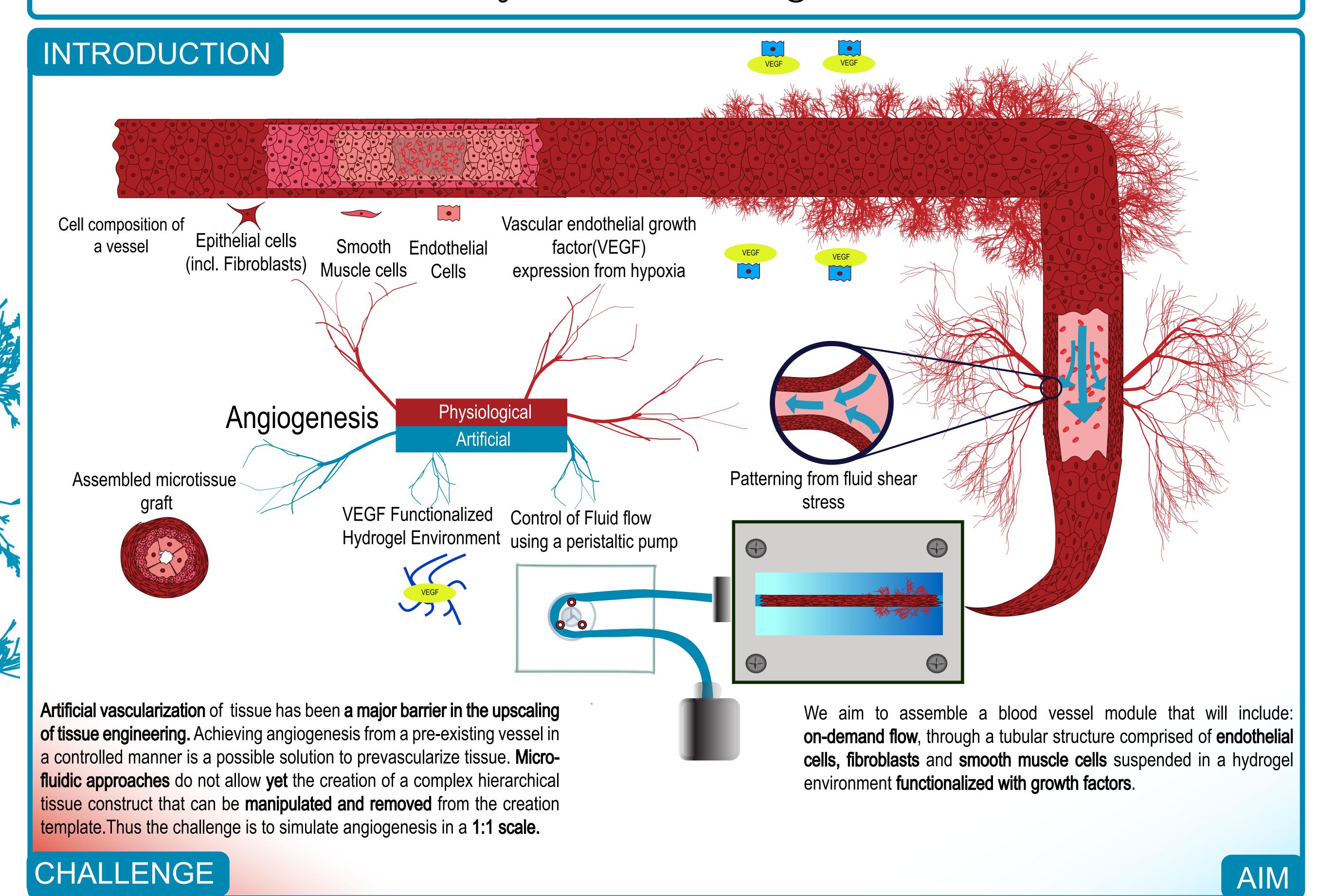
Blood Vessel Model using Tissue Modules with on-demand Stimuli

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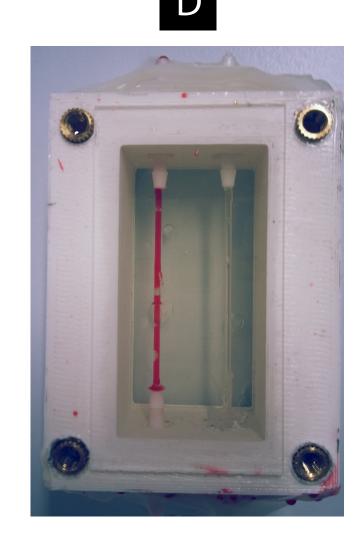
METHODS

The module was created using a 3D bioprinter (ROKITINVIVO). For the fluidic mold Polylactic Acid filament (PLA 1.75 mm, 3D4MAKERS) was extruded at 230°C with a 200 µm nozzle at 10 mm/s. Microfluidic mount connectors (PMK210, Nordson) were attached to the designed threads in the fluidic mold. Next, a sacrificial tubular channel of Polyvinylalcohol (PVA) was printed separately and attached to the mount connectors. Glass microscopy slides were cut with a laser cutter to fit the top socket, and then they were secured by fusing the two lid components with acetone. Finally the fluidic mold was filled with Gelatin (Porcine Gelatin Type A) infused with VEGF-1 and put in the fridge at 4°C overnight. After assembling the construct, water flow was applied to dissolve the PVA and make a hollow channel.

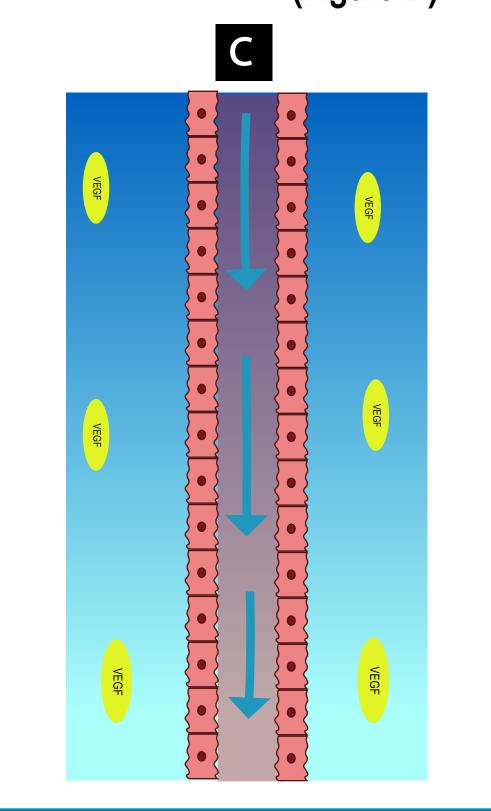
The PLA fluidic mold printing process has been optimized in order to create a water tight connection with the mount connectors.

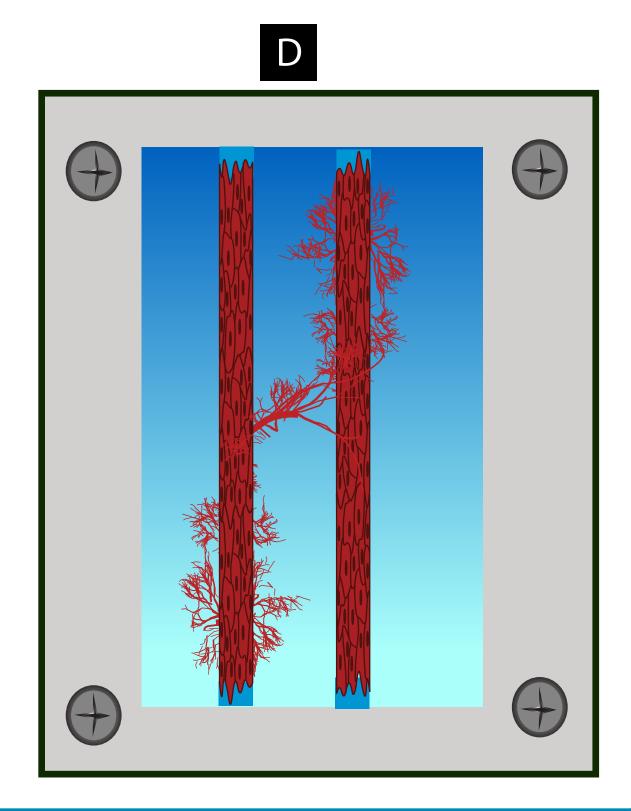
Channels of 600 µm diameter have been created within the Gelatin structure, by removing PVA with water. We have also shown that it is possible create channels by fitting two needles during the gelatin mold casting step as shown below (Figures C,D)





So far we have developed a fluidic mold that can be used for fabrication of the main tissue block functionalized with VEGF, as well as to provide fluid flow through vascular channel on-demand. The next step is creating the vascular graft and inserting it in the hollow channel. The first step is to seed endothelial cells and test our data collection potential (Figure C). If successful, we will proceed with upscaling towards the microtissue graft. Furthermore the pathway of the PVA channel is completely customizable so we will be able to implement multiple channels with different architectures in proximity, observe the grafts interactions and try to simulate anastomosis (Figure D).





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