

1 **Mineralogical interpretation discrepancies between infrared reflectance spectra and X-ray Diffractograms:**
2 **An example from the Kuh Panj porphyry Cu mineralization, SE Iran**

3 F. Maghsoudi^{1,*}, F. Deon¹, M. van der Meijde¹, F. van Ruitenbeek¹, R. Hewson¹

4 1- Department of Earth Systems Analysis (ESA), Faculty of Geo-Information Science and Earth Observation
5 (ITC), University of Twente, 7514 AE Enschede, The Netherlands.

6 *- Correspondence: f.maghsoudimoud@utwente.nl

7 **Abstract**

8 Laboratory measurements, including infrared reflectance spectroscopy and X-ray Diffraction (XRD), have been
9 widely used to identify and discriminate hydrothermal alteration minerals. The molecular bonding mechanism within
10 the first nanometers depth of the rock sample surface is measured as absorption features by Short-wave infrared
11 (SWIR) reflectance spectroscopy. The lattice spacing of the crystalline structure of minerals within the interior
12 structure of minerals is detected via penetrated X-ray beams. These differences in principles of measurements between
13 infrared reflectance spectroscopy and XRD may result in discrepant mineralogical interpretations, depending on the
14 mineral species involved. In a few studies, these inconsistencies have been indicated. However, the reasons for these
15 discrepancies have been poorly investigated. This abstract aims to explain briefly why these conflicts have been
16 observed.

17 Two rock samples from the different alteration zones and lithological units of Kuh Panj porphyry Cu
18 mineralization within the southeastern part of Iran were used for the above-mentioned measurements. Flat surfaces
19 were used to capture SWIR hyperspectral images from 940 nm to 2540 nm with 6 nm spectral resolution as the
20 SPECIM camera setup. Then, to identify the rock samples' interior mineral composition with the SPECIM camera,
21 the rock samples were cut into halves using a diamond saw. The SPECIM mineral maps were created using a decision
22 tree that considers the wavelength position and the absorption features for classification. Montmorillonite lacks an
23 absorption feature between 2300 to 2500 nm, while illite has two absorption features at approximately 2334 and 2443
24 nm. Montmorillonite has a deeper water absorption feature than illite at approximately 1900 nm. The mixture of
25 montmorillonite and illite has a deeper water absorption feature at 1900 nm than the aluminum hydroxyl absorption
26 feature at approximately 2200 nm and lacks an aluminum hydroxyl absorption feature at approximately 2443 nm.
27 These spectral characteristics were used to create the decision tree. Afterward, the rock samples were powdered to
28 collect whole-rock XRD from 6° to 80° (2θ) to identify dominant minerals and low angle XRD from 5° to 25° (2θ) on
29 fractionated clay particles to determine clay mineral types. The pipette method as a gravitational separation method
30 was used to separate the clay particles. In this method, the rock powders were dissolved with water and placed in a 1
31 L cylinder, and after 6 h, the top 200 ccs containing $\leq 2\mu\text{m}$ particles were collected, dried, and used as clay fraction
32 powder XRD.

33 The presence of illite within both samples was confirmed with both SPECIM and XRD. The SPECIM mineral
34 maps show montmorillonite on the surface of a sample while it was absent within the interior parts and XRD outputs.
35 We believe that montmorillonite has been formed as a surface coating on a tiny surface rock due to the weathering
36 process. A weak aluminum hydroxyl absorption feature at approximately 2443 nm for illite is a reason for the
37 misinterpretation of illite (as correct interpretation) with a mixture of montmorillonite with illite (as incorrect
38 interpretation). Also, there is no actual reflectance infrared spectroscopy threshold value for discrimination of illite
39 from the mixture of montmorillonite and illite because of the gradual changes of the water absorption feature depth at
40 approximately 1900 nm. SWIR spectra and X-ray beams penetrate approximately 2 and 0.0012 mm of particles with
41 an approximate size of 63 microns. In one of the investigated samples, montmorillonite covers 6% of SWIR active
42 weathered surface mineral proportion, which is approximately equal to 0.2 wt.% (0.256 mm SPECIM pixel length \times
43 0.256 mm SPECIM pixel width \times 900 number of montmorillonite pixels in weathered surface sample \times 0.0012 mm
44 spectroscopic penetration \times 2.35 kg/m³ montmorillonite density) of the whole rock. XRD has a detection limit of 1-4
45 wt.%, and since montmorillonite has 0.2 wt.%, in the sample, which is below the XRD detection limit, it was not
46 detected via XRD. Powder homogenization for the XRD measurement, which may have resulted in a lower
47 concentration than the XRD detection limit, should also be added to the reasons for observing these discrepancies.
48 The whole rock XRD result shows, semi-quantitatively an average of 50% phyllosilicates, 28% quartz, and 22% albite
49 proportions within the rock powders. In contrast, the SPECIM mineral maps show that more than 70% surface area of
50 the rock samples contain montmorillonite, illite, and their mixture. This disagreement occurs for two reasons: (a) any
51 pixel with a small proportion of a SWIR active mineral has a SWIR active reflectance spectrum in SPECIM, and (b)
52 SPECIM camera can only map SWIR active minerals. Therefore, although quartz and albite as non-SWIR active
53 minerals exist within the rock samples were not included in the mineral proportions.