# Design of Weak 1-D Bragg Grating Filters in SOI Waveguides Using Volume Holography Techniques

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Abstract—To answer the growing need for more versatile integrated spectral filters, we show that weak one-dimensional gratings can be designed towards any desired target spectrum. We follow a very straightforward design procedure to demonstrate the performance of these devices. Measurements and simulations show a very good correspondence with the target spectra. By analyzing the results, we also found that the design procedure can be refined by using simulated reflections, instead of relying on the calculated Fresnel reflections.

#### I. Introduction

ABRICATION technologies for photonic integrated circuits, such as optical lithography and ebeam lithography, are becoming more and more refined. They are constantly enabling more functionality and complexity on photonic chips. One required functionality for many applications is a more fl xible and versatile spectral filte. Current devices based on photonic crystals, arrayed waveguide gratings or ring resonators are well understood and have excellent performance [1], [2], but these approaches lack versatility.

The principles of volume holography [3], [4] present an answer to the growing need for dedicated spectral filter with complex transfer functions. By allowing light to travel over a large distance through a weak grating, the light spectrum can be manipulated in a very specifi manner [5].

As silicon-on-insulator (SOI) offers many advantages for photonic integrated circuits, we aim to integrate this type of grating in a silicon waveguide. As this material system has a very high refractive index contrast, the difficult is to obtain sufficien control over the fabrication technology to cause a very small effective refractive index variation with the required accuracy. As gratings offer many possibilities [6], [7], we propose to implement these weak gratings by modulating the shallow etched sides of a ridge waveguide [8].

In our previous work [9], we presented the weak grating theory on which these gratings are based, and demonstrated the performance of the firs prototypes. In this paper, we discuss the fabrication limits, based on a larger set of devices and we compare the measurement results with simulation results.

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Furthermore, the design procedure is analyzed, leading to improvements for future devices.

## II. WEAK GRATING THEORY

We represent a grating structure by the fiel reflectio R(x) along the propagation direction x. When a pulse  $E_0\delta(t)$  is incident on this grating, it produces a reflectio  $E_R(t)$  at the input port, which depends on R(x). To obtain the spectral transfer function of this grating, the Fourier transform of  $E_R(t)/E_0$  has to be calculated:

$$T(f) = \mathcal{F}\left[\frac{E_R(t)}{E_0}\right]. \tag{1}$$

For the design of holographic gratings, two important assumptions are made. Firstly, we assume the gratings are weak enough to ignore multiple reflections as is often assumed when considering weak fibe gratings [10]. The pulse  $E_0\delta(t)$  then interacts with this weak grating by producing a single reflectio at every point x, with an amplitude of  $E_0R(x)$ . When this reflection reaches the input port, it will be delayed by a transit time t of

$$t = \frac{2n_0x}{c} \tag{2}$$

where  $n_0$  is the average background index of the grating [4]. For simplicity, we have not taken into account material and waveguide dispersion, which means  $n_0$  is a constant value, equal to the effective refractive index, in the following calculation. The spectral transfer function of this weak grating becomes

$$T(f) = \mathcal{F}\left[R\left(\frac{ct}{2n_0}\right)\right]. \tag{3}$$

The second assumption is that the reflectio R(x) of this reflectio solely depends on the effective refractive index variation  $\Delta n$  at that point, and can be calculated as a Fresnel reflection

$$R(x) = \frac{\Delta n(x)}{2n_0}. (4)$$

The validity of this assumption will be discussed in the further analysis (part VII). The spectral transfer function then becomes

$$T(f) = \mathcal{F}\left[\frac{1}{2n_0}\Delta n\left(\frac{ct}{2n_0}\right)\right].$$
 (5)

Vice versa, the effective index variation  $\Delta n(x)$  that will result in the reflectio of a specifi target spectrum T(f), can be calculated as the inverse Fourier transform of T(f). The effective index  $n(x) = n_0 + \Delta n(x)$  that is needed to obtain this reflection spectrum, can thus be calculated as

$$n(x) = n_0 + c_0 \mathcal{F}^{-1} [T(f)].$$
 (6)

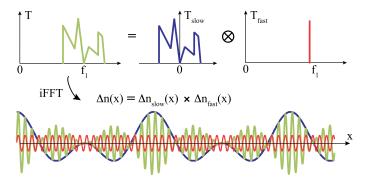


Fig. 1. The target spectrum is translated into the corresponding  $\Delta n(x)$  by means of an inverse Fourier transform. Spectra situated around the same frequency range, exhibit the same fast period. The slow modulation depends on the shape of the spectrum. The  $\Delta n(x)$  shown here is in case the spectrum consists of a number of isolated peaks, resulting in a superposition of sines.

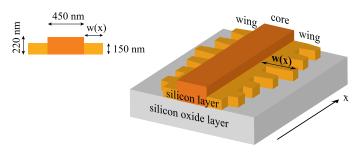


Fig. 2. The used SOI ridge waveguides consist of a silicon core (220 nm high) and shallow etched silicon wings (150 nm high). The holographic gratings are implemented by modulating the width w of these wings along the propagation direction x.

We introduce the constant  $c_0$  to control the maximal  $\Delta n$ . Note that  $n_0$  can be chosen freely within the limits of the SOI material system, taking only practical considerations into account.

To test this concept, several target spectra were translated into the corresponding  $\Delta n(x).$  The spectra consist of a set of isolated peaks, leading to a superposition of sines for  $\Delta n(x).$  Fig. 1 shows how a random target spectrum consist of a fast period and a slow modulation. In the case of isolated peaks around 1550 nm,  $\Delta n(x)$  exhibits a fast period of about 290 nm, which depends on the choice of  $n_0$ , and a slow modulation, which depends on the relative positions of the peaks.

#### III. IMPLEMENTATION

In principle, the implementation of the effective refractive index variation is arbitrary, and can be chosen to fi the aspired application and available fabrication techniques. In this paper, we start from a double-etched ridge waveguide, and implement the holographic grating as a modulation of the width of the shallow etched sides, referred to as wing width w(x) [8]. This is illustrated in Fig. 2. The central part of the waveguide measures 220 nm high by 450 nm wide. The silicon layer in the wing is 150 nm high.

The relation between the effective refractive index n and the wing width w was simulated with the full-vectorial mode solver Fimmwave. We obtain the function w(n), as shown in Fig. 3(b). At this point, a choice has to be made regarding the strength

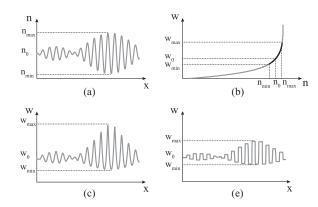


Fig. 3. (a) The effective refractive index n as a function of the propagation direction x is calculated as the inverse fourier transform of the target spectrum. (b) The relation between the wing width w and n is simulated in the mode solver Fimmwave. (c) From  $\mathbf{n}(\mathbf{x})$  and  $\mathbf{w}(\mathbf{n})$  follows the original design  $\mathbf{w}(\mathbf{x})$ . (d) The original design is transformed into a mask layout that can be fabricated using deep-UV lithography.

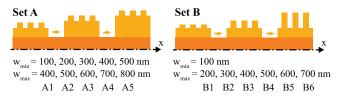


Fig. 4. These top views represent the two sets of  $w_{\min}$  and  $w_{\max}$  that were used to implement the holographic gratings. This allows us to investigate fabrication issues and the spectral behavior related to grating strength.

of the grating, define by the parameter  $c_0$ , and the background refractive index  $n_0$ . This is equivalent to fixin  $w_{\min}$  and  $w_{\max}$ .

To investigate the fabrication and the behavior of the holographic gratings, two sets of  $w_{\rm min}$  and  $w_{\rm max}$  were used. They are visualized by the top views in Fig. 4. For set A we have chosen  $w_{\rm min}$  from 100 nm to 500 nm, while keeping the maximal  $\Delta w = w_{\rm max} - w_{\rm min}$  constant at 300 nm. The corresponding maximal  $\Delta n$  ranges from 0.098 to 0.003. For a set B,  $w_{\rm min}$  is kept at 100 nm, while  $w_{\rm max}$  ranges from 100 to 600 nm. The corresponding maximal  $\Delta n$  ranges from 0.063 to 0.105.

## IV. FABRICATION

# A. From Original Design to Mask Layout

Depending on the fabrication scheme, additional transformations can or should be performed to satisfy fabrication requirements. For this study, the photonic chips are fabricated using 193 nm deep-UV lithography [11]. The original design is therefore translated to a mask layout. Features narrower than 120 nm are not allowed by the software design rule check as they cannot be fabricated accurately. Therefore, we apply a transformation that truncates all sharp features by replacing w(x) with the average value over this 120 nm range [see Fig. 3(d)]. As the fast grating period is about 290 nm, the shape of the gratings in the mask layout appears rectangular, even though in between the truncated parts, the sine function is maintained.

For example, the designs in set A all had an original  $\Delta w$  of 300 nm. On the mask layout, the truncation reduces the value of  $\Delta w$  to about 150 nm. Obviously, this transformation reduces

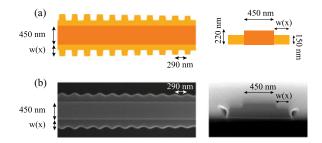


Fig. 5. The mask layout (a) is compared to a SEM image of the fabricated device (b). Both a top view (left) and a cross-section (right) are shown.

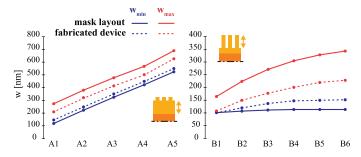


Fig. 6. For both sets of devices, the measured values of  $w_{\min}$  and  $w_{\max}$  (dotted line) show a significan difference with the values in the mask layout (full line). Note that the mask layout is in fact the truncated original design.

the maximal  $\Delta n$  of the gratings. On average, the maximal  $\Delta n$  is reduced to about 63% of its original value.

#### B. From Mask Layout to Fabricated Device

Fig. 5 shows a comparison of one of the mask layouts and the corresponding fabricated device. As we expect from [12], the edges are rounded and the maximal wing width  $w_{\rm max}$  has decreased. Measurements on the SEM image also reveal that the minimal wing width  $w_{\rm min}$  has slightly increased. This all considerably reduces the effective strength of the grating.

We performed SEM measurements of  $w_{\min}$  and  $w_{\max}$  on all devices of set A and B. Fig. 6 compares these widths (dotted line) with the values in the mask layout (full line). Note that the mask layout is in fact the truncated version of the original design. The corresponding values for  $\Delta n$  are reduced to about 38% of the values corresponding to the mask layout. As a consequence, throughout the entire process from original design to fabricated device, the value of  $\Delta n$  is reduced to 24% of the value in the original design. Fig. 7 shows the values of  $\Delta n$  for the original design, the mask layout and the fabricated device.

The fabricated devices of set A all have a constant  $\Delta w$  of about 50 nm, which indicates that the fabrication is not influ enced by the choice of  $w_{\min}$ . Set B shows that  $w_{\min}$  is only accurately fabricated for the smallest  $\Delta w$ . For larger  $\Delta w$ , the value of  $w_{\min}$  firs increases, and then remains constant. Fig. 8 shows the relation between the designed  $\Delta w$  and the measured values after fabrication. For small  $\Delta w$ , the relation between design and fabrication is parabolic. From values of about 250 nm, the relation becomes linear. This graph includes measurements of test devices with even higher values of  $\Delta w$  than in set A and B.

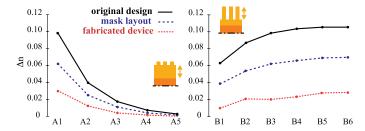


Fig. 7. By truncating the narrow features in the original design to obtain the mask layout, the effective refractive index contrast is reduced to 63% of the value in the original design. By fabricating the device, there is a reduction to 38% of the value in the mask design. As a consequence, in total, the effective refractive index of the fabricated device is about 24% of the value in the original design.

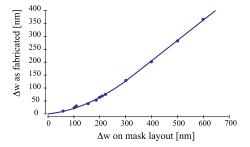


Fig. 8. The  $\Delta w$  as measured in the fabricated devices is shown as a function of the  $\Delta w$  from the mask layout. The relation is parabolic for values below 250 nm, after which it becomes linear.

Future devices could benefi from reverse engineering: by using this data, the grating teeth in the design can be extended to compensate for the fabrication effects, resulting in the desired value of  $\Delta w$ . It should be noted that this relation will change if the period of the grating changes significantl.

#### V. MEASUREMENTS

The waveguides are equipped with grating couplers to couple light from an optical fibe to the waveguide and back [13]. A tunable laser is used as a light source and the reflecte and transmitted power are measured simultaneously using two power meters. The reflecte power is measured through a circulator and index matching flui is used between fibe and chip to reduce unwanted reflections Polarization paddles control the polarization of the light. Both transmission and reflectio spectra are normalized with respect to the transmission of a straight waveguide with the same grating couplers. For the reflectio spectra, we also take the additional loss through the circulator into account.

Fig. 9 shows the measured reflectio and transmission spectra of four gratings with different target spectra and/or parameters:

- 1) one single peak,
- 2) three peaks, separated by 10 nm,
- 3) three peaks, separated by 5 nm, and one by 10 nm,
- 4) nine peaks, separated by 5 nm.

The measured spectra distinctly show the peaks that were set in the target spectra. There is a slight shift to smaller wavelengths and the peaks also appear slightly closer together than in the original design. The shift is a consequence of using a single value for  $n_0$  in the design of the gratings, while in fact,  $n_0$ 

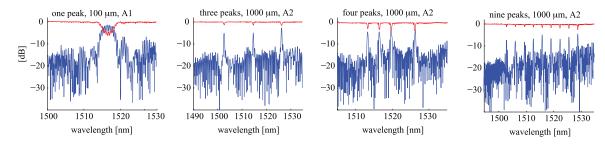


Fig. 9. Four examples of gratings with different spectra and parameters demonstrate the performance of the holographic gratings

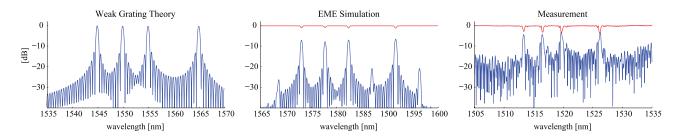


Fig. 10. The measured spectra of the four-peak spectrum with a length of  $1000 \mu$  m and parameters A2 show a very good correspondence with simulations, using the effective index method in Camfr, a mode solver based on EME, as well as calculations based on the weak grating theory (normalized).

is different for each specifi implementation. The spectrum is slightly compressed because  $n_0$  does depend on the wavelength, which was not taken into account. This dependence could be incorporated into the design procedure, by using simulated values of  $n_0(\lambda)$  in Eq. (2) of the design procedure, instead of the effective refractive index. This would increase the correspondence between the target spectrum and the measurements. However, by taking into account material and waveguide dispersion, the design and the implementation can no longer be independent from each other.

We analyze the measurements in more detail in Section VII.

#### VI. SIMULATIONS

First of all, the expected reflectio spectrum can be calculated by performing a forward Fourier transform on the fina  $\Delta n$ , taking into account the actual length of the grating and the truncation transformation. This provides a fast way of verifying for example that truncating the grating does not significantly changes the reflection spectrum at the wavelengths of interest.

Obviously, this calculation based on the weak grating theory does not take the actual implementation as a ridge waveguide into account. Therefore, we need to import the actual devices into a physical simulation tool. We use the effective index method in Camfr, a mode solver base on eigenmode expansion (EME) [14]. As there is a considerable difference between the mask layout and the fabricated device, the measured wing widths were used.

Fig. 10 shows the calculated, simulated and measured spectra of the grating designed for the spectrum with three peaks, separated by 5nm, and one additional peak separated by 10 nm. The grating has a length of 1000  $\mu$  m and the parameters from A2. The effective index method slightly overestimates the effective index of the waveguide. For example, for a wing width of 100 nm, the effective index method returns a refractive in-

dex of 2.65, while the two-dimensional mode solver Fimmwave calculates a value of 2.53. This causes the simulated spectra to shift to larger wavelengths. The index constrast is also slightly lower, which results in smaller reflection and thus lower dips. Apart from this, the simulated spectra show a very good correspondence with the measurements. We also see a good correspondence between the simulation in Camfr, and the theoretical calculation based on the weak grating theory. This indicates, that—at least in this particular case—the assumptions of the weak grating theory hold. The interstitial peaks that are visible in the simulation, should also be present in the measurements, but we suspect they don't rise above the noise level.

# VII. FURTHER ANALYSIS

The resolution of a grating is determined by both its length and strength. The weakest and longest grating have the highest spectral resolution. In our case of weak reflectiog ratings, there is a clear tradeoff between length, resolution and reflecte power.

Limiting the length of a grating can be interpreted as multiplying the infinit grating with a rectangular window. In the Fourier domain, this causes a convolution of the peak with a sinc function. The shorter the rectangular window, the broader this sinc function becomes. This translates into a lower spectral resolution. Fig. 11 shows the 3-peak spectrum for increasing grating lengths. The peaks become narrower until a grating length of about 500  $\mu$  m, after which they remain constant. This width  $\Delta\lambda$  is limited by the strength of the grating.

To investigate the spectral resolution in more detail, we take a closer look at the gratings with a target spectrum consisting of one single peak. For such a regular Bragg grating, following relation between the fiel reflectio R at a single interface and the spectral resolution holds:

$$\Delta \lambda = \frac{R}{2\pi} \lambda. \tag{7}$$

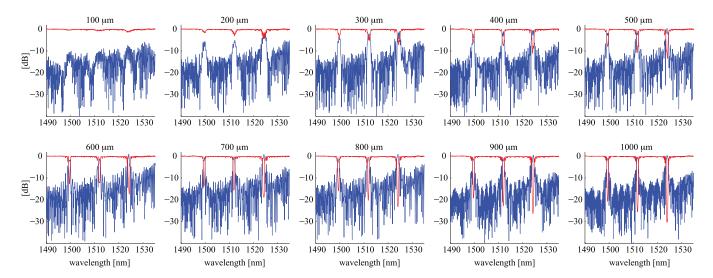


Fig. 11. The peak widths of this three-peak spectrum (with parameters A1) decrease for increasing grating length until a length of about 500  $\mu$  m, after which they remain constant.

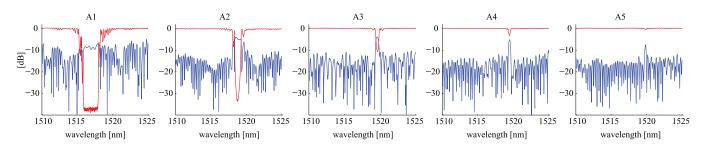


Fig. 12. Reducing the grating strength clearly increases the resolution.

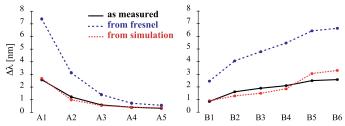


Fig. 13. The expected peak widths  $\delta\lambda$  calculated based on the Fresnel reflection is about a factor 3 larger than the measured peak widths. The peak widths calculated based on the simulated reflectio do match the measurements for the devices of both set A and set B.

Fig. 13 shows  $\Delta\lambda$  as measured, as calculated based on the Fresnel reflectio [Eq. (4)], and as calculated based on the simulated reflectio in Camfr. It is clear the measurement curve corresponds very well with the simulated curve, but  $\Delta\lambda$  based on the Fresnel reflectio is approximately a factor 3 larger. To illustrate this discrepancy even further, Fig. 14 shows the reflectio at a single interface between a waveguide with wing width  $w_{\min}$  and  $w_{\max} = w_{\min} + \Delta w$  calculated with the Fresnel equation, together with the same reflection simulated in Camfr. The white lines indicate the physical dimensions of set A and set B. Along these white lines, the difference in magnitude is about a factor 3 between both simulations. This can largely be attributed to the fact that in SOI photonic waveguides, the group refractive index is much higher than the effective refractive index [8]. Therefore,

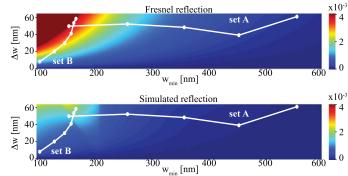


Fig. 14. The reflectio at a single interface between a waveguide with wing width  $w_{\rm min}$  and a waveguide with wing width  $w_{\rm max}=w_{\rm min}+\Delta w$  was calculated using the Fresnel equation, and simulated using the mode solver Camfr. The white lines connect the dots that represent the parameters from set A and set B.

in Eq. (4),  $n_0$  should be replaced with the group index  $n_g$ . Furthermore, as the index change is not stepwise but sinusoidal, the grating strength is reduced by a factor of pi/4.

Fig. 14(b) also shows a noticeably different pattern than Fig. 14(a). We believe this is caused by the changing shape of the modes, and the changing number of supported modes in the waveguide. These changes influence the amount of light that is reflected

Given the above considerations, we can improve our design cycle by removing the approximation  $R(x) = \frac{\Delta n(x)}{2n_0}$  (Eq. (4)) from the theory. Instead of implementing the required  $\Delta n(x)$ , the required R(x) should be implemented. To do this, instead of the simulated function n(w), the simulated  $R(w_0, \Delta w)$  should be used directly to translate between theory and implementation. Without substantially complicating the design cycle, this adjustment should ensure more accurate results.

## VIII. CONCLUSION

We have shown that a weak grating can be designed to produce a variety of tailored reflectio spectra. The design procedure takes this target spectrum as its input, and returns the required weak effective refractive index variation  $\Delta n$ , which can then be implemented in any suitable way. In our case, we chose to modulate the shallow etched side wings of a ridge waveguide. Gratings were fabricated using deep UV lithography, for several target spectra and several grating strengths and lengths. Both measurements and simulations confire that this is a promising approach to integrate flexible and versatile filter on photonic chips to enable more complex applications.

When investigating the resolution of the gratings in more detail, we found that it would be more accurate to directly implement the required fiel reflectio R(x). Furthermore, taking waveguide dispersion into account and improving the truncation algorithm will improve correspondence with the target spectrum.

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