

Biomass reaction engineering driving genetic modification

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- Global introduction
- Feedstock and lignin pathway
- Pyrolysis experiments
 - Micro pyrolysis
 - Sand bed pyrolysis reactor
- Conclusions

Biomass

all organic materials that come from plants, trees, crops, and algae



Fast pyrolysis process



Bio-oil characteristics and upgrading

Characteristics



- Complex mixture of several hundred compounds
- Not miscible with conventional petroleum fractions
- Chemically unstable; instability increases with heating
- Ageing of the liquid, causes unusual time-dependent behaviour
- Viscosity increases with time

Improvement of these characteristics?

Upgrading

Hydrodeoxygenation (HDO)	•	Oxygen containing components are converted into aliphatic and aromatic components
	•	Consumption of H ₂
	•	Heterogeneous catalyst
	•	Instability is mainly caused by presence of reactive ketones and aldehydes (Venderbosch, 2012)
	•	Alcohols are much more stable and have good combustion properties



Major hurdles for biomass fast pyrolysis

Composition strongly depends on origin biomass



- kinetic study: set-up and product analysis
- chemistry: C/H/O different from and more complex than C/H
- Mechanistic modeling: "molecular" representation impossible

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Proof of concept: single gene modification





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Biomass feedstock



Lignin pathway



Biomass feedstocks

• 16 samples

1	10B	COMT-ASB10B
2	10B	COMT-ASB10B
3	WT	WT-Biological
4	WT	WT-Biological
5	CAD21	CAD T21
6	CAD21	CAD T21
7	2B	COMT ASB2B-2
8	2B	COMT ASB2B-2
9	2CoA-416	CCoAOMT-416
10	2CoA-416	CCoAOMT-416
11	CCOA-429	CCoAOMT-429
12	CCoA-429	CCoAOMT-429
13	WT	WT-Technical
14	WT	WT-Technical
15	WT	WT-Technical
16	WT	WT-Biological



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Micropyrolysis: set-up & methodology



Set-up

Methodology 1. Identification of the 41 most abundant components

- 2. Comparison of applying the normalised or the nonnormalised data for PCA
- Statistical analysis of the data: each includes the comparison of one of the different transgenic lines with WT

Samples and raw pyrolysis data

Identification of 45 components for each of the 15 samples



Is there a **difference** between the samples? Is this difference **statistically significant**?



PCA & K-Means clustering

Principal Component Analysis

Score plot

PC1

Projection of observation i

 X_2

1) Subtract the normalized data with the mean and divide with the standard deviation X₃ 2Cortstructinewavariables which contain most $= \frac{p_{i,j} - \mu_j}{2}$ 3) Dearianteeignesetprifothiesel & tasetigenvalues (L) $C = \frac{1}{n-1} \cdot \tilde{P}^T \tilde{P}$ PC2 4) Select the PC that contain the most variance in the data set
→ Observe paterns more easily
5) Calculate the scores of each PC $V^T, C, V = L$ Samples k $S = \tilde{P} V$ S_{ip} : Step v_{jp} is the loading $C_{x_{ij}}$ is the concentr able, on PC f compound for the ith sample



K-Means clustering

- Select initial amount of clusters 1)
- Chose the initial cluster centroids 2)
- 3) Calculate the Mahalanobis Distance (MD) for each sample with respect to each centroid $MD_{ik} = \sqrt{(x_i - \mu_k)^T C^{-1} (x_i - \mu_k)}$
- Assign each sample to a cluster and recalculate cluster centroid 4)
- Iterate till converged 5)
- 6) Draw the **confidence interval** (95%) that contains all data similar to the cluster centroid

$$T^{2} = \frac{p.(n-1)}{n-p} \cdot F_{p,n-p;0.05} = MD^{2}$$

GC-MS results





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Pyrolysis experiments on the tube reactor



Elemental analysis: results



2D Gas chromatography for bio-oils



Van Geem, Pyl, et al. J. Chrom. A. 2010

Results: comparison crude oils



GC×GC-MS/FID: methodology and results



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S2 10B

-10

pc1

Reason(s): CCoAOMT modification



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Conclusions

- \checkmark Fast pyrolysis of biomass is a promising process
 - Crucial to gain insight in the inherent process and kinetics
 - Not all oxygen containing compounds in bio-oil are bad
- ✓ Detailed analysis of complex bio-oils can be obtained with GC×GC-FID/TOF-MS
 - Effect feedstock and/or catalytic treatment can be detected
 - 2D separation is crucial
- ✓ Hypotheses of COMT and CAD transgenic groups are validated
 - COMT differs the most of WT; S units lowered, G units higher. (More pronounced with 2B than 10B)
 - CAD contain more S aldehydes compared to the WT
 - No distinctive difference observed between CCoAOMT compared to WT



