

# Short and long term vision on improvements in bus transport

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# Introduction, outline

## Short and long term vision on improvements in bus transport: possibilities

### Short term:

*\*Any experiment with electric busses results in more knowledge:*

- electric drives,
- auxiliary equipment,
- brake energy recovery.

*\* City centers, touristic areas*

*\* Retrofit with single motor? But 2 or 4 motors is better.*

### Longer term = rest of presentation:

#### A) Technical possibilities

- 1) City Bus
- 2) Long distance bus-coach
- 3) High efficiency and low weight electric drives
- 4) All transport means should reduce weight.

#### B) Financial and social

#### C) Conclusion

## A) Technical possibilities

### 1) City bus, Battery Electric?

#### \* Problems

- Cost and **lifetime** of batteries,
- Battery Management System **BMS reliability**
- Human resources in Power electronics

Comment:

How many battery packs for 1million km?

#### \* Solutions to alleviate the battery problem:

- + **inductive** charging
- + **contact** charging
- plug charging is still possible in longer stops (night and at noon?)

#### \* Other solutions?

Conventional **IC engine on rear wheels**, but braking energy from inertia in a small flywheel, electric drive on **front wheels**.

Possibility of traction control on icy roads

# A) Technical possibilities

## 2) Long distance bus-coach

### \*Pure electric :

- Pure electric is not realistic for long distance

+ Battery-Electric with **range extender**?

For mixed use: short and long distance

### \* Improvement on actual (diesel) buses:

- Other fuels: kerosene, methanol, LPG, H<sub>2</sub>, CNG without methane leaks?

- Fuel additives:  
flame speed improvers: acetone, butanone, 0.1%  
cetane number improvers: alkyl nitrates,...

### \* Thermodynamic bottom cycle:

**Recover** electrical/mechanical energy **from exhaust**

+ Organic Rankine cycle (10-15%)  
- Steam cycle (10-15%)  
- Giant thermoelectric effect (<4%)

## A) Technical possibilities

### 2) Long distance bus-coach: auxiliaries

#### \*Generator:

Electricity about **1 euro/kWh** but poor efficiency now:

- Lundell alternator at 12V  
45-55%, at full load, 50-62% at partial.
- Lundell alternator at 24V: only 8% better
- Towards 48V?

#### \* Light

+ Led lamps for inside, outside, by preference  
> = **100lumen/watt** is possible.

- Filament lamps: 10 lumen/watt.
- CFL and low efficiency led: 40-70 lumen/watt

#### \* Air-co

+ On exhaust heat?

+ On PV panels at the roof?

Cooling without engine running?

At least ventilation  
= increase in comfort

## A) Technical possibilities

### 3) High efficiency and low weight electric drives

#### \*Electric Motor:

+ *Permanent magnet*  
High peak efficiency, above 95% , lowest weight, factor 1.3 constant power range.

+ *Switched reluctance* motor. max. 93% efficiency but flat, factor 4 constant power range.

- *Induction motor*  
Cheaper today, lower efficiency max 91%, factor 1.5 in constant power at peak load

Efficiencies only for comparison

#### \* Differential needed? -no-

- 4% loss in usual 90° differential.

+ Two electric motors and gear have lower weight  
Compared to 1 motor with differential and gear

#### \* 2 or 4 wheel drive?

*Four electric motors:*

+ Less current / motor

Better traction control on ice.

- More complex electronics.

## A) Technical possibilities

### 4) All transport means should reduce weight

#### \*3 Benefits

- *Lower energy for acceleration*  
(50% of city bus)  
constant power range.
- *Lower energy in rolling resistance.*  
Rolling resistance some 50% at high speed (coaches)
- *Lower power in hill climbing*  
Depending on the trajectory

#### \* Possibilities

- Now about 250kg/person.
- Ultra light vehicles can achieve (Elbev project) <100kg/person,  
Why not buses?

#### \*How?

- Chassis: lattice, alu, stainless steel...
- Flexible chassis?
- Integration of electric drives in suspension
- Skin: fiber reinforced polymer
- Challenge to reduce seat weight and maintain comfort
- Auxiliaries

## B) Financial and social aspects

### Financial

#### \*Investment

All proposed technical solutions needs investing in research and production before fuel saving can be achieved

#### \* Where?

Battery buses, first in the cities centers and touristic areas

#### \*Who?

- Cities:  
Exploitation/authorities: mainly cities for Battery Electric.
- Long distance  
Exploitation/regulations: General improvements in weight and auxiliaries:
- OEM manufacturers for component development.  
Who finances them?



## B) Financial and social aspects

### Social

#### \*People

People may want more entertainment and features such as WIFI.  
= rather independent on the kind of drive system.

*Fuel savings are needed for investments, so not really cheaper*

#### \* Society

+ Clean air:  
Diseases  
Monuments

#### \*Exploitation

+ Cleaner image.  
+ Lower gravity point with batteries.  
+ More quiet operation at low speed, lower noise in the street

## C) Conclusion

- ✓ A lot of technical improvements are possible
- ✓ Research and developments and testing needed
- ✓ Most of improvements need first investments: Who?

Who benefits:

- society with clean air
- fuel/maintenance saving: exploitation
- minimal difference for the user.

It is too early for a clear return on investment without risk

## C) Conclusion

*Thanks for your attention*



Accutram 1899-1904 used in  
Gent, Belgium, photo Lammerstraat  
[http://www.sosseteit.com/Over\\_dialect.html](http://www.sosseteit.com/Over_dialect.html)



Gyrobus 1955 used in  
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# References

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