

Laminar dispersion in parallel plate sections of flow systems used in analytical chemistry and chemical engineering

Spas D. Kolev^{1,*} and Willem E. van der Linden

Laboratory for Chemical Analysis, Department of Chemical Technology, University of Twente, P O Box 217, NL-7500 AE Enschede (The Netherlands)

(Received 6th November 1990)

Abstract

An exact solution of the convective-diffusion equation for fully developed parallel plate laminar flow was obtained. It allows the derivation of theoretical relationships for calculating the Peclet number in the axially dispersed plug flow model and the concentration distribution perpendicular to the direction of the flow, provided that the corresponding solution of this model is known. The convective-diffusion equation was solved numerically using the implicit alternating-direction finite difference method. It was found that the theory developed is valid for Fourier numbers greater than 1.0. The results obtained can be used for the mathematical modelling of parallel plate process heat and mass exchangers, haemodialysers and flow-injection and continuous-flow manifolds with on-line dialysis units with parallel plate geometry.

Keywords Flow system, Laminar dispersion, Mathematical modelling, Parallel plate laminar flow

Parallel plate flow can be encountered in numerous types of apparatus used in different areas (e.g., process mass- and heat-exchange devices [1,2], parallel plate haemodialysers used in medicine [3–7] and on-line dialysers incorporated in manifolds for segmented [8] and unsegmented [9] continuous-flow analysis [10–13]). The effectiveness of the overall transfer process in all these devices depends to a great extent on their flow pattern. For that reason its correct mathematical description is of great importance in the development of an adequate general model. In process flow systems both laminar and turbulent flow can be observed whereas in the medical and analytical

on-line dialysers the flow conditions characterized by the Reynolds number show that laminar flow should prevail.

The mathematical description of the flow pattern based on the Navier–Stokes equations [2], if possible at all, is associated with considerable computational difficulties even in apparatus with pure laminar flow and with the simplest geometry, i.e., parallel plate or tubular. A simplified approach which has been used successfully in chemical engineering for the mathematical description of all patterns of flow other than plug flow and back-mixing is the introduction of the so-called hydraulic models [14,15]. Some of the most important parameters of the parallel plate flow systems (e.g., concentration, linear flow-rate) vary considerably from point to point. For that reason, the distributed parameter hydraulic models seem

¹ Permanent address Faculty of Chemistry, University of Sofia, Anton Ivanov Ave 1, BG-1126 Sofia, Bulgaria.

to be more appropriate than the lumped-parameter models (e.g., ideally mixed tank model), although the latter type are simpler from a mathematical point of view.

Among the distributed-parameter hydraulic models, the axially dispersed plug flow model, which is the simplest representative of a large class of dispersion models, has found wide application in the mathematical modelling of both process and analytical flow-through systems [16–24]. Its main advantages over other models of this class are its relative mathematical simplicity and the existence of some theoretical and empirical equations for the calculation of its only parameter, i.e., the axial dispersion coefficient. For that reason it seems logical to try to describe the flow pattern in parallel plate dialysers with the help of the axially dispersed plug flow model. This will allow the use of the mathematical models of traditional single-line flow-injection systems based on the hydraulic model mentioned above [16–24] for the description of the more complicated systems with dialysis modules.

The aim of this paper is to describe the dispersion in parallel plate flow with fully developed laminar velocity profile in terms of the axially dispersed plug flow model.

THEORETICAL CONSIDERATIONS

The dispersion in a fully developed circular laminar flow has been extensively investigated, both theoretically and experimentally. A relatively simple relationship was derived by Taylor [25,26] for the calculation of the axial dispersion coefficient if the dispersion process is diffusion controlled and the axial diffusion is negligible. Aris [27] extended this equation for the case when the axial diffusion must be taken into account. A further generalization of this approach was introduced by Gill [28,29] by assuming a time dependence for the axial dispersion coefficient. Ananthakrishnan et al. [30] determined the region of applicability of the Taylor–Aris theory using as criteria the Peclet number based on the tube diameter and “the reduced to molecular diffusion scale mean residence time”, known in chemical en-

gineering as the Fourier number. These results made possible the theoretical calculation of the axial dispersion coefficient of various flow-injection systems which otherwise can be determined only experimentally using the stimulus–response technique [22].

An approach similar to that of Gill [28,29] was utilized in this investigation for the calculation of the axial dispersion coefficient (Peclet number) in the case of laminar parallel plate flow. For fully developed parallel plate laminar flow the diffusion-convection equation describing the spatial and temporal distribution of the solute in such a flow has the following form (all symbols are defined in Table 1):

$$\frac{\partial c}{\partial t} + u_0 \left[1 - \left(\frac{y}{a} \right)^2 \right] \frac{\partial c}{\partial x} - D_m \left(\frac{\partial^2 c}{\partial x^2} + \frac{\partial^2 c}{\partial y^2} \right) = 0 \quad (1)$$

where c is the concentration, t is the time, x and y are the space coordinates, a is half of the distance between the two plates, D_m is the molecular diffusion coefficient and u_0 is the maximum linear flow-rate at $y = 0$. The average linear flow-rate between the two plates is equal to $\frac{2}{3}u_0$. The flow is symmetrical with respect to the central plane at $y = 0$.

The initial and boundary conditions in the case of step-function input at $x = 0$ are

$$\begin{aligned} c(0, x, y) &= 0 \quad (x > 0) \\ c(t, 0, y) &= c_0 \quad (t > 0) \\ c(t, \infty, y) &= 0 \\ \left(\frac{\partial c}{\partial y} \right)_{y=0} &= \left(\frac{\partial c}{\partial y} \right)_{y=a} = 0 \end{aligned}$$

If a new axial coordinate moving with the average velocity of flow is defined as

$$x_1 = x - \frac{2}{3}u_0 t$$

and dimensionless quantities and variables are introduced, Eqn. 1 and its initial and boundary conditions become

$$\frac{\partial C}{\partial \theta} + \left(\frac{1}{2} - \frac{3}{2}Y^2 \right) \frac{\partial C}{\partial X_1} - \tau\beta \left(\frac{\partial^2 C}{\partial X_1^2} \right) - \tau \left(\frac{\partial^2 C}{\partial Y^2} \right) = 0 \quad (2)$$

TABLE 1

 Symbols and definitions ^a

Symbol	Definition
a	Half of the distance between the parallel plates (m)
c	Concentration (mol m ⁻³)
c_0	Initial sample concentration (mol m ⁻³)
C	$= c/c_0$. Dimensionless concentration
D_{L_i}	Axial dispersion coefficient (m ² s ⁻¹)
D_m	Molecular diffusion coefficient (m ² s ⁻¹)
f_k	Coefficients defined in Eqn. 3
L	Characteristic length (m)
Pe_i	$= uL^{i-1}/D_{L_i}$. Peclet number
t	time (s)
u	Average linear flow rate (m s ⁻¹)
u_0	$= 1.5u$. Maximum linear flow-rate (m s ⁻¹)
x	Axial coordinate (m)
x_1	$= x - ut$. Transformed axial coordinate
X	$= x/L$. Dimensionless axial coordinate
X_1	$= x_1/L$. Dimensionless transformed axial coordinate
y	Coordinate perpendicular to the parallel plates (m)
Y	$= y/a$. Dimensionless coordinate perpendicular to the parallel plates
α	Dimensionless time of injection (for time injection) or dimensionless length of the initial sample plug (for slug injection)
β	$= (a/L)^2$. Geometrical dimensionless group
θ	$= tu/L$. Dimensionless time
τ	$= D_m L/(ua^2)$. Fourier number

^a Subscripts step, time and slug refer to step, time and slug injection, subscript m refers to average concentration in the cross-section of the flow.

$$C(0, X, Y) = 0 \quad (X > 0)$$

$$C(\theta, 0, Y) = 1 \quad (\theta \geq 0)$$

$$C(\theta, \infty, Y) = 0$$

$$\left(\frac{\partial C}{\partial Y}\right)_{Y=0} = \left(\frac{\partial C}{\partial Y}\right)_{Y=1} = 0$$

where $C = c/c_0$, $X_1 = x_1/L$, $Y = y/a$, $\tau = D_m L/ua^2$, $\beta = (a/L)^2$ and $\theta = tu/L$. The concentration is detected at $x = L$ and for that reason L is assumed to be the characteristic length of the flow system.

The concentration can be expanded in X_1 in the following way:

$$C = C_m + \sum_{k=1}^{k=\infty} f_k(\theta, Y) \left(\frac{\partial^k C_m}{\partial X_1^k}\right) \quad (3)$$

where C_m is the mean concentration in a cross-section of the flow, defined as:

$$C_m = \int_0^1 C dY \quad (4)$$

If C in Eqn. 2 is replaced by the corresponding expansion (Eqn. 3), the resulting equation will be

$$\begin{aligned} \frac{\partial C_m}{\partial \theta} + \left(\frac{1}{2} - \frac{3}{2} Y^2\right) \frac{\partial C_m}{\partial X_1} - \tau \beta \left(\frac{\partial^2 C_m}{\partial X_1^2}\right) \\ + \sum_{k=1}^{k=\infty} \left\{ \left[\frac{\partial f_k}{\partial \theta} - \tau \left(\frac{\partial^2 f_k}{\partial Y^2}\right) \right] \times \frac{\partial^k C_m}{\partial X_1^k} \right. \\ \left. + \left(\frac{1}{2} - \frac{3}{2} Y^2\right) f_k \left(\frac{\partial^{k+1} C_m}{\partial X_1^{k+1}}\right) - \tau \beta f_k \left(\frac{\partial^{k+2} C_m}{\partial X_1^{k+2}}\right) \right. \\ \left. + f_k \left(\frac{\partial^{k+1} C_m}{\partial \theta \partial X_1^k}\right) \right\} = 0 \end{aligned} \quad (5)$$

The well known axially dispersed plug flow model

$$\frac{\partial C_m}{\partial \theta} = \frac{1}{Pe} \times \frac{\partial^2 C_m}{\partial X^2} - \frac{\partial C_m}{\partial X} \quad (6)$$

can be generalized with respect to its axial dispersion term

$$\frac{\partial C_m}{\partial \theta} = \sum_{i=1}^{k=\infty} \frac{1}{Pe_i(\theta)} \times \frac{\partial^i C_m}{\partial X^i} - \frac{\partial C_m}{\partial X} \quad (7)$$

where the time-dependent Peclet numbers are defined with respect to the characteristic length (L) of the flow system:

$$Pe_i = uL^{i-1}/D_{L_i} \quad i = 1, 2, 3, \dots \quad (8)$$

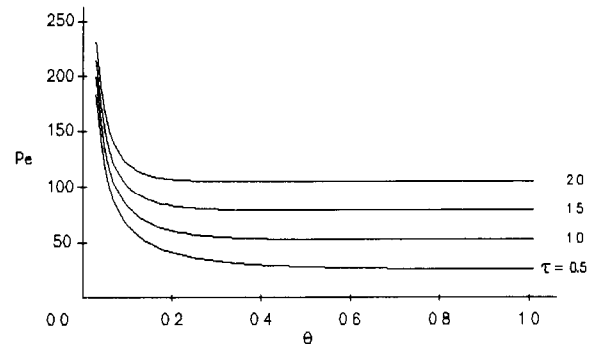


Fig 1 Dependence of Pe_2 on the dimensionless time, θ , for different values of the Fourier number, τ

If it is assumed, as in the previous considerations, that the coordinate system moves with the mean speed of flow (i.e., $X_1 = X - \theta$), Eqn. 7 is transformed into an equation similar to Fick's second law (Eqn. 9):

$$\frac{\partial C_m}{\partial \theta} = \sum_{i=1}^{i=\infty} \frac{1}{Pe_i} \times \frac{\partial C_m}{\partial X_1^i} \quad (9)$$

If $\partial C_m / \partial \theta$ in Eqn. 5 is replaced with the corresponding expression from Eqn. 9, the following equation is obtained:

$$\begin{aligned} & \sum_{i=1}^{i=\infty} \frac{1}{Pe_i} \times \frac{\partial C_m}{\partial X_1^i} + \left(\frac{1}{2} - \frac{3}{2} Y^2\right) \frac{\partial C_m}{\partial X_1} - \tau \beta \left(\frac{\partial^2 C_m}{\partial X_1^2} \right) \\ & + \sum_{k=1}^{k=\infty} \left\{ \left[\frac{\partial f_k}{\partial \theta} - \tau \left(\frac{\partial^2 f_k}{\partial Y^2} \right) \right] \times \frac{\partial^k C_m}{\partial X_1^k} \right. \\ & + \left(\frac{1}{2} - \frac{3}{2} Y^2\right) f_k \left(\frac{\partial^{k+1} C_m}{\partial X_1^{k+1}} \right) - \tau \beta f_k \left(\frac{\partial^{k+2} C_m}{\partial X_1^{k+2}} \right) \\ & \left. + f_k \sum_{i=1}^{i=\infty} \frac{1}{Pe_i} \left(\frac{\partial^{k+i} C_m}{\partial X_1^{k+i}} \right) \right\} = 0 \end{aligned} \quad (10)$$

Equation 10 will be satisfied if all coefficients of $\partial^k C_m / \partial X_1^k$ are equal to zero. An infinite set of partial differential equations is generated:

$$\frac{\partial f_1}{\partial \theta} = \tau \left(\frac{\partial^2 f_1}{\partial Y^2} \right) - \left(\frac{1}{2} - \frac{3}{2} Y^2 + \frac{1}{Pe_1} \right) \quad (11)$$

$$\frac{\partial f_2}{\partial \theta} = \tau \left(\frac{\partial^2 f_2}{\partial Y^2} \right) - \left(\frac{1}{2} - \frac{3}{2} Y^2 + \frac{1}{Pe_1} \right) f_1 + \tau \beta - \frac{1}{Pe_2} \quad (12)$$

$$\begin{aligned} \frac{\partial f_k}{\partial \theta} &= \tau \left(\frac{\partial^2 f_k}{\partial Y^2} \right) - \left(\frac{1}{2} - \frac{3}{2} Y^2 + \frac{1}{Pe_1} \right) f_{k-1} \\ &+ \left(\tau \beta - \frac{1}{Pe_2} \right) f_{k-2} - \sum_{i=3}^{i=k} \left(\frac{1}{Pe_i} \right) f_{k-i} \end{aligned} \quad (k = 3, 4, 5, \dots) \quad (13)$$

where $f_0 = 1$.

From the initial and boundary conditions of Eqn. 2, it follows that

$$f_k(0, Y) = 0 \quad (14a)$$

$$\left(\frac{\partial f_k}{\partial Y} \right)_{Y=0} = \left(\frac{\partial f_k}{\partial Y} \right)_{Y=1} = 0 \quad (14b)$$

Equation (4) requires

$$\int_0^1 f_k dY = 0 \quad (14c)$$

By integrating Eqn. 11 with respect to Y from 0 to 1 it can be shown that $Pe_1 \rightarrow \infty$ (i.e., $D_{L1} = 0$). The same approach gives for the remainder of the Peclet numbers the following equations:

$$\frac{1}{Pe_2} = \tau \beta + \frac{3}{2} \int_0^1 f_1 Y^2 dY \quad (15)$$

$$\frac{1}{Pe_k} = \frac{3}{2} \int_0^1 f_{k-1} Y^2 dY \quad (k = 3, 4, 5, \dots) \quad (16)$$

From Eqns. 15 and 16, it follows that for calculating the Peclet numbers in Eqns. 9 and 10 all functions f_k must be determined explicitly.

Equation 11 was solved by Laplace transforms:

$$\begin{aligned} f_1 &= \frac{1}{4\tau} \left(-\frac{7}{30} + Y^2 - \frac{Y^4}{2} \right) - \frac{6}{\pi^4 \tau} \sum_{k=1}^{k=\infty} (-1)^k \\ &\times \left[\frac{\cos(\pi k Y)}{k^4} \right] \exp(-\pi^2 k^2 \tau \theta) \end{aligned} \quad (17)$$

After substituting f_1 in Eqn. 15, the following relationship for $1/Pe_2$ was obtained:

$$\begin{aligned} \frac{1}{Pe_2} &= \tau \beta + \frac{2}{105} \times \frac{1}{\tau} - \frac{18}{\pi^6 \tau} \sum_{k=1}^{k=\infty} \frac{1}{k^6} \\ &\times \exp(-\pi^2 k^2 \tau \theta) \end{aligned} \quad (18)$$

In Fig. 1 it can be seen that for τ values greater than 1.0 the Peclet number is virtually independent of time for θ values greater than 0.2. In fact, the sample plug reaches the detection point at $X = 1$ at θ values much greater than 0.2 and for this reason the steady-state part of $1/Pe_2$ equal to $\tau \beta + 2/(105\tau)$ can be used instead of Eqn. 18. For most of the parallel plate laminar flow systems encountered in practice, $\tau \beta$ is much smaller than $2/(105\tau)$ and therefore can be neglected. In fact, if both sides of Eqn. 18 are multiplied by uL it can be seen that $\tau \beta$ is the axial diffusion component of the axial dispersion coefficient (D_L) in the classical axially dispersed plug flow model:

$$\begin{aligned} D_L &= D_m + \frac{2}{105} \left(\frac{u^2 a^2}{D_m} \right) - \frac{18}{\pi^6} \left(\frac{u^2 a^2}{D_m} \right) \sum_{k=1}^{k=\infty} \frac{1}{k^6} \\ &\times \exp(-\pi^2 k^2 \tau \theta) \end{aligned} \quad (19)$$

In principle, all f_k functions can be determined completely but this is a tedious task and in addition, as will be seen later, their effect on the overall concentration distribution is insignificant. The latter can be proved if the steady-state parts of the f_k functions are compared. They can easily be determined by integration of Eqns. 12 and 13, provided that $\partial f_k / \partial \theta = 0$. The unknown integrational constants can be determined from conditions 14b and 14c. The equations for f_2 and f_3 are

$$f_2 = \frac{1}{32\tau^2} \left(-\frac{29}{6300} - \frac{17}{105} Y^2 + \frac{17}{30} Y^4 - \frac{7}{15} Y^6 + \frac{3}{28} Y^8 \right) \quad (20)$$

$$f_3 = \frac{1}{512\tau^3} \left(\frac{440423}{13513500} - \frac{4223}{17325} Y^2 + \frac{47}{450} Y^4 + \frac{6}{25} Y^6 - \frac{13}{84} Y^8 + \frac{211}{1575} Y^{10} - \frac{3}{134} Y^{12} \right) \quad (21)$$

Using Eqn. 16, the steady-state components of $1/Pe_3$ and $1/Pe_4$ can be calculated:

$$\frac{1}{Pe_3} = \frac{4}{17325} \times \frac{1}{\tau^2} \text{ and} \quad \frac{1}{Pe_4} = -\frac{493}{123552000} \times \frac{1}{\tau^3} \quad (22)$$

Compared with the steady-state part of $1/Pe_2$ (Eqn. 10), it is obvious that $1/Pe_3$ and $1/Pe_4$ can be neglected for most practical purposes, provided that τ is not very small. The latter condition is in fact not a real limitation because, as will be shown later, the theory developed above is valid only for τ values of the order of unity and greater. The higher order $1/Pe_k$ will decrease in magnitude further and their determination, although possible, is useless from a practical point of view. The results mentioned above show that the generalized axially dispersed plug flow model (Eqn. 7) can be reduced to the well known traditional axially dispersed plug flow model (Eqn. 6).

The calculation of f_k is necessary not only for the determination of Pe_k but also for the calculation of the concentration distribution in the Y direction, provided that $C_m(\theta, X)$ is known (Eqn. 3). In the region where Eqn. 18 is valid, C_m can be calculated using the axially dispersed plug flow model. This possibility gives considerable advantages in comparison with the straightforward

TABLE 2

Values of f_1, f_2 and f_3 for different Y values

Y	f_1	f_2	f_3
0.0	-0.058333	-0.000144	0.000064
0.1	-0.055846	-0.000193	0.000059
0.2	-0.048533	-0.000319	0.000045
0.3	-0.036846	-0.000466	0.000023
0.4	-0.021533	-0.000558	-0.000006
0.5	-0.003646	-0.000517	-0.000036
0.6	0.015467	-0.000294	-0.000063
0.7	0.034154	0.000106	-0.000076
0.8	0.050467	0.000610	-0.000060
0.9	0.062154	0.001067	0.000011
1.0	0.066667	0.001270	0.000182

approach involving the solution of the convective-diffusion equation because the latter cannot be solved analytically whereas analytical solutions of the axially dispersed plug flow model have been obtained for various initial and boundary conditions. Even if for a given flow system the axially dispersed plug flow model cannot be solved explicitly, the corresponding numerical solution requires much less computations than that for the convective-diffusion equation. Comparison of the values of f_1, f_2 and f_3 for different Y values (Table 2) shows that for practical purposes f_2, f_3 and higher order f_k ($k = 4, 5, \dots$) coefficients can be neglected.

Numerical solution of the convective-diffusion equation

The implicit alternating-direction finite-difference method [31] was used for the solution of Eqn. 2. It was chosen mainly for the following two reasons: stability limitations do not allow complete explicit differencing as required by the explicit method, although this method would have given the most straightforward and simple from calculational point of view solution of the problem, and the implicit method, which ensures both stability and convergence, leads to a system of linear algebraic equations each containing five unknowns, which requires a considerable amount of computation.

The implicit alternating-direction method avoids the disadvantages of both the explicit and the implicit method. The numerical integration is

performed in two steps, each of duration equal to half of the time increment. First, the X derivatives of the concentration (Eqn. 2) are implicitly differenced while the Y derivatives are differenced explicitly. The second step gives an equation implicit in the Y direction and explicit in the X direction. In both steps the resulting system of algebraic equations has a tridiagonal coefficient matrix, thus allowing a straightforward solution based on the Gaussian elimination method [31].

The convergence and stability of the method cannot be analysed without actual calculations. For this reason, the size of the time and the two spatial increments was determined by trial and error. In most instances increments of θ and X equal to 0.01 and 0.04 of Y gave satisfactory results.

Equation 2 was solved originally for a step-function input. However, in flow-injection analysis the input signal is a rectangular pulse either in time (time injection) or in space (slug injection) [20]. It has been shown [32] that for obtaining the corresponding numerical solution it is not necessary to solve the equation in the case of step-function input twice (for the two boundaries of the sample plug, as was done earlier [33–37]). Provided that the numerical solution of Eqn. 2 in the case of a step function (C_{step}) exists, the response of the system for slug (C_{slug}) or time injection (C_{time}) at $X = 1$ can be obtained by the following simple relationships [32]:

$$C_{\text{slug}}(\theta, 1, Y) = C_{\text{step}}(\theta, 1, Y) - C_{\text{step}}(\theta, 1 + \alpha, Y) \quad (23)$$

$$C_{\text{time}}(\theta, 1, Y) = C_{\text{step}}(\theta, 1, Y) - C_{\text{step}}(\theta - \alpha, 1, Y) \quad (24)$$

where α is the dimensionless length of the initial sample plug or the dimensionless duration of time injection.

In most instances the overall effect of the flow pattern on the concentration profile at the outlet of a given apparatus or at the point of detection (at a distance L from the point of injection) is of substantial practical interest. For that reason, the

average concentration in the cross-section of the flow at $X = 1$ must be calculated:

$$C_m(\theta, 1) = \int_0^1 C(\theta, 1, Y) dY \quad (25)$$

Solution of the axially dispersed plug flow model

The solutions of the axially dispersed plug flow model (Eqn. 6) for the initial and boundary conditions of Eqn. 2 and for step- and rectangular-function input signal at $X = 1$ are [32] for the step function

$$C(\theta, 1) = \frac{1}{2} \operatorname{erfc}\left\{ (1 - \theta) / \left[2(\theta/Pe)^{1/2} \right] \right\} \quad (26)$$

and for the rectangular function

$$C(\theta, 1) = \frac{1}{2} \left\{ \operatorname{erf}\left\{ (\theta - 1) / \left[2(\theta/Pe)^{1/2} \right] \right\} + \operatorname{erf}\left\{ (1 + \alpha - \theta) / \left[2(\theta/Pe)^{1/2} \right] \right\} \right\} \quad (27)$$

The solution of the axially dispersed plug flow model is indifferent to the type of injection [32], i.e., the solutions for time and slug injection are identical, provided that α is the same.

The calculation of $C(\theta, 1)$ for the case of rectangular-function input can be speeded up if, instead of calculating twice the error function in Eqn. 27 for each θ value, the step-function solution is used. This approach requires only one calculation of the error function [$\operatorname{erfc}(z) = 1 - \operatorname{erf}(z)$] in combination with Eqn. 24.

Software

The method for numerical integration of Eqn. 2 outlined above and the processing of the numerical data in the framework of the axially dispersed plug flow model were programmed in C and run on an IBM PC compatible computer.

RESULTS AND DISCUSSION

Solutions of the convective-diffusion equation were obtained for Fourier numbers (τ) varying in the range 0.2–3.0 and β values in the range 0–

1.562×10^{-2} . All parallel plate flow systems used in artificial kidneys and flow-through analytical manifolds are within the τ - β region defined above.

Influence of the geometrical group β

It should be taken into consideration that for $\beta = 0$ either the height of the channel is infinitesimally small or the axial molecular diffusion can be neglected, because β is the coefficient of $\partial^2 C / \partial X_1^2$ (Eqn. 2).

The numerical results showed that for $\beta \leq 1.562 \times 10^{-4}$ in the Fourier number range mentioned above this geometrical group did not affect the solution of Eqn. 2. Only for $\beta = 1.562 \times 10^{-2}$ was a slight deviation observed from the solution obtained for $\beta = 0$. Taking into consideration that if the characteristic length is assumed to be equal to 2 m then $\beta = 1.562 \times 10^{-2}$ will correspond to $a = 0.25$ m or to a channel height equal to 0.5 m. Such channel dimensions will hardly be encountered in any real process heat or mass exchanger. As far as haemodialysers or analytical flow-through dialysers are concerned, it can be said that β is always several orders of magnitude less than the value given above. Obviously in all instances of practical interest β does not affect the concentration distribution and for that reason Eqn. 2 can be simplified to some extent by neglecting the axial diffusion term, i.e., $\tau\beta(\partial^2 C / \partial X_1^2) = 0$.

In all subsequent calculations β will be assumed to be equal to 0.

Influence of the Fourier number

The Fourier number, which is the "reduced to molecular diffusion scale mean residence time" of the flow system, is its most important parameter, determining almost solely the concentration distribution. For that reason it will be used as a criterion for the applicability of the axially dispersed plug flow model for the description of the dispersion in laminar parallel plate flow.

In Fig. 2a, $C_m(\theta, 1)$ curves calculated by the convective-diffusion equation (Eqn. 2) and by the axially dispersed plug flow model with $Pe = 52.5 \tau$ (Eqn. 18) for step-function concentration input are compared. It can be seen that for $\tau \geq 1.0$ the responses of the system calculated in both ways

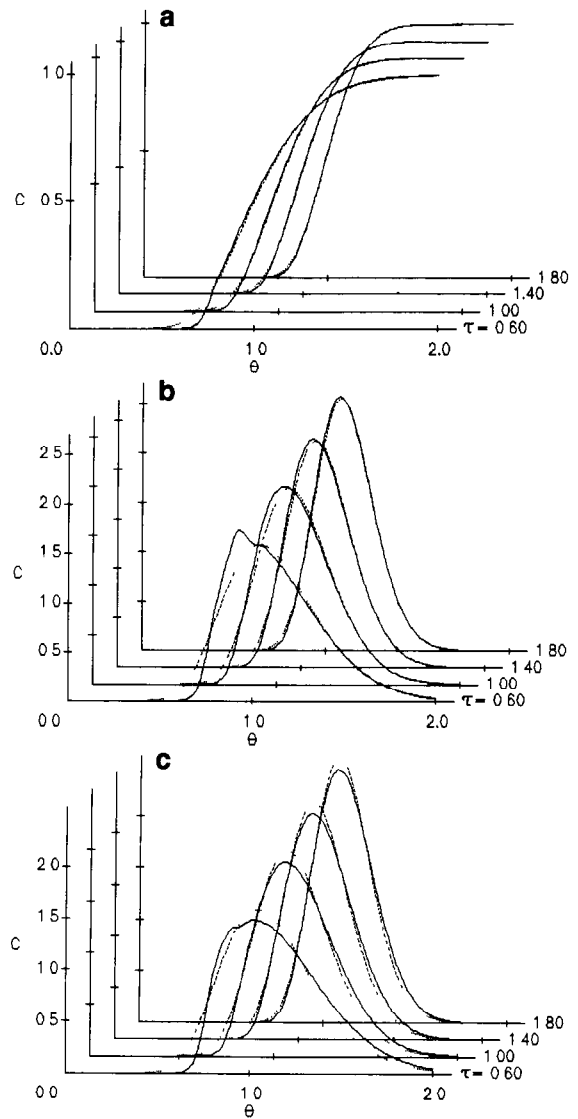


Fig. 2 Concentration-time curves at $X=1$ calculated by Eqn 2 (solid lines) and Eqn. 18 (dotted lines) for (a) step-function concentration injection, (b) time injection ($\alpha = 0.2$) and (c) slug injection ($\alpha = 0.2$)

are very close to each other. The same can be observed with time injection ($\alpha = 0.2$) (Fig. 2b). If slug injection is used the deviation between $C_m(\theta, 1)$ calculated by Eqns. 2 and 6 is more pronounced (Fig. 2c) than in the case of time injection (Fig. 2b). This is due to the differences in the dispersion of the initial sample plug during the

period of its introduction into the system, i.e., $0 \leq \theta \leq \alpha$. In slug injection this is the period during which the initial sample slug will leave the injection section, provided that it moves with the average flow rate (u). After this period the dispersion process in both instances proceeds in the same way. For that reason it is important to compare the concentration distribution at the end of the injection period. During this period the dispersion process is practically governed only by the convection and for the calculation of the concentration distribution all terms in Eqn. 2 containing τ can be neglected. The results obtained are very similar to those for tubular flow presented by Reijn et al. (Fig. 2 in [20]). It can be seen that at the end of the injection period (i.e., $\theta = \alpha$) the sample slug is broader with slug injection than with time injection. This will lead in the former instance to the formation of a lower and broader concentration-time peak at $X = 1$ than in the latter. In practice, the sample injection is usually performed by a valve. This means that at $\theta = 0$ the flow starts to accelerate from a motionless state to that of steady-state motion. Although the transitional period before the establishment of fully developed laminar flow is much shorter than the mean residence time of the flow system [38], it may include a substantial part of the injection period. In such an event it can be expected that the trailing boundary of the sample plug in the Y direction will have a flat rather than a parabolic shape. For this reason it seems that time injection, which assumes a constant concentration at $X = 0$ during the injection period, is a better approximation of the real physical picture than slug injection.

The results in Fig. 2a and b show that for $\tau \geq 1.0$ the axially dispersed plug flow model with $Pe = 52.5 \tau$ can be used for the calculation of $C_m(\theta, 1)$.

The hydraulic model mentioned above assumes a homogeneous concentration in the Y direction. From this point of view it will be interesting to see how the Fourier number affects the concentration distribution in the Y direction. In Fig. 3 this dependence can be observed. As could be expected, with increasing τ value the concentration gradient in the Y direction decreases. For $\tau \geq 1.0$

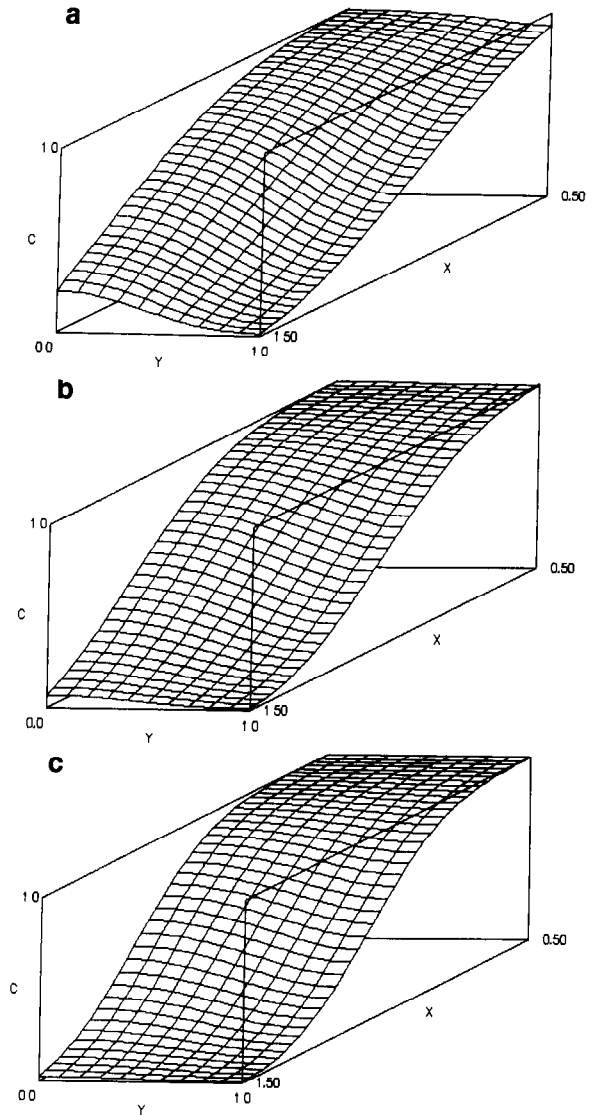


Fig. 3. Concentration distribution at $\theta = 1$ calculated by Eqn. 2 for Fourier numbers (τ) = (a) 0.5, (b) 1.0 and (c) 1.5.

the Y distribution can be calculated on the basis of Eqns. 3 and 26 neglecting all but the first term ($f_1 \partial C_m / \partial X_1$) in the sum. Taking into consideration that

$$dC_m/dX = \frac{1}{2} \sqrt{Pe/\pi\theta} \exp\left[-Pe(X-\theta)^2/4\theta\right] \quad (28)$$

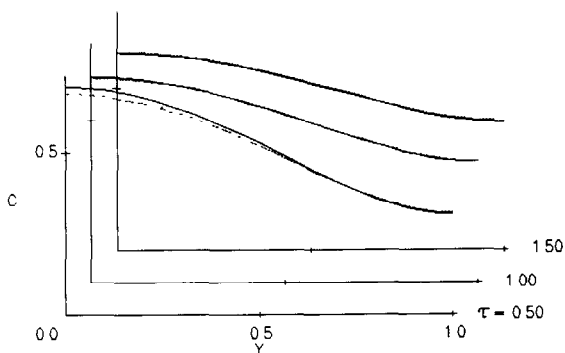


Fig 4. Concentration distribution in the Y direction at $X=1$ and $\theta=1$ calculated by Eqn. 2 (solid lines) and Eqn. 29 (dotted lines) for Fourier numbers (τ) = 0.5, 1.0 and 1.5

it can be written

$$C(\theta, X, Y) = \frac{1}{2} \left(\operatorname{erfc} \left\{ \frac{(X - \theta)}{[2(\theta/Pe)^{1/2}]} \right\} - \frac{1}{4\tau} \left(-\frac{7}{30} + Y^2 - \frac{Y^2}{2} \right) \times \sqrt{Pe/\pi\theta} \times \exp \left[-Pe(X - \theta)^2/4\theta \right] \right) \quad (29)$$

Figure 4 illustrates the agreement between the $C(\theta, 1, Y)$ calculated by Eqns. 2 and 29 for different Fourier numbers. Obviously for $\tau \geq 1.0$, Eqn. 29 gives results that are acceptable from practical point of view.

Conclusions

A theoretical relationship for calculating the Peclet number for fully developed parallel plate laminar flow was derived. Its applicability for real flow systems was determined on the basis of numerical solution of the convective-diffusion equation. It was found that for laminar parallel plate flow systems encountered in mass- and heat-exchange devices in industry, medicine and chemical analysis the axial diffusion can be neglected. In most instances of practical interest the Peclet number can be considered to be independent of time and equal to 52.5τ . The theory developed here allows the calculation of the concentration distribution in the Y direction using the solution of the axially dispersed plug flow model.

The results obtained can be used for the development of mathematical models of devices utilizing parallel plate laminar flow (e.g., industrial parallel plate heat and mass exchangers, artificial kidneys and flow-injection manifolds with on-line dialysis modules).

REFERENCES

- 1 R.B. Bird, W.E. Stewart and E.N. Lightfoot, *Transport Phenomena*, Wiley, New York, 1960
- 2 J.G. Knudsen and D.L. Katz, *Fluid Dynamics and Heat Transfer*, McGraw-Hill, New York, 1958.
- 3 L. Grimsrud and A.L. Babb, *AIChE Symp. Ser.*, 62 (1966) 20, 66
- 4 C.K. Colton, K.A. Smith, P. Strove and E.W. Merrill, *AIChE J.*, 17 (1971) 773.
- 5 J.M. Kooijman, *Chem. Eng. Sci.*, 28 (1973) 1149
- 6 D.O. Cooney, S.-S. Kim and E.J. Davis, *Chem. Eng. Sci.*, 29 (1974) 1731
- 7 D.O. Cooney, E.J. Davis and S.-S. Kim, *Chem. Eng. J.*, 8 (1974) 213
- 8 L.T. Skeggs, Jr., *Am. J. Clin. Pathol.*, 28 (1957) 311.
- 9 A.H. Kadish and D.A. Hall, *Clin. Chem.*, 11c (1965) 869.
- 10 E.H. Hansen and J. Ruzicka, *Anal. Chim. Acta.*, 87 (1976) 353
- 11 W.E. van der Linden, *Anal. Chim. Acta.*, 151 (1983) 359.
- 12 B. Bernhardsson, E. Martins and G. Johansson, *Anal. Chim. Acta.*, 167 (1985) 111.
- 13 L. Risinger, G. Johansson and T. Thorneman, *Anal. Chim. Acta.*, 224 (1989) 13
- 14 D.M. Himmelblau and K.B. Bischoff, *Process Analysis and Simulation. Deterministic Systems*, Wiley, New York, 1968
- 15 O. Levenspiel and K.B. Bischoff, *Adv. Chem. Eng.*, 4 (1963) 95.
- 16 J. Ruzicka and E.H. Hansen, *Flow Injection Analysis*, Wiley, New York, 2nd edn., 1988.
- 17 M. Valcarcel and M.D. Luque de Castro, *Flow-Injection Analysis Principles and Applications*, Horwood, Chichester, 1987.
- 19 W.E. van der Linden, in J.L. Burguera (Ed.), *Flow Injection Atomic Spectroscopy*, Dekker, New York, 1989.
- 20 J.M. Reijn, W.E. van der Linden and H. Poppe, *Anal. Chim. Acta.*, 114 (1980) 105
- 21 J.M. Reijn, W.E. van der Linden and H. Poppe, *Anal. Chim. Acta.*, 126 (1981) 1
- 22 S.D. Kolev and E. Pungor, *Anal. Chem.*, 60 (1988) 1700.
- 23 S.D. Kolev and E. Pungor, *Anal. Chim. Acta.*, 208 (1988) 117.
- 24 S.D. Kolev and E. Pungor, *Anal. Chim. Acta.*, 208 (1988) 133
- 25 G. Taylor, *Proc. R. Soc. London, Ser. A*, 219 (1953) 186
- 26 G. Taylor, *Proc. R. Soc. London, Ser. A*, 225 (1954) 231
- 27 R. Aris, *Proc. R. Soc. London, Ser. A*, 235 (1956) 67

- 28 W.N. Gill, Proc R Soc London, Ser. A, 298 (1967) 335
- 29 W.N. Gill, Proc. R. Soc. London, Ser. A, 316 (1970) 341.
- 30 V. Ananthakrishnan, W.N. Gill and A J Barduhn, AIChE J., 11 (1965) 1063.
- 31 B. Carnahan, H.A. Luther and J.O. Wilkes, Applied Numerical Methods, Wiley, New York, 1969
- 32 S.D. Kolev, Anal Chim Acta, 229 (1990) 183.
- 33 H. Bate, S. Rowlands and J.A. Sirs, J. Appl Physiol, 34 (1973) 866
- 34 J.T. Vanderslice, K.K. Stewart, A G Rosenfeld and D.J. Higgs, Talanta, 28 (1981) 11
- 35 J.T. Vanderslice, A G Rosenfeld and G.R. Beecher, Anal. Chim Acta, 179 (1986) 119.
- 36 C C Painton and H.A. Mottola, Anal. Chim Acta, 158 (1984) 67
- 37 H. Wada, S. Hiraoka, Y Yuchi and G Nakagawa, Anal. Chim Acta, 179 (1986) 181.
- 38 S D. Kolev and E Pungor, Anal. Chim Acta, 201 (1987) 109