

PAPER NAME

4\_h\_13\_Synthesis\_of\_ytterbium\_doped\_n  
eodymium\_ferrite\_oxide\_using\_solid\_sta  
te\_reaction\_method\_and\_it

AUTHOR

Samnur Samnur

WORD COUNT

2294 Words

CHARACTER COUNT

11584 Characters

PAGE COUNT

4 Pages

FILE SIZE

110.6KB

SUBMISSION DATE

Feb 20, 2023 9:06 AM GMT+8

REPORT DATE

Feb 20, 2023 9:06 AM GMT+8

### ● 9% Overall Similarity

The combined total of all matches, including overlapping sources, for each database.

- 9% Internet database
- 6% Publications database
- Crossref database
- Crossref Posted Content database

### ● Excluded from Similarity Report

- Submitted Works database
- Bibliographic material
- Quoted material
- Cited material
- Small Matches (Less than 10 words)
- Manually excluded sources



# Synthesis of ytterbium-doped neodymium ferrite oxide using solid-state reaction method and its characterization

Eko Hadi Sujiono\*, Vicran Zharvan, Muthmainnah Muchtar, Sultra Ade Poetra, Abdi Manab Idris, Muhammad Yusriadi Dahlan, Samnur

Laboratory of Materials Physics, Department of Physics, Universitas Negeri Makassar, Makassar 90224, Indonesia

## ARTICLE INFO

### Article history:

Received 12 August 2020

Accepted 17 November 2020

Available online 3 January 2021

### Keywords:

Ytterbium

NdFeO<sub>3</sub>

Solid state reaction method

Structure

Morphology

## ABSTRACT

The Yb doped NdFeO<sub>3</sub> using a solid-state reaction method has successfully synthesized. In this paper, Nd<sub>1-x</sub>Yb<sub>x</sub>FeO<sub>3</sub> samples were synthesized by varying the molar ratio of Yb at  $x = 0.01$ ,  $x = 0.05$ , and  $x = 0.10$  using solid-state reaction with two routes of heat treatment processes. Results of X-ray diffraction show that all samples have an orthorhombic structure with two phases: NdFeO<sub>3</sub> as a major phase and Nd<sub>2</sub>O<sub>3</sub> as a minor phase. FWHM value for a maximum peak is 0.2°, so the estimated crystal size is 40 nm, with the dominant peak corresponding to hkl (1 2 1). Morphology properties used SEM Image shows grain size of all sample estimated at 0.4 μm. The presence of Yb is quantitatively confirmed based on the EDS result.

© 2020 Elsevier Ltd. All rights reserved.

Selection and peer-review under responsibility of the scientific committee of the 7th International Conference of Advanced Materials Science and Technology 2019.

## 1. Introduction

ReFeO<sub>3</sub> elements that (Re: rare-earth elements) are known as the rare-earth orthoferrites having orthorhombic structure derived from a perovskite structure [1], and they have attracted much interest due to their properties such as magnetic and magneto-optic [2]. Among these ReFeO<sub>3</sub> elements, NdFeO<sub>3</sub> material useful as a raw material of many applications such as gas sensors, fuel cells, and catalyst material gas sensors [3–6]. The preparation of NdFeO<sub>3</sub> material can realize by several methods [7,8]. The solid-state reaction method has used because this method is cheap and easy to implement. The high purity and crystallinity materials also can be achieved by this method [9].

Present-day, many researchers are working on ReFeO<sub>3</sub> to obtain ideal materials for Adsorbent [10], photocatalytic Material [11], solid-state devices, and gas sensors application [12]. RFeO<sub>3</sub> has a characteristic feature of the presence of two magnetic subsystems of Re<sup>3+</sup> and Fe<sup>3+</sup>. The interactions of Fe-Fe, Re-Fe, and Re-Re lead to a few interesting phenomena. ReFeO<sub>3</sub> has the special characteristic of spin reorientations  $\Gamma_4(G_x, F_z) \rightarrow \Gamma_{24}(G_{xz}, F_{xz}) \rightarrow \Gamma_2(G_z, F_x)$  [13]. ReFeO<sub>3</sub> shows interesting gas sensitivity properties, gas sensors based on LaFeO<sub>3</sub> show good results to detect ethanol, acetone,

H<sub>2</sub>S, CO, and NO<sub>2</sub> [14,15]. In the few past years, NdFeO<sub>3</sub> material as a gas sensor to detect C<sub>2</sub>H<sub>5</sub>OH [16]. Gas sensors based on ReFeO<sub>3</sub> are developed to detect acetone [17]. The properties of ReFeO<sub>3</sub> elements for gas sensors such as their response and selectivity increased by doping to another oxide material [18] but less information using Ytterbium (Yb) as a dopant element for NdFeO<sub>3</sub>.

In this paper, presented produced the Ytterbium (Yb<sub>x</sub>) doped Nd<sub>1-x</sub>FeO<sub>3</sub> samples by using a solid-state reaction method by varying the molar ratio of Yb<sub>x</sub> from  $x = 0.01$ ,  $x = 0.05$  and  $x = 0.10$ , respectively. All samples then characterized to obtain their crystal structure with qualitative analysis, morphology, and elemental composition properties.

## 2. Experimental method

The Yb doped NdFeO<sub>3</sub> sample was synthesized using the best parameters found by previous research [18–23]. Raw materials of Nd<sub>2</sub>O<sub>3</sub> (Strem Chemicals, 99.99%), Yb<sub>2</sub>O<sub>3</sub> (Sigma-Aldrich, 99.99%) and Fe<sub>2</sub>O<sub>3</sub> (Sigma-Aldrich, 99.99%) were mixed according to stoichiometric calculation and grinded using mortar for 3 h. That mixed material then calcined using the furnace at temperature 700C for 4 h. After that, the temperature increased to 950 °C by keeping the temperature constant for 2 h. The heating then decreased to 475 °C and kept it continued for 2 h. After this thermal process, the material was grinded for 6 h.

\* Corresponding author.

E-mail address: [e.h.sujiono@unm.ac.id](mailto:e.h.sujiono@unm.ac.id) (E. Hadi Sujiono).

Material that was obtained when calcined at 950 °C for 4 h. After that, the temperature was increased to 1050 °C for 2 h then decreased it to 525 °C for 2 h. All of the processes repeated by varying the Yb content at  $x = 0.01$ ,  $x = 0.05$ , and  $x = 0.10$ . The  $\text{Yb}_x\text{-Nd}_{1-x}\text{FeO}_3$  samples then characterized using XRD (Rigaku Mini Flex II  $\text{CuK}\alpha$ ,  $\lambda = 0.154 \text{ nm}$ ) to obtain the phase of crystallographic and SEM-EDAX (FEI Inspect S50) to analyze the morphology and elemental composition, respectively.

## 7. Results and discussion

### 3.1. Analysis of x-ray diffraction

Characterization results of x-ray diffraction for Yb doped  $\text{NdFeO}_3$  samples can show in Fig. 1. It shows that the pattern has narrow peaks indicating that the samples are in crystalline form. Further analysis using X'Pert High Score Plus software shows the presence of  $\text{NdFeO}_3$  and  $\text{Nd}_2\text{O}_3$  phases. Those phases give information that samples are polycrystalline material [9] with the highest peak lead to the  $\text{NdFeO}_3$  phase at the plane (1 2 1) in orthorhombic structure, which is similar to other results [9,16,24]. The presence of  $\text{Nd}_2\text{O}_3$  phase due to the low temperature during the calcination process [9]. There is no additional peak of impurity observed, which indicates that the samples consist of pure phases [25].

Further analysis of Yb doped  $\text{NdFeO}_3$  describes in Table 1. It shows that the  $2\theta$  for peak (1 2 1) gradually shift into a lower degree, comparing to undoped  $\text{NdFeO}_3$  [26]. This phenomenon can occur due to lattice distortion [24,27], further analysis of FWHM,  $2\theta$ , and crystalline size shown in Table 1.

It can be seen that increasing of Yb content gradually shift the  $2\theta$  degree into the lower degree and decrease the value of crystalline size from 67 nm as reference value to 40 nm due to the diffusion of ion  $\text{Yb}^{3+}$  with ionic radii (0.98 Å) less than ionic radii of  $\text{Nd}^{3+}$  (1.11 Å) as donor into the lattice of  $\text{NdFeO}_3$  as acceptor [28].

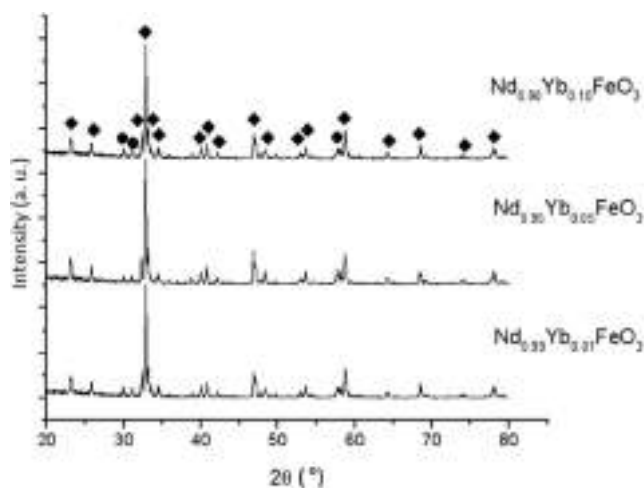


Fig 1. X-ray diffraction pattern of Yb doped  $\text{NdFeO}_3$  (◆ =  $\text{NdFeO}_3$ , ● =  $\text{Nd}_2\text{O}_3$ ).

Table 1

X-ray analysis results of  $\text{Yb}_x$  doped  $\text{Nd}_{1-x}\text{FeO}_3$  at plane (1 2 1).

| X    | $2\theta$ (degree) | FWHM (degree) | Crystalline Size* (nm) |
|------|--------------------|---------------|------------------------|
| 0.01 | 32.8294            | 0.20197       | $40.56 \pm 0.02$       |
| 0.05 | 32.8081            | 0.20279       | $40.40 \pm 0.02$       |
| 0.10 | 32.7940            | 0.20138       | $40.68 \pm 0.02$       |
| 0**  | 32.8600            | 0.20000       | 67.00                  |

\*) Calculated by Debye-Scherrer method\*\*) Khorasani, et al. [26].

### 3.2. Analysis of SEM-EDAX

The influence of the Yb dopant on the morphology of  $\text{NdFeO}_3$  shown in Fig. 2.

The images show all of the  $\text{Yb-NdFeO}_3$  powders are quite uniform in shape and size. It gives information that increasing Yb does not provide a significant effect on morphology. The agglomeration also exists for all powders due to the factor of temperature and mechanical treatment during processes [18]. The particle size also can be estimated an average at 0.4  $\mu\text{m}$  from the images. The presence of  $\text{Yb}_x$  in the  $\text{Nd}_{1-x}\text{FeO}_3$  sample can be confirmed based on the results of the EDS spectrum. It can show in Fig. 3.

Based on Fig. 3 shows the presence of Yb ions in the  $\text{NdFeO}_3$  sample. The maximum peak of the NdLa spectrum decreases with the increasing YbLa spectrum so that the doping process of the  $\text{Yb}^{3+}$  ion to the  $\text{Nd}_{1-x}\text{FeO}_3$  is successful. Table 2 shows the EDS results for each sample to convince the presence of Yb on the sample and their composition. These results confirmed that the increasing ratio molar of Ytterbium-doped to  $\text{NdFeO}_3$  related to Yb amount increase and Nd decreases in elements (wt%), respectively.

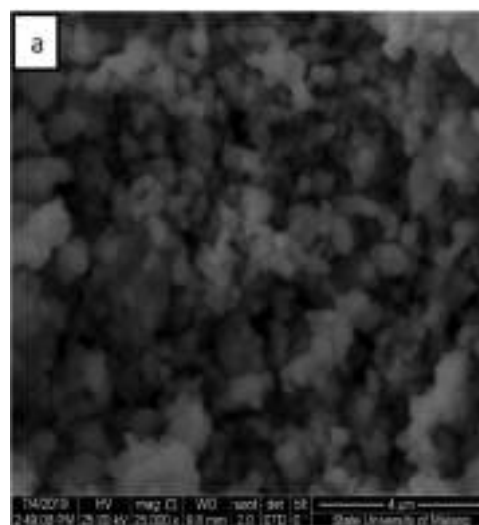


Fig 2a. Morphology of sample  $\text{Yb}_x$  doped  $\text{Nd}_{1-x}\text{FeO}_3$  (a)  $x = 0.01$ .

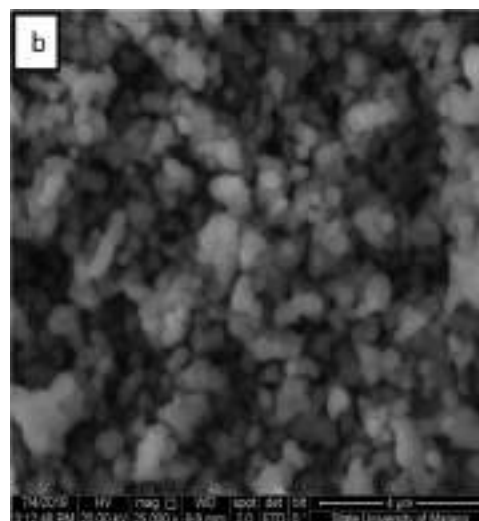


Fig 2b. Morphology of sample  $\text{Yb}_x$  doped  $\text{Nd}_{1-x}\text{FeO}_3$  (b)  $x = 0.05$ .

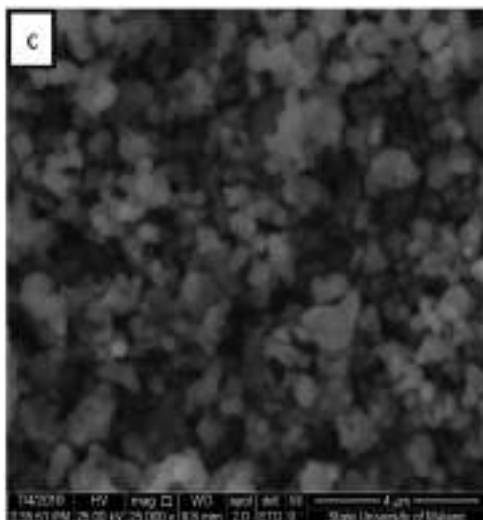


Fig 2c. Morphology of sample Ybx doped Nd1-xFeO3 (c) × = 0.10.

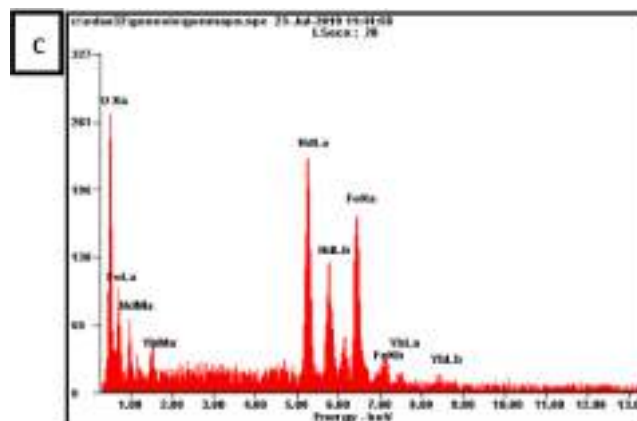


Fig 3c. EDS spectrum of sample Ybx doped Nd1-xFeO3 (c) × = 0.10.

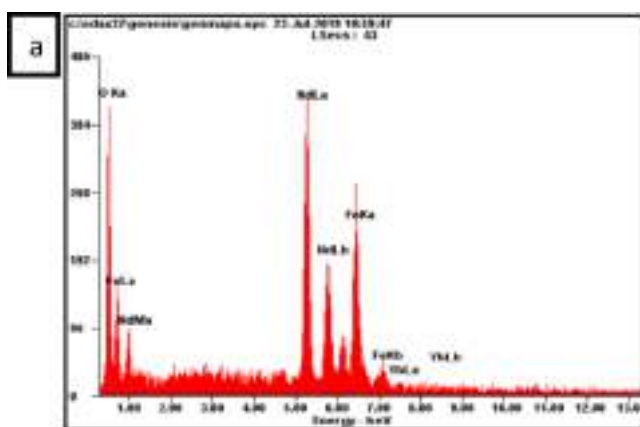


Fig 3a. EDS spectrum of sample Ybx doped Nd1-xFeO3 (a) × = 0.01.

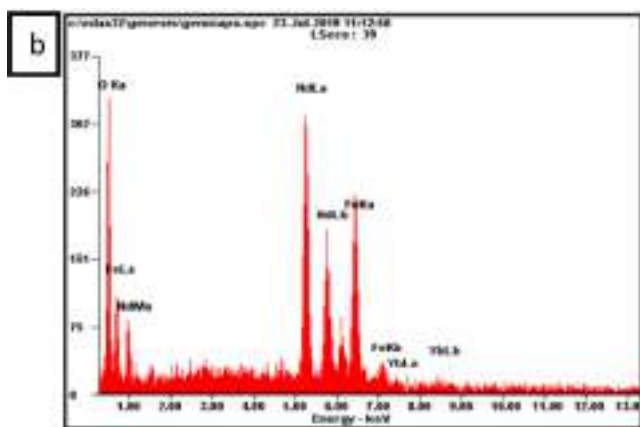


Fig 3b. EDS spectrum of sample Ybx doped Nd1-xFeO3 (b) × = 0.05.

Table 2

EDS results of the presence of Yb doped NdFeO<sub>3</sub>.

| X    | Elements (wt%) |      |       |       |
|------|----------------|------|-------|-------|
|      | O              | Yb   | Nd    | Fe    |
| 0.01 | 16.66          | 1.84 | 60.45 | 21.05 |
| 0.05 | 16.40          | 3.15 | 58.64 | 21.82 |
| 0.10 | 17.78          | 8.52 | 52.18 | 21.52 |

#### 4. Conclusion

The Yb-doped NdFeO<sub>3</sub> samples successfully synthesized by using a solid-state reaction method. Data from XRD analysis show that the presence of Yb shifted the 2θ to a lower degree. It can explain because the Yb<sup>3+</sup> ion, which has less ionic radii than Nd<sup>3+</sup> ion, successfully substitutes into NdFeO<sub>3</sub> resulting in the distortion on the NdFeO<sub>3</sub> lattice but do not gives a significant effect on their morphology as SEM images confirmed. The grain size of the Yb-NdFeO<sub>3</sub> estimated at 0.4 μm. EDS results show the presence of Yb ions in the NdFeO<sub>3</sub> sample.

#### CRediT authorship contribution statement

**Eko Hadi Sujiono:** Conceptualization, Formal analysis, Funding acquisition, Methodology, Resources, Software, Supervision, Validation, Visualization, Writing - original draft, Writing - review & editing. **Vicran Zharvan:** Data curation, Formal analysis, Investigation, Methodology, Supervision, Validation, Visualization, Writing - original draft. **Muthmainnah Muchtar:** Data curation, Formal analysis, Investigation, Methodology, Visualization. **Sultra Ade Poetra:** Data curation, Formal analysis, Investigation, Methodology, Visualization. **Abdi Manab Idris:** Data curation, Formal analysis, Investigation, Methodology, Visualization, Writing - original draft. **Muhammad Yusriadi Dahlan:** Data curation, Formal analysis, Investigation, Methodology, Visualization. **Samnur:** Funding acquisition, Project administration, Resources, Software, Supervision, Validation, Writing - review & editing.

#### 1 Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Acknowledgment

This research funded by Directorate research and Community Services, Directorate General of Research and Development, Ministry of Research, Technology and Higher Education, Republic of Indonesia, under research scheme of Basic Research Program fiscal year of 2019.

## References

- [1] W. Anhua, C. Guofeng, S. Hui, X. Jiayue, C. Yaoqing, G. Zengwei, *Asia-Pac. J. Chem. Eng.* 4 (2009) 518–521.
- [2] Y. Mostafa, S.Z. Samanch, K.M. Mozghan, *Curr. Chem. Lett.* 6 (2017) 23–30.
- [3] N. Xinshu, D. Weimin, D. Weiping, J. Kai, *J. Rare Earth.* 6 (2003) 630.
- [4] S. Tongyun, S. Liming, *J. Rare Earth.* 30 (2012) 1138.
- [5] S. Taneja, Y. Nakamura, V. Garg, N. Hosoi, *Nucl. Instrum. Method B.* 76 (1993) 127.
- [6] G. Song, J. Jiang, B. Kang, J. Zhang, Z. Cheng, *Solid State Commun.* 211 (2015) 47.
- [7] W. You, Y. Xuecheng, C. Jun, D. Jinxia, Y. Ranbo, X. Xianran, *CrystEngComm* 16 (2014) 858.
- [8] W. Zhan-Lei, Z. Ru, Z. Ma, F. Shao-Ming, H. Zhou-Xiang, H. Ji-Fan, W. Kai-Ying, *Int. J. Miner. Metall. Mater.* 2 (2010) 141.
- [9] V. Zharvan, Y.N.I. Kamaruddin, S. Samnur, E.H. Sujiono, *IOP Conf. Series: Mater. Sci. Eng.* 202 (1) (2017) 012072.
- [10] M.D. Luu, N.N. Dao, D.V. Nguyen, N.C. Pham, T.N. Vu, T.D. Doan, *Adv. Nat. Sci. Nanosci. Nanotechnol.* 7 (025015) (2016) 1–12.
- [11] O. Polat, M. Coskun, F.M. Coskun, B.Z. Kurt, Z. Durmus, Y. Caglar, A. Turut, *J. Alloy. Compd.* 787 (2019) 1212–1224.
- [12] J. Hwang, R.R. Rao, L. Giordano, Y. Katayama, Y. Yu, Y. Shao-Horn, *Science* 358 (2017) 751–756.
- [13] S. Yuan, Y. Wang, M. Shao, F. Chang, B. Kang, Y. Isikawa, S. Cao, *J. Appl. Phys.* 109 (2011) 07E141.
- [14] S. Huang, H. Qin, P. Song, X. Liu, L. Li, R. Zhang, J. Hu, H. Yan, M. Jiang, *J. Mater. Sci.* 42 (2007) 9973–9977.
- [15] E. Traversa, S. Matsushima, G. Okada, Y. Sadaoka, Y. Sakai, K. Watanabe, *Sens. Actuators B* 25 (1995) 661–664.
- [16] X. Lou, X. Jia, J. Xu, *J. Rare Earths* 23 (2005) 328.
- [17] P. Zhang, H. Qin, W. Lu, H. Zhang, *Sens. Actuators B* 246 (2017).
- [18] E.H. Sujiono, V. Zharvan, M.Y. Dahlan, A.C. Mugni-Said, J. Agus, *Mater. Today. Proc.* 13 (2019) 258–263.
- [19] E.H. Sujiono, A.C. Mugni-Said, M.Y. Dahlan, R.A. Imran, S. Samnur, *J. Nano Electr. Phys.* 10 (2) (2018) 02034.
- [20] E.H. Sujiono, A.C.M. Said, M.Y. Dahlan, R.A. Imran, S. Samnur, *IOP Conf. Series Mater. Sci. Eng.* 367 (1) (2018) 012037.
- [21] E.H. Sujiono, M.Y. Dahlan, R.A. Imran, A.C.M. Said, S. Samnur, *IOP Conf. Series Mater. Sci. Eng.* 367 (1) (2018) 012042.
- [22] E.H. Sujiono, J. Agus, S. Samnur, K. Triyana, *IOP Conf. Series Mater. Sci. Eng.* 367 (1) (2018) 012056.
- [23] E.H. Sujiono, R.A. Imran, M.Y. Dahlan, A.C.M. Said, S. Samnur, N. Ihsan, *IOP Conf. Series Mater. Sci. Eng.* 367 (1) (2018) 012018.
- [24] W. Yabin, C. Shixun, S. Mingjie, Y. Shujan, K. Baojuan, Z. Jincang, W. Anhua, X. Jun, *J. Cryst. Growth* 318 (2011) 927–931.
- [25] T.S. Vijayakumar, S. Karthikeyeni, S. Vasanth, A. Ganesh, G. Bupesh, R. Ramesh, M. Manimegalai, P. Subramanian, *J. Nanosci.* 2013 (2013) 785064–785070.
- [26] M. Khorasami, M. Noroozifar, M. Yousefi, S. Jahani, *Int. J. Nanosci. Nanotechnol.* 9 (1) (2013) 7–14.
- [27] X. Liu, X. Qin, H. Ji, M. Wang, *J. Alloy. Compd.* 772 (2019) 263–271.
- [28] T. Behrsing, G.B. Deacon, P.C. Junk, *Rare Earth-Based Corrosion Inhib.* (2015) 1–37.

● **9% Overall Similarity**

Top sources found in the following databases:

- 9% Internet database
- 6% Publications database
- Crossref database
- Crossref Posted Content database

TOP SOURCES

The sources with the highest number of matches within the submission. Overlapping sources will not be displayed.

|   |  |     |
|---|--|-----|
| 1 | <b>ryulab.cau.ac.kr</b><br>Internet  | 2%  |
| 2 | <b>core.ac.uk</b><br>Internet  | 1%  |
| 3 | <b>unica.it</b><br>Internet  | 1%  |
| 4 | <b>thieme-connect.com</b><br>Internet  | <1% |
| 5 | <b>Reshmi, C.P., S. Savitha Pillai, K.G. Suresh, and Manoj Raama Varma. "...</b><br>Crossref | <1% |
| 6 | <b>hal.science</b><br>Internet   | <1% |
| 7 | <b>lib.fibopt.ru</b><br>Internet   | <1% |
| 8 | <b>maths.nuigalway.ie</b><br>Internet  | <1% |
| 9 | <b>Xinshu Niu. "Preparation, characterization and gas-sensing properties ...</b><br>Crossref | <1% |

10

publications.aston.ac.uk

Internet

&lt;1%

● Excluded from Similarity Report

- Submitted Works database
- Quoted material
- Small Matches (Less than 10 words)
- Bibliographic material
- Cited material
- Manually excluded sources

EXCLUDED SOURCES

|  |            |
|--|------------|
| <b>Eko Hadi Sujiono, Vicran Zharvan, Muthmainnah Muchtar, Sultra Ade Poetra, ...</b> | <b>63%</b> |
| Crossref   |            |
| <b>researchgate.net</b>  | <b>12%</b> |
| Internet   |            |
| <b>Eko Hadi Sujiono, Vicran Zharvan, Sultra Ade Poetra, Muthmainnah Muchtar, ...</b> | <b>12%</b> |
| Crossref   |            |
| <b>Eko Hadi Sujiono, Vicran Zharvan, Muhammad Yusriadi Dahlan, Andi Chaerun...</b>   | <b>11%</b> |
| Crossref   |            |
| <b>Eko Hadi Sujiono, Dirfan Zabrian, Zurnansyah, Samnur, Muhammad Yusriadi ...</b>   | <b>9%</b>  |
| Crossref   |            |
| <b>coek.info</b>   | <b>8%</b>  |
| Internet   |            |
| <b>repository.lppm.unila.ac.id</b>   | <b>7%</b>  |
| Internet   |            |
| <b>repository.uin-suska.ac.id</b>  | <b>7%</b>  |
| Internet   |            |
| <b>Eko Hadi Sujiono, Dirfan Zabrian, Zurnansyah, Samnur, Muhammad Yusriadi ...</b>   | <b>7%</b>  |
| Crossref   |            |



|  |           |
|--|-----------|
| <b>Eko Hadi Sujiono, Awalia Husnul Khatimah, Aisyah Nur Hasanah, Nurul Fitriya...</b>    | <b>6%</b> |
| Crossref   |           |
| <b>iqac.pdpu.ac.in</b>   | <b>6%</b> |
| Internet   |           |
| <b>pure.ed.ac.uk</b>   | <b>5%</b> |
| Internet   |           |
| <b>kaznu.kz</b>  | <b>5%</b> |
| Internet   |           |
| <b>eprints.covenantuniversity.edu.ng</b>   | <b>5%</b> |
| Internet   |           |
| <b>opus4.kobv.de</b>   | <b>5%</b> |
| Internet   |           |
| <b>web.lincoln.edu.my</b>  | <b>5%</b> |
| Internet   |           |
| <b>ur.booksc.eu</b>  | <b>5%</b> |
| Internet   |           |
| <b>mite.ac.in</b>  | <b>4%</b> |
| Internet   |           |
| <b>G. Jayanthi, Sowrirajan Sumathi, V. Andal. "Synthesis and applications of Pero...</b> | <b>4%</b> |
| Crossref   |           |
| <b>Bayezid Baten, Tanvir Manzur. "Masonry chips aggregate as internal curing m...</b>    | <b>4%</b> |
| Crossref   |           |
| <b>Sudhin Chandran, R. Rajesh, M. Dev Anand. "Analysis of mechanical propertie...</b>    | <b>4%</b> |
| Crossref   |           |

|   |    |
|---|----|
| Lavanya Kunduru, N. Yedukondalu, S.C. Rakesh Roshan, Suresh Sripada, M. S...      | 4% |
| Crossref  |    |
| T. Micha Premkumar, Vootla Pushpak, K. Vamsi Krishna, D. Govardhan Reddy ...      | 4% |
| Crossref  |    |
| S. Karthikeyan, M. Periyasamy, A. Prathima, K. Sabariswaran. "Performance a...    | 4% |
| Crossref  |    |
| S. Karthikeyan, M. Periyasamy, A. Prathima, K. Sabariswaran. "Emission analy...   | 4% |
| Crossref  |    |
| S. Arunkumar, K. Suganeswaran, N. Nithyavathy, V.K. Gobinath. "Semi-automa...     | 4% |
| Crossref  |    |
| R. Thirugnanasambantham, T. Elango, K. Elangovan. "Wear and friction chara...     | 4% |
| Crossref  |    |
| N. Raghavendra Naveen, Mallesh Kurakula, Buduru Gowthami. "Process optim...       | 4% |
| Crossref  |    |
| J. Jensin Joshua, A. Abraham Eben Andrews. "Design of experiments to opti...      | 4% |
| Crossref  |    |
| E. Leelakrishnan, M. Sunil Kumar, S. David Selvaraj, N. Sundara Vignesh, T.S. ... | 4% |
| Crossref  |    |
| pmu.edu   | 4% |
| Internet  |    |
| Grzegorz Glodek, Reza Talemi. "An applied approach for estimating fretting fa...  | 3% |
| Crossref  |    |
| science.org   | 3% |
| Internet  |    |

|   |           |
|---|-----------|
| <b>Prakash Jadhav. "Abradable coatings: Design through microstructure based ...</b>         | <b>3%</b> |
| Crossref  |           |
| <b>hal.umontpellier.fr</b>  | <b>3%</b> |
| Internet  |           |
| <b>helda.helsinki.fi</b>  | <b>3%</b> |
| Internet  |           |
| <b>essuir.sumdu.edu.ua</b>  | <b>3%</b> |
| Internet  |           |
| <b>studocu.com</b>  | <b>3%</b> |
| Internet  |           |
| <b>E. H. Sujiono, M. Y. Dahlan, R. A. Imran, A.C. M. Said, S. Samnur. " The Effects ...</b> | <b>3%</b> |
| Crossref  |           |
| <b>research.chalmers.se</b>   | <b>3%</b> |
| Internet  |           |
| <b>solacolu.chim.upb.ro</b>   | <b>3%</b> |
| Internet  |           |
| <b>Wiwik Anggraeni, Rafika Nurmasari, Edwin Riksakomara, Febriliyan Samopa, R...</b>        | <b>3%</b> |
| Crossref  |           |
| <b>tind-customer-agecon.s3.amazonaws.com</b>  | <b>3%</b> |
| Internet  |           |
| <b>pub.epsilon.slu.se</b>   | <b>3%</b> |
| Internet  |           |
| <b>jultika.oulu.fi</b>  | <b>3%</b> |
| Internet  |           |

|  |           |
|--|-----------|
| <b>eprints.unm.ac.id</b>   | <b>3%</b> |
| Internet   |           |
| <b>academica-e.unavarra.es</b>   | <b>3%</b> |
| Internet   |           |
| <b>repository.tudelft.nl</b>   | <b>3%</b> |
| Internet   |           |
| <b>boris.unibe.ch</b>  | <b>3%</b> |
| Internet   |           |
| <b>umpir.ump.edu.my</b>  | <b>3%</b> |
| Internet   |           |
| <b>trepo.tuni.fi</b>   | <b>3%</b> |
| Internet   |           |
| <b>iitg.ac.in</b>  | <b>3%</b> |
| Internet   |           |
| <b>jobrouwers.bwk.tue.nl</b>   | <b>3%</b> |
| Internet   |           |
| <b>bug.medphys.ucl.ac.uk</b>   | <b>3%</b> |
| Internet   |           |
| <b>par.nsf.gov</b>   | <b>2%</b> |
| Internet   |           |
| <b>sail.usc.edu</b>  | <b>2%</b> |
| Internet   |           |
| <b>E. H. Sujiono, R. A. Imran, M. Y. Dahlan, A.C. M. Said, S. Samnur, N. Ihsan. " Inf...</b> | <b>2%</b> |
| Crossref   |           |

|  |    |
|--|----|
| E. H. Sujiono, J. Agus, S. Samnur, K. Triyana. " Effects of Molar Ratios and Sin...  | 2% |
| Crossref   |    |
| N. A. Humairah, D. Sartika, Muris, E. H. Sujiono. " Effect of Molar Ratio on Cry...  | 2% |
| Crossref   |    |
| V Zharvan, Y N I Kamaruddin, S Samnur, E H Sujiono. " The Effect of Molar Rat...     | 2% |
| Crossref   |    |
| Elambalassery G. Jayasree, Sobhana Reshma, Mohanan Aswathy. " Computat...            | 2% |
| Crossref   |    |
| E. H. Sujiono, A.C. M. Said, M. Y. Dahlan, R. A. Imran, S. Samnur. " Influence of... | 2% |
| Crossref   |    |
| pure.rug.nl  | 2% |
| Internet   |    |
| edisciplinas.usp.br  | 2% |
| Internet   |    |
| booksc.theproxy.dev  | 2% |
| Internet   |    |
| scienceopen.com  | 2% |
| Internet   |    |
| Shutong Wang, Hao Xiong, Yunyang Tang, Weilong Zhang, Yumin Zhang, Qing...           | 2% |
| Crossref   |    |
| O. Polat, M. Coskun, P. Roupnova, D. Sobola, Z. Durmus, M. Caglar, T. Sikola, ...    | 2% |
| Crossref   |    |
| Eko Hadi Sujiono, Nurul Fitriyah Mahendi, Abdul Haris, M. Yusriadi Dahlan, Bu...     | 2% |
| Crossref   |    |

|   |     |
|---|-----|
| <b>opus.lib.uts.edu.au</b>  | 2%  |
| Internet  |     |
| <b>phavi.umcs.pl</b>  | 2%  |
| Internet  |     |
| <b>spiral.imperial.ac.uk</b>  | 2%  |
| Internet  |     |
| <b>serval.unil.ch</b>   | 2%  |
| Internet  |     |
| <b>doktori.bibl.u-szeged.hu</b>   | 2%  |
| Internet  |     |
| <b>research.nu.edu.kz</b>   | 2%  |
| Internet  |     |
| <b>repository.escholarship.umassmed.edu</b>   | 2%  |
| Internet  |     |
| <b>dovepress.com</b>  | 1%  |
| Internet  |     |
| <b>Harald Kryvi, Kari Nordvik, Per Gunnar Fjelldal, Mariann Eilertsen, Jon Vidar H...</b> | 1%  |
| Crossref  |     |
| <b>Anhua Wu, Zhanliang Wang, Bo Wang, Xiaolei Ban, Linwen Jiang, Jun Xu, Shuj...</b>      | 1%  |
| Crossref  |     |
| <b>astesj.com</b>   | <1% |
| Internet  |     |
| <b>jglobal.jst.go.jp</b>  | <1% |
| Internet  |     |

|                              |     |
|------------------------------|-----|
| <b>doaj.org</b>              | <1% |
| Internet                     |     |
| <b>getjson.sid.ir</b>        | <1% |
| Internet                     |     |
| <b>ojs.bilpublishing.com</b> | <1% |
| Internet                     |     |
| <b>jnep.sumdu.edu.ua</b>     | <1% |
| Internet                     |     |
| <b>academic.oup.com</b>      | <1% |
| Internet                     |     |
| <b>sciencerepository.org</b> | <1% |
| Internet                     |     |