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# From fabrication to mode mapping in silicon nitride microdisks with embedded colloidal quantum dots

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We report on the fabrication of free-standing and optically active microdisks with cadmium-based colloidal quantum dots embedded directly into silicon nitride. We show that the process optimization results in low-loss silicon nitride microdisks. The Si<sub>3</sub>N<sub>4</sub> matrix provides the stability necessary to preserve the optical properties of the quantum dots and observe efficient coupling of the photoluminescence to the resonating microdisk modes. Using a spectrally and spatially resolved microphotoluminescence measurement, we map the emission pattern from the microdisk. This technique allows us to identify the resonant modes. The results show good agreement with numerical mode simulations. © 2012 American Institute of Physics. [<http://dx.doi.org/10.1063/1.4758990>]

The recent progress in the synthesis of solution processable quantum dots (QDs) has sprouted significant interest to use these materials in solar cells, bio-imaging, and integrated photonics.<sup>1</sup> Easy control over their size, shape, composition, concentration, and surface chemistry allows efficient engineering of their optical and electrical properties, tailored to the application. Moreover, their inherent quantum mechanical nature makes their interaction with a quantized optical field interesting from a fundamental viewpoint, making cavity-quantum electrodynamics easily accessible using wet processing techniques, such as spincoating, dropcasting, and layer-by-layer deposition.<sup>2,3</sup>

Since colloidal QDs are synthesized using wet chemistry techniques, most studies of the fundamental photophysical properties are carried out in solution or on thin films. However, as the field becomes more application oriented, a need arises to embed them in a solid matrix that adds both stability and functionality. More specifically, combining these QDs with integrated photonic circuits to form lasers, modulators, and other nonlinear components will require a platform technology. This platform should be able to provide the necessary optical components, such as waveguides, gratings, and resonators and allow for a stable and efficient integration of the active materials over a broad wavelength range. A material system ideally suited to fulfill all these requirements is silicon nitride (Si<sub>3</sub>N<sub>4</sub>). It is a high index material ( $n = 1.8$ – $2.2$ ), commonly used in the CMOS (complementary metal-oxide-semiconductor) industry for its excellent electrical and chemical isolation of sensitive components. Moreover, as an insulator, it is transparent in both the visible and near-infrared spectral region, providing a versatile platform for both cadmium and lead-based colloidal QDs or future material systems yet to be developed.

Several authors have reported on the coupling of QD emission to optical microcavities.<sup>2,4–17</sup> Most often the cavity is a glass microsphere or capillary, where QDs are neither embedded into the resonator material closest to the whispering gallery modes (WGM) nor does the technology provide the possibility of coupling to other integrated optical components.

In this letter we report on the fabrication of free-standing and optically active microdisks with QDs embedded directly into Si<sub>3</sub>N<sub>4</sub>. We show that the process optimization results in low-loss silicon nitride microdisks. The Si<sub>3</sub>N<sub>4</sub> matrix provides the stability necessary to preserve the optical properties of the QDs and observe efficient coupling of the photoluminescence (PL) to the resonating microdisk modes. Using a spectrally and spatially resolved microphotoluminescence measurement, we are able to selectively pump parts of the microdisk and observe the radiation pattern both spatially and spectrally. Finally, we compare the observed spectra with mode solver simulations.

In the present study we focus on *giant* CdSe/14CdS QDs ( $d = 12$  nm), made using successive ion layer adsorption and reaction (SILAR).<sup>18</sup> The absorption and emission spectrum in solution is shown in Figure 1(a). We note that we obtained similar results with several other types of quantum dots and quantum rods, emitting in the visible and in the infrared (see Figures 1(b)–1(d) and supplementary material<sup>23</sup>). We therefore stress that this fabrication procedure can be easily extended to other colloidal QD systems, both in the visible and near-infrared region of the spectrum, and thus provides a platform for studies of colloidal QDs coupled to photonic resonators.

For the microdisk fabrication, we use a standard silicon substrate, onto which an 80 nm layer of Si<sub>3</sub>N<sub>4</sub> is deposited using plasma-enhanced chemical vapour deposition (PECVD). The solid Si<sub>3</sub>N<sub>4</sub> is formed from a 31:28 sccm mixture of silane gas (SiH<sub>4</sub>) and ammonia gas (NH<sub>3</sub>). The substrate is held at 300 °C during the deposition. This results in a high-density

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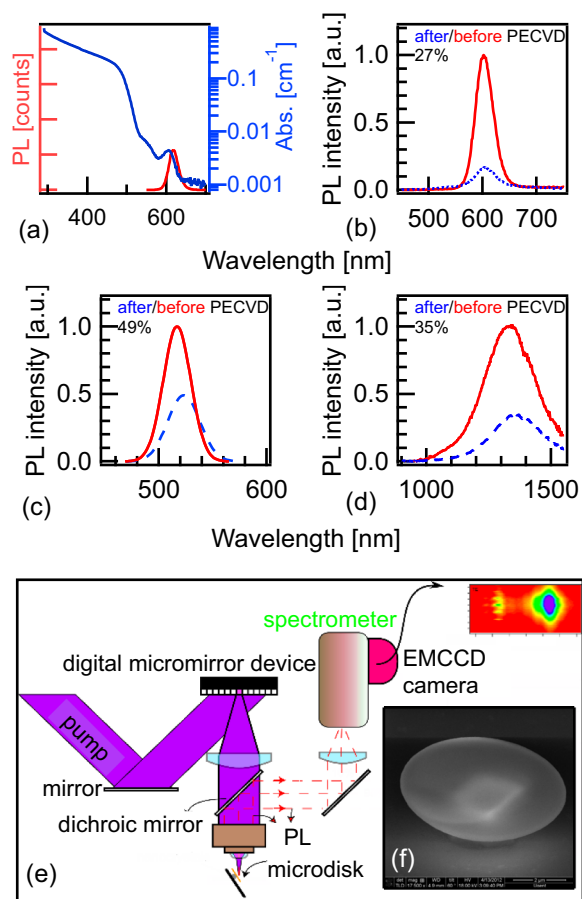


FIG. 1. (a) PL (red) and absorption (blue) spectrum of 12 nm *giant* CdSe/14CdS QDs used in the microdisk experiment shows the 12 nm Stokes shift between absorption and emission. (b) PL spectrum of spincoated CdSe/16CdS QDs before (red) and after (blue) deposition of low-index  $\text{Si}_3\text{N}_4$  shows that 27% of the emission remains after  $\text{Si}_3\text{N}_4$  deposition. (c) A similar experiment for CdSe/ZnS QDs illustrates that 49% of the PL remains after deposition. (d) Also for near-infrared emitting PbS/CdS QDs 35% of the PL is recovered after  $\text{Si}_3\text{N}_4$  deposition. (e) Scheme of the experimental setup to perform the spatial and spectral mapping of the optical modes (f) SEM picture of a typical microdisk. The silicon support pillar can be seen through the microdisk.

remained after  $\text{Si}_3\text{N}_4$  deposition at  $120^\circ\text{C}$  (see Figure 1(b)),  
 whereas only 19% remained after  $\text{Si}_3\text{N}_4$  deposition at  $300^\circ\text{C}$ .  
 The effect was more dramatic for smaller ZnS passivated  
 CdSe QDs, where 49% of the PL was recovered after deposi-  
 tion at  $120^\circ\text{C}$ , whereas only 7% remained at  $300^\circ\text{C}$  (see Fig-  
 ure 1(c)). To highlight the versatility of our fabrication  
 technique, Figure 1(d) shows that it can be extended to near-  
 infrared emitting PbS/CdS QDs.<sup>19</sup> The resulting  $\text{Si}_3\text{N}_4$  layer  
 deposited at  $120^\circ\text{C}$  is less dense, as inferred from the lower re-  
 fractive index of 1.85 ( $\lambda = 650$  nm). Figure 1(f) shows a SEM  
 picture of the resulting microdisk (diameter  $6.0\ \mu\text{m}$ ).

The spectrally and spatially resolved microphotolumines-  
 cence setup used for characterizing our devices (see Figure  
 1(e)) consists of a pulsed picosecond laser (100 ps pulsewidth,  
 maximum pulse peak output power of 1 W, repetition rate  
 between 1 kHz–1 MHz) producing a beam ( $\lambda = 445$  nm) that  
 is expanded and spatially modulated by a digital micromirror  
 device (DMD). The micromirror plane is imaged onto the  
 sample plane using an achromatic doublet and an objective  
 lens ( $100\times$ ). This arrangement enables us to control the shape  
 and the size of the excitation spot with a spatial resolution of  
 one micrometer. The emission is collected using the same  
 objective, separated from the excitation light with a dichroic  
 filter, polarized using a Glan-Thompson polarizer, and sent to  
 the slit of an imaging spectrograph. An electron multiplying  
 charged coupled device (EMCCD) camera in the output plane  
 of the spectrograph therefore yields spatial resolution along  
 one dimension and spectral resolution along the other. The  
 sample is mounted with a  $10^\circ$  angle between the substrate  
 and the setup's optical axis, since the radiation pattern from  
 WGMs is directed preferentially in a plane with a  $10^\circ$  angle  
 between the substrate.<sup>20</sup>

Figure 2(a) shows a transverse-electrical-polarized (TE,  
 i.e.,  $\mathbf{E} \sim E_r \mathbf{e}_r$ ) mode map collected from a  $6.0\ \mu\text{m}$  diameter  
 microdisk. We position the sample in such a way that the slit  
 of the imaging spectrograph takes a spatial cross section  
 through the middle of the disk (see the drawing at the top of  
 Figure 2(a)). This is plotted on the x-axis. The spectrograph  
 grating then images the slit, spectrally separated along the  
 direction perpendicular to the slit onto the EMCCD. In this  
 way, of each point of the microdisk cross section, a spectrum  
 is taken and plotted on the y-axis.

We pump with a spot size of  $1.5\ \mu\text{m}$ , which we carefully  
 direct at the right side of the microdisk. The PL of the excita-  
 tion spot lights up, together with a bright spot of PL at the  
 left side of the microdisk. This secondary PL spot is well out  
 of the range of the excitation spot, since moving the excita-  
 tion spot towards the left reduces rather than increases the  
 brightness of the left spot. Hence, it cannot be attributed to  
 direct excitation of the QDs by the pump spot. As the dis-  
 tance between the right edge of the excitation spot and the  
 left spot is equal to the diameter of the disk (see Figure 2(a)),  
 it suggests that the secondary PL spot on the left side comes  
 from WGMs, resonating in the microdisk.

That the PL indeed comes from WGMs becomes even  
 clearer when we take a look at a line section through the  
 spectral mode map at the left edge (see Figure 2(b)). The  
 spectrum exhibits some clearly distinguishable resonances,  
 both in TE and TM (transverse magnetic) polarization, illus-  
 trating the modified density of optical modes the QDs can

89  $\text{Si}_3\text{N}_4$  layer with a refractive index of 2.03 ( $\lambda = 650$  nm), as  
 90 measured using ellipsometry. Next the microdisk pattern is  
 91 transferred to a resist spincoated on the  $\text{Si}_3\text{N}_4$  layer using UV  
 92 optical lithography and subsequently etched into the  $\text{Si}_3\text{N}_4$   
 93 layer using reactive ion etching (RIE). Optimization of the gas  
 94 mixture and processing parameters was carried out to reduce  
 95 the roughness of microdisk edge. This roughness is critical to  
 96 having low-loss WGM. The optimal parameters on our RIE  
 97 system were  $\text{CF}_4 : \text{O}_2$  30:30 sccm at 40 mTorr and 150 W. To  
 98 obtain a free-standing microdisk, the silicon substrate was  
 99 selectively wet-etched using a mixture of 30 g KOH and  
 100 120 ml of deionized water at  $60^\circ\text{C}$ . After formation of the Si  
 101 pillar, a dispersion of QDs in toluene with a volume fraction of  
 102 0.05% was spincoated at 2000 rpm over the substrate. This  
 103 results in a 120 nm QD layer, as measured using scanning  
 104 probe microscopy (SPM) and scanning electron microscopy  
 105 (SEM). Finally, another 80 nm layer of  $\text{Si}_3\text{N}_4$  was deposited  
 106 using PECVD. This time the substrate temperature is lowered  
 107 to  $120^\circ\text{C}$  to reduce possible loss of the passivating organic  
 108 ligands and, hence, the optical quality of the QDs. For the  
 109 CdSe/14CdS QDs, 27% (partially in trap emission) of the PL

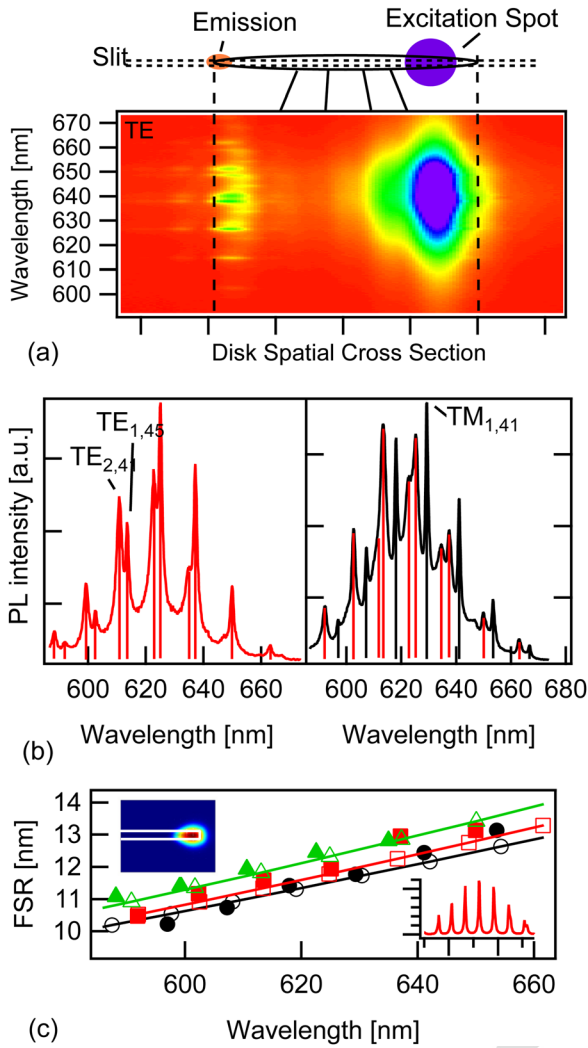


FIG. 2. (a) Mode map collected from a  $6.0\ \mu\text{m}$  microdisk containing *giant* CdSe/14CdS QDs by selective excitation of the right side of the disk. The line section from where the PL is collected is drawn in the microdisk drawing above. Only TE polarized light is collected here. (b) Spectrum at the left edge of the microdisk for TE and TM polarized light. The two quasi-TE modes are also visible in the TM spectrum, as indicated by the red lines. The mode's radial and azimuthal order is indicated for one of the resonances. (c) FSR as measured (full symbols) and as calculated (open symbols) as a function of the resonance wavelength for the first order quasi-TM (black circles), first order quasi-TE (red squares), and second order quasi-TE (green triangles) mode. The inset at the top left shows the intensity mode profile of the  $\text{TE}_{1,45}$  calculated using COMSOL. The inset at the bottom right shows the calculated TE spectrum, using a 1 nm linewidth.

170 couple to, once they are embedded in the optical cavity (see  
 171 Figures 2(a) and 2(b)). Given the small excitation spot size  
 172 and the low pump fluence used, we can therefore conclude  
 173 that the emission coming from the left side of the microdisk  
 174 is the spontaneous emission of the excited QDs on the right  
 175 side of the microdisk that is coupled to a resonant microdisk  
 176 mode and eventually leaks or scatters away from the disk  
 177 into the collection optics.

178 Two WGM families stand out in the TE spectrum. They  
 179 have slightly different free spectral range (FSR), indicating a  
 180 different radial order ( $\text{TE}_1$ ,  $\text{TE}_2$ ). In the TM spectrum three  
 181 sets of modes are visible, of which only the one dominant  
 182 mode is quasi-TM. We identify the other WGMs as the same  
 183 quasi-TE modes seen in the TE spectrum, given that the wave-  
 184 lengths match with the peak positions of the quasi-TE modes.

185 To compare our mode mapping results with simulations,  
 186 we solve the axisymmetric form of Maxwell's equations in  
 187 cylindrical coordinates numerically.<sup>21</sup> As illustrated in Fig-  
 188 ure 2(c), using the dimensions and refractive indices as men-  
 189 tioned above, we can predict the spectral positions and the  
 190 FSR of the resonances for the first order quasi-TM and the  
 191 first and second order quasi-TE modes within the emission  
 192 band of the QDs. For the QD layer, we have taken a refrac-  
 193 tive index of 1.69 to obtain the best fit with our experimental  
 194 results. A perfect match between simulations and experiment  
 195 is not possible, since we neglect the QD and other material  
 196 dispersion and approximate the shape of the disk cross sec-  
 197 tion with a rectangle.

198 To understand why the quasi-TE modes show up in the  
 199 TM spectrum (see Figure 2(b)), we look at the field line plots  
 200 ( $\mathbf{E}_t = E_r\mathbf{e}_r + E_z\mathbf{e}_z$ ) of the  $\text{TE}_1$ ,  $\text{TE}_2$ , and  $\text{TM}_1$  modes from  
 201 simulations (see Figure 3). Because of the asymmetry of the  
 202 microdisk structure, the TE and TM modes are hybrid. The  
 203 TE modes have a non-negligible  $E_z$  component at the corners  
 204 of the disk cross section. The same goes for the  $E_r$

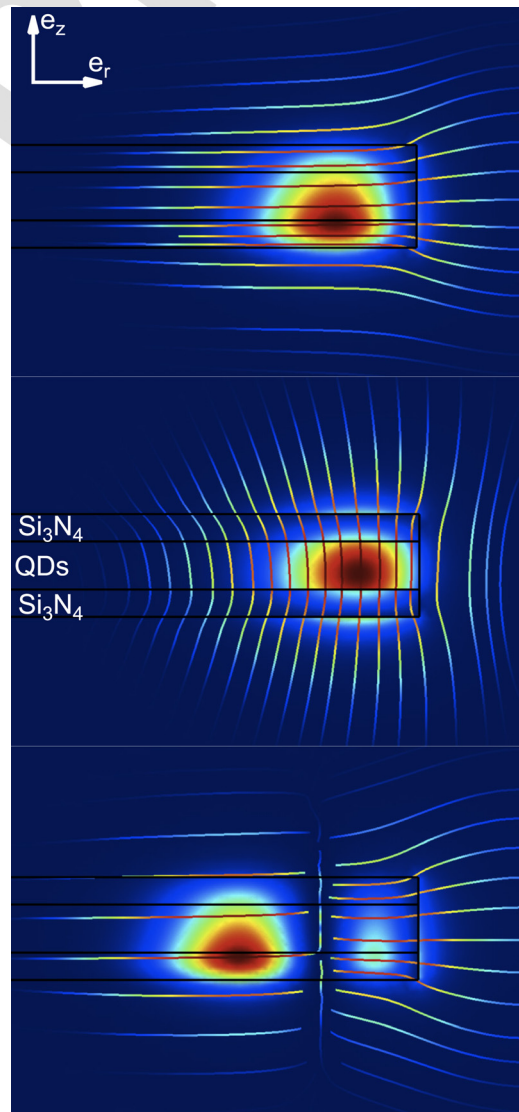


FIG. 3. Field lines  $\mathbf{E}_t = E_r\mathbf{e}_r + E_z\mathbf{e}_z$  for the  $\text{TE}_1$  (top),  $\text{TM}_1$  (middle), and  $\text{TE}_2$  (bottom) modes, plotted against the background of the mode intensity  $|\mathbf{E}|^2$ , show that both modes are hybrid, especially at the corners of the structure.

205 component of the TM mode at the corners, and along the top  
206 surface of the disk. Scattering of the quasi-TE modes at the  
207 microdisk corner would therefore couple to an almost pure  
208 TEM free space mode.

209 That scattering is the main mechanism coupling photons  
210 out of the microdisk cavity is further confirmed by the very  
211 localized spot of WGM-modulated PL, coming from the left  
212 edge of the microdisk (see Figure 2(a)). Other non-radiative  
213 loss mechanisms, such as reabsorption and Stokes-shifted re-  
214 emission outside the WGM resonance by the QDs (see Fig-  
215 ure 1(b)) will further reduce the Q-factor of the cavity. A  
216 Lorentzian fit to the quasi-TM peaks yields Q-factors of 600,  
217 while the peaks in the TE spectrum yield Q-factors of 450  
218 and 300 for the first and the second order modes,  
219 respectively.

220 Since we only pump a small part of the microdisk and  
221 keep the flux below one exciton per QD, it might seem sur-  
222 prising that light resonates in the microdisk at wavelengths  
223 where it is absorbed by the QDs. Even without exact knowl-  
224 edge of the local field factor in these densely packed QD  
225 layers,<sup>22</sup> we can still estimate the absorption coefficient  
226 between a lower limit of 40 and an upper limit of 2000 cm<sup>-1</sup>  
227 (taking the confinement factor into account). This puts the  
228 expected Q-factors in the range of 5000–100, in agreement  
229 with our experimental results.

230 Both loss mechanisms could be engineered to improve  
231 the Q-factor for the desired applications. However, our main  
232 aim was to showcase embedding colloidal QDs into a  
233 CMOS-compatible solid matrix and putting them to work in  
234 an active and complex, integrated photonic device. While  
235 the photophysics of the interaction between the QD and the  
236 optical microcavity are interesting in their own right and  
237 merit further study, this work smoothes the path towards  
238 other active photonic structures, such as waveguides, ring  
239 resonators and interferometers, and more complex active  
240 photonic circuits.

241 In short, we have presented a platform technology to  
242 embed colloidal QDs into Si<sub>3</sub>N<sub>4</sub>, a standard CMOS material,  
243 for optimal stability of the QDs and improved interaction of  
244 the optical modes with the QD material. As a demonstrator,  
245 we have presented an active hybrid QD/Si<sub>3</sub>N<sub>4</sub> free standing  
246 microdisk, where the spontaneous emission of the QDs is  
247 efficiently coupled to the resonant WGMs in the microdisk.  
248 Using a unique spatially and spectrally resolved micro-PL  
249 setup we are able to map the emission from the microdisk.

We identified three different families of modes and showed  
good agreement with simulations. This work opens the field  
to different and more complex active photonic circuits, using  
colloidal QDs.

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- <sup>23</sup>See supplementary material at <http://dx.doi.org/10.1063/1.4758990> for results of microdisk devices with embedded CdSe/CdS quantum dot-rods.