





MODEL BASED DETERMINATION OF LINEAR GRADIENT QUALITY OF ATRP COPOLYMERS



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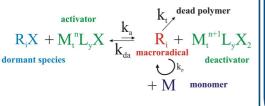
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Gradient evaluation

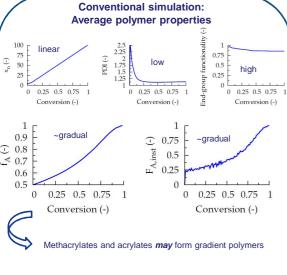
Atom transfer radical polymerization

Controlled radical polymerization (CRP) allows the synthesis of macromolecules with predetermined chain length, low polydispersity, end-group functionality and controlled topology. Radicals are temporarily deactivated by a mediating agent. In atom transfer radical polymerization (ATRP), this activation/deactivation process is catalyzed by a transition metal complex. Under ideal conditions, all polymer chains grow concurrently and termination reactions are suppressed.

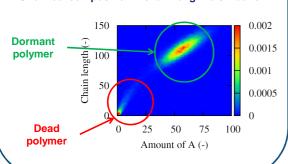


Linear gradient polymers

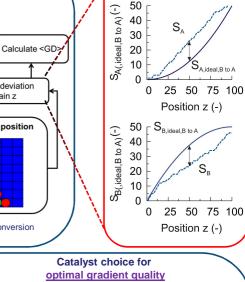
Linear gradient copolymers exhibit a gradual linear shift in the monomer composition from one chain end to the other:



Chemical composition - chain length distribution

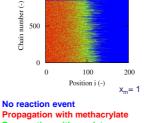


Kinetic Monte Carlo (kMC) simulation flow sheet End Calculate <GD> Select reaction event Calculate gradient deviation e.g. term. by recomb (AA) GD(z) per chain z Update reaction event history Update copolymer composition Dead Prop A ODeact B Prop B Act BX x_m= monomer conversion

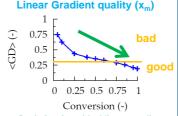


sample of the polymer product 1000

Detailed kMC simulation:

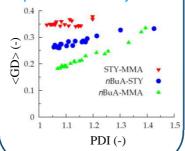


Propagation with methacrylate Propagation with acrylate

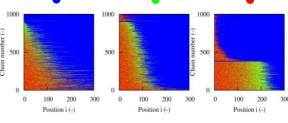


Deviation from ideal linear gradient decreases toward final conversion: relatively good linear gradient

Importance of reactivity ratios



0.5 $k_{a,chem,AX} (L \text{ mol}^{-1} \text{ s}^{-1})$ 10⁻² 10⁻¹ 10⁰ 10 10⁻³ 10⁻² 10⁻¹ 10⁰ 10 em,AX (L mol⁻¹ s⁻¹ k_{a,chem.AX} (L mol⁻¹ s



- Slow exchange => unwanted A and B dormant homopolymer Good exchange => optimal gradient
 - Fast exchange => too much dead homopolymer A

Conclusions

A new copolymer property, i.e. the linear gradient deviation (<GD>) is introduced and applied to ATRP. For <GD> values lower than 0.3 the linear gradient quality is good. For the ATRP of methacrylates and acrylates, batch ATRP conditions allow to prepare copolymers with a good linear gradient quality in case an appropriate ATRP catalyst is chosen. The developed methodology can be also applied to other controlled radical polymerization techniques such as nitroxide mediated polymerization and reversible addition-fragmentation chain transfer polymerization.

Acknowledgments

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