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2	WOOD QUALITY OF 10 CLONAL PROGENIES OF RUBBER
3	TREE AS RAW MATERIAL FOR BIOENERGY
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ABSTRACT

24 The use of wood as a bioenergetic source requires knowledge of its technical properties. The rubber tree Hevea brasiliensis has an economic life cycle of 25 to 30 years in Brazil. 25 It is used for extracting rubber and generating residual wood for fuel. Our goal was to 26 characterize the wood quality of 10 clonal progenies as a source of raw material for 27 bioenergy. Ten clonal progenies of 12-year-old Hevea brasiliensis from an experimental 28 planting in Selvíria municipality were evaluated. Three trees per clone were evaluated for 29 30 individual properties of Higher Heating Value, immediate chemical analysis, chemical composition, fiber dimensions, thermogravimetric analysis of wood under nitrogen 31 atmosphere and Fourier Transform Infrared Spectrosocopy analysis. We highlight clone 32 IAC 311 for fuel because it presents elevated Higher Heating Value and fixed carbon and 33 less volatile material. However, the other genetic materials studied also meet the 34 specifications for energy use and can be highly viable given their physical, chemical, 35 energy, and thermal properties. 36

Keywords: Bioenergetic source, chemical composition, *Hevea brasiliensis*,
thermogravimetric biomass, wood density.

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INTRODUCTION

The reduction of fossil fuels, especially oil, natural gas and coal, was discussed by 41 Gonçalves et al. (2015), while their substitution by renewable energy sources was 42 suggested by Mehmood et al. (2017). The generation of energy through wood can be a 43 good alternative to replace the energy generated by fossil fuels, since it emits less 44 greenhouse gases in the combustion process, considering that the use of fossil fuels leads 45 to numerous problems to the environment, which is caused by excess CO₂ in the 46 atmosphere, including: acid rain, caused by the reaction between pollutants and water 47 vapor in the atmosphere; gradual decrease of the ozone layer and water contamination 48 (Skeva et al. 2014). Vegetal biomass can be used to obtain the most varied forms of 49 energy, whether by direct or indirect conversion. The advantages of using this material as 50 a substitute for fossil fuels include less atmospheric pollution and the stability of the 51 52 carbon cycle. Compared to other types of renewable energy, vegetable biomass stands out for its high energy density and the ease of storage, conversion, and transport of this 53 material (Saccol et al. 2020). 54

The internal supply of energy in Brazil consists of 43,5 % of renewable sources, of 55 which biomass corresponds to 9,8 % Energy Research Company (2022). According to 56 57 data from Brazilian tree industry (2023), areas with forests planted for industrial purposes in Brazil totaled 9,9 million in 2022 and contributed 91 % of all wood produced for 58 industrial purposes. 59

Species and clones of Eucalyptus and Corymbia are widely used as sources of biomass 60 in Brazil (Tenorio and Moya 2013). However, knowledge of other forest species and 61 62 clonal progenies, such as Hevea brasiliensis, can be an alternative to increase the use of forest biomass and reduce dependence on fossil fuels in the energy matrix, thus 63 contributing to the country's economic development. 64

Hevea brasiliensis is an important forest species because its main output is latex, which 65 is responsible for the fabrication of several synthetic products for industrial use. However, 66 when rubber trees no longer reach acceptable levels of latex production, which varies 67 between 25 and 30 years of age (Lima et al. 2020), their exploitation becomes 68 economically unfeasible. Consequently, these trees are felled for reformulation of 69 planting, and, in general, the wood does not have an adequate destination, other than use 70 as firewood in small rural locations. No thought has been given to its energetic 71 characteristics for industrial use (Ramos et al. 2016). 72

Since 1995, the Brazilian State of São Paulo has established itself as the main rubber 73 producer, representing half of the country's production (Gonçalves et al. 2001). The 74 planted area in Brazil has been increasing significantly, from 159,500 ha to 218,307 ha 75 in 2022 alone (Indústria Brasileira de Árvore 2023). This increase in the cultivable areas 76 of the species in Brazil, was due to the potential of the rubber tree species in capturing 77 CO₂ and other gases harmful to the environment and the use of the species in agroforestry 78 79 systems (Satakhun et al. 2019). Thus, the species has potential for latex extraction, helps to balance the environment, and is a source of renewable biomass for clean energy 80 production. 81

According to Ratnasingam *et al.* (2009), aside from latex, *H. brasiliensis* produces a large amount of biomass, an estimated 2,1 m³ from each tree at 25 years old with a tree diameter of 40 cm and 20 m in height. Therefore, it is well past time to consider identifying alternative uses of this biomass, as well as study of this waste to produce energy, which would help reduce dependence on fossil fuels with implications for the environment (Brun *et al.* 2017).

Wood quality evaluation for energy purposes aims to measure and classify the superiorcharacteristics of clonal progenies because such evaluation is essential to decision-

making in the implementation of reforestation projects aimed at the use of biomass as an
energy source. Wood characteristics provide a way to differentiate among different clone
types (Lima *et al.* 2011). According to Protásio *et al.* (2019), the main wood properties
for the selection of energy species are basic density, higher heating value, lignin content,
ash contents, fiber wood anatomy and thermal behavior.

Among wood properties, basic density is considered one of the most important 95 parameters among physical wood properties, as it affects most other properties. Its effects, 96 however, are interactive and difficult to assess in isolation, requiring knowledge of other 97 quality wood properties for the selection of superior clonal genotypes (Pereira et al. 98 2016). According to Purba et al. (2021), forest biomass quality for energy production 99 varies among genetic materials between and within wood, thus it is important to evaluate 100 wood quality to validate its suitability for use. Scriba et al. (2021), cite that the study of 101 wood properties among clones with potential employment in the forestry market is 102 important for the selection and recombination of superior genetic material from the best 103 104 individuals with the best quality of the desired technological properties for the establishment of better-quality plantations for the desired use. 105

106 Chemical and anatomical composition of wood is also relevant for energy use. 107 Specifically, when wood is thermally degraded, it undergoes a transformation process 108 whereby all its primary components, including cellulose, hemicellulose, and lignin, are 109 drastically altered, in turn affecting its energetic properties (Yu *et al.* 2017).

The immediate chemical analysis of an energy source provides a profile of volatile material contents, fixed carbon, and ash (residual material), all of which influence the properties of burning fuel because volatile constituents burn quickly, and fixed carbon burns slowly (Fernandes *et al.* 2013). The content of volatile materials and fixed carbon is causally related to calorific value, increasing the burning time of the energy source. The content of volatile materials and fixed carbon in wood are interdependent propertiessince the percentage of ash thereof is generally low (Silva *et al.* 2020).

117 Thermal stability is an essential consideration when selecting biomass with energy 118 potential. Techniques, such as thermogravimetric analysis (TGA), make it possible to understand biomass decomposition as a function of heating in thermochemical conversion 119 processes. Thermogravimetric analysis consists of analyzing variation of sample mass 120 using a system with controlled temperature and atmosphere. In addition to obtaining 121 information on composition and thermal stability, this analysis provides an assessment of 122 temperature ranges at which decomposition is most pronounced (Yeo et al. 2019). The 123 124 evaluation of energy properties and efficiency of material allows the selection of more competitive materials compared to other energy sources. 125

In this context, our objective was to characterize the quality of the wood from 10 clones 126 of Hevea brasiliensis, as a source of raw material for bioenergy through the 127 128 characterization of the anatomical properties of fiber length and width, physical property basic density of the wood: energy properties through the characterization of the higher 129 heating value, immediate analysis through the contents of extractives, lignin and 130 holocellulose. We also evaluated the chemical characterization of the main chemical 131 132 groups of wood through FTIR- Fourier Transform Infrared Spectroscopy, and biomass characterization through thermal degradation by thermogravimetric (TGA) analysis. 133

134

MATERIALS AND METHODS

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136 Selection of species and planting

137

Wood samples were collected from 30 with 12-year-old rubber *Hevea brasiliensis* (Willd. ex Juss.) Muell. Arg. trees (Table 1), three of each clonal progeny, in the municipality of Selvíria, Mato Grosso do Sul State (20°20'S, 51°24'W, elevation 350 m).

The trial plantation was established in 2006 at a spacing of 3 m \times 3 m from seeds of 10 141 142 free-pollinated clones (IAC 40ill., IAC 41ill., IAC 326ill., IAC 311ill., IAC 301ill., IAN 873ill., GT1ill, PB 330ill., Fx 2261ill., and RRIM 725ill.). Soil in the experimental area 143 was classified as Red Latosol with clayey texture (Santos et al. 2006). In 2018, three 144 selected trees of clonal progenies were felled, and discs 10 cm in thickness from each tree 145 at breast height (1.30 m from the ground) were cut from each tree. From each disc, 146 samples close to the bark were used to determine HHV, chemical constituents, wood 147 density, fiber dimensions, thermogravimetric parameters, and properties under Fourier-148 Transform Infrared Spectroscopy- FTIR. 149

Table 1: Improved population (PM) consisting of 10 open-pollination progenies located
 in Selvíria, MS.

Clonal Parental						
progenies						
IAC 40ill. RRIM 608 x AVROS 1279.						
IAC 41ill.	RRIM 608 (AVROS 33 x Tjir 1) x AVROS 1279 (AVROS 256 x AVROS 374)					
IAC 326ill. RRIM 623 (PB 49 x Pil B 84) x Fx 25 (F351 X AVROS 49)						
IAC 311ill.	AVROS 509 (Pil A 44 x Lun N) x Fx 2 5 (F351 x AVROS 49)					
IAC 301ill.	RRIM 605 x AVROS 1518.					
IAN 873ill.	PB 86 x FB 1717.					
GT1ill.	Primary clone					
PB 330ill.	PB 5/51 x PB 32/36					
Fx 2261ill.	F 1619 x AVROS 183.					
RRIM 725ill.	Fx25 (F351 x AVROS 49)ill.					
Ill.= illegitimate (pr	ogenies obtained from a free-pollination clone).					

152 Determination of chemical and energy properties

153 Wood was ground in a Wiley knife mill, of metallic steel type, manufactured by the

154 Marconi-materials company, with the company located in the municipality of Piracicaba,

in the state of São Paulo, Brazil, transformed into sawdust, and then sieved with 40-60 155 156 mesh to later characterize its chemical and energetic properties.

- **Higher Heating Value** 157
- 158

Samples were fragmented into smaller pieces with a hammer and chisel and milled in 159 a micro mill. The samples, before the determination of the Higher Heating Value (HHV), 160 were dried in greenhouses to determine the moisture content. To perform the analysis, the 161 isoperibolic method was used with an IKA C200, calorimeter of the type coated plastic 162 from the company Biovera-Laboratory Equipment and Technical Assistance, with its 163 company based in Rio de Janeiro, in the state of Rio de Janeiro, Brazil. the methodology 164 adopted for the determination of the HHV, according to ASTM D5865-98 (2004). 165

166 **Proximate analysis**

167

Prior to these analyses, the biomasses (all treatments) were dried in an oven at 100 °C 168 for 10 minutes to get the moisture to 0 %. The determination of ash content was performed 169 according to the standard ASTM D1102-84 (2013), and the volatile content was 170 determined according to ASTM E872 (1982). Both tests were done in triplicate. Both 171 standards were adopted, as all material was used for the calculation. The fixed carbon 172 content was calculated according to equation 1. 173

174		FCC
175	= 100 - (AC + VC)	(1)

Where: FCC= Fixed Carbon Content (%); AC= Ash Content (%); VC= Volatile Content 176 (%). 177

Chemical Assays 178

To determine extractives (EX) and lignin (LI) contents, TAPPI standards T204 (2004a) 179 and T222 (2004b) were used, respectively. The samples were fragmented into smaller 180 pieces with a hammer and chisel and milled in a micro mill. The resulting powder was 181

sieved through 40 mesh and 60 mesh screens, and the material retained on the last sieve 182 was used for analysis. The analyses were sequential such that the extractives were first 183 removed, then lignin by acid treatment, with holocellulose (HO) content finally 184 calculated. For extractive contents, extractions were performed in solutions of 185 toluene: alcohol (2:1v:v) and alcohol, at times exceeding 12 h in a Soxhlet extractor. For 186 lignin, extractive-free powder was prepared in several stages with 72 % sulfuric acid to 187 obtain insoluble and soluble lignin (Cary 100 UV-visible spectrophotometer). Finally, 188 the two lignin values were added. The content of insoluble lignin (IL) was determined 189 according to equation 2. 190

$$IL = \left(\frac{DWlig}{DW}\right) x \ 100 \tag{2}$$

Where: DW=dry sawdust weight, and DWlig=dry weight of insoluble lignin. Soluble
lignin (SL) filtrates and the blank were read at two wavelengths (215 nm and 280 nm),
respectively, using quartz cuvettes.

195 The soluble lignin (SL) content was determined according to equation 3.

196
$$SL = \frac{(\{4,53 * (L.215 - blank) - L.280 - blank\})}{(300 * DW)} x100$$
(3)

Where: DW=dry sawdust weight. Ex and Li were expressed as a percentage (%) of
oven-dried weight of unextracted wood.

After determining the levels of extractives, soluble and insoluble lignin, theholocellulose (HO) content was calculated according to equation 4.

201
$$HO = [100 - (Ex + Li)]$$

202 Where: Ex=Extractives and Li=Lignin.

203 To determine each variable, a triplicate was used for each clone of *Hevea brasiliensis*.

204 Wood density

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Wood density was determined by the ratio between dry mass and saturated volume,
according to Brazilian standard NBR:11941 procedures (ABNT 2003).

- 208 Fiber analysis
- 209

Small pieces were cut from the side of samples, and macerations were prepared 210 according to the modified Franklin method (Berlyn and Miksche 1976). Modifications 211 resulted from the differences caused by the higher concentration of hydrogen peroxide 212 used in our study. Macerations were stained with alcoholic safranin and mounted in a 213 solution of water and glycerin (1:1). Fiber measurements were performed on an Olympus 214 CX 31 microscope equipped with a camera (Olympus Evolt E330) and a computer with 215 image analyzer software (Image-Pro 6.3). Terminology followed the IAWA list (IAWA 216 1989). Fiber length (FL) and fiber wall thickness (FWT) were evaluated. 217

218 Thermogravimetric analysis (TGA)

Sieved samples consisted of remnants retained in the 30-mesh sieve. Approximately 20 mg of clonal material from each progeny was heated from 0 °C to 700 °C at 20 °C/min⁻ ¹ under nitrogen atmosphere, using TGA 55 equipment. The degradation analysis was 22 performed for each thermogravimetric event of rubber tree clones.

From TG curves, mass loss calculations were performed in the following temperature ranges: 50 °C - 100 °C, 100 °C - 250 °C, 250 °C - 400 °C, 400 °C - 600 °C and 600 °C -700 °C. The residual mass at 700 °C was also calculated for each clonal progeny of *Hevea brasiliensis*.

227 Fourier Transform Infrared Spectroscopy (FTIR)

228 Sieved samples consisted of remnants retained in the 30-mesh sieve. Approximately 229 10 mg of the material were used to read the absorbance spectra using a Perkin Elmer model Spectrum 65 spectrometer in the region from 500 cm⁻¹ to 4000 cm⁻¹, spectral resolution of 4 cm⁻¹ and 32 scans.

232 Data analysis

Tests of homogeneity and analysis of variance (ANOVA) were performed, and when significant difference was detected between treatments, the Tukey test was used, at 1 % significance. The data were analyzed with the statistical software SigmaPlot version 12.

236 RESULTS AND DISCUSSION

237 Chemical and energetic properties, basic density and fiber analysis

Table 2 shows the values for the energetic properties for each of 10 rubber clonal progenies. The values of HHV ranged from 18357 kJ·kg⁻¹ (IAC-301ill.) to 19070 kJ·kg⁻¹ (IAC-311ill.), fixed carbon from 15,16 % (IAC-40ill.) to 15,72 % (IAC-311ill.), volatile material from 82,79 % (IAC-311ill.) to 83,92 % (IAC-301ill.), and ash content from 0,42 % (IAC-311ill.) to 1,49 % (IAC-301ill.). The values oscillated among the different rubber tree clonal progenies, presenting different values in their energetic and chemical properties.

The values of energy and chemical characteristics, wood density and wood fiber of rubber tree clonal progenies showed different behaviors. Progenies IAC 311ill., PB 330ill., IAC 41ill., IAC 301ill., and IAN 873ill. presented higher lignin and fixed carbon levels that contributed to HHV (Table 2), thus presenting superior energy performance compared to other clones. According to Trugilho and Silva (2001), these differences in energy properties can be associated with chemical composition that can affect the energy characteristics of biomass.

However, Muzel *et al.* (2014) reported Brazilian forest species that presented higher HHV and were, therefore, widely used for energy generation, as noted by the author above. Studying the wood of clones of *Eucalyptus grandis* and *H. brasiliensis*, Telmo and Lousada (2011) reported HHV of 17895 kJ·kg⁻¹ and 17897 kJ·kg⁻¹. Such similarity

between these species highlights the wide use of *Eucalyptus* in Brazil for the generation

of energy.

Table 2: Comparison among 10 12-year-old rubber tree clonal progenies, according to
 energetic properties, chemicals, wood density and fiber analysis, from clonal progenies

260 trial in Selviria, MS, Brazil.

Clonal progenies/ Properties	IAC 40ill.	IAC 41ill.	IAC 326ill.	IAC 311ill.	IAC 301ill.	IAN 873ill.	GT1ill.	PB 330ill.	Fx 2261ill.	RRIM 725ill.
HHV (kJ·kg ⁻¹)	18895 ab	18827 ab	18770ab c	19070a	18357c	18729ab c	18791ab c	18895a b	18524bc	18867a bc
CC (%)	15,16c	15,70 a	15,42bc	15,72a	15,66ab	15,25c	15,39bc	15,61a b	15,27c	15,56a b
VMC (%)	83,75ab	83,44c d	83,39d	82,79e	83,92a	83,67b	83,23d	83,55d	83,65bc	83,69b
AC (%)	1,08b	0,87cd	0,86cd	1,49e	0,42a	1,08b	1,38e	1,03bc	0,74d	0,75d
EC (%)	8,0a	5,9bc	4,8c	7,1ab	6,6b	6,6b	6,8b	7,1ab	6,3b	6,9ab
LC (%)	23,4 abcd	24,0 ab	23,1 abcd	24,5 a	23,9 abc	23,8 abc	22,5 cd	24,1 ab	21,9 d	22,9 bcd
HC (%)	68,6 bc	70,1 abc	72,1 a	68,4 c	69,56bc	69,6 bc	70,7 ab	68,8 c	71,8 abc	70,3 bc
ρbas (g·cm ⁻³⁾	0,423bc	0,440b	0,495a	0,429bc	0,404c	0,422bc	0,447b	0,448b	0,452b	0,452b
FL (µm)	1025	992	1024	1077	981	1165	1139	1115	1051	1069
	bc	с	c	abc	с	а	а	ab	abc	abc
FWT (µm)	3,0	3,5	3,0	3,7	2,7	4,3	3,7	3,2	3,2	3,8
	bcd	abc	cd	abc	d	а	abc	bcd	bcd	ab

Ill. = illegitimate (progenies obtained from a free-pollination clone); HHV= Higher heating value; CC = carbon content; VMC = volatile matter content; AC = ash content; EC = extractives content; LC = lignin content; HC = holocellulose content; ρ bas = Wood density; FL= fiber length; FWT = fiber wall thickness. Distinct letters in rows differ statistically (P<0,001) by Tukey's test.

For decades, HHV of wood for power generation was considered 18830 kJ·kg⁻¹. HHV differences between clones observed in this study can be explained by the ecological group of the wood (Tan, 1989). Among hardwoods, rubber tree clones have expected HHV of 19089 kJ·kg⁻¹. This value was observed in the present study, which reported values ranging from 18357 kJ·kg⁻¹ (IAC 301ill.) to 19070 kJ·kg⁻¹ (IAC 311ill.). The work of Tan (1989b) also reports an HHV for rubber tree of 19700 Kj·kg⁻¹, and Werther *et al*. (2000) report an HHV for rubber tree residues of 18410 kJ·kg⁻¹. In Brazil, values between
16500 kJ·kg⁻¹ and 18000 kJ·kg⁻¹ are approved for commercial energy uses.

Clones with higher volatile and ash contents had lower HHV, including IAC 301ill. (83,92 %), IAC 40ill. (83,75 %), RRIM 725ill. (83,69 %), IAN 873ill. (83,67 %), Fx 2261ill. (83,65 %), PB 330ill. (83,55 %), GT1ill. (83,23 %), IAC 41ill. (83,44 %), and IAC 311ill. (82,79 %), consequently reducing the energy potential of the fuel. However, fixed carbon content is directly related to calorific power, meaning that a higher fixed carbon content implies greater resistance to thermal degradation of biomass within the burning apparatus for power generation (Chaves *et al.* 2013).

The highest contents of fixed carbon were found for clonal progenies IAC 311ill. (15,72 %) and IAC 41ill. (15,70 %). It is said that the percentage of fixed carbon refers to the fraction of coal that burns in the solid state. Therefore, fuels with high levels of fixed carbon in both clonal progenies are preferable for steel use, owing to thermal stability and high energy power (Neves *et al.* 2011).

Ash content should be in the range of 1 % - 3 % for good energy performance (Schoninger and Zinelli 2012). Thus, the values for this energetic characteristic are within the expected pattern for good energy yield since ash values ranged from 0,42 % (IAC 301ill.) to 1,49 % (IAC 311ill.).

In Brazil, species of *Eucalyptus* are widely used for energy production because of their rapid growth and energetic properties (Jesus *et al.* 2017). However, recent studies show similarity in energetic properties between rubber tree clones. Bersh and Brum (2018) characterized *Eucalyptus* and reported HHV values between 13970 kJ·kg⁻¹ and 14250 kJ·kg⁻¹, volatile materials of 83,17 % - 86,16 %, ash content of 0,57 % - 0,60 %, and 13,27 % - 14,25 % of fixed carbon content. These values show that rubber tree clones share similar and superior energetic properties, highlighting their use for bioenergyproduction when compared to *Eucalyptus* wood.

According to Paula (2003), wood from clones has higher fiber wall thickness and length, as well as higher lignin and extractive content. Consequently, this wood is increasingly recommended for energy production for its biomass production, resulting in a greater amount of mass per unit of volume and, consequently, greater energy release capacity. Wood with high lignin content contributes to high gravimetric yield and gives greater resistance to charcoal thermal degradation since this wood has more condensed structures that degrade at higher temperatures (Castro *et al.* 2013; Oliveira *et al.* 2010).

In this context, clones of higher basic densities present larger dimensions in their anatomical constitution. This characteristic is not true across the clonal spectrum as clone IAC 301ill. presented lower density and smaller fiber dimensions. The increase in wood density is followed by an increase of fiber wall thickness and length (Oliveira *et al.* 2010), but this was not observed in the present study. IAN 873ill. was taller and wider, but still had lower density than other clones.

As lignin and extractive content increase, density increases proportionally. Thus, we find an increase in the energy yield of fixed carbon content and HHV (Dias-Junior *et al.* 2015). This premise was not observed for rubber tree clones IAN 873ill. and IAC 40ill. in that they presented lower wood density, even while their HHV and fixed carbon content were higher than those values in other clones. The lower wood density and HHV value of IAC 301ill. may be related to the age of the tree and anatomical characteristics of the species itself (Protásio *et al.* 2014).

Basic density is an important property of wood and should be considered for energy use of a given biomass since that characteristic is causally related to energy production. That is, the higher the density, the greater the amount of energy stocked per unit volume (Queiroz *et al.* 2004). It is recommended that wood used as an energy source should present values above $0,40 \text{ g} \cdot \text{cm}^{-3}$ of wood density (Alzate *et al.* 2005), which is confirmed for all clones listed in Table 2.

The differences found in energetic properties of wood among H. brasiliensis clones 319 result from the chemical composition values, fiber dimensions and wood density of the 320 321 biomass. Studies on other species report that HHV is mainly dependent on lignin and extractive content. High levels of lignin favor the energetic properties of fixed carbon and 322 HHV, which can be attributed to carbon-carbon bonds between monomeric phenyl-323 324 propane units present in lignin, which hinder their decomposition, and to the higher content of carbon of this molecular component of biomass (Bufalino et al. 2012, 325 Dietenberger and Hausburg 2016). 326

Holocellulose is considered the most abundant component of the cell wall. However, it is amorphous and offers no resistance to high temperatures of thermal degradation, hampering its use in energy production because of its negative interference in biomass energy, HHV and physics properties (Tan and Largervist 2011). Clones with higher holocellulose levels present lower HHV, specifically IAC 326ill., Fx 2261ill., IAC 41ill., and GT1ill.

Energy from biomass is usually obtained through thermochemical technologies, especially combustion. High ash content is disadvantageous because it decreases the transfer of heat in fuel and increases corrosion of the equipment used in the process. It also decreases the HHV of biomass (Protásio *et al.* 2014, Soares *et al.* 2014).

Only a few studies have reported on the characteristics of wood for energy purposes.
For example, Menucelli *et al.* (2019) studied 10 clonal progenies of rubber tree and

reported characteristics superior to clones evaluated in the present study, such as fiber length between 1189 μ m - 1097 μ m, fiber wall thickness of 4,55 μ m - 5,13 μ m, extractive contents between 12,42 % - 16,34 %, lignin content between 27,51 % - 22,47 %, and wood density from 0,57 g·cm⁻³to 0,66 g·cm⁻³. These wood characteristics promoted higher HHV content between 18592 kJ·kg⁻¹ and 19757 kJ·kg⁻¹, values that could be attributed to differences in genetic material (Soares *et al.* 2014).

345 Fourier Transform Infrared Spectroscopy (FTIR)

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Table 3 summarizes the main chemical and functional groups found in the wood of *H*. *brasiliensis* clones according to Tyutkova *et al.* (2019), being identified by the number of waves of the carboxylic groups: = C-H (902 cm⁻¹), C-O-O (1114 cm⁻¹), - C-H (1464 cm⁻¹), C = O (1743 cm⁻¹), C-H (2924 cm⁻¹) and O-H (3370 cm⁻¹).

Table 3: Characteristic bands of infrared spectra (FTIR) for *Hevea brasiliensis* clones
 and their respective functional groups.

Wavenumber (cm ⁻¹)	Functional group	Chemical group		
902	=С-Н	Bond oscillation cellulose		
1114	C-O-C	Bond oscillation cellulose		
1464	С-Н	Bond oscillation in lignin		
1743	C=O	Unconjugated Keto group xylan		
2924	С-Н	Bond symmetric oscillation in aromatic methoxyl, and methylene groups of side chains		
3370	О-Н	Valence oscillation in bond water		

353

One can observe that all clones have a strong absorption band at 1114 cm⁻¹ where the lignin present in wood is located (Schuerch 1989). However, clones IAC 40, GT1, PB 330, IAC 41, RRIM 725, and IAN 873 had higher wavelengths in this spectrum. This could be explained by the chemical structure of wood because these clones have higher levels of lignin (Table 2) and, hence, higher resistance to thermal degradation of thematerial, as characterized by the stretch mode of the O-H combination.

According to Figure 1, the group found at 1743 cm⁻¹ can be attributed to C=O, indicating the presence of an acetyl or carboxylic acid group derived from lignin. The high proportion of these chemical groups indicates an increase in HHV (Table 1). The same behavior was reported by Schuerch (1989).

It was possible to notice a strong striation between bands 1743 cm⁻¹ and 2924 cm⁻¹, larger than the other spectral bands reported. The bands are characterized by strong bonding between hemicellulose and lignin, which is characterized mainly by C-H, N-H and O-H that are desirable for energy production (Popescu *et al.* 2011).

At band 3370 cm⁻¹, the phenolic groups bonded to hydrogen formed O-H chemical groups (Pandey and Pitman 2003). This group is responsible for high degradation resistance of the wood, which is dependent on lignin content, as was possible to observe in this study. Clones with higher lignin levels present higher absorption spectra, namely IAC 40 and GT1, in the present study (Figure 1).



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374 Thermogravimetric analysis (TGA)

- Table 4 shows averages of mass loss of different clonal progenies of Hevea
- brasiliensis, as a function of temperature ranges from 50 °C to 700 °C.
- Table 4: Mean values of mass loss (%) of different clonal progenies of *Hevea brasiliensis* as a function of temperature ranges.

Clonal	50-100	100-250	250-400	400-600	600-700	Residual mass *		
progenies	(°C)	(°C)	(°C)	(°C)	(°C)	X		
IAC 40ill.	1,55	3,02	64,22	5,90	1,35	23,96		
IAC 41ill.	1,16	2,86	71,39	4,95	1,19	18,45		
IAC 326ill.	1,55	2,57	64,56	5,68	1,15	24,49		
IAC 311ill.	1,71	2,68	66,13	5,62	1,12	22,74		
IAC 301ill.	1,80	3,45	62,12	6,27	1,37	24,99		
IAN 873ill.	1,44	2,65	66,42	5,87	1,67	21,95		
GT1ill.	1,91	2,83	64,29	5,96	1,46	23,55		
PB 330ill.	2,37	3,19	63,60	6,66	1,84	22,34		
Fx 2261ill.	1,61	2,81	65,30	6,28	1,91	22,09		
RRIM 725ill.	1,66	3,93	63,14	6,12	1,63	23,52		
Mean	1,68	3,00	65,11	5,94	1,47	22,80		
* Residual mass, considering the mass of wood absolutely dry (s).								

The first two temperature ranges, 50 °C - 100 °C and 100 °C - 250 °C, correspond to drying of wood (Vieira 2019), making an average total of 4,68 % of initial average total loss for clonal progenies of *Hevea brasiliensis*.

Between 250 °C and 400 °C, an average loss in biomass of 65,11 % was verified. It can be inferred that most of this lost mass results from degradation of hemicellulose, cellulose, and volatile emissions, as well as the start of partial lignin decomposition

(Lopéz-González *et al.* 2013). The maximum rate observed among clonal progenies of *Hevea brasiliensis* in this range of degradation refers to the maximum degradation of
cellulose, as this constituent corresponds to 40 % - 45 % of the wood (Pereira *et al.* 2013).
According to figure 2, it is possible to observe the mass losses of *Hevea brasiliensis*clones at different temperatures.



Figure 2: TG and DTG curves of mass losses for *Hevea brasiliensis* clones.

Between 400 and 600 °C, the average mass loss was 5,94 %. According to Shen *et al.* (2010) for this temperature range, wood thermal degradation of 5 % to 10 % can be expected, as was observed in *Hevea brasiliensis*.

The general average mass loss observed in the 600 °C to 700 °C range was 1,47 %, showing that hemicelluloses and celluloses were totally degraded and that the observed mass loss refers to lignin in small proportion since it is a more thermally stable wood component. The absence of a peak of degradation related to lignin likely results from the fact that its thermal decomposition occurs over a wide temperature range, emphasizing that only a fraction decomposes at temperatures below 450 °C, as mentioned by Huang *et al.* (2009).

The residual mass refers to total wood that is converted into charcoal at the end of the carbonization process. Lower residual masses were observed for clones IAC 41ill. (18,45 %) and IAN 873ill. (21,95 %), but higher residual masses for IAC 326ill. (24,99 %) and IAC 301ill. (24,49 %). The values for other clonal progenies were close. These differences between residual masses can be explained by the clonal effect of the species (Vieira 2019).

In Brazil, *Eucalyptus* clones are widely cultivated for energy production (Ferreira *et al.* 2017). However, it was found that clonal progenies of *Hevea brasiliensis* are more thermally resistant than 12 *Eucalyptus* clones studied by Vieira (2019), which obtained an average residual mass of 22,03 %. On the other hand, they are less thermally resistant to *Eucalyptus* clones studied by Pereira *et al.* (2013), who report residual masses at 7,5 years with values of 25,11 %, these differences being attributed to wood chemical constitution.

414 CONCLUSIONS

The results found in this work corroborate those of *Eucalyptus* species used in the generation of energy. However, clonal progeny IAC 311iil. presented superior characteristics with higher values of calorific value, fixed carbon and lower content of volatile material.

Through the analysis of wood quality, we identified which programs cloned with lower
densities presented smaller HHV and smaller fiber components, as specifically observed
in clonal progeny IAC 301.

FTIR showed functional groups characteristic of wood, including =C-H, C-O-O, -CH, C=O and O-H. They are part of the chemical composition of wood and are suitable for
energy production.

Wood thermogravimetric analyses did not show significant variations between clonal progenies since we were able to distinguish the stages of thermal degradation, especially those associated with hemicelluloses and cellulose in the range of 250 °C - 400 °C. We observed satisfactory residual mass values for the conversion of wood to charcoal.

In general, the ten genetic materials of *Hevea brasiliensis* have biomass suitable for commercial energetic use and are highly viable owing to their physical, chemical, energy and thermal characteristics.

432 AUTHORSHIP CONTRIBUTIONS

E. P. A.: Conceptualization, Resources, Data Curation, Funding aquisition, Investigation,
Methodology, Validation, Writing- review & editing; E. L. L.: Conceptualization,
Validation, Writing-Original draft, Data Curation, Software; M. L. M. F.s:
Conceptualization, Resources; F. M. Y.i: Conceptualization, Resources; F. G. D. S. J.:
Conceptualization, Resources; M. A. D. M.: Conceptualization; J. C.: Conceptualization;
M. L. T. D. M.: Conceptualization; P. D. S. G.: Conceptualization.

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657