Transmission Electron Microscopy Imaging Alkali Ion (De)intercalation in van der Waals Crystals

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List of Abbreviations

2D : Two-dimensional
4DSTEM: Four-dimensional scanning transmission electron microscope
ADF: Annular dark field
BF: Bright field
BFP: Back focal plane
CBED: Convergent beam electron diffraction
CCD: Charge coupled device
CTEM: Conventional transmission electron microscopy
DI water: Deionised water
ED: Electron diffraction
EDS: Energy dispersive X-ray spectroscopy
EELS: Electron energy loss spectroscopy
FEG: Field emission gun
FFTs: Fast Fourier transforms
FLG: Few-layer graphene
HAADF: High-angle annular dark field
hBN: Hexagonal born nitride
HOPG: Highly oriented pyrolytic graphite
IPA: Isopropyl alcohol
LaB ₆ : Lanthanum hexaboride
OTF: Optical transfer function
SAED: Selected area electron diffraction
STEM: Scanning transmission electron microscopy
TEM: Transmission electron microscope
TMDCs: Transition metal dichalcogenides
XRD: X-ray diffraction

Abstract

Layered van der Waals crystals have been extensively studied because of their attractive physical and chemical properties. Alkali ion intercalation as a unique avenue for tuning the fundamental properties of these layered materials is a rapidly expanding field of research to develop the novel materials applied in the next generation nanoelectronics, catalyst, and energy storage device. Understanding the atomic structures of the intercalated materials and the (de)intercalation process are prerequisites to produce the desirable materials with expected properties. In-situ scanning/ electron microscopy (S/TEM) allows researchers to transmission dynamically observe structural and chemical variations of the specimen under external stimuli at very high resolution, providing an ideal platform to study intercalation process and intercalated materials. This thesis details the application of *in-situ* S/TEM combined with energy dispersive X-ray spectroscopy (EDS) spectral imaging and four-dimensional (4D) STEM to directly image the structural evolution and chemical variation within the intercalated van der Waals crystal under heating and biasing.

The first work discusses structural and chemical variations of the Kdoped MoS₂ flake heated at different temperatures using *in-situ* TEM. Studying the dynamics of the K deintercalation in a van der Waals crystal is applied in order to understand the intercalation process and the accompanying phase and compositional changes. Selected area electron diffraction (SAED) confirms the change of local K ordering supported by structural modelling and diffraction simulation, and STEM-EDS suggests K deintercalation in the flake follows first-order kinetics. The second work introduces the 4DSTEM imaging technique and the principle of the 4DSTEM dataset processing methods through which the superstructures appearing in the K-intercalated MoS₂ were first characterized at the nanoscale, supporting the hypothesis purposed in the first work. The third work provides insight into Eu intercalation into bilayer graphene. The intercalation process was imaged by STEM in real time and we observed the morphologic changes of the suspended bilayer graphene membrane induced by intercalation. Both intercalation of Eu and ionic liquid cations have been achieved at low applied bias (-4V) and high applied bias (-8V) respectively, as evidenced using SAED and STEM-EDS.

Declaration

No portion of the work referred to in the thesis has been submitted in support of an application of another degree or qualification of this or any other university or other institute of learning.

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List of Publications

- 1 **Shao, S.**, Kelly, D.J., Kuang, W.J., Grigorieva, I.V. and Haigh, S.J., Thermal deintercalation of K-doped MoS₂ analysed via *in situ* TEM (2022) In submission.
- 2 **Shao, S.**, Feng, M., Cai, R., Mishchenko, A., Haigh, S.J., Imaging Eu intercalation in bilayer graphene via TEM *in situ* biasing (2022) In progress.
- 3 Yu, J., Nelo, M., Liu, X., **Shao, S.**, Wang, B., Haigh, S.J., Jantunen, H. and Freer, R., Enhancing the Thermoelectric Performance of Cold Sintered Calcium Cobaltite Ceramics Through Optimized Heat-Treatment. *Available at SSRN 3962653*.
- 4 Maughan, P.A., Bouscarrat, L., Seymour, V.R., Shao, S., Haigh, S.J., Dawson, R., Tapia-Ruiz, N. and Bimbo, N., 2021. Pillared Mo₂TiC₂ MXene for high-power and long-life lithium and sodium-ion batteries. *Nanoscale advances*, 3(11), pp.3145-3158.
- 5 Maughan, P.A., Seymour, V.R., Bernardo-Gavito, R., Kelly, D.J., Shao, S., Tantisriyanurak, S., Dawson, R., Haigh, S.J., Young, R.J., Tapia-Ruiz, N. and Bimbo, N., 2020. Porous silica-pillared MXenes with controllable interlayer distances for long-life Na-Ion batteries. *Langmuir*, 36(16), pp.4370-4382.
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- 7 Yu, W., Batchelor-McAuley, C., Wang, Y.C., Shao, S., Fairclough, S.M., Haigh, S.J., Young, N.P. and Compton, R.G., 2019. Characterising porosity in platinum nanoparticles. *Nanoscale*, *11*(38), pp.17791-17799.

Chapter 1

Introduction

1.1 Project Objectives

Akali ion (de)intercalation can play a key role in tuning the behaviour of van der Waals materials, for instance modifying the band structure to realise superconductivity and engineer stable structural phases for superior catalysts. It is also important as part of many intercalation assisted synthesis routes for yielding atomically thin flakes and used in the charging/discharging cycle of some designs of alkali ion batteries/supercapacitors. Due to the complexity of the (de)intercalation process, significant open questions remain around the details of (de)intercalation induced superstructural evolution, phase transition and chemical variation, hindering the further development of these van der Waals materials and their applications. In-situ scanning/ transmission electron microscopy (S/TEM) provides an effective platform to directly image the (de)intercalation process in real time and to provide a wealth of structural and physicochemical information through the employment of advance analytical techniques, such as the energy dispersive X-ray spectroscopy (EDS), electron energy loss spectroscopy (EELS), fourdimensional (4D) STEM.

The primary aim of this project was to study the structural variation of intercalation compounds during the (de)intercalation processes, correlating these to high spatial resolution elemental analysis to demonstrate (de)intercalation dynamics. These objectives were accomplished through performing in-situ S/TEM imaging and correlative analysis of the deintercalation process in the K-intercalated MoS₂ system and the electrochemical intercalation process of Eu intercalation into bilayer graphene. Both systems were comprehensively characterized from structural and chemical perspectives through electron diffraction (ED) in TEM, high resolution (HR) S/TEM, 4DSTEM and EDS elemental analysis, supported by multislice ED simulation and STEM image simulation. A parallel aim of the project was to fabricate an electrochemical nano-device based on a commercial in-situ TEM chip which was achieved through modifying the previously published fabrication process and extensive insitu intercalation testing.

1.2 Thesis Structure

The work demonstrated in this thesis was carried out as part of the Graphene NowNano Centre for Doctoral Training in the Department of Materials at the University of Manchester from April 2018 – December 2021 funded by the Engineering and Physical Sciences Research Council (EPSRC).

This thesis begins with an overview of TEM in the Chapter 2, including the principles of TEM imaging, ED, EDS and EELS, being essential to the project and its execution. Chapter 3 demonstrates the crystallography of two-dimensional (2D) materials and their derived superstructures. Chapter 4 presents a literature review introducing the kinetics of alkali ion intercalation in the van der Waals materials including charge transfer and ion diffusion, followed by discussion of the published work concerning the structural characterisation of layered intercalation compounds. Chapter 5-7 presents the results of this project in three draft journal papers. These focus on the investigation of structural and chemical variations in K ion (de)intercalation in MoS₂ (Chapter 5-6) and Eu intercalation in bilayer graphene (Chapter 7) via advanced *in-situ* S/TEM.

The first paper, "Thermal deintercalation of K-doped MoS₂ analysis via *in-situ* TEM", presented in Chapter 5, showcases structural and chemical variations of the K-doped MoS₂ flake heated at different temperatures by using *in-situ* TEM. We demonstrate the formation of the superstructures, measure local K concentrations, and map the K distributions in the fresh K-doped MoS₂ flakes before heating by using various analytical techniques. Comprehensive characterisations of the specimen are performed during *in-situ* heating at four different temperatures (room temperature, 150 °C, 200 °C, 300 °C) to study mechanisms and kinetics of K deintercalation from MoS₂.

The second paper, "4D-STEM imaging local nanostructures of Kintercalated MoS₂", presented as Chapter 6 which extends the structural diffraction investigation of the K-doped MoS₂ to the nanoscale by using the 4DSTEM technique. We demonstrate the theory and principle of the 4DSTEM dataset acquisition and data processing methods. Taking advantage of the flexibility of the 4DSTEM dataset we manipulate the stack of diffraction patterns and reconstruct images by employing virtual objective apertures and virtual selected area apertures to reveal the distribution of superstructures in the specimen.

The third paper, "Imaging the intercalation process in bilayer graphene via TEM *in-situ* biasing", presented in Chapter 7 showcases the workflow of manufacturing an electrochemical nanodevice based on a commercial *in-situ* TEM E-chip for Eu intercalation experimented under different biasing conditions. At -8V, the *in-situ* STEM imaging illustrates the formation of bubbles in the suspended bilayer graphene membrane induced by the ionic liquid intercalation. Eu intercalation is observed at -4V. STEM-EDS spectrum illustrates the Eu peak and HR-STEM images the formation of Eu clusters in the bilayer graphene membrane, accompanied with the stacking order change of the graphene layer from AB (before intercalation) to AA (after intercalation).

The final chapter summarizes results of the project and provides an outlook for future work.

Chapter 2

Transmission Electron Microscopy

Since it was invented and first used in 1932 by Knoll and Ruska¹, the transmission electron microscope (TEM) has become one of the most widely applied analytical instruments in materials sciences, physics, chemistry and life sciences - enabling researchers to directly "see" a specimen from the micrometre down to the sub-ångstrom scale. In recognition of remarkable achievement in electron optics and the design of the first electron microscope, Ernst Ruska was awarded the Nobel Prize in Physics in 1986. Since then, the further development of TEM instrumentalism and techniques has continued. More recently, the 2017 Nobel Prize in chemistry was awarded jointly to Jacques Dubochet, Joachim Frank and Richard Henderson for developing cryo-electron microscopy for biological applications². Additionally, thanks to significant technological advancements, new techniques have been developed to push TEM performance and applications to new levels, such as aberrationcorrected TEM^{3,4}, in-situ TEM^{5,6} and four-dimensional scanning transmission electron microscopy (4DSTEM)⁷.

This chapter starts with an introduction to the configuration of the TEM including electron sources, electromagnetic lenses and apertures in section 2.1, followed by the demonstration of basic principles and applications of the electron diffraction in TEM in section 2.2. Image contrast mechanisms are discussed in section 2.3, followed by an

explanation of inelastic scattering behaviours, that form the basis of two powerful analytic tools: energy dispersive X-ray spectroscopy (EDS) and electron energy loss spectroscopy (EELS), in section 2.4. *In-situ* TEM capabilities, including a specially designed TEM holders and microelectromechanical systems (MEMS)-chips are presented in section 2.5. Finally, beam damage mechanisms are discussed in the section 2.6.

2.1 Configuration of Microscope

Fig. 2.1 shows a schematic of the configuration of a TEM that consists of an electron gun, distinct lenses, apertures, beam deflectors, stigmators, detectors and a sample holder in general.



Figure 2.1 A schematic of the detailed internal structure of a TEM (right) with an example of a modern instrument (left).

2.1.1 Electron Sources

An electron beam illuminating a sample of interest is generated from an electron source as shown on the top of the left image in Fig. 2.1. It is also known as the electron gun or filament, and is analogous to the light source of an optical light microscope. The electrons are emitted from the cathodic electron gun and accelerated toward an anode to produce the electron beam. The common electron sources in TEM are thermionic-emission electron gun and the field emission electron gun (FEG), made by a lanthanum hexaboride (LaB₆) crystal tip (or a tungsten filament) and a sharpened tungsten needle, respectively⁸. The former source, emitting thermoelectrons by heating the material, is cheaper and requires a lower vacuum condition, but the latter produces the electrons with higher stability, brightness and coherence, although it requires an ultra-high vacuum^{9,10}.

There are two types of FEG: the Schottky-type FEG and the cold (cathode) FEG. In the Schottky-type FEG, a tungsten tip is heated to a lower temperature than the temperature at which the tip can effectively emit thermoelectrons, and a strong electric field is applied to the tip. This reduces the work function, causing emission of electrons from the tungsten tip (also known as the Schottky effect). Similarly, the cold FEG emits the electrons due to a strong electric field, but at room temperature, producing an electron beam with a narrower energy spread, higher coherency and smaller size, facilitating high contrast/signal-to-noise imaging and analytical spectroscopy¹¹. However, high-quality vacuum conditions are necessary for operation of a cold FEG, since it is likely to be contaminated

by residual gases and other contaminants in the TEM column, which leads to the fluctuation of the emission current¹². The Schottky-type FEG, taking advantage of constant heating, does not adsorb contaminates and consequently, is much more stable than the cold FEG.

2.1.2 Lenses

Electromagnetic lenses employed by the TEM are equivalent to the glass lenses in an optical microscope. They play two roles: 1) gathering all electron rays generated from a point in an object and recreating a point in an image, and 2) focusing the parallel rays to a point in the focal plane of the lens¹³. Usually, the electromagnetic lens consists of copper coils, polepieces and a water-cooled surface as shown in Fig. 2.2a. The gap and bore between the polepieces control the characteristics of the magnetic field that comprises the lens itself¹³. As current passes through the copper coils, the magnetic field is created in the bore. The water-cooled surface is to remove the resistive heat in the coils by a water recirculating system¹³.

2.1.2.1 Ideal perfect lenses

Understanding the trajectory of an electron beam passing through an electromagnetic lens is of importance to understand the formation of the electron diffraction pattern and the image. Fig. 2.2b illustrates a ray diagram of an object lying above the electromagnetic lens and the image of this object lies below the lens. For a perfect lens, the rays leaving a point in the object plane are brought to the correspond ding point in the image plane. The back focal plane (BFP) of the lens is the plane in which the

parallel rays are brought to a focus point as shown in Fig. 2.2b, and the information about crystal structures present in this plane as the diffraction pattern. Diffraction and imaging modes of conventional transmission electron microscopy (CTEM) are detailed in sections 2.2 and 2.3, respectively. The magnetic field is inhomogeneous along the horizonal direction, i.e. the magnetic field is weakest on axis and strongest close to the polepieces, thereby the outer rays deflect more than the rays close to the axis to ensure that they can focus at the same point. Due to the cylindrical shape of the electromagnetic lens, the magnetic field is axially symmetric for an ideal lens.



Figure 2.2 Schematics of an electromagnetic lens and a ray diagram for imaging an object. (a) Cross-sectional schematic diagram of an electromagnetic lens. There is a channel in the middle of the cylindrical lens for electron beam to pass through, where a pair of conical polepieces sit. The central hole of each polepiece is called the bore and the distance between two polepieces is called the gap. Polepieces are surrounded by the copper coils through which the current runs to magnetize the polepieces and to focus the electron beam. Adapted with permission from¹³. Copyright 1996 Springer Science Business Media New York. (b) A ray diagram of a perfect lens, where d_0 and d_i stand for the distances from the object and image to the lens, respectively. f stands for the distance from the BFP to the lens.

Fig. 2.2b denotes three significant distances namely: the object distance d_o , the image distance d_i and the focal length f. Newton's lens equation shown below presents the relation between them¹³:

$$\frac{1}{f} = \frac{1}{d_o} + \frac{1}{d_i}$$
(2.1)

By using the lens equation, the magnification (M) of a convex lens can be defined as:

$$M = \frac{d_i}{d_o} \tag{2.2}$$

Consequently, to magnify the image of the specimen, the only way is to increase d_i by weakening the strength of the magnetic field in the lens, since d_0 is fixed in TEM. Furthermore, building a series of lenses in which the image plane of the first lens coincides with the object plane of the second lens and so on enables further magnification of the image, which is the basis of the intermediate and projector lenses in the TEM.

2.1.2.2 Aberrations in Real Lenses

Real lenses used in the TEM is far from perfect, despite the best efforts of improving the design of the lens in the past decades.¹⁴ There are many kinds of unavoidable defects in the real lens which distort the image and limit the TEM performance. Among them, chromatic aberration, spherical aberration and astigmatism are three major impediments to improve the point resolution for imaging and spectroscopy¹⁵. Fig. 2.3 shows the comparison of the ray diagrams for different lens aberrations and their corresponding beam shapes produced.

Chromatic aberration is related to the energy (or frequency,

wavelength) of the electron beam, which usually originates from either the energy spread of the electron source, which can vary from 0.3 eV (cold FEG) to 1.0 eV $(LaB_6)^{13}$, or the interaction between the electron beam and a thick specimen leading to a wide energy spread emerging. The objective lens focuses the electrons of higher (lower) energy more weakly (strongly) as shown in the blue (red) rays in Fig. 2.3b and thus a blurred disk forms in the Gaussian image plane. The radius r_{chr} of this disk is related to the collection semi-angle (α) and calculated by:

$$r_{chr} = C_c \frac{\Delta E}{E_0} \alpha \tag{2.3}$$

where C_c is the chromatic aberration coefficient of the lens, ΔE is the energy loss of the electrons, E_0 is the initial beam energy.



Figure 2.3 Comparison of the ray diagrams for the perfect lens and the imperfect lens with the different aberrations. (a) shows a perfect lens producing a bright and sharp probe shown in the dotted box. α stands for the collection semi-angle. (b) is a schematic of the chromatic aberration. Red, green and blue rays depict the focused electron beams with different energies ($E_{blue} > E_{green} > E_{red}$), resulting in different rays focusing on the distinct image planes. The probe produced by green and red rays are blurring causing loss in information in an image. (c) illustrates the spherical aberration effect of which the rays at the outside of the lens deflects more than those close to the optical axis. The diameters of the disks in the Gaussian image plane can be calculated by equation (2.4).

Spherical aberration originates from an intrinsic defect of the objective lens: the strength of magnetic field is inhomogeneous (intensity decreasing from the lens to the optical axis) inside the polepiece, resulting in rays focusing into distinct positions as shown in Fig. 2.3c. Thus a point from the object forms a disk in the Gaussian image plane with the diameter (d_{sph}) related to the spherical aberration coefficient C_s :

$$d_{sph} = C_s \alpha^3 \tag{2.4}$$

Therefore, the spherical aberration degrades the details of the object and the point resolution in the image. Astigmatism usually arises from the imperfect soft iron polepiece. The inhomogeneous microstructures or symmetrical issues generated while polepiece is machined cause a non-uniform magnetic field down the bore. Additionally, the misalignment of the condenser lens aperture and contamination charging effects can also deflect the beam and thus contribute to the astigmatism. As a result, the distorted image is formed.

2.1.2.3 Aberration Corrections

As we discussed in the previous section, the achievable resolution of a CTEM is limited by the aberrations of the objective lens and thus imaging at higher spatial resolution can be achieved by reducing the effect of the aberrations through aberration corrections. For chromatic aberration, the common methods include monochromating the electron source by using chromatic aberration correctors to focus electron beams with energy difference to the same point on the specimen, or installing an energy filter underneath the sample. The former approach is required for high special resolution electron energy loss spectroscopy (EELS)¹⁶ and low voltage imaging¹⁷, but is restricted by high cost, while the latter one is used in the energy filtered TEM (EFTEM)¹³.

The method for compensating spherical aberrations can be described by considering a concave lens which spreads out the off-axis beams so that they can be converged to a point instead of a disk in the Gaussian plane (Fig. 2.3c). The spherical-aberration corrector is composed of hexapoles¹⁸ or quadrupole-octupole lenses¹⁹ rather than the round magnetic lenses, and they are placed underneath the condenser or objective lens system to correct spherical aberrations by varying the polarity distributed radially around the optic axis.

Two-fold astigmatism can be corrected by stigmators which are octupoles for compensating the inhomogeneous magnetic field generated in both the condenser and objective lenses in which stigmators are mounted.

2.1.3 Apertures

Apertures are as significant as the electromagnetic lenses in the TEM. They are usually circular holes with different diameters in a metallic disk made of either Pt or Mo and can be placed above, in or below the plane of the lens. Using the aperture enables the operator to reduce the collection angles (α) of the lens and the convergence angle of the beam. In the plane of the image and the BFP, a selected area aperture and an objective aperture can be used to select the region of interest in real space and the diffraction spot with given diffraction angles, respectively. Additionally, use of an aperture can protect the specimen from electron radiation by controlling the fluence of the electron beam.

2.2 Electron Diffraction

Electron diffraction (ED) is a consequence of the wave nature of the electrons interacting with matter. It is a special form of elastic scattering and ED patterns have been widely used to analyse the crystal structure of the specimen. In this section, the origin of ED is introduced and then two approaches to electron diffraction are discussed: selected area electron diffraction (SAED) in CTEM and 4DSTEM in STEM.

2.2.1 Elastic Scattering and the Bragg Condition

Elastic scattering is caused by incident electrons interacting with electrostatic field of atomic nuclei without any experimentally detectable energy loss, due to the fact that the mass of an electron is thousands of times less than that of a nucleus²⁰. It is a significant process in creating the intensity in diffraction patterns (DPs) (section 2.2) and the crystalline contrast in TEM imaging (section 2.3).

Elastic scattering can be considered in two principal forms: high and low angle scatterings. The former process results in electrons scattering through high angles (up to 180°) and is related to the particle nature of the electrons, being analogous to the backscattered α particles by a thin gold foil observed by Ernest Rutherford²¹. Thus, the high angle scattering is primarily quantified by the Rutherford differential cross section, $d\sigma/d\Omega^{20}$:

$$\frac{d\sigma}{d\Omega} = \frac{4\gamma^2 Z^2}{a_0^2 q^4} \tag{2.5}$$

where Z is the atomic number, $a_0 = 0.529 \times 10^{-10}$ m is the first Bohr radius, q is the magnitude of the scattering vector for the momentum transferring to the specimen and γ :

$$\gamma = \frac{1}{\sqrt{1 - \frac{\nu^2}{c^2}}} \tag{2.6}$$

is a relativistic factor where v is the velocity of the incident electron and c is the speed of light in vacuum²⁰. However, for scattering angles lower than $\sim 3^{\circ}$, the nuclear screening and relativistic effects modify the Rutherford differential cross section into other expressions¹³ that are not significantly relevant to the work presented in this thesis.

On the other hand, electron diffraction effects become dominant at the low scattering angle (< 3°) where the CTEM electron beam can be treated as a plane wave. In this case, the atomic-scattering factor, $f(\theta)$, being a measure of the amplitude of an electron wave scattered from an isolated atom, is introduced to complement the Rutherford model and is related to the scattering cross section $d\sigma(\theta)/d\Omega$ as:

$$|f(\theta)|^2 = \frac{d\sigma(\theta)}{d\Omega}$$
(2.7)

where θ is the semi-angle of scattering and $|f(\theta)|^2$ is proportional to the scattered intensity. In a crystalline material, a sum of $f(\theta)$ for *i* atoms in a unit cell is termed the structure factor $F(\theta)$ with atomic coordinates x_i , y_i and z_i :

$$F(\theta) = \sum_{i}^{\infty} f_{i} e^{2\pi i (hx_{i} + ky_{i} + lz_{i})}$$
(2.8)

in which h, k and l are Miller indices from the given atomic planes and thus for certain planes, the amplitude of scattering is zero according to the structure factor equation, due to the destructive interference.

The most straightforward and simplified method for interpretation of diffraction patterns is using the Bragg condition. This theory was proposed by the Braggs, who suggested the wave-like behaviour of electrons, where incident waves are reflected by parallel atomic planes. Those contributing to the maximum constructive interference must have a path difference equal to an integral number of illumination wavelengths shown as²²:

$$2d\sin\theta_B = n\lambda \tag{2.9}$$

where *d* is the interplanar spacing of atomic plane, θ_B is Bragg angle of the incident beam, λ stands for the wavelength of the electron beam and

n is an integer.

2.2.2 Reciprocal Lattice and Ewald Sphere

The reciprocal lattice is an array of points in reciprocal space which represents a particular set of planes (hkl) in the crystal instead of the arrangement of atoms in the real space lattice, and the distance between a single point to the lattice origin is $1/d_{hkl}$. We can rewrite the Bragg equation with the scattering vector **K** as shown in Fig. 2.4:

$$\frac{2\sin\theta_B}{\lambda} = \frac{n}{d} = |\mathbf{K}| \tag{2.10}$$

where the scattering vector $|\mathbf{K}|$ is reciprocally related to d.

The mathematical definition of the reciprocal lattice and its relationship to the real space lattice will now be discussed. The real space, the lattice vector \boldsymbol{r}_n can be defined by the equation¹³:

$$\boldsymbol{r}_n = n_1 \boldsymbol{a} + n_2 \boldsymbol{b} + n_3 \boldsymbol{c} \tag{2.11}$$

where the vectors \boldsymbol{a} , \boldsymbol{b} and \boldsymbol{c} are the unit cell vectors in real space and n_1 , n_2 and n_3 are all integers. Similarly, the reciprocal lattice vector is defined as:

$$\boldsymbol{r}^* = m_1 \boldsymbol{a}^* + m_2 \boldsymbol{b}^* + m_3 \boldsymbol{c}^* \tag{2.12}$$

where a^* , b^* and c^* are the unit cell vectors in reciprocal space and m_1 , m_2 and m_3 are all integers. The direction relations between the unit cell vectors in the real and reciprocal space are:

$$\boldsymbol{a}^* \cdot \boldsymbol{b} = \boldsymbol{a}^* \cdot \boldsymbol{c} = \boldsymbol{b}^* \cdot \boldsymbol{c} = \boldsymbol{b}^* \cdot \boldsymbol{a} = \boldsymbol{c}^* \cdot \boldsymbol{a} = \boldsymbol{c}^* \cdot \boldsymbol{b} = 0 \qquad (2.13)$$

i.e. a^* is normal to both b and c. The length relations between the vectors are:

$$a^* \cdot a = 1; \ b^* \cdot b = 1; \ c^* \cdot c = 1$$
 (2.14)

In a crystal consisting of repeat, three dimensional unit cells in the real space, a crystal plane can be defined by (h,k,l) which are plane intersections with a, b, c axes, giving rise to a specific reciprocal lattice vector \mathbf{g}_{hkl} for the plane:

$$\mathbf{g}_{hkl} = h\mathbf{a}^* + k\mathbf{b}^* + l\mathbf{c}^* \tag{2.14}$$

and the interplanar distance d_{hkl} is inversely related to \mathbf{g}_{hkl} :

$$d_{hkl} = \frac{1}{|\mathbf{g}_{hkl}|} \tag{2.15}$$



Figure 2.4 Illustration of the scattering vector and the Ewald sphere. (a-c) \mathbf{k}_{I} and \mathbf{k}_{D} are the incident and diffracted wavefront normal. **K** is the difference vector of \mathbf{k}_{D} - \mathbf{k}_{I} . θ is incident angle of the plane wave to the atomic planes of spacing *d*. (d-e) illustrate the Ewald sphere intersecting a cubic array of reciprocal lattice points (blue dots).

The Ewald sphere is a sphere with the radius defined as the reciprocal of the wavelength of the incident wave, $1/\lambda$, and is constructed in the three-dimensional reciprocal space²³. The central point of the sphere is at a certain point along the direction of the incident wave to the specimen crystal. The Ewald sphere illustrates the condition under which the Bragg diffraction occurs using the relation between the incident wave vector and the reciprocal lattice points, i.e. all the reciprocal lattice points cut by the Ewald sphere satisfy the Bragg condition¹³. Considering a high energy electron source (200 kV corresponding to approximately $\lambda = 0.002508$ nm) as the illumination condition, the Ewald sphere surface can be approximated as a flat plane and intersects many points because the radius is much larger than the distance between the reciprocal lattice points as shown in Fig. 2.4d, e.

2.2.3 Selected Area Electron Diffraction in TEM

The incident electrons, acting as waves, interact with the periodic structures in the crystal and are diffracted to form a diffraction pattern (DP). This pattern can be used to extract and analyze the structural information of the crystal. For instance, distinguishing different crystal phases and studying the grain structure of polycrystalline materials²⁴. However, to reduce the intensity of the electron beam which may damage the camera sensor, selected area electron diffraction (SAED) is often performed via inserting a selected area (SA) aperture in the image plane of the objective lens or equivalent conjugate plane in the diffraction mode. This SA aperture results in creating a virtual aperture in the plane of the specimen, which ensures only the electrons incident on specific region of the specimen are transmitted, as shown in Fig. 2.5a. Hence a sharp SAED pattern of the interested area is formed in the BFP, magnified by intermediate lenses and ultimately captured by the scintillator coupled camera. One SAED example from a NiPS₃ flake is shown in Fig. 2.5b, c. In this case, we can conclude that this is a single crystal flake and measure the interplanar distances of the representative crystal planes.



Figure 2.5 Ray diagrams for SAED and a SAED example from NiPS₃ single flakes. (a) is a ray diagram illustrating the formation of a SAED pattern. (b) is a bright field image of the NiPS₃ flakes and the red circle illustrates the selected area resulting in a SAED as shown in (c). To protect the CCD camera, a beam-stop shown as the shadow in the centre of the pattern is often used to block the intense direct beam. (b) and (c) adapted from my work and adapted with permission from²⁵. Copyright 2019 American Chemical Society.

2.2.4 Diffraction Spot Splitting

Diffraction spot splitting describes the separation of a single reflection into a few spots in the diffraction pattern due to the structural variation in the region of interest and it is a significant phenomenon to demonstrate the formation of the new phases in van der Waals crystals which are induced by alkali ion intercalation, of particular significance to results presented in Chapter 5. Therefore, the spot-splitting effect is introduced and reviewed in this section as a primer.

The split spots can be attributed to phase transition resulting in changes of lattice parameters. Chrissafis K. et al. reported the splitting of the primary diffraction reflection of MoS₂ induced by Li intercalation as shown in Fig. 2.6a viewing along $[001]^{26}$. The outer split (1010) spot has the same d-spacing with the pristine MoS₂ in the basal plane. The inner spot appearing in the middle of (1010) and (0000) spots, but close to (1010), corresponds to the new phase, with a lattice constant in the basal
plane 6% larger than MoS₂ caused by intercalated Li. Another TEM investigation of K_{0.5}Bi_{0.5}TiO₃ perovskite ceramics exhibited a phase transition from the paraelectric cubic to the ferroelectric tetragonal structure at about 270°C, resulting in the formation of twins and the split reflections along the characteristic crystallographic directions, depending on the viewing direction and the orientation of the twins²⁷. The diffraction pattern viewed along [100] explicitly showed the spot splitting along [011], accompanied by an 'unsplit' row of reflections (USR) normal to the $(02\overline{2})$ twin plane (Fig. 2.6b-c). This USR contained one of the characteristic twin boundaries, (011) plane, in the perovskites and it was parallel to the split spots. The distance between two split spots increased with the distance from the USR. Such twining induced spot splitting was also observed in other materials²⁸⁻³⁰. Furthermore, several domains concurrently existing in the electron beam illuminated area can cause the splitting of the reflection spots (Fig. 2.6d-e), because the domains scattered the electron into different ways³¹.



Figure 2.6 TEM images of the electron diffraction splitting. (a) electron diffraction pattern of Li intercalated MoS₂. The superlattice spots and splitting spots are denoted by the letter s and m, respectively. Adapted with permission from²⁶. Copyright 1989 Published by Elsevier B.V. (b-c) selected area electron diffraction pattern viewing along [100] and the schematic representation of an identical pattern. Adapted with permission from²⁷. Copyright 2010 The American Ceramic Society. (d) splitting [200] reflections from Ni₃Mn due to four magnetic domains shown in (e). Adapted with permission from³¹. Copyright 1963 Taylor & Francis.

2.2.5 Four-dimensional STEM

The previous section introduced the mechanism of producing SAED patterns with a parallel electron beam in CTEM mode, while STEM mode is also widely used for imaging and spectroscopy of the materials in the TEM. Diffraction patterns produced by a convergent beam of electrons has been shown to give further insights into local structural characteristics of materials at the atomic scale⁷. Techniques utilising this method are four-dimensional STEM (4DSTEM)³², convergent beam electron diffraction (CBED)³³ and scanning precession electron diffraction (SPED)³⁴. CBED and SPED will not be discussed in this thesis since they are not relevant to this project.

4DSTEM refers to recording two-dimensional (2D) diffraction patterns using a converged electron beam, over a 2D grid of beam positions, resulting 4D (2D+2D) datasets as shown in Fig. 2.7. Interestingly, 4DSTEM data not only can be processed to produce the bright field (BF) and dark field (DF) STEM image contrasts, but also the diffraction pattern at each scanned probe position, providing a greater flexibility of image contrast. The development of 4DSTEM as a characterization method has been made possible by high speed and efficient direct electron detectors, and the widespread availability of computational power⁷.

As an increasing popular technique, 4DSTEM has played a crucial role in various studies of the materials science, such as virtual diffraction imaging³⁵, phase distinguishing³⁶, crystal orientation³⁷ and strain mapping³⁸, measurements of medium-range thickness³⁹, differential phase contrast imaging⁴⁰ and ptychography⁴¹.



Figure 2.7 Illustration of experimental 4DSTEM of a 2D dichalcogenide flake. Green cones represent electron beam scanning across 1 layer, vacuum and 2 layers regions. Adapted with permission from⁷. Copyright 2019 Microscopy Society of American.

2.3 Imaging

Apart from electron diffraction, imaging morphological and atomic structures at low and high magnification, respectively, are fundamental functions for TEM.

a CTEM imaging mode b STEM imaging mode



Figure 2.8 Schematics of (a) CTEM and (b) STEM imaging methods.

2.3.1 Conventional Transmission Electron Microscopy

Image contrast can be produced by various methods, such as amplitude contrast and phase contrast, to show the distinct specimen details on the image. In this section, we will discus the different mechanisms contributing to the images produced by the TEM in the CTEM mode in which the lens system casts a parallel beam onto the sample and then images can be recorded by the camera, typically a CCD as shown in Fig. 2.8a.

2.3.1.1 Bright Field and Dark Field TEM

Once the SAED pattern is acquired, we can use the objective aperture to select the transmitted spot or the diffraction spots on the back focal plane of the objective lens to produce a BF or a DF image, respectively, related to the amplitude contrast. In the BF image, a location where diffraction takes place appears dark, whereas a location where diffraction does not take place appears bright. In contrast with this, high (low) electron scattering regions of the specimen exhibit bright (dark) contrast in the DF image, and can be used to localise the specific specimen orientation, with the precise contrast behaviour dependent on chosen reflection g_{hkl} . Combining BF and DF images is useful for analysis of lattice defects and crystal orientations. Fig. 2.9 b,c shows an example of BF and DF images of the NiPS₃ flakes.



Figure 2.9 Bright field and dark field images of a NiPS₃ flake. The SAED pattern of the specimen is shown in (a) where red and cyan circles represent the positions of the objective aperture to produce the corresponding (b) bright field and (c) dark field images. (d) is a high-resolution TEM image showing the interplanar spacings of (110), (110) and (020) lattice planes and corresponding fast Fourier transforms (FFTs) in the inset. Adapted with permission from²⁵. Copyright 2019 American Chemical Society.

2.3.1.2 High-Resolution TEM

The essence of forming high resolution (HR) TEM image is phase contrast, that originates from the differences in the phases of the scattered waves exiting from a very thin specimen which does not affect the amplitude of scattered electron wave, a condition known as the weak phase object approximation. To create phase contrast, multiple beams should be collected by the objective aperture, which is the main distinction to the amplitude contrast imaging. In general, more beams being collected is the requirement for acquiring high resolution images. The objective lens ,with a small spherical aberration, causes the interference between the transmitted and diffracted waves and the phase change of the diffracted waves is converted into the change of amplitude, producing the phase contrast that enables imaging of the crystal lattice at an appropriate defocus of the objective lens. However, interpreting HRTEM image is complex, since it is sensitive to the thickness, orientation, the scattering factor of the specimen and various imaging conditions. The exception is when the lattice image (shown in Fig. 2.9d, an HRTEM example of a NiPS₃ flake) is acquired at a specific defocus condition: Scherzer focus (Δf_{sch}) is defocus value optimal for HR-TEM image contrast and is determined by the spherical aberration of the objective lens (C_s) and the accelerating voltage of the incident beam $(\lambda)^8$:

$$\Delta f_{sch} = -1.2 (C_s \lambda)^{1/2}$$
 (2.15)

Under this defocus condition, all the beams have nearly constant phase causing a long flat negative region in the phase contrast transfer function (PCTF) extending to a higher spatial frequency where phase oscillations $occur^{42}$. More details of the PCTF are discussed in section 2.3.2.1.

2.3.2 Scanning Transmission Electron Microscopy

In the STEM mode, the electron beam is converged by a series of lenses before arrives at the sample, as shown in Fig. 2.8b. With improvements in the design of electromagnetic lenses and the implementation of aberration correctors, the focused probe size on the order of ångstoms has become possible, even as low as 47 pm for the finest probe⁴³. It directly determines the resolution of the STEM image. This converged beam is controlled by the scanning coils, and raster scans over an area on the specimen, so the scanned area is divided into rows of probe positions where the probe interacts with the specimen atoms. This produces scattered electrons at each position on the specimen, which are collected by electron detectors (typically BF, annular dark field (ADF) and high-angle annular dark field (HAADF) detectors) depending on the scattering angles of the scattered electrons.

The mechanism of image formation in STEM mode is discussed mathematically in this section. In order to simplify this description, a very thin crystal with a stationary crystal lattice is considered as the specimen interacting with the converged STEM electron probe, thus avoiding multiple scattering effects and thermal lattice vibrations.

Based on these assumptions, the wavefunction of a scattered electron recorded by any STEM detectors is a function of the illuminating probe position, \mathbf{R}_{p} , and is written as⁴⁴:

$$\Psi_{\rm f}(\mathbf{K}_{\rm f}, \mathbf{R}_{\rm p}) = \sum_{\mathbf{g}} \phi_{\mathbf{g}} A(\mathbf{K}_{\rm f} - \mathbf{g}) \exp\left[-i(\mathbf{K}_{\rm f} - \mathbf{g}) \cdot \mathbf{R}_{\rm p}\right] \quad (2.16)$$

where \mathbf{K}_{f} stands for the transverse component of the scattering vector \mathbf{K} , $\phi_{\mathbf{g}}$ represents the complex amplitude of the beam scattered to \mathbf{g} , $A(\mathbf{K})$ is the aperture function and $\exp(i\mathbf{K}_{f} \cdot \mathbf{R}_{p})$ represents a linear phase ramp due to the shift of the probe to \mathbf{R}_{p} . This equation (2.16) generates a series of diffracted discs as shown in Fig. 2.10a and the intensities on different STEM detectors can be derived from it as is discussed in the following sections.

2.3.2.1 Bright Field STEM

Similar to the process of acquiring BF image in CTEM where an aperture is placed in the BFP, allowing only the direct beam through it into the imaging system, for BF STEM imaging we insert an electron detector onto the optical axis (Fig. 2.8b) to capture the directly transmitted electron beam at each scanned position on the specimen. The intensity of the scattering on the BF detector plane, I_{BF} can be simply written for a given \mathbf{R}_{p} as⁴⁴:

$$I_{\rm BF}(\mathbf{R}_{\rm p}) = \left|\psi_{\rm p}(\mathbf{R}_{\rm p})\otimes\phi(\mathbf{R}_{\rm p})\right|^2$$
(2.17)

where \otimes denotes a convolution operation. $\psi_p(\mathbf{R}_p)$ is the complex amplitude of the STEM probe at the \mathbf{R}_p position and $\phi(\mathbf{R}_p)$ stands for a transmission function by assuming the sample is a weak phase object which operates a small phase shift, σV :

$$\phi(\mathbf{R}_{p}) = 1 + i\sigma V(\mathbf{R}_{p}) \tag{2.18}$$

where σ is the scattering interaction constant between specimen potential

and electron wave and $V(\mathbf{R}_{p})$ is the electrostatic potential at the \mathbf{R}_{p} position⁴⁴. Equation (2.17) is known as the coherent imaging model.

Considering the case shown in Fig. 2.10a where only the interference between the direct beam and the diffracted beams at $+\mathbf{g}$ and $-\mathbf{g}$ occurs at the detector, the wave (equation 2.16) arriving on the BF detector can be rewritten:

$$\Psi_{\rm f} (\mathbf{K}_{\rm f} = 0, \mathbf{R}_{\rm p}) = 1 + \phi_{\rm g} \exp i \left[-\chi(-\mathbf{g}) + \mathbf{g} \cdot \mathbf{R}_{\rm p} \right]$$
$$+ \phi_{-\mathbf{g}} \exp i \left[-\chi(\mathbf{g}) - \mathbf{g} \cdot \mathbf{R}_{\rm p} \right]$$
(2.19)

Given the projected potential, V_g , being real, the intensity function on the detector is the modulus-squared of equation (2.19) and written as:

$$I_{\rm BF}(\mathbf{R}_{\rm p}) = 1 + 2|\sigma V_{\mathbf{g}}|\cos(\mathbf{g} \cdot \mathbf{R}_{\rm p} + \angle V_{\mathbf{g}})\sin\chi(\mathbf{g}) \qquad (2.20)$$

This equation results in a set of fringes due to the phase variation. $\angle V_{\mathbf{g}}$ is a phase of the potential at \mathbf{g} controlling the position of the fringes, and a component $\sin \chi(\mathbf{g})$ determines the strength of the phase contribution. $\chi(\mathbf{g})$ is a wave aberration function, dominated by influences of the spherical aberration (C_s) and defocus (Δf) for an uncorrected STEM:⁴⁴

$$\chi(\mathbf{g}) = \frac{1}{2} \Delta f \lambda \mathbf{g}^2 + \frac{1}{4} C_s \lambda^3 \mathbf{g}^4$$
(2.21)

where λ is the wavelength of the incident beam.

 $\sin \chi(\mathbf{g})$ is known as the PCTF shown in Fig. 2.10b, relevant to the phase contrast both in the BF STEM and HRTEM imaging methods. The positive regions of the PCTF contribute to the bright contrast for the atomic sites while the negative PCTF values lead to the atomic site imaged dark. The first intersection between the function and the horizontal axis is called

First Zero, with its position determined by the C_s , λ and Δf . The inverse of the frequency at First Zero is the best possible interpretable resolution of the structural image. In order to optimise the imaging condition, an extended negative region of PCTF is preferred for a given amount of C_s and λ , and thus Scherzer defocus is preferred as mentioned in section 2.3.1.2.

2.3.2.2 Annular Dark Field STEM

In the STEM mode we often use annular dark field (ADF) detectors concentric to the optical axis to collect the diffracted electrons on the diffraction plane, while unscattered or weakly scattered electrons are excluded. In general, there are two predominant types of annular detectors collecting electrons at different angles: low angle annular dark field (LAADF) and high angle annular dark field (HAADF) detectors, each operating via different contrast formation mechanisms.

Compared to the BF detector, which is sensitive to the phase change due to its small detector size, an ADF detector usually averages data from a wide range of the interference fringes as shown in Fig. 2.10c and thus the coherent phase information is suppressed. The intensity of the ADF image can be calculated by convoluting the squared modulus of the probe wave function, $|\psi_p(\mathbf{R}_p)|^2$, with an object function, $O(\mathbf{R})$, and hence can be written as⁴⁵:

$$I_{\text{ADF}}(\mathbf{R}_{\text{p}}) = |\psi_{\text{p}}(\mathbf{R}_{\text{p}})|^{2} \otimes O(\mathbf{R}_{\text{p}})$$
(2.22)

The object function represents the fraction of intensity from the scattering

centre that reaches the detector and this equation is known as the incoherent imaging model. Fig. 2.10b shows the optical transfer function (OTF) that represents the intensity strength monotonically decaying as the spatial frequency increasing, hence an ADF image does not show the contrast reversal that occur in HRTEM imaging. Additionally, because it only involves the intensities and is independent of the interference between scatterings, the ADF image is more directly interpretable than the BF image.

LAADF detector receives inelastically scattered and diffracted electrons at a range of 20 to 60 mrad (approximately) to produce a LAADF STEM image. An image is generated from the integrated intensities of the electrons at each incident beam position, exhibiting diffraction contrast from the Bragg diffraction beams. This mechanism enables us to obtain high-resolution images of the light elements and the strain field⁴¹ in the species with high signal-to-noise ratio, attributed to strong elastically and inelastically scattered electrons collected at low angles.

In terms of the electrons scattered to high angle (60 - 200 mrad) collected by the HAADF detector, they can be considered particles in nature, and their scattering behaviours can described by the Rutherford model mentioned in equation (2.5), where the differential cross section is highly dependent on Z (being proportional to about $Z^{1.6}$ - $Z^{1.8}$)⁸. This yields another contrast mechanism sensitive to the atomic number, and thus chemical composition, of the specimen. Hence it is often termed 'Z contrast' and allows a degree of chemical identification of atomic species via the HAADF STEM image intensity, shown for a copper sulfide (CuS) nanoparticle in Fig. 2.10e, f.



Figure 2.10 Schematics of STEM imaging theory and example images. (a) shows diffraction of the coherent STEM electron probe by a specimen resulting in three overlapping diffraction discs collected by a BF detector. (b) compares the incoherent OTF and coherent PCTF for identical imaging conditions (V = 300kV, $C_s = 1$ mm, $\Delta f = -40$ nm). (c) illustrates interference fringes produced by two illuminated atoms and the covered regions by BF and ADF detectors. (a-c) Adapted with permission from⁴⁴. Copyright 2011 John Wiley and Sons. (d,e) show the BF and HAADF STEM images of an identical area of a CuS nanoparticle and a magnified area in (e) enclosed by a red square is shown in (f) overlaid with a CuS atomic model. In (f), Cu has higher atomic number than S, and thus Cu atomic columns are brighter than S in the image due to the Z contrast imaging mechanism.

2.3.3 STEM Image and Electron Diffraction Simulation

It has been demonstrated that a wealth of structural information can be acquired from the specimen by using STEM imaging. However, verification of this STEM findings requires additional analytical methods such as image simulation. As the speed of computational data progressing boosted in a rapid pace over the past decades, electron micrographs can be computed from first principles. Briefly, the wave function of the imaging electrons may be computed based on the quantum mechanical description of the interaction between incident electrons and the atoms in the specimen. The two-dimensional intensity distribution in the final simulated image can be obtained with the known optical properties of the lenses in the microscope⁴⁶. One of the major purposes for the image simulation in this work is to compare the simulated and experimental STEM images in order to describe the origin of anomalous features produced by lens aberrations or due to specimen artifacts. Multislice STEM image simulation is an efficient method to achieve this and is based on fast Fourier transform (FFTs) algorithm, significantly reducing computeation time, although the periodic potential of the specimen and electron wave function in the *xy* plane are needed.

The process of multislice STEM image simulation consists of the following steps⁴⁶:

- Divide the atomic model of the specimen into thin (n) slices along z axis.
- 2. Calculate the projected atomic potential $(v_{zn}(x))$ for each slice. Each slice must be thin enough to be a weak phase object and is typically one atomic layer of the specimen.
- Calculate the transmission functions (2.23) which are different for each slice and derived from the atomic potential,

$$t_n(\mathbf{x}) = \exp\left[i\sigma v_{zn}(\mathbf{x})\right] \tag{2.23}$$

where σ is the interaction parameter.

4. At a given probe position the electron wave function is $\psi_p(x, x_p)$.

5. Recursively transmit and propagate the probe wave function through each slice using FFTs by equation (2.24),

$$\psi_{n+1}(x,y) = p_n(x,y,\Delta z_n) \otimes [t_n(x,y) \times \psi_n(x,y)]$$
(2.24)

where \times denotes multiplication of the second expression by the first. $p_n(x, y, \Delta z_n)$ is a propagator function and Δz_n is the thickness of the slice. Repeat this process through all the slices until the wave function of the exit surface is acquired.

- 6. Fourier transform the ultimate transmitted wave function to get the wave function in the diffraction plane where the detector integrates the intensity of the wave function to generate a pixel intensity at the given probe position. The entire simulated image can be produced by iterating the calculation of the intensity of exit wave function in the diffraction plane for all probe positions on the specimen.
- 7. Repeat step 4 to step 7 for every beam position on the image grid.

The simulation process of electron diffraction is similar to the STEM image simulation and listed below⁴⁶:

- 1. Divide the specimen into thin slice.
- 2. Calculate the projected atomic potential $(v_{zn}(x))$ for each slice.
- 3. Calculate the transmission function $t_n(\mathbf{x})$ for each slice.
- 4. Set the incident wave function $\psi_0(x, y) = 1$, due to the plane wave applied on the specimen in TEM mode.
- 5. Recursively transmit and propagate the incident wave function through each slice using FFTs by equation (2.24),

- 6. Fourier transform the wave function at the exit surface of the specimen $\Psi_n(k_x, k_y) = FT[\psi_n(x, y)].$
- 7. The transformed wave function goes through the objective lens, thus multiples by the transfer function of the lens, $H_0(\mathbf{k})$ to acquire the wave function in the BFP $\Psi_i(k) = H_0(\mathbf{k})\Psi_n(k)$.
- 8. Calculate the square modulus of the wave function $\Psi_i(k)$ and the final electron diffraction intensity will be obtained $g(x) = |\Psi_i(k)|^2$.

2.4 Spectroscopy

Spectroscopic equipment for chemical analysis, such as energy dispersive X-ray spectroscopy (EDS, discussed in section 2.4.1) and electron energy loss spectroscopy (EELS, discussed in section 2.4.2), are commonly integrated in a modern TEM instrument for quantitative chemical or elemental analysis. These are usually performed in the STEM mode due to the higher spatial resolution that provides for spectroscopic analysis. These analytical techniques provide insight into the local chemical species, stoichiometry, electronic states within the specimen, based on the characteristic signals from the sample under electron illumination. These signals are produced by inelastic scattering between the incident electron beam and the electrons in the specimen. Contrary to the elastic scattering discussed in section 2.2.1, energy dissipation occurs in the inelastic interaction because of the Coulomb repulsion between the incident electrons and the core or outer shell valence electrons of the atoms in the specimen.

2.4.1 Energy Dispersive X-ray Spectroscopy

EDS provides the localized chemical information of the specimen by using the emitted X-ray signals from the interaction between sample atoms and the focused electron beam. Almost all element can be detected in principle excluding atomic number less than 4 (Be) because Li has very low energy of characteristic radiation that is not easily detected. H and He do not produce characteristic radiation at all. Qualitative analysis allows identification the elemental peaks present in the spectrum and quantitative analysis involves measuring the intensity of the peaks to know the composition of the specimen. In this thesis, EDS will exclusively refer STEM-EDS unless stated otherwise.

2.4.1.1 X-ray Emission

A solid sample bombarded by the incident electron beam produce two types of X-rays: characteristic X-rays and bremsstrahlung X-rays. The former signals are widely used for the chemical analysis, but the latter are usually considered as the nuisance needed to be filtered out for materials science purposes.

To produce a characteristic X-ray signal from a sample, a high energy beam electron interacts with a core-shell electron in the specimen and transfers a critical amount of energy to the core-shell electron. The core electron can then escape the attractive electrical field of the nucleus and leaves a vacancy in the core shell. This energy is called critical ionization energy (E_c) which must be significantly less than the beam energy (E_0) to produce X-rays. For an isolated atom, the process will cause the atom to be excited to a higher energy state than before the interaction, known as ionized. Because this state is unstable, the ionized atom readily returns back to the ground state by filling the vacant site with an outer-shell electron accompanied by the emission of a characteristic X-ray as illustrated in Fig. 2.11a. The X-ray energy is equal to the energy difference between the core and outer shell and can be recorded by an EDS detector placed as close to the sample as possible. The emitted X-ray energy is characteristic of the electronic transition and this energy difference is unique to the atom, hence EDS is a powerful tool to identify elements. Fig. 2.11b shows the potential electronic transitions from the outer to inner shell and the conventional rule for naming them¹³. For instance, if a K-shell hole is filled by an electron from L-shell, the characteristic X-ray is called K_{α} X-ray. α_1 and α_2 are used to differentiate the subshells from which the Lshell electrons fall to the K-shell. Note that the atomic ionization may not occur in low-voltage SEMs due to the E_0 is close to E_c . But the very high ratio of E₀ (> 100 keV) to E_c (generally <20 keV) facilitates constant X-ray generation from the specimen under the electron beam.

Some incident electrons can penetrate through the electron cloud and interact with the Coulomb field of the nucleus of the atom, which induces a substantial change in the momentum and in the energy loss, resulting in the bremsstrahlung X-rays. Unlike the characteristic X-rays which show discrete peaks in the spectrum, the bremsstrahlung X-rays are distributed in a wide range of energies. They form a continuous spectrum which limits the detection of some weak (low signal-to-noise) characteristic X-ray peaks, owing to the presence of 'background'.



Figure 2.11 Energy dispersive X-ray spectroscopy in TEM. (a) shows the ionization process. An electron in the inner (K) shell is ejected to the vacuum by an incident electron and the left hole is occupied by the outer (L3) shell electron accompanied by emitting X-rays. (b) shows the possible electronic transitions and their names. Adapted with permission from¹³. Copyright 1996 Springer Science Business Media New York.

2.4.1.2 EDS Detectors

There are two types of detector commonly used for EDS: Si(Li) detector and silicon drift detector (SDD). The Si(Li) semiconducting detector (Fig. 2.12a) consists of Si doped by Li to generate an intrinsic Si region where any electron-hole pairs attributed to incoming X-rays are separated under an external bias. Electrons are attracted by a positive bias and accumulate on an ohmic contact. The detector then generates charge pulses proportional to the X-ray energy for further digitizing the signal and displaying in the computer. However, incomplete Li doping and additional coatings can form dead layers at the front and back side of the Si detector, leading reduced detection efficiency. The large anode also suffers from thermal noise unless liquid nitrogen cooling is supplied, but this may also cause the formation of ice or hydrocarbon contaminations in front of the detector. The SDD detector consists of concentric p-doped Si rings implanted on n-type Si with a small anode in the centre of p-type Si rings for charge collection as shown in (Fig. 2.12b). This design benefits the detector in multiple aspects compared to Si(Li) detector with a large anode: the primary advantage is high throughput of X-ray counts due to the smaller anode of the SDD having lower capacitance than that of Si(Li). The other merits of the SDD design include low thermal noises and liquid nitrogen cooling being unnecessary.



Figure 2.12 Schematic cross section images of (a) Si(Li) EDS detector and (b) silicon drift detector.

2.4.1.3 Artefacts in Qualitative EDS analysis

Currently, the EDS analytical software enable us to rapidly identify the peaks and their corresponding elements in the spectrum. However, a few artefacts raised by the EDS system cannot be neglected, since they may cause misidentification of peaks. Therefore, their principles are described in this section.

These artefacts are divided into two groups. The first is signaldetection artefacts, comprising escape peaks and the internal fluorescence peaks. The escape peak results from the imperfection of the detector: if the incoming X-ray energy (E) is higher than the ionisation energy of the Si as the major material of the detector, the intrinsic Si can be excited and generate secondary Si K α X-rays (1.74 kev). Therefore, the detector has to register an actual X-ray energy equal to (*E*-1.74) keV. The issue of the escape peak can be addressed by using the modern EDS analysis system which finds the escape peak and re-register it back to its characteristic peak. The internal fluorescence peak is attributed to the fluorescence of the Si in the dead layers by the incoming high energy X-ray, which results in the secondary Si K α X-rays detected although there is no Si in the specimen. The thicker dead layers in the Si(Li) detector are chiefly responsible for this issue, which is not frequently observed in SDD, where dead layers are very thin.

The second type of artefact is related to signal-processing, for example sum peaks. This issue can be attributed imperfections in the intrinsic design and the electronics set up of the detector. During the EDS data collection, once a photon is collected by the detector, it will reject any other incoming photons as the signal-processing electronics digitise the photon until it assigned to the correct energy. This processing time is known as 'dead time'. However, it is possible to collect two photons at exactly same time and the processing electronics consequently register the doubled energy, giving a sum peak appearing at twice the energy of the characteristic peak.

2.4.1.4 Quantitative EDS analysis

The spectrum records the characteristic X-ray intensities, measured by counting photons for the elements in the specimen. In order to increase the accuracy, sufficient counts should be acquired for the qualitative and quantitative analysis and the overall analytical accuracy of EDS is ± 3 -5%¹³. But the element may not be detected if concentration is lower than detection limits typically about 1000 ppm.

Background subtraction is the first step for EDS quantification. The background manifests as counts under the characteristic peaks in the spectrum, arising from the bremsstrahlung process as incident beam interacts with the coulomb field of the nuclei. Two methods can be performed to remove the background: 1. selecting appropriate windows on both sides of the peak to define the real peak regime and then estimating the total counts of the peak, and 2. modeling the bremsstrahlung distribution on the spectrum based on the expression developed by Kramers⁴⁷, which has benefits to spectra containing many adjacent peaks where the window selection technique is difficult.

The Cliff-Lorimer ratio technique was the first method introduced for quantitative EDS elemental analysis in 1975⁴⁸. Considering a binary system consisting of two compositions C_A and C_B in a thin sample, their characteristic X-ray intensities (I_A and I_B) can be acquired by EDS detector. The relation between the compositions and intensities can be written as:

$$\frac{c_A}{c_B} = k_{AB} \frac{l_A}{l_B} \tag{2.25}$$

where k_{AB} is the k-factor (or Cliff-Lorimer factor). Acquiring an accurate k-factor is essential for the accurate elemental quantification. Theoretical calculation from first principles is a straightforward method for estimating k-factors, but is also associated with relatively high systematic errors (±15-20%), affecting the quantitative result, due to the combination of uncertainties in Q and in the detector parameters (ε) in the k-factor

expression (2.26) that cannot be measured accurately 49,50 :

$$k_{AB} = \frac{(Q\omega a)_A}{(Q\omega a)_B} \frac{A_B}{A_A} \frac{\varepsilon_A}{\varepsilon_B}$$
(2.26)

Where the subscripts denote elements *A* and *B*. A is the atomic weight of element, Q stands for the ionization cross sections which is strongly affected by accelerating voltage, *a* is relative transition probability, and ω and ε represent fluorescence yield and detector efficiency, respectively. The quantities *a*, ω and ε are also dependent on atomic number. k-factors also can be determined experimentally with the relative errors of approximately ±1% for more accurate quantification^{51,52}. We usually compute the k-factors for different elements by comparing them to a standard such as silicon (*k*_{Si}).

However, the previous Cliff-Lorimer equation (2.25) is not perfect to quantify the chemical compositions in the specimen due to the absorption of X-rays by the materials themselves (especially for thick TEM specimens) during EDS acquisition is neglected, resulting in the detected X-ray signals being less than the generated X-ray signals and thus C_A is not proportional to I_A . To address this an absorption correction factor (ACF) is built in to the k-factor equation¹³:

$$\frac{c_A}{c_B} = k_{AB} (\text{ACF}) \frac{l_A}{l_B}$$
(2.27)

The Zeta (ζ) factor method is a newer method for EDS quantification developed in 1996⁵³. It assumes that the mass-thickness ρt (ρ and t are the density and thickness of the specimen, respectively) is proportional to various factors including the X-ray intensity, I_A , normalised by the composition, C_A , and the total electron dose illuminating on the specimen, $D_{\rm e}$, and thus ρt is written as⁵⁴:

$$\rho t = \zeta_A \frac{I_A}{c_A D_e} \tag{2.28}$$

where

$$\zeta = \frac{M_A}{N_0 \, Q \,\omega \, a \, [\Omega/4\pi] \,\varepsilon} \tag{2.29}$$

where M_A is atomic weight, N_0 is Avogadro's number, Q is the ionization cross-section, ω is the fluorescence yield, α is the relative transition probability, Ω is the detector solid angle, ε is the detector efficiency. The advantage of this method is ζ -factor can be determined from a pure element standard with given thickness, rather than a multielement standard used in the k-factor method. Additionally, if the ζ -factor is known, the sample thickness can be calculated by equation (2.28).

2.4.1.3 STEM-EDS Spectrum Imaging

EDS signal can be acquired simultaneously while STEM imaging with the high spatial resolution, thus it is very useful not only in elemental identification, but also in visualizing the local elemental distribution. At present, it has been widely implemented to demonstrate elemental variation for complex materials such as core-shell nanoparticles⁵⁵, elemental segregation⁵⁶ and precipitates⁵⁷, known as EDS spectrum imaging. It is an advanced technique where the whole EDS spectral information is collected from each pixel of a STEM-EDS spectral image (i.e. STEM and EDS have the same resolution), resulting in a three-dimensional data set consisting of two dimensional compositional maps and a one dimensional EDS spectrum at each beam position point⁵⁸. Compared to the conventional EDS analysis,

this spectrum image has a wealth of data allowing flexible data processing, and avoids interpretation mistakes due to the completeness of data⁵⁹.

Fig. 2.13a-c shows examples of EDS spectrum images acquired from a potassium doped molybdenum disulphide (K_xMoS₂) flake sample, where the different elemental distributions are obvious from the individual maps. The intensity in the map originates from the number of X-ray counts at a specific energy detected in the pixel positions, and thus the brighter pixels indicate regions rich in a specific element. Note that in order to show the continuous elemental distribution and increase the signal to noise ratio in the specimen, the raw maps with the size of 1024×1024 pixels were binned down to 53 \times 53 pixels maps with pixel size of 34.2 nm as shown in Fig. 2.13a-c, and then the background surrounding the flake was subtracted by a masking algorithm. More details of image and data processing are discussed in Chapter 5. The EDS spectrum (Fig. 2.13d) comes from integrating intensities over all the pixels of the flake in Fig. 2.13a-c. It confirms the presence of Mo, S and K in the sample, but also unwanted species of Si and C from sputtering of the ceramic heater of the heating chip, and O from hydroxide contaminations. Other common elements present in the spectrum including Cu or Au from the TEM support grid, Fe or Co in the pole-piece, Si or Pb from the EDS detector⁶⁰.



Figure 2.13 EDS spectrum images of a K_xMoS_2 flake. (a-c) shows the EDS element distribution of K, Mo and S in the specimen, and an integrated EDS spectrum of X-ray signals in all pixels is presented in (d)

2.4.2 Electron Energy Loss Spectroscopy

EELS is another important chemical analysis technique that measures the energy distribution of the inelastically scattered primary electrons after they have undergone energy loss events and their deflections during interactions with the specimen atoms. An electron spectrometer, placed on the exit side of the sample and along the optic axis, collects the transmitted inelastic electrons. The energy loss provides a tremendous amount of information about the local environment of atoms and electrons in the sample, revealing their bonding state, nearest-neighbor information, dielectric response, free electron density, bandgap structure, as well as the thickness of a specimen¹³. However, consequently EELS acquisition and analysis requires more expertise than EDS acquisition in most cases.

Generally EEL spectra are divided into two regimes based on the electron energy: low-loss spectra (< 50eV) and core-loss spectra (> 50eV),

each of which provides different information about the specimen. Fig. 2.14 shows two partial spectra recorded at low energy loss and from 600 to 800 electron volts extracted from a single region of interest.

The most intense peak in the low-loss spectrum (Fig. 2.14a) is the zero-loss peak, occurring at 0 eV, which shows the integrated intensity of the unscattered electrons (transmitted beam) and the elastically scattered electrons. It can be used to calibrate the energy offset of the whole spectrum if there is significant energy drift. At a slightly higher energy loss range there is a broad peak representing a plasma resonance of the valence atoms. The chemical information provided in this region is related to the dielectric properties of a material, such as the band gap and the surface plasmon response.

In the higher energy loss region (core-loss spectrum, Fig. 2.14b), the spectrum exhibits characteristic features termed ionization edges. These edges originate from the same process that is mentioned in the X-ray emission in section 2.4.1.1 where core shell electrons are ejected by incident electrons and the atom is ionized. However, instead of considering the emitted X-ray, we now consider the inelastically scattered incident electron which loses a characteristic amount of energy for different elements, forming the ionization edges in the EELS spectrum (Fig. 2.14b). This can be used for analysis of many chemical elements and is particularly useful for the lighter elements such as Li^{61,62} that are not detectable in EDS because the weak X-rays of Li are absorbed by the materials or the window of the EDS detector. Quantitative analysis is also available, since the edge intensities are proportional to the concentration of the corresponding

elements, but there are some challenges for EELS quantification such as the accurate background fitting, the variation of specimen thickness and the edge overlaps²⁰.



Figure 2.14 EELS spectrum of a FePS₃ nanoflake. (a,b) show low-loss EELS and core-loss EELS, respectively. Note that S and P edges are not present in (b), since their major edges ($L_{2,3}$) local at 165 and 132eV. respectively.

2.5 In-situ TEM E-chips and Holder

In-situ TEM is an advanced technique that allows researchers to study materials in real time and under real-world conditions. It provides dynamic observations of physical behaviours of the materials in response to external stimuli such as biasing or heating, atmospheric pressure and liquid suspension⁶³. Thus information regarding the structural and chemical changes that occur under these conditions can be extracted by *in-situ* TEM, providing insight into dynamic process associated with phase transition⁶⁴, catalysis⁶⁵ and crystal growth⁶⁶ at the nanoscale, which cannot be easily accessed by the traditional TEM. In my research, I employed a commercial *in-situ* TEM holder (Fusion, Protochips) equipped with heating/biasing E-

chips to study K-intercalated MoS_2 samples at elevated temperatures and Eu intercalation in bilayer graphene under applied voltage. This section demonstrates the basis of the *in-situ* TEM holder and the E-chip.

2.5.1 Thermal E-chip

The thermal E-chip, as shown in Fig. 2.15a, provides a platform for precise temperature control, low drift, heating up to 1200°C with the rate up to 1000°C/ms⁶⁷ while TEM imaging. It consists of a silicon carbide (SiC) membrane supported over an etched Si window 300-500µm² in a silicon substrate. Nine holes with the diameter of 8µm located in the centre of the SiC window provide an electron transparent region for optimal imaging conditions. To support specimens with smaller sizes, a holey carbon film with 2µm holes is coated on the membrane. Resistive heating can be induced when electrical current is passed through the membrane and a uniform heating area is created in the membrane as illustrated in Fig. 2.15b^{68,69}. Each thermal E-chip is individually calibrated before the experiment to correlate the measured resistance to the measured heater temperature. The key difference between the SiC and conventional metal heating technology is that the cold resistance of the metal heater is only a few hundred ohms or less and changes only a few hundred ohms during heating, and thus a 4-point resistance measurement is required to accurately measure the temperature variation. The SiC heater is $10 \times$ more sensitive to local temperature changes than a metal heater, since it has much higher cold resistance, therefore only a 2-point resistance measurement is need to monitor the temperature. Additionally, the SiC heater is very stable at high temperature and it will not react with the specimen, undergo electromigration or melt.



Figure 2.15 Schematics of thermal E-chip. (a) shows the plan-view and side-view of the thermal E-chip and the magnified inspection area containing nine holes covered by holey carbon film. (b) shows the thermal image demonstrating uniformity of SiC heater (Courtesy of Protochips Inc.).

2.5.2 Electrical E-chip

The electrical E-chip used in this project has the configuration shown in Fig. 2.16a which is comprised of a silicon nitride membrane on an etched silicon substrate and four gold contacts, through which electrical stimulation can be delivered to the sample. There are nine holes in the centre of the inspection window without coating of the carbon film which would affect the flatness and attachment of the bilayer graphene for this project. The electrical E-chip can be employed for various specimens such as nanowires, carbon nanotubes and layered materials.

2.5.3 In-situ TEM Holder

The *in-situ* TEM holder (Fig. 2.16b) has a special tip (Fig. 2.16c) compared to standard TEM holder. There is a spring-loaded module with six pins to provide the electrical connection and to securely fix the E-chip on the holder. This module is also wire linked to the connection port at the end of the holder which is used to link the holder to an external power supply.



Figure 2.16 (a) Schematic of the electrical E-chip and (b-c) images of *insitu* TEM holder.

2.6 Beam Damage Mechanism

In order to acquire images or spectra with the high signal to noise ratio, high electron fluence is often required to generate enough scattering between the incident beam and the specimen. However, it may also change the structure and chemistry of susceptible materials so that the examined material differs from the intended specimen⁷⁰. Radiation damage of materials by the high energy electron irradiation cannot be neglected for TEM imaging and spectroscopy. In particular, the aberration corrected S/TEM allows even more electron current to be focused into a smaller beam. There are two predominant means by which the beam damage occurs, the first is knock-on damage, and the second is radiolysis^{71,72}. Note that beam damage can be deliberately used to manipulate the structural or chemical of materials, such as localized oxidation⁷³ and to induced phase transition of two dimensional materials⁷⁴. This section discusses the mechanisms of these two forms of the beam damage, accompanied by the discussion of potential strategies for reducing the effects of beam damage.

Knock-on damage refers to the atomic displacement resulting from elastic scattering. There is no energy loss in elastic scattering so that the incident electron transfers an amount of energy to the atomic nucleus based on conservation of energy and momentum. Those transferred energy is positively correlated to the angle of elastic scattering and negatively correlated to the atomic weight. Therefore, for high angle elastic scattering, especially where the species has low atomic weight, the transferred energy may exceed the displacement energy of the atom, which depends on the bond strength, the crystal lattice and the atomic weight⁷¹. This atom is ejected from its lattice site forming an interstitial atom or adatom, which a complementary atomic vacancy at the corresponding lattice site. If the displaced atom is entirely ejected from the material in particular for atoms at the surface, this displacement is known as the electron beam sputtering. Knock-on damage can be avoided by reducing the accelerating voltage of the electron source below the threshold energy of the material for the atomic displacement. Single layer two-dimensional materials are typically imaged under 80kV accelerating voltage to reduce knock-on damage. For example, the threshold sputtering energy for graphene and carbon nanotube perfect crystal are $80kV^{75}$ and $86kV^{76}$, respectively. The knock-on threshold for the S atom in MoS₂ is 77kV⁷⁷.

Radiolysis occurs during inelastic scattering where the electron beam ionizes an atom and breaks the chemical bonds with neighbouring atoms, resulting in phase changes and bond scission. Radiolysis is not a very severe issue for the conductive materials (e.g. metals and graphite) because the empty vacancy left by an ejected electron in the valence band can be filled very rapidly by the conduction electrons before deterioration happens⁷². However, for insulating or semiconducting materials, for example polymers, radiolysis-induced bond breakage rapidly leads to a loss of short- or long-range order, crystalline decomposition and shrinkage or distortion of the specimen⁷¹. Reducing the specimen temperature is an ideal approach to overcome the radiolytic damage in organic materials by using cryo-protection⁷⁸ to reduce the atomic mobility and thus the

structural damage and mass loss^{78,79}. In addition radiolysis is generally effective less at high accelerating voltage, due to the damage cross section inversely varies with the accelerating voltage⁷⁹.

Chapter 3

Crystallography of van der Waals Materials and Superstructures

Few-layer van der Waals materials have attracted enormous academic and industrial attention since the first isolation and characterisation of graphene in 2004⁸⁰. These layered crystals consist of the robust in-plane bonds and the weak van der Waals interaction between adjacent layers. Therefore, various thinning approaches, such as the mechanical exfoliation⁸⁰ and the liquid-phase exfoliation⁸¹ can be employed to break weak interlayer bonds and to produce the single or few-layer crystal having a typical thickness of a few ångstoms and lateral dimension of tens of microns, leading to these materials also being known as two dimensional (2D) materials^{80,82-84}. There is a wide variety of 2D materials other than graphene for instance hexagonal born nitride (hBN), transition metal dichalcogenides (TMDCs) and Mxenes which exhibit unusual physical and chemical properties compared with their counterpart bulk crystals⁸⁵⁻⁸⁹ and hence 2D materials possess a promising potential of applications in various fields, such as the miniaturized electronic and optoelectronic⁹⁰⁻⁹², high energy storage device^{93,94} and chemical nanoreactor or catalyst⁹⁵.

3.1 Graphene

Graphene, a one atom thick layer of graphite, was presumed not to exist in nature, since it was believed to be thermodynamically unstable and tended to form curved carbon (C) allotropies for example fullerenes and nanotubes or to decompose due to the melting point rapidly deceasing as the thickness⁸⁷. However, the theory was defeated by Novoselov et al. in 2004 who isolated and characterised graphene mechanically exfoliated from the high ordered pyrolytic graphite (HOPG) by a Scotch tape⁸⁰. It presents unique physical properties compared to its bulk counterpart and the investigation of the 2D materials still vigorously flourished until now.

Graphene consists of C atoms packed into a 2D honeycomb lattice (Fig. 3.1a-b), where each C atom is sp² hybridised to three equivalent orbitals, 2s, 2p_x and 2p_y, orienting in three directions 120° with respect to each other. Thus each C atom can form in-plane covalent σ -bonds with three adjacent others corresponding to the C-C bond with the length of 1.42Å, giving graphene superior strength-to-weight ratio and an incredible high Young's modulus (~1TPa)⁹⁶. A free p-orbital, 2p_z, forms the out-ofplane π -bond which produces the weak van der Waals interaction between layers in graphite and contributes to the extraordinary electronic properties of graphene.

In the electronic band structure of graphene, the valence (π) and conductive (π^*) bands coincide at six corners (**K** and **K**' points) of the hexagonal Brillouin zone and form a conical Fermi surface near the **K**/**K**' points (Fig. 3.1c-d). This intersection points are known as the Dirac points and the conical structures near the points are named the Dirac cones^{97,98}. The linear dispersion near the Dirac point results in the charge carriers (holes and electrons) behaving as massless Dirac Fermions, leading to numerous unusual phenomena such as ultra-fast mobility of the charge carriers independent of the temperature^{80,98}, quantum Hall effect and Berry's phase in graphene⁹⁹.



Figure 3.1 Structure and dispersion relationship of graphene. (a) shows the side view of Bernal stacked bilayer graphene and the plane view of one graphene layer is illustrated in (b). The dashed lines depict the unit cell of graphene with the atomic lattice vectors, \mathbf{a}_1 and \mathbf{a}_2 shown in (b). First Brillouin zone of graphene is shown in (c) where the reciprocal lattice vectors are \mathbf{b}_1 and \mathbf{b}_2 . (d) illustrates the meeting point of conduction and valence bands of graphene with zero bandgap at the Dirac point. The inset shows a magnified the Dirac cone with the linear gradient. (c, d) are adapted with permission from⁹⁷. Copyright 2009, American Physical Society.

3.2 MoS₂

Similar to the graphite, molybdenum disulfide (MoS₂) is also one of the family members of the van der Waals layered crystal and composed by parallel stacked few atomic-thick layers with the weak van der Waals interaction between them. Each layer of MoS₂ consists of a thin sheet of
Mo sandwiched by two layers of S atomic sheets, with covalent bonds connecting atoms within the layer¹⁰⁰. According to the arrangement of the chalcogen to the transition metal atoms, MoS₂ is defined to different polytypes or phases. The most stable one in nature is 2H (hexagonal) MoS₂ where sulfur atoms triagonal prismatic coordinate around the Mo atoms giving a space group: P63/mmc [194] as shown in Fig. 3.2a, having stacking order of AbA, BaB, AbA... where the upper and lower cases stand for relative position of S and Mo atoms, respectively^{90,101}. The number 2 in the name stands for the number of layers in a unit cell. The lattice parameters of 2H phase is a=3.15Å, c=12.30Å¹⁰² and it is a semiconductor^{103,104}, but the nature of its band gap tends to transit from indirect (1.29 eV) to direct (1.9 eV) as the thickness of MoS_2 down to monolayer^{105,106}, raising the interests in the electronic and optoelectronic device development⁹⁰. 3R (rhombohedral, shown in Fig. 3.2b) polytype has the same trigonal prismatic coordination of Mo atoms like the 2H phase but has different stacking order of AbA, BcB, CaC, AbA... resulting in a unit cell consisting of three layers. Additionally, it also has the similar crystallographic parameters¹⁰⁷ and electronic properties (semiconductor with indirect bandgap 1.29eV) with 2H polytype¹⁰⁸.



Figure 3.2 Schematic crystal structures of (a) 2H and (b) 3R MoS₂ polytypes. Adapted with permission from¹⁰⁹. Copyright 2015, The Royal Society of Chemistry.

3.3 Superstructures in Layered Materials

These intriguing properties of graphene and MoS₂ have been summarized in comprehensive reviews. One of the most promising strategies to tailor the properties even further is to fabricate the superstructures comprised either by two dissimilar layered materials or by a layered material subject to a periodic perturbation and each component in the superstructure contributes their characteristics to the entire system¹¹⁰. There are various approaches to build the superstructure such as vertical assembling the different layered materials^{111,112}, twisting layers to form Moiré pattern¹¹³, strain-engineered layers¹¹⁴ and synthetic layered superstructures by the intercalation process¹¹⁵. Note that only the crystallography of the alkali ion intercalation compounds is introduced in this section, since the others are not relative to this project. More structural variations occurring in intercalation process are also discussed in Chapter 4.

3.3.1 Graphite Superstructures

Intercalated alkali ions regularly stayed over the centres of carbon hexagons to minimized the free energy of the system, and depending on the alkali metal there are two types of stacking correlation between the graphene layer to the ordering intercalant shown in Fig. 3.3¹¹⁶. The superstructure of K intercalated graphite intercalation compound (GIC) and Rb-GIC shown in Fig. 3.3a has four equivalent origins (α , β , γ and δ) of the GIC unit cell, being notated as $p(2\times2)R$ 0° superstructure with the in-plane lattice constant of 2a₀ (a₀=2.46 Å is the graphite in-plane lattice constant), and p and R 0° denote the primitive unit cell rotating 0° with respect to the graphite unit cell. In the Li-GIC and Cs-GIC a different superstructure was found as shown in Fig. 3.3b where the primitive unit cell only has three equivalent origins (α , β and γ) and rotates 30° with respect to the graphite unit cell so that it is notated as $p(\sqrt{3} \times \sqrt{3})R$ 30°.



Figure 3.3 Schematic in-plane superstructures of alkali ion intercalated graphite. (a) $p(2 \times 2)R 0^{\circ}$ for K-, Cs- and Rb-GICs and (b) $p(\sqrt{3} \times \sqrt{3})R 30^{\circ}$ for Li- GICs. C atoms occupy the corners of each hexagonal position in the graphite layer, and open circles show the projected α intercalant layer onto the graphite layer. Dark lines denote a unit cell of the superlattice structure, while the dashed lines denote a graphite unit cell. Adapted with permission from¹¹⁶. Copyright 1980, American Physical Society.

For the GICs with stoichiometries of C₆Li and C₈X (X=K, Rb and Cs) i.e. each interlayer spacing of the graphite is occupied by a layer of intercalant, the same pattern as the pristine graphite (Fig. 3.4a) can be acquired from the alkali intercalated graphite, if the graphite layers are commensurate with intercalant layers which are ordering in the specific α , β , γ , δ (or α , β , γ) sequence (Fig. 3.4) for K and Rb (or Li and Cs) at a relative low temperature (about 110 K)¹¹⁶⁻¹¹⁸. The missing of the superlattice reflections is because the calculation of the structure factor demonstrates the cancellation of the superlattice spots in the diffraction pattern^{116,117}. Additionally, some alkali GICs, e.g. Rb¹¹⁶, need to be annealed following the intercalation procedure to achieve a sufficient homogeneity of the desired intercalant sequence in the graphite crystal at the low temperature so as to produce the graphite pattern in the Rb-GIC. On the other hand, increasing the temperature of the GIC can break the characteristic ordering to form a random stacking sequence of the intercalant layers or incommensurate intercalant structures in the graphite crystal, resulting in the superlattice spots (Fig. 3.4b) or rings (Fig. 3.4c) superimposing on the graphite pattern, respectively^{116,117}.

Some complex diffraction patterns of the superstructures were acquired from K-, Rb- and Cs- GICs at specific temperatures^{116,119}. At 170 K, two groups of hexagonal superlattice reflections emerged around the graphite diffraction spots and rotated ±19.1° with respect to the graphite reciprocal lattice spot (Fig. 3.4d). Its corresponding superstructure in real space was deduced to have 14 C atoms and 1 alkali ion in a unit cell with the lattice constant of $\sqrt{7}a_0$ and hence is notated as $p(\sqrt{7} \times \sqrt{7})R$ 19.1° shown in Fig. 3.4e^{116,119}. As the temperature increased over 170 K a more complex diffraction pattern was observed as shown in Fig. 3.4f, indicating structural transition to a new superstructure which consisted of the superposition of $h(\sqrt{12} \times \sqrt{12})R \ 30^{\circ}$ (Fig. 3.4g)¹²⁰ and $o(\sqrt{39} \times \sqrt{39})R$ (16.1°,43.9°) (Fig. 3.4h)¹¹⁶. However, some reflections of this pattern were not interpreted by authors due to the complexity.¹¹⁶ Further increasing the temperature of TEM examination induced the formation of the ring patterns for the higher stage GICs resulted from the coexistence of multiple phases incommensurate with the graphite crystal^{121,122}.



Figure 3.4 In-plane electron diffraction schematics of alkali GICs. (a) stage 1 alkali GICs where intercalant layers are strictly in sequence. (b) stage 1 alkali GICs with the random intercalant sequence. (c) a ring pattern superimposes on the pristine graphite pattern resulting from multiple incommensurate phases coexisting in the host interlayer spaces. (d) complex electron diffraction patterns observed in C₂₄Rb at low temperature (T<170K). (e) a real space superlattice reflecting the electron diffractions of (d) where hexagons are graphite lattice and shadow circles stand for the Rb ions. (f) a schematic representation of the diffraction pattern for the stage-2 Rb-graphite sample heated at T (170 < T < 620 K). (g) and (h) show two known superstructures ($h(\sqrt{12} \times \sqrt{12})R$ 30° and $o(\sqrt{39} \times \sqrt{39})R$ (16.1°, 43.9°)) that contribute to the diffraction pattern in (f). (a-b, d-h) Adapted with permission from¹¹⁶. Copyright 1980, American Physical Society. (c) Adapted with permission from¹¹⁷. Copyright 1979, Elsevier B.V.

3.3.2 MoS₂ Superstructures

Intercalated alkali metal prefer to occupy the octahedral sites of the MoS₂ and donates an electron to the host¹²³, resulting in the S atomic layer gliding along one direction^{74,124} and the phase transition from 2H to 1T (tetragonal)^{125,126}, and hence the arrangement of S atoms becomes to an octahedral coordination around the Mo atoms with the space group of: $P\overline{3}m1$ [164] shown in Fig. 3.5b,g and l. Note that 1T polytype has stacking order of AbC, AbC... and it has almost the same lattice parameters with 2H and it was first synthesised by Wypych F. et al. in 1992¹²⁷. The 1T phase can be retained even after alkali ion deintercalation^{128,129}, which is the primary approach to prepare the 1T phase MoS₂. However, 1T phase is not stable and simultaneously tends to form the 1T' because of clustering of the transition metal atoms within a layer^{130,131}. In 1T' phase shown in Fig. 3.2c,h and m the adjacent Mo atomic rows form zig-zag chains across the layer resulting in the superstructure with lattice parameters of $2a \times a$ in ab plane of a hexagonal system (or a $\sqrt{3}a \times a$ superstructure in an orthorhombic system) which doubles the lattice constant of the 1T(a) in one direction^{74,132,133}, Mo atoms also can tetramerize to diamond-shape clusters to form another distorted 1T phase (1T") which has the lattice parameter of $2a \times 2a$ in *ab* plane shown in Fig. 3.5d,i and n¹³². 1T["] is a new distorted phase harvested in a recent work where this new distorted structure is a $\sqrt{3}a \times \sqrt{3}a$ superstructure of 1T MoS₂ composed by the trimerized Mo atoms and the neighbouring two trimers share one Mo atom as illustrated in Fig. 3.5e, j and o¹³⁴. Distorted Mo lattice causing

distinguished superstructures of 1T', 1T" and 1T"" results in the appearance of superlattice reflections in the electron diffraction pattern¹³⁵ and there is no doubt that these distinct structures of 1T lead to different electronic properties compared to 2H. The experimental studies and first-principal calculations suggested 1T, 1T' and 1T" are metallic,^{128,136,137} while 1T" is a semiconductor with a band gap of 0.65 eV¹³⁴. More details of the structural transitions between the MoS₂ superstructures induced by alkali ion intercalation are reviewed in Chapter 4.



Figure 3.5 Crystal structures of MoS₂ polytypes and their corresponding electron diffraction patterns. (a-e) and (f-j) shows the plan views and side views of the unit cell for 2H, 1T, 1T', 1T" and 1T" MoS₂, respectively. Solid lines illustrate the regimes of the unit cell and arrows exhibit the lattice vectors of the unit cells. (k-o) are the simulated diffraction patterns of the polytypes of MoS₂. The superlattice reflections originated from the distorted structures are highlighted by green, red and blue dots in (m-o), respectively. Adapted with permission from¹³⁵. Copyright 2020, American Physical Society.

Chapter 4

Alkali Ion Intercalation in van der Waals Materials

Despite the unique intrinsic properties of 2D materials, numerous tuning approaches are employed to yield more attractive outcomes. Some common modification methods include heterostructure building¹³⁸, intercalation or doping¹³⁹, twisting stacks¹⁴⁰ and dimensional sizing¹⁴¹. Among these modification methods, intercalation is a process where foreign species intercalate in the interlayer galleries of the host material and is a unique avenue for changing the properties of the pristine 2D materials, because:

1. Intercalation-induced structural changes or superior properties are usually reversible^{62,142}

2. The degree of intercalation can be easily controlled by chemical reaction time or electrochemical voltage^{143,144}

3. The intercalation process can be monitored by various *in-situ* techniques to unveil the associated dynamics^{64,145}

4. Intercalation-induced structural or electronic variations drastically influence the applications of 2D materials^{146,147}

Alkali metals are one of the most common intercalants for applications involving layered materials for multiple reasons. They provide a valence electron, allowing tuning of the band structure and induction of a phase change in the host, a property that has been widely investigated for production of the charge density wave and applications in superconductivity and catalysis^{101,147-152}. Additionally, the alkali ion intercalation process promotes structural changes, which can aid in the performance of high energy density batteries¹⁵³⁻¹⁵⁵ and to facilitate high-yield liquid phase exfoliation of 2D materials¹⁵⁶⁻¹⁵⁸.

However, many fundamental questions regarding the intercalation phenomenon in van der Waals materials remain unanswered, and explorations with new approaches are required for further development of intercalated systems for future applications. Over the past few decades, intense research has been directed toward comprehensive understanding of the intercalation of layered materials in their bulk form. This has produced new insights into existing structural variations, for instance the staging transition in carbon isotopes^{41,159,160}, the phase transition of TMDCs^{127,134,137} and the formation of new superstructures. Such information is vital in enabling further improvement of advanced functional materials with the superior properties. In this literature review, we introduce two types of host materials in the intercalation studies of layered materials: graphite/few-layer graphene and MoS₂, and summarize the basis of alkali metal intercalation theories based on the experimental and theoretical results. Finally, we report recently significant progresses in the structural characterisation of the intercalation process in the layered materials using various techniques, such as transmission electron microscopy (TEM) and X-ray diffraction (XRD).

4.1 Alkali Ion Intercalation Approaches

4.1.1 Gaseous Intercalation Method

The gaseous intercalation method, also known as the two-zone vapour transport method, is the most common method to prepare the intercalated graphite^{161,162} and MoS₂¹⁶³ through vaporization of the alkali metal. This intercalation process can effectively be controlled by changing the temperature, regulating the vapour pressure of the intercalant and thus controlling the thermodynamics of intercalation¹⁶¹. Fig. 4.1a shows a schematic of the experimental setup where the graphite and the intercalant are separately heated at T_g and T_i, respectively. The amount of intercalant uptake is determined by the temperature difference (T_g - T_i) between two chambers¹⁶¹. The smaller value of the temperature difference corresponds to the lower stage intercalation compound i.e. higher intercalation degree as shown in the bottom of Fig. 4.1a. Note that T_g in general should be kept higher than T_i to prevent the intercalant condensation on the sample and this intercalation method must be conducted in vacuum or inert gas to avoid the oxidation and contamination of the alkali metal¹⁶¹.



Figure 4.1 Schematics of gaseous and electrochemical intercalation methods. (a) Schematic of the gaseous intercalation method where T_g and T_i indicate the temperature of the graphite and intercalant, respectively. Bottom panel: staging phenomenon of K-intercalated graphite versus temperature difference (T_g - T_i). Adapted with permission from¹⁶¹. Copyright 2002, Taylor & Francis. (b) Electrochemical nanodevice applied in the *in-situ* TEM characterisation. The blue cones stand for the electron beam. Adapted with permission from⁶². Copyright 2018, Springer Nature Limited (c) Electrochemical cell fabricated for *in-situ* study for the optical property. Adapted with permission from¹⁶⁴. Copyright 2015, American Chemical Society.

4.1.2 Electrochemical Intercalation Method

Electrochemical intercalation is an alternative technique for achieving reversible intercalation in the layered materials, where an external voltage or current drives the intercalation or deintercalation process. There are two types of electrochemical intercalation: 1. alkali cations from the electrolyte migrate to the cathode during intercalation driven by the external electric field, and 2. ionization of the alkali metal at the cathode and subsequent intercalation of said ions into the cathode structure¹⁶⁵. The degree of intercalation is controlled by an external source and the amount of intercalant can be estimated by calculating the amount of charges

transferred between the foreign species and the host¹⁶⁶.

The electrochemical method benefits from in-situ intercalation studies and Fig. 4.1b,c show two examples of nanodevices designed for investigating the Li intercalation behaviours in bilayer graphene⁶² and the optical properties of Li intercalated MoS_2^{164} , respectively. In the former, the authors used a bilayer graphene flake etched into a Hall bar shape which was supported by a Si₃N₄-coated Si substrate shown in Fig 4.1b. One end of the bilayer graphene was connected to an electrolyte containing the Li salt, which allows Li ions to migrate towards or away from the flake based on the applied voltage (U_G) - giving control over the reversible intercalation process. A thin layer of SiOx encapsulated the solid-state electrolyte of the cell to prevent from outgassing and oxidation. Two electrodes extending from the tips of the hall bar were used to measure the resistance of the system during lithiation and delithiation. In the latter case (Fig 4.1c), the design and working principles of the electrochemical device are similar, but with different components, and so will not be described any further.

4.1.3 Liquid Phase Intercalation Method

Liquid phase is the simplest intercalation method, where the host is immersed in a solution containing the guest species, for example intercalated graphite prepared in liquid ammonia containing the alkali metal (Li, Na, K, Rb, Cs), where the alkali ions can gradually intercalate into the layered material.¹⁶¹ The intercalation degree is controlled by the immersion time and the concentration of alkali ions in solution¹⁶⁶. However, this process is time-consuming (about a few days)¹⁶⁵. Further details of the synthesis of intercalation compounds through the liquid ammonia is introduced in the Chapter 5.

4.2 Intercalation Kinetics

4.2.1 Charge Transfer

Charge transfer, referring to the exchange of electrons between the host and the intercalant, is a crucial driving force for the donor- or acceptor- type of guest intercalation in van der Waals materials¹⁶⁶. Hence, a deeper understanding of the charge transfer is needed to rationalize the electrical, thermal and chemical properties of intercalated materials¹⁶⁷. For donortype compounds, such as alkali metal-graphite intercalation compounds (GICs), the mechanisms of charge transfer have been established via experiment or density functional theory (DFT) studies. Semi-metallic pristine graphite with a narrow band gap has a low density of states (DOS) near the Fermi energy level, shown in Fig. 4.2a¹⁶⁸. Once an alkali metal intercalates into the interlayer spacing, the graphite π -bands overlap with the bands of the intercalant, and one electron in the s-valence band of the alkali metal transfers to the graphite so called 'donors'. This substantially affects the electronic band structure and increases DOS around the Fermi energy (E_F) of the graphite to accommodate the additional charge, illustrated in Fig. 4.2b-c. The computed electronic structures of K-GICs and Li-GIC indicate that their E_F shifts due to the contribution of electrons from the K and Li metals. However, the effect of charge transfer on the

electronic structure of the host differs for distinct intercalant elements¹⁶⁹. In the projected DOS of K intercalated GICs, both the 2p orbital of carbon atoms and the 3p orbital of K ions are localized at the valence band, pushing the E_F of the graphite to a higher level as in Fig. 4.2b. On the contrary, the 2s orbital of Li appears at a low energy level in the conduction band, inducing a blue shift of E_F shown in Fig. 4.2c. These computational outcomes indicate the primary interaction between the K and C are entirely ionic, but there is a relatively weak covalent binding between Li and C^{168,170}. By employing a different DFT calculation approach, Wang et al. demonstrated that K and Li are both entirely ionized in the host without the covalent bonding character, which is attributed to the similar DOS distribution near the Fermi energy in their study¹⁷¹. Experimental X-ray Raman spectroscopic results also demonstrate a substantial charge transfer from Li to the graphite and the ionization of Li in GICs^{172,173}. Furthermore, electrochemical intercalation has been used as method to quantify the charge transfer, based on the assumption that the number of the charges donated to the host are equal to the charges flowing in the circuit¹⁶⁶. Intercalants also can also acquire electrons from the host known as 'acceptor-type' compounds. Examples of this include PF₆⁻, TFSI⁻, ClO₄⁻, etc. in intercalated graphite¹⁷⁴, but they are not demonstrated in this thesis and thus not reviewed here.



Figure 4.2 Electronic structure of pristine graphite and alkali ion intercalated graphite. Projected density of states (PDOS) of (a) graphite (Inset: a window of ± 5 eV around the Fermi level of (a)), (b) KC₈. Adapted with permission from¹⁶⁸. Copyright 2014, American Chemical Society. (c) LiC₈, respectively, with Fermi energy set to zero. Adapted with permission from¹⁷⁰. Copyright 2016, Elsevier Ltd.

In the case of MoS_2 , the intercalation scenario is different in which only the donor intercalants can be taken up by the host, due to the repulsion between the negative charges on the chalcogen layers and on the acceptors¹⁷⁵. Considering alkali ion intercalation, donated electrons from *s*valence bands of the guest are primarily added in the *d*-bands of the transition metal upon intercalation, since the empty or partial filled *d*-bands are the lowest unoccupied energy levels¹⁷⁵. A large fraction of alkali valence electrons transfer to the host MoS_2 , resulting in several effects on the intercalation compound, including the stabilization of certain phases over others and the strengthening of weak interlayer bonding to Coulombic forces from van der Waals forces, and hence increasing the coupling between layers¹⁷⁵.

Intercalation-induced superconductivity and structural phase transition are explicit proofs of the charge transfer from the alkali intercalants to the host TMDCs. The band structure of MoS₂ is demonstrated in Fig. 4.3a where the valence band of MoS₂ is based primarily on the *s* and *p* orbitals of the S anion, the conduction band is made up of the Mo cation's *s* and *p* orbitals, and the transition metal *d* and *p* orbitals are indicated by the non-bonding bands. The Fermi level lies in the gap between the filled d_{z2} and the d/p bands. Once an alkali metal intercalates into MoS₂, the conduction band of the intercalant overlaps with the unfilled d/p bands of MoS₂, resulting in the charge transfer to the host and forming a metallic species shown in Fig. 4.3b, with a drastic increase of the free electron charge density¹⁶³. This shifting Fermi level into a region with the high density of states is thought to be the primary reason for superconductivity in the intercalated MoS₂¹⁶³. Additionally, the phase transition of MoS₂ induced by the charge transfer is demonstrated by crystal field theory, illustrated in Fig. 4.3c-e, where the donated electrons from alkali metals transfer to the host and occupy the Mo $4d_{xz}$ and $4d_{x^2-y^2}$ orbitals, leading to an unstable crystal lattice which has a metallic character. Then a phase transition from hexagonal (H) to tetragonal (T) occurs in order to increase the stability of the structure, so that 2H phase transforms to 1T as a result of alkali ion intercalation of MoS₂¹²⁶.



Figure 4.3 Schematic of intercalation-induced changes of the MoS₂ band structure and phase transitions. (a) and (b) illustrate the band structure of MoS₂ before and after alkali metal intercalation. (c) illustrates the intercalation resulting in the phase transition, and (d, e) show a demonstration of the phase transition mechanism based on the crystal field theory. (d) Mo 4*d* orbitals of 2H phase split into 3 groups whereas only d_{z_2} is fully occupied. The red arrows show the donated electron from the alkali intercalant. (e) Mo 4*d* orbitals of 1T phase split into 2 groups where Mo $4d_{xy,yz,xz}$ orbitals are occupied part of their orbitals such that the incoming electron can fill the Mo $4d_{xy,yz,xz}$ orbitals to stabilize the 1T phase. (a-b) adapted with permission from¹⁶³. Copyright 1973, AIP Publishing. and (ce) adapted with permission from¹²⁶. Copyright 2011, American Chemical Society

4.2.2 Alkali Ion Diffusion in Layered Materials

4.2.2.1 Diffusivity Estimation via Fick's Law

Alkali ion diffusion into the interlayer spacing of the layered host has been identified as the rate-controlling step for the intercalation processes¹⁶⁹. The ideal rate of alkali ion diffusion in a few-layer flake with a finite lateral size can be estimated by Fick's first law (equation 4.1) for an electrochemical system:

$$\Delta r^2 = 4D\Delta t \tag{4.1}$$

where r is the lateral size in polar coordinates, D is the diffusion constant and t is charge and discharge time¹⁶⁶. Based on the assumptions of ions entering the layered materials only at edges and no grain-boundary transport occurring, Stark M. et al. found the dependency of the diffusion time (charge and discharge time) to the lateral size of the layered materials (2.5 nm to 100 μ m) by calculating the different diffusion coefficients of ions within the electrode¹⁶⁶. Intercalation time dramatically decreases with materials size, with a diffusion constant illustrated in Fig. 4.4a. However, this diagram is an estimation, as it regards the solid-state host and electrolyte as the primary contributors to the charge/discharge rates but neglects the existence of the solid electrolyte interface, which is known to be a rate-limiting step within the electrochemical system¹⁶⁶. The diffusion coefficients of K and Li in graphite were estimated using a theoretical hopping model calculation, indicating that K has a higher diffusion constant $(2.0 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})$ than that of Li $(1.5 \times 10^{-15} \text{ m}^2 \text{ s}^{-1})$ in graphite, so that K-GIC may be a better selection for the anode¹⁷⁶. However, experimental studies of K intercalation in graphite have drawn opposing conclusions, since some issues were neglected in the DFT simulations, such as interactions at surface sites and interfaces of GICs, which may hinder the K kinetics in graphite^{177,178}.

Achieving high diffusion coefficients for alkali ions in graphite at room temperature is one of the key goals for accelerating charging/discharging rates of commercial Li-ion battery electrodes. Ultrafast Li diffusion was discovered in bilayer graphene with the chemical diffusion coefficient (*D*) of up to 7×10^{-9} m² s⁻¹, calculated by Fick's second law (equation 4.2) with the charge-carrier density (*n*) and the diffusion distance (*x*):

$$\frac{\partial n_{\rm Li}}{\partial t} = D \frac{\partial^2 n_{\rm Li}}{\partial x^2} \tag{4.2},$$

This quantity is multiple orders of magnitude higher than that in graphite at room temperature (Fig. 4.4b)¹⁷⁹. The authors also experimentally demonstrated that Li only intercalates in between bilayer graphene instead of residing on the intact surface (i.e. absence of defects)¹⁷⁹in agreement with the *ab initio* calculations¹⁸⁰, since intercalation in between graphene is energetically favourable¹⁸¹. Nonetheless, Li diffusion on the graphite surface is possible with a relative high diffusion rate (5 × 10⁻¹⁰ m² s⁻¹) at room temperature¹⁸¹.



Figure 4.4 Alkali ion diffusion in graphite. (a) A log-log-log plot of the relationship between lateral size r, diffusion constant D, and the diffusion time t for intercalation of layered materials, with references to existing and potential materials for the energy storage. Adapted with permission from¹⁶⁶. Copyright 2019, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (b) The schematic electrochemical cell for the measurement of Li diffusion coefficient between bilayer graphene. Left panel: Li concentration n_{Li} calculated from Hall measurements at B=10 T and T=300K versus intercalation time at four different positions shown in the schematic. The inset is the magnified result at 7s. Right panel: Li concentrations along the bilayer graphene device at different times. Adapted with permission from¹⁷⁹. Copyright 2017, Nature Publishing Group.

4.2.2.2 Diffusivity Estimation via Randles-Sevcik Equation

The Randles-Sevcik equation is an alternative method for calculating ion diffusion in the solid state¹⁸²:

$$I_p = 0.4463n^{3/2}F^{3/2}CSR^{-1/2}T^{-1/2}D_{Li}^{-1/2}v^{-1/2}$$
(4.3)

where I_p is the peak current (A), *n* is the number of electrons transferred for the redox couple, *F* is the Faraday constant (96485.4 C mol⁻¹), *C* is the ion concentration in graphite (mol cm⁻³), *S* is the electrode area (cm²), *R* is the gas constant (8.314J mol⁻¹ K⁻¹), I_p is the temperature, *D* stands for the diffusion coefficient (cm² s⁻¹) and *v* is the scanning rate (V s⁻¹). Note that this equation is often used to calculate the ion diffusion in the electrochemical measurement of coin cell batteries. The K⁺ diffusion coefficient computed by this equation is 6.1×10^{-14} m² s⁻¹ for a graphite host¹⁸³. The diffusion coefficients of Li⁺ and Na⁺ in MoS₂ calculated by the Randles-Sevcik equation (4.3) were 5.4 m⁻¹⁶ s⁻¹ and 3.5 m⁻¹⁷ s⁻¹, respectively¹⁸⁴. The difference between the estimated diffusivity of the ions from *in-situ* TEM experiments and the calculated results by the equation is attributed to ions diffusion across the solid-electrolyte in the former, while the latter estimation only reflects the ion migration in the interior of the van der Waals crystals¹⁸⁴.

4.2.2.3 Diffusivity Estimation via In-situ TEM

TEM imaging is another viable method for determining the alkali-ion diffusivity in layered materials, since the movement of the intercalation reaction front can be directly captured via *in-situ* TEM. The diffusion front is a noticeable boundary splitting the intercalated and non-intercalated regions in both lithiation^{62,185} and sodiation studies¹⁸⁶. The dotted yellow lines shown in Fig. 4.5a marks a Na diffusion front, which propagates across the pristine MoS₂ along the directions indicated by yellow arrows, and the fast Fourier transforms (FFTs) pattern obtained at 4s indicates a

 2×2 superstructure¹⁸⁶. The diffusivity of the Li⁺ and Na⁺ can be estimated from the movement of the reaction front shown in the *in-situ* TEM images, based on the equation $D=d^2/2t$, where D is the diffusivity, t is the diffusion time, and d is the diffusion distance. The diffusivity of the Na⁺ (1-2 m⁻¹⁷s⁻¹) in MoS₂ is much lower than that of lithium (0.9-4.9 m⁻¹⁵s⁻¹)¹⁸⁶. The difference of diffusivity for two ions results from the distinct energy barriers for diffusion in MoS₂, revealed by the theoretical calculations. The energy barrier for Li⁺ diffusion between the adjacent octahedral sites in MoS₂ is ~0.49eV¹⁸⁷, compared to ~0.7eV for Na⁺ diffusion¹⁸⁸. Fig. 4.5b shows a filtered high resolution phase contrast TEM image of the 2H- and 1T-MoS₂ phase boundary, approximately 2 nm in width, where the intermediate phase distorting the lattice⁷⁴ results in a large strain gradient across the boundary and thus the contrast of the boundary is different in the image¹⁸⁶.



Figure 4.5 High resolution TEM images of Na⁺ diffusion in MoS₂. (a) *insitu* high resolution TEM image series showing the propagation of the phase boundary of Na_xMoS₂/MoS₂. The inset shows a fast Fourier transform pattern of a Na intercalated area. (b) Filtered high resolution image of the Na_xMoS₂/MoS₂ boundary acquired at 4s. (c) A plot of the size of the Na-intercalated domain (magenta) and growth rate (cyan) as a function of time. Adapted with permission from¹⁸⁶. Copyright 2015, American Chemical Society.

4.2.2.4 Temperature Effect on Diffusion and Arrhenius Equation

The temperature dependence of the chemical reaction constant can be demonstrated by the Arrhenius equation, proposed by a Dutch chemist in 1889, and justified and interpreted by the Swedish chemist Svante Arrhenius. Regarded as an empirical relationship, this equation is used to model the temperature (T) variance of diffusion, permeability and other chemical process¹⁸⁹. The most common form of the Arrhenius equation is:

$$k = k_0 e^{-\frac{E_a}{RT}} \tag{4.4}$$

where k and k_0 are the kinetic reaction rate and rate constant,

respectively. E_a (kJ/mol) denotes the activation energy of the reaction and R stands for the universal gas constant. There is a similar Arrhenius equation that demonstrates the diffusion coefficient (D):

$$D = D_0 e^{-\frac{E_d}{RT}} \tag{4.5}$$

where E_d denotes the activation energy of diffusion and D_0 stands for the pre-exponential factor, which is characteristic of a particular material.¹⁸⁹ A more useful form of the equation (4.5) is acquired by taking the logarithm of both sides of the equation is:

$$\ln(D) = \ln(D_0) - E_d / RT$$
(4.6)

Equation (4.6) describes a negative linear relation between $\ln(D)$ and 1/T, plotted in a Arrhenius plot (Fig. 4.6) through which the values of E_d/R and D_0 can be experimentally calculated by measuring the slope of the line and the y-intercept, respectively. It has been reported that Li diffusion coefficient increases as temperature increasing in the graphite and MoS₂.



Figure 4.6 Arrhenius plot of the diffusion coefficient against temperature for carbon dioxide through polyvinylidene fluoride. Adapted with permission from¹⁸⁹. Copyright 2017, Elsevier Inc.

4.2.2.5 Defect Effect on Diffusion

Intrinsic defects always exist in the solid-state materials, often affecting rates of ionic diffusion¹⁶⁸ and electronic conduction¹⁹⁰. By using dispersion-corrected DFT methods, two typical defects affecting ion migration were studied in Li- and K-based systems: the Schottky defect, i.e. cation and anion vacancies, and the Frenkel defect, i.e. a cation vacancy and a cation interstitial^{168,170}. These two defects contribute to different diffusion mechanisms. In the case of graphite, Li cannot transport via the interlayer migration (along crystallographic *c* direction) through the hollow site of graphene plane, due to the extremely high energetic barrier¹⁶⁸. The calculated activation energy of Li migrating on the crystallographic AB plane via the Frenkel mechanism ($\sim 0.52 \text{ eV}$) is slightly preferred compared to the vacancy mechanism (~0.56 eV)¹⁶⁸. On the other hand, DFT simulation of K diffusion has indicated that K migration in the *ab* plane via the vacancy mechanism (0.11 - 1.58 eV) is energetically preferable to the Frenkel mechanism $(2.42 - 7.92 \text{ eV})^{170}$. The proposed favorable migration paths of Li and K are shown in Fig 4.7a and c, respectively.



Figure 4.7 Frenkel and vacancy diffusion mechanisms of alkali ion migration in graphite. (a, b) Illustration of the bridge-migration pathway of Li via the Frenkel mechanism and the energy profile curves for LiC₆, st-LiC₆ and LiC₁₂ are shown in red, blue and green. Note that LiC₆ and st-LiC₆ are allotropes and form at high (220 K ~ room temperature) and low temperatures (100 K ~ 220 K), respectively. Adapted from¹⁶⁸. Copyright 2014, American Chemical Society. (c, d) A schematic of K migration path *via* the vacancy mechanism of KC₈ and the energy profile. Adapted with permission from¹⁷⁰. Copyright 2016, Elsevier Ltd.

4.3 Intercalation-induced Structural Changes in Graphitic Materials

4.3.1 Staging Phenomenon

Due to the structural simplicity and stability of graphite, it is one of earliest host materials used for intercalation studies, with derived intercalation compounds such as Li-GIC and K-GIC being consistently studied since 1950s. Rudorff and Schultze first used XRD to investigate the K arrangement in the interlayer galleries of the graphite, and found K to periodically appear between the graphite layers. Based on their findings, they proposed a staging model to describe the rules of intercalant distribution in the K-graphite lamellar compound along the vertical axis¹²⁰. The order of the stage n (where $n \ge 1$) is a measure of the number of graphene layers sandwiched by adjacent intercalant layers, for example stage 1 indicates that the graphite is entirely intercalated with the highest intercalant concentration. GICs in various staging orders can be synthesised by the vapour transport method introduced in section 4.1.1. Exsitu XRD can be used to extract the stacking information of the intercalated graphite, according to the measurement of the intensity of reflections along the $[10\overline{1}l]$ direction. The stacking sequences of the first order staging K(Rb)-GIC^{116,162} and Li(Cs)-GIC^{117,191} are:

(K, Rb) Stage 1 A α A β A γ A δ A,

(Li, Cs) Stage 1 A α A β A γ A,

Where capital letters denote the stacking sequences of graphite layers, and

The Greek alphabet letters denote the ordering of alkali intercalant layers shown in Fig. 3.3. At room temperature, this ordering intercalant may change to disordering when the alkali ion concentration reduces (i.e. the stage increased) giving the vertical stacking sequence as:

Stage 2 A B | B C | C A | A,

Stage 3 A B A | A C A | A,

Stage 4 A B A B | B C B C | C A C A | A,

where vertical bars denote disordered intercalant layers. This phenomenon is generally observed either in the freshly prepared samples in higher-order staging or in the transition from stage 1 to higher staging¹⁶². However, in some cases the disorder of intercalants in stage 2 GIC can transform to an ordered state when the species is cooled down to an order-disorder transition temperature, reported in various XRD studies for the different alkali ion GICs^{118,191-193}. For instance in the K-GIC system, the X-ray diffraction pattern showed a change from a streak pattern at room temperature, to a pattern with discrete reflections as the temperature was reduced down to 98 K due to the formation of an ordered intercalant stacking sequence (A B α B C β C A γ AB)¹¹⁶. The order-disorder transition temperatures for Rb- and Cs-GICs are 159 K and 163 K, respectively¹⁹⁴. This transformation does not affect the structure of the graphite layer, since there is no obvious variation in the intensity of graphite reflections¹¹⁶.

In terms of continuously investigating intercalation (reduction in stage number) or deintercalation (increase in stage number), electrochemical characterisation is one of the best methods for recognizing stage transitions in GICs and providing insights into the staging phenomenon, since the intercalation is amenable to be reversibly controlled in the electrochemical system. Charge/discharge profiles of Li and K ion intercalation/deintercalation in a graphite anode, shown in Fig. 4.8a,c give sequential information about staging transitions involved (stage III to stage II to stage I)¹⁹⁵. Although this transition sequence has been widely recorded for Li/K intercalation, variation in the compositions of the electrolyte can lead to a higher stage, e.g. stage IV^{178,195,196}. Fig. 4.8b,d shows the cyclic voltammograms (CVs) of such processes, where sharp redox peaks can be correlated to staging transitions occurring at specific voltages¹⁷⁸. CV curves also confirm that the average intercalation potential of K ions is higher than that of Li ions, which demonstrates K intercalation in graphite easier than Li178, agreeing with theoretical calculations for the formation energy of K-GIC being more negative than that of Li-GIC¹⁷¹. In operando XRD is another popular structural characterisation approach to continuously monitor the staging behaviour, throughout which the appearance and disappearance of the characteristic peaks corresponding to the distinct phases in the different stages can be observed in a cycle of intercalation/ deintercalation process, shown in Fig. 4.8e, that can also be correlated to electrochemical measurements^{197,198}.



Figure 4.8 Electrochemical results of Li and K intercalation in graphite. (a, c) discharge/charge profiles versus Li and K at 5 mA/g for a graphite anode. Adapted with permission from¹⁹⁵. (b, d) CV curves of graphite anodes in Li-based and K-based system at a scan rate of 0.01 mV s⁻¹ between 0 and 1.0 V. Adapted with permission from¹⁷⁸. Copyright 2016 WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (e) *In operando* synchrotron X-ray diffraction analysis of the structural evolution of the sodiated graphite system observed during electrochemical intercalation and deintercalation into/out of graphite in a sodium-graphite cell. Adapted with permission from¹⁹⁸. Copyright 2015, Royal Society of Chemistry.

Despite these revelations, uncertainties about the exact nature of structural changes that occur during stage transitions still exact, as it is still a great challenge to directly image the dynamic changes at atomic scale. There are numerous theoretical models that have been proposed to demonstrate the stage transition process, but no one can reproduce every aspect of intercalation phenomenon. The Daumas-Hérold (DH) model shown in Fig. 4.9a provides a reasonable explanation for the structural transformation, considering the mechanically induced strain in the graphene layer¹⁹⁹. The strain is generated from the distortion of the host material due to accepting the guest species with different atomic size^{145,199,200}. In the DH model, the graphene layers are flexible and deform around the intercalant, differing to the earlier reported RH model²⁰¹ which indicates that alternating graphene interlayer spaces are sequentially occupied by the guest without mechanical strain. The staging transformation proceeds via rearrangements of the guests inside the interlayer galleries. For example, Nishitani, R., et al. suggested a subtle intermediate phase existing in a narrow phase boundary region, regarding it as a locally rearranged region existing between the remaining well-staged regions⁴¹. Besides the mechanical aspect, the DH model can also explain the slow rate of (de)intercalation, which can be confirmed by kinetic Monte Carlo simulations²⁰². However, the increased exchange current density in the electrochemical system and the use of ultra-small graphite flakes would suppress the appearance of DH structures²⁰². Drüe, M., et al. prepared a sample (Fig. 4.9c) containing a lithium concentration gradient to investigate the mechanism of the stage 2 to 1 transition. They observed a number of intermediate phases, including superdense, dilute or pseudostage structures forming when C₁₂Li took up extra Li as it transformed to to C_6Li as illustrated in Fig. 4.9b²⁰³. Based on the DH model, Liu, J., et al. suggested the complex kinetics of the staging transition (Fig. 4.9d) involves dislocation and sliding of the graphite and K ion intercalation into the host through the edges (step I), which facilitates insertion of the intercalant. In the host, the structural variations include intrastage intercalation (step III), which involves transportation of the alkali ions between two regions with the same stage, as well as interstage intercalation (step II and IV) that describes the intercalant diffusion between two regions with different staging²⁰⁴.



Figure 4.9 Comparisons of intercalation behaviours of alkali ions. (a) a schematic of the Daumas-Hérold model of alkali metal intercalation into graphite. Adapted with permission from¹⁴⁵. Copyright 2014, Royal Society of Chemistry. (b) a schematic illustration of the staging transition mechanism of Li-GICs where area 1-7 correspond to the tested regions in (c). (c) sample with Li gradient. Seven areas have distinct Li concentration and area 1 has the highest Li content while area 7 has lowest. Adapted with permission from²⁰³. Copyright 2017, Elsevier B.V. (d) stage transition model proposed for K-GICs. Adapted with permission from²⁰⁴. Copyright 2019, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

4.3.2 Domain Formation and Host Lattice Expansion

TEM imaging can provide information about the homogeneity of GICs, including variations in intercalant domain size and interlayer spacing of the host, which are typical structural evolutions that accompany phase transitions induced by intercalation^{186,205,206}. TEM bright field (BF) images exhibit the dependency of the cluster size to the heating temperature. Small Rb clusters with ~40 Å diameter at 110K grew to ~180 Å with an increase in temperature to 223 K. The size of the clusters also reduced when the species was cooled down back to 110 K again, shown in Fig. 4.10a, b. This reversible change of the cluster in the intercalated graphite was also observed in the further investigation of a stage 2 K-GIC system in which the orientation and structure of the cluster were studied using electron diffraction at different temperatures. In the range 86 - 130 K, the clusters in the specimen with a size of 33 Å were formed as the dark features in the Fig. 4.10c, d, surrounded by the disordered phase (grey) of the Kintercalated graphite which gave rise to the ring pattern in the electron diffraction as shown in Fig. 4.10e, f.²⁰⁵ As the temperature increased above 130 K, new diffraction spots emerged on the pattern which exactly overlapped with the rings shown in Fig. 4.10e, f, due to the precipitous clusters growing and tending to lock orientation with the host.



Figure 4.10 Intercalant cluster variations as the temperature. (a, b) show reversible changes of Rb clusters in the bright field images of a stage 2 GIC obtained at 110 and 223 K. Adapted with permission from¹¹⁶. Copyright 1980, American Physical Society. (c, d) show similar reversible morphological variation of the K clusters in C₂₁K sample obtained at 118 and 293 K. The dark areas were identified as the clusters. In-plane electron diffraction patterns for C₂₁K at (e) 118 K and at (g) 305 K. (f) and (h) are schematic illustrations of (e) and (g), respectively. Adapted with permission from²⁰⁵. Copyright 1980, American Physical Society.

Since the discovery and isolation of single layer graphene, there has been some shift in interests from intercalation in the graphite bulk to its 2D counterpart. It has been predicted that graphene has double the theoretical capability of storing alkali ions (e.g. Li₂C₆) than graphite, which has the potential to enhance the energy storage performance of rechargeable alkali ion batteries²⁰⁷⁻²⁰⁹. However, the expected performance graphene anode has still yet to be reached, despite considerable experimental efforts. This is due to the adsorption of alkali metals on to the surface of pristine monolayer graphene being an energetically unfavourable process²¹⁰, and the fact that alkali metal can only intercalate into the spacing of layer materials through intrinsic edges or high-order defects, which a monolayer does not possess. However, it was found that there is not a great difference between bulk and few-layer graphene in terms of their ability to store Li, based to the similar results from analysis of electrochemical kinetics and structural characterisation^{211,212}. Recently in-situ TEM revealed a multilayer close-packed arrangement of Li atoms in bilayer graphene, which far exceeded the previous reported formation of LiC_6^{62} . Fig. 4.11a presents a schematic of Li intercalation and Fig 4.11c-e shows a series of HRTEM images captured during lithiation, where a clear reaction front appeared (denoted by white dashed lines) and propagated throughout the entire flake after 288 s biasing. It should be noted that an additional three sets of hexagonal ordered diffraction spots (Fig 4.11f) appear in the fast Fourier transformation of Fig 4.11d, corresponding to three grains with different orientations shown in Fig 4.11g. They correspond to a crystalline phase with an in-plane constant of 3.1 Å, which matches that of a superdense Li crystal²¹³. This superdense Li crystal was only previously reported to be form under special conditions. For instance, Li crystallizes in a body-centred cubic (bcc) structure at room temperature and extremely high pressure (~7 GPa), and bcc Li crystal transforms into a close-packed structure when cooled down below 77 K at 0 GPa pressure²¹⁴. The encapsulated Li crystals can be directly viewed by excluding graphene signals in von Hann filtered Fourier transformation, with the inverse fast Fourier transformation shown in Fig 4.11i-k, where the observed contrast

of this crystal in Fig 4.11j indicates regions of different thickness. In order to confirm that the multilayer close-packed Li could be formed in the bilayer graphene, first-principle simulations were carried out. Two possible structures of the superdense Li crystal are bilayer and trilayer Li intercalants, with a hexagonal closed packed lattice sandwiched by two graphene layers. This coincides with experimental data in terms of the lattice constant of close-packed Li crystal, and the free energy of the systems that where shown to be close to that of the C₆LiC₆ configuration observed under the standard conditions. Therefore these multilayer closepacked Li configurations can form in bilayer graphene under non-extreme reaction conditions⁶².

In-plane and out-of-plane lattice expansions that arise from intercalation of foreign ions are also non-negligible structural variations in the host materials structure that can be characterised by *in-situ* TEM and *in operando* XRD. Depending on the intercalant species, the *d*-spacing of graphite layer increases from 0.335 nm (pristine) to 0.370 nm and to 0.535 nm measured at the end of lithiation and potassiation processes, respectively. This results in a volume expansion of the lithiated and potassiated graphite of about 13% and 60%, respectively^{178,196,197} which is related to the atomic sizes of K and Li.



Figure 4.11 Reversible Li intercalation in bilayer graphene. (a) Schematic side views of the pristine device (top), the device during lithiation (middle) and delithiation (bottom). (b) Resistivity measurement of bilayer graphene as a function to the intercalation time. (c-e) TEM images show the lithiation reaction front propagating throughout the flake, obtained on the same area at consecutive times, and the inset in (c) is the Fourier transformation. Hydrocarbon contaminations appear on these images showing as the bulb features. (f) is the Fourier transformation of (d). Three sets of spots in (f), red, blue and green correspond to the grains shown in (g). (h) Magnified details of the boxed area in (d). (i) von Hann-filtered Fourier transform of (d), Li and graphene spots are denoted in green and blue circles respectively, and the origins of Moiré pattern are highlighted in bold magenta. Half circles are representative of the periodicities for graphene and Li. (j) Fourier-filtered image of (d) where only Li grains are left. (k) Magnified details of the boxed area in (j). Scale bars of equal size are coloured identically but labelled only once in (c-k). Adapted with permission from⁶². Copyright 2018, Springer Nature Limited.
4.5 Intercalation-induced Structural Changes in TMDCs

4.5.1 Structural Evolution of Intercalated MoS₂

In-situ TEM can monitor the intercalation process and structural changes in real time without missing reaction details or degrading the sample through exposure to ambient which usually happens in the traditional TEM study. Electrochemical intercalation is the only approach that can be used in TEM at present, but two configurations have been shown to be capable of *in-situ* intercalation. One involves employing a tungsten electrode with alkali metal attached to the tip as the intercalant provider, and a MoS₂ flake as the working electrode to accept the intercalant. A piezo controller is used to manipulate the tungsten tip and bring it into contact with the MoS₂ flake^{64,125,185}. The other configuration consists of two Au (or Ti) electrodes which are connected by the host flake, and solid-state electrolyte composed of an alkali ion salt and polymer matrix¹⁶⁴.



Figure 4.12 In-situ TEM and ex-situ STEM images of lithiation and sodiation in MoS₂. (a-d) In-situ TEM images of the morphological evolution of a MoS₂ sheet during lithiation. Red arrows show the reaction front. Scale bar, 0.2 μ m. (e) and (f) are a selected area electron diffraction (SAED) pattern and a HRTEM image of a region ahead of reaction front in unlithiated MoS₂ section, respectively. Scale bar, 2 nm. (g) and (h) are SAED and HRTEM image of the same region corresponding (e) and (f) after lithiation. Scale bar, 2 nm. (i) HRTEM image of the phase boundary where region 1 is the intercalated phase, region 3 is the unreacted phase and region 2 is dominated by dislocations. Red and black arrows indicate the wavy-distorted structure and slip dislocations respectively. Scale bar, 2 nm. Adapted with permission from¹⁸⁵. Copyright 2014, American Chemical Society. (j-m) Side views of MoS₂ nanosheets along [100] zone axis. (j) The pristine 2H-MoS₂ and sodiated by applying 1.0 V (k), 0.8 V (1), and 0.2 V (m) potential. Higher sodiation potential results in lower Na capacity of MoS₂ nanosheets. The yellow, purple and blue circles represent S, Mo and Na atoms respectively. Adapted with permission from¹²⁹. Copyright 2014, American Chemical Society.

Using *in-situ* TEM, Wang et al.¹²⁹ reported a morphological transition during the lithiation of a MoS₂ nanosheet in which the lithiated and unlithiated regions were separated by a wavy boundary during intercalation (indicated by a red arrow), and this boundary moved across the flake after 31 seconds (Fig. 4.12a-d). The electron diffraction pattern of a local region varied from a pristine MoS₂ pattern to a superlattice pattern after the

reaction front had passed (Fig. 4.12e-h). The superstructure reflections appeared along a*(100) and b* (010) directions with a 2-fold periodicity in the selected area electron diffraction (SAED) pattern, thus the pattern is referred to as a 2a×2a superstructure, which has similarly been reported in the Na tuned MoS₂ study¹⁸⁶. The change in lattice parameters of the host MoS₂ was also monitored by SAED, which revealed a subtle expansion along c-axis from 1.23 nm to 1.4nm¹⁸⁵. HRTEM demonstrated that the buffer zone between lithiated and unlithiated MoS₂ regions consisted of wavy periodic structures near the lithiated side, and a distorted area with slip dislocations close to the unlithiated side shown in Fig. 4.13i. Additionally, a variety of superlattices were found in the lithiated areas by HRTEM, including $\sqrt{3}a \times \sqrt{3}a$, $2a \times 2a$, $2a \times a$, $a \times a$ and $\sqrt{3}a \times a$ $a^{64,185}$. Similar superlattices were observed in sodiated MoS₂, but a new intermediate superlattice assigned to the $2a \times \sqrt{3}a$ superstructure was formed when the stoichiometric ratio of Na to Mo was 0.25^{64,125}. This new superstructure is composed by three identical $2a \times \sqrt{3}a$ superlattices having equivalent orientational relations with the host MoS₂ through atomic modelling and diffraction simulation shown in Fig. 4.13a,b. Further Na intercalation caused a variation in the intensity profile across {11-20} and $\{10-10\}$ spots of MoS₂ in the SAED, where the $\{11-20\}$ spots became more intense than $\{10-10\}$ once the atomic ratio of Na to Mo reached 0.5, suggesting the phase transition of MoS₂ from 2H to 1T shown in Fig. 4.13ch¹²⁵.

Cross-sectional annular bright field (ABF) images reveal the distribution of intercalants in the interlayer spacing, as well as the

intercalation mechanism, shown in Fig. 4.12j-m, where Na ions primarily appeared within every other interlayer of the 2H MoS₂ while the other interlayers remained empty in Fig. 4.12 k^{129} . When more Na ions were intercalated, the other empty spacings began to be filled until total occupation (Fig. 4.12l). Meanwhile, one of the sulfur planes in each MoS₂ layer glided along an atomic plane to generate 1T-MoS₂ phase where S-Mo-S arrangement becomes a straight chain (Fig. 4.12m).



Figure 4.13 TEM characterisation of Na-intercalated MoS₂. (a,b) Experimental and simulated SAED patterns of the new intermediate phase in Na_{0.25}MoS₂. (c-e) HRTEM image, experimental and simulated SAED patterns of the 2H Na_{0.5}MoS₂, compared to (f-h) the 1T Na_{0.5}MoS₂. Note that the intensity profiles of 2H and 1T phases are in the insets. Adapted with permission from¹²⁵. Copyright 2017, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

4.5.1 Alkali Ion Intercalation into Other TMDCs

Apart from the phase transition of the host material for TMDCs being induced by intercalation, lattice expansion due to the insertion of foreign species as also been imaged by TEM. Xu et al. reported a 16.6% volume expansion of layered WS₂ after lithiation, shown in Fig. 4.14a, d^{215} . The structure changed from a uniform contrast flake (Fig. 4.14c) to that with numerous bright and dark features (Fig. 4.14f). Additionally, the diffraction pattern of the lithiated WS₂ displays a polycrystalline ring pattern (Fig. 4.14e) rather than a single crystal pattern (Fig. 4.14b), due to over-lithiation inducing decomposition of the WS₂ and formation of Li₂S²¹⁵. This volume expansion originated from the weak van der Waals force which accommodated the interplanar distance during the lithiation. Measurements of the intercalation-induced expansion of the basal plane (001) were conducted by Kim²¹⁶ and Li²¹⁷ during lithiation of SnSe₂ and TiSe₂, respectively. Fig. 4.14g shows cross-sectional views of the SnSe₂ during lithiation, where the spacing changed from 0.61 to 0.67 nm, imaged using in-situ HRTEM.



Figure 4.14 Lattice expansion induced by alkali ion intercalation. (a-c) Pristine state of WS₂ nanosheet. (d-f) Lithiated WS₂. Adapted with permission from²¹⁵. Copyright Microscopy Society of America 2018. (g) *In-situ* HRTEM images show interlayer distance changing during lithiation of SnSe₂. Adapted with permission from²¹⁶. Copyright Microscopy Society of America 2018.

As the concentration of the alkali ion in the host increased over the limit, distinct structural decompositions were witnessed in the intercalated TMDCs^{218,219}. These can be classified into two mechanisms: displacement reactions and conversion reactions²¹⁹⁻²²³. For the displacement reaction, Li ions break the interlayer chalcogen bonds of the host material, but keep the overall anion framework intact. Further Li ions intercalation triggers microscopic phase separation and the precipitation of transition metals^{220,224}. Compared to the displacement reaction, the conversion reaction involves the host structure being entirely destroyed, leading to nanoscopic phase separation and metal nano-precipitation^{222,225-227}. These differences affect the ion storage and charge/discharge properties of electrodes to be used in the next generation of alkali ion batteries^{225,226}. The displacement reaction was reported in the studies of lithiated CuS²²¹⁻²²³. Using in-situ STEM, He et al. suggested that the lithiation of CuS nanoflakes contains planar lithiation channels, visualized with side-view ADF-STEM in Fig. 4.15d, that appear as dark lines extending from the surface to the inner regions²²². Fig. 4.15f, g show that the contrast of CuS nanoflakes varies from bright to dark, indicating that intercalation of Li into the interlayer spacing has occurred. In time-lapse STEM, plan view (Fig. 4.15h) and side view (Fig. 4.15i) images of the sample, the reaction fronts are marked by Roman numerals. They propagated towards the edge of the nanoflakes, meanwhile, Cu nanoparticles precipitated on the surface and agglomerated to form large particles $(>50 \text{nm})^{222}$. The similar formation of the Cu particles on the host matrix was imaged by McDowell et al.²²¹, who also performed HRTEM to investigate lithiated Co₃S₄ and FeS₂,

shown in Fig. 4.16a-d. However, they did not observe precipitation of the Co and Fe nanoparticles. HRTEM images illustrate that both Co_3S_4 and FeS₂ crystals transformed into polycrystalline mixtures of Li₂S and the finely dispersed Co or Fe domains, consistent with the results of the conversion reaction²²¹. It is suggested that the displacement reaction likely depends on the metallic ion conductivity of the host materials and the structural similarity of the S lattice in the initial and final phases²²⁰. A schematic (Fig. 4.16e) illustrates the difference between the conversion reaction of Co₃S₄ and the displacement reaction of CuS in principle.



Figure 4.15 TEM and STEM images of Li intercalation into CuS. (a) TEM image of synthesized CuS nanoflakes with hexagonal geometry and a schematic of one nanoflake shown below. (b) HRTEM and (c) ADF-STEM images of the plan-view and side-view of CuS crystal structure along [001] and [100] directions. Corresponding atomic models are shown below. (d) ADF-STEM image of partial lithiated CuS crystal where white arrows show the channels for Li intercalation. (e) A battery setup for in-situ STEM observation employed in K. He et al.'s study. STEM images of CuS nanoflakes before (f) and after (g) lithiation. Time sequential STEM images of Li intercalation process showing the plane-view (h) and side-view (i) of CuS nanoflakes which correspond to the area of green and yellow dashed boxes in (f). (j) HRTEM image of CuS nanoparticles (1) and (2) attaching on the host matrix. The (002) plane of the nanoparticle 1 and (101) planes of the nanoparticle 2 with 3.36 Å and 3.05 Å interlayer spacing respectively determined by fast Fourier transformation (FFT) pattern. (k) The same nanoparticles after reaction with lithium. The initial CuS crystal transform to Li₂S while maintaining the original shape, and Cu metal extruded out and formed nanoparticles. A new Li₂S ($11\overline{1}$) plane was visible with 3.29 Å interlayer spacing, while the (002) spacing decreased ($\sim 2\%$) in the Li₂S crystal. (a-i) Adapted with permission from²²². Copyright 2017, American Chemical Society. (j,k) Adapted with permission from²²¹. Copyright 2015, American Chemical Society.



Figure 4.16 TEM characterisation of Li intercalation into Co₃S₄. HRTEM images of unlithiated Co₃S₄ nanocrystal (a) and lithiated nanocrystal (b). After reaction, a polycrystalline mixture of many Li₂S and Co metal domains highlighted by red and green arrows respectively. The diffraction rings of Co metal are not discernible due to the small size of the Co nanoparticles. (c) TEM characterisation of single crystal FeS₂ indicated by FFT. (d) The same single crystal FeS₂ became the mixture polycrystalline of Li₂S and Fe metal similar to the Co₃S₄. Co metal diffraction rings were also discernible due to the tiny crystalline. Scale bar, 5nm. Adapted with permission from²²¹. Copyright 2015, American Chemical Society. (e) Schematic illustration of the conversion reaction and the displacement reaction. In the conversion reaction, yellow cubes represent the nanosized Co which are dispersed into Li₂S matrix (red cubes). In the displacement reaction, Cu nanoparticles precipitate on the surface of Li₂S matrix during lithiation.

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Chapter 5

Thermal Deintercalation of K-doped MoS₂ Analysed via *In-situ* TEM

This chapter discusses structural and chemical variations of the K-doped MoS₂ flake heated at different temperatures using *in-situ* TEM. Studying the dynamics of the K deintercalation in the van der Waal crystal, as a reverse process of intercalation, is applied in order to understand the intercalation process and the accompanying phase and compositional changes. In addition, studying deintercalation also can support numerous researches of two-dimensional materials such as yield promotion for intercalation-assisted liquid exfoliation, preparation of the specific MoS₂ phase for optoelectronic and catalytic applications. However, K-doped MoS₂ is the very air-sensitive material where intercalated K ions readily deintercalate from the interlayer gallery spacings. *In-situ* TEM heating of the specimen allows a controlled environment to study the degradation, enables the identical flake to be imaged at different time points and prevents the structural changes that might be induced by the air exposure when transferring the sample after the *ex-situ* heat treatment.

In this manuscript, we analyse the prepared K-doped MoS₂ flakes using the TEM electron diffraction and STEM with EDS to determine the superstructures formed in the fresh specimen as well as the quantitative K content and elemental distribution. We perform comprehensive characterisations of the specimen after heating at three different temperatures (from room temperature to 300 $^{\circ}$ C) to characterise the structural and chemical variations of the material. Selected area electron diffraction (SAED) confirms the change of local K ordering and the relaxation of host MoS₂ lattice, and STEM-EDS suggests K deintercalation in the flake following first-order kinetics.

Author Contributions

S. Shao performed all S/TEM and SAED imaging, STEM-EDS data collection, STEM and SAED simulation and image analysis and STEM-EDS spectral image analysis. W. J. Kuang prepared K intercalated MoS₂ sample. This manuscript was drafted by S. Shao, with contributions and edits from D. Kelly, S.J. Haigh and I. V. Grigorieva and it has not been submitted.

Thermal Deintercalation of K-doped MoS₂ Analysed via *In-situ* TEM

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Abstract

Understanding intercalation and deintercalation is vital for the development of nanoelectronics, solid-state batteries and catalysts, yet the structural changes associated particularly with deintercalation remain poorly understood. Here, we present a quantitative study of deintercalation dynamics in K-intercalated MoS₂ as a function of temperature, using *insitu* atomic resolution scanning transmission electron microscopy (STEM)

imaging, selected area electron diffraction (SAED) and energy dispersive X-ray spectroscopy (EDS). These methods reveal the presence of previously unknown intermediate superstructures, supporting a layer-by-layer deintercalation mechanism of the intercalant which maintains local K ordering within the interlayer space. Systematic time-temperature measurements during deintercalation demonstrate first order kinetics, allowing compositional and superstructural changes to be predicted for practical operating temperatures (room temperature to 300 °C). Furthermore, we expect that this *in-situ* correlative STEM-EDS/SAED methodology can be further extended to determine optimal synthesis, processing and working conditions for a variety of intercalated or pillared materials.

5.1 Introduction

Intercalation of layered van der Waals crystals such as graphite, transition metal dichalcogenides (TMDCs) and MXenes with dopant atoms is an established method for tuning the material's chemical, electronic and optical properties¹⁻⁹. Among the diverse family of intercalated 2D materials and possible dopant atom species, alkali metal intercalated MoS₂ has potential applications in nanoelectronics and optoelectronics, as well as supercapacitors and batteries.^{6,10-12} According to the relative arrangement of Mo and S atoms within the hexagonal layers, MoS₂ can exist in three different phases: trigonal prismatic (2H)¹³, octahedral (1T)^{14,15}, and distorted octahedral with Mo-Mo zigzag chains (1T'), tetramerized Mo atoms in diamondlike cluster (1T") or corner-sharing Mo3 triangular trimers $(1T^{"})^{10,16-18}$. Intercalation of alkali metals, such as Li, Na and K, between the MoS₂ layers induces a phase transition from the most stable 2H phase to the rarer 1T or disordered 1T octahedral phases⁸. This process is driven by charge transfer, where the alkali intercalants donate an electron from the valence s orbital of the alkali metal to the d orbital of the transition

metal closing the material's bandgap and leading to a change in the electronic structure from semiconducting (2H) to metallic (1T/1T'/1T") or semiconducting (1T")^{8,18,19}. The induced 1T or disordered 1T phase persists in the host even after the intercalant is removed although the semiconducting 2H phase can be restored via annealing^{13,17,18,20}. Consequently intercalation-driven phase transformations can be exploited to prepare exfoliated sheets of MoS₂ in different 1T phases, which are difficult to synthesize directly in bulk form^{21,22}. The resulting change in electronic structure can be harnessed in nanoelectronic applications, for example, leading to a change in the critical temperature for superconductivity $(T_c)^{11,12}$ and reduced contact resistance⁶. The metallic 1T phase of MoS₂ is also desirable in catalytic applications; in particular having been shown to enhance the efficiency of the hydrogen evolution reaction²². Nonetheless, optimal deintercalation conditions that preserve the phase transformation in the host lattice, whilst removing deleterious effects from remanent alkali elements are laborious and would benefit from better understanding of the deintercalation mechanisms. Significant interest in the deintercalation behaviour of MoS2 also stems from the materials potential applications in solid-state batteries and supercapacitor systems, which exploit the great efficiency and reversibility whereby large K⁺ and Na⁺ ions can be inserted and withdrawn from the lattice²³⁻²⁵. The lifetimes and cyclabilities of these energy storage devices are highly dependent on the kinetics of alkali metal intercalation and deintercalation during charge/discharge processes²⁶, motivating further research efforts to understand the underlying mechanisms so as to optimize long term

performance.

Structure-property relationships in intercalated/deintercalated materials are thus of wide scientific interest. Electrochemical intercalation of alkali-metal (Li and Na) intercalated MoS₂ has been effectively studied using *in-situ* electrical biasing in the transmission electron microscope (TEM)²⁷⁻²⁹. The insights gleaned from the combination of high-resolution imaging and controlled electrical stimulus have been used to gain mechanistic knowledge of the process, including demonstration of local superstructure evolution, phase transition and diffusion kinetics²⁷⁻²⁹. Additionally, the majority of the TEM characterisation to date has focused on intercalation, while deintercalation, the reverse process, has not been subject to the same level of characterisation. Indeed, it is unknown whether deintercalation involves similar structural transitions, and no studies have focused on the kinetics governing local compositional changes during deintercalation. Deintercalation occurs spontaneously in alkali-metal intercalated MoS₂ materials, with the intercalated alkali ions escaping from the host lattice on exposure to heat³⁰, air¹² and moisture³¹. This has been shown, for example, to influence the system's superconducting properties^{12,31} and catalytic activity². Despite the importance of the deintercalation process for energy storage applications, as well as a need to control its effects in nanoelectronics applications, currently there is a lack of detailed mechanistic knowledge in the area. Hence, a better understanding of the structural and chemical changes occurring during the loss of alkali metal ions from MoS₂ crystals is highly desirable. Here we use in-situ TEM to characterize the structural and chemical changes that occur when annealing K-intercalated MoS₂ as a function of temperature. We combine multiple *in-situ* electron microscopy methods (electron diffraction (ED), high-resolution TEM (HR-TEM), and scanning transmission electron microscopy (STEM) with quantitative energy dispersive X-ray spectroscopy (EDS) spectrum imaging) to provide new understanding of the dynamics of thermally induced alkali ion deintercalation in intercalated MoS₂, including new superstructures and direct correlation of local crystal structure and composition.

5.2 Structural Characterisation of Intercalated MoS₂

The well-known liquid-ammonia method was used to achieve K intercalation into MoS_2^{32} . In brief, MoS_2 powder is immersed in a liquid ammonia solution containing K at -78 °C for 24 hours. Dissolved K atoms dissociate into solvated cations (K⁺) and solvated electrons (e⁻) in the ammonia solution³³. Solvated electrons are provided to the empty Mo *d*-bands of 2H-MoS₂ as K⁺ ions intercalate into the interlayer gallery of the layered crystal to balance the charges¹². Following intercalation, the dried powder was stored under argon before transferring a thin layer of intercalated crystals onto TEM heating E-chips and rapidly loading these into the TEM to minimize exposure to oxygen (see Methods for further details).

STEM-EDS elemental analysis of twenty-five individual K-doped MoS_2 flakes in the as-synthesised condition revealed a mean K concentration (*c*) of 20.4±7.0 at% corresponding to a stoichiometry of $K_{0.77\pm0.24}MoS_2$. Detailed analysis of the 1300-1700 individual pixels (pixels

size range between 20 nm -30 nm) comprising the spectrum image for each flake reveals significant local compositional variance in the K/Mo ratio, as shown in Fig. 5.1a. Fig. 5.1b shows a representative HAADF STEM image of a typical K intercalated MoS₂ flake, and the corresponding SAED pattern viewed along [0001] (Fig. 5.1c) acquired from the area of the selected-area aperture indicated by the red circle in Fig. 5.1b. This flake has mean K/Mo ratio, n = 0.84, equivalent to 21.8 at% K as shown in Fig. 5.1c and the measured K/Mo ratio in the selected area aperture (red circle) is about 0.71(equivalent to 19.1 at% K). The electron diffraction pattern (Fig. 5.1d) shows superlattice spots along the $[11\overline{2}0]$ and $[10\overline{1}0]$ directions with two-fold periodicity, thus the superlattice spots closest to the directly transmitted beam are labelled $\frac{1}{2}11\overline{2}0$ and $\frac{1}{2}10\overline{1}0$ and Fig. 5.1e shows a corresponding simulated diffraction pattern. The origin of these superlattice reflections can be assigned either to intercalation-induced zigzag chains of Mo atoms as in the 1T' structure³⁴, or to ordering of the alkali ions between the layers³⁵. To determine which of these is responsible we have performed atomic resolution high angle annular dark field (HAADF) STEM imaging of the crystal structure and compared this to image simulations (Fig. 5.1, S5.6, S5.7, S5.8). The zigzag chains of the 1T' phase make it readily distinguishable from the 1T or 2H phases in an atomic resolution image (Fig. 5.1f-h, S5.8). Although the coexistence of these three different MoS₂ polytypes is observed in different regions of the crystal, only one small region has the 1T' crystal structure and this is on the opposite edge to the SAED region (Fig. 5.1b, h). Thus, as majority of the crystalline flake appears to be either the 2H (trigonal prismatic) or 1T

(octahedral) phases (Fig. 5.1f, g), which do not produce superlattice reflections, this data suggests that the superlattice reflections form due to K atom ordering. Because of the measured K concentration in the selected area being 0.71 at%, an atomic model was produced for $K_{0.75}MoS_2$ where the intercalated K atoms periodically occupy 75% of the possible interstitial hexagonal sites in each layer, with pseudo-octahedral S atom coordination (see Fig. 5.1i, S5.12c-g). In this $K_{0.75}MoS_2$ model structure (Fig. 5.1e) the host MoS₂ lattice was included as the 1T phase since this was found to be the most abundant experimentally. This model is in line with theoretical predictions^{36,37} and previous experimental observations for alkali metal intercalants in MoS_2 ,³⁸ and our simulations reproduce the superlattice positions present in the experimental SAED in Fig. 5.1d.

Closer inspection of the experimental electron diffraction pattern in Fig. 5.1d reveals a splitting of the host lattice $11\overline{2}0$ and $10\overline{1}0$ diffraction spots, with inner and outer positions highlighted by the dashed red and yellow hexagons respectively. The outer $11\overline{2}0$ spots correspond to the lattice constant a = 3.16 Å (d-spacing = 1.58 Å), which is the same as that of the pristine 2H MoS₂ crystal. The inner spots correspond to a 3% dilation of the hexagonal structure, a = 3.26 Å, close to the simulated structure predicted for K_{0.75}MoS₂ by Andersen et al. (a = 3.36 Å), where the lattice expansion is caused by the K intercalant³⁷. In our experimental data the position of the superlattice reflections (marked by cyan arrows in Fig. 5.1d) shows that they are related to the expanded host lattice (indicated by the inner red dashed hexagons), which supports the conclusion that both host lattice expansion and superlattice formation are the result of the K

intercalation. It also confirms that the splitting of the diffraction spots is not related to local crystal bending/disorder at the nanoscale, which would be expected to produce streaking in all diffraction spots.

This splitting of the diffraction spots is evidence of the coexistence of different levels of intercalation within individual flakes and within the ~500 nm diameter region of the selected area aperture. Similar splitting has been observed previously in LiMoS₂ intercalated samples although the difference in the lattice constants for the intercalated and pristine phases was larger at ~6%³⁵. The smaller expansion seen here maybe due to a difference in the composition of the intercalant between our work to the literature as no complementary EDS was available in the LiMoS₂ study.

The observations of the coexistence of two lattice constants and of different polytypes within a single flake suggests significant compositional variations. Earlier work has suggested that the trigonal prismatic (2H) coordination exists when n < 0.4 (c < 11.8 at% K), octahedral (1T) coordination for 0.4 < n < 1 (11.8 at% < c < 25.0 at% K) and the 1T' phase is present for n > 1 (c > 25.0 at%)^{12,31} in the K_nMoS₂ crystal, although in the latter case the excess K is reported to cause disintegration of the MoS₂ layers¹². The presence of all three phases (2H, 1T and 1T') therefore likely reflects local K content variations from n<0.4 to n>1. Previously it was not possible to directly compare structural and compositional variations, but our quantitative STEM-EDS elemental mapping of individual flakes does indeed reveal nanoscale K/Mo variations of this magnitude (Fig. 5.1a and c).

The analysis presented in Fig. 5.1 is broadly representative of the

mean composition for the majority of the 25 flakes studied in this work. However, it is interesting to note that one K_nMoS₂ flake with an unusually low n = 0.27 showed a superlattice arrangement not previously reported for this material (Fig. S5.10a). We assign this to a $2a \times \sqrt{3}a$ superstructure arrangement (Fig. S5.10c-g). Previously this structure has only been reported as an intermediate intercalation phase for Na_{0.25}MoS₂ produced via electrochemical intercalation but our measurements confirm it is similarly stable as part of the structural complexity in K_nMoS₂^{29,39}.


Figure 5.1 (S)TEM characterisation and atomic structure of K-doped MoS₂ flakes. (a) Violin plot of K/Mo ratio in 25 as-synthesised K-intercalated MoS₂ flakes. Red square in each subplot indicates the mean K/Mo ratio for the individual flake, with the standard deviation shown by the red error bars. Blue bars indicate the maximum and minimum measurements and the shadows illustrate the distribution and local variance in K/Mo ratio for individual flakes. (b) HAADF STEM image of a K intercalated MoS₂ flake with the average K concentration of 21.9 at% (corresponding to stoichiometry of K_{0.84}MoS₂). (c) EDS map of K/Mo distribution. (d) SAED pattern for the area indicated by the red circle in (b). Yellow and red dashed hexagons highlight reflections with different lattice constants corresponding to the pristine MoS₂ and the intercalated phase, respectively. Cyan arrow heads point to the extra superlattice spots seen only in the intercalated phase. (e) Simulated diffraction pattern of K_{0.75}MoS₂ (see panel (i) and SI Fig. S5.12 for structural model). The MoS₂ lattice reflections are depicted with white edges while the extra spots from the ordered K are shown as smaller red dots. (e) STEM-EDS K/Mo ratio map for the flake in (b). (f-h) Experimental HAADF STEM images of 2H (trigonal prismatic), 1T (octahedral) and 1T' (zigzag chains of Mo) phases acquired from the magenta, green and purple rectangles in (b). Simulated HAADF images are shown inset for reference. (i) Atomic model of $K_{0.75}MoS_2$ used for the diffraction simulation (d), where green, red and magenta balls indicate K atoms in different interlayers. In the plan view model (left) the different atomic layers are off-set for clarity.

5.3 Structural and Compositional Changes during Deintercalation

The large structural complexity demonstrated here and in the literature for intercalated materials^{27,29}, provides strong motivation for *in-situ* microscopy measurements where deintercalation of a K_nMoS_2 flake can be studied, thereby avoiding uncertainty regarding the starting material. In this work we study the changes in 20 K_nMoS_2 flakes during thermal deintercalation. Our *in-situ* studies employ fixed temperatures of 25, 150, 200 and 300 °C, a range which encompasses typical temperatures used in the fabrication of K-doped MoS₂ devices and their working conditions. Fig. 5.2g shows a schematic of the *in-situ* TEM experimental setup, where K-doped MoS₂ flakes are dispersed on a resistive heating membrane and holes in the membrane allow analysis of suspended 2D flakes.

Fig. 5.2a-d shows consecutive *in-situ* SAED patterns acquired from a K_{0.65}MoS₂ crystal at hourly increments at a temperature of 300 °C. This data reveals changes in the diffracted spot positions and intensities – suggesting compositional and structural changes occurring as the intercalated material is heated for 3 hours. Similar to Fig. 5.1d, splitting of the host lattice reflections is again visible in the starting material (representative $11\overline{2}0$ spot shown inset in Fig. 5.2a) with the inner (expanded) peak corresponding to the intercalated lattice having a higher intensity than the peak for the pristine lattice at t = 0. After 2 hours there is a notable increase in the intensity of the outer (pristine) spot, and after 3 hours the inner spot is no longer visible (insets in Fig. 5.2b-d). The loss of the inner diffraction spots also corresponds to a loss of intensity of the superlattice reflections (Fig. 5.2e, f) with these being completely absent after 3 hours heating and only the expected diffraction spots from the pristine 2H phase remaining. This loss of superlattice spots after deintercalation is consistent with an earlier study from Chrissafis et al.³⁵, although this earlier work found that the lattice expansion was retained after heating. The difference is likely due to they may not achieve full deintercalation although superlattice reflections disappeared, since the higher temperature used here (300 °C vs 220 °C in the earlier work).



Figure 5.2 Phase transitions in K-doped MoS₂ observed by *in-situ* SAED. Selected area electron diffraction patterns of a single K-doped MoS₂ flake captured (a) before and (b) after 1 h, (c) 2 h and (d) 3 h heating at 300 °C, respectively. Insets in (a-d) show the splitting of the $11\overline{2}0$ diffraction spots, and how this evolves during heating. The relative peak intensities in the extracted $11\overline{2}0$ intensity profiles are further analysed in Fig. S5.9. The solid and dashed arrows indicate the positions of the extracted intensity profiles shown in (e). The orange and blue markers indicate the positions of two reciprocal superlattice spots further analysed by the intensity line profiles in (f). (e) Comparison of the intensity profiles from the *in-situ* SAED patterns for two crystallographic directions (marked by the solid and dashed lines in (a-d)). (f) Demonstration of the loss in superlattice spot intensity, measured from line profiles (e), as a function of heating time. (g) Schematic illustration of the K-doped MoS₂ flakes on the resistive heating E-chip membrane.

Previous studies of the intercalated 2D materials have combined electron microscopy with ex-situ elemental analysis via measuring the charge transferred during electrolysis³⁰, scanning electron microscope (SEM)-EDS¹², X-ray photoelectron spectroscopy (XPS)⁴⁰ or inductively coupled plasma optical emission spectrometry (ICP-OES)². Here we combine in-situ SAED with in-situ STEM-EDS to correlate the observed structure and composition during deintercalation, by measuring the K concentration and electron diffraction for multiple flakes at hourly intervals over a range of heating temperatures. Compared to the ex-situ material characterisations, our in-situ technique avoids undesirable degradation of the specimen and monitors the changes in real time. In addition to this, STEM-EDS spectral imaging technique provides a flexible dataset for the post data processing. To prevent unwanted signals from the surrounding support film contributing to the elemental analysis and ensure a reliable K/Mo measurement, we employed binary masking, local averaging and the standardless Cliff Lorimer k-factor method as part of the elemental analysis processing workflow (see SI section 3 for post-processing steps and Fig. S5.14 for further details).

Fig. 5.3a,b shows an example of STEM-EDS elemental mapping for K in a single crystal K-doped MoS₂ flake, before and after *in-situ* heating at 300 °C for 1 hour. There are significant variations in K concentration across the flake before heating and strong EDS K signal are shown in the edge of the MoS₂ flake (Fig. 5.3a and Fig. S5.15) demonstrating high dopant concentrations particularly associated with edges and surface steps and thus suggesting K intercalation is accelerated at these low coordination

sites. This observation clarifies previous lower spatial resolution *in-situ* optical and Raman measurements where Zhang et al. suggested the K intercalation begins at edges⁴¹. The mean value of *n* (K/Mo) for this particular flake was found to decrease from 0.75 to 0.61 (K concentrations of 20.0 to 16.9 at%) after heating, with the standard deviation in the measurements also decreasing from 0.32 to 0.16, indicating that the K distribution of the flake becomes more uniform. Comparing the quantitative line-scans before and after heating (Fig. 5.3c and Fig. S5.16), the regions with the highest K concentration show the largest percentage decrease after heating. Together with the decrease in standard deviation of the measurements, this suggests that the annealing induced deintercalation acts to homogenise the composition of the crystal.

To determine the kinetics of deintercalation we then apply STEM-EDS to measure the change in *n* for individual flakes at temperatures of 25, 150, 200 and 300 °C annealed for up to 4 hours. To reduce the potential for anomalous data from a single measurement we have studied 5 separate flakes, each with 1300-1700 individual pixel measurements, at each temperature. To account for the initial variability in K concentration within the flakes, we employ the atomic ratio of K/Mo normalised to the flake's starting composition as a metric for measuring the changes in K concentration. The K/Mo ratio of the room temperature specimen decreases minimally over 4 hours (Fig. S5.17a), in agreement with previous reports of successful long-term storage at room temperature under inert gas or vacuum conditions³¹. This test also served to exclude any possible electron beam induced deintercalation effects, as the room temperature specimen

received the same electron fluence as the heated samples. Fig. S5.17f illustrates the normalised K, Mo and S counts detected by the EDS detector from a single intercalated flake, which fluctuate around $\pm 0.8\%$ with a total cumulative electron fluence of 2.6×10^5 e⁻/nm². This variation is minimal compared to the significant compositional change shown to occur with heating. MoS₂ is not expected to decompose over the studied temperature range $(25 - 300 \text{ °C})^{42}$ and indeed we find that Mo counts remain constant over time at all recorded temperatures, making it a suitable normalisation factor for these measurements. For each temperature, the average *n* was measured as a function of annealing time as shown in Fig. 5.3k. Consistent image processing steps were applied (masking, alignment, averaging, dose normalisation) to ensure comparability of the measurements. For temperatures $150 - 300^{\circ}$ C, there is a decrease in *n* over time due to loss of K.

The *n* vs t plots in Fig. 5.3k exhibit an exponential decay in the K content during heating, to which can be fitted to the following function:

$$N(t) = N_0 e^{-kt},$$

where N(t) and N_0 represent the concentration at time *t* and time 0 respectively, *k* is the effective rate constant of K deintercalation in a MoS₂ crystal at a specific temperature and can be obtained via measuring the slope of each linear regression shown in Fig. S5.17e. This exponential relationship is indicative of first order kinetics to which the Arrhenius equation can be applied. Fitting the data to this model, a linear relationship between the reaction rate constant, *k*, and inverse temperature, 1/T, can be computed and plotted in Fig. 5.3m:

$$\ln(k) = -2414.76 \times \frac{1}{T} + 3.03$$

Based on this empirical model we can predict the rates of K deintercalation in K-doped MoS₂ for a given temperature and heating time. Knowledge of this relationship is important for applications where sample preparation requires annealing of K_xMoS_2 or where it is used at elevated temperatures. It should be noted that our experiments were done in vacuum and we expect that, for more oxidative environmental conditions, the rate constants would need adjustments. Importantly, these can be found using the above methodology for different experimental conditions and other intercalated or pillared nanomaterials.

The change in K concentration can also be tracked by the evolution of the intensities of the superlattice reflections measured via SAED (Fig. 5.3d-e), and this crystallographic data can also shed light on the deintercalation mechanism. The selected area aperture samples a circular region of the flake with a radius of 0.87 ± 0.1 um, so the SAED pattern can be considered an average for the whole flake (maximum diameter ~ 2 µm). Before annealing the flake has a composition of n=0.75 and a diffraction pattern similar to the K_{0.75}MoS₂ atomic model presented in Fig, 5.1 and Fig. 5.3h. However, as the flake is annealed at 300°C new superlattice spots are seen to emerge, representing a doubling of the lattice period along the [1100] direction (example positions are marked by the blue triangles in Fig. 5.3e and g and magnified in the inset). Note that these new superlattice positions cannot be formed by chains of Mo (as in the 1T', 1T" or 1T"" polytypes)⁴³, suggesting that like in Fig. 5.1d, ordering of alkali ions is responsible for the superstructure. The pattern we observe can be reproduced by hypothesising a new intermediate mixed phase which has formed during K deintercalation and combined $2a \times \sqrt{3}a$ and $2a \times 2a$ superstructures on different layers (Fig. 5.3i, S5.13d-e). Our proposed atomic model is thus built by a structure consisting of 4 MoS₂ layers, where three of the interlayer planes are 75% filled with ordered K and one with just 25% K (as illustrated in Fig. 5.3i, S5.13). The simulated SAED pattern reproduces the peak positions of the experimental SAED patterns, as demonstrated in line profiles taken along the same directions for each in Fig. 5.3j. The fitted model also has a mean composition of n = 0.625 (Fig. 5.3i, S5.13a) in close agreement with our experimental STEM-EDS measurement of n = 0.61 for this flake. This observation of a mixed phase crystal emerging during deintercalation is important as it sheds light on the mechanism of deintercalation, suggesting that reconfiguration of intercalated ions occurs through non-uniform deintercalation of individual K ion planes. Our data suggests there is a strong driving force for individual planes to release K preferentially so as to locally adopt one of the stable ordered n = 0.25, 0.5 or 0.75 values, rather than for individual planes to release K in a homogenous manner which would result in atomic planes with an intermediate n value. To our knowledge, this is the first observation of the creation of such an intermediate mixed phase superstructure in the alkali intercalated MoS₂ system.



of the K Figure 5.3 EDS mapping and TEM characterisation deintercalation process. (a, b) K/Mo ratio STEM-EDS elemental maps of a same flake acquired before (a) and after 60 min heating at 300°C (b). Mean K concentrations measured for the entire flake are indicated top right. (c) Comparison of the atomic ratio of K/Mo along magenta lines shown in (a) and (b). Mean values are plotted as the solid red line for before annealing and the dashed green line after annealing. (d, e) Selected area diffraction patterns of the flakes shown in (a, b) respectively. The insets highlight the location of the extra reciprocal superlattice spots that appear in (e), indicated by blue triangles. (f, g) Simulated diffraction patterns obtained for atomic models with mean compositions of K_{0.75}MoS₂ and K_{0.625}MoS₂ respectively (crystal structures are shown in (h,i) with further details in SI Fig. S5.13). (j) Comparison of normalised experimental and simulated intensity across (c, d) electron diffraction and (f, g) the simulated patterns. The discrepancy between amplitude of measured and simulated may be due to slightly tilting of the specimen and the difference of the thickness. (k) Plot of the exponential decay for the normalised K/Mo ratio detected from the K-doped MoS₂ flakes at four different temperatures (25, 150, 200 and 300°C). (m) Arrhenius plot of the rate constant for K deintercalation against inverse temperature on a semi-ln scale.

As the presence, or absence, of K in the interlayer space is expected to change the interlayer separation, $d_{0001}^{23,44}$, as well as the basal plane lattice parameter, K (de)intercalation can also be probed using cross sectional S/TEM imaging. Fig. 5.4a shows a cross-sectional HAADF-STEM image at the edge of the as-prepared K-doped flake where individual MoS₂ atomic layers are clearly visible as bright lines, although K itself is not visible due to its relatively lower atomic number as compared to molybdenum (K:19, Mo:42). The cross-sectional images were acquired from the folded regions which often appear on edges of the layered materials⁴⁵. These images show the atom layers as the bright lines in the HAADF STEM image and thus they can be used to count the number of layers and measure the interlayer spacings. Viewed locally at this resolution the atomic layer structure appears highly disordered with large variations in the interlayer spacing inducing considerable local curvature of the atomic planes. The expected values for d_{0001} in single layer intercalated MoS₂ range from $0.73 - 0.83 \text{ nm}^{37}$ yet, interestingly, we also observe local regions of much larger interlayer spacings (1.22 - 1.42 nm) (highlighted orange in Fig. 5.4a). It is possible that such large interlayer spacings are produced by nanoscale domains of three-dimensional intercalant trapped in the interlayer space and the formation of amorphous K or K₂S pockets may be produced by reaction of the intercalant with the parent material in K-rich MoS₂^{43,46} as the bright regions near edges shown in Fig. 5.3a. The HAADF-STEM image also suggests the presence of dislocations in the structure, with such defects likely to act as fast transport routes for K diffusion⁴⁷. and which may contribute to determining which

planes adopt the less dense ordering of K. When considering the changes in the interlayer spacings as a function of annealing time for this flake heated at 200 °C for 3 hours (Fig. 5.4a-d), we find that the mean interlayer separation decreases slightly during annealing from 0.91 ± 0.10 to $0.75 \pm$ 0.05 nm (Fig. 5.4e, f and SI Fig. S5.19) corresponding to a decrease in K content from n = 0.85 to n = 0.54 (measured in the local region by STEM-EDS). Fig. S5.20 shows comparisons of variable d-spacings resulting from the different K intercalation degree in this work to the reported results based on XRD measurement and simulation, indicating sensible measurement in this work. Note that Andersen et al. demonstrated a small decrease of interlayer spacing with increasing K loading beyond n > 0.25, and attributed to increased metallization of the intercalated K between host layers³⁷. In addition, the number of expanded interlayer galleries decreases after annealing (Fig. 5.4e) and defects in individual MoS₂ layers appear to 'heal', as shown in the insets of Fig. 5.4a-d, consistent with the behaviour observed for annealing in undoped MoS_2^{42} and which is encouraging for the potential annealing induced regeneration of degraded MoS₂-based electrodes.

The results presented in Fig. 5.4 demonstrate some local K domains and ultimate flexibility of the MoS₂ host to accommodate K ions into the lattice in the cross-sectional images, whilst maintaining a distinct longrange crystal order. The large variations in composition, polytype and interlayer spacing seen here at the nanoscale suggest that the structure of thin K intercalated MoS₂ flakes is poorly described by any average unit cell, even where this gives a good match to the mean experimental composition and diffraction data. We propose that the actual crystal structure is likely to be less ordered than a simple unit cell suggests, and thus the deintercalated material in Fig. 5.3b,e may be better described by multiple $K_{0.25}MoS_2$ stacking faults in an $K_{0.75}MoS_2$ lattice or as an intercalated crystal structure containing both $K_{0.75}MoS_2$ and $K_{0.25}MoS_2$ atomic layers with a ~3:1 ratio. Interestingly, deintercalation appears to reduce local disorder, even when significant K content remains in the crystal. Consequently, excess intercalation followed by deintercalation to the required composition may be a viable route to achieve more homogeneous intercalated materials with more uniform performance.



Figure 5.4 *In-situ* high-resolution STEM imaging of interlayer structures for K-doped MoS₂. (a - d) High-resolution HAADF STEM images from the edge of single flake over 3-hours of heating at 200 °C. Shaded areas represent the positions of large interlayer spacings suggested to consist of nanoscale K domains. The insets show enlarged views illustrating the healing of the defective atomic layer structure. (e) Measured distribution of interlayer distances as a function of annealing time with anomalously wide interlayer distances highlighted in orange, yellow and magenta (corresponding to regions annotated in (a - c)). Red dotted line illustrates the interlayer distance during annealing, with the standard deviation in measurements shown by the error bars.

In summary, the structure-composition relationships for Kintercalated MoS₂ few layer flakes were studied via correlated, atomic resolution imaging, electron diffraction and STEM-EDS elemental analysis. The starting material was found to be predominantly the 2H+1T polytype with small local regions of 1T'. A rich variety of superstructures produced by ordering of the K in the gallery spaces are observed, including the first observation of the $2a \times \sqrt{3}a$ superstructure in this system. *In-situ* measurements of the thermal deintercalation process revealed the process is determined by first order kinetics and allowing empirical prediction of the mean composition as a function of time and temperature. During deintercalation a novel intermediate mixed phase was found to emerge, explained as a combination of the $2a \times \sqrt{3}a$ and $2a \times 2a$ superstructures, and demonstrating preferential loss of intercalant from individual planes in order to adopt one of the preferred superlattice orders for the intercalant species. Atomic resolution imaging and local elemental analysis reveal a rich structural variation at the nanoscale within individual host crystals. During deintercalation we observe a decrease in the variance of the local elemental compositions and in the interlayer spacings, suggesting a route to synthesis of more homogeneous intercalated materials. We propose that the combination of local in-situ crystallographic and compositional analysis demonstrated in this work is widely applicable to provide new insights in to other 2D materials systems that undergo dynamic structural and chemical changes.

5.4 Methods

The K-doped MoS₂ powder was prepared via the liquid ammonia method where the pristine 2H-MoS₂ powder (Aldrich 99%) and K metal (Aldrich 95%) were sealed in a quartz reactor tube in the inert atmosphere of a glovebox (oxygen < 0.5 ppm, moisture < 0.5 ppm). The tube was then evacuated to ~10⁻⁵ mbar and placed in a bath of dry ice/ethanol to keep it at a low temperature (~ -78 °C). The reactor was filled with high-purity ammonia gas (CK Gas 99.98%), which liquefies and dissolves the K metal

to form a deep blue solution of K in liquid ammonia. The residual volume left by liquification of the ammonia gas was filled by high-purity Ar gas to prevent the sample from oxidising. The reactor was kept in dry ice/ethanol bath for 24 h for the required degree of intercalation. Finally, ammonia was pumped out of the reactor and K-doped crystals were taken out, sealed in a closed container, and stored in the glovebox.

For in-situ S/TEM imaging the as-prepared powder for was dry-cast on the holey carbon coated ceramic resistive heating membrane of a Thermal E-chip from Protochips Inc. (Raleigh, NC) and the E-chip was mounted onto a double-tilt Protochips Aduro sample holder in the glovebox. The holder was then transferred to the TEM sealed in an Ar filled box and loaded quickly into the instrument to minimise exposure to air (~ a few seconds). Selected area electron diffraction (SAED) was performed in an FEI Tecnai G2 20 TEM operated at 200 kV with a 0.21±0.1 µm SAED aperture and an FEI Tecnai TF30 FEG-AEM operated at 300 kV with a 0.87±0.1 µm SAED aperture. High angle annular dark field (HAADF) STEM imaging was performed in an FEI Titan G2 80-200 "ChemiSTEM" operated at 200kV with a 21 mrad probe convergence angle, an aberration corrected probe and a HAADF inner angle of 64 mrad. STEM-EDS data was acquired using the Titan's Super-X EDS detector system (quad chip with a total collection solid angle ~ 0.7 srad) and on the TF30 TEM using a SDD X-ray detector from Oxford instrument. Hyperspy was used to process all STEM-EDS data.⁴⁸ To gain accurate compositional analysis for individual flakes from the STEM-EDS spectrum images, we employed binary masking, local averaging and standardless Cliff Lorimer k-factor

quantification (see SI and Fig. S5.14 for further details). HAADF simulations were performed with the QSTEM package⁴⁹ using the above experimental parameters with Cs = 0 mm and Cc = 1 mm. Electron diffraction patterns were simulated using the multislice method⁵⁰ implemented with the code developed by Kirkland⁵¹.

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5.5 Supporting Information

Thermal Deintercalation of K-doped MoS₂ Analysed via *insitu* TEM

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5.5.1 Characterisation of Intercalated K_nMoS₂ Material



Figure S5.5 Distribution of the elemental composition (atomic percent ratio of K to Mo) for 25 individual as produced K-intercalated flakes characterised by STEM-EDS.



Figure S5.6 HAADF-STEM images of polymorphism within a K intercalated MoS_2 flake. (a) Low magnification HAADF image of a typical K intercalated flake with the mean atomic ratio of K/Mo= 0.84 (corresponding to K concentration of 21.9 at %). Different phases of MoS_2 identified: (b) 1T' (zigzag chains of Mo); (c,d,f,g) 1T; (e) 1T and 2H.



Figure S5.7 HAADF-STEM images of polymorphism within a K intercalated MoS_2 flake. (a) Low magnification HAADF image of a typical K intercalated flake with the mean atomic ratio of K/Mo= 0.97 (corresponding to a K concentration of 24.4 at %). Three different phases are found to be present: (b) 1T' (zigzag Mo chains); (c-f) 1T+2H.



Figure S5.8 High resolution STEM images of MoS₂ polytypes and their corresponding simulated images. (a-c) Experimental and (d-f) simulated HAADF-STEM images of 2H (trigonal prismatic), 1T (octahedral) and 1T' (zigzag chains of Mo) phases. (g, h) Comparisons between 2H and 1T by using line scanning across the experimental and simulated images in (a, b, d, e). The broader experimental peaks shown in the (g, f) can be attributed to the slight probe aberration which was not considered in the STEM image simulation.



Figure S5.9 The relative peak intensities measured from a Gaussian fit in the extracted $11\overline{2}0$ intensity profiles from the line scanning shown in Fig. 5.2a-d insets. There is only one peak in the bottom subplot due to disappearance of splitting spots.

5.5.2 Comparison of Atomic Models with Experimental Electron Diffraction Patterns

Atomic models of 2H and 1T MoS₂ as the host lattice and ordered K atoms in the galleries between layers are shown alongside experimental ED patterns with similar K/Mo ratios for a range of compositions in Fig. S5.10-S5.13 and demonstrates how the ordering alkali ions can give rise to the observed superstructure reflections. Furthermore, for the lower concentration crystals: K_{0.25}MoS₂ (Fig. S5.10) and K_{0.5}MoS₂ (Fig. S5.11), partial filling and ordering occurs in individual layers and thus atomic planes of K atoms with identical ordering and occupancy arrangements can have three equivalent orientational relationships with the host MoS₂ lattice. This results in significant variability in the local crystal structure²⁷ which can be analysed by SAED^{27,44}. According to the mathematical relationship²⁹ between the orthogonal (K lattice) and hexagonal systems (MoS₂ lattice) we can refer to the superstructures shown in Fig. S5.10 and S5.11 as $2a \times \sqrt{3}a$ and $a \times \sqrt{3}a$ respectively^{15,29}, where a refers to the lattice parameter of pristine 2H-MoS₂. The $a \times \sqrt{3}a$ pattern (Fig. S5.11) has been widely observed in Li, Na and K-intercalated MoS₂ compounds, although without confirmation from complementary quantitative elemental analysis^{15,27,29,39}. The $2a \times \sqrt{3}a$ superstructure pattern (Fig. S5.10), has only previously been reported as an intermediate intercalation phase for sodiated MoS₂ produced via electrochemical intercalation but SAED measurements presented here confirm it is similarly stable for K-MoS2^{29,39}. Based on this, we attribute the generation of the superstructure to the ordering foreign K ions in this K-doped MoS₂ crystal.



Figure S5.10 Electron diffraction TEM characterisation and atomic structure of K-doped MoS₂ flakes (K_{0.25}MoS₂). (a) SAED pattern of K_{0.27}MoS₂ flakes viewed along the [0001] zone-axis (elemental composition measured by STEM-EDS). (b) Simulated diffraction pattern of K_{0.25}MoS₂. (c, d) Atomic models of one $4 \times 4 \times 4$ supercell of the proposed superstructure of K_{0.25}MoS₂, projected along [0001] (c) and [11 $\overline{2}$ 0] (d). (e-g) The three separate atomic layers that make up the K_{0.25}MoS₂ superlattice shown in (c-d) and their corresponding diffraction patterns that combine to give the simulated diffraction pattern shown in (b).



Figure S5.11 Electron diffraction TEM characterisation and atomic structure of K-doped MoS₂ flakes (K_{0.5}MoS₂). (a) SAED pattern of K_{0.55}MoS₂ flakes viewed along the [0001] zone-axis (elemental composition measured by STEM-EDS). (b) Simulated diffraction pattern of K_{0.5}MoS₂. (c, d) Atomic models of one $4 \times 4 \times 4$ supercell for the proposed superstructure of K_{0.5}MoS₂ (c, d), projected along [0001] (c) and [11 $\overline{2}$ 0] (d). (e-f) The three separate atomic layers that make up the K_{0.5}MoS₂ superlattice in (c-d) and their corresponding diffraction patterns that make up the simulated diffraction pattern in (b).



Figure S5.12 Electron diffraction TEM characterisation and atomic structure of K-doped MoS₂ flakes (K_{0.75}MoS₂). (a) SAED pattern of a K_{0.84}MoS₂ flake viewed along the [0001] zone-axis (elemental composition measured by STEM-EDS). (b) Simulated diffraction pattern of K_{0.75}MoS₂. (c, d) Atomic models of one $4 \times 4 \times 4$ supercell for the superstructure of K_{0.75}MoS₂, projected along [0001] (c) and [1120] (d). (e-g) The three separate atomic layers that make up the K_{0.75}MoS₂ superlattice model in (c-d) and their corresponding diffraction patterns that combine to produce the simulated diffraction pattern in (b).



Figure S5.13 TEM characterisation and atomic structure of K-doped MoS₂ flakes (K_{0.625}MoS₂, elemental composition measured by STEM-EDS). (a) Plan-view and side view of the atomic model for K_{0.625}MoS₂. (b) SAED pattern of the flake shown in Fig. 5.3b. (c) Simulated diffraction pattern of K_{0.625}MoS₂. (d-g) The four separate atomic layers that make up the K_{0.625}MoS₂ superlattice model. The layer in d equates to a composition of K_{0.75}MoS₂ while layers in (e-g) have a local composition of K_{0.75}MoS₂. Below each layer are their corresponding diffraction patterns which together constitute the simulated diffraction pattern shown in (c).

5.5.3 Quantification of STEM-EDS Spectral Images

In order to precisely acquire the K content from the specimen, we performed image processing of the scanning transmission electron microscope (STEM) energy dispersive X-ray spectroscopy (EDS) spectral images using Python with the Hyperspy, Numpy, Matplotlib and Scikitimage packages⁵²⁻⁵⁵. Raw high angle annular dark field STEM images and EDS maps (size 800×800 pixels) were acquired for multiple flakes at hourly increments for a given heating temperature, with an example shown in Fig. S5.14a-c. The spectrum images were initially binned 15 times down to the size of 53 pixel \times 53 pixels in order to increase signal-to-noise ratio for further quantification. The STEM images and maps were aligned using a rigid-registration algorithm and cropped to a consistent area. After that, we defined a mask (Fig. S5.14d) to remove contribution K associated with the surrounding carbon support film. EDS signals in the masked area of the spectrum image (white area) are considered and areas outside the masked (black area) are neglected, and the size of the mask is determined by the Mo distribution of the specimen as this defines the location of the MoS₂ (Fig. S5.14f). This allows generation of masked and binned STEM images and EDS elemental maps (Fig. S5.14e-g). The acquired EDS counts of different elements were normalised by total electron beam dose to compensate for differences in the acquisition time. Final quantification of the atomic ratio of K to Mo was performed on the processed EDS spectral maps via the Cliff-Lorimer method with standardless k-factors.



Figure S5.14 Workflow of processing a STEM-EDS spectral image. (a) Raw HAADF-STEM image of an example K-doped MoS₂ flake, (b) raw EDS Mo elemental map and (c) raw EDS S elemental map from a MoS₂ flake. (d) The mask applied to filter out the background and keep only the X-ray counts coming from the area of the flake in the spectral image. (e-f) Masked and binned (e) HAADF-STEM image, (f) Mo map and (g) S map resulting from processing of (a), (b) and (c) respectively.



Figure S5.15 STEM-EDS maps of $K_{0.75}MoS_2$. (a) HAADF-STEM image of $K_{0.75}MoS_2$ flake and (b-d) STEM-EDS maps of Mo, S and K, respectively.



Figure S5.16 STEM EDS mapping of K-doped MoS₂ flakes. K/Mo ratio STEM EDS maps of the identical flake before (a) and after (b) 300 °C heating for 60 mins with three white lines across the flake labelled by number 1, 2, 3 in the circles which indicate the line intensity shown in (c). Red solid and green dashed lines indicate the mean values of the K/Mo ratio for that line scan. The width of each line scan is one binned pixel (approximately 65.6 nm).



Figure S5.17 Normalised K, Mo and S EDS signal (counts detected per second) at hourly increments whilst continuously heating different flakes at different temperatures. (a) 25 °C, (b) 150 °C, (c) 200 °C and (d) 300 °C. (e) Normalised K_{*Ka*} counts detected per second from the flakes heated at 25 °C, 150 °C, 200 °C and 300 °C plotted on a semi-ln scale. Solid lines are linear fits to extract the rate constant of K deintercalation. (f) Quantification of the effect of electron beam irradiation on the K-doped MoS₂ flakes. Normalised average counts detected per second of K, Mo and S against the cumulative dose at room temperature. Error bars represent the standard deviation from three repeat measurements and four different flakes.

5.5.4 Measurement of Interlayer Spacing

To measure the interlayer spacing between adjacent MoS₂ planes, we converted the raw cross-sectional HAADF-STEM images (Fig. S5.18a) to fast Fourier transform (FFs) and then applied a bandpass (0.319-1.662 nm ⁻¹) filter (Fig. S5.18b) to remove high frequency noise and information not associated with the MoS₂ basal planes. The inverse FFTs (Fig. S5.18c) were then analysed to obtain the interlayer spacing. For further image processing and analysis, we used Numpy, Matplotlib and Scikit-image packages to obtain the intensity along the dashed lines normal to the basal planes (Fig. S5.19a-d) and plot the intensity profiles as shown in the insets of the subplots (Fig. S5.19e-h). The interlayer spacing can also be calculated through the measurement of distance between two adjacent peaks in line scans extracted from the HAADF STEM images producing the distribution of interlayer distances illustrated in Fig. S5.19e-h for each line-scan in Fig. S5.19a-d.



Figure S5.18 FFT processing for measurement of interlayer spacing from cross-sectional images. (a) The original high-resolution HAADF STEM cross-sectional image. (b) Bandpass filter with the range of 0.319-1.662 nm⁻¹ selects the relevant area on the Fast Fourier Transform. (c) Filtered cross-sectional HAADF STEM image.



Figure S5.19 Interlayer distance measurements from filtered HAADF STEM images. (a - d) Filtered high-resolution STEM cross-sectional images acquired as a function of heating at 1 h intervals. (e - h) Distribution of the interlayer distances along the line scan in (a - d). The insets show the intensity profiles of the line scans.



Figure S5.20 Various interlayer distances of K-intercalated MoS₂ with different intercalation degrees. Red squares show the mean interlayer distance and K/Mo ratio with the standard deviation shown by vertical and horizontal red error bars, respectively. The values of d-spacing represented by green and blue triangles and red spheres were measured by Wypych et al.¹⁵, Somoano et al.³¹ and Du et al.⁵⁶ using X-ray diffraction, respectively. Orange spheres show simulated results performed by Andersen et al.³⁷ Green pentagon shows the d-spacing of pristine MoS₂ (0.62 nm)⁵⁷.

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Chapter 6

4D-STEM Imaging Local Nanostructures of K-doped MoS₂

This chapter consists of a detailed introduction of the new four-dimensional scanning transmission electron microscopy (4DSTEM) technique and characterisation of nanostructures in the K-intercalated MoS₂ van der Waals crystal using 4DSTEM. This technique has generated significant research interests since the development of the fast pixelated camera, advanced data processing and analysis algorithms in the past few years. One of the key applications of 4DSTEM is to obtain local structural information such as new phases, lattice strains and crystal orientations at the nanoscale. Such information is challenging to obtain via the conventional TEM and STEM. The 4DSTEM presented in this chapter discusses optimal conditions for achieving the goal of revealing the superstructures merging in the K-intercalated MoS₂ flakes.

Firstly, we demonstrate the theory and principle of the 4DSTEM dataset acquisition and data processing method. Then, we present results where we perform 4DSTEM on the similiar K-intercalated specimen which has been detailed discussed in Chapter 5, with the aim of understanding the potential of 4DSTEM to complement the conventional TEM and STEM techniques. Taking advantage of the flexibility of the 4DSTEM dataset we manipulate and reconstruct the stack of diffraction patterns by employing a virtual objective aperture and virtual selected area aperture to map distributions of the superstructures in different orientations and combinations found in the specimen. Note that a complex superstructure such as the structure shown in Chapter 5 Fig. S5.10c is composed of three superlattices in different orientations shown in Chapter 5 Fig. S5.10e-g. This is the first document reporting the tracking of basic superstructures in the intercalated van der Waals crystal by 4DSTEM and having the potential to advance the investigation of intercalated structures for further application in nanoelectronics, high energy storage devices, catalysis and superconductivities.

Author Contributions

S. Shao performed all S/TEM and 4DSTEM imaging, STEM-EDS data collection, STEM image analysis and EDS data process. W. J. Kuang prepared the K intercalation MoS₂ sample. This manuscript was written by S. Shao, with contributions from S. J. Haigh, and it has not yet been submitted.

4D-STEM Imaging Local Nanostructures of Kintercalated MoS₂

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6.1 Four-dimensional Scanning Transmission Electron Microscopy

Transmission electron microscope (TEM) is a powerful tool for structural characterisation for a wide range of materials. Electron diffraction and diffraction contrast imaging are two important techniques routinely performed in the structural analysis of materials at the nanoscale in the conventional transmission electron microscopy (CTEM) mode. In CTEM the sample is illuminated by an electron beam parallel to the optical axis and crystal structural information is carried by the diffracted electrons. This pattern demonstrates crystallinity, the type of crystal lattice, lattice parameters and the crystal orientation of a single- or multi-phase material. In the most CTEM diffraction experiments a selected area (SA) aperture is used to select a region of interest in the image plane of the objective lens

to study local structural characteristics. Diffraction contrast imaging can be performed by choosing either the transmitted or a specific diffracted reflection with a small objective aperture, so as to form bright or dark field images, respectively. This approach allows more details of crystal features to visualize such as defects, and changes in the lattice orientation or phase in the selected region.

Diffraction information can also be acquired in the scanning transmission electron microscopy (STEM) mode in which the condenser lenses converge the electron beam to a fine spot scanning over the sample pixel by pixel. Elastically and inelastically scattered electrons produced by interaction between the sample and the electron beam are detected by the segmentation of STEM detectors, allowing to simultaneously acquire a variety of signals, including the bright and annular dark field (BF and ADF) images. For high angle annular dark field (HAADF) STEM, Rutherford scattered electrons with high scattering angles (usually more than three times the convergence semi-angle) contribute to form an image known as Z-contrast imaging due to its sensitivity to atomic number¹. Annular dark field (ADF) STEM provides an opportunity for imaging diffraction contrast as the Bragg diffracted electrons predominate the image intensity, making this as one of the best ways to show the defects of a crystalline material, such as dislocations, with the reduction of the dynamic scattering effect compared to CTEM^{2,3}. However, STEM records the integrated detector intensity in each probe position but does not record the whole diffraction pattern since the positions where the diffracted electrons landing on the detectors is not recorded.

Recently the availability of improved computing and high-speed electron detectors has enabled the widespread application of the fourdimensional STEM (4DSTEM) where electron diffraction patterns acquired by the converged beam are recorded for each probe position. This large 4DSTEM dataset contains rich diffraction information which can be analysed and processed by multiple methods using open source codes⁴. Fig. 6.1 demonstrates the experimental process of acquiring a 4DSTEM dataset where the electron probe with a small convergence angle scans over a sample divided into an $n \times m$ pixels grid (Fig. 6.1a). For each pixel where the probe dwells one electron diffraction pattern is captured (Fig. 6.1b). One 128×128 pixels 4DSTEM data is about 8 GB and contains 16384 diffraction patterns. These diffraction data can be processed to produce virtual images - for example taking the integrated intensity of each diffraction pattern contributes to the intensity of the corresponding pixel in the virtual image with size $n \times m$ pixels shown in Fig. 6.1c. Therefore, the 4DSTEM dataset contains rich structural information of the material, including the characteristics of local structure⁵, crystal orientation in polycrystalline⁶, and local deformation of the strained crystal lattice⁷.

Studying the structural evolution and phase transition in alkali-ion intercalated molybdenum disulphide (MoS₂) is significance of understanding the intercalation mechanism in 2D crystals and further to promote possible applications of MoS₂ in the high energy storage, superconductivity and catalysis. Alkali ions, such as lithium (Li), sodium (Na) and potassium (K) occupying in the gallery between the adjacent MoS₂ layers prefer to occupy the sulphide octahedral sites, resulting in the ordering superstructures with the formula X_vMoS₂ (X is the alkali ion and y depends on the degree of intercalation). These superstructures have been widely studied using selected area electron diffraction (SAED) by which researchers have found different electron diffraction patterns formed by the superlattices in the X_vMoS₂ flakes in various different levels of intercalation^{8,9}. However, the size of the intercalated domains is thought to be only 3-5 nm¹⁰ so many domains will be averaged within the ~ 100 nm radius of the SA aperture and some diffraction patterns may be the results of superimposing several different patterns⁹, which is also discussed in Chapter 5. The useful size of the SA aperture is limited by the lens aberration which causes an error in selecting the area if an extremely small SA aperture is inserted, so it is not possible to use SAED to study individual intercalated domains. High resolution (HR) TEM images can be used to study individual superlattice domains although interpretation is challenging^{10,11}. 4DSTEM has the advantage of a spatial resolution much better than the domain size and can also be combined with energy dispersive X-ray spectroscopy to achieve correlation of superstructure to local composition, in order to reveal the relation between the intercalation structure and alkali ion content.

Hence, this paper reveals the local superlattices of the K-intercalated MoS₂ characterized using 4DSTEM to complement the structural analysis and hypothesis provided by SAED patterns in Chapter 5. We revealed the different combinations of the ordering K superlattice in the intercalated material by virtual SAED patterns and performed the structural classification to exhibit the regimes of the different superlattices in the

intercalated MoS₂ flake by using virtual objective apertures, which cannot be achieved using conventional CTEM and STEM approaches.



Figure 6.1 Experimental process of acquiring four-dimensional STEM data. (a) demonstrates convergent electron probe being scanned over a sample, and (b) a series of diffraction patterns acquired for every probe position. (c) shows a computed virtual image of the mean intensity obtained for the sample in (a). Higher signal is seen where there is more material to produce scattering.

6.2 Methods

The K-doped MoS₂ samples were also prepared via the liquid ammonia method as introduced in Chapter 5 (see Chapter 5 Methods for details).

CTEM and STEM imaging were performed in a Talos F200X S/TEM equipped with a FEG operated at 200 kV and the sample was oriented along a [001] zone-axis for both CTEM and STEM imaging. CTEM images (2048 \times 2048 pixels) were captured using a Thermo Scientific Ceta 16M camera with an exposure time of 2 s and 4 s for bright and dark field TEM images, respectively. For STEM images (1024 \times 1024 pixels), the BF, ADF and HAADF images were acquired at scattering semi-angles of <10 mrad, 10-26 mrad and 28-170 mrad, respectively. The semi-convergence angle of the electron probe is 1.52 mrad and the dwell time is 50 μ s in STEM imaging. The semi-angle (α) was calculated by the equation¹²:

$$\alpha = \theta \frac{a}{2b} \tag{6.1}$$

where θ is the Bragg angle of the $(10\overline{1}0)$ plane in MoS₂ lattice (4.58 mrad in this work), *a* is the diameter (34.21 pixels in this work) of the transmission reflection, *b* is the distance (51.54 pixels in this work) between the centres of the transmission spot (0000) and the diffraction spot $(10\overline{1}0)$ in the pattern as shown in Fig. 6.2. Note that by opening up the semi-convergence angle, the electron beam size will be decreased in the real space leading to improve the spatial resolution of the measurement and form the larger diffraction disks in the BFP. In this work, however, the large diffraction disks are unexpected because the analysis of the superstructures' disks from the ordering K will be deteriorated due to the overlapped disks. Therefore, the smallest semi-angle was chosen in this work.



Figure 6.2 Representative diffraction patterns acquired by 4DSTEM. a and b are the diameter of the transmission disk and the distance between the centres of two disks, respectively.

The 4DSTEM datasets were acquired using the MerlinEM direct electron detector placed at the bottom of the Talos. Every 4DSTEM dataset consists of 16,384 single diffraction patterns recorded from a region (128 \times 128 pixels). The semi-convergence angle (1.52 mrad) of the electron probe employed in 4DSTEM acquisition was same as STEM imaging in order to compare their results under the same imaging condition, and the camera length of 205 mm was chosen in order to detect clearly separated diffracted disks. To optimise the signal-to-noise ratio without introducing significant beam damages to the sample, the probe current was ~56 pA and the dwell time 50 ms resulting in a total dose of 2.3×10^5 e⁻nm⁻² which is in a safe range (determined as < 2.6×10^5 e⁻nm⁻² as shown in the supporting information of Chapter 5) to prevent the sample being degraded by the electron beam. The evaluation of the 4DSTEM datasets was performed by python packages: Hyperspy¹³, py4DSTEM¹⁴, and pyxem¹⁵.

6.3 Results

Fig. 6.3 compares the 4DSTEM reconstructed virtual images and conventional STEM images produced by the conventional BF and ADF detectors. The studied MoS₂ multi-layer flake is intercalated by ordering K ions, forming a complex superstructure in the SAED pattern acquired along [001] orientation as shown in Fig. 6.3b (acquired from a flake region indicated by the red circle in Fig. 6.3a). The BF-STEM image (Fig. 6.3d) produced by the transmitted wave and the HAADF-STEM image (Fig. 6.3f) shows the flake contains several individual crystals with terraces suggesting each crystal consists of multiple layers, and that the edges of the flake are thinner than the central region. In addition, cracks can be seen in the HAADF-STEM image. The ADF-STEM image (Fig. 6.3e) shows a number of bright spot features particularly near the edges of the flake, which may be related to K domains causing the local curvature of the MoS₂ layers (as suggested in Chapter 5 Fig. 5.4). The similar features were also observed in the other intercalated sample as shown in the DF-TEM images (Fig. 6.4a-b). In contrast DF-TEM images of a pristine MoS₂ (Fig. 6.4c-d) do not contain these features but show uniform intensity indicating the MoS₂ layers are relatively flat.



Figure 6.3 Comparisons between the computed virtual images from 4DSTEM dataset and STEM images from real detectors. (a) shows reconstructed 4DSTEM image of a K intercalated MoS₂ flake. (b) is a SAED pattern of the enclosed areas in (a) by a red circle. (c) is a summed 4DSTEM diffraction pattern with the regimes of virtual BF, ADF and HAADF detectors shown as red, yellow and blue, respectively. (d-f) are BF, ADF and HAADF and HAADF-STEM images of the specimen. (g-i) shows the reconstructed virtual BF, ADF and HAADF images by integrating pixels in the corresponding virtual detectors in (c).

The 4DSTEM virtual image and summed diffraction stack for the same flake are shown in Fig. 6.3a and Fig. 6.3c, respectively. The schematic locations used for the detectors to form the virtual images are shown as the overlays in Fig. 6.3c. The summed diffraction stack viewed along [001] clearly shows that the specimen is composed of a few crystals with small twist angles. A qualitive comparison of the same area (2187 \times 2187 nm) between the real detector data in Fig. 6.3e-f and the virtual

images in Fig. 6.3h-i shows that the DF images are similar, although the virtual images carry less spatially resolved detail of the specimen such as cracks and spots due to the poorer image pixel resolution (128×128 pixels) in 4DSTEM acquisition compared to STEM images (1024×1024 pixels). It is possible to acquire 4DSTEM data with the spatial resolution down to 0.39Å at 80kV¹⁶, but here we chose to sacrifice the spatial resolution to reduce the data size. The contrast reversal seen for the vacuum and carbon support film in the virtual BF (Fig. 6.3d, g) is attributed to the fill the information storage of the counting detector in the 16-bit mode. This means that for the pixelated detector the central spot is saturated (intensity value: 65520) regardless of whether the electron probe is on the specimen or in the vacuum, and the differences in intensity are therefore determined by the amount of scattering just outside the central diffraction spot which is greater when a specimen is present (as illustrated in Fig 6.5).



Figure 6.4 DF-TEM images of K intercalated MoS_2 and pristine MoS_2 flake. (a-b) show DF-TEM images of a K intercalated MoS_2 with bright dotted features distributed near the edge of the flake, and their corresponding diffraction reflections selected by the objective aperture indicate by the red circles in insets. (c-d) show DF-TEM images of a pristine MoS_2 flake exhibiting a continuous diffraction contrast different to the features in the K intercalation flake.



Figure 6.5 Virtual DF image and three 4DSTEM diffraction patterns acquired at different probe positions for the intercalated K-MoS₂. (a) virtual dark field and (b), (c), and (d) are patterns from regions of the image X, Y and Z indicated in (a), where the probe is incident on the sample, vacuum and supporting carbon film, respectively. (b) shows an example of a crystalline diffraction pattern from the specimen. (c) shows a sharp and uniform central spot representing the electron probe, but the probe in (d) has a blurred edge due to the carbon film causing scattering of the electron beam.

Virtual DF images produced by placing the specific objective apertures at desired locations can be calculated from the 4DSTEM datasets to understand scattering from the particular diffraction reflections. This approach can be used to interrogate the spatial distribution of the differently orientated superstructures and the distinct combination of superstructures in the K-intercalated MoS₂ flake (see Chapter 5). According to the report of the sodiated MoS₂ flake, the domain size of the superstructure is approximately 3-5 nm¹⁰, thus SAED is useless to resolve this feature (SA aperture with the radius of hundreds of nanometres in TEM). Fig. 6.6 shows the analysis of the superstructure distribution in a single crystal region of a K_{0.57}MoS₂ specimen. The colour overlays on the summed electron diffraction pattern in Fig. 6.6d is used to highlight the MoS₂ reflections (orange) as well as the different superlattice reflections (red, green and blue) that contribute to the overall scattering intensity. The composite reconstructed DF image of the superlattices in Fig. 6.6e shows that the different ordering superstructures is spatially uncorrelated. The single colour pixels show the domains with dimensions of 10s nm to 100s nm composed by one orientated superstructure and the areas of colour pixel overlapping. These overlay regions are due to different superlattice orientations collocating in a single van der Waals gallery space or given their uncorrelated nature, may be the result of single direction intercalation at different depth in the flake. There are also two distinct domains with order 100s nm that show no significant superlattice reflections. The separate distribution maps of individual superlattice are shown in Fig. 6.7 with the corresponding diffraction reflections highlighted. Another

example of the structural classification of the superlattices and the host is given in Fig. 6.8, which also shows that the different superlattices are not collocated.



Figure 6.6 Spatial distribution of the scattering from different diffraction spots revealed by virtual DF apertures in 4DSTEM. (a) is a HAADF-STEM image of a K intercalated MoS₂ flake (1024 x 1024 pixels) and (b) is the virtual 4DSTEM summed intensity image of the same region (128 x 128 pixels). The red square (50 x 50 pixels) selects a single crystal area that is shown magnified in the virtual summed intensity image in (c). (d) illustrates the summed electron diffraction data for the selected area shown in (c) where the superlattice reflections for different scattering orientations are highlighted by red, green and blue virtual objective apertures and the MoS₂ host lattice reflections are marked by the orange virtual objective apertures. The computed DF images of three superlattices and of the underlying MoS₂ are shown in (e) and (f), respectively. The colours in the composite image in (e) correspond to those used in the diffraction overlay in (d).



Figure 6.7 (a-c) Structural classification maps and (d-f) electron diffraction patterns of the superlattices for different crystallographic orientations. (Composite map shown in Fig. 6.6e).



Figure 6.8 Spatial distribution of the scattering from different diffraction spots revealed by virtual DF apertures in 4DSTEM. Structural classification maps of a K intercalated MoS₂. (a) shows a computed 4DSTEM image of the specimen where the red square selects a single crystal region that is magnified and shown in (b). (c) is the summed electron diffraction pattern of the selected region in (a), and red, blue and green disks represent the virtual objective apertures selecting superlattice reflections while the orange disks select the host lattice reflections of MoS₂ crystal. (d) is a distribution map of MoS₂. (e) illustrates a combination of three distribution maps of the individual superlattices in (f-h).

Fig. 6.9a shows a summed diffraction data for a 50 x 50 pixels 4DSTEM image with pixel size of 20.5 nm as shown in Fig. 6.9b. In this work we selected the virtual SAED aperture with the size of 5 x 5 pixels to characterise the local structure to reduce the data processing time. Eight representative virtual SAED apertures have been illustrated in Fig. 6.9b as the regimes of the colour squares with circled numbers inside. Eight corresponding virtual SAED patterns (Fig. 6.9c-i), which are summed diffraction data for the virtual SAED apertures, demonstrate different structural characteristics of domains (regions shown in Fig. 6.9b) in the region of interest. Fig 6.9d shows the expected hexagonal diffraction pattern of MoS_2 without any superlattice spots (area 2 in Fig. 6.9b). However, the comparison to the EDS map in Fig. 6.10 shows that the absence of superlattice reflections does not indicate the disappearance of K ions, but only to the loss of K ordering. As this loss of ordering is positioned in the centre of the image where the electron beam park position is located by default, it is possible that the loss of ordering of the K seen here is the result of local electron beam induced degradation. The calculated summed SAED patterns in Fig. 6.9c, e and f display superlattice arrangements with ordering along only one orientation as the atomic models shown in Fig. S5.11e-g, supporting our hypothesis that the single orientated superlattices exist independent of each other in the K intercalated MoS₂ flake. Regions where two or even all three superlattices overlap are also observed within the particular ~100 nm regions (Fig. 6.9gi) and the combination of superstructure are even present within the diffraction patterns extracted for the single pixels (20.5 nm spatial

resolution) as shown in Fig. 6.11c,d. A complete data set of 100 diffraction patterns (each 5x5 pixel summation from this 50×50 pixels image) are shown in Fig. 6.12.



Figure 6.9 Virtual selected area aperture positions and the corresponding summed 4DSTEM selected area diffraction patterns. (a) shows summed electron diffraction of the selected area (identical to Fig. 6.6d). (b) is the composite computed DF image showing the superlative ordering in the three superlattice orientations with 8 selected regions of interest (5×5 pixels) used to produce the computed SAED patterns shown in (c-j). (c, e-f) show single superlattice patterns. (d) illustrates a hexagonal MoS₂ pattern (without K ordering). (g-i) display mixed patterns including ordering for two of the three superlattices. (j) shows all three superlattices superimposed within one pattern.



Figure 6.10 Comparison between 4DSTEM image to the EDS map. (a) is a HAADF-STEM image of K intercalated MoS_2 flake. (b) shows 4DSETM computed image of a selected area in (a) enclosed by cyan square. (c) illustrates the EDS map of K/Mo ratio in the same selected area.



Figure 6.11 4DSTEM electron diffraction data for the single pixels. (a) is summed diffraction pattern of the image (50 x 50 pixel) shown in (b). (c) and (d) are electron diffraction patterns acquired from two individual pixels in (b) highlighted by the black dots, demonstrating three and two superlattice overlapping, respectively.

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Figure 6.12 100 (5 x 5 pixel) summed SAED patterns are derived from 4DSTEM dataset represented in Fig. 6.6. The crosses shown in Fig. 6.11c-d are not showing very clearly in these 100 images, since the images are zoomed out.

6.4 Conclusions

This manuscript introduces the 4DSTEM technique by which large datasets containing wealthy structural information are acquired. The advanced data processing methods can provide highly flexible analytical potential to retrieve nano-structural information. They have been implemented into the investigation of K-intercalated MoS₂. The results of 4DSTEM, STEM-EDS, CTEM and conventional STEM were compared. Although the image spatial resolution is reduced in the 4DSTEM dataset compared to the traditional CTEM/STEM, it has the advantage of the greater spatial resolution in diffraction space. This enables our 4DSTEM results to show unambiguously that the ordering K superlattices are distributed independently and the lateral dimensions of domain sizes is 10-100 nm, which are not correlated to the local potassium concentration. The presence of K ordering for several lattice orientations to form a coherent unit cell cannot be ruled out in this data but given the spatial independence that is observed within the basal plane, we hypothesise that the ordering regions are also spatially separated along the electron beam direction. This novel data set provides additional structural understanding of this complex intercalated nanostructure, which can be used further develop intercalated materials for a range of applications.

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Chapter 7

Imaging Eu Intercalation in Bilayer Graphene via TEM *In-situ* Biasing

This chapter presents the results of *in-situ* TEM experiments towards europium (Eu) intercalation in bilayer graphene. We demonstrate a novel workflow for manufacturing an electrochemical nanodevice based on a commercial *in-situ* biasing TEM chip, including mechanical exfoliation of bilayer graphene, dry transfer of the flake and preparation of the solid-state ionic liquid electrolyte on the TEM chip. The intercalation process is imaged by STEM in real time and we observe the morphologic changes of the suspended bilayer graphene membrane induced by intercalation. Both intercalation of Eu and ionic liquid cations are suggested to have been achieved at low applied bias (-4V) and high applied bias (-8V), respectively evidenced by SAED and STEM-EDS.

Author Contributions

S. Shao performed all *in-situ* S/TEM imaging and STEM-EDS data collection, Raman spectrum collection, SAED and S/TEM image analysis, STEM-EDS elemental and Raman spectrum analysis, and partial *ex-situ* S/TEM imaging. M. Feng prepared bilayer graphene and Eu electrolyte. R. Cai performed partial *ex-situ* S/TEM imaging. The manuscript was drafted by S. Shao with input and discussions with R. Cai, M. Feng, A. Mishchenko and S. J. Haigh, and it has not yet been submitted.

Imaging Eu Intercalation in Bilayer Graphene via TEM *In-situ* Biasing

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7.1 Introduction

Metallic ion intercalation in van der Waals materials (e.g. graphite and MoS₂) and the resulting physiochemical properties and intercalation structures have been widely studied in the 1970s and 1980s¹⁻⁴. More recently, intercalation of the exfoliated van der Waals materials down to a few-layer thickness, have been observed to exhibit different intercalation behaviours compared to their bulk counterparts^{5,6}. In addition, many open questions still remain regarding intercalation mechanisms, phase transition and superstructure formation, in both bulk and few-layer van der Waals materials.

Ex-situ has been widely applied to the study of intercalated materials

and it provides a key method to study local superstructures, intercalation inhomogeneity and crystal defects. However, the snapshot TEM approach, where separate materials are studied at different time points during the intercalation processes is very labor intensive, time consuming and even missing crucial intermediary steps⁷, and may be impossible to employ for air sensitive intercalation processes. In the last decades, in-situ scanning/transmission electron microscopy (S/TEM) methods have become increasingly popular, possible due to technical developments in the environmental TEM (ETEM)⁸ and *in-situ* sample holders^{9,10}. In-situ TEM allows researchers to dynamically observe physical and chemical variations of the specimen under external stimuli, for instance high temperature⁹, voltage biasing¹⁰ or applied mechanical strain¹¹. A wide variety of material studies have benefited from in-situ TEM including imaging of the electrochemical reaction process¹², elucidating chemical synthesis routes¹³ and recording mechanical failure mechanisms at the nanoscale¹⁴.

In-situ TEM has been used to image the intercalant diffusing in the 2D flake in real time^{5,15}, to observe the development of the intercalated superstructures¹⁶ and to characterise the evolution of new phases^{5,17}.

Eu intercalated few-layer graphene (FLG) is of interest as a straightforward approach to produce a van der Waals 2D ferromagnet¹⁸. Intercalated Eu ions prefer to occupy the hollow sites of the graphene lattice to form a $(\sqrt{3} \times \sqrt{3}) R30^{\circ}$ superstructure with the EuC₆ stoichiometry according to reflection high-energy electron diffraction pattern^{18,19}. Additionally, by employing encapsulation the EuC₆ is

prevented from being oxidized in the air and ensures the material's ferromagnetism is retained¹⁸. Even before intercalation in FLG was demonstrated in 2021, a great number of studies have been devoted to investigating Eu intercalation between a graphene layer and an iridium (Ir) or aluminum (Al) metal prepared by the heating method to produce magnetic properties¹⁹⁻²², however this system has not yet been investigated by *in-situ* TEM to reveal intercalation dynamics and structural evolution in real time under biasing.

In this chapter we introduce a homemade electrochemical nanodevice based on a commercial *in-situ* TEM chip manufactured by Protochips (Fusion Protochips nc.). Fabrication is achieved via conventional dry transfer steps²³ with modifications (adding some heating steps detailed in section 7.2) to suit the commercial chip for the flake transfer. Compared to the conventional heating and liquid ammonia approaches to intercalation^{24,25} the electrochemical method is better suited to *in-situ* TEM studies, requiring shorter intercalation times and having fewer safety concerns. The choice of Eu as the metallic intercalating cations is beneficial for TEM studies since Eu has a much higher atomic number than carbon so should be clearly visible by using HAADF-STEM, exhibiting significantly greater contrast than the alkali metals such as lithium, sodium and potassium. The Eu ions are in a solid state electrolyte, which has a low vapour pressure than conventional liquid electrolytes thus preventing it being lost in the TEM vacuum²⁶.

7.2 Fabrication of Nanodevice for TEM *In-situ* Biasing

7.2.1 Bilayer Graphene Flake Exfoliation

To prepare polymer coated silicon wafers a piece of the wafer was cleaned in deionised water (DI water), acetone and isopropyl alcohol (IPA) for 5 minutes in a sonication bath and dried in a stream of nitrogen to remove potential surface contamination. Then the cleaned wafer was coated with a layer of water-soluble polyvinyl alcohol (PVA) followed by a layer of poly methyl methacrylate (PMMA). The PVA was spin coated on the wafer with a spin speed of 4000 rpm at an acceleration of 1000 rpm/s, and cured at 100 °C for 5 minutes. Then, the PMMA layer was spin coated on top of the PVA layer with the same spin-coating conditions, and the wafer was baked at 130 °C for 5 minutes to cure the polymer.

The mechanical cleavage technique was applied to exfoliate bilayer graphene from the highly oriented pyrolytic graphite (HOPG) supplied by NatureGraphite GmbH²⁷. Bilayer graphene can be peeled off from the bulk graphite by repeatedly folding the adhesive tape (BT-150E-KL) several times to thin the graphite until the flake is not easy to be exfoliated by the tape. Bilayer graphene on the adhesive tape was then stuck onto the polymer coated silicon wafer, and the tape was removed after waiting a few hours to increase the adhesion between bilayer graphene and the PMMA layer (Fig. 7.2a). Bilayer graphene can be identified based on its relatively weaker optical contrast compared to graphite (Fig. 7.1a). Although the number of few-layer graphene cannot be precisely determined by optical microscopy unless the reflectance conditions are precisely controlled^{28,29}, Raman spectroscopy is frequently used to identify the number of layers^{30,31}.



Figure 7.1 Optical image of the bilayer graphene enclosed by the red lines and the graphite (silver color) shown in (a). (b) illustrates the interaction between the photon and molecule, resulting in the Raman scatters. (c) is a Raman spectrum of the selected bilayer in (a). The magnified 2D peak in (c) presents in (d).

7.2.2 Raman Spectroscopy

Raman spectroscopy is a non-destructive structural analysis technique which provides detailed information of graphene about intrinsic defects, lattice strain, doping and atomic arrangement of the edges.³²⁻³⁵ It also enables to identify the layer number of few-layer graphene as the main purpose of employing Raman spectroscopy in this work.³⁶ This section briefly introduces the theory of this technique.

Raman spectroscopy is based on the intercalation between the photon

from a laser source and the molecule in the materials. The oscillating electromagnetic field of a photon induces a polarization of the molecular electron cloud that causes the molecule excited into a virtual state with higher energy. The energy difference between the ground and the virtual state is equal to the energy transferred from the incident photon. However, this virtual state is not stable and the photon is re-emitted almost immediately as the scattered signal. There are two possible results of this scattering events (Fig. 7.1b): 1. in the vast majority events, the energy of the molecule is unchanged after phone-molecule interaction, called elastic or Rayleigh scattering; 2. in the much rarer event, Raman scattering occurs with energy transfer between the photon and the molecule. If the energy of the incident photon increases ($\lambda_{\text{scattered}} > \lambda_{\text{incident}}$), i.e. the molecule loses energy, it is known as Stokes Raman scattering. Inversely, if the energy of the incident photon decreases ($\lambda_{\text{scattered}} < \lambda_{\text{incident}}$), it is called Anti-Stokes Raman scattering. Statistically, the Stokes Raman scatter is the more probably process, resulting in higher intensity compared to the Anti-Stokes scatter, and thus the Stokes scatter is measured in Raman spectroscopy. Note that the wavelength of the scattered photon highly depends on the incident energy of the light. Therefore, in order to compare the Raman spectra acquired by different laser sources, the wavenumber Raman shift (Δv) is introduced as demonstrated in the equation (7.1):

$$\Delta \nu(cm^{-1}) = \left(\frac{1}{\lambda_{\text{incident}}(nm)} - \frac{1}{\lambda_{\text{Stokes}}(nm)}\right) \times \frac{(10^7 nm)}{(cm)}$$
(7.1)

where λ_{Stokes} is the wavelength of the Raman scatter in nm.

The characteristic Raman peaks for monolayer graphene include the G peak at ~ 1580 cm⁻¹ and 2D peak at ~ 2700 cm^{-1 36}. The intensity of 2D

peak is roughly four times more intense than the G peak, but the shape and height of 2D peak changes as a function of the number of graphene layers. For the bilayer graphene, 2D peak is comprised by 4 components³⁶: 2D_{1B}, 2D_{1A}, 2D_{2A}, 2D_{2B}, and two of which, 2D_{1A}, 2D_{2A}, have relatively higher intensity. Fig, 6.1c-d illustrates the exfoliated flake that has bilayer nature. Additionally, the absence of the D peak at ~1350 cm⁻¹ in the Raman spectrum indicates the integrity of the flake without a great number of defects. Refer to Ref ^{34,36-38} for more details about graphene or few-layer graphene characterised by Raman spectroscopy.

7.2.3 Dry Transfer of Bilayer Graphene

Once the desired bilayer graphene is identified it is transferred onto the cleaned *in-situ* TEM chip using a series of steps illustrated in Fig. 7.2. The approach is based on the previously reported dry transfer method²³ with some improvements to increase the adhesion between the flake and the commercial TEM chip. First a circle is scratched around the flake using a scriber to define a region to be peeled off from the Si wafer (diameter ~ 3.5 mm, Fig. 7.2b). A few drops of DI water were then pipetted onto the outside border of the circular scratch and infiltrates along the polymer interface (Fig. 7.2c). After a few minutes the DI water had dissolved the PVA layer, releasing the PMMA membrane from the Si wafer (Fig. 7.2d). Then the wafer was gently dipped into a beaker filled with DI water, enabling the detached PMMA membrane with bilayer graphene to float on the surface of the DI water (Fig. 7.2e). Next a plectrum coated with PMMA is used to pick up the membrane from the bottom while avoiding letting the upper

surface of the PMMA with the flake attached to make contact with the DI water in the beaker (Fig. 7.2f). Next the flake was attached to the precleaned *in-situ* TEM chip while it was being heated at 120 °C. Heating is used to increase the adhesion between the flake to the chip and also evaporate the residual water ensuring the flake is fully attached to the chip without any bubbles at the interface (Fig. 7.2g). Finally, the PMMA membrane is removed by soaking the chip in hot acetone (\sim 70 °C) for 10 minutes. This step is repeated 3 times to ensure that the PMMA film was entirely washed off the chip (Fig. 7.2h). Note that the adhesion between the flake and chip is still weak in the washing-off step so stirring and sonicating should be avoided.



Figure 7.2 A schematic of the modified dry transfer process used to obtain bilayer graphene on the *in-situ* TEM chip. (a) shows a Si wafer coated by a PVA and a PMMA layer, and bilayer graphene transferred on top. The polymer layers were then circular scratched by a scriber shown in (b). (c) DI water is introduced into the scratch. (d) shows the PVA layer being dissolved by the DI water. (e) shows the PMMA membrane with bilayer graphene released from the Si wafer and floating on the DI water. (f) illustrates picking up the PMMA membrane using a plectrum. (g) shows transfer of bilayer graphene onto an *in-situ* TEM chip which was then washed in the acetone and IPA to remove the polymer transfer layer as shown in (h).
7.2.4 Preparation of Solid-state Electrolyte

In this work, a solid-state electrolyte was prepared in an Ar filled glovebox. The polymer matrix of the electrolyte was prepared by mixing of bisphenol A ethoxylate dimethacrylate (BEMA, average M_n=1700, Sigma Aldrich, Fig. 7.3a) and poly(ethylene glycol) methyl ether methacrylate (PEGMA, average M_n=500, Sigma Aldrich, Fig. 7.3d) in 7:3 weight ratio adapted from previous work²⁶. 3 wt% of radical photo-infitiator: 2-Hydroxy-2methylpropiophenone (Da-rocur 1173, Fig. 7.3c) was added to accelerate the solidification of the electrolyte matrix under an UV exposure.⁵ 3 wt% Eu salt (europium trifluoromethanesulfonate, Sigma Aldrich, Fig. 7.3e)³⁹ was mixed with 15 wt% ionic liquid (1-Butyl-1-methylpyrrolidinium bis (trifluoromethylsulfonyl) imide, Sigma Aldrich, Fig. 7.3b) which ensure the high ion conductivity of the electrolyte at room temperature.⁴⁰ The mixture of polymer matrix and ionic liquid with Eu salt was stirred for 2 hours for complete mixing, followed by drop casting onto the in-situ TEM chip. The drop is then exposed to ultraviolet radiation for 2 minutes to cure the polymer matrix. This solid-state electrolyte is ideal for in-situ TEM experiments due to its stability and non-volatility in the vacuum chamber.²⁶ Fig. 7.4 shows optical images of the *in-situ* chip before and after drop casting the electrolyte and the region of bilayer graphene.



Figure 7.3 Chemical substances used in the preparation of the solid-state electrolyte. (a) BEMA, (b) ionic liquid, (c) photo-initiator, (d) PEGMA and (e) Eu salt.



Figure 7.4 Device configuration for the *in-situ* TEM intercalation experiment. (a) shows the *in-situ* TEM chip where the flake has been transferred (flake region magnified in (c)). The blue shadow overlay highlights the region of the transferred bilayer graphene. (b) shows the same area after the solid-state electrolyte is deposited on the chip (flake region magnified in (d)). The white arrow indicates the intercalation direction of the cations

7.2.5 In-situ TEM characterisation

For *in-situ* S/TEM imaging the nanodevice was mounted onto a double-tilt Protochips Aduro sample holder in the glovebox. The holder was then transported to the TEM in a sealed Ar filled box and loaded into the TEM column in a few seconds to minimise the electrolyte decomposition in air. TEM selected area electron diffraction (SAED), STEM imaging and EDS mapping were performed in an FEI Talos F200X and FEI Titan G2 80-200 "ChemiSTEM" operated at 80 kV to minimise knock-on damage of bilayer graphene by the electron beam. For the *in-situ* biasing experiments we applied -8V or -4V to the bottom left Au electrode and grounded the top right Au electrode (0V) to create a potential difference as shown in Fig. 7.4d, thus allowing the cations to intercalate into the flake along the direction of the white dashed arrow.

7.3 Results

7.3.1 Pre-intercalation S/TEM Characterisation

Fig. 7.5 shows S/TEM characterisation of bilayer graphene before *in-situ* biasing. In the bright field (BF) TEM image the bilayer graphene membrane is seen to completely cover a hole in the TEM chip (Fig. 7.5a). Black dots and vague small shadows are believed to be organic residue contamination left after washing off the PMMA transfer layer. Fig. 7.5b displays a SAED pattern of the bilayer graphene membrane in Fig. 7.5a, demonstrating the expected hexagonal lattice of graphene (red dotted hexagons). A line profile along a yellow dotted line crosses four primary

lattice reflections showing higher intensities of the high order spots {1210} compared to that of the lower order spots {0110} and the normalised intensity ratio of {0110}/{1210} is around 0.41, close to the expected simulated ratio for AB stacked bilayer graphene of 0.44⁶, in agreement with the bilayer conclusion taken from the Raman spectroscopy. Diffraction contrast in a ADF-STEM image of the bilayer graphene membrane illustrates periodic ripples in the transferred membrane (Fig. 7.5c), likely produced during mechanical transfer⁴¹. STEM-EDS spectral imaging indicates only the four commonly expected elements appearing in the EDS spectrum (Fig. 7.5d); silicon (Si), nitrogen (N) and oxygen (O) primarily due to the SiN in the TEM chip, and carbon (C) is mainly from contaminants and bilayer graphene. The HAADF-STEM images and EDS maps are oval rather than round due to poor scan coil setup, but this will not affect the qualitative EDS elemental analysis.



Figure 7.5 S/TEM characterisation of the suspended bilayer graphene membrane before intercalation. (a) BF-TEM image of the bilayer graphene membrane entirely covering a hole in the *in-situ* chip and (b) corresponding SAED pattern with the numbers refer to the normalised brightness values of peak ($\{0110\}$ and $\{1210\}$) intensities. (c) Enhanced contrast ADF-STEM image showing the ripples of bilayer graphene membrane. (d) EDS spectrum of the same area in (c) with part the spectrum (energy 0 – 4 keV) magnified in the inset to illustrate C, N, O and Si peaks. (e-h) are EDS maps of C, N, Si and O distribution in the region of interest.

7.3.2 In-situ Biasing TEM Imaging Intercalation

Stacks of real time ADF-STEM images were acquired while the *in-situ* nanodevice was biased (-8V) in the TEM. Each image was acquired with a 3.1 s frame time. Fig 7.6a-h show time resolved images for the same area in Fig. 7.5c. There is no morphologic change of the bilayer graphene

membrane observed in the first 213.9 s (corresponding to the 69th frame). However, at 217.0 s (70th frame) two needle-shape features emerge highlighted by the red ovals on the left side of membrane (Fig. 7.6b). These two needle features extended their length and also became wider, forming short 'rods' as the intercalation proceeded, with a third 'needle' feature appearing at 220.1 s (71st frame) visible in Fig. 7.6c. A further time series from 300 s to 600 s (Fig. 7.6e-f) reveals that the needle features continue to enlarge, while others continuously formed and grew. Increasing the brightness reveals the features are also present in the supported areas of bilayer graphene (on top of the SiN support). These features show higher ADF contrast suggesting they contain additional material. The morphology is also similar to the bubble features often observed in TEM of stacked graphene heterostructures^{42,43}, suggesting that the additional material induced as a result of the applied bias is between the graphene layers rather than simply surface contaminants.



Figure 7.6 *In-situ* STEM imaging of the intercalation process with a -8V applied bias. (a-h) show a series of real time STEM images of the intercalation process. Red circles highlight the appearance of the features shown in the suspended bilayer graphene membrane. Note that (a-d) are enhanced contrast STEM images of the bilayer graphene membrane to exhibit the bubbles.

7.3.3 Post-intercalation S/TEM Characterisation

Intercalation induced structural and chemical changes were characterised by SAED and STEM-EDS. Fig. 7.7a shows the morphology of the intercalated bilayer graphene membrane biased at -8V for 20 minutes where the additional contrast features produced during intercalation are clearly visible. SAED patterns from the regions without the intercalant (indicated by the green circle) is similar to the pattern for the original bilayer graphene as shown in Fig. 7.7b. The SAED patterns from the intercalant features enclosed by red and cyan circles (Fig. 7.7c-d) exhibit broad amorphous rings suggesting the intercalant observed here is composed of disordered structures.



Figure 7.7 Structural analysis of the intercalant formed at -8V using SAED. (a) is the ADF-STEM image of the intercalated bilayer graphene membrane where three representative areas were selected to acquire the corresponding SAED patterns shown in (b-d).

STEM-EDS characterisation was used to identify the chemical composition of the intercalant. Fig. 7.8a-e show EDS spectral images of the intercalated membrane and Fig. 7.8f is an EDS spectrum of the Area 1 selected by a blue dashed square in Fig. 7.8a. The intercalant features are found to contain C and a small amount of N with very little Si and O. No Eu-L (5.845 keV) peak is found suggesting the likely intercalant is the ionic liquid electrolyte cation (1-Butyl-1-methylpyrrolidinium, shown in Fig. 7.3b). Note that the Eu signal was not detected in this specimen after *insitu* intercalation by using EDS, however the detection limit of EDS is about 0.2 wt%, therefore it is possible that Eu concentration is below this threshold.



Figure 7.8 STEM-EDS spectral imaging the suspended bilayer graphene membrane after intercalation at -8V. (a) shows the ADF-STEM image of the bilayer graphene membrane covering the hole in the SiN substrate. (b-e) EDS maps of C, N, Si and O distributions in the examined region. (f) summed EDS spectrum of the Area 1 highlighted in (a) with the energy range of 0-3 keV magnified in the inset.

A further set of electrochemical experiments of intercalation into bilayer graphene were performed at a lower applied voltage bias of -4 V as shown in Fig. 7.9 and Fig. 7.10. Fig. 7.9a shows a TEM image of the bilayer graphene membrane before intercalation. The SAED pattern (Fig. 7.9b) corresponding to the area in the membrane indicated by the magenta circle in Fig. 7.9a shows an intensity ratio for {0110}/{1210} spots of 0.48 proving the bilayer nature of the flake. In contrast, the SAED pattern acquired at the same position after intercalation demonstrates an intensity ratio of $\{0110\}/\{1210\} = 1.09$, close to the simulation results of 1.17 for Li-saturated bilayer graphene (LiC₆) with ARA stacking (R stands for the Li layer between the bilayer graphene)⁶, which indicates the stacking order change in bilayer graphene from AB to AA after Eu intercalation. Previous literature has reported the formation of Eu superstructure in the bilayer graphene prepared by the heating method^{18,19}, however, no superlattice spots were found in this work. Higher magnification HAADF-STEM images (Fig. 7.9e and Fig. 7.10c) show that after intercalation at -4V the bilayer graphene is covered in many small clusters with high atomic number. These are found to be more beam stable than organic surface contaminants, but no atomic resolution information could be obtained even using low current. EDS spectrum imaging (Fig. 7.9f,h) shows the intercalant features formed at -4V contain weak Eu L and Eu M peaks uniformly distributed over the examined area. The bilayer also showed features containing oxygen and a small amount of N, similar to the features formed with higher intercalation bias (Fig. 7.9i-k).



Figure 7.9 S/TEM results of Eu intercalation at -4V in bilayer graphene. (a) and (b) show the TEM image and SAED pattern of bilayer graphene before intercalation. The selected area is highlighted by the magenta dotted circle in (a). The solid yellow line in (b) demonstrates the intensity profile of the {0110} and {1210} spots and the numbers refer to the normalised brightness values. (c-h) demonstrate the structural and compositional variations of the specimen after Eu intercalation at -4V. (c) is an enhanced contrast ADF-STEM image of the bilayer membrane and (d) presents the SAED pattern of the magenta circle area in (c). The red line shows the intensity profile of the {0110} and {1210} spots in (d). (e) exhibits the high resolution HAADF-STEM image of the Eu clusters that appeared after intercalation for the bilayer graphene membrane. (f) and (g-h) illustrate the EDS spectra and C, Eu, O, Si and N maps of the selected regime shown in the red dashed square in (c).



Figure 7.10 STEM images of the specimen after intercalation at -4V. (a) and (b) show enhance contrast ADF-STEM images of the bilayer graphene membrane before and after Eu intercalation, respectively. (c) is high resolution HAADF-STEM image of the intercalated Eu clusters in the membrane. However, there is no atomic resolution imaging to see bilayer graphene or the Eu clusters due to the contaminations which may developed in sample preparation and intercalation process, affecting HAADF-STEM imaging. The origin of the contaminations is unknown at present, but it will be further investigated in the future work.

7.4 Conclusions

In summary, electrochemical *in-situ* TEM intercalation using solid state polymeric electrolytes was demonstrated on a commercial *in-situ* biasing TEM chip manufactured by Protochips. Using an electrolyte containing Eu ions and ionic liquid, morphological and structural changes were monitored in the suspended bilayer graphene membranes during *in-situ* bias in real time. For -8V applied bias, the bubbles were originated from intercalation of amorphous species inferred as the ionic liquid cations in the bilayer graphene according to the EDS evidence. When the applied bias was reduced to -4V, 1-3 nm diameter Eu clusters were observed to be associated with the graphene after biasing. These are suggested to be between the bilayer graphene sheets as evidenced by a clear disruption to the Bernal stacking in the bilayer graphene after biassing. Clusters appear to be a new intercalation phenomenon, which may have been missed in previous works as their size is below what could be detected by low magnification TEM imaging, electron diffraction or X-ray diffraction.

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Chapter 8

Summary and Future Work

8.1 Summary of Thesis

This doctoral thesis has investigated the structural evolution and chemical variation of the van der Waals materials as a result of alkali ion intercalation using *in-situ* S/TEM and related analytical techniques.

Chapter 5 demonstrates the structure-composition relationships for the K-intercalated MoS₂ flakes being studied via atomic resolution imaging, electron diffraction and STEM-EDS elemental analysis. The freshly prepared intercalated MoS₂ flake was found to be predominated by 2H and 1T polytypes with a few regions of 1T'. Ordering K in the interlayer spaces of the MoS₂ contributed to the formation of various superstructures including the $2a \times \sqrt{3}a$ superstructure first observed in the K-doped MoS₂ system. In-situ measurements of the thermal deintercalation process revealed that this process is ruled by first order kinetics, and the result allows empirical prediction of the mean composition as a function of time and temperature. During deintercalation a novel intermediate mixed phase emerged and was illustrated as a combination of the $2a \times \sqrt{3}a$ and $2a \times 2a$ superstructures. This phenomenon demonstrated the preferential loss of intercalant from individual planes so as to adopt one of the preferred superlattice orders for the intercalant species. Atomic resolution imaging and local elemental analysis revealed a rich structural variation at the

nanoscale within individual host crystals. During deintercalation we observed a decrease in the variance of the local elemental compositions and in the interlayer spacings, suggesting a route to synthesis of more homogeneous intercalated materials. We proposed that the combination of local *in-situ* crystallographic and compositional analysis demonstrated in this work is widely applicable to provide new insights in to other 2D materials systems that undergo dynamic structural and chemical changes.

Chapter 6 presents structural characterisation of K-doped MoS₂ by using the cutting-edge 4DSTEM imaging technique, and the principles of 4DSTEM were introduced in this chapter including the data acquisition and the data processing method. The results of 4DSTEM and conventional S/TEM were compared to demonstrate the superior capability of 4DSTEM in structural characterisation at the nanoscale. In the case of 4DSTEM, the data availability of associating a series of diffraction patterns with pixels in a 4DSTEM image allows us to reconstruct the virtual BF, DF images and virtual SAED patterns for structural characterisation of the materials. Additionally, the 4DSTEM technique enabled development of the structural classification map to illustrate the distribution of the superstructures. We pioneered the finding that superstructures can independently exist in the specimen or coexist to form complex superstructures, agreeing with the atomic models proposed to obtain the simulated diffraction patterns shown in Chapter 5 and revealing the structural changes appearing during the deintercalation process. This work is expected to promote deeper understanding of this novel material system for its exploitation in potential applications such as nanoelectronics,

catalysis and superconducting materials.

Chapter 7 presents the new results of *in-situ* intercalation of ionic liquid and Eu nanoclusters in bilayer graphene achieved via the fabrication of an electrochemical nanodevice on a commercial TEM chip. *In-situ* STEM was used to observe the formation of intercalant bubbles in real time in the suspended bilayer graphene membrane under -8V biasing. SAED demonstrates the amorphous characteristic of the bubbles and STEM-EDS suggest the same chemical compositions to the ionic liquid. For the electrochemical intercalation biased at -4V, the Eu clusters were imaged by HAADF-STEM, and EDS elemental mapping revealed a uniform distribution of Eu clusters in the bilayer membrane. The intensity ratio of {0110}/{1210} planes in the SAED patterns demonstrated stacking changes in bilayer graphene from AB to AA suggesting Eu intercalation between the layers.

8.2 Future Work

The structural and chemical variations of the K-doped MoS₂ flake have been discussed in Chapter 5 and 6. However, as the average thickness of the imaged individual flakes was over 50 layers, the atomic structures of the central region of the flake were invisible in high resolution S/TEM imaging, and only the atomic structures near edges of the flakes were explicitly imaged. Additionally, a crystal with over 50 layers cannot be strictly defined as a 2D material. The study was limited to thicker liquid exfoliated materials as we could find no viable method to fabricate and transfer few-layer K-doped MoS₂ flakes to the TEM while retaining the intercalant. Nonetheless, it would be of particular interest to study in-situ the K intercalation/deintercalation behaviour in few-layer MoS₂ under heating, which may be expected to show the distinct deintercalation dynamics and kinetics found in other few-layer crystals in the 2D limit^{1,2}. The new knowledge of nanodevice fabrication demonstrated in Chapter 6 suggests that a new *in-situ* sample preparation workflow might be possible in order to study the deintercalation behaviour of few-layer MoS₂. The fewlayer MoS₂ will be mechanical exfoliated and transferred onto the *in-situ* TEM heating chip, followed by K intercalation via the liquid ammonia intercalation method. To reduce electron beam damage of the few-layer intercalation compound, S/TEM, EDS and EELS characterisations will be performed at 80 keV accelerating voltage. The intercalation will initially be imaged by annular bright field (ABF-STEM) which is likely to define the position of the K in the material lattice, since it has been previously employed to image Na and Li in MoS₂^{3,4}. *In-situ* structural and chemical characterisation will be performed to investigate structural changes in the few-layer MoS₂. Like the experiments introduced in Chapter 5, the temperatures of *in-situ* heating TEM will be varied from room temperature to 300 °C to investigate the kinetics of K deintercalation from 2D MoS₂ and this will be compared to those already recorded for bulk (50L) crystals. The phase transition of MoS_2 from 1T (or distorted 1T) to 2H and the superstructure variations of ordering K are expected to be imaged readily for the whole flake during *in-situ* heating. Furthermore, we can prepare a series of samples with distinct intercalation degrees by manipulating the intercalation time. Intercalation compounds with higher degrees of intercalation are expected to be acquired for longer intercalation times, facilitating understanding of the relationship between the intercalation time and the K concentration varying in a large range (K/Mo = $0 \sim 1.5$) for 2D MoS₂ flakes. The role of edges and creases will also be more readily elucidated in highly controlled 2D crystals compared to studying disordered liquid exfoliated flakes.

The investigation of K-doped MoS₂ using 4DSTEM (Chapter 6) also has the potential to be greatly expanded in future work. The strain in the host lattice of the intercalation compound is generated due to the foreign ions, which also can be measured at the nanoscale by 4DSTEM⁵. One potential approach is to measure the d-spacing difference between the different samples or the regions of the sample by measuring distances between the origin to the centre of mass of the diffracted reflections. Repeating this process in all 4DSTEM patterns and compare the calculated d-spacings to the data from a standard MoS₂ species would enable to map the strain for the K-intercalated MoS₂ flakes with simultaneous mapping of K concentration in order to correlate the strain and the chemical composition. For maximum clarity, both structural classification and strain mapping should ideally be carried on the few-layer materials.

The study of imaging intercalation via *in-situ* biasing TEM showcases in Chapter 7 can be extended to find more unexpected intercalation behaviours differing from those seen in the more widely studied alkali ion cations. Eu is a heavy element with atomic number of 63 so that its atomic arrangement in the interlayer spacing of bilayer graphene should be possible to be tracked by STEM easier than Li, Na and K.

According to the literatures, Eu can form EuC₆ compound in the bilayer or few-layer graphene^{6,7}. Therefore, it should be an excellent intercalation compound to study the formation of superstructures and intercalation dynamics at the high spatial resolution. The formation of Eu clusters and their mobility demonstrated in Chapter 7 as a new intercalation phenomenon may be the result of the use of a solid-state electrolyte containing the ionic liquid. It is worth further study to determine if this may be the new intercalation mechanism or a strategy for the dense charge storage. Further works also contain the study of the 2D ferromagnet behaviour of the intercalated material and build the relationship between structures and the properties so as to tune the physical properties. Furthermore, once the fabrication barriers are overcome, *in-situ* TEM provides the only viable means to study intercalation dynamics in small area of the 2D heterostructures, particularly in twisted heterostructures of graphene and TMDCs.

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