Machine Learning im CAE

Saxsim 2023

DEDT

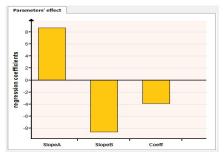
Cornelia Thieme Manager Presales DACH Hexagon Munich



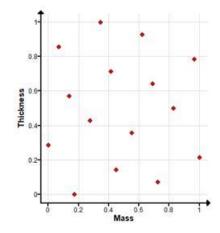
ODYSSEE – Overview

- From available analysis, test results or measurements, predict responses for further data points
- ODYSSEE delivers the response in seconds
- Predict results values, curves and animations
- Improve parameters of manufacturing processes
- Input: csv files
- Can use images instead of parameters
- Easy-to-use GUI
- Scripting possible
- Create and improve DOE
- Plot tool for correlation, PCA, heat map, etc.
- Optimization, e.g. adapt analysis model to test result curve



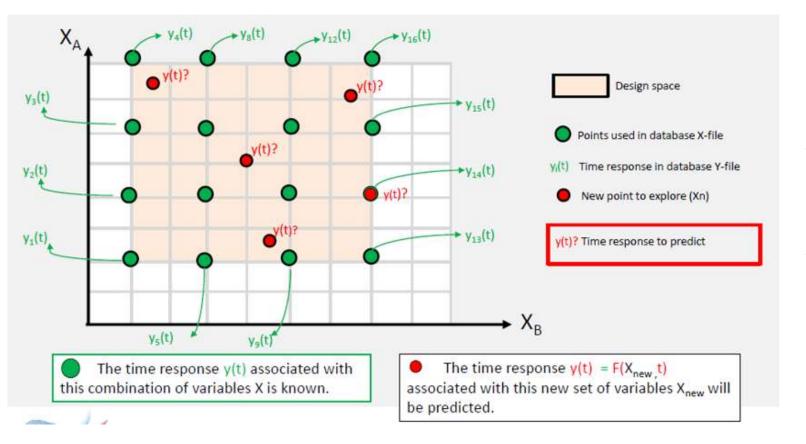


File Export Tools Preferences Help





Task Formulation

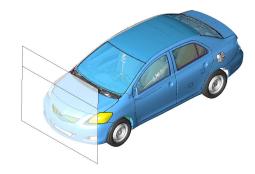


Input: Learning base F(x) = Y (Existing analysis or test data)

Output: $F(x_{new}) = ?$

Y can be a curve Y(t)





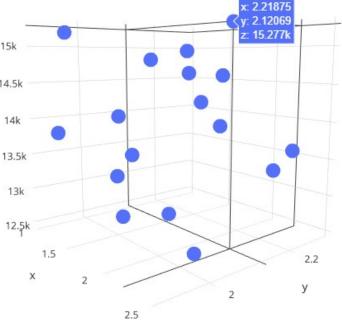
Source Model : https://www.ccsa.gmu.edu/models/2010-toyotayaris/

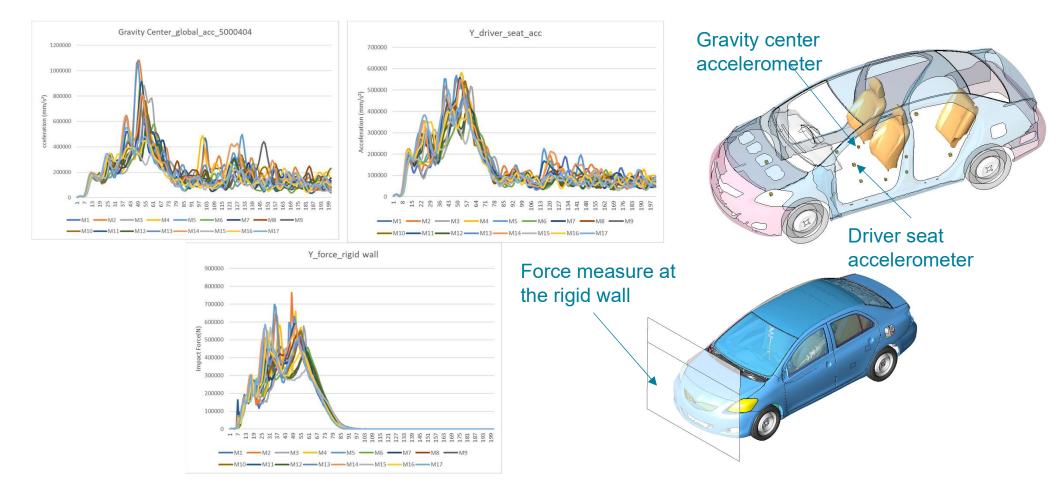
DOE of 17 runs

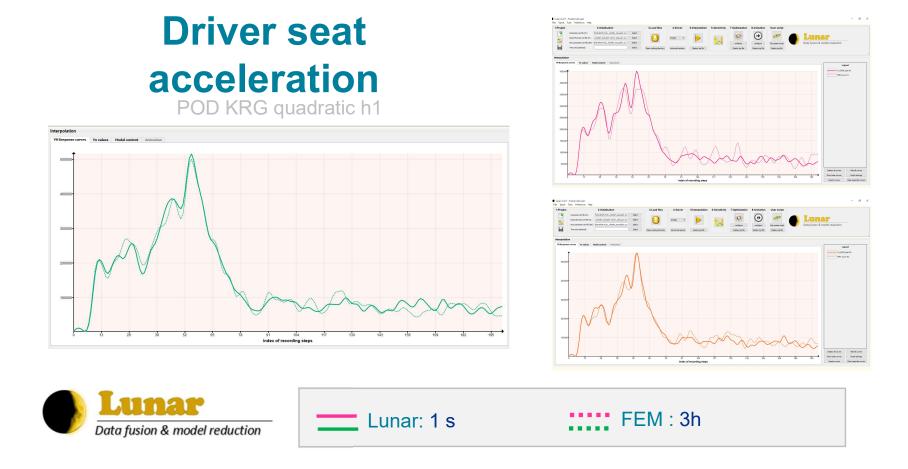
3 Model parameters: Rail inner thickness => X1 Floor support thickness => X2 Velocity => X3	
Output channels: Driver seat acceleration=> Rigid wall Force => Y2 Gravity center acceleration Y3	
Finite Elements	Lunar
3h per simulation	2 seconds

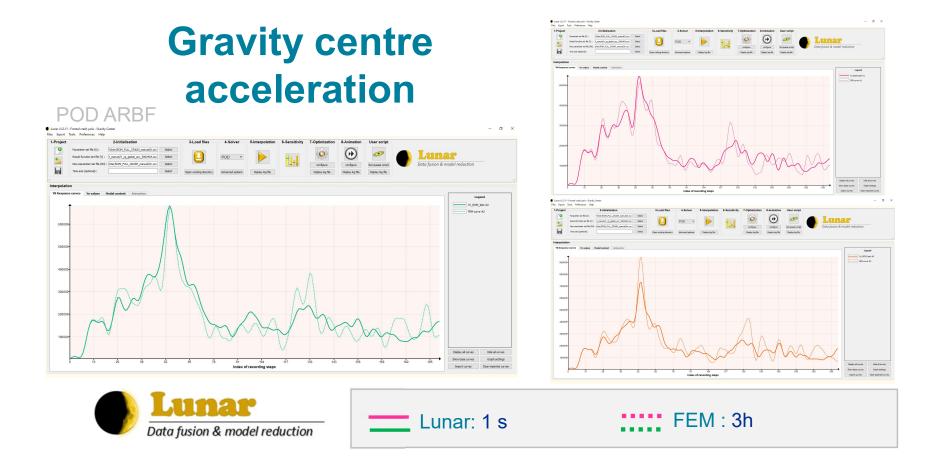
17th

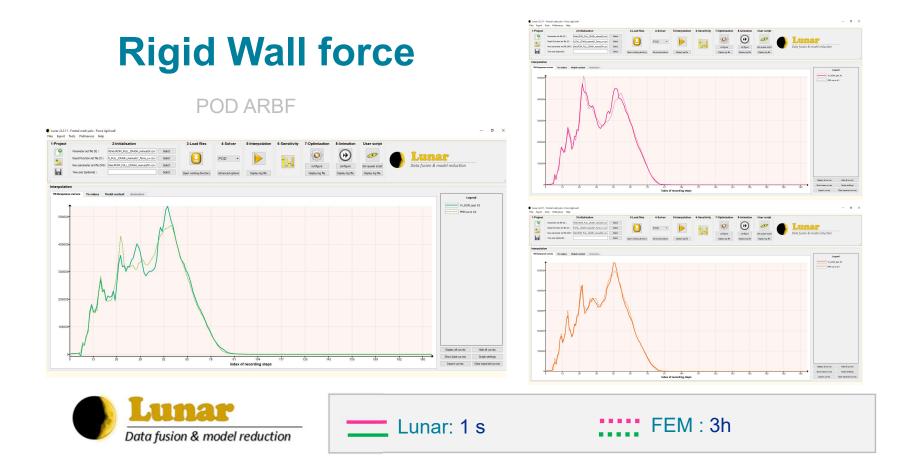
	Rail inner thickness (mm)	Floor support thickness (mm)	Velocity (mm/s)
M1	1,00	1,94	13772,80
M2	1,09	2,16	14814,20
M3	1,19	2,05	13078,50
M4	1,28	2,27	14119,90
M5	1,38	1,91	15161,30
M6	1,47	2,13	12500,00
M7	1,56	2,02	13541,40
M8	1,66	2,24	14582,80
M9	1,75	1,97	12847,10
M10	1,84	2,19	13888,50
M11	1,94	2,08	14929,90
M12	2,03	2,30	13194,20
M13	2,13	1,90	14235,60
M14	2,22	2,12	15277,00
M15	2,31	2,01	12615,70
M16	2,41	2,23	13657,10
M17	2,50	1,96	14698,50



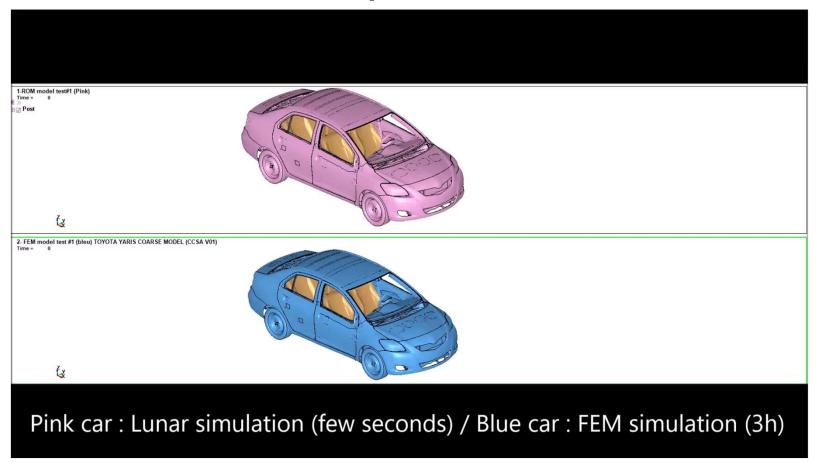








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Source Model: https://www.ccsa.gmu.edu/models/2010-toyota-yaris/

Romax-Odyssee Example

Prediction of contact stress on tooth gear of input Gear set of electric vehicle powertrain GBTE

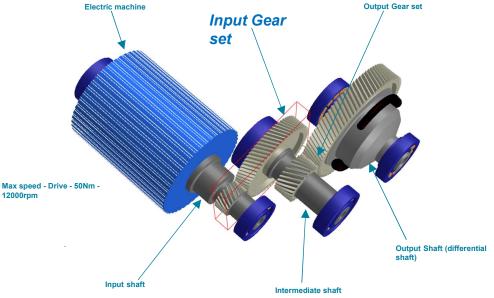
Parameters (surface modifications) :

- Lead slope modification (µm)
- > Involute slope modification (μ m)

Outputs:

- Contact Stress max (Mpa)
- >Khbeta (design parameter)
- Repartition of contact stress over tooth surface





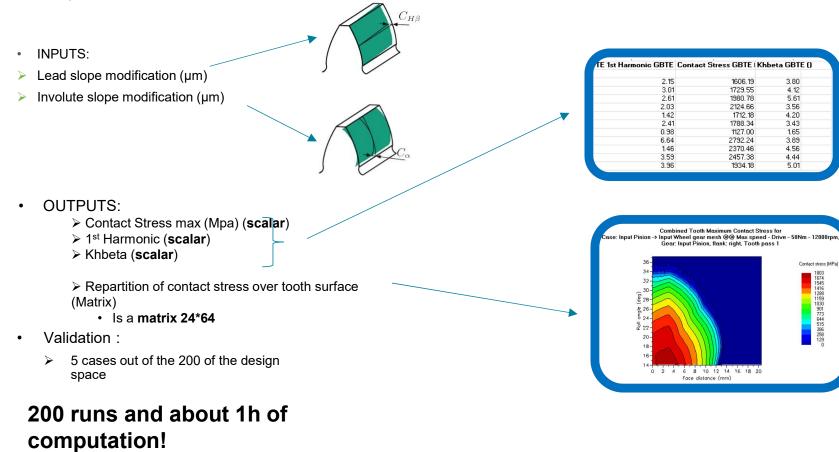
Requires 2000 runs and about 10h-15h of computation time !



Romax-Odyssee Example

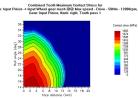
Prediction of contact stress on tooth gear of input Gear set of electric vehicle powertrain GBTE







Romax-Odyssee Example



Contact stress repartition



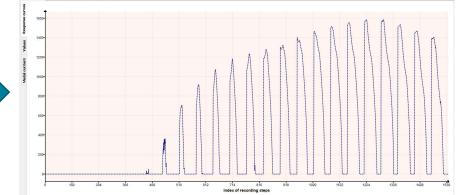
X Values (Face distance (mm))

0,0.3254,0.65079,0.97619,1.302,1.627,1.952,2.278,2.603,2.929,3.254,3.579,3.905,4.230,4.556,4.881,5.206,5.532,5.857,6.183,6.508,6.83: Y Values (Roll angle (deg))

14.056,15.064,16.072,17.080,18.087,19.095,20.103,21.111,22.119,23.126,24.134,25.142,26.150,27.157,28.165,29.173,30.181,31.189,32.19(Z Values (Contact stress (MPa)) 2449.514087, 2461.796679, 2423.651936, 2537.508336, 2555.621115, 2558.316949, 2570.230554, 2582.626149, 2572.335439, 2577.513274, 25 2448.718654, 2409.879298, 2371.804298, 2358.165039, 2375.294009, 2391.998292, 2403.176524, 2414.581155, 2420.340809, 2424.755989, 24 2449.119341, 2366.899756, 2322.984933, 2281.277822, 2241.976516, 2211.259437, 2227.958014, 2245.355826, 2257.145382, 2268.269467, 22 2357.542494, 2320.278146, 2281.772747, 2239.860468, 2194.537887, 2149.706633, 2108.868207, 2067.440628, 2076.427978, 2093.591909, 26 2295.418816, 2262.196241, 2228.101476, 2190.941313, 2151.034571, 2109.302179, 2062.214016, 2014.435122, 1971.152741, 1927.747141, 19 2223.387475, 2193.565358, 2163.209277, 2129.957168, 2094.444834, 2057.271441, 2015.610341, 1973.522831, 1924.596022, 1874.509438, 18 2141.362283, 2114.567872, 2087.559153, 2057.656026, 2025.836374, 1992.447526, 1955.158026, 1917.675756, 1873.955391, 1829.599384, 17 2048.800753, 2024.837666, 2000.996157, 1974.117095, 1945.581970, 1915.485098, 1881.829997, 1848.139055, 1808.614689, 1768.846828, 17 1944.723057, 1923.551637, 1902.863376, 1878.851475, 1853.402724, 1826.325723, 1795.860968, 1765.402017, 1729.413474, 1693.432405, 16 1827.517828, 1869.352360, 1791.967667, 1770.789608, 1748.395755, 1724.229551, 1696.716392, 1669.278864, 1636.512953, 1683.651892, 15 1695.689463, 1680.131509, 1666.391232, 1648.125459, 1628.91333, 1607.689211, 1583.482559, 1558.583485, 1528.315373, 1498.747066, 1 4543.988149, 1532.555359, 1523.13234, 1559.735737, 1492.258469, 1174.16522, 1452.425975, 1531.678624, 1403.268492, 1376.818409, 13 1368.168131, 1361.074224, 1357.248755, 1345.565450, 1333.949853, 1319.380830, 1300.728193, 1282.887092, 1257.371560, 1234.223351, 11 1156.884173, 1155.039718, 1159.467692, 1151.895922, 1145.749157, 1135.645980, 1120.373758, 1106.968498, 1083.344100, 1064.318663, 1 4 889.315806, 892.108716, 910.348110, 907.251664, 909.221377, 906.123154, 894.534259, 888.603437, 865.327529, 852.972656, 793.584904, 478.254156, 414.266646, 557.580006, 541.085750, 547.252563, 577.098475, 551.897264, 583.548279, 543.536574, 559.653831, 457.984796, $\begin{array}{c} 476.2-541.05, \ 144.2-60046, \ 537.2-604065, \ 341.4-63.796, \ 347.42.12-553, \ 377.696475, \ 531.637.642, \ 532.5-637.6475, \ 531.637.642, \ 532.5-637.647, \ 532.6472, \ 531.637.647, \ 531.647, \$

A matrix 24*64





A vector 1*1536

Repartition of contact stress over tooth surface



Romax-Odyssee Example Validation: Comparison of stress distribution results between Romax and Odyssee results ROMAX res. input wheel 65 ROMAX res. input wheel 83 ROMAX res. input wheel 56 ROMAX res. input wheel 35 ROMAX res. input wheel 13 -1/50 - 1500 (deg) G 30 -(deg) affire 25 angle 522 inan alpra olgne 22 /50 B To . TE. 20 -- 250 15 -face_distance (mm) face_distance (mm) face_distance (mm) face_distance (mm) face_distance (mm) Romax results LUNAR res. input wheel 56 LUNAR res. input wheel 35 LUNAR res. input wheel 13 LUNAR res. input wheel 65 LUNAR res. input wheel 83 - 2800 - 2400 (deg) 30 (6ap) (5₂, 30 (6a) əlbu 25 alge 22 algle 22 albus E. HD. face_distance (mm) face_distance (mm) face_distance (mm) face_distance (mm) face_distance (mm) Odyssee results 0 0 HEXAGON VERY GOOD RESULTS

Romax-Odyssee Example

Comparison between Romax and Odyssee

	1st Harmonic			
	ROMAX result	LUNAR prediction	Error	
cas 13	1.8905	1.8909	0.02%	
cas 35	4	3.9956	-0.11%	
cas 56	2.0804	2.1348	2.61%	
cas 65	2.2009	2.1655	-1.61%	
cas 83	3.014	3.011	-0.10%	
	Max contact stress			
	ROMAX result	LUNAR prediction	Error	
cas 13	1587.71	1585.84	-0.12%	
cas 35	2458.11	2458.42	0.01%	
cas 56	1723.15	1724.84	0.10%	
cas 65	1676.21	1675.7	-0.03%	
cas 83	1837.91	1838.7	0.04%	
	Khbeta			
	ROMAX result	LUNAR prediction	Error	
cas 13	3.4819	3.477	-0.14%	
cas 35	4.682	4.672	-0.21%	
cas 56	4.2957	4.3091	0.31%	
cas 65	3.6167	3.6436	0.74%	
cas 83	4.6959	4.6994	0.07%	







Romax-Odyssee Example

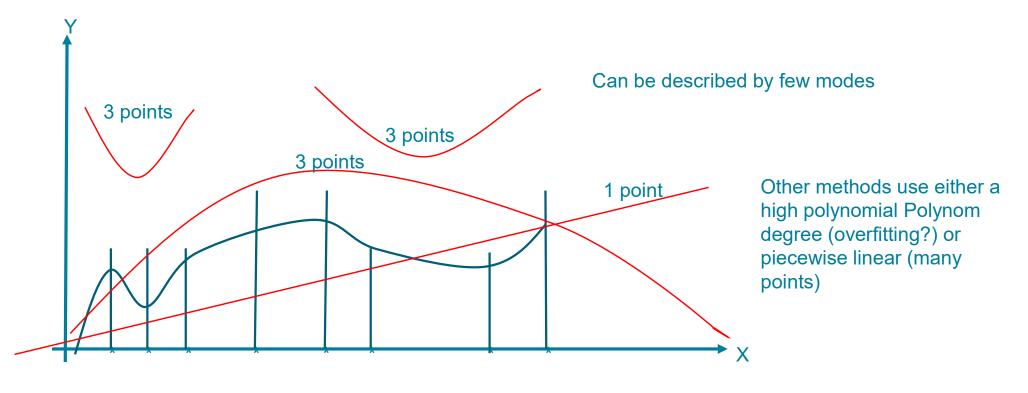
Conclusion:



- Lunar gives very good prediction of ROMAX results with a maximum error of 2% in this case with less runs and less calculation time (10h vs 1h).
- With the help of Lunar it's now possible to reduce the design time and calculation without losing the precision of the calculus
- The process is very simple and can be in ROMAX to build a databases of gearbox configuration. Because with the time available for the results of one configuration it's possible to explore 10-15 configurations.



Why does the Modal Method Require Less Data Points?



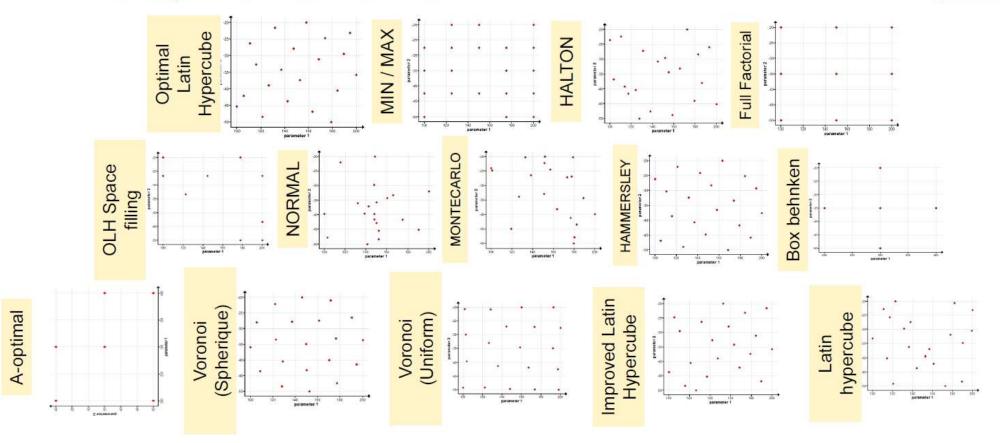
Odyssee uses reduced order models and typically represents the model by its Eigenmodes.



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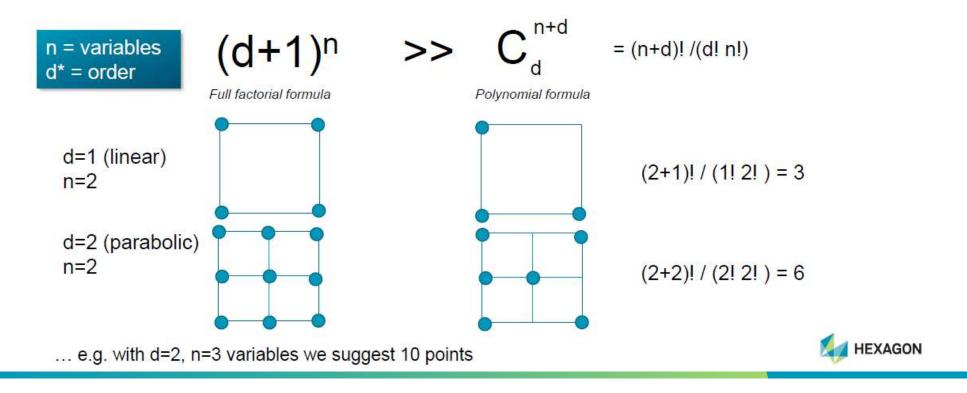
DOE examples with the different methods





DOE tool: Minimum number of sampling points

The number of sample depends on the budget available to run simulations. We recommend you to use a polynomial formula (order d=2) to estimate the number of sampling point. But if the number of variables **n** is high, we suggest a full factorial formula.



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Image Based

Use of Past Experience to Predict New Outcomes

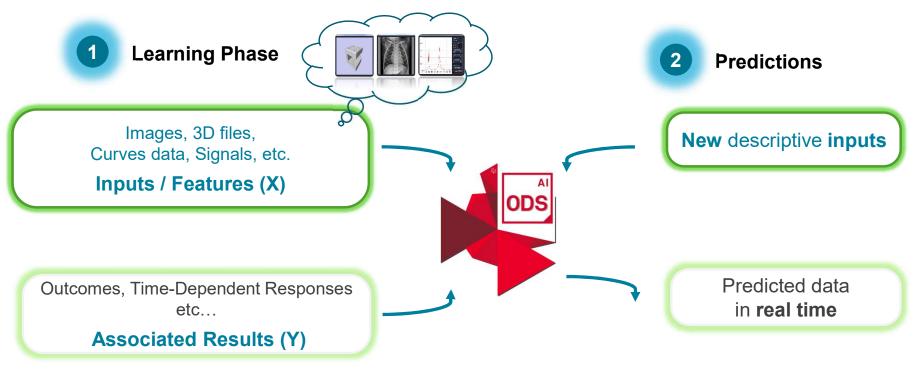
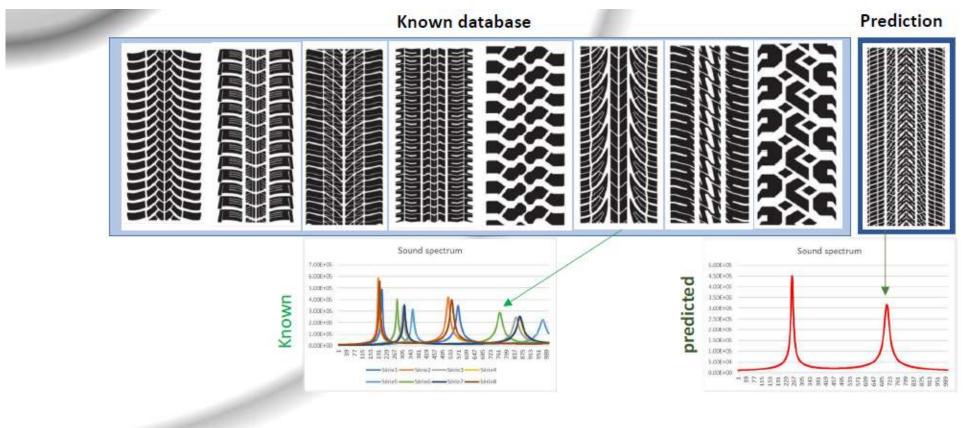




Image Based Learning: Predict Sound Pressure for Tire Profile

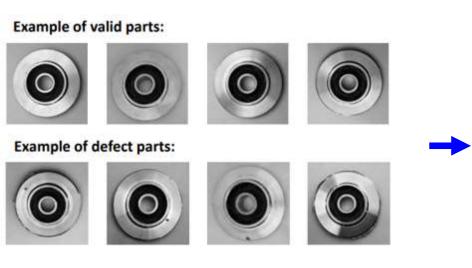


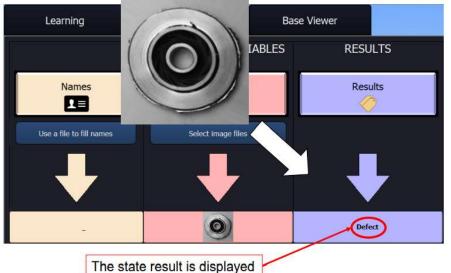


Real-Time Product Quality Inspection

A-Eye is not only used for CAE, but also many other applications



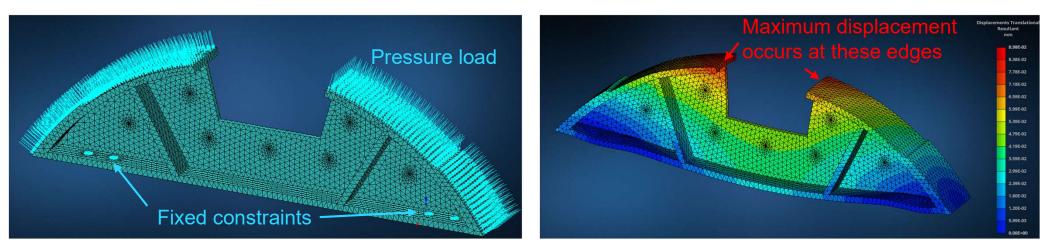






Bracket with Holes – Predict Maximum Displacement from Numbers or Images

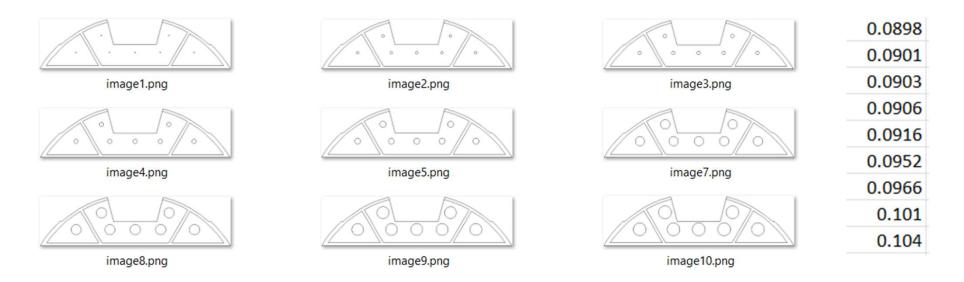
- The diameter of the holes is variable
- Predict the maximum displacement for different hole diameters





Bracket with Holes – Predict Maximum Displacement from Numbers or Images

Learning base: Images and corresponding max. displacement values



Prediction: Predict max. displacement value for new image



Thank you for listening! Contact:

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