

# How to design rubber materials withstanding Martian environment?

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## Why do we need rubber on Mars?

- Rubber returns to its original shape after deformation perfect material for designing tires, seals, cable covers, dampers and many others functional elements.
- In view of Mars exploration and future colonization elastic materials will be required for sealing systems in buildings, rover tires, cable covers transmitting electricity from solar panels to buildings, etc.



- Maximum speed of current Martian rovers equal 0.18 km/h<sup>5</sup>, which limits the exploration performance significantly.
- ✓ Future Martian rovers will be much more autonomous<sup>8</sup>, thus, they will not require constant tele-operation form Earth and could explore Mars much faster on rubber tires.

Curiosity rover wheel damage<sup>3</sup>

### How to overcome the issues?

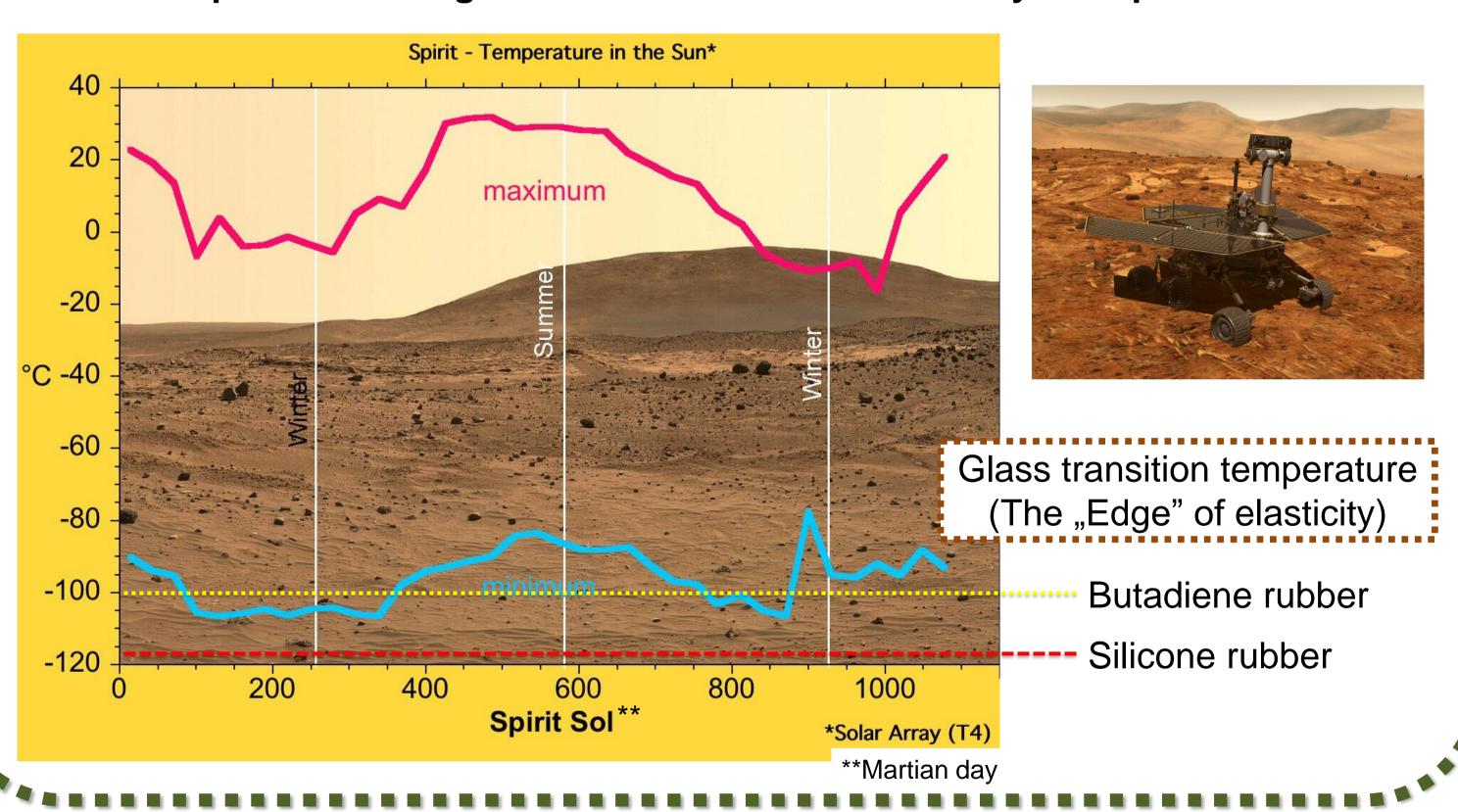
#### Radiation resistance:

- Application of self-healing techniques for the rubber molecules
- Addition of heavy metals and their oxides as functional fillers

#### Low temperature performance:

- ✓ Synthesis of a thermoplastic elastomer containing soft blocks (elastic) performance) and stiff blocks (mechanical endurance)
- ✓ Blending of two types of rubber preserving elastic properties at low. temperatures (low glass transition temperatures):
  - Silicone rubber providing higher radiation & aging resistance;
  - Butadiene rubber providing better wear & mechanic endurance.

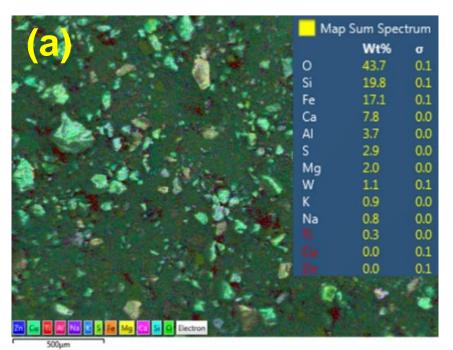
### Temperature changes on Mars Surface recorded by the Spirit rover<sup>2,10</sup>

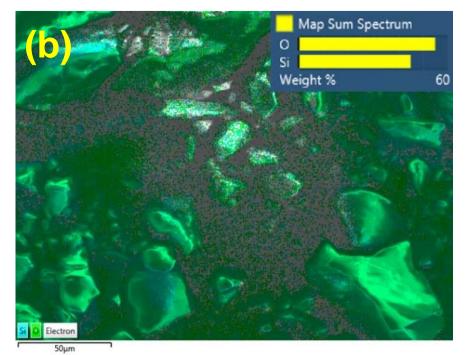


### Can we involve In-Situ Resource Utilization?

- Functional fillers can contribute to over 50 % of a rubber material mass.
- Martian regolith can be a source of a silica-filler

SEM-EDS pictures and elemental composition of the MMS-29 Martian regolith simulant (a) and of the silica produced from it by a precipitation method (b) – **own preliminary results.** 





# Why we don't use rubber on Mars?

Comparison of Earth<sup>6</sup> and Martian<sup>1,7</sup> environmental conditions





|             | Earth          | Mars                 |
|-------------|----------------|----------------------|
| Temperature | -88 – 58 °C    | - 140 – 30 °C        |
| range       |                |                      |
| Pressure    | 101.3 kPa      | 0.6 kPa              |
| Radiation   | Low – 3.0      | High – 400-500       |
|             | mSv/a          | mSv/a; additionally  |
|             |                | occasional solar     |
|             |                | proton events        |
| Atmosphere  | 28 % oxygen;   | 96 % carbon dioxide; |
|             | 71 % nitrogen; | <2 % argon;          |
|             | 1 % other      | <2% nitrogen;        |
|             |                | <1% other            |

#### **Biggest challenges:**

- Galactic and solar cosmic radiation damages chemical structure of rubber molecules
- X Most of the rubber types loose their elastic properties at those low temperatures

# Solution approach

### **Elastomer phase:**

- Blend of silicone and butadiene rubber
- Soft (elastic) and stiff (reinforcing) block copolymer

Chemical functionalization and additives facilitating self-healing properties





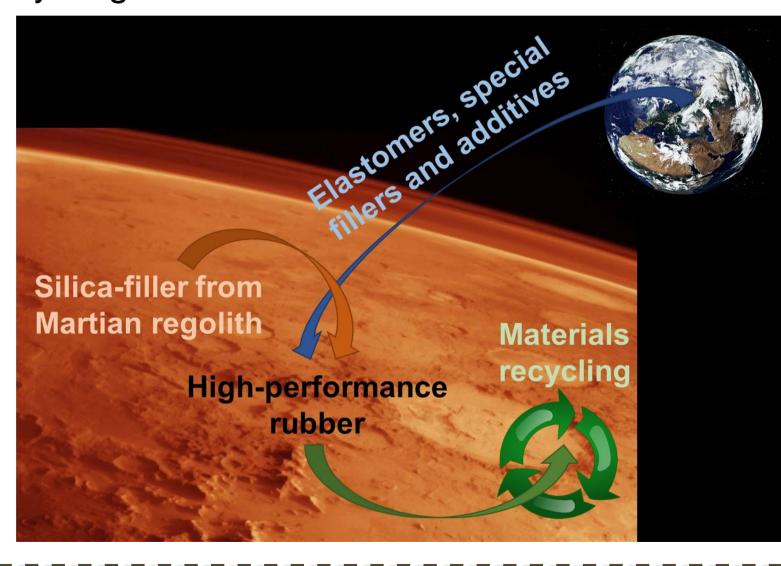
### **Functional fillers:**

- Heavy metals & their oxides for radiation resistance
- Silica reinforcing filler produced from Martian regolith (ISRU)

\*Airless tire concept of Bridgestone<sup>4</sup>

### Proposal for a whole rubber production chain:

- 1. Manufacturing and transporting of elastomers and additives from Earth
- Synthesizing of silica-filler from Martian regolith
- 3. Compounding and shaping the rubber materials
- 4. Material recycling of used rubber elements



### References (all accessed 5 Oct 2019):

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