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A handheld wide-field fluorescence lifetime imaging system based on a distally mounted SPAD array

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Abstract: In this work a handheld Fluorescent Lifetime IMaging (FLIM) system based on a distally mounted < 2 mm² 128 x 120 single photon avalanche diode (SPAD) array operating over a > 1 m long wired interface is demonstrated. The head of the system is ~4.5 cm x 4.5 cm x 4.5 cm making it suitable for hand-held ex vivo applications. This is, to the best of the authors' knowledge, the first example of a SPAD array mounted on the distal end of a handheld FLIM system in this manner. All existing systems to date use a fibre to collect and relay fluorescent light to detectors at the proximal end of the system. This has clear potential biological and biomedical applications. To demonstrate this, the system is used to provide contrast between regions of differing tissue composition in ovine kidney samples, and between healthy and stressed or damaged plant leaves. Additionally, FLIM videos are provided showing that frame rates of > 1 Hz are achievable. It is thus an important step in realising an *in vivo* miniaturized chip-on-tip FLIM endoscopy system.

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1. Introduction

Fluorescence imaging is a powerful tool for the analysis of materials, particularly in the context of biological applications, as many biomolecules exhibit auto-fluorescence upon illumination. This emitted light may be used as a fingerprint of the materials present, as well as of their local environment. Fluorescent Lifetime IMaging (FLIM) differs from traditional fluorescence imaging in that rather than just the intensity or spectra of the emitted light, time resolved detection systems are used to obtain the characteristic fluorescent lifetime. This can have applications in fields as diverse as biomedicine [1-10], plant science [11-13], or chemical sensing [14]. The primary benefit of FLIM over traditional fluorescence intensity imaging is that lifetime is largely independent of the density of fluorescent chromophores and excitation power, giving consistent contrast between regions with differing molecular makeup. A particularly promising avenue for FLIM applications is for surgical guidance and endoscopy [2-8], where FLIM can provide label free contrast between tissue types which may not be apparent when using white light imaging, or fluorescence intensity alone. This is particularly useful when looking at cancer margins, as cancerous tissue has been shown to have a different characteristic fluorescence lifetime compared to surrounding healthy tissue [2-4, 10]. Several different biomedical FLIM systems have been demonstrated in the literature, generally all employ a pulsed laser source to induce fluorescence (either endogenous or from labels) which is then collected and relayed down a fibre to an image sensor at the proximal end. The spatial resolution is then either achieved using scanning optics at the proximal end of the system [7],

45 the use of fibre imaging bundles [1, 15], or by raster-scanning a fibre acting as a point probe
46 over the object being imaged [6, 10, 16, 17].

47 FLIM depends upon being able to temporally resolve the fluorescence signal. There are
48 several methods for achieving the necessary time resolution required to perform FLIM, such as
49 time gated optical intensifiers [2] and high speed digitisers [17, 18] but one of the most robust
50 and elegant approaches is the use of SPADs where timing electronics for the imaging pixel are
51 integrated at a chip level [8]. Once SPADs are combined into arrays they may become an even
52 more powerful tool. SPAD array line sensors are very well suited to spectrally resolved
53 measurements, allowing for FLIM to be carried out at multiple spectral bands simultaneously
54 [8, 19], while 2D SPAD arrays can effectively act as time resolved cameras capable of rapidly
55 performing wide-field FLIM [20, 21].

56 This group has previously demonstrated Endocam, a novel SPAD array specifically
57 designed to perform FLIM in a chip-on-tip fashion, i.e. the SPAD array itself will sit on the
58 distal end of the system with images relayed back to the control unit via a wired data connector
59 [22, 23]. This stands in contrast to the proximally mounted sensor of all the FLIM systems
60 described previously and allows a vast simplification of the opto-mechanics required to
61 reconstruct the image. Such systems do not face the same limitations with regards bending
62 radius as fibre systems, and due to the inherent scalability of electronics versus optics may be
63 a lower cost solution [24, 25]. Although fluorescence endoscopy systems with an image sensor
64 on the distal end of the probe do exist, these only provide steady state fluorescence intensity
65 rather than FLIM [26-28].

66 For surgical guidance and other diagnostic or analytic applications, it is highly valuable for
67 the FLIM system to be flexible and mobile enough such that it can be operated in a handheld
68 fashion e.g. to image a patient undergoing surgery from different directions without having to
69 move and disturb them. For endoscopy applications, any chip-on-tip FLIM system has to be
70 able to operate at a distance from its control unit. In this work, both of these goals are achieved,
71 clearly demonstrating the potential to integrate time gated CMOS SPAD arrays into an
72 endoscopy system.

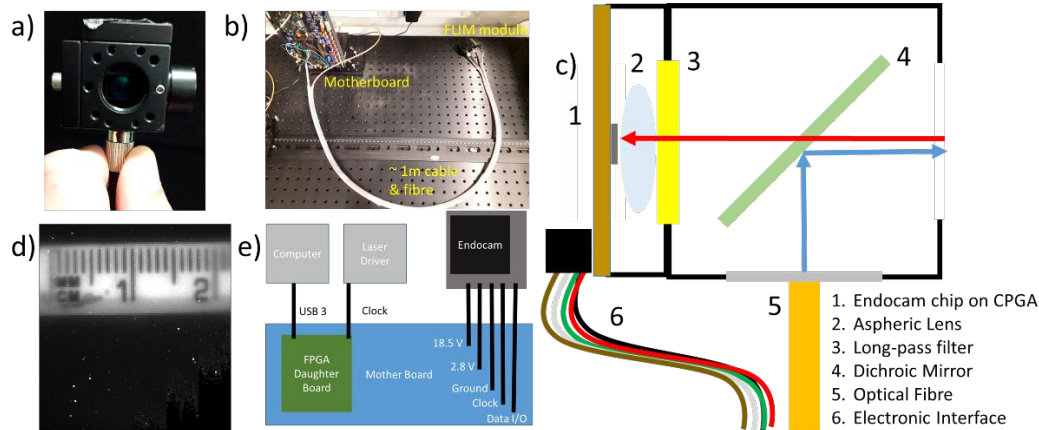
73 To the best of the authors' knowledge, the system presented here based on the Endocam
74 chip is also the first example of a time resolved SPAD array on the distal end of a handheld
75 FLIM system, and represents an important staging post in the development of chip on tip FLIM
76 endoscopy systems.
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80 2. Methods and Materials

81 2.1 FLIM System

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Fig. 1. (a) Photograph of the handheld FLIM module. (b) Photograph of the entire system showing the handheld FLIM module connected to the mother board via a > 1 m cable running alongside an optical fibre. (c) Schematic diagram of the optoelectronic components of the module. Blue arrows represent the path of the excitation beam, the red arrows represent the path of the fluorescence. (d) A ruler imaged in intensity mode. (e) Schematic diagram of the electronic configuration of the system.

90 A photograph of the handheld system is shown in Fig. 1(a). The maximum dimensions of the
91 head in each direction are $\sim 4.5 \text{ cm} \times 4.5 \text{ cm} \times 4.5 \text{ cm}$. Fig. 1(b) shows the entire system with
92 the mother board along with the $> 1 \text{ m}$ cable used for power and data transfer and the optical
93 fibre used to deliver excitation light. A schematic of the optical design of the imager head
94 is shown in Fig. 1(c). The excitation beam, shown by the blue arrow, is generated here by a
95 Hamamatsu Picosecond Light Pulser PLP-10 laser diode head with $\lambda = 483 \text{ nm}$, pulse-width =
96 80 ps (though replacing with another laser source would be trivial), and is coupled into a
97 commercially available multimode fibre (NA = 0.5, Thorlabs M124L02) which delivers ~ 0.3
98 mW of power. Excitation light is reflected at $\sim 45^\circ$ by a long pass dichroic (Thorlabs
99 DMLP550R, 550 nm cut on wavelength) out of the head and onto the field of view. The emitted
100 fluorescence (shown by the red arrow) passes through a long pass filter (Thorlabs DMLP490T,
101 490 nm cut on wavelength) and is collected by an aspheric lens (NA = 0.53, EFL = 4.6 mm,
102 Thorlabs A390TM-B) and an image formed on the Endocam chip. The instrument response
103 function for the Endocam chip when used in conjunction with this laser is $0.55 \pm 0.02 \text{ ns}$ [23].
104 The intensity image of a ruler in Fig. 1(d) shows the field of view for the system, $\sim 2.4 \text{ cm}$ at a
105 working distance of approximately 6 cm. Also note that one of the corners of the image is
106 corrupted (bottom right corner of Fig. 1(d)). This is due to a hardware issue which does not
107 affect the rest of the chip, and is described in detail in ref [23], along with a full description of
108 the chip design.

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Briefly, in its current iteration the Endocam die is mounted in a CPGA68 chip carrier
package, though the Endocam die itself is only $< 2 \text{ mm}^2$, which will allow much smaller chip
carrier packages to be used in future versions. The chip consists of 120×128 pixels each
comprising of an individual SPAD, SPAD front-end circuitry, and a 14-bit photon counter. The
chip also features a micro-controller unit (MCU) and two 16 bit static random access memory
(SRAM) blocks to allow successive frames generated from up to 65535 exposure cycles to be

115 added together on chip (a process we will hereafter refer to as frame additions). Although this
116 increases the footprint of the chip somewhat, the SRAM blocks take up less area per bit than
117 the on-pixel photon counters and also cuts down the need for time consuming data transfer off
118 the chip. Thus they allow for a high bit depth without overly compromising the form factor or
119 frame rate of the system [23]. The chip requires only five wires to run- 1) 18.5 V supply for the
120 SPAD bias, 2) 2.8 V supply for the on-chip power generation network, 3) Ground, 4) Data I/O,
121 5) Clock. The 18.5 V and 2.8 V power supplies are generated on the motherboard, and a field
122 programmable gate array (FPGA) daughter board (Opal Kelly XEM6310) acts as an interface
123 between the computer and the Endocam chip. The schematic diagram in Fig. 1(e) summarises
124 the electronic configuration of the system.

125 To allow for its very small form factor, the Endocam chip does not have on chip time
126 correlated single photon counting (TCSPC) timestamping. Instead, the time resolution on chip
127 is achieved through time-gating the on-pixel photon counting electronics. The time-gate widths
128 and positions with respect of the rising edge of the reference clock are in multiples of 379 ps
129 which is the minimum time resolution defined by the on-chip ring oscillator [23]. These time
130 gates are synched to a 20 MHz master clock generated by the FPGA, though using an external
131 clock from e.g. a laser driver as master is also possible.

132 It should be noted that there are no additional buffer circuits or relays to improve the
133 strength or quality of the signals between the FPGA itself and the chip. Sending clock and data
134 signals over a long distance of up to 1 m away from a motherboard is not a typical use case for
135 the FPGA board; as the cable becomes longer, the scope for interference in the signal from
136 external sources increases, along with the impact of reflections along the transmission line.
137 Initial tests were carried out with short lengths (~ 10 cm) of solid core jumper wire inserted
138 directly into the motherboard chip socket, and attached to the pins of the chip. Although not
139 capable of running at the 37.5 MHz it could operate at on board [23], this initial iteration of the
140 system was capable of running at 10 MHz, and confirmed that it was possible to operate the
141 chip in time-gated mode remote from its board. However, attempts to increase the length of
142 these solid wires to the ~ 1 m required resulted in the degradation of the clock signal reaching
143 the chip, such that the chip could not boot correctly. Various other cables were explored, but
144 eventually shielded multicore cable (Alphawire 6305 SL005), which was less susceptible to
145 external electrical interference, was found to be effective and allowed the length of the cable to
146 be increased to ~ 1 m. In this state the chip was still only running at 10 MHz, which was deemed
147 too low a clock rate for practical applications. This then required multiple rounds of firmware
148 revision to optimise the form of the clock signal such that it could be delivered at a higher
149 frequency while maintaining fidelity. Although a clock rate of 37.5 MHz is achievable with the
150 chip mounted directly on its motherboard [23], the 20 MHz presented here was ultimately the
151 maximum which we could achieve in this configuration. Although lowering the clock rate has
152 a corresponding impact on the frame rate, 20 MHz was deemed suitable for this study as it
153 avoided significant fluorescence wrap around from the longest lived chromophores.
154 Additionally, these firmware upgrades provided the opportunity to add some other additional
155 capabilities to the system as it is described in refs. [22, 23], namely the generation of the
156 necessary voltage levels for chip operation on the motherboard, freeing the system from
157 requiring a bulky external benchtop power supply unit, and the ability to use an externally
158 generated TTL or NIM clock signal (for example from a laser driver) as the master clock for
159 the system. A clock rate of 20 MHz is commonly used as the fixed repetition rate of many
160 super-continuum lasers, which may be employed in future versions of the system, so the ability
161 to run at 20 MHz and use an external master clock was deemed a useful addition.

162 The Endocam chip is controlled via a custom made Matlab (R2021b Mathworks) graphical
163 user interface (GUI). Via the GUI the system offers users four modes of operation –

164 1. Intensity only. The time gate is held open for the full exposure period to maximise
165 photon counts, and lifetime is not calculated (note that intensity images are obtained

- 166 when performing FLIM imaging too, by summing all the frames used to generate the
167 FLIM image).
- 168 2. Gate sweep, where the temporal position of the time gate is moved stepwise relative
169 to the excitation pulse to generate an array of photon counts vs gate position for each
170 pixel. A lifetime may then be extracted by fitting the resultant curve to a mono-
171 exponential function.
 - 172 3. Rapid lifetime determination (RLD) with successive global gates, where alternate
173 frames are taken with the time gates set as t_A and t_B . These time gates are successive,
174 of equal size, and not overlapping. Inputting the counts for time gate t_A (I_A) and time
175 gate t_B (I_B) as well as the gate size ($\Delta\tau$) into equation (1) allows the lifetime to be
176 extracted [29].
$$\tau = -\Delta t / \ln(I_A / I_B) \quad (1)$$
 - 177
178 4. RLD with alternating column gates. As in method 3, but rather than taking entire
179 frames with differing time gates, in each frame all odd columns use time gate t_A and
180 all even columns use time gate t_B . This increases the image acquisition rate and reduces
181 the effect of motion blurring, but halves the spatial resolution of the image along the
182 horizontal axis [23].

184 2.2 Samples

185 Ovine (lamb) kidney was purchased from a local butcher and used as received.

186 Barley (*Hordeum vulgare*) seeds of the variety Digger were sowed in small 6.5 x 6.5 cm pots
187 and maintained in growth cabinets at 16 h of light (21°C, 150 $\mu\text{E m}^{-2} \text{s}^{-1}$) / 8 h of darkness in
188 Levington Advance F2+S soil. After 9 days, plants were removed from the cabinet and left near
189 an open window, enabling wild aphid colonization.

190 Orange and green fluorescent targets were 3D printed in the shape of the letter “E” using reels
191 of PLA (poly-lactic-acid) doped with fluorescent dye. These were the only fluorescent (as
192 opposed to phosphorescent) filaments we were able to obtain, and the supplier (RepRapWorld)
193 did not disclose the precise dyes used in each PLA reel, so characterisation measurements were
194 taken of each to obtain baseline lifetimes.

196 2.3 Baseline measurements of PLA fluorescent lifetime

197 For baseline measurements, a commercially available Horiba FLIMera TCSPC camera was
198 used to obtain a ground truth fluorescent lifetime for each target. The FLIMera was fitted with
199 a fixed focal length imaging lens (Navitar, 16 mm EFL, f/1.4) and synched to the same
200 Hamamatsu PLP-10 laser used in the Endocam system. FLIM images were then taken of each
201 E shaped target, and the pixels for the image summed together to give a single decay curve for
202 each object. The process was repeated with the Endocam system and the results compared.
203 These are shown in supplementary figures S1 and S2.

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207 3. Results

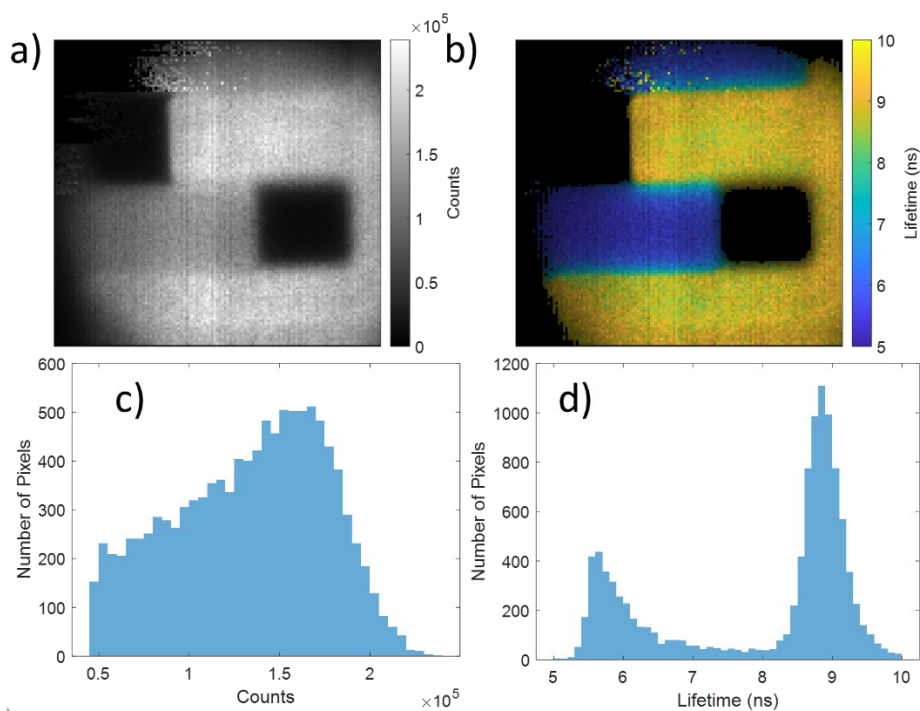
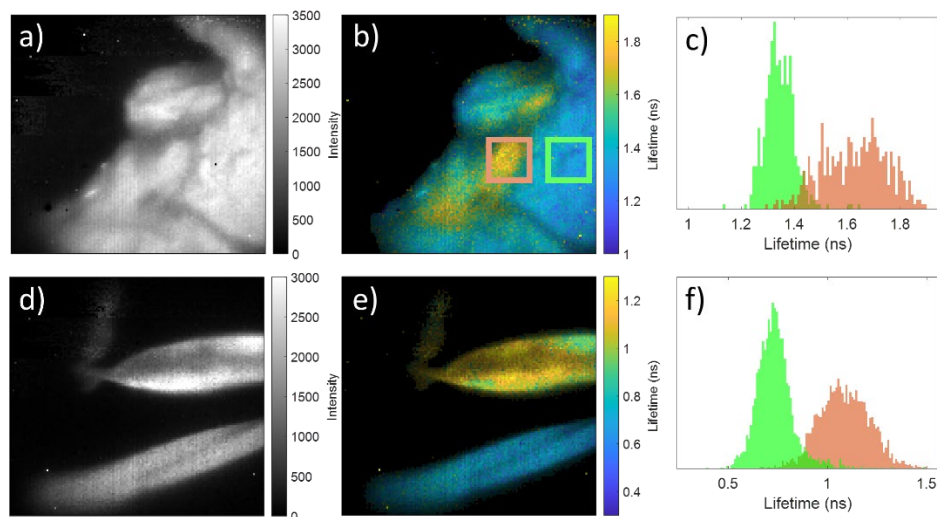


Fig. 2. (a) Intensity image of two fluorescent targets doped with differing fluorophores, (b) FLIM image of the same scene with colour bar giving lifetime in ns and an alpha channel controlling image brightness, (c) Histogram of photon counts from the image shown in (a), (d) Histogram of lifetime values for the image shown in (b).

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214 Figs. 2(a) and 2(b) show intensity and FLIM images of two 3D printed letter E's interleaved,
215 one has been printed from the orange fluorescent PLA and the other from the green fluorescent
216 PLA. Images were obtained using a gate sweep over 10 bins with 65534 exposure cycles and
217 100 frame addition counts, giving a total acquisition time of ~14 s. Note that for the FLIM
218 image shown in Fig. 2(b) and those throughout the rest of the paper, the colour of each pixel
219 corresponds to the lifetime (shown in the colour bar) whereas the brightness is the intensity,
220 controlled via the 'alpha' channel for the image. Alongside the images are histograms of
221 intensity counts (Fig. 2(c)) and lifetime (Fig. 2(d)) from the corresponding images (excluding
222 regions where counts are below a threshold intensity value). From the distribution of the
223 intensity histogram in Fig. 2(c) it is hard to discern if there are multiple materials being probed.
224 However, the lifetime histogram in Fig. 2(d) shows a clear bi-modal distribution, with well-
225 defined peaks for each material. This shows both the effectiveness of the system as a FLIM
226 tool, and the value of using FLIM rather than just intensity to provide contrast. The lifetimes of
227 these materials are relatively long compared to those normally expected for endogenous
228 biological chromophores, and the breadth of the lifetime distribution implies a degree of
229 heterogeneity in the lifetime, but due to their stability and size these targets are still useful to
230 compare the system against another baseline system. The Endocam chip has previously been
231 shown to give accurate measurements of lifetime when used as part of a microscopy system
232 [23]. To confirm this is still the case for this handheld FLIM system, Figs. S1 and S2 show the
233 fluorescent decay curves obtained using the handheld system for each of the 3D printed
234 fluorescent targets, along with the same decay obtained using a Horiba FLIMera camera. We
235 see that the decay curve for each of the materials obtained with the handheld system matches
236 well with that obtained using the FLIMera, calculating the lifetime for the green target gives

237 5.25 ns using the FLIMera and 5.36 ns using the Endocam, and for the orange target 8.47 ns
238 using Endocam and 8.54 ns using FLIMera, giving confirmation that the handheld FLIM
239 system provides accurate lifetime measurements. Furthermore, the combination of laser and
240 sensor used here was previously validated against solutions of fluorescein and rhodamine, and
241 gave accurate lifetime results [23].
242



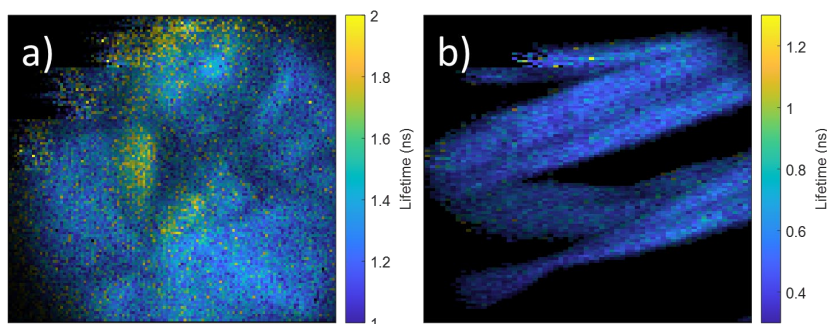
243
244 Fig. 3. (a) Autofluorescence from an ovine kidney, (b) FLIM image of the same scene with
245 colour bar giving lifetime in ns, (c) Histograms of lifetime values for the regions approximately
246 highlighted with the boxes shown in (b). (d) Autofluorescence from two leaves of barley, the
247 upper leaf was visibly stressed while the lower healthy, (e) FLIM image of the same scene with
248 colour bar giving lifetime in ns, (f) Histograms of lifetime values for the bottom leaf (green) and
249 top leaf (pink).

250 These initial tests on highly fluorescent PLA samples were valuable for validation, but the
251 real application of FLIM is imaging of biologically active materials where fluorescence lifetime
252 gives contrast between tissue types, or reveals the presence of disease. Fig. 3(a) shows the
253 intensity image of an ovine kidney imaged using the handheld FLIM system. The image is
254 centred on the renal pelvis, where the ureter, veins and arteries join the organ. In the
255 fluorescence intensity image there is no clear indication that the tissue in this region is of
256 differing composition from that of the rest of the organ. Fig. 3(b) shows the fluorescence
257 lifetime image of the same field of view. Immediately apparent is the contrast throughout this
258 image, with lifetimes ranging from ~ 1.2 ns to ~ 2 ns. It is notable that regions of very similar
259 intensity show clear differences in lifetime. This is consistent with previously published FLIM
260 images of ovine kidney cross-sections which demonstrate longer lifetimes for the renal pelvis
261 compared to the medulla or cortex [30]. This is further confirmed when regions of interest are
262 highlighted. Taking the 20×20 pixel regions approximately represented by the boxes in Fig.
263 3(b) one may generate histograms, as shown in Fig. 3(c). The FLIM contrast between these two
264 regions is very clear in the histograms, as shown by the two distinct distributions of
265 fluorescence lifetimes. The acquisition time for this image (obtained in RLD mode with
266 alternating frames gates each 5 bins wide, 65534 exposure cycles and 1000 addition counts)
267 was 12 s.

268 As well as biomedical applications, FLIM is being increasingly explored as a diagnostic
269 tool in plant science and agronomy. Various molecules within plants exhibit fluorescence upon
270 illumination (including chlorophyll [31], anthocyanin [32], and lignin [33]). It has previously
271 been shown that plant auto-fluorescence FLIM may be used to detect the presence of disease

272 or stress due to the effect of virus [11], pesticide [12], water-stress [31] or cold damage [13].
273 Images of a barley plant undergoing an aphid infestation were obtained and Fig. 3(d) shows the
274 intensity images for the auto-fluorescence from two leaves from this plant – the upper leaf had
275 been substantially damaged whereas the lower leaf was not. The corresponding intensity image
276 shows differences between these two leaves, with the lower, undamaged leaf demonstrating a
277 much more homogenous intensity response than the upper, damaged leaf which has bright and
278 dark regions. However, it is possible this difference in intensity could simply be due to e.g. un-
279 even illumination due to shadows. Fig. 3(e) shows the corresponding lifetime image. Again,
280 the FLIM modality (obtained with sweeping time gates over 12 bins, 65534 exposure cycles,
281 100 frame additions, 17 s acquisition time) makes the different status of these two leaves much
282 clearer, with the lifetime histogram of the healthy leaf (shown as green in Fig. 4(f))
283 demonstrating much shorter lifetimes than that for the stressed leaf, shown in pink. This
284 demonstrates that the system is capable of discerning between healthy and stressed plant tissue
285 via auto-fluorescence FLIM and, given its handheld, mobile configuration, it may be used to
286 scan different leaves or parts of a plant without having to damage or disturb them.

287 The images shown in Figs. 2 and 3 were obtained with acquisition times of 10 to 20 seconds.
288 This shows the capability of the system in achieving high resolution “snapshots” of static
289 objects, which may be of some value in e.g. diagnostic imaging. However, for other
290 applications such as endoscopy, higher frame rates are more important. Fig. 4(a) shows a still
291 taken from a short video of an ovine kidney sample (obtained using the RLD method with gates
292 4 bins wide, 65534 exposure cycles and 100 addition counts, 1.4 s acquisition time) with a
293 frame rate of 0.7 Hz. The image is significantly noisier than that shown in Fig. 3 (b), but FLIM
294 contrast is still apparent, with the tissue around the renal pelvis (now in the middle of the field
295 of view) showing a much longer fluorescent lifetime. As mentioned in the methods section, it
296 is possible to further increase frame rate by switching from using different gates for successive
297 frames to using different gates for odd and even columns. Fig. 4(b) shows a still of a FLIM
298 video of barley leaves taken in this mode, with gates 2 bins wide, 65534 exposure cycles and
299 10 frame additions, to give a frame rate of 1.3 Hz. Despite the loss of lateral resolution due to
300 using this gating scheme, it is still more than sufficient for 4 different barley leaves to be clearly
301 visible within the field of view.
302



303
304 Fig. 4. Still from a FLIM video of (a) Ovine kidney and (b) barley leaves.

305
306 We include further videos obtained using this gating scheme in the supplementary material,
307 one of a selection of 3D printed targets imaged with 65534 exposure cycles and 1 frame
308 addition, and one of two leaves picked from an evergreen shrub with 65534 exposure cycles
309 and 10 frame additions, where we achieve frame rates of > 2 Hz and 1.7 Hz respectively. In
310 these videos we can clearly see the fluorescent lifetime contrast between the differing 3D
311 printed targets, and more importantly, the lifetime contrast in the auto-fluorescence of the

312 leaves. Despite the reduced spatial resolution in this imaging mode, the different objects being
313 imaged are still clearly discernible.

314 The fact that Endocam is able to provide FLIM images at > 1 Hz while operating at a
315 distance of ~ 1 m from its control board is in itself a significant result, and the first demonstration
316 of a SPAD array operating in this manner. These initial results demonstrate that in its current
317 configuration the handheld FLIM system may be suitable for applications such as the scanning
318 of biopsy material, plants or other biologically relevant samples with contrast clearly visible at
319 frame rates > 1 Hz using only endogenous auto-fluorescence. Although diseased human or
320 mammalian tissue was not available for this study, fluorescence microscopy images obtained
321 using a board mounted Endocam as a sensor have already been shown to be able to detect
322 diseased tissue from lung biopsy material [23]. It should be noted that the 483 nm output of the
323 laser used for these demonstration experiments is not necessarily optimised for plant and tissue
324 auto-fluorescence, with shorter wavelength excitation likely to elicit a stronger fluorescence
325 response, and that the 0.3 mW employed here is relatively modest. The fact that lifetime
326 contrast is obtained with these illumination conditions is highly encouraging, with clear scope
327 to improve the signal to noise ratio and/or frame rates merely by paring the module with a
328 different excitation source. The selection of an optimal excitation source will be a key step to
329 further integrating this system into a biomedical device. The other next step for this system is
330 the further miniaturisation required for in-vivo endoscopy applications. The fundamental limit
331 for the size of the system is the footprint of the Endocam die so, with careful and considered
332 device engineering and encapsulation, a system with a ~ 2 mm² cross sections should be
333 possible. FLIM endoscopes have been shown to be effective tools in the detection of diseases
334 of the larynx [1], lung [8], bowel [2], and mouth [3] and the dimensions required for these sorts
335 of applications should be achievable with a distally mounted Endocam chip.

336
337

338 **4. Conclusion**

339

340 In this work a novel system which employs a purpose designed miniaturised SPAD array for
341 flexible chip-on-tip fluorescence lifetime imaging is demonstrated. This system is capable of
342 frame rates > 1 Hz, has a form factor small enough that it may be held between the thumb and
343 forefinger of an experimentalist or clinician, and operates over ~ 1 m of cable and optical fibre
344 to allow targets to be imaged from different angles or distances without the need to move the
345 patient or object under investigation. Initial demonstrations on plant and animal tissues provide
346 high resolution stills and > 1 Hz frame rate videos. FLIM contrast from this system is capable
347 of showing the difference between different tissue types and damaged and healthy tissues. The
348 authors believe this is the first example of a handheld FLIM system with a distally mounted
349 image sensor, and has achieved the operating range and sensitivity required of a biomedical
350 imaging system. This is thus the first step in developing a miniaturised chip-on-tip endoscopy
351 system capable of *in-vivo* imaging.

352

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355

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364

365 Disclosures

366 The authors declare no conflicts of interest.
367

368 **Data availability.** Data underlying the results presented in this paper are not publicly available
369 at this time but may be obtained from the authors upon reasonable request.
370

371 See Supplement 1 for supporting content.
372

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374

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