

We are IntechOpen, the world's leading publisher of Open Access books Built by scientists, for scientists

6,400

Open access books available

174,000

International authors and editors

190M

Downloads

Our authors are among the

154

Countries delivered to

TOP 1%

most cited scientists

12.2%

Contributors from top 500 universities



WEB OF SCIENCE™

Selection of our books indexed in the Book Citation Index
in Web of Science™ Core Collection (BKCI)

Interested in publishing with us?
Contact book.department@intechopen.com

Numbers displayed above are based on latest data collected.
For more information visit www.intechopen.com



Chapter

Sol-Gel Production of Semiconductor Metal Oxides for Gas Sensor Applications

*Walid Belaid, Amina Houimi, Shrouk E. Zaki
and Mohamed A. Basyooni*

Abstract

As they are widely utilized in industries including the food packaging industry, indoor air quality testing, and real-time monitoring of man-made harmful gas emissions to successfully combat global warming, reliable and affordable gas sensors represent enormous market potential. For environmental monitoring, chemical safety regulation, and many industrial applications, the detection of carbon monoxide (CO), carbon dioxide (CO₂), nitrogen dioxide (NO₂), and methane (CH₄) gases is essential. To reliably and quantitatively detect these gases, much-improved materials and methods that are adaptable to various environmental factors are needed using low-cost fabrication techniques such as sol-gel. The advantages of employing metal oxide nanomaterials-based chemoresistive for creating high-performance gas sensors are shown by key metrics such as selectivity, sensitivity, reaction time, and detection. The primary sensing methods are also grouped and thoroughly covered. In light of the current constraints, anticipated future developments in the field of sol-gel nanomaterial-based chemoresistive gas sensors are also highlighted.

Keywords: gas sensor, sol-gel, nanowires, semiconductor metal oxides, thin film

1. Introduction

The sol-gel method has been a topic of interest since its inception as a chemical method for creating glasses at lower temperatures than traditional melting processes. Achieving homogeneity in complex compositions was a requirement that was met by controlling the hydrolysis and condensation reactions of various precursors using different chemical strategies. The method's versatility and precision in controlling material composition, morphology, and properties have made it highly attractive for various applications, such as catalysts, sensors, optics, and energy conversion devices. A wide variety of materials, including inorganic membranes, monolithic glasses and ceramics, thin films, ultrafine powders, and hybrid materials, are frequently produced using the sol-gel process. The hydrolysis of a precursor solution yields suspended colloidal particles as the foundation of the sol-gel technique. Subsequent condensation of the particles leads to the formation of a gel-like substance, which

can be further processed to produce the desired material [1–3]. In recent years, the sol-gel technique has emerged as a promising method for depositing gas sensors. This technique offers several advantages over other deposition methods, including low-temperature processing, high purity of the deposited material, and the ability to control the thickness and porosity of the film. Sol-gel-based gas sensors have been used in a wide range of applications, including environmental monitoring, automotive exhaust detection, and medical diagnostics [4–12].

Gas sensors have emerged as an indispensable technology in various industries due to their ability to detect and measure different gases in different environments. For instance, in the petrochemical industry, the detection of hazardous gases such as CO [13, 14], CO₂ [15–19], NO₂ [20, 21], and CH₄ [22, 23] is critical to maintaining safe working conditions and avoiding catastrophic accidents. Similarly, food processing industries require gas sensors to monitor for hazardous gases, such as carbon dioxide, that can accumulate in confined spaces and pose a serious threat to worker safety. Environmental monitoring also relies on gas sensors to detect pollutants and greenhouse gases, like CO₂ and CH₄, that contribute to climate change [24]. In medical applications, gas sensors are used for monitoring gas concentrations in breath analysis and anesthesia delivery. Every year, approximately 3.8 million people suffer from serious and potentially deadly illnesses caused by air pollution. Additionally, household pollution is responsible for roughly 20% of cardiovascular and stroke-related fatalities [25]. Therefore, the importance of gas sensors in different applications cannot be overstated, as they play a significant role in protecting human health and safety [26–32].

The purpose of this chapter is to offer a broad overview of gas sensors prepared using the sol-gel technique for the detection of CO, CO₂, NO₂, and CH₄ gases based on metal oxides. The chapter will provide an introduction to the fundamental principles of gas sensing, the properties of sol-gel films, and the mechanisms of gas detection. Recent advancements in sol-gel technology for the deposition of gas sensors, including the use of various precursors, dopants, and modifiers, will also be discussed. The references cited in this chapter represent a selective but informative collection of papers that describe the fundamental principles of synthesis choices. The goal of the chapter is to offer readers an essential and comprehensive overview of gas-sensing applications using the sol-gel method.

2. Gas sensor classification

Gas sensors can be broadly categorized based on their gas-sensing materials and response. The primary types include optical, electrochemical, and electrical sensors, as demonstrated in an overview of gas sensor classification depicted in **Figure 1**. Optical gas sensors use light to detect the presence of gases by measuring changes in light absorption or scattering [33, 34]. In contrast, electrochemical gas sensors use a chemical reaction to produce an electrical signal that can be measured and interpreted as the concentration of gas [35]. On the other hand, electrical gas sensors use a change in electrical resistance to indicate the presence of a gas by reacting with it and altering its electrical properties [36].

In addition to the gas sensor types mentioned above, a range of additional sensor technologies exists for gas detection purposes, as summarized in **Table 1** which includes information on the principle of detection and typical gases detected for various gas sensor technologies.

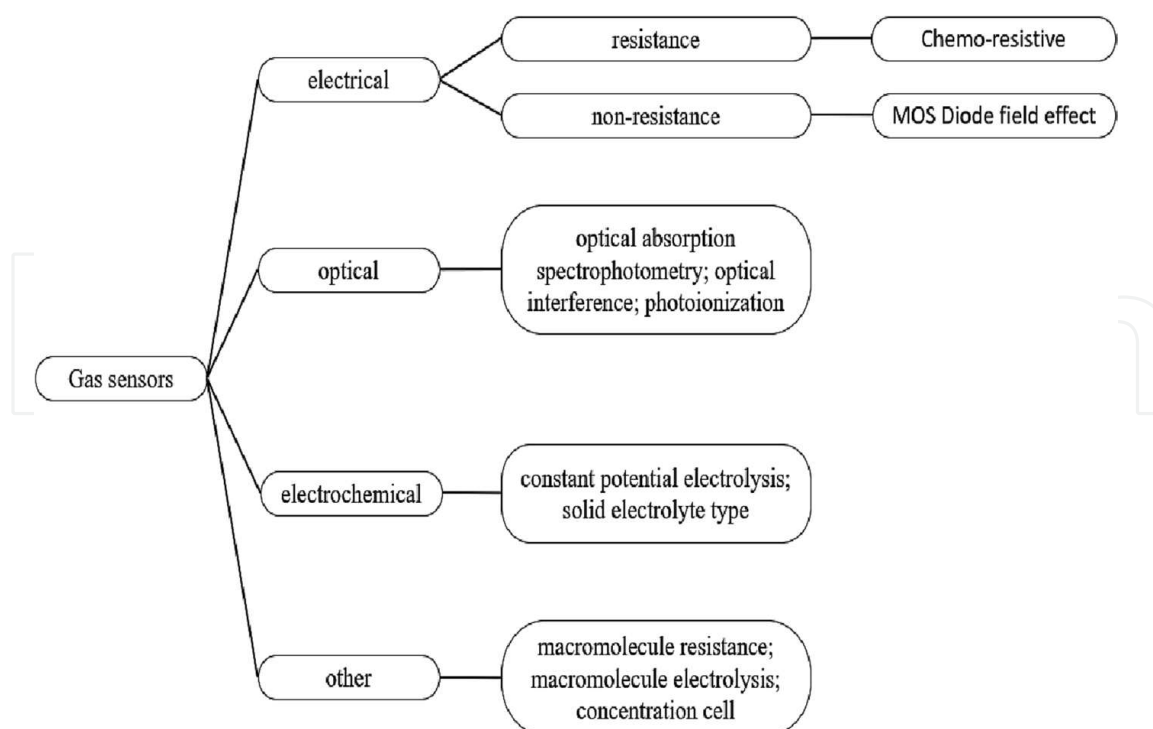


Figure 1.
Overview of gas sensor classification.

Gas sensor technology	Principle of detection	Typical gases detected
Optical	Light absorption or scattering	Carbon monoxide, carbon dioxide, nitrogen dioxide, ozone, sulfur dioxide, volatile organic compounds
Electrochemical	Chemical reaction producing an electrical signal	Carbon monoxide, nitrogen dioxide, hydrogen sulfide, sulfur dioxide, chlorine, ozone
Electrical	Change in electrical resistance	Carbon monoxide, methane, propane, hydrogen, natural gas
Conductometric	Change in electrical conductivity	Flammable and explosive gases
Thermal Conductivity	Change in thermal conductivity	Hydrogen, helium
Piezoelectric	Change in mechanical stress	Volatile organic compounds, other gases
Surface Acoustic Wave	Change in mass or conductivity	Toxic and explosive gases
Photoionization	Ionization of gas molecules by ultraviolet light	Volatile organic compounds, other gases
Solid-state	Change in electrical conductivity or resistance	Carbon monoxide, nitrogen dioxide, methane

Table 1.
Classification of gas sensor technologies based on the principle of detection, with examples of typical gases detected.

Currently, there is an extensive research focused on the development of electrical nanosensors with enhanced performance [37–39]. One type of electrical nanosensor is the resistive gas sensor [40], which is an electronic device that alters its electrical

resistance according to the surrounding gas ambient. Resistive gas sensors are categorized into two types based on their operating principle: chemical and physical [41]. Physical resistive gas sensors are capable of detecting changes in the physical properties of the gas, such as temperature, pressure, or mass, while chemoresistive gas sensors [42] employ a sensing layer to interact with the target gas. Although the fabrication and optimization of resistive gas sensors remain challenging due to the complexity of the materials involved and the interactions between the gas and sensing layer, chemoresistive sensors are widely used for gas detection due to their high sensitivity and selectivity. They offer several advantages, such as low cost, low power consumption, and miniaturization capability, making them suitable for various portable and wearable applications. Chemoresistive sensors are also highly sensitive and selective toward specific gases, enabling them to detect even low concentrations of gases [43]. In the next section, we will delve deeper into the mechanisms and applications of chemoresistive gas sensors, which will shed more light on their importance in the field of gas sensing.

3. Chemoresistive gas sensors: mechanisms, advantages, and applications

Chemoresistive gas sensors utilize changes in the electrical conductivity or resistance of the sensing material to detect various chemical or gaseous analytes. Typically, the sensing material is composed of a semiconductor made from a metal oxide, which may be classified as either p-type or n-type.

In n-type gas-sensing materials, the presence of gas molecules leads to the formation of surface states, which capture electrons from the conduction band and reduce the free carrier concentration, increasing resistance. The magnitude of this change in resistance depends on several factors, including the concentration and type of gas, the temperature, and the properties of the sensing material. In p-type gas-sensing materials, the presence of gas molecules leads to the release of holes from the valence band, which increases the free carrier concentration and result in a decrease in resistance [44]. As with n-type sensing materials, the magnitude of this change in resistance depends on several factors, including the concentration and type of gas, the temperature, and the properties of the sensing material [45].

Both n and p types of gas-sensing materials can be used in chemoresistive gas sensors to detect a wide variety of gases and chemical analytes. The performance of these sensors can be affected by factors such as the method of sensing material deposition, the type of sensing material used, and the operating temperature. However, ongoing research in this area continues to improve the sensitivity, selectivity, and other performance characteristics of chemoresistive gas sensors [46]. Additionally, creating a junction between p-type and n-type oxide semiconductors using various contact arrangements can offer innovative approaches to developing gas sensors as reported in an excellent review on nanoscale metal oxide-based heterojunctions for gas sensing by Miller et al. [47]. Chemoresistive gas sensors offer several advantages, such as simplicity, low cost, and potential for miniaturization. Compared to other gas sensors, they do not require reference electrodes, which can complicate the sensor design and increase the production cost. Additionally, chemoresistive gas sensors offer fast response times and can detect gases over a wide concentration range [38, 48]. However, chemoresistive gas sensors may have some limitations compared to other types of sensors. For instance, they may not offer the same level of selectivity as electrochemical sensors, which use a chemical reaction to detect specific gases.

Additionally, chemoresistive gas sensors may not be able to detect certain types of gases that are detectable using optical sensors, which use light to detect changes in the concentration of gases. Despite these limitations, chemoresistive gas sensors are widely used in a range of applications, including medical diagnosis [49], environmental monitoring [50], and industrial safety [51]. Ongoing research continues to improve the sensing performance and capabilities of chemoresistive gas sensors, making them a promising option for gas detection in various fields.

4. Gas sensing operating temperatures

Temperature is a crucial aspect of gas sensing and has a significant impact on the performance of gas sensors. The sensitivity and selectivity of gas sensors vary depending on the temperature range in which they operate. Operating temperatures that are high can heighten the sensitivity and reaction rates of gas sensors. However, they may lead to thermal drift and instability. On the other hand, low operating temperatures can improve sensor stability but decrease sensitivity and response time. Due to their larger bandgap, metal oxide sensors typically require high operating temperatures between 100 and 450°C for surface redox reactions and reaction kinetics to facilitate sensing measurements [52, 53]. Nevertheless, this high-temperature operation has limitations in terms of energy conservation, application, and potential hazards such as gas explosions and sensor instability. Therefore, operating gas sensors at room temperature is highly desirable to minimize the risk of a gas explosion, decrease energy consumption, increase sensor life, and enable integration into smartphone devices [25].

The two dimensional transition metal dichalcogenides [54, 55] and low-dimensional structures [56] generally operate at lower temperatures compared to metal oxide sensors, typically in the range of 25–200°C. This lower-temperature operation can offer advantages such as reduced power consumption, improved stability, and wider application in portable devices. However, it can also lead to lower sensitivity and slower response times compared to sensors operating at higher temperatures. Therefore, understanding and optimizing the operating temperature of gas sensors is crucial for achieving accurate and reliable gas detection. The gas-sensing performance of sol-gel deposited gas sensors is highly dependent on the operating temperature, which affects the sensor's sensitivity, selectivity, response time, recovery time, and ability to detect specific gases. **Table 2** summarizes the advantages and disadvantages of different gas-sensing operating temperatures.

5. Metal oxides nanomaterials for gas-sensing applications

The development of gas-sensing materials with high sensitivity and selectivity has been a significant research focus in recent years. Among the various synthesis methods, the sol-gel technique has gained important attention as a promising approach for depositing different types of materials onto various substrates. A schematic view of the sol-gel process for the development of ZnO-based films is given in **Figure 2**. Sol-gel processing offers several advantages, such as low-temperature processing, precise control over the deposited material's composition and morphology, and scalability. By tailoring the deposition parameters and optimizing the material properties, sol-gel-deposited gas-sensing materials have shown superior sensing performance compared to conventionally synthesized materials.

Temperature	Advantages	Disadvantages
Low	<ul style="list-style-type: none"> Increases efficiency and lifespan of some electronic and mechanical components Improves stability and accuracy of some sensors Reduces risk of thermal runaway and fire hazards in some applications 	<ul style="list-style-type: none"> Increases viscosity or freezing of some fluids Reduces battery capacity Increases susceptibility to condensation and moisture Some materials become brittle or lose their elasticity
Room Temperature	<ul style="list-style-type: none"> Most convenient and cost-effective option Most components are designed and tested for room-temperature operation Many sensors and instruments optimized for performance and stability at this range Comfortable and safe for human operators 	<ul style="list-style-type: none"> Reduced sensitivity or selectivity of some sensors Increased noise or drift in some electronic components Reduced efficiency or performance in some energy conversion systems
High	<ul style="list-style-type: none"> Increases efficiency and power density of some energy conversion systems Improves performance and sensitivity of some sensors Reduces risk of contamination or corrosion in some applications 	<ul style="list-style-type: none"> Increases thermal stress and mechanical wear on some components Reduces the lifetime and stability of some sensors and electronic devices Increases risk of thermal runaway or fire hazards in some systems Requires specialized materials and thermal management, which increases the cost and complexity of the system

Table 2.
Advantages and disadvantages of different gas-sensing operating temperatures.

Metal oxide nanomaterials deposited by the sol-gel method have been used for the detection of a wide range of gases, including toxic gases, flammable gases, and environmental pollutants. These sensors have several advantages, including high sensitivity, fast response time, low-power consumption, and the ability to operate at room temperature [57, 58]. Metal oxide-based gas sensors have been extensively studied and are currently the most investigated type of gas sensor. Recently, there has been a growing trend in using these materials with sizes ranging from 1 to 100 nm for gas sensing due to their size-dependent properties [59, 60]. These nanomaterials possess unique mechanical, optical, electrical, catalytic, and magnetic properties, and have high surface area per unit mass with new emerging physical and chemical properties. As the size of the material decreases, the specific surface area and surface-to-volume ratio increase significantly. Additionally, the size and geometry of the semiconductor nanomaterials can affect the movement of electrons and holes. The greenhouse gases sensors are largely studied using metal oxide materials.

5.1 Carbon dioxide

Gas sensors can be broadly categorized based on their gas-sensing materials and response. The primary types include optical, electrochemical, and electrical

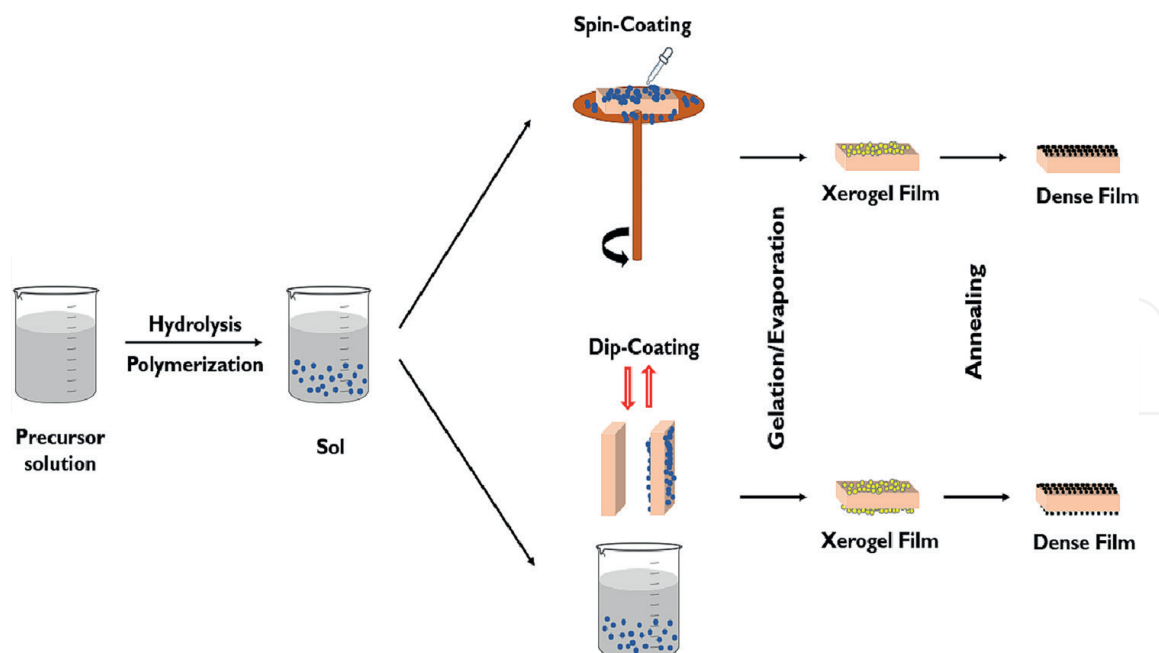


Figure 2.
Schematic of sol-gel process for ZnO thin film deposition.

sensors, as demonstrated in **Table 1**. CO₂ emissions contribute significantly to global warming and climate change, making it crucial to detect and regulate its emission. Metal oxide-based CO₂ sensors can be cost-effective and efficient to measure CO₂ levels even at room temperature (**Table 3**). Nanostructured nickel ferrite (NiFe₂O₄) thin films were tested as liquefied CO₂ gas sensors at a low temperature of 27°C [66]. The thin films, deposited using the spin-coating technique, had 1.3 sensitivity at 1000 ppm CO₂ levels with 100 and 400 s as response and recovery time, respectively. Panday et al. [61] tested another metal oxide for CO₂ detection. Sb-doped SnO₂ nanostructured thin films were deposited using the same technique with a 450°C annealing temperature. At room temperature (30°C), the nondoped SnO₂ thin film exhibits an optimum gas response of 78.5%.

Material	Shape	Concentration (ppm)	Response (R)/ Sensitivity(S)	Response/ Recover time	Temperature (°C)	Ref.
SnO ₂ :Sb	Nanostructured thin films	—	1.78 (R)	2.6/5.8 s	30	[61]
ZnO/Na	Nanostructured thin film	50	81.9 (R)	283/472 s	RT	[62]
TiO ₂ :PANI	Thin film	1000	53 (R)	9.2/5.7 min	30	[63]
Y@ ZnO: CdO	Thin film	500	9 (R)	4/2 s	RT	[64]
SnO ₂ :Co ₃ O ₄	Nanocomposite	—	13.68 (R)	2/12 s	30	[18]
PrFeO ₃	Nanopowder	1000	8.44 (R)	—	160	[65]
NiFe ₂ O ₄	Nanostructured thin films	1000	1.3 (S)	100/400 s	27	[66]

Table 3.
Comparison of metal oxides based-CO₂ gas sensing performance.

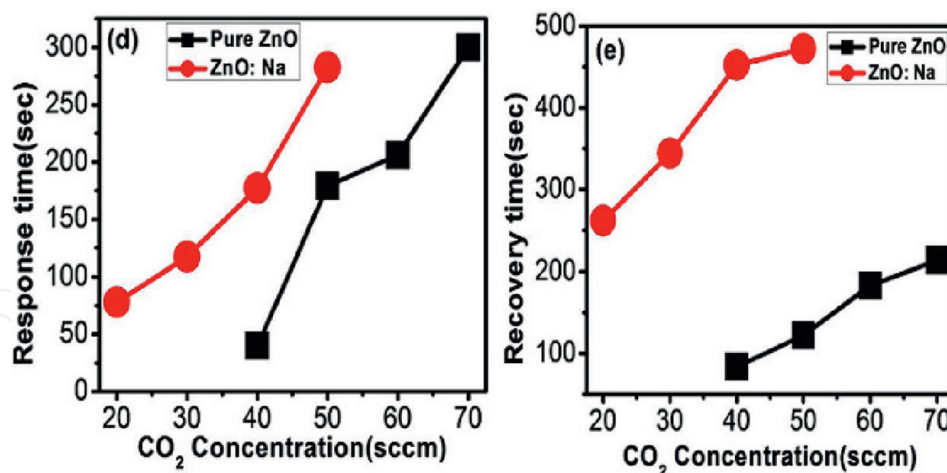


Figure 3. Response/recovery time of ZnO and Na-ZnO-based CO₂ gas sensors [62].

Y-doped-ZnO: CdO nanocomposite thin films prepared by sol-gel spin coating technique also proved its efficiency for CO₂ detection [64]. With their cauliflower-like morphology, these metal oxides showed a sensor response of nine at room temperature. A mixture of two metal oxides was also used for the detection of CO₂ gas in the work presented by Joshi et al. [18]. The nanocomposite porous mixture of SnO₂-Co₃O₄ (1:2) thin films showed a high response of 13.68 at a temperature of 30°C compared to the other used ratios. Response/recovery time is an important parameter indicating how fast the sensor can detect the gas, for instance, toward CO₂ as it is the most important greenhouse gas **Figure 3** for ZnO [62].

5.2 Carbon monoxide

CO gas detection is crucial in protecting against the potentially deadly effects of carbon monoxide poisoning, which can be caused by the incomplete combustion of fossil fuels. Early detection can save lives and prevent serious health consequences, making CO gas detection a vital component of any safety plan. Metal oxides synthesized using the sol-gel technique were largely investigated for CO-sensing properties (see **Table 4**).

Material	Shape	Concentration (ppm)	Response (R)/ Sensitivity(S)	Response/ Recover time	Temperature	Ref.
SnO ₂ :Sb	WO ₃	50–500	1.01–5.67 (S)	200°C	200°C	[67]
ZnO/Na	In/Pd@SnO ₂	1	3 (R)	15/22 s	140°C	[68]
TiO ₂ :PANI	TiO ₂ :CeO ₂	400	16.1 (R)	32/45 s	200°C	[69]
Y@ ZnO: CdO	TiO ₂ -ZrO ₂	100	9.1 (R)	42/48 s	150°C	[70]
SnO ₂ :Co ₃ O ₄	Au@ In ₂ O ₃	5	104 (S)	130/50 s	RT	[71]
PrFeO ₃	TiO ₂ / perovskite	400	38.41% (R)	—	200°C	[72]

Table 4. Comparison of metal oxides based-CO gas sensing performance.

Susanti et al. [67] reported in their work the detection of 50 ppm of CO gas at 200°C by WO₃ nanomaterial. The best results were achieved when the thin film's calcination temperature reached 500°C. In another work, CO gas was detected at room temperature by sol-gel-synthesized WO₃ thin films [73]. The deposition of AuNP was ensured by the dip-coating technique which resulted in high coverage of In₂O₃ nanowires treated with SAM (assembled monolayer) layer. As a result, they witnessed a great enhancement in CO oxidation and an improvement in the sensing capabilities of the device at room temperature [71]. Mixtures of Perovskite oxide (La_{0.8}Sr_{0.2}Co_{0.5}Ni_{0.5}O₃) with other metal oxides (ZnO: Al [74], ZnO [75], TiO₂ [72], SnO₂ [76]) were reported as well for the detection of carbon monoxide at relatively low temperatures that ranges between 180 and 200°C.

5.3 Nitrogen dioxide

NO₂ gas detection is crucial for identifying and mitigating the harmful effects of nitrogen dioxide on human health and the environment. It allows for prompt action to be taken to reduce emissions, protect public health, and promote clean air. Overall, NO₂ gas detection is vital for safeguarding well-being and ensuring a healthy environment. We present in **Table 5** a performance comparison of NO₂ gas sensors.

Due to their unique effective surface area, WO₃ nanostructures such as nanoparticles have been examined as excellent candidates for gas sensors at lower temperatures. In a study done by Yan et al. [77], WO₃ nanoparticles were synthesized using a sol-gel method onto porous silicon and alumina substrates. Gas sensing tests showed that the WO₃ nanoparticles/porous silicon exhibited improved NO₂-sensing properties at room temperature compared to WO₃ on alumina. In another study, using a sol-gel method graphene-wrapped WO₃ nanosphere composite was synthesized [83]. This composite exhibited p-type gas-sensing behavior, with a linear response to NO₂ concentration at room temperature. Tin dioxide showed a good response toward NO₂ gas in different works [81, 82]. Recently, Kumar et al. [82] reported a remarkably high sensitivity of SnO₂ metal oxide at room temperature toward 2 ppm of NO₂ gas.

Material	Shape	Concentration (ppm)	Response (R)/ Sensitivity(S)	Response/ Recover time	Temperature	Ref.
WO ₃	Nanoparticle on porous silicon	2	3.27 (R)	2/>20 min	RT	[77]
Ce @NiO	Nanostructured thin film	40	29% (S)	62/595 s	150°C	[78]
Pt@ZnO	Thin film	1	1.02 (S)	420/660 s	200°C	[79]
WO ₃ : In ₂ O ₃	Mixed nanocomposites	1	~99% (S)	16/- min	~140°C	[80]
In @SnO ₂	Nanoparticles	500	72 (R)	—	150°C	[81]
SnO ₂	Nanoparticles	2	8.44 (R)	184/432 s	RT	[82]

Table 5. Comparison of metal oxides based-NO₂ gas-sensing performance.

5.4 Methane

Natural gas's main component, CH₄ gas, is an odorless, colorless, and extremely combustible gas. It frequently serves as a fuel source for appliances that heat and prepare food, as well as for industrial activities. The dangers posed by methane gas make its detection crucial. In small places, it can potentially replace oxygen, causing asphyxiation. Methane gas is also a strong greenhouse gas that, when released into the atmosphere, accelerates climate change.

Metal oxides synthesized with the sol-gel technique played an important role in improving CH₄ gas sensors (**Table 6**). A large number of works investigated the possibility of applying metal oxides synthesized by the sol-gel method for methane gas sensors (**Table 6**); however, only a few of them are operating at low temperatures ($T < 200^{\circ}\text{C}$).

Abruzzi et al. [84] SnO₂ manage to obtain very good performance from SnO₂ nanomaterials-based CH₄ sensors using the sol-gel method. At 80°C operation temperature, the response and recovery times were 29 and 47 s, respectively. ZnO thin films were also tested for methane gas sensors using the sol-gel deposition technique [85]. ZnO nanocrystalline thin films were modified using a Pd atom in the work presented by Bhattacharyya et al. [85]. They reported a good response of ZnO nanocrystalline deposited on SiO₂/n-Si. The Pd-modified ZnO thin films showed lower sensing T of 150°C compared to the unmodified thin films (250°C). Also, it displayed lower response and recovery times.

The production of a nanowrinkled Zn_{0.92}Fe_{0.08}O thin film (see **Figure 4**) utilizing the high rpm electro-spin patterning technology via sol-gel approach is discussed in the work presented by Anchal et al. [86]. The film's nanostructure is homogenous and smooth, making it good for gas adsorption and sensing activities. With a rise in gas concentration and operating temperature, the sensor responds more quickly. The maximum response, which outperforms the ZnO flat thin film-based sensor, is 83.4% for 500 ppm of methane at 200°C. Perovskite oxides based on rare earth metals (LnFeO₃) are also being researched for use as methane gas sensors [87].

Material	Shape	Concentration	Response (R)/ Sensitivity (S)	Response/ Recover time	Temperature	Ref.
SnO ₂	Nanoparticles	20,000 ppm	61 (%)	29/47 s	80°C	[84]
Pd modified ZnO	Nanocrystalline thin films	1%	87.2%	6/33 s	150°C	[85]
Zn _{0.92} Fe _{0.08} O	Nano-wrinkled thin film	500 ppm	83.4%	96/107 s	200°C	[86]
SmFeO ₂	Nano-crystalline	200 ppm	22% (R)	—	200°C	[87]
SiNWs/TiO ₂	Core-shell nanostructure	120 ppm	182% (R)	75/191 s	RT	[88]
CoO	Thin films	2000 ppm	—	250/250 s	210°C	[89]

Table 6.
Comparison of metal oxides based-CH₄ gas-sensing performance.

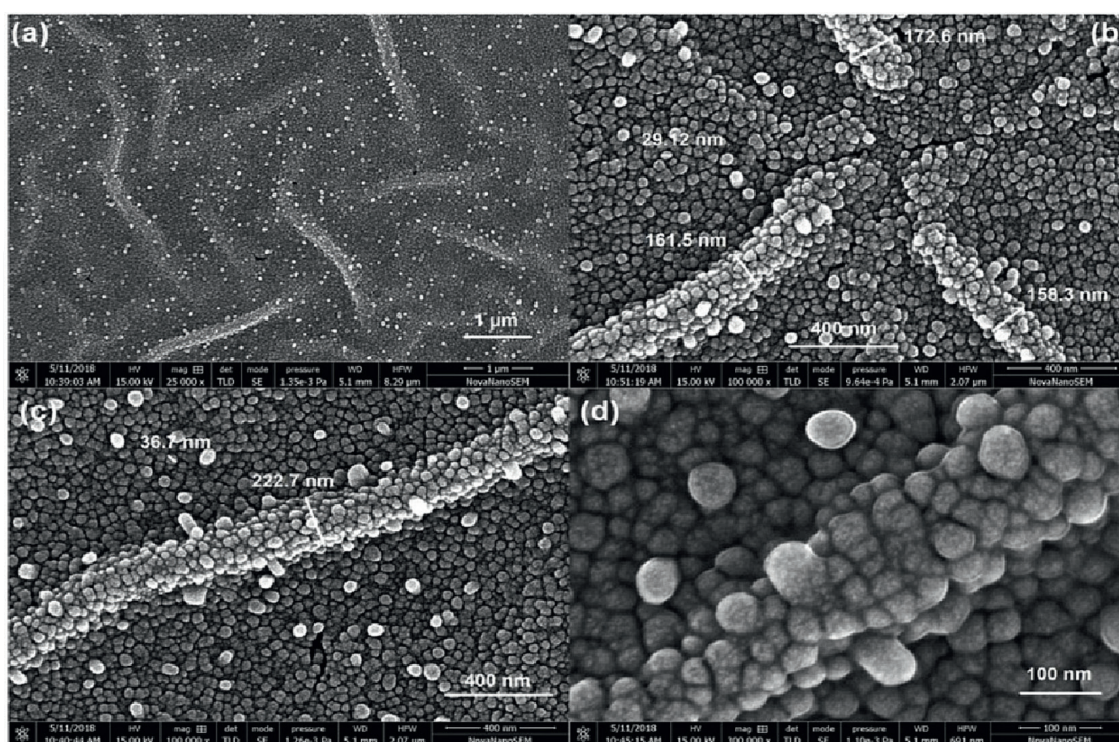


Figure 4. FE-SEM of nanowrinkled $Zn_{0.92}Fe_{0.08}O$ thin film showing (a) large area view, (b) enlarged structure, (c) grown single wrinkle, (d) wrinkle surface and grain/grain boundary structure [86].

6. Conclusions

The field of sol-gel nanomaterial-based chemoresistive gas sensors especially based on metal oxides has been rapidly evolving in recent years. These sensors have great potential for use in a wide range of applications, including environmental monitoring, medical diagnosis, and industrial process control. One of the current problems in this field is the lack of selectivity of some sensors, which can result in false positives or negatives. It is working to improve the selectivity of these sensors by developing new materials with specific binding sites for target gases. Another challenge is the stability and reproducibility of the sensors, which can be affected by variations in processing conditions and environmental factors such as temperature and humidity. In terms of anticipated future developments, one promising area is the integration of sol-gel nanomaterial-based gas sensors with other technologies, such as microelectronics and wireless communication. This could enable the development of smart sensing systems that can remotely monitor and analyze gas concentrations in real-time. Another area of potential development is the use of sol-gel nanomaterials for the detection of other types of analytes, such as volatile organic compounds and biological molecules. This could open up new applications for these sensors in areas such as food safety, healthcare, and homeland security. Overall, while there are still some challenges to be addressed, the field of sol-gel nanomaterial-based chemoresistive gas sensors holds great promise for the development of highly selective, stable, and versatile sensing systems in the future.

Acknowledgements

All authors equally contributed to this study including the conception and design of the work; the acquisition, analysis, and interpretation of data for the work; participating in drafting or revising the work; and approving the final version of the work to be published.

Conflict of interest

The authors declare no conflict of interest.

Author details

Walid Belaid¹, Amina Houimi², Shrouk E. Zaki^{3,4} and Mohamed A. Basyooni^{2,3,5*}

1 Department of Physics, Institute of Science, University of Selçuk, Konya, Turkey

2 Science and Technology Research and Application Center (BITAM), Necmettin Erbakan University, Konya, Turkey


3 Department of Nanotechnology and Advanced Materials, Graduate School of Applied and Natural Science, Selçuk University, Konya, Turkey

4 Theoretical Physics Department, National Research Center, Dokki, Cairo, Egypt

5 Solar and Space Research Department, National Research Institute of Astronomy and Geophysics (NRIAG), Cairo, Egypt

*Address all correspondence to: m.a.basyooni@gmail.com

IntechOpen

© 2023 The Author(s). Licensee IntechOpen. This chapter is distributed under the terms of the Creative Commons Attribution License (<http://creativecommons.org/licenses/by/3.0>), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited. 

References

- [1] Guglielmi M, Kickelbick G, Martucci A. Sol-gel nanocomposites. Springer, Elsevier; 2014
- [2] Elhadj B, Bahri D, Abdelhalim Z, Wan Jeffrey B, Rabie A, Ammar B, et al. Synthesis and properties of copper doped zinc oxide thin films by sol-gel, spin coating and dipping: A characterization review. *Journal of Molecular Structure*. 2022;**1267**:133639
- [3] Myasoedova TN, Kalusulingam R, Mikhailova TS. Sol-gel materials for electrochemical applications: Recent advances coatings. *MDPI Coatings*. 2022;**12**(11):1625
- [4] Kumar V, Madan R, Singh B, Mohan D. Room-temperature acetone gas sensing properties of graphene oxide/zinc oxide nanocomposites synthesized by sol-gel method. *Journal of Materials Science: Materials in Electronics*. 2023;**34**(7):582
- [5] Xia Z, Zheng C, Hu J, Yuan Q, Zhang C, Zhang J, et al. Synthesis of SnO₂ quantum dot sensitized LaFeO₃ for conductometric formic acid gas sensors. *Sensors and Actuators B: Chemical*. 2023;**379**:133198
- [6] Wang S, Xiong H, Tang Y, Zhang W, Zhang Y, Liu Q, et al. High sensitivity and selectivity triethylamine gas sensor based on ZnO—SmFeO₃ molecular imprinted polymers. *Materials Research Bulletin*. May 2023;**161**:112147
- [7] Bae M-S, Lee J-W, Koh J-H. Synthesis and characterization of multi-phase structure, optical and electrical properties on (Ga–Sn) oxide composite thin film by sol-gel method. *Materials Chemistry and Physics*. 2023;**293**:126960
- [8] Mahdi HI, Bakr NA, Al-Saadi TM. Preparation and characterization of NixMn0.25-xMg0.75Fe₂O₄ Nano-ferrite as NO₂ Gas Sensing Material. arXiv preprint arXiv:230101728. 2023
- [9] Tihtih M, Ibrahim J, Basyooni MA, En-Nadir R, Belaid W, Hussainova I, et al. Development of yttrium-doped BaTiO₃ for next-generation multilayer ceramic capacitors. *ACS Omega*. 2023;**8**(9):8448-8460
- [10] Tihtih M, Ibrahim J, Basyooni MA, En-Nadir R, Hussainova I, Kocserha I. Functionality and activity of sol-gel-prepared Co and Fe co-doped Lead-free BTO for Thermo-optical applications. *ACS Omega*. 2023;**8**(5):5003-5016
- [11] Tihtih M, Ibrahim JEFM, Basyooni MA, En-nadir R, Belaid W, Abdelfattah MM, et al. Enhanced optical and thermal conductivity properties of barium titanate ceramic via strontium doping for thermo-optical applications. *Optical and Quantum Electronics*. 2023;**55**(3):1-20
- [12] Tihtih M, Ibrahim JEFM, Basyooni MA, Kurovics E, Belaid W, Hussainova I, et al. Role of A-site (Sr), B-site (Y), and a, B sites (Sr, Y) substitution in lead-free BaTiO₃ ceramic compounds: Structural, optical, microstructure, mechanical, and thermal conductivity properties. *Ceramics International*. 2023;**49**(2):1947-1959
- [13] Aranthady C, Shanbhag GV, Sundaram NG. Polyaniline/(Ta(2)O(5)-SnO(2)) hybrid nanocomposite for efficient room temperature CO gas sensing. *RSC Advances*. 2022;**12**(25):15759-15766
- [14] Kim J-H, Mirzaei A, Kim HW, Kim SS. Low-voltage-driven sensors based on ZnO nanowires for

room-temperature detection of NO₂ and CO gases. *ACS Applied Materials & Interfaces*. 2019;**11**(27):24172-24183

[15] Muckley ES, Aytug T, Mayes R, Lupini AR, Carrillo J-MY, Goswami M, et al. Hierarchical TiO₂:Cu₂O nanostructures for gas/vapor sensing and CO₂ sequestration. *ACS Applied Materials & Interfaces*. 2019;**11**(51):48466-48475

[16] Kalyakin AS, Medvedev DA, Volkov AN. Electrochemical sensors based on proton-conducting electrolytes for determination of concentration and diffusion coefficient of CO₂ in inert gases. *Chemical Engineering Science*. 2021;**229**:116046

[17] Bouachma S, Ayouz-Chebout K, Kechouane M, Manseri A, Yaddadene C, Menari H, et al. Synthesis of PSi-n/CuO-p/Cu₂O-n heterostructure for CO₂ gas sensing at room temperature. *Applied Physics A*. 2021;**128**(1):69

[18] Joshi G, Rajput JK, Purohit LP. SnO₂-Co₃O₄ pores composites for CO₂ gas sensing at low operating temperature. *Microporous and Mesoporous Materials*. 2021;**326**:111343

[19] Lan L, Chen J, Zhao X, Ghasemifard H. VCSEL-based atmospheric trace gas sensor using first harmonic detection. *IEEE Sensors Journal*. 2019;**19**(13):4923-4931

[20] Wang N, Ye J-X, Sun J-B, Zhang X-F, Deng Z-P, Xu Y-M, et al. Rapid and accurate detection of highly toxic NO₂ gas based on catkins biomass-derived porous In₂O₃ microtubes at low temperature. *Sensors and Actuators B: Chemical*. 2022;**361**:131692

[21] Wang C, Zhang L, Huang H, Xi R, Jiang DP, Zhang SH, et al. A nanocomposite consisting of ZnO

decorated graphene oxide nanoribbons for resistive sensing of NO(2) gas at room temperature. *Mikrochimica Acta*. 2019;**186**(8):554

[22] Vatandoust L, Habibi A, Naghshara H, Aref SM. Fabrication and investigation of TiO_{1.5}/ZnO nanocomposite nanosensor for detection of CO and CH₄ gases. *Surfaces and Interfaces*. 2022;**31**:102001

[23] Zhang S, Li Y, Sun G, Zhang B, Wang Y, Cao J, et al. Synthesis of NiO-decorated ZnO porous nanosheets with improved CH₄ sensing performance. *Applied Surface Science*. 2019;**497**:143811

[24] Mar KA, Unger C, Walderdorff L, Butler T. Beyond CO₂ equivalence: The impacts of methane on climate, ecosystems, and health. *Environmental Science & Policy*. 2022;**134**:127-136

[25] Majhi SM, Mirzaei A, Kim HW, Kim SS, Kim TW. Recent advances in energy-saving chemiresistive gas sensors: A review. *Nano Energy*. 2021;**79**:105369

[26] Saxena P, Shukla P. A review on gas sensor technology and its applications. In: Rao VV, Kumaraswamy A, Kalra S, Saxena A, editors. *Computational and Experimental Methods in Mechanical Engineering*. Singapore: Springer Singapore; 2022. pp. 165-175

[27] Ren F, Pearton SJ, Pearton S, Ren F. *Semiconductor Device-Based Sensors for Gas, Chemical, and Biomedical Applications*. Raton, FL: CRC Press Boca; 2011

[28] Sunil M, Shweta J. Metal-oxide semiconductors for carbon monoxide (CO) gas sensing: A review. *Applied Materials Today*. 2020;**18**:100483

[29] Jacobson MZ. Short-term effects of controlling fossil-fuel soot, biofuel

- soot and gases, and methane on climate, Arctic ice, and air pollution health. *Journal of Geophysical Research: Atmospheres*. 2010;**115**:D14209. DOI: 10.1029/2009JD013795
- [30] Babariya B, Raval D, Gupta SK, Gajjar P. Selective and sensitive toxic gas-sensing mechanism in a 2D Janus MoSSe monolayer. *Physical Chemistry Chemical Physics*. 2022;**24**(25):15292-15304
- [31] Yunusa Z, Hamidon MN, Kaiser A, Awang Z. Gas sensors: A review. *Sens Transducers*. 2014;**168**(4):61-75
- [32] Solórzano A, Eichmann J, Fernández L, Ziems B, Jiménez-Soto JM, Marco S, et al. Early fire detection based on gas sensor arrays: Multivariate calibration and validation. *Sensors and Actuators B: Chemical*. 2022;**352**: 130961
- [33] Mishra V, Rashmi, Sukriti. *Optical Gas Sensors*. London, UK: IntechOpen; 2023. Available from: <https://www.intechopen.com/chapters/85155>
- [34] Paliwal A, Sharma A, Tomar M, Gupta V. Carbon monoxide (CO) optical gas sensor based on ZnO thin films. *Sensors and Actuators B: Chemical*. 2017;**250**:679-685
- [35] Sridhar AS, Chen X, Glossmann T, Yang Z, Xu Y, Lai W, et al. Single-frequency impedance studies on an ionic liquid-based miniaturized electrochemical sensor toward continuous low-temperature CO₂ monitoring. *ACS Sensors*. 2023;**8**(1):197-206
- [36] Miralaei M, Salari S, Kameli P, Goodarzi MT, Ranjbar M. Electrical and hydrogen gas sensing properties of Co_{1-x}Zn_xFe₂O₄ nanoparticles; effect of the sputtered palladium thin layer. *International Journal of Hydrogen Energy*. 2023. Available from: <https://www.sciencedirect.com/science/article/pii/S0360319923007619>
- [37] Paghi A, Mariani S, Barillaro G. 1D and 2D field effect transistors in gas sensing: A comprehensive review. *Small*. 2023;2206100. Available from: <https://onlinelibrary.wiley.com/doi/full/10.1002/sml.202206100>
- [38] Mirzaei A, Lee J-H, Majhi SM, Weber M, Bechelany M, Kim HW, et al. Resistive gas sensors based on metal-oxide nanowires. *Journal of Applied Physics*. 2019;**126**(24):241102
- [39] Pourteimoor S, Haratizadeh H. Performance of a fabricated nanocomposite-based capacitive gas sensor at room temperature. *Journal of Materials Science: Materials in Electronics*. 2017;**28**:18529-18534
- [40] Wang Z, Zhu L, Wang J, Zhuang R, Mu P, Wang J, et al. Advances in functional guest materials for resistive gas sensors. *RSC advances*. 2022;**12**(38):24614-24632
- [41] John RAB, Ruban KA. A review on resistive-based gas sensors for the detection of volatile organic compounds using metal-oxide nanostructures. *Inorganic Chemistry Communications*. 2021;**133**:108893
- [42] Yang Z, Jiang L, Wang J, Liu F, He J, Liu A, et al. Flexible resistive NO₂ gas sensor of three-dimensional crumpled MXene Ti₃C₂Tx/ZnO spheres for room temperature application. *Sensors and Actuators B: Chemical*. 2021;**326**:128828
- [43] Neri, Giovanni, Donato N. Resistive gas sensors. *Wiley Encyclopedia of Electrical and Electronics Engineering*. 1999:1-12
- [44] Wang C, Yin L, Zhang L, Xiang D, Gao R. Metal oxide gas sensors: Sensitivity and influencing factors. *Sensors (Basel)*. 2010;**10**(3):2088-2106

- [45] Zhang C, Xu K, Liu K, Xu J, Zheng Z. Metal oxide resistive sensors for carbon dioxide detection. *Coordination Chemistry Reviews*. 1 Dec 2022;**472**:214758
- [46] Kim H-J, Lee J-H. Highly sensitive and selective gas sensors using p-type oxide semiconductors: Overview. *Sensors and Actuators B: Chemical*. 2014;**192**:607-627
- [47] Miller DR, Akbar SA, Morris PA. Nanoscale metal oxide-based heterojunctions for gas sensing: A review. *Sensors and Actuators B: Chemical*. 2014;**204**:250-272
- [48] DobrokhotoV V, Larin A, Sowell D. Vapor trace recognition using a single nonspecific chemiresistor. *Sensors (Basel)*. 2013;**13**(7):9016-9028
- [49] Righettoni M, Amann A, Pratsinis SE. Breath analysis by nanostructured metal oxides as chemoresistive gas sensors. *Materials Today*. 2015;**18**(3):163-171
- [50] Jian Y, Hu W, Zhao Z, Cheng P, Haick H, Yao M, et al. Gas sensors based on chemi-resistive hybrid functional nanomaterials. *Nano-Micro Letters*. 2020;**12**:1-43
- [51] Dadkhah M, Tulliani JM. Green synthesis of metal oxides semiconductors for gas sensing applications. *Sensors (Basel)*. 2022;**22**(13):4669
- [52] Siebert L, Wolff N, Ababii N, Terasa M-I, Lupan O, Vahl A, et al. Facile fabrication of semiconducting oxide nanostructures by direct ink writing of readily available metal microparticles and their application as low power acetone gas sensors. *Nano Energy*. 2020;**70**:104420
- [53] Zhou S, Gong S, Zhong S, Pan W, Ying W, editors. Region selection model with saliency constraint for fine-grained recognition. In: *Neural Information Processing*. Cham: Springer International Publishing; 2019
- [54] Lee, Eunji, Yoon YS, Kim D-J. Two-dimensional transition metal dichalcogenides and metal oxide hybrids for gas sensing. *ACS Sensors*. 2018;**3**(10):2045-2060
- [55] Bhati VS, Kumar M, Banerjee R. Gas sensing performance of 2D nanomaterials/metal oxide nanocomposites: A review. *Journal of Materials Chemistry C*. 2021;**9**(28):8776-8808
- [56] Tang Y, Zhao Y, Liu H. Room-temperature semiconductor gas sensors: Challenges and opportunities. *ACS Sensors*. 2022;**7**(12):3582-3597
- [57] Pandit NA, Ahmad T. Tin oxide based hybrid nanostructures for efficient gas sensing. *Molecules*. 2022;**27**(20):7038
- [58] Parashar M, Shukla VK, Singh R. Metal oxides nanoparticles via sol-gel method: A review on synthesis, characterization and applications. *Journal of Materials Science: Materials in Electronics*. 2020;**31**(5):3729-3749
- [59] Li ZJ, Li H, Wu ZL, Wang MK, Luo JT, Torun HD, et al. Advances in designs and mechanisms of semiconducting metal oxide nanostructures for high-precision gas sensors operated at room temperature. *Materials Horizons*. 2019;**6**(3):470-506
- [60] Li T, Yin W, Gao SW, Sun YN, Xu PL, Wu SH, et al. The combination of two-dimensional nanomaterials with metal oxide nanoparticles for gas sensors: A review. *Nanomaterials*. 2022;**12**(6):982

- [61] Panday M, Upadhyay GK, Purohit L. Sb incorporated SnO₂ nanostructured thin films for CO₂ gas sensing and humidity sensing applications. *Journal of Alloys and Compounds*. 2022;**904**:164053
- [62] Basyooni MA, Shaban M, El Sayed AM. Enhanced gas sensing properties of spin-coated Na-doped ZnO nanostructured films. *Scientific Reports*. 2017;**7**(1):1-12
- [63] Sonker RK, Sabhajeet S, Yadav B. TiO₂-PANI nanocomposite thin film prepared by spin coating technique working as room temperature CO₂ gas sensing. *Journal of Materials Science: Materials in Electronics*. 2016;**27**:11726-11732
- [64] Choudhary K, Saini R, Upadhyay GK, Purohit L. Sustainable behavior of cauliflower like morphology of Y-doped ZnO: CdO nanocomposite thin films for CO₂ gas sensing application at low operating temperature. *Journal of Alloys and Compounds*. 2021;**879**:160479
- [65] Chen Y, Wang D, Qin H, Zhang H, Zhang Z, Zhou G, et al. CO₂ sensing properties and mechanism of PrFeO₃ and NdFeO₃ thick film sensor. *Journal of Rare Earths*. 2019;**37**(1):80-87
- [66] Singh A, Singh A, Singh S, Tandon P, Yadav B. Preparation and characterization of nanocrystalline nickel ferrite thin films for development of a gas sensor at room temperature. *Journal of Materials Science: Materials in Electronics*. 2016;**27**:8047-8054
- [67] Susanti D, Diputra AGP, Tananta L, Purwaningsih H, Kusuma GE, Wang C, et al. WO₃ nanomaterials synthesized via a sol-gel method and calcination for use as a CO gas sensor. *Frontiers of Chemical Science and Engineering*. 2014;**8**:179-187
- [68] Zhang T, Liu L, Qi Q, Li S, Lu G. Development of microstructure In/Pd-doped SnO₂ sensor for low-level CO detection. *Sensors and Actuators B: Chemical*. 2009;**139**(2):287-291
- [69] Mohammadi M, Fray D. Nanostructured TiO₂-CeO₂ mixed oxides by an aqueous sol-gel process: Effect of Ce: Ti molar ratio on physical and sensing properties. *Sensors and Actuators B: Chemical*. 2010;**150**(2):631-640
- [70] Mohammadi M, Fray D. Synthesis and characterisation of nanosized TiO₂-ZrO₂ binary system prepared by an aqueous sol-gel process: Physical and sensing properties. *Sensors and Actuators B: Chemical*. 2011;**155**(2):568-576
- [71] Singh N, Gupta RK, Lee PS. Gold-nanoparticle-functionalized In₂O₃ nanowires as CO gas sensors with a significant enhancement in response. *ACS applied materials & interfaces*. 2011;**3**(7):2246-2252
- [72] Hsu K-C, Fang T-H, Hsiao Y-J, Wu P-C. Response and characteristics of TiO₂/perovskite heterojunctions for CO gas sensors. *Journal of Alloys and Compounds*. 2019;**794**:576-584
- [73] Hübner M, Simion C, Haensch A, Barsan N, Weimar U. CO sensing mechanism with WO₃ based gas sensors. *Sensors and Actuators B: Chemical*. 2010;**151**(1):103-106
- [74] Yang W-D, Chang Y-H, Huang C-C, Chen Y-C. Microstructure and characteristics of thin-film La_{0.8}Sr_{0.2}Co_{0.5}Ni_{0.5}O₃/ZnO: Al Heterocontact CO sensors prepared by RF magnetron sputtering. *Journal of Electronic Materials*. 2009;**38**:460-467
- [75] Hsu K-C, Fang T-H, Chen S-H, Kuo E-Y. Gas sensitivity and sensing mechanism studies on ZnO/La_{0.8}Sr_{0.2}Co_{0.5}Ni_{0.5}O₃ heterojunction

structure. *Ceramics International*. 2019;**45**(7):8744-8749

[76] Chen Y, Chang Y-H, Chen G-J, Chai Y-L, Ray D. The sensing properties of heterojunction SnO₂/La_{0.8}Sr_{0.2}Co_{0.5}Ni_{0.5}O₃ thin-film CO sensor. *Sensors and Actuators B: Chemical*. 2003;**96**(1-2):82-87

[77] Yan WJ, Hu M, Zeng P, Ma SY, Li MD. Room temperature NO₂-sensing properties of WO₃ nanoparticles/porous silicon. *Applied Surface Science*. 2014;**292**:551-555

[78] Gawali SR, Patil VL, Deonikar VG, Patil SS, Patil DR, Patil PS, et al. Ce doped NiO nanoparticles as selective NO₂ gas sensor. *Journal of Physics and Chemistry of Solids*. 2018;**114**:28-35

[79] Giancaterini L, Cantalini C, Cittadini M, Sturaro M, Guglielmi M, Martucci A, et al. Au and Pt nanoparticles effects on the optical and electrical gas sensing properties of sol-gel-based ZnO thin-film sensors. *IEEE Sensors Journal*. 2014;**15**(2):1068-1076

[80] Haiduk YS, Khort A, Lapchuk N, Savitsky A. Study of WO₃-In₂O₃ nanocomposites for highly sensitive CO and NO₂ gas sensors. *Journal of Solid State Chemistry*. 2019;**273**:25-31

[81] Kaur J, Kumar R, Bhatnagar M. Effect of indium-doped SnO₂ nanoparticles on NO₂ gas sensing properties. *Sensors and Actuators B: Chemical*. 2007;**126**(2):478-484

[82] Kumar R, Kumari R, Singh VN. SnO₂-based NO₂ gas sensor with outstanding sensing performance at room temperature. *Micromachines*. 2023;**14**(4):728

[83] Jie XQ, Zeng DW, Zhang J, Xu K, Wu JJ, Zhu BK, et al. Graphene-wrapped

WO₃ nanospheres with room-temperature NO₂ sensing induced by interface charge transfer. *Sensors and Actuators B: Chemical*. 2015;**220**:201-209

[84] Abruzzi RC, Pires MJR, Dedavid BA, Galli CF. Application of SnO₂ nanoparticles and zeolites in coal mine methane sensors. *Materials Research*. 2019;**22**

[85] Bhattacharyya P, Biswas S, Sengupta A, Maji T, Saha H. Palladium surface modification of Nanocrystalline sol-gel derived zinc oxide thin films and its effect on methane sensing. *Sensors & Transducers*. 2009;**110**(11):38

[86] Anchal BBN, Singh P, Pyare R. A Nano-wrinkled Zn_{0.92}Fe_{0.08}O thin film developed using a high-RPM electro-spin patterning technique via sol-gel route for methane sensing. *ChemistrySelect*. 2018;**3**(42):11881-11889

[87] Giang HT, Duy HT, Ngan PQ, Thai GH, Toan NN. Hydrocarbon gas sensing of nano-crystalline perovskite oxides LnFeO₃ (Ln= La, Nd and Sm). *Sensors and Actuators B: Chemical*. 2011;**158**(1):246-251

[88] Liu D, Lin L, Chen Q, Zhou H, Wu J. Low power consumption gas sensor created from silicon nanowires/TiO₂ core-shell heterojunctions. *ACS sensors*. 2017;**2**(10):1491-1497

[89] Chesler P, Hornoiu C, Anastasescu M, Calderon-Moreno JM, Gheorghe M, Gartner M. Cobalt-and copper-based Chemiresistors for low concentration methane detection, a comparison study. *Gels*. 2022;**8**(11):721