

Vervaeren Han <sup>a</sup>, Greet Ghekiere <sup>b</sup>, Mathieu Bossuwé <sup>a</sup>, Bernard Willems <sup>a</sup>

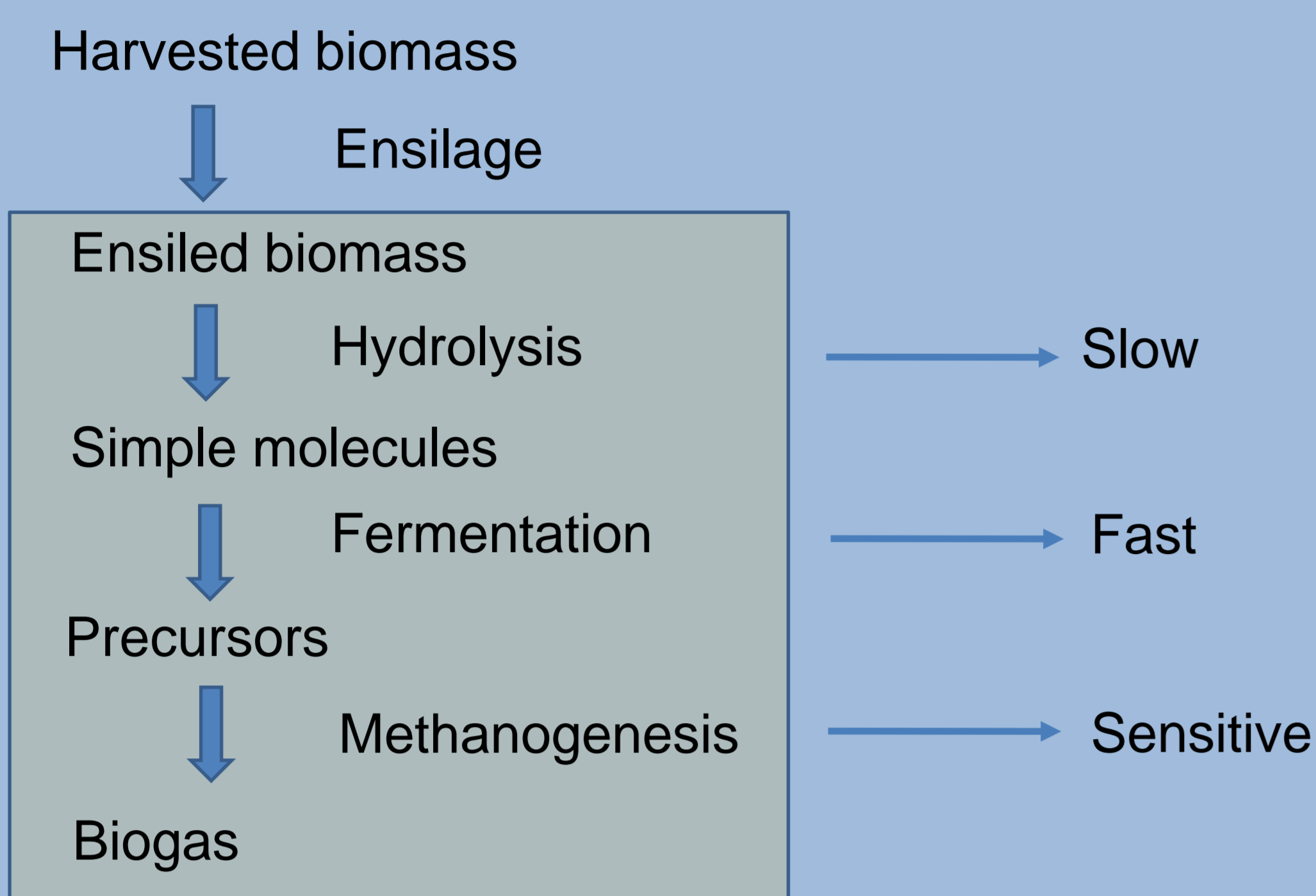
<sup>a</sup> EnBiChem Research Group, University College West Flanders, Kortrijk, Belgium

<sup>b</sup> POVL, Ieperseweg 87, 8800 Rumbeke, Belgium

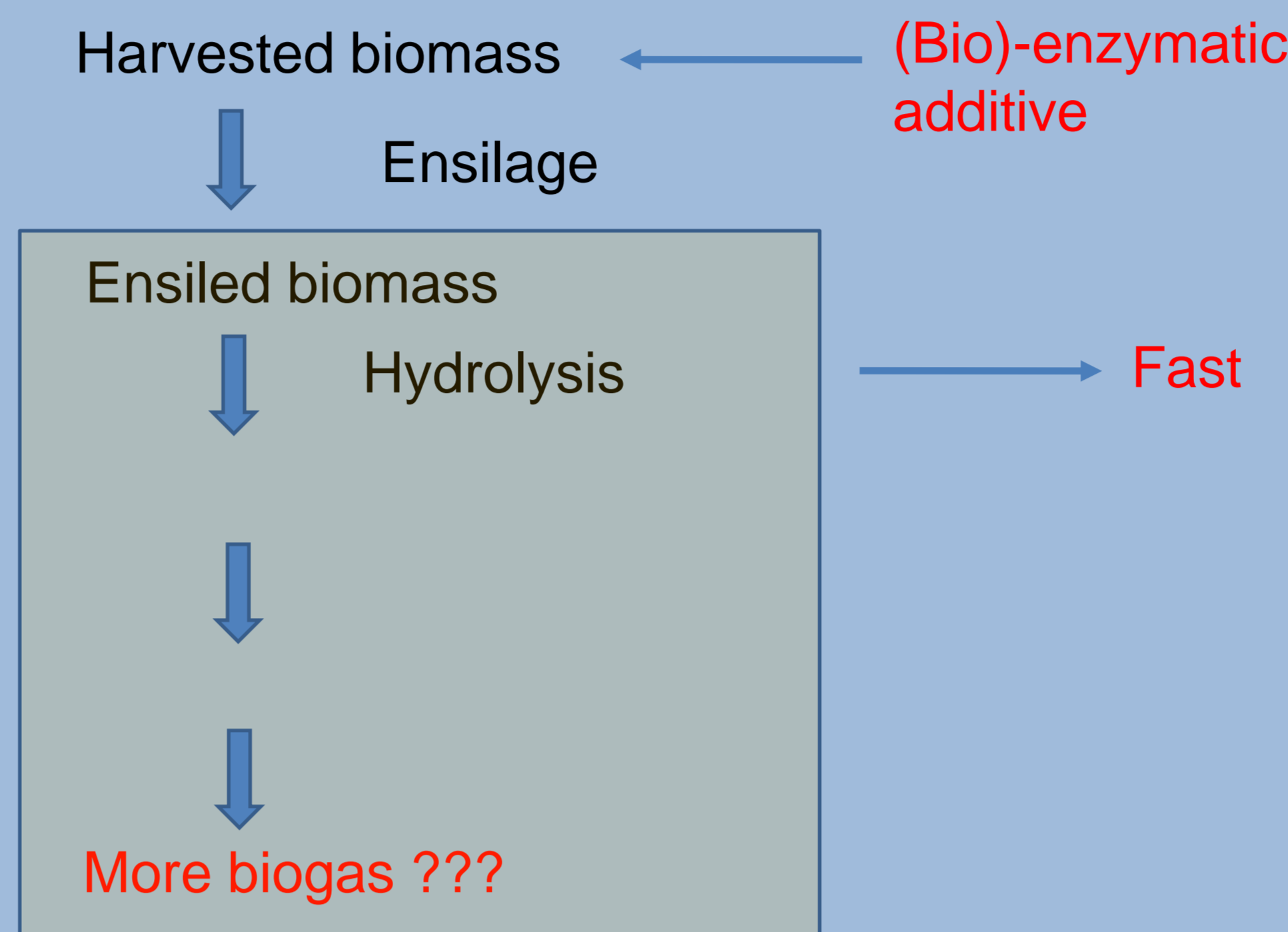
## Anaerobic digestion : process flow and innovation

Will the additive facilitate the hydrolysis and thus increase the biogas production?

### Process flow



### Innovation



### Benefits

- ✓ Simple
- ✓ Low cost
- ✓ Readily upscalable
- ✓ More energy production ?

## Material and Methods

Four treatments tested. Biogas production followed up in batch and semi-continuous tests.



Fig. Harvested, chopped maize



Fig. Ensiled maize



Fig. Semi-continuous test

- 1 x input • day<sup>-1</sup>
- 50 L reactor
- 37 °C
- Continuous monitoring



Fig. Batch tests

- 1 x input
- 2,2 L reactor
- 37 °C
- Batch monitoring

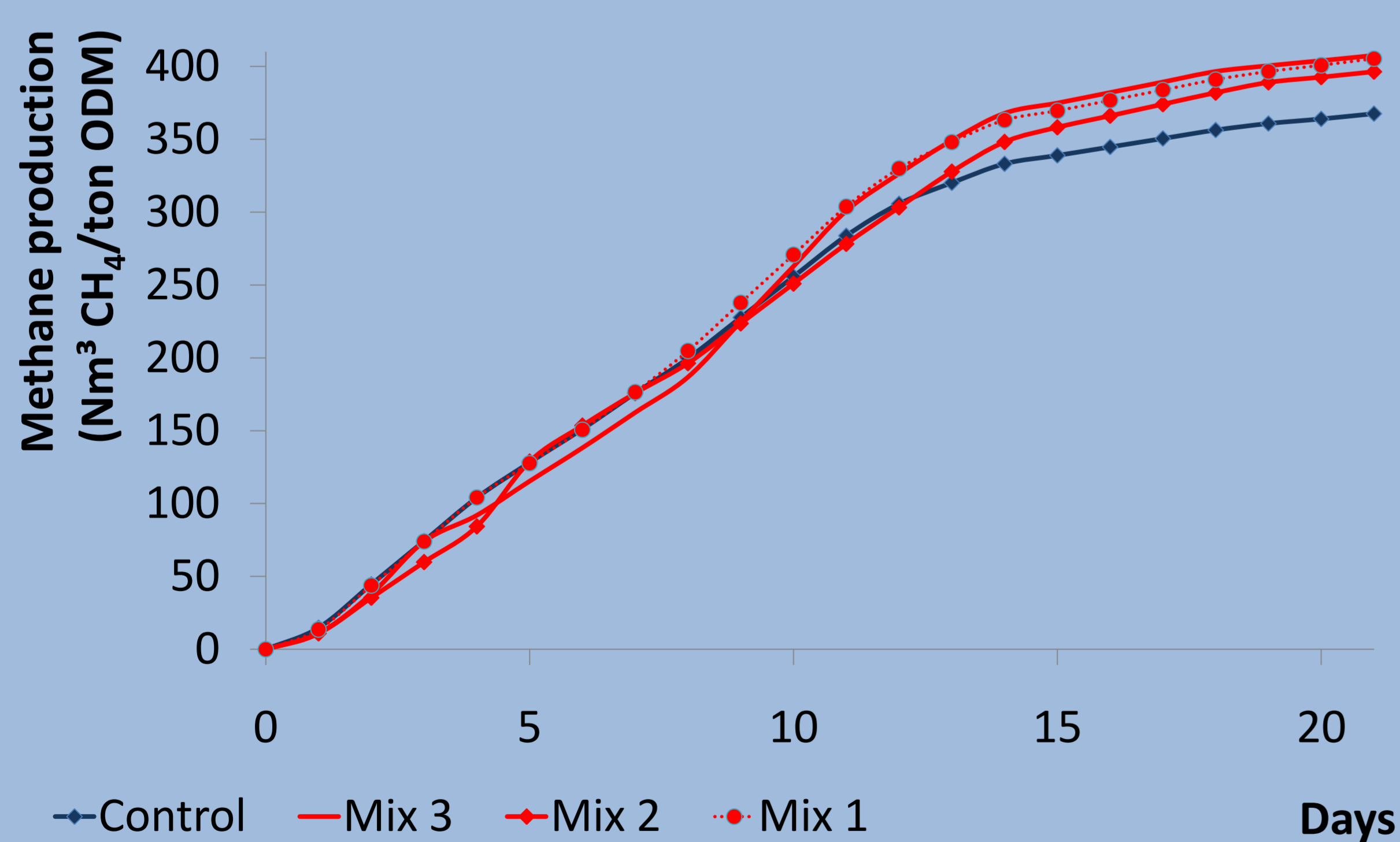
Energy content of biogas  
 (Nm<sup>3</sup> CH<sub>4</sub>/ton ODM)

### Treatments :

- Control (no addition)
- Mix 1 : homo- and heterofermentative bacteria
- Mix 2 : homo- and heterofermentative bacteria + enzymes
- Mix 3 : complex (bacteria + yeasts)

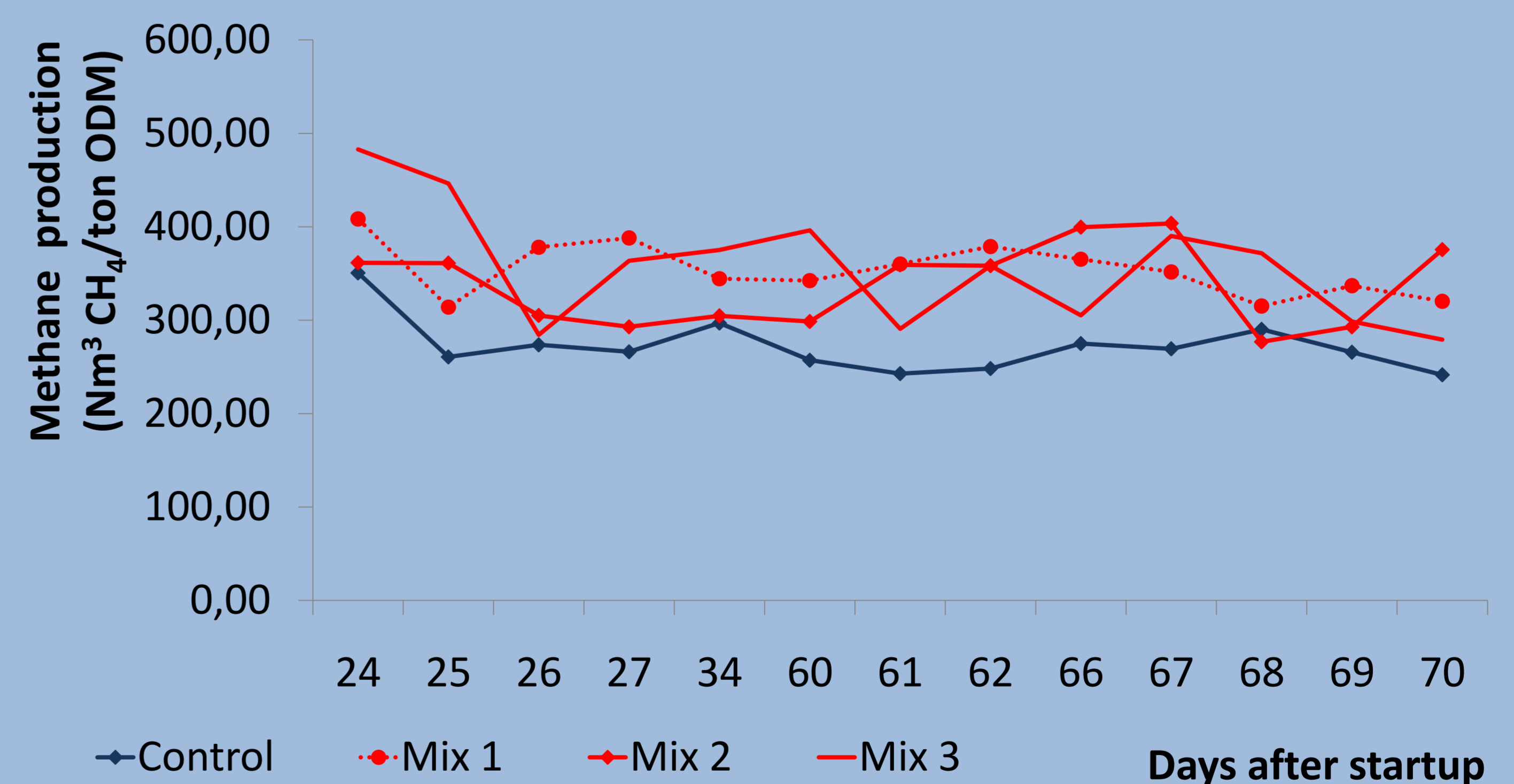
## Results

### Batch tests



Up to 14,5 % surplus methane (duplicate experiments)

### Semi-continuous tests



Up to 22,5 % surplus methane

All treatments statistically significant higher than control !

## Conclusions

- Both in batch tests and semi-continuous test : more methane production. Up to > 20 % surplus compared to control
- Comparable surplus between treatments
- Good ensilage (low DM losses, pH ~ 4, high lactic acid and acetic acid concentrations, low NH<sub>3</sub> losses) (results not shown)
- Simple and straight forward upscaling possible