



## Abstract

Refrigeration has come a long way from the icebox to the modern electric fridge. Despite that, this technology still has much more room to grow. Engineers and scientists alike are evaluating how to further improve performance and efficiency, as well as lessen the impact refrigeration has on the environment. These new developments include but are not limited to Magnetic Refrigeration, Solid-State Refrigeration and the implementation of natural refrigerants.

# Introduction

There are two important aspects of refrigeration that the new advancements aim to improve.

One of them is Coefficient of Performance (COP), the main metric that determines how effective a refrigerator is at using energy to remove heat from a given system.

**COP = Cooling Capacity / Energy Input** The other one is Global Warming Potential, which quantifies the energy emissions from one ton of a gas will soak up over a 100-year timeframe in proportion to a single ton of Carbon dioxide.

Greenhouse Gas (GHG)	Atmospheric Lifetime (yrs)	Global V Potenta
Carbon dioxide (CO <sub>2</sub> )	50-200	1
Hydrofluorocarbons (HFCs)	1.5 to 209	150 to
Perfluorocarbons (PFCs)	2,600 to 50,000	6,500 to
Sulfur Hexafluoride (SF <sub>6</sub> )	3,200	23,9

Table 1: Showcases the different GWP ranges of refrigerant types.

# **Upcoming Developments In Modern Refrigeration Technology** Sebastian Gonzalez & Dr. Birce Dikici (Advisor)

#### Warming al (GWP)

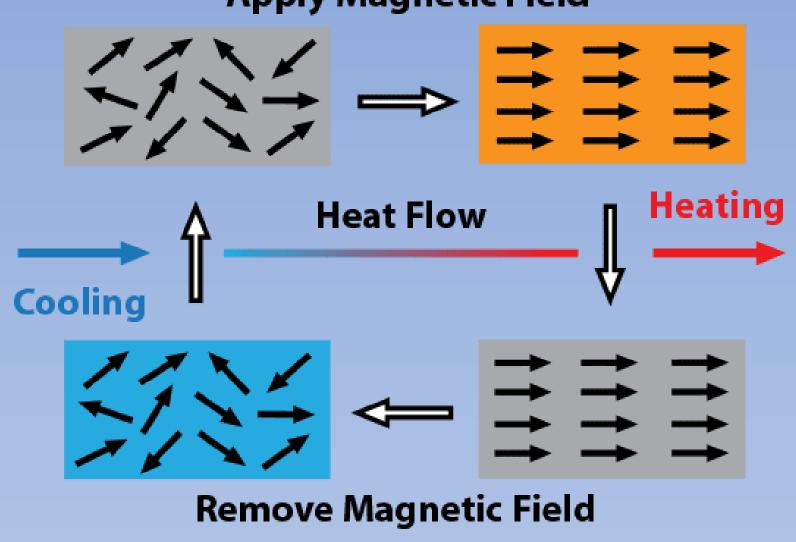
11,700

to 9,200

,900

# **Magnetic Refrigeration**

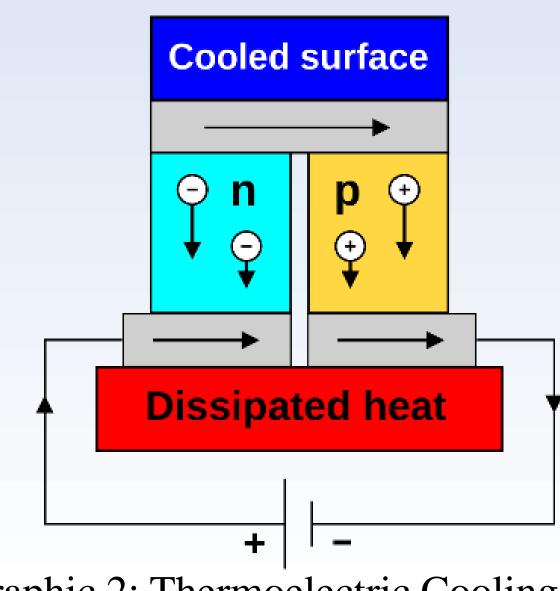
A magnetic material is situated within a magnetic field. This causes it to undergo the magnetocaloric effect and heat up. When the material is no longer exposed to the magnetic field, it cools down. This process can be used to transfer heat out of a condition space similarly to modern refrigerants. Especially now that the magnetic material options are cost effective and environmentally friendly. **Apply Magnetic Field** 



Graphic 1: Magnetic cooling cycle

# **Thermoelectric Cooling**

Instead of relying on refrigerants, this method utilizes two different conductors. DC Voltage is applied which then leads to direct current flowing from one conductor to the other. Then heat transfer occurs from the shared surface between the two conducting materials to the heat sink in contact with the separate plates. This technology is silent, which translates to no vibrations. The solid-state variant has no moving parts as well which drastically reduces its chances of breaking.



Graphic 2: Thermoelectric Cooling Cycle

These have several advantages over their counterparts. Normally they have notably less GWP than synthetics, some of them even have no impact on the atmosphere. Regarding industrial applications, natural refrigerants, especially ammonia and carbon dioxide, their material cost is often less than that of synthetics. They have showcased the potential to be more efficient than their synthetic counterparts.

Table 2: Displays GWP values for synthetic and natural refrigerants

[1] Global Climate Change UK. 6.5.2. Greenhouse Warming Potentials https://www.global-climate-change.org.uk/6-5-2.php [2] IIAR. Natural Refrigerants for a Sustainable Future https://www.iiar.org/IIAR/IIAR\_Docs/IIAR%20Publicatio ns/2019%20IIAR%20Green%20Paper.pdf [3] ACCESS INC. Magnetic Air Conditioners: A High Tech Way Of Keeping Cool https://access-inc.com/the-future-of-air-conditioning/ [4] Custom Chill. Solid State Cooling Systems https://www.customchill.com/solid-state-cooling-systems/ [5] Energy Gov. *Thermoelectric Coolers* https://www.energy.gov/energysaver/thermoelectriccoolers [6] Wikimedia Commons. *File:Thermoelectric Generator* Diagram.svg https://commons.wikimedia.org/wiki/File:Thermoelectric\_ <u>Generator\_Diagram.svg</u>

### Natural Refrigerants

Synthetic Refrigerants	Designation	GWP
Freon-12	R12	10,900
HCFC-22	R22	1,810
1,1,1,2- etrafluoroethane	R134a	1,430
Freon 404A	R404a	3,922
Freon 507	R507	3,985
Natural Refrigerants	Designation	GWP
	<b>Designation</b> R717	<b>GWP</b> 0
Refrigerants		<b>GWP</b> 0 1
Refrigerants Ammonia	R717	Ŭ
<b>Refrigerants</b> Ammonia Carbon Dioxide	R717 R744	1
Refrigerants Ammonia Carbon Dioxide Propane	R717 R744 R290	1 3.3

#### References