

# MicroKinetic Engine ( $\mu$ KE): A tool for (micro)kinetic modelling

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## Objective

Development of a generic tool "MicroKinetic Engine" for (micro)kinetic modelling of chemical reactions

## Justification

High throughput Experimentations

Microkinetic Modeling (includes all elementary steps)

1. Optimize catalyst properties (pore radius, site density, etc.)
2. Predict behavior for reactions / compounds of the same family

## $\mu$ KE Features

- Performs microkinetic modeling adopting complex networks of heterogeneous systems
- No programming required by the end user
- Incorporates differential and algebraic solvers + deterministic & stochastic optimization routines
- Able to provide information about quasi-equilibrium steps. Reaction orders can also be estimated
- No rate determining step.
- Provides parity and residual plots along with the statistical analysis of results, e.g. 95% confidence interval, t-value, F value etc.

## Mathematical model

### Objective function

$$S(\beta_j) = \sum_{i=1}^{N_{res}} w_i \sum_{l=1}^{N_{exp}} (F_{il}^{calc} - F_{il}^{exp})^2 \rightarrow \text{minimum}$$

### Reactor model

$$\frac{dF_i}{dW} = R_i, \quad i = 1 \dots N_{responses}$$

$$\frac{d(V \cdot C_i)}{dt} = F(C_i^{in} - C_i) + R_i$$

$$F_i^{in} - F_i^{out} + R_i w_{cat} = 0$$

### Kinetic model

$$r_s = k_s P_{response}^m C_{tot}^n, \quad s = 1 \dots N_{elem\_steps}$$

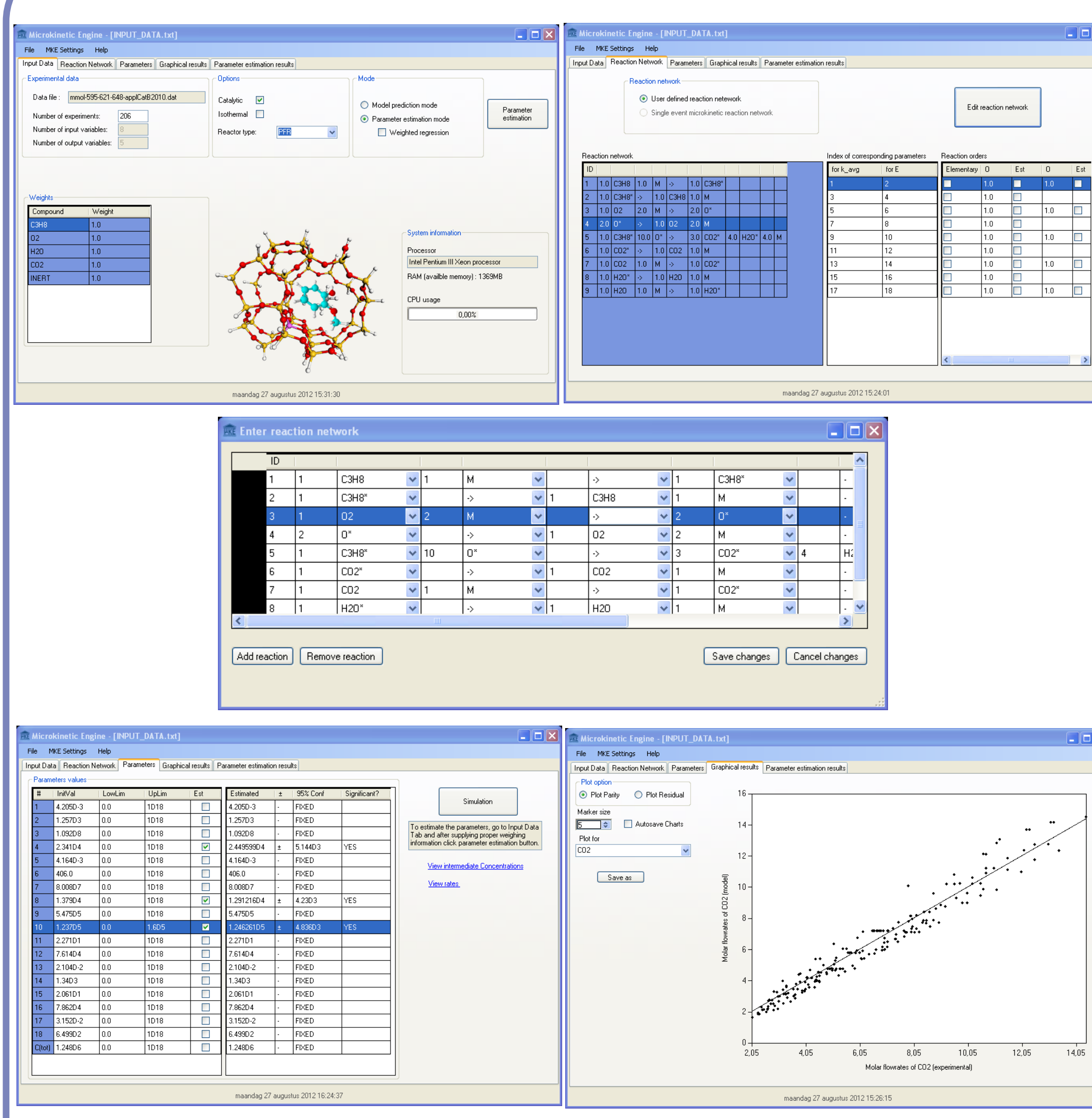
$$k_s = f(\beta_j), \quad j = 1 \dots N_{parameters}$$

### Non-isothermal parameter estimation using Arrhenius equation

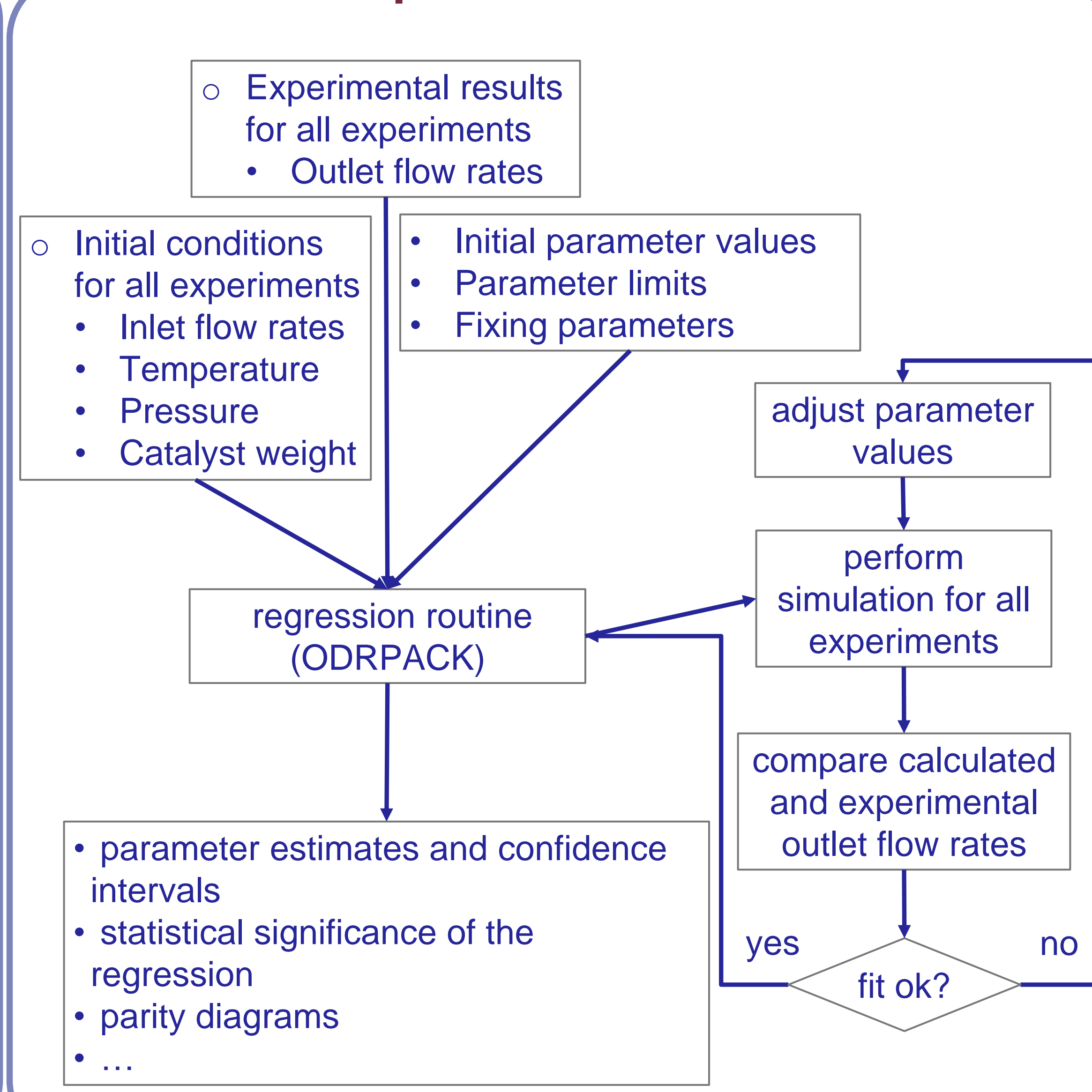
$$k_s = k_{avg} \cdot \exp\left(-\frac{E_{act}}{R} \left(\frac{1}{T} - \frac{1}{T_{avg}}\right)\right)$$

- Mass balance for the catalyst's active sites
- Intermediates are more reactive than reactants and products, i.e. net rate of formation equals zero

## Graphical user interface

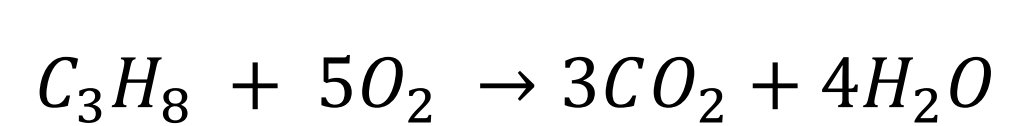


## $\mu$ KE work flow

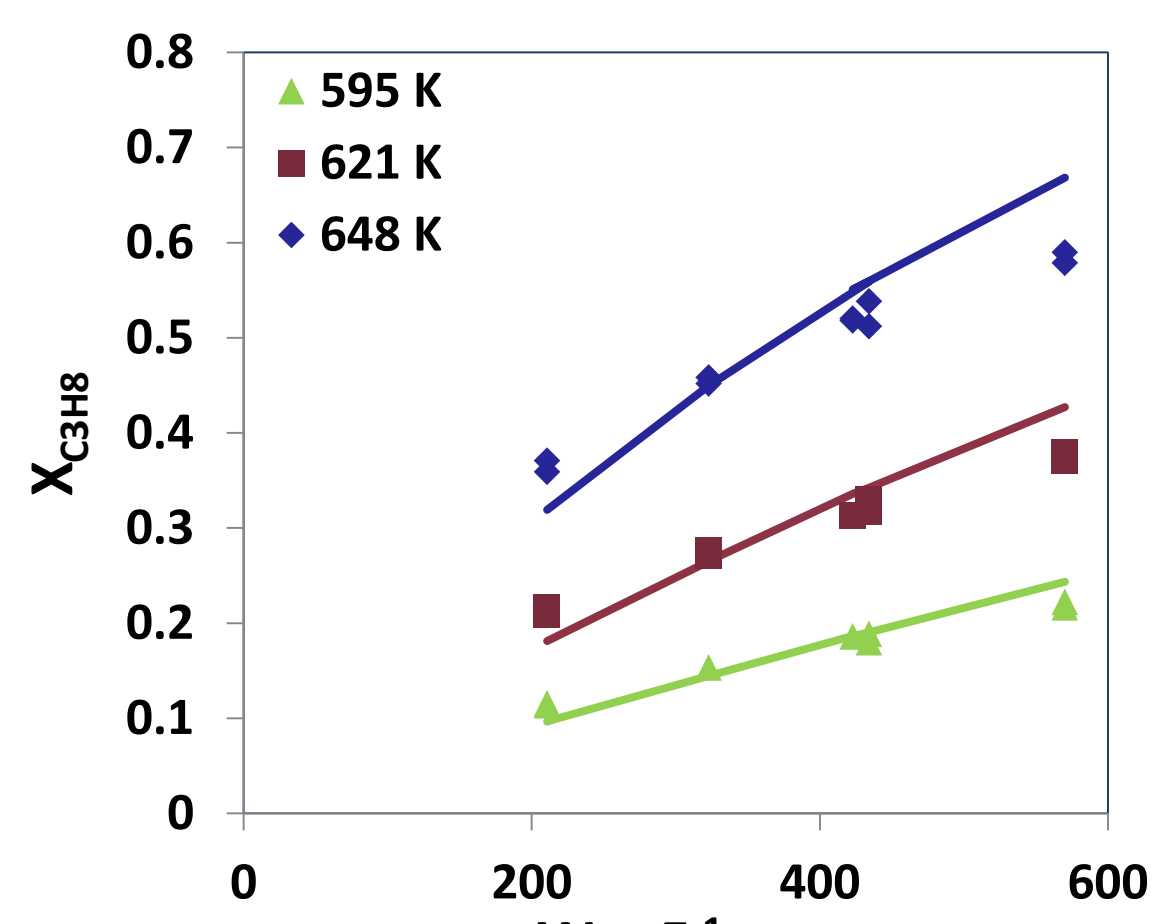


## Case study

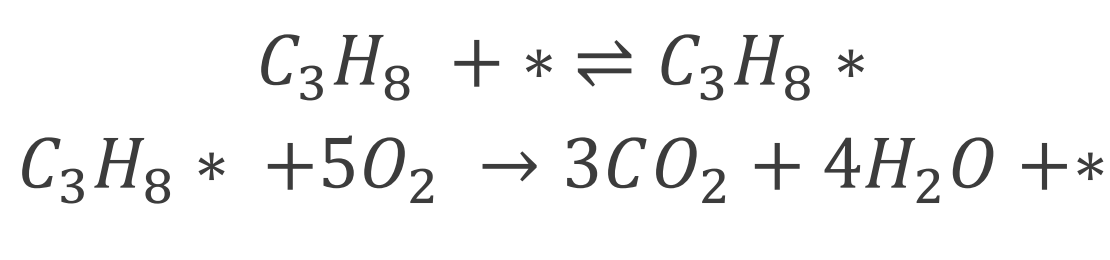
### Power law



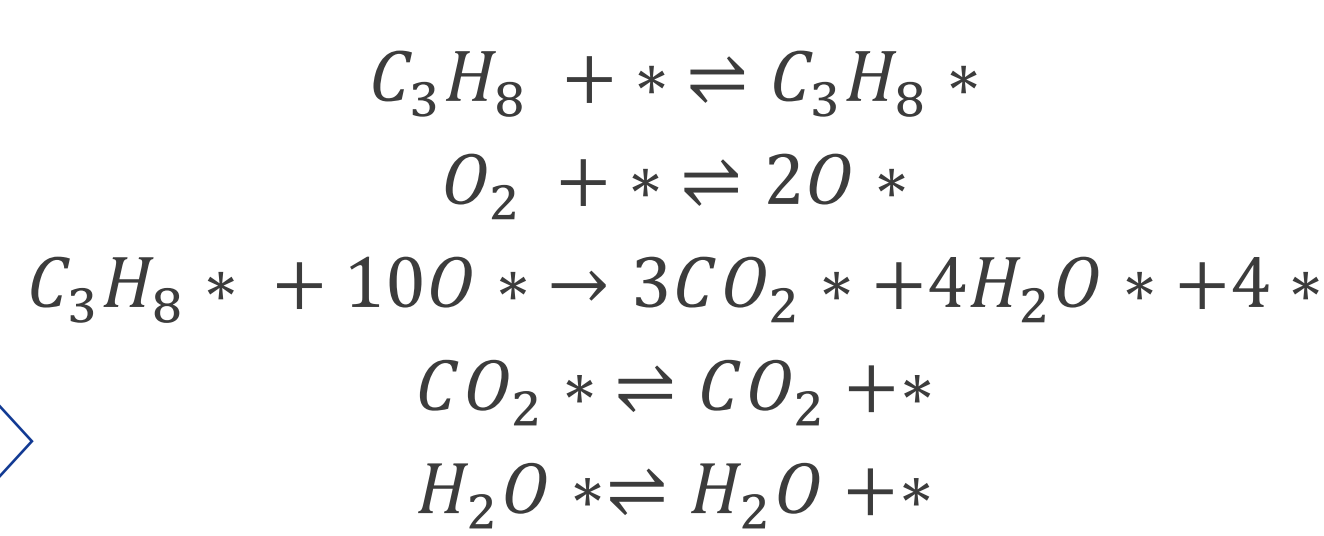
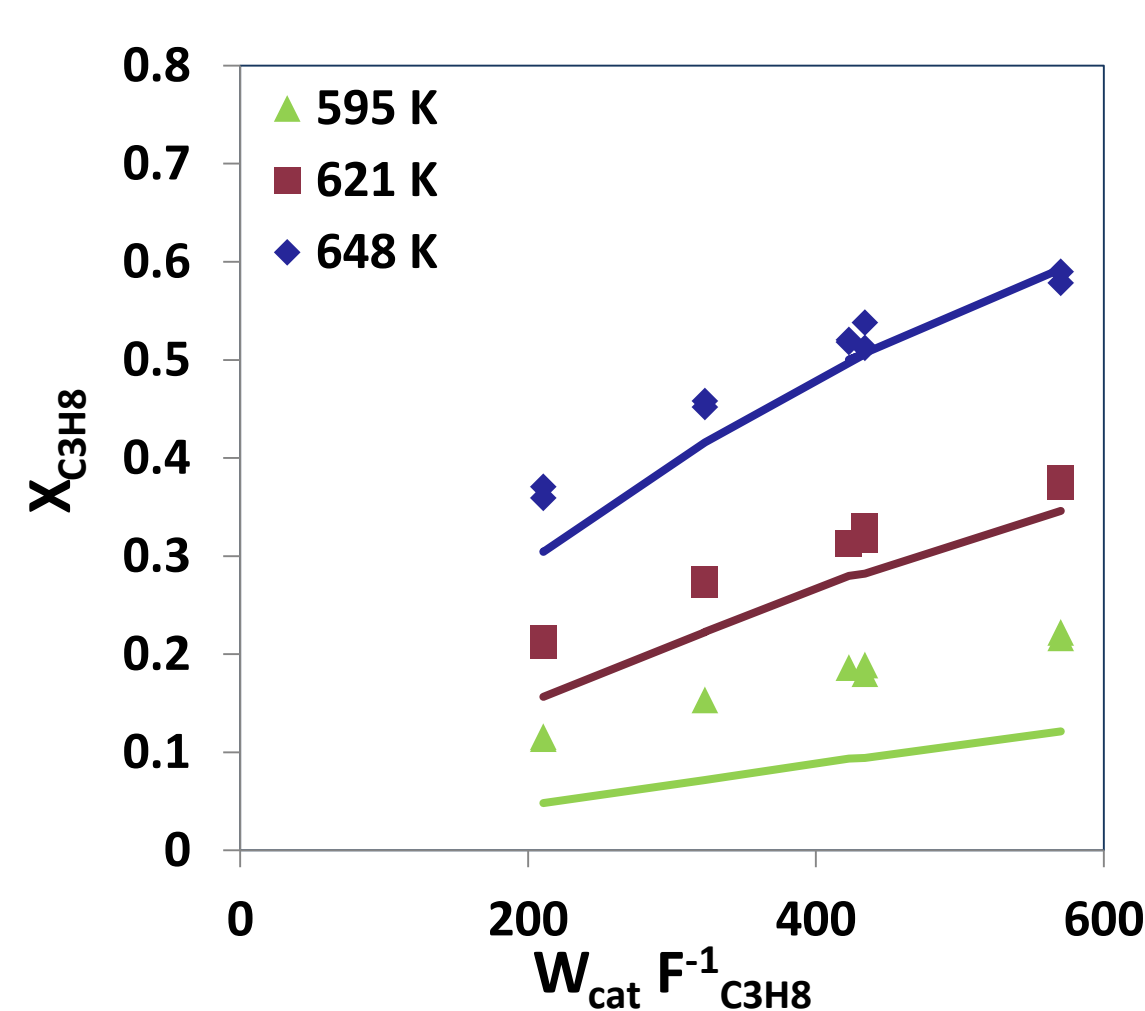
- Power law reaction kinetics
- Reaction orders estimated
- Data taken from the work performed at the lab by Heynderickx et al<sup>2</sup>



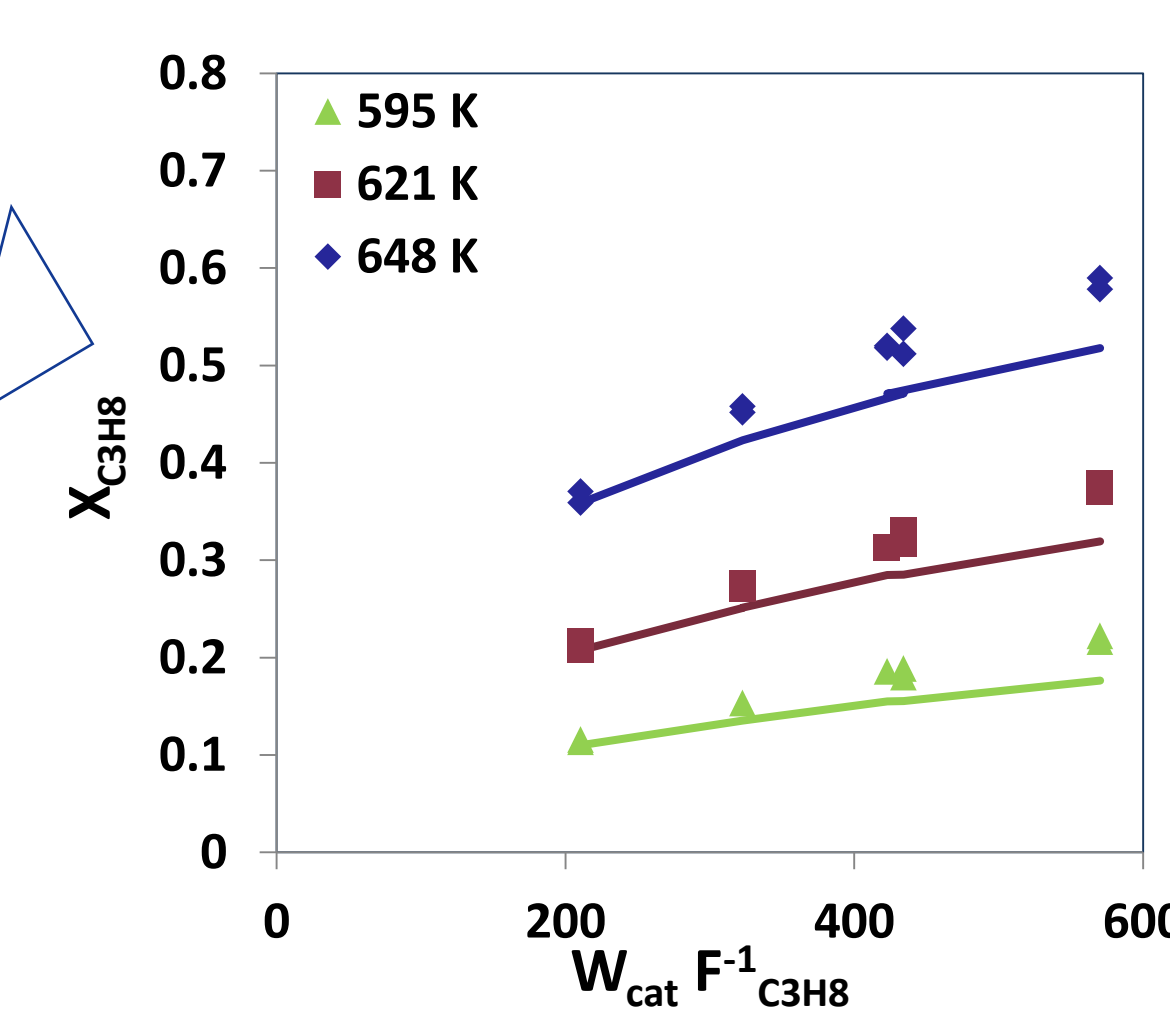
### Reaction mechanism elucidation



- $C_3H_8$  adsorbs on the catalyst surface and then reacts with  $O_2(g)$  forming products in gas phase
- Underlying chemistry is reflected in the performance curves



- Reactants adsorption is followed by the surface reaction and the finally the products are desorbed
- Surface reaction is the slowest non-equilibrated step. Hence rate determining step.
- Trends are in agreement with the published data<sup>2</sup>



| k(avg)             | Estimated values   | Activation energies | Estimated values (kJ/mol) |
|--------------------|--|---------------------|---------------------------|
| $k_{C_3H_8}^{fwd}$ | $4.24 \pm 2.29 \text{ kPa}^{-1} \text{ s}^{-1}$                                    | $E_{C_3H_8}^{fwd}$  | $1.26 \pm 0.51$           |
| $k_{C_3H_8}^{rev}$ | $(1.11 \pm 0.46) \times 10^{-10} \text{ s}^{-1}$                                   | $E_{C_3H_8}^{rev}$  | $23.3 \pm 15.0$           |
| $k_{O_2}^{fwd}$    | $4.22 \pm 1.73 \text{ kPa}^{-1} \text{ s}^{-1}$                                    | $E_{O_2}^{fwd}$     | $0.399 \pm 0.11$          |
| $k_{O_2}^{rev}$    | $(7.87 \pm 4.41) \times 10^{-07} \text{ s}^{-1}$                                   | $E_{O_2}^{rev}$     | $13.7 \pm 5.3$            |
| $k_s$              | $(5.61 \pm 2.23) \times 10^{-11} \text{ kg}_{cat} \text{ mol}^{-1} \text{ s}^{-1}$ | $E_s$               | $124.0 \pm 21.0$          |
| $k_{CO_2}^{rev}$   | $(2.27 \pm 1.49) \times 10^{-01} \text{ s}^{-1}$                                   | $E_{CO_2}^{rev}$    | $74.9 \pm 51.4$           |
| $k_{CO_2}^{fwd}$   | $(2.00 \pm 0.88) \times 10^{-00} \text{ kPa}^{-1} \text{ s}^{-1}$                  | $E_{CO_2}^{fwd}$    | $1.37 \pm 0.66$           |
| $k_{H_2O}^{rev}$   | $(2.05 \pm 1.15) \times 10^{-01} \text{ s}^{-1}$                                   | $E_{H_2O}^{rev}$    | $(79.5 \pm 28.6)$         |
| $k_{H_2O}^{fwd}$   | $(3.09 \pm 1.10) \times 10^{-01} \text{ kPa}^{-1} \text{ s}^{-1}$                  | $E_{H_2O}^{fwd}$    | $0.70 \pm 0.55$           |

Total active site concentration :  $1.204421 \pm 0.00846 \text{ mol/kg}_{cat}$

## Other case studies

- Toluene hydrogenation
- Oxidative coupling of methane
- Methane aromatization
- n-hexane hydrocracking

## Conclusion

- Kinetic modelling based on user defined reaction network
- Top-down methodology proved to be helpful in using the Microkinetic engine ( $\mu$ KE)
- A priori knowledge can be used to reduce number of parameters to be estimated.
- Significant estimation + physical meaning for the kinetic parameters of the microkinetic model

## Acknowledgement

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## References

1. Metaxas, K., J. Thybaut, G. Morra, D. Farrusseng, C. Mirodatos and G. Marin (2010). Topics in Catalysis 53(1-2): 64-76.
2. Heynderickx, P., J. Thybaut, H. Poelman, D. Poelman and G. Marin (2010). Applied Catalysis B-Environmental 95(1-2): 26-38.