

1                   **X-ray tomography as a tool for detailed**  
2                   **anatomical analysis**

3  
4  
5  
6 Jan VAN DEN BULCKE<sup>1\*</sup>, Matthieu BOONE<sup>2</sup>, Joris VAN ACKER<sup>1</sup>, Marc  
7 STEVENS<sup>1</sup>, Luc VAN HOOREBEKE<sup>2</sup>

8  
9 <sup>1</sup>Laboratory of Wood Technology, Faculty of Bioscience Engineering,  
10 Ghent University, Coupure Links 653, 9000 Ghent, Belgium

11  
12 <sup>2</sup>Department for Subatomic and Radiation Physics, Faculty of Sciences,  
13 Ghent University, Proeftuinstraat 86, 9000 Gent, Belgium

14  
15 \*e-mail: [Jan.VandenBulcke@UGent.be](mailto:Jan.VandenBulcke@UGent.be);

16  
17 postal address:       Ghent University  
18                            Laboratory of Wood Technology  
19                            Coupure Links 653  
20                            9000 Ghent  
21                            Belgium

22  
23 **tel:** + 0032 (0)9 264 61 24; **fax:** + 0032 (0)9 264 62 33

24  
25  
26 **Running head:** X-ray tomography for wood analysis

27  
28  
29 **Keywords:** X-ray CT / wood / anatomy / image processing

30  
31 Cite as:

32 Van den Bulcke, J., Boone, M., Van Acker, J., Stevens, M., Van  
33 Hoorebeke, L. (2009c). X-ray tomography as a tool for detailed anatomical  
34 analysis. *Annals of Forest Science* 66(5): 508.

35  
36 DOI: 10.1051/forest/2009033

37

38 **Abstract**

39

40 \* Wood identification, anatomical examination and retrieval of quantitative  
41 information are important aspects of many research disciplines.  
42 Conventional light microscopy with a camera and (semi-)automatic image  
43 analysis software is an often used methodology for these purposes. More  
44 advanced techniques such as fluorescence, scanning electron,  
45 transmission electron, confocal laser scanning and atomic force  
46 microscopy are also part of the toolset answering to the need for detailed  
47 imaging.

48 \* Fast, non-destructive visualization in three dimensions with high  
49 resolution combined with a broad field of view is sought-after, especially in  
50 combination with flexible software.

51 \* A highly advanced supplement to the existing techniques, namely X-ray  
52 sub-micron tomography, meets these requirements. It enables the  
53 researcher to visualize the material with a voxel size approaching  $< 1 \mu\text{m}$   
54 for small samples ( $< 1 \text{ mm}$ ). Furthermore, with tailor-made processing  
55 software quantitative data about the wood in two and three dimensions  
56 can be obtained. Examples of visualization and analysis of four wood  
57 species are given in this paper, focusing on the opportunities of  
58 tomography at micron and sub-micron resolution.

59 \* X-ray computed tomography offers many possibilities for material  
60 research in general and wood science in specific, as a qualitative as well  
61 as a quantitative technique.

62

## 1. Introduction

Wood identification as well as quantification of anatomical features is important for many disciplines such as tree physiology (Fonti et al., 2007), wood technology (Makinen et al., 2008), archaeology (Philippe and Bamford, 2008), forensics (Coyle et al., 2001), etc. Identification relies on the macroscopic appearance and the characteristics revealed under a microscope. Mainly, examining axial, tangential and radial microtome sections is necessary for correct determination. Semi-automated image analysis of these sections leads to quantitative data such as porosity, fibre length, vessel diameter, cell wall thickness etc. The conventional approach consists of a microtome, a light microscope with a camera mounted on top and image analysis software. Modern techniques can assist in determination and characterization of wood species: SEM (Scanning Electron Microscopy), TEM (Transmission Electron Microscopy), AFM (Atomic Force Microscopy), CSLM (Confocal Scanning Laser Microscopy) etc. Yet most of the time, obtaining quantitative information is labour- and time intensive. In addition to aforementioned techniques, X-ray tomography is explored in this paper as a tool for detailed anatomical research. It is a technique used in several research disciplines such as medicine (Fu and Kuduvalli, 2008), soil science (Taina et al., 2008), hydrology (Wildenschild et al., 2002), entomology (Fuchs et al., 2004), plant physiology (Lee and Kim, 2008) and material science (Cnudde and Jacobs, 2004) to name only a few. Even in wood science, its possibilities are employed. In its two dimensional form, X-ray analysis is already used for densitometry (Knapic et al., 2007; Macchioni et al., 2007; Tomazello et al., 2008). X-ray computed tomography in three dimensions is utilized for the analysis of low-density fibreboard under compression (Badel et al., 2008), study of wood-plastic composites (Wang et al., 2007), detection of organosilicon compounds (De Vetter et al., 2006), microstructure analysis of spruce wood (Trtik et al., 2007) and quantitative wood anatomy (Steppe et al., 2004).

The purpose of this article is to illustrate the power of X-ray computed tomography as a tool for both descriptive and quantitative wood identification and anatomy to resolve details on three-dimensional reconstructions with near sub-micron scale without destruction or labour-intensive sample preparation. This non-destructiveness has the advantage to visualize the object's original structure, without cell damage or artefacts during sample preparation. What is more, the flexible set-up allows scanning of objects of diverse dimensions with a sufficient field of view resulting in large high detailed volumes. As such, the sample can be examined in all possible directions, making fast evaluation possible. Parallax effects as explained by Park and Telewski (1993) cause no problems and any manipulation of the virtual object is possible. The technique is illustrated for four wood species using several self-explanatory images and calculations of cell wall thickness and cell lumen

109 size on 2D slices with standard MATLAB® algorithms. To highlight the  
110 possibility of 3D quantitative wood anatomy, a subvolume of a data stack  
111 is processed. Special software (Morpho+; Vlassenbroeck et al., 2007) for  
112 handling of large datasets is demonstrated as well.

113

## 114 **2. Materials and methods**

115

116 The four wood species used for X-ray analysis are Scots pine (*Pinus*  
117 *silvestris* L. - earlywood and latewood), beech (*Fagus sylvatica* L.),  
118 movingui (*Disthemonanthus benthamianus* Baill.) and afzelia (*Afzelia*  
119 *bipindensis* Harms). These species represent hard- and softwood as well  
120 as temperate and tropical wood species. Pine sapwood and beech are  
121 often used in European standards whereas movingui and afzelia are  
122 durable tropical species on the market (e.g. in Belgium). Five samples, two  
123 for pine (early- and latewood) and one per other wood species, were  
124 prepared by slicing a thin wood section of a larger block and subdividing it  
125 with a microtome or scalpel in needle-shaped specimens (Fig. 1).

126

127

Fig. 1.

128

129 The tip of this needle-shaped wood sample, measuring approximately one  
130 mm<sup>3</sup> was scanned using the X-ray equipment built at the Centre for X-ray  
131 Tomography at Ghent University (UGCT, <http://www.ugct.ugent.be>). This  
132 is a state-of-the-art scanner (Masschaele et al., 2007), highly flexible, with  
133 in-house developed software for scanner control, sample reconstruction,  
134 analysis and visualization. The X-ray source, a nano-focus tube, can reach  
135 a focal spot size down to one μm. All samples were scanned at an  
136 average voltage of 50 kV and a current of 40 μA with a total scan time of  
137 approximately 2 hours. A rotation step size of 0.36° was used.  
138 Reconstruction took 20 min with Octopus, a server/client tomography  
139 reconstruction package for parallel and cone beam geometry  
140 (Vlassenbroeck et al., 2007). With the described set-up submicron  
141 resolution can be reached, resulting in scans with voxels sizing  
142 approximately 0.7 x 0.7 x 0.7 μm. The small voxel size gave a clear view  
143 on anatomical features. Subvolumes of these reconstructed slices were  
144 further manipulated with MATLAB® and Morpho+ (Vlassenbroeck et al.,  
145 2007). First, the slices were pre-processed aiming at noise removal and  
146 image enhancement. This included histogram equalization to transform  
147 the values of the greyscale images such that contrast was improved.  
148 Subsequently the images were binarized using the topological derivative  
149 of Larrabide (2008). Finally, slices were despeckled by removal of small  
150 isolated pixel islands. For the pine early- and latewood specimen, better  
151 results were obtained when images were denoised using the non-linear  
152 diffusion technique as outlined by D’Almeida (non-linear diffusion toolbox  
153 by Frederico D’Almeida). Subsequently, once denoised images were  
154 available, wood parameters such as cell wall thickness and cell lumen size

155 could be calculated on 2D slices and labelling of a subvolume of pine (Van  
 156 den Bulcke et al., 2008) could be performed in three dimensions. Cell  
 157 lumen sizes were determined via marker-based segmentation. This  
 158 procedure starts with determination of the local maxima of the distance  
 159 transform of the image, as such representing the centres of the cell  
 160 lumens. Application of the watershed algorithm with these local maxima as  
 161 markers correctly separated cells formerly connected though open pits. In  
 162 fact, this is an automatic version of the technique described in Reme and  
 163 Helle (2002) for pit removal. Manual editing was necessary to remove ray  
 164 cells from analysis and to undo incorrect segmentation, but analysis is  
 165 quite fast, naturally depending on the quality of segmentation. Calculation  
 166 of cell wall thickness was accomplished by using the distance transform of  
 167 the skeletonised image. The cell wall thickness (CW) then equals (1):  
 168

$$169 \quad CW = \frac{2 \times r \times \sum_{i=1}^m \sum_{j=1}^p (skel(i, j) \times dist(i, j))}{\sum_{i=1}^m \sum_{j=1}^p skel(i, j)} \quad (1)$$

170

171 with  $r$  = resolution ( $\mu\text{m}$ )  
 172  $skel$  = skeletonised cell walls  
 173  $dist$  = distance transformed cell walls  
 174  $i, j$  = row and column indices  
 175  $m, p$  = row and column size of matrix  
 176

177 In addition, to exemplify the practical use of X-ray computed tomography  
 178 in wood research, six pine latewood volumes, sampled from pith to bark,  
 179 were scanned. A modified bronnikov algorithm (Boone et al., 2009) was  
 180 employed for phase-contrast imaging. Figure 2 shows a slice through one  
 181 of the two scanned stacks consisting of three of samples separated by an  
 182 adhesive tape. The voxel size was 1.68  $\mu\text{m}$  and samples measured  
 183 approximately 1.6 x 1.8 x 1.1 mm.  
 184

185 Fig. 2.

186  
 187 For correct analysis, rotation of the samples was obligatory. Once rotated,  
 188 preprocessing included smoothing, noise removal and automated  
 189 greyscale thresholding. Analysis of several 2D sections per sample  
 190 resulted in mean values for cell perimeter and cell wall thickness and a  
 191 profile in function of age.

192 All images were rendered with VGStudio MAX<sup>®</sup>, MATLAB<sup>®</sup>, Octopus 3D  
 193 Viewer and Drishti (Limaye, 2006).  
 194

### 195 **3. Results and discussion**

196

197 For each wood species, several images will illustrate the anatomy. A 3D  
198 reconstruction gives an overview of the scan, cross-sectional views in  
199 axial, radial and tangential direction are given similar to conventional  
200 cross-sectional views by Wagenführ and Schreiber (1989), IAWA list of  
201 microscopic features for hardwood identification (IAWA Committee et al.,  
202 1989), Schweingruber (1990), IAWA list of microscopic features for  
203 softwood identification (IAWA Committee et al., 2004) and Wagenführ  
204 (2007). Characteristics of the wood are calculated on 2D sections and a  
205 3D subvolume is used for 3D analysis. Finally, the brief study of six pine  
206 latewood samples further exemplifies the practical use of X-ray  
207 tomography in wood research.

208

### 209 **3.1. Microscopic features**

210

211 Below follows an overview of the characteristics of the wood species  
212 under study.

213

214 *Pinus silvestris* L.

215

216 Scots pine, member of the Pinaceae family, is characterized by its  
217 homogeneous anatomy with tracheids as the main structural element and  
218 with a minor share of resin channels. Early- (EW) and latewood (LW) are  
219 clearly different in tracheid wall thickness and lumen size. Pitting of radial  
220 walls of tracheids is predominantly uniseriate. Wood rays are  
221 heterocellular, composed of ray parenchyma and ray tracheids with  
222 dentate thickenings and small pits. Cross-field pitting is fenestriform, on  
223 average one pit per cross-field. These microscopic features can be  
224 visualized on 3D reconstructions of pine given in Fig. 3 and several views  
225 through the volume.

226

227 Fig. 3.

228

229 *Fagus sylvatica* L.

230

231 Beech, member of the Fagaceae family, is a temperate hardwood species  
232 with a typical diffuse porous structure. The vessels are scattered and only  
233 reach small diameters. Wood rays can be subdivided in large and small  
234 individuals. Fibres have a relatively small lumen and a moderate thick wall.  
235 Vessel ray pitting is horizontal and have much reduced borders  
236 (predominantly scalariform). The compilation of images in Fig. 4 illustrates  
237 several of these characteristics.

238

239 Fig. 4.

240

241 *Disthemonanthus benthamianus* Baill.

242  
243 Movingui, member of the Leguminosae-Caesalpinioideae family, is a  
244 diffuse-porous tropical hardwood, with little but large vessels and fibres.  
245 Parenchyma is apotracheal-terminal or paratracheal-aliform.  
246 Heterogeneous wood rays are small and not very high. The presence of  
247 silicon in heartwood is not unusual. Fig. 5 illustrates the different  
248 anatomical aspects of movingui.

249  
250 Fig. 5.

251  
252 *Afzelia bipindensis* Harms

253  
254 *Afzelia*, also a member of the Leguminosae-Caesalpinioideae family, is a  
255 diffuse-porous tropical hardwood, with little but large vessels and thick  
256 fibres. Parenchyma is paratracheal aliform. Wood rays are small and not  
257 very high. Vessel perforation is simple. Crystals are abundantly present.  
258 The rendered volumes in Fig. 6 exemplify the wood anatomy.

259  
260 Fig. 6.

### 261 262 **3.2. Quantitative analysis**

263  
264 Image processing of large anisotropic volumes is a difficult task. Yet, wood  
265 consists of a 3D structure that can be described effectively with 2D  
266 sections. Therefore, for the determination of parameters such as cell  
267 (lumen) size and cell wall thickness, a 2D section is sufficient. The  
268 procedure is very straightforward once a noise-free image is obtained.  
269 Pre-processing included selection of the tissue of interest, histogram  
270 equalization, standard noise filtering and image binarization. As an  
271 example, Fig. 7 illustrates the difference between the original images with  
272 noise, the noise-free (MATLAB®) and segmented (Morpho+) images for  
273 the four wood species. The segmented image can be used for measuring  
274 cell properties; in fact, the segmented images in Figure 6a are colour-  
275 coded according to their lumen size.

276  
277 Fig. 7.

278  
279 Via marker-based watershed image segmentation cell lumen size was  
280 determined. Cell lumen size frequencies are given in the line plots in Fig. 8  
281 for the four wood species. The vessel sizes of *afzelia* and *movingui* are not  
282 displayed because of their large size and low frequency. It should be  
283 mentioned that, considering the natural variability of wood anatomy, these  
284 results are not representative of the four species.

285  
286 Fig. 8.

287

288 The difference in lumen size between early- and latewood tracheids is  
289 clear. Larger structures such as rays were labelled as well and manually  
290 removed from the analysis, but could be filtered (semi-)automatically using  
291 shape descriptors, e.g. by their elongated form. Dimensions can be used  
292 to split up vessels and fibres. It is clear that by proper demarcation of the  
293 different zones, the different tissue sizes can be determined. Once such a  
294 segmented and labelled dataset is available, calculations of a whole set of  
295 properties is straightforward. Cell wall thickness is calculated from these  
296 segmented images by skeletonization (Fig. 9). Results for pine are in  
297 agreement with the data in literature (Reme and Helle, 2002) while for the  
298 other species the reader is referred to Wagenführ and Schreiber (1989)  
299 and Wagenführ (2007).

300

301 Fig. 9.

302

303 As an example of 3D analysis performed in MATLAB®, the pine  
304 earlywood data stack is used. Optimal preprocessing of the stack of the  
305 original 2D sections included histogram equalization, noise removal by  
306 nonlinear image diffusion and image binarization using the topological  
307 derivative. The resulting noise-free, segmented subvolume is given in Fig.  
308 10a. Figure 10b and 10c show the limits of resolution by displaying a three  
309 dimensional rendering and a 2D slice of pitting.

310

311 Fig. 10.

312

313 Three-dimensional reconstruction of a reduced region of interest based on  
314 watershed segmentation of the noise-free volume gives a view on the  
315 labelling of the different colour-shuffled tracheid lumens. The original  
316 binarized cell wall is visible as the greyish substance in-between in Figure  
317 11a. This labelled volume can serve as the basis for calculation of length  
318 and shape of single elements. The limits of resolution permit to visualize  
319 individual pits as illustrated by Figure 11b. If 3D cell characteristics are  
320 desired, subtracting the skeletonised cell walls from the cell wall volume  
321 leads to the separated structures for volumetric analysis. However,  
322 whereas 2D analysis is fast, easy to correct and accurate 3D analysis of  
323 large volumes is much more difficult. Especially for hardwood species  
324 such analysis will pose problems and should be performed on isolated  
325 anatomical regions.

326

### 327 **3.3 Analysis from pith to bark**

328

329 A pith to bark analysis was performed for six pine latewood samples.  
330 Figure 11 illustrates the rendered volumes and the results of cell wall  
331 thickness and total cell perimeter measurements. These data are roughly  
332 in agreement with the data presented by Reme and Helle (2002).



333 Obviously, juvenile wood has thinner walls and smaller cells in contrast  
334 with mature wood. It should be stressed that these data are not an in-  
335 depth study of the changing latewood characteristics of Scots pine yet a  
336 proof of concept of the use of the X-ray computed modality presented in  
337 this paper.  
338

339 Fig. 11.

## 341 **4. Conclusions**

342  
343 X-ray sub-micron tomography has been shown here to be a powerful  
344 image acquisition technique for wood research. The level of detail suffices  
345 for descriptive and quantitative anatomical analysis as exemplified in this  
346 paper. Very small samples can be scanned at very high resolution, making  
347 it appropriate for forensics and analysis of cultural heritage. Its non-  
348 destructiveness is an advantage when dealing with valuable material  
349 compared to classical methods, entailing the absence of preparation  
350 artefacts as well. Furthermore, volume mosaicing will enable the  
351 reconstruction of larger samples at a high level of detail, only limited by  
352 data handling and storage. In addition, a factor not to be neglected is the  
353 educational value of 3D images, which could complete the online  
354 databases such as InsideWood (<http://insidewood.lib.ncsu.edu/search>)  
355 and wood anatomy of Central European species  
356 (<http://www.wsl.ch/land/products/dendro>). At last, once the substrate is  
357 virtualized, all kinds of manipulation are feasible. The X-ray sub-micron  
358 tomography equipment presented in this paper will be a valuable tool in  
359 material and life sciences in general.  
360

## 361 **Acknowledgements**

362  
363 The authors owe their gratitude to Frederico D'Almeida for the non-linear  
364 diffusion toolbox, Ignacio Larrabide for the topological image segmentation  
365 algorithm, Jelle Vlassenbroeck for help with Morpho+ and Yoni De Witte  
366 for help with the Octopus 3D Viewer. Furthermore, the authors express  
367 their gratitude to the anonymous reviewers for their contribution. Finally,  
368 the authors wish to thank the Fund for Scientific Research-Flanders  
369 (Belgium) for the postdoctoral funding granted to the first author.  
370

## 371 **References**

372  
373 Badel E., Delisee C. and Lux J., 2008. 3D structural characterisation,  
374 deformation measurements and assessment of low-density wood  
375 fibreboard under compression: the use of x-ray microtomography.  
376 Compos. Sci. Technol. 68: 1654-1663.  
377

378 Boone M., De Witte Y., Dierick M., Van den Bulcke J., Vlassenbroeck J.  
379 and Van Hoorebeke L. (2009). Practical use of the Modified Bronnikov  
380 Algorithm in micro-CT. Nucl. Instrum. Methods Phys. Res. Sect. B: Beam  
381 Interact. Mater. At. accepted.  
382  
383 Cnudde V. and Jacobs P.J.S., 2004. Monitoring of weathering and  
384 conservation of building materials through non-destructive X-ray computed  
385 microtomography. Environ. Geol. 46: 477-485.  
386  
387 Coyle H.M., Ladd C., Palmbach T. and Lee H.C., 2001. The green  
388 revolution: Botanical contributions to forensics and drug enforcement.  
389 Croat. Med. J. 42: 340-345.  
390  
391 De Vetter L., Cnudde V., Masschaele B., Jacobs P.J.S. and Van Acker J.,  
392 2006. Detection and distribution analysis of organosilicon compounds in  
393 wood by means of SEM-EDX and micro-CT. Mater. Char. 56: 39-48.  
394  
395 Fonti P., Solomonoff N. and Garcia-Gonzalez I., 2007. Earlywood vessels  
396 of *Castanea sativa* record temperature before their formation. New Phytol.  
397 173: 562-570.  
398  
399 Fu D.S. and Kuduvalli G., 2008. A fast, accurate, and automatic 2D-3D  
400 image registration for image-guided cranial radiosurgery. Med. Phys. 35:  
401 2180-2194.  
402  
403 Fuchs A., Schreyer A., Feuerbach S. and Korb J., 2004. A new technique  
404 for termite monitoring using computer tomography and endoscopy. Int. J.  
405 Pest Manage. 50: 63-66.  
406  
407 IAWA Committee, Richter H.G., Grosser D., Heinz I. and Gasson P.E.,  
408 2004. IAWA list of microscopic features for softwood identification. IAWA  
409 J. 25: 1-70.  
410  
411 IAWA Committee, Wheeler E.A., Baas P. and Gasson P.E., 1989. IAWA  
412 list of microscopic features for hardwood identification. IAWA Bull. 10: 219-  
413 332.  
414  
415 Knapic S., Louzada J.L., Leal S. and Pereira H., 2007. Radial variation of  
416 wood density components and ring width in cork oak trees. Ann. For. Sci.  
417 64: 211-218.  
418  
419 Larrabide I., Feijóo R.A., Novotny A.A. and Taroco E.A., 2008. Topological  
420 derivative: A tool for image processing. Comput. Struct. 86: 1386-1403.  
421

422 Lee S.J. and Kim Y., 2008. In vivo visualization of the water-refilling  
423 process in xylem vessels using X-ray micro-imaging. *Ann. Bot.* 101: 595-  
424 602.

425

426 Limaye A., 2006. *Drishti - Volume Exploration and Presentation Tool.*  
427 *Visualization Conference, Baltimore, USA.*

428

429 Macchioni N., Palanti S., Rozenberg P., 2007. Measurements of fungal  
430 wood decay on Scots pine and beech by means of X-ray  
431 microdensitometry, *Wood Sci. Technol.* 41: 417-426.

432

433 Makinen H., Jyske T. and Saranaa P., 2008. Variation of tracheid length  
434 within annual rings of Scots pine and Norway spruce. *Holzforschung* 62:  
435 123-128.

436

437 Masschaele B.C., Cnudde V., Dierick M., Jacobs P., Van Hoorebeke L.,  
438 Vlassenbroeck J., 2007. UGCT: new X-ray radiography and tomography  
439 facility, *Nucl. Instrum. Methods Phys. Res. Sect. A: Accel. Spectrom.*  
440 *Detect. Assoc. Equip.* 580: 266-269.

441

442 Park W.-K., Telewski F.W., 1993. Measuring maximum latewood density  
443 by image analysis at the cellular level. *Wood Fiber Sci.* 25: 326-332.

444

445 Philippe M. and Bamford M.K., 2008. A key to morphogenera used for  
446 Mesozoic conifer-like woods. *Rev. Palaeobot. Palynol.* 148: 184-207.

447

448 Reme P.A., Helle T., 2002. Assessment of transverse dimensions of wood  
449 tracheids using SEM and image analysis, *Holz Als Roh-und Werkst.* 60:  
450 277-282.

451

452 Schweingruber F.H., 1990. *Anatomy of European woods.* Paul Haupt  
453 Berne and Stuttgart Publishers, Stuttgart.

454

455 Steppe K., Cnudde V., Girard C., Lemeur R., Cnudde J.P. and Jacobs P.,  
456 2004. Use of X-ray computed microtomography for non-invasive  
457 determination of wood anatomical characteristics. *J. Struct. Biol.* 148: 11-  
458 21.

459

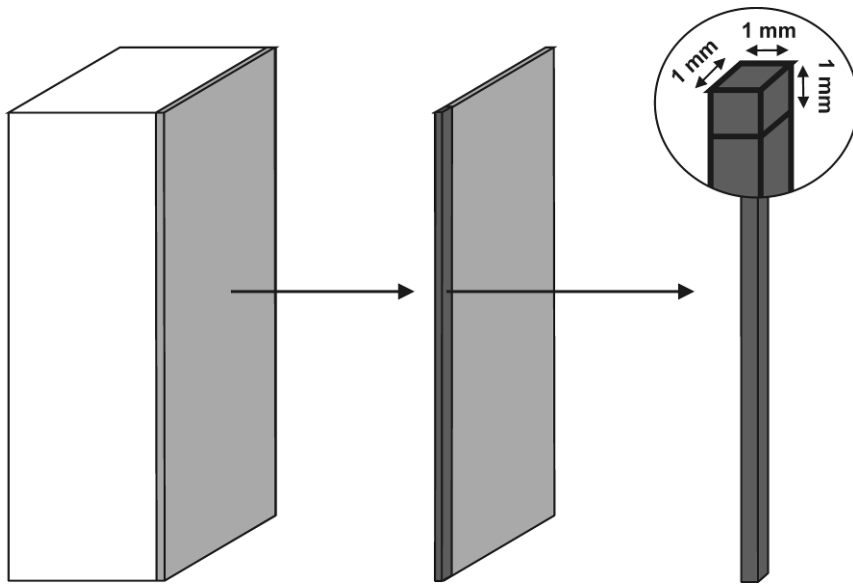
460 Taina I.A., Heck R.J. and Elliot T.R., 2008. Application of X-ray computed  
461 tomography to soil science: A literature review. *Can. J. Soil Sci.* 88: 1-20.

462

463 Tomazello M., Brazolin S., Chagas M.P., Oliveira J.T.S., Ballarin A.W.,  
464 Benjamin C.A., 2008. Application of X-ray technique in nondestructive  
465 evaluation of eucalypt wood, *Maderas-Cienc. Tecnol.* 10, 139-149.

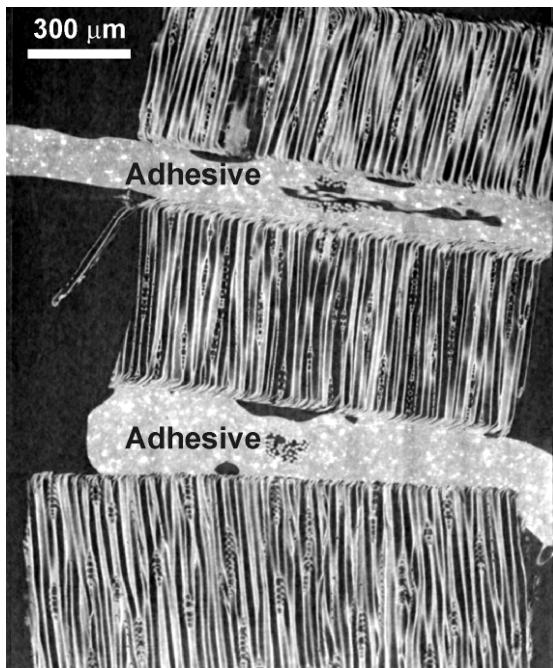
466

467 Trtik P., Dual J., Keunecke D., Mannes D., Niemz P., Stahli P., Kaestner  
468 A., Groso A. and Stampanoni M., 2007. 3D imaging of microstructure of  
469 spruce wood. *J. Struct. Biol.*: 159, 46-55.  
470  
471 Van den Bulcke J., Masschaele B., Dierick M., Van Acker J., Stevens M.  
472 and Van Hoorebeke L., 2008. Three-dimensional imaging and analysis of  
473 infested coated wood with X-ray submicron CT. *Int. Biodeterior.*  
474 *Biodegradation* 61: 278-286.  
475  
476 Vlassenbroeck J., Dierick M., Masschaele B., Cnudde V., Van Hoorebeke  
477 L. and Jacobs P., 2007. Software tools for quantification of X-ray  
478 microtomography at the UGCT. *Nucl. Instrum. Meth. Phys. Res.* 580: 442-  
479 445.  
480  
481 Wagenführ R., 2007. *Holzatlas*, Fachbuchverlag Leipzig, Leipzig.  
482  
483 Wagenführ R. and Schreiber C., 1989. *Holzatlas*, 3rd ed. VEB  
484 Fachbuchverlag Leipzig, Leipzig.  
485  
486 Wang Y., Muszynski L. and Simonsen J., 2007. Gold as an X-ray CT  
487 scanning contrast agent: Effect on the mechanical properties of wood  
488 plastic composites. *Holzforschung* 61: 723-730.  
489  
490 Wildenschild D., Hopmans J.W., Vaz C.M.P., Rivers M.L., Rikard D. and  
491 Christensen B.S.B., 2002. Using X-ray computed tomography in  
492 hydrology: systems, resolutions, and limitations. *J. Hydrol.* 267: 285-297.  
493  
494



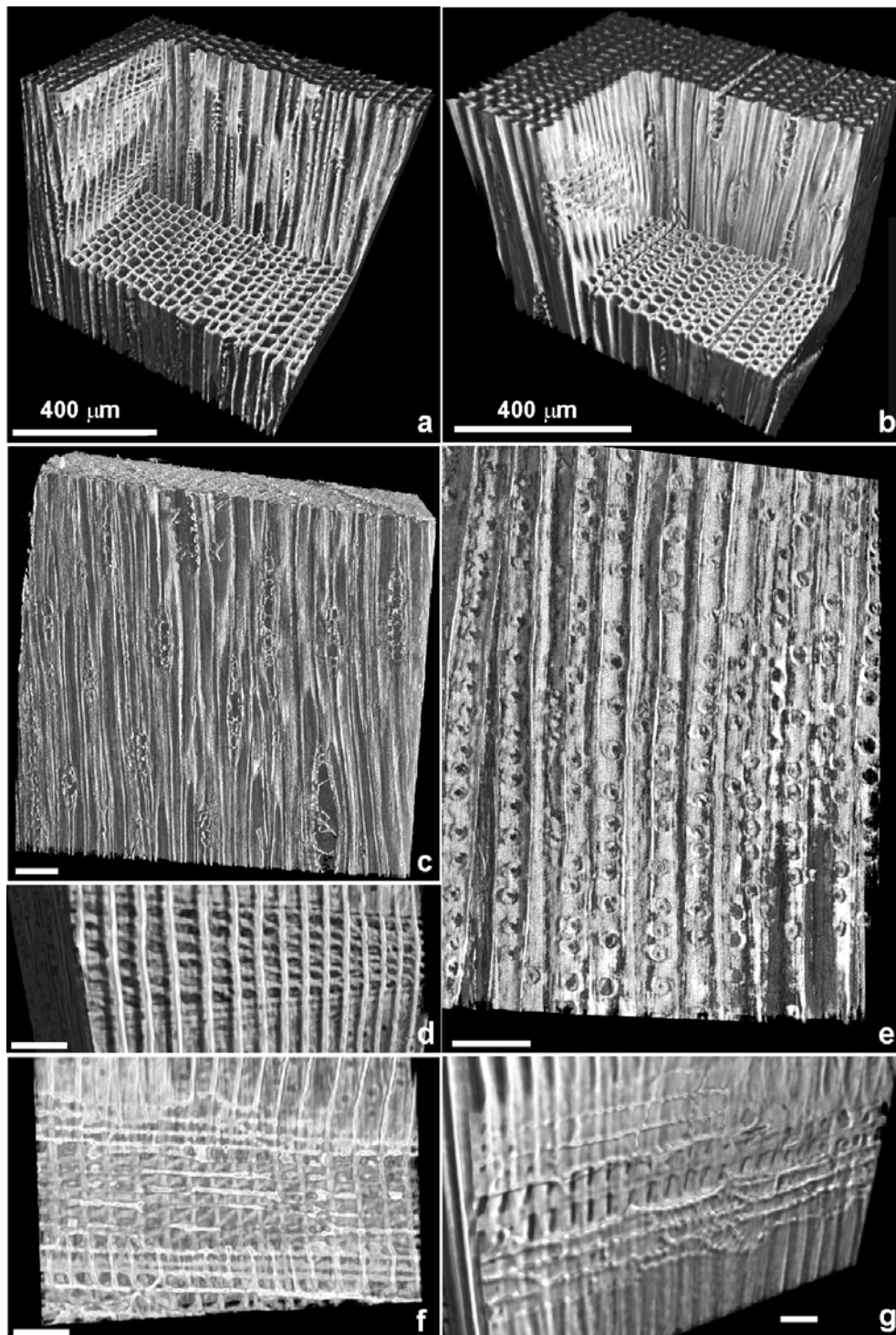
495  
496  
497  
498

Fig. 1. Sample preparation for X-ray scanning.



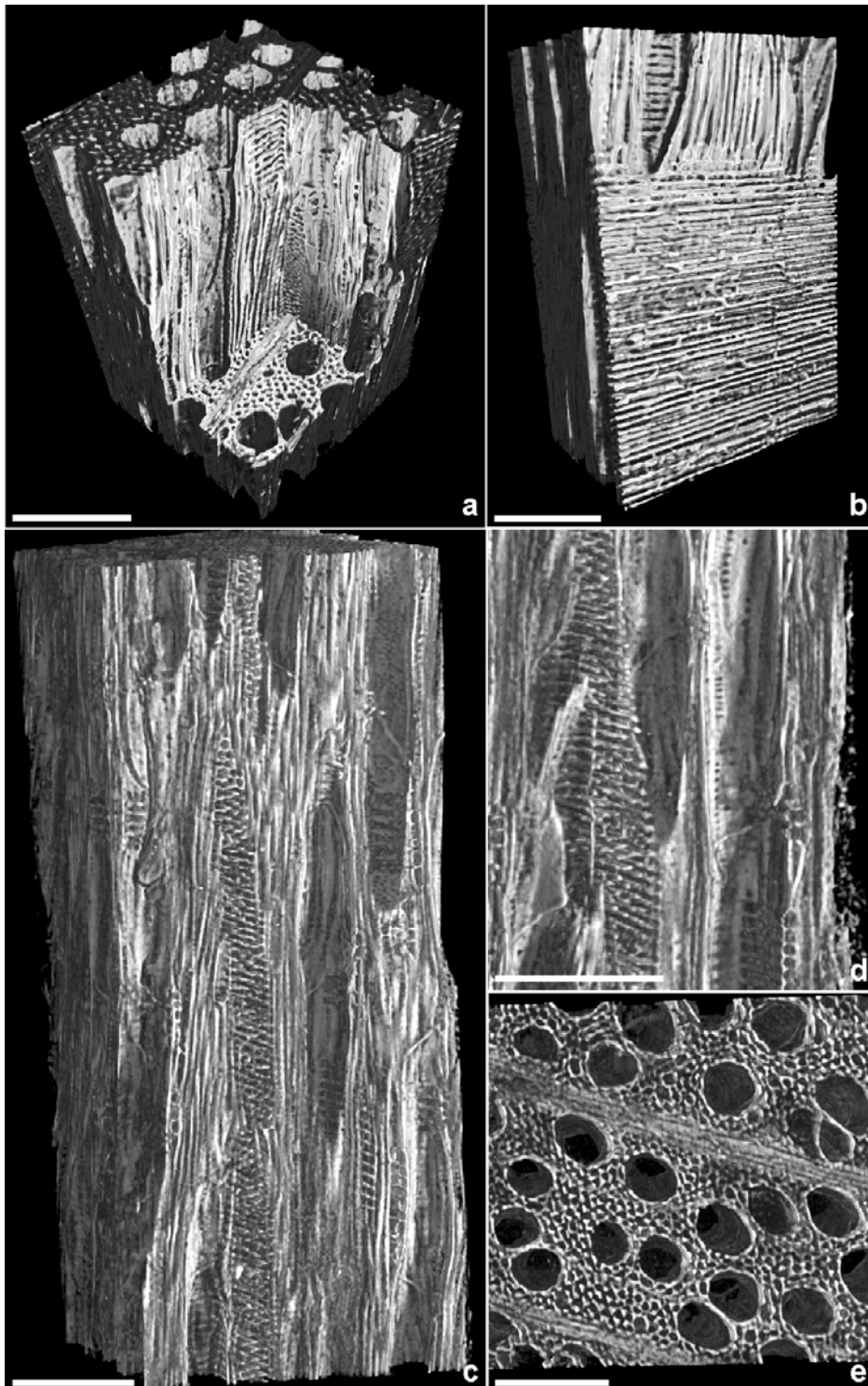
499  
500  
501  
502  
503

Fig. 2. Cross-sectional view through a stack of three pine latewood samples.



504  
 505  
 506  
 507  
 508  
 509  
 510  
 511

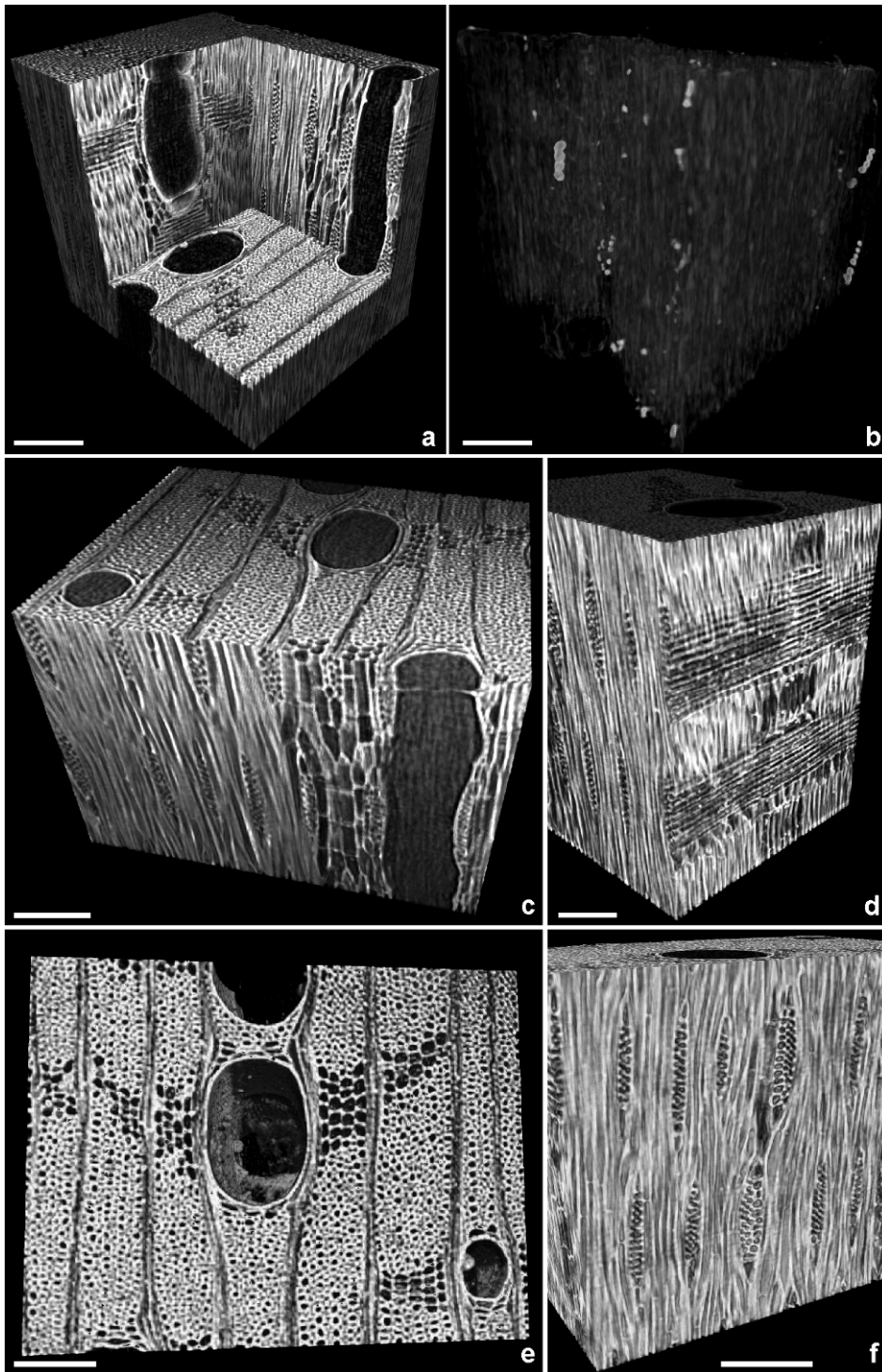
Fig. 3. Overview with cut out giving a clear view on the internal anatomy of *Pinus silvestris* L. (a) earlywood and (b) latewood; (c) rays in latewood with limited height; (d) fenestriform cross-field pitting; (e) uniseriate pitting of cell walls of tracheids; (f+g) dentation of cell walls adjacent to ray parenchyma. White bar = 100 μm.



512  
 513  
 514  
 515  
 516  
 517  
 518

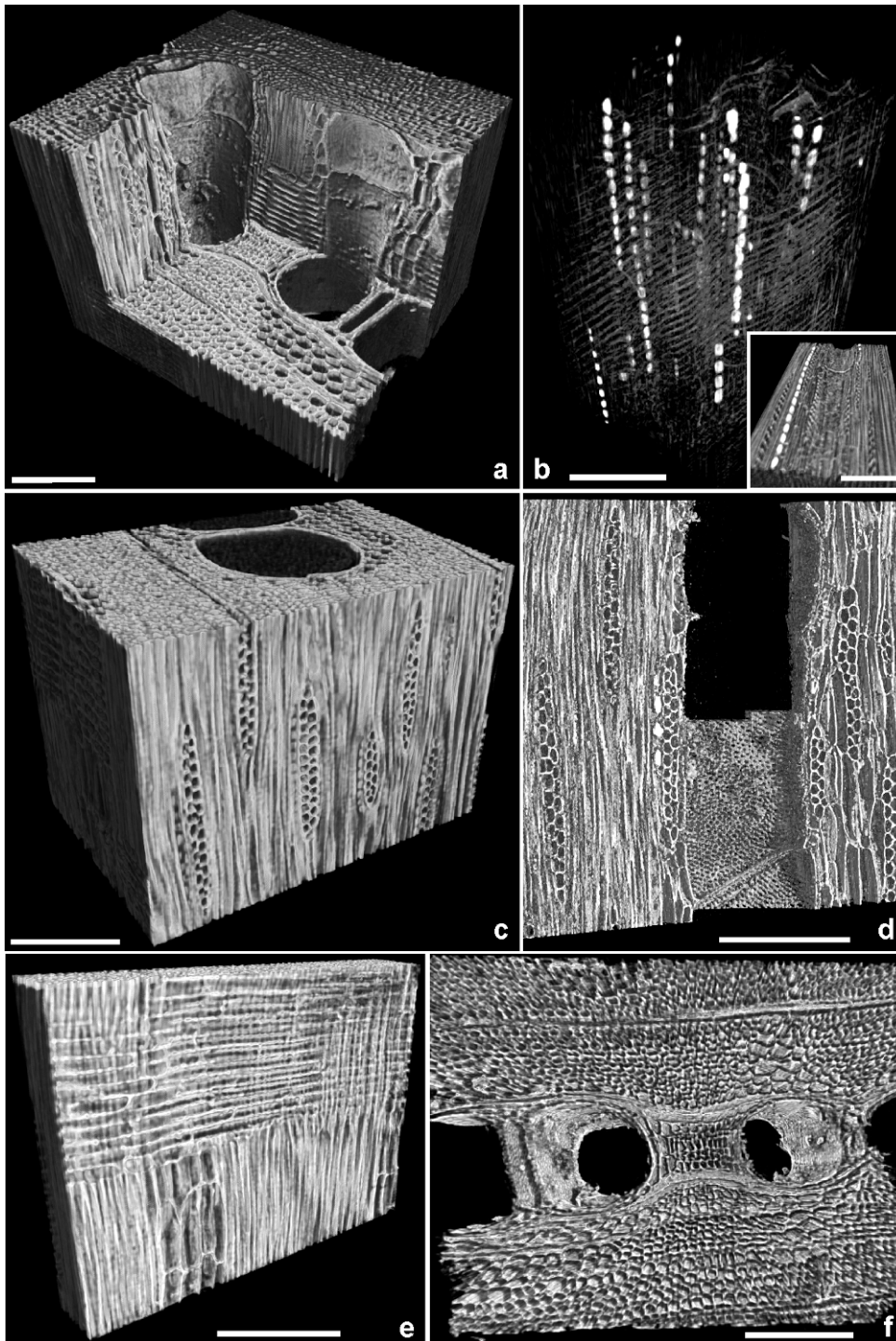
Fig. 4. Overview with cut out (a) giving a clear view on the internal anatomy of *Fagus sylvatica* L.; (b) rays and scalariform vessel-ray pitting; (c) large rays with several vessel cross-sections; (d) perforations of the vessel wall and view on the ray frame; (e) top view. White bar = 200  $\mu\text{m}$ .





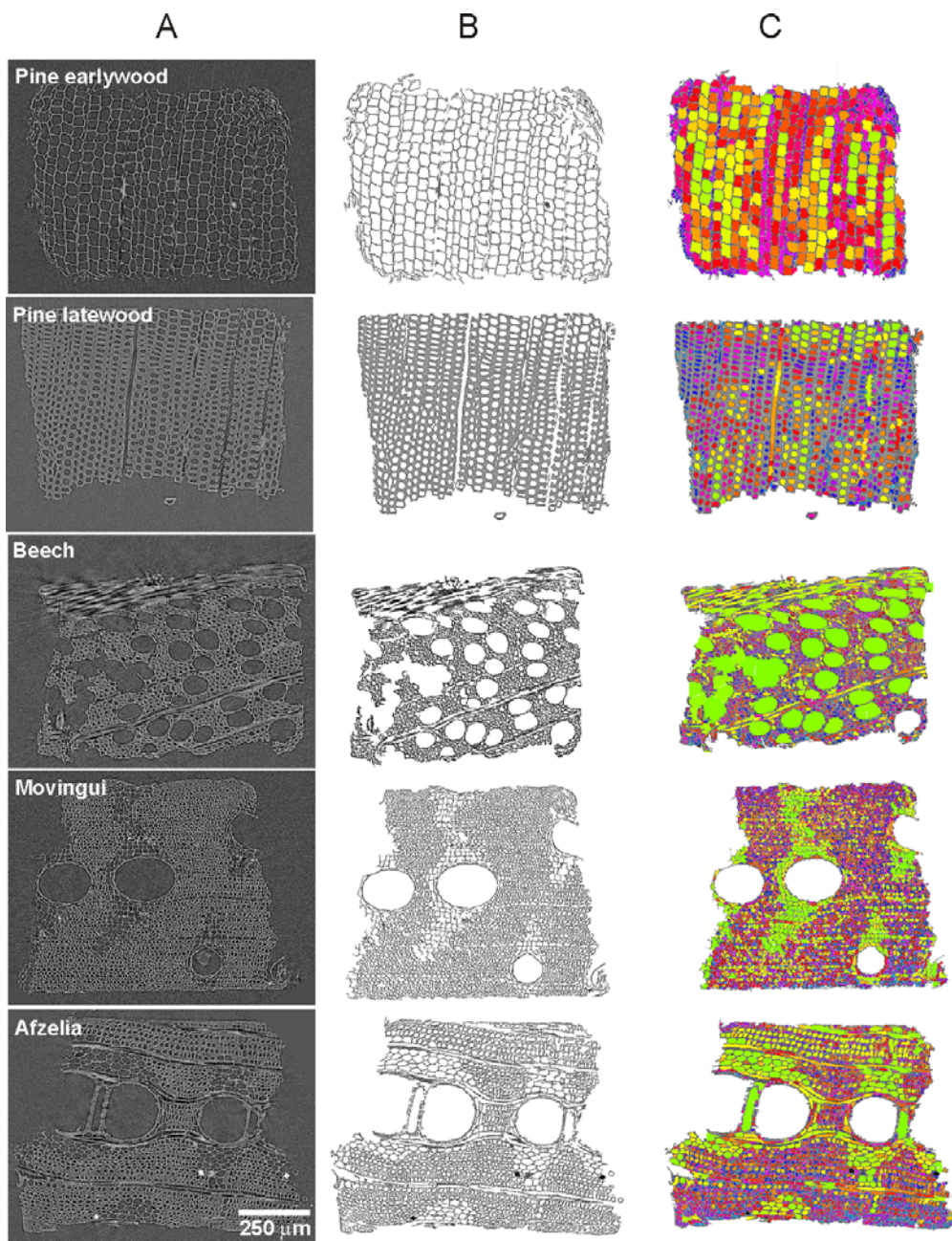
519  
 520  
 521  
 522  
 523  
 524  
 525  
 526

Fig. 5. Overview with cut out (a) giving a clear view on the internal anatomy of *Disthemonanthus benthamianus* Baill.; (b) prismatic crystals; (c) parenchyma, rays and slice through vessel; (d) longitudinal slice through rays; (e) top view; (f) tangential view on rays. White bar = 200  $\mu\text{m}$ .



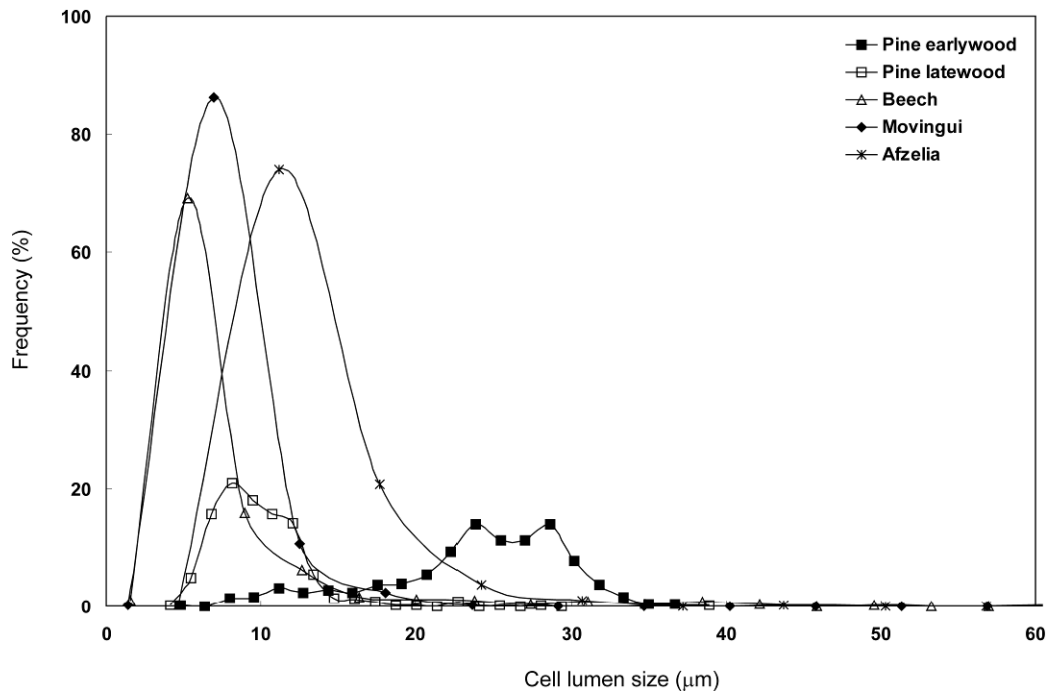
527  
 528  
 529  
 530  
 531  
 532  
 533

Fig. 6. Overview with cut out (a) giving a clear view on the internal anatomy of *Afzelia bipindensis* Harms; (b) prismatic crystals; (c) rays; (d) simple vessel perforation; (e) view through ray and parenchyma; (f) top view. White bar = 200  $\mu\text{m}$ .



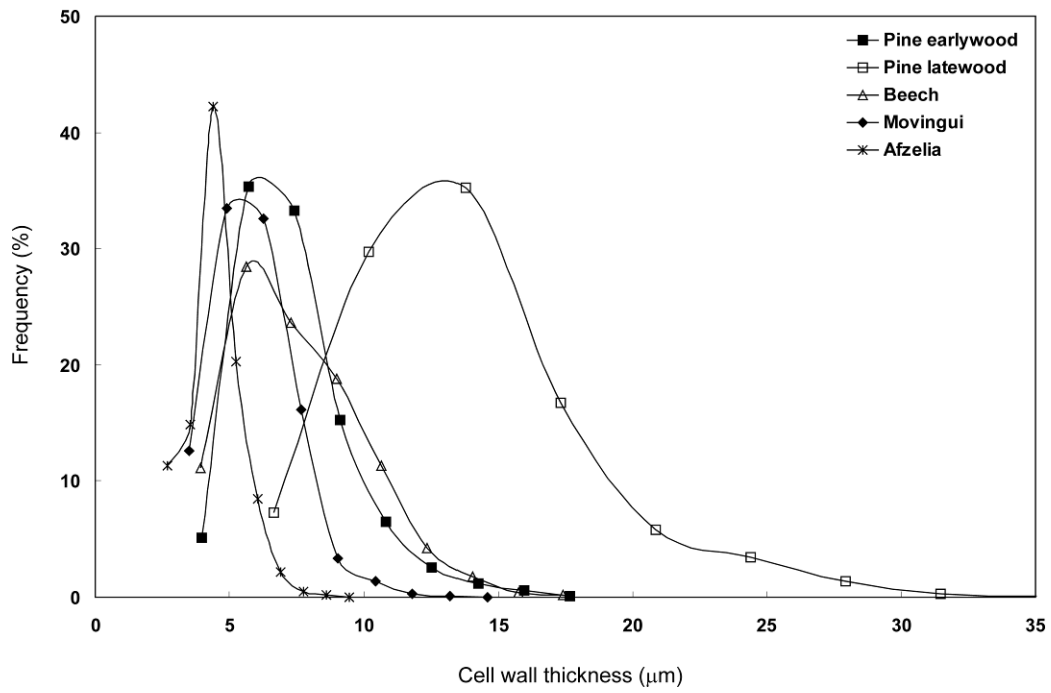
534  
535  
536  
537

Fig. 7. Original (A), noise-free (B) and segmented (C) images.



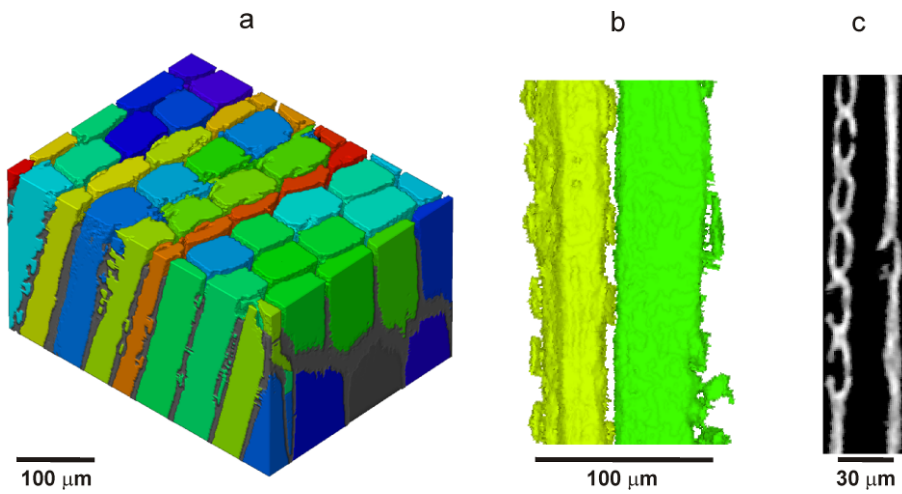
538  
 539  
 540  
 541  
 542  
 543  
 544

Fig. 8. Frequencies of the equivalent diameter of the cell lumen sizes for four wood species.



545  
 546  
 547  
 548

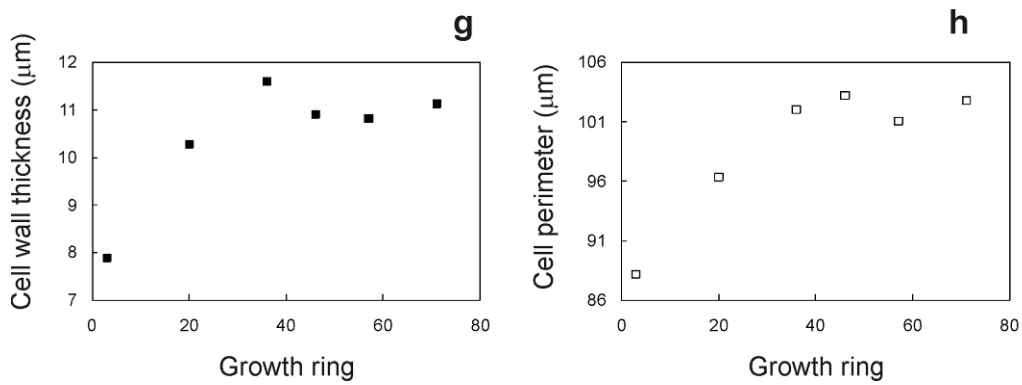
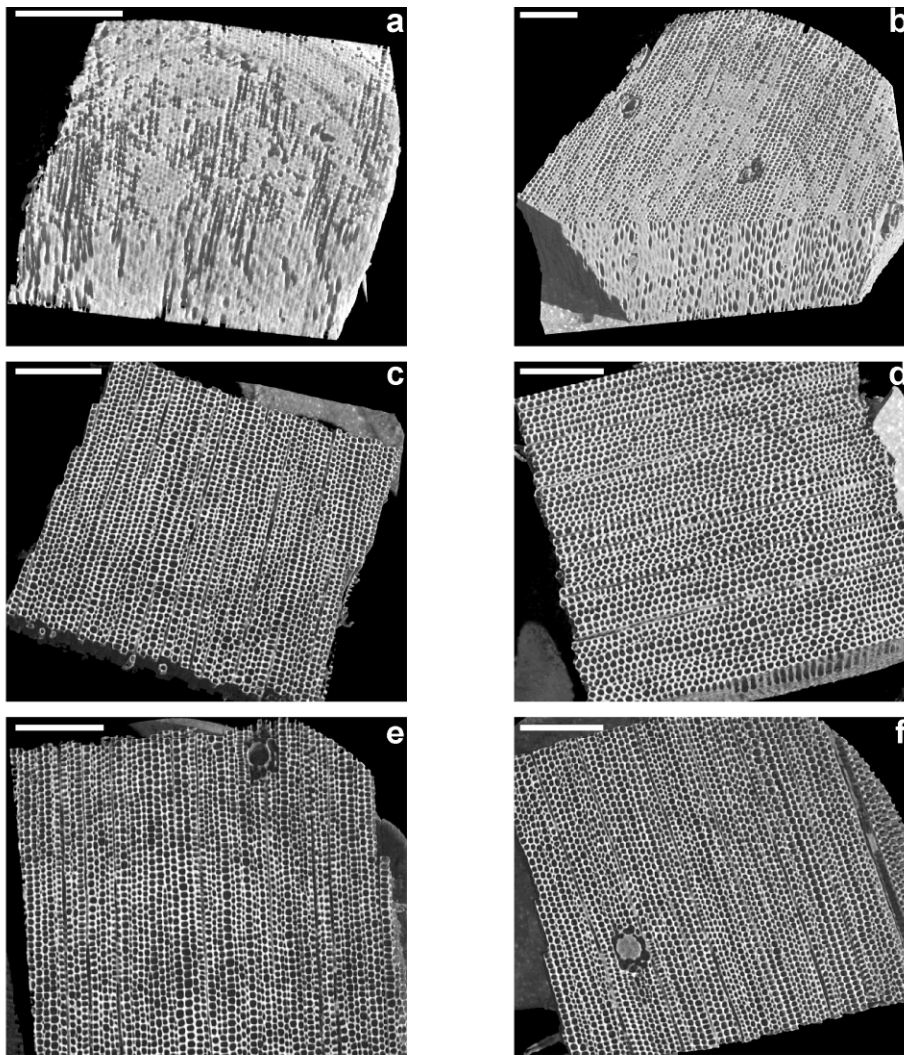
Fig. 9. Frequencies of cell wall thicknesses for four wood species.



549  
550  
551  
552  
553  
554  
555

Fig. 10. Labelled cell lumens of the noise-free pine earlywood sample with greyish cell wall (a), detailed rendering of pitting between two cells (b) and 2D slice as an example of the limits of resolution for pit visualization.





556  
557  
558  
559  
560  
561

Fig. 11. Six reconstructed pine latewood volumes sampled from pith to bark (a-f) and their cell wall thickness (g) and cell perimeter (h) in function of the growth ring they were sampled from. White bar = 400 μm.