³Na and ⁷Li NMR study carried out on these samples for x = 0, 1, 5, and 6 also evidenced the lowest activation barrier for the diffusion of Li when Na is co-intercalated (i.e. 220 meV in NaLi₅C₆₀ and 280 meV in Li₆C₆₀) and the blocked dynamics of Na for $x = 1.^{33}$ These results highlight the stabilizing effect of Na on the fcc structure of NaLi₅C₆₀, which hinders the fcc-to-bcc structural transition (the kinetic limiting process to the hydrogenation of $\text{Li}_6 \text{C}_{60}^{24}$). Eventually, the higher mobility of Li is also associated with enhanced hydrogen storage kinetics when this ion is directly involved in the chemisorption process.^{40,41}

Conclusions

Mixed alkali-cluster intercalated fullerides Na_xLi_{6-x}C₆₀ have been synthesized by means of a two step procedure consisting in the thermal decomposition of sodium azide in C₆₀ and the ball-milling of metallic lithium with Na_xC₆₀. The hydrogen storage investigation proved the "catalytic" effect of Na in promoting the hydrogenation of the C₆₀ anion. On one hand, the weight of hydrogen chemisorbed by Na_{0.5}Li_{5.5}C₆₀ and NaLi₅C₆₀ at 280 °C is improved by a factor of about 75 and 60%, respectively, compared to Li₆C₆₀, with about 70% better rate of absorption. On the other hand, the DSC coupled manometric measurements evidenced that the dehydrogenation enthalpy is dramatically affected when small quantities of Li are substituted by Na. In particular, $\Delta H_{\text{des}} = 43.8 \text{ kJ mol}^{-1} \text{ H}_2$ for NaLi₅C₆₀, about 17 kJ mol⁻¹ less than Li₆C₆₀. This study allowed us to establish that NaLi₅C₆₀ represents the best compromise between the amount of stored hydrogen, kinetics of ab/de-sorption, and enthalpy of dehydrogenation.

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