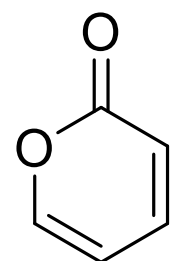


### Introduction

**2-pyrones** are a class of unsaturated heterocyclic C-6 sugar derivatives with versatile chemical reactivity, intriguing building blocks in organic and polymer chemistry [1, 2]. A green and efficient procedure for the preparation of 2-pyrone is available, from galactaric acid [3], also known as mucic acid.

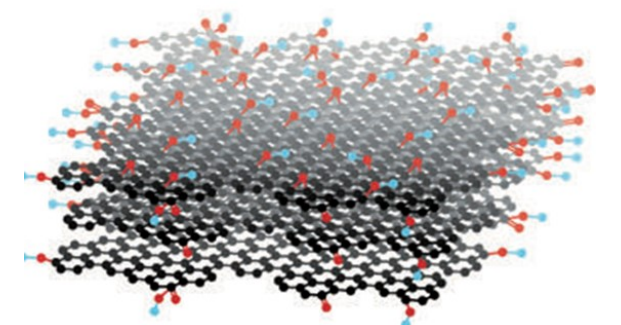


Chemical Structure of 2-pyrone.

Graphene is a cutting-edge material, with excellent mechanical, thermal, electrical and optical properties. [4] The Graphene Era has made available a large number of products with exceptional potential. Among them, Graphene Oxide (GO).

Nowadays, **two main families of GO** are available, with:

- 1) an extended oxidation of graphene layers;
- 2) a selective **edge oxidation** [5]



### Objectives

- To prepare a **new generation of edge functionalized GO**, thanks to the use of a **biobased molecule, a 2-pyrone, PyrCOOEt**, through the functionalization of a nano-sized graphite with high surface area (HSAG) [6], without affecting the  $sp^2$  hybridization of carbon atoms. [7]

### Preparation of PyrCOOEt and HSAG-PyrCOOEt adduct

#### Synthesis of Pyr-COOEt

Arundo Donax → D-Glucose → Mucic Acid → PyrCOOEt

- Easy procedure
- High Conversion
- No solvent
- Yield up to 73

Scaled up @Materiali Sensibili, S. Giuliano Milanese (Mi)

#### Preparation of HSAG-PyrCOOEt adduct

- Temperature = 150 °C
- Reaction time = 2 h
- Magnetic stirring = 300 rpm
- High yield of functionalization, up to 91%

Sonication 15 minutes → HSAG+Pyr-COOR Suspension → Removal of solvent → HSAG/Pyr-COOR Physical mixture

Physical mixture → Ball milling 300 rpm, 2h → HSAG/Pyr-COOR M adduct

Physical mixture → 110-160°C → HSAG/Pyr-COOR T adduct

### Properties of HSAG-PyrCOOEt adduct, edge functionalized nanosized graphite

#### FT-IR on diamond crystal

IR findings support the formation of the adduct

#### X-ray Diffraction Patterns

- No expansion of the interlayer distance
- Unaltered in plane order

#### Raman Spectroscopy

Substantially unaltered bulk structure

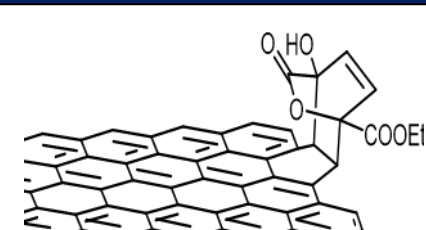
#### Hansen solubility parameters<sup>a</sup>

Sample	$\delta_D$	$\delta_P$	$\delta_H$	Radius	$\delta_T^b$
HSAG	17.8	3.1	5.7	1.0	18,95
HSAG-Pyr-COOEt	8.36	12.46	13.59	16.05	20,64

<sup>a</sup>Measure unit: MPa<sup>1/2</sup>; <sup>b</sup> $\delta_T^2 = \delta_D^2 + \delta_P^2 + \delta_H^2$

Modification of HSP after functionalization

### Conclusions



Edge functionalization of graphene layers was obtained using 2-pyrone, with high atom efficiency and low E factor.

Mild sonication and centrifugation of water dispersion of HSAG-PyrCOOEt allowed to isolate few layer graphene from the supernatant.

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#### TEM (a) and HRTEM (b) micrographs

