

# Pharmacopeial Characterization of Asparaginase

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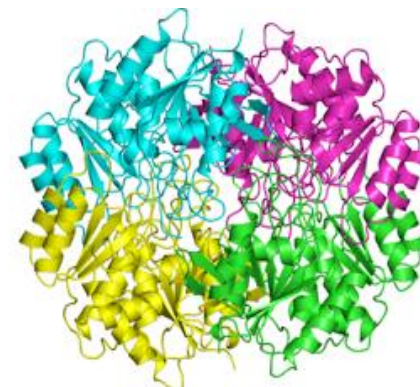
(Ref.: 2014-047c)

## Treatment of acute lymphoblastic leukemia (ALL) - Pediatric use

- ❖ Currently only  $\left\{ \begin{array}{l} \text{bolus injection} \\ \text{pediatric use} \end{array} \right. \rightarrow \begin{array}{l} \text{Stability?} \\ \text{Compatibility with the infusion solution?} \end{array}$
- ➔ Stop clinical development to fully exploit its potential
- ❖ Several products (R&D+ clinic): “biosimilar”?
- ➔ **Pharmaceutical characterization is required.**

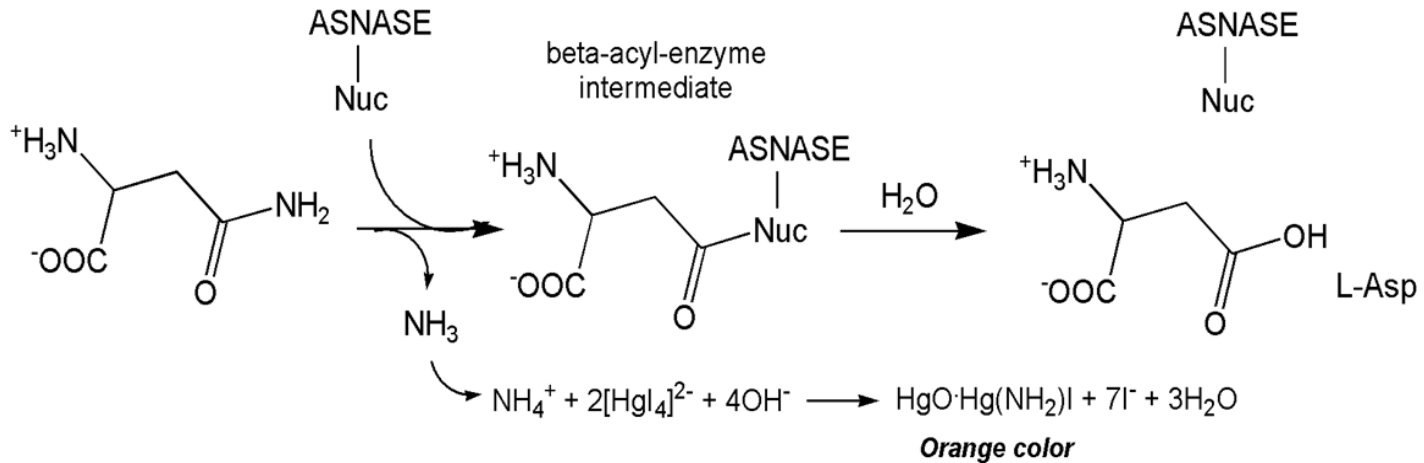
### What we have done

1. Development of Nessler method for ASNASE activity
2. Pilot characterization of primary and secondary structure

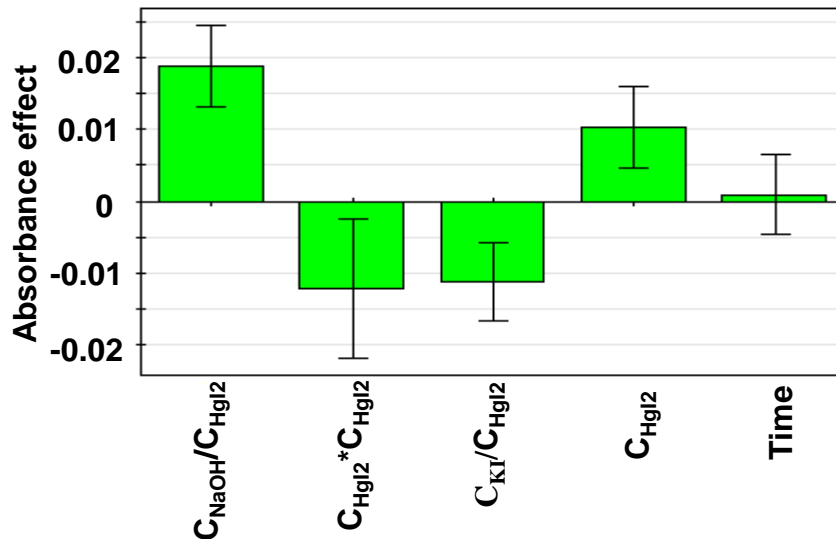


**Asparaginase (ASNASE)**  
homotetramer

# 1. ASNASE Activity (Nessler assay)



## Mechanism of ASNASE activity and Nessler's reaction



## Design of Experiment (DoE):

- D-optimal onion design

## Optimal ranges of four variables:

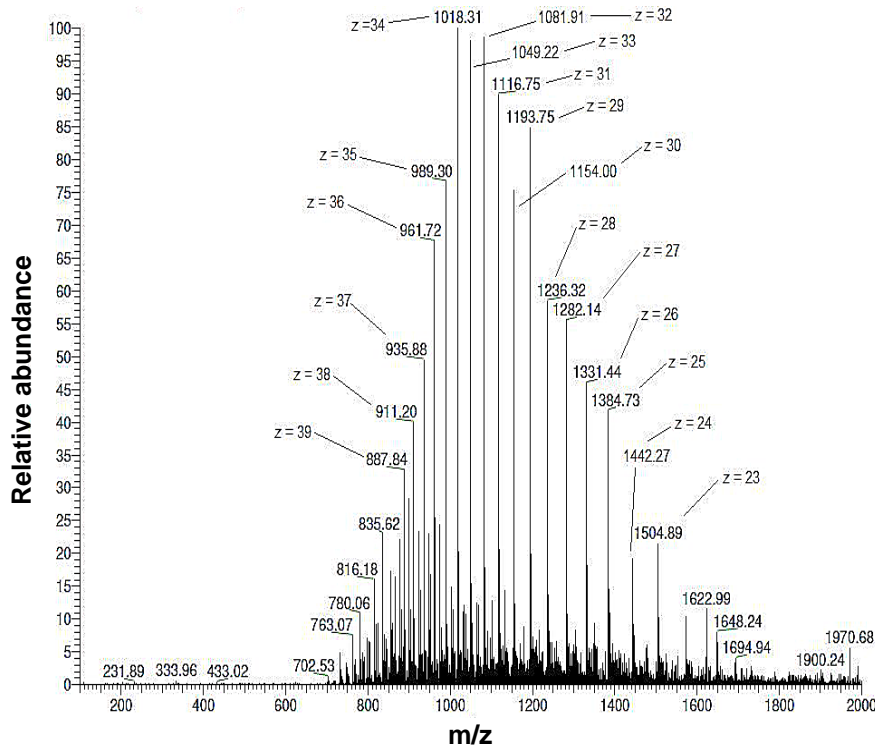
- $C_{\text{KI}}/C_{\text{HgI}_2}$  [1.9-1.95]
- $C_{\text{NaOH}}/C_{\text{HgI}_2}$  [17.0-18.0]
- $C_{\text{HgI}_2}$  final (mM) [20.0-40.0]
- Time (min) [10.0-40.0]

## 2. Pilot Structure Characterization (*E. coli* ASNASE)

### 2.1 Primary structure

#### LC-MS methods

Calculated MW of *E. coli* ASNASE:  $34590 \pm 2$  Da.

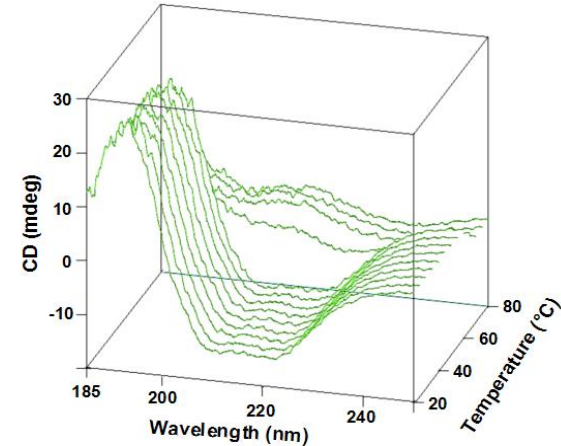


**Conclusion**

**Stability-Robustness Evaluation Methods**

### 2.2 Secondary structure

#### 2.2.1 Circular dichroism (CD)



Secondary structure content (mean): 29.26%  $\alpha$ -helix and 19.68%  $\beta$ -sheet.

Melting temperature: 60-63°C:  $\beta$ -sheet; 63-65°C:  $\alpha$ -helix.

#### 2.2.2 Fourier transform infrared (FTIR)

