AIChE annual meeting, Salt Lake City, Nov 7-12, 2010



Toluene total oxidation over $CuO-CeO_2/Al_2O_3$ catalyst: nature and role of oxygen species

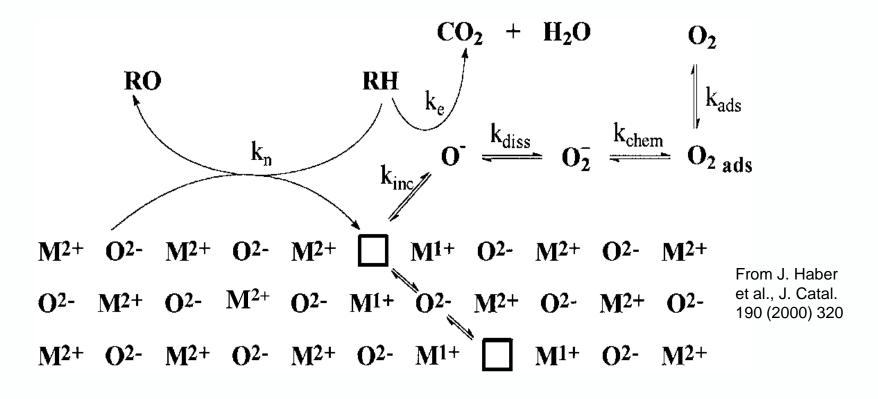
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- Introduction
- Experimental methodology
- Results
- Conclusions

Introduction



 $\textbf{C}_{7}\textbf{H}_{8}\textbf{+}\textbf{9}\textbf{O}_{2} \rightarrow \textbf{7}\textbf{C}\textbf{O}_{2}\textbf{+}\textbf{4}\textbf{H}_{2}\textbf{O}$

Catalyst used: (11.6wt.%)CuO-(6.34wt.%)CeO₂/γ-Al₂O₃

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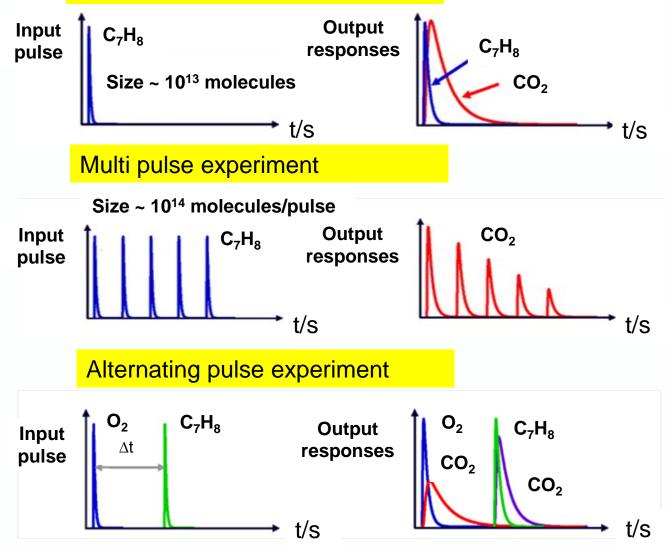
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TAP reactor system



Types of experiments

Single pulse experiment

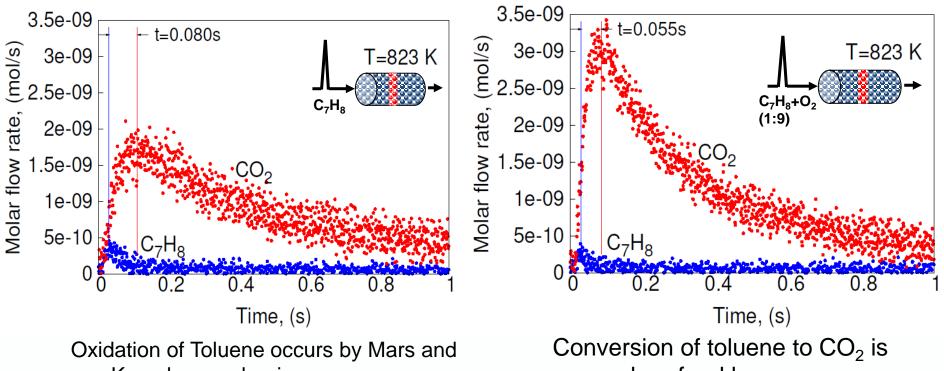


- Knudsen diffusion regime
- No change in the state of the catalyst

- Molecular diffusion regime
- Deliberate change in the state of the catalyst
- -Two pulses of different gases
- By varying the time delay of the pulses, lifetime of intermediates can be determined

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Toluene total oxidation

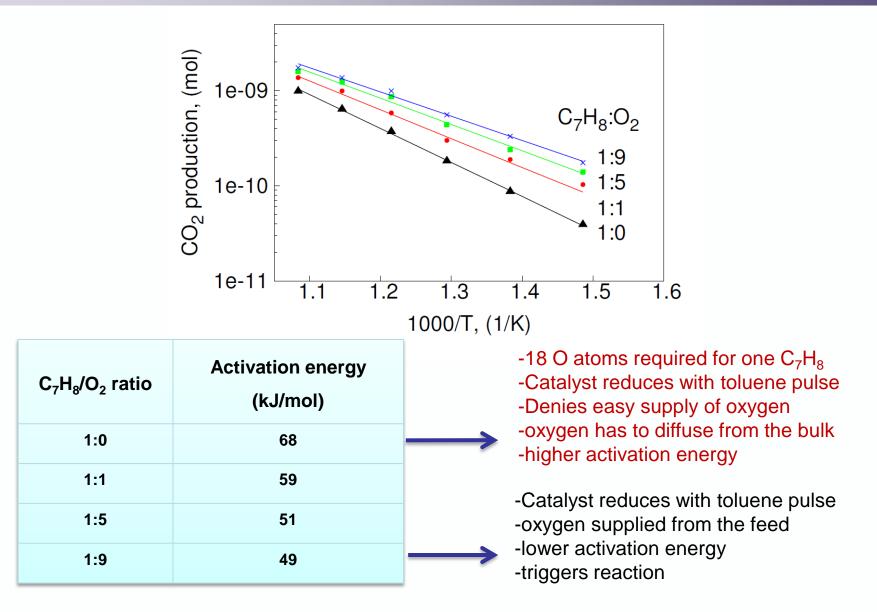


van Krevelen mechanism

more when feed has oxygen

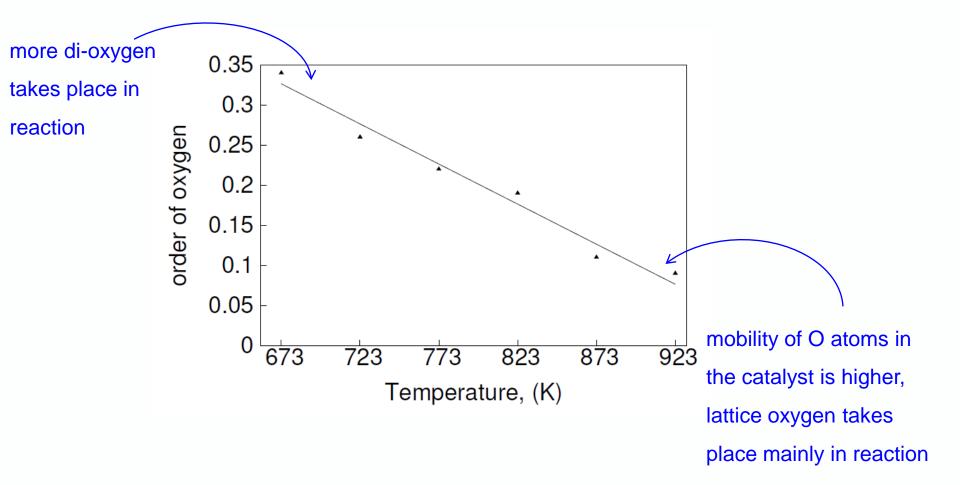
In presence of oxygen the catalyst can be oxidized by lattice and/or surface oxygen species

Effect of partial pressure of di-oxygen



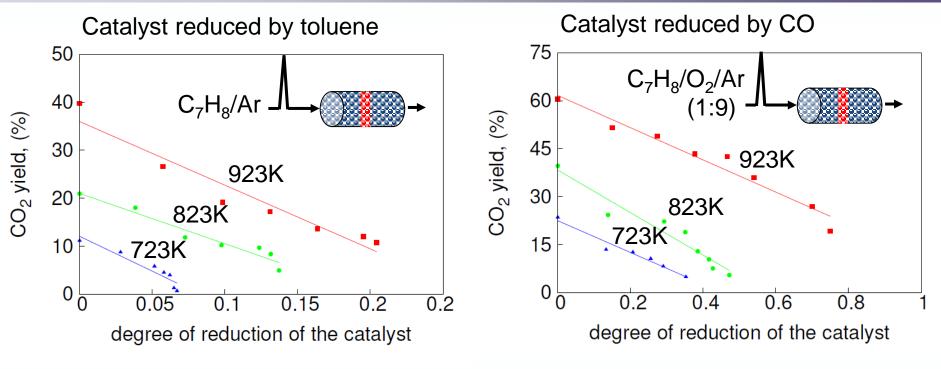
Reaction order of di-oxygen

Competition between surface oxygen and lattice oxygen



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Reaction rate vs. degree of reduction

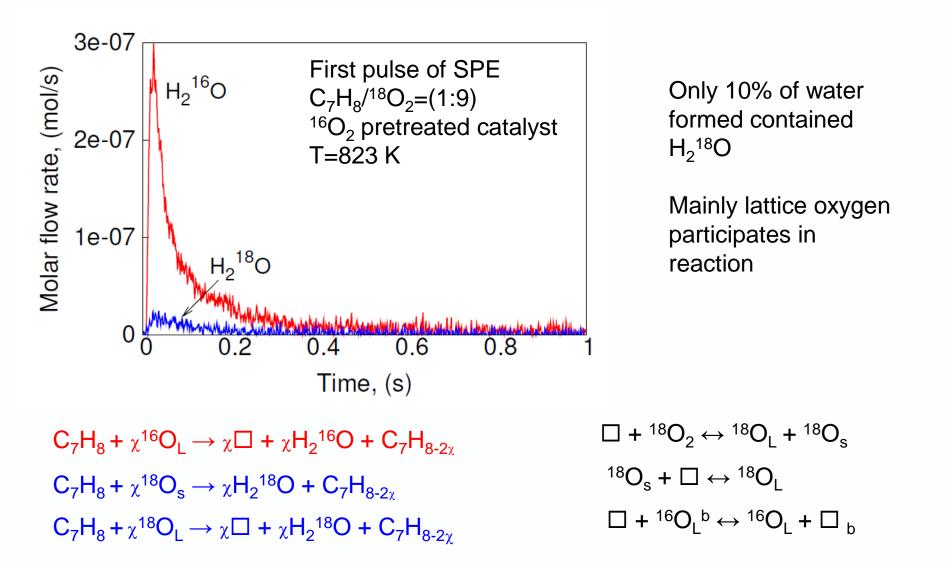


Catalyst cannot be deeply reduced by toluene

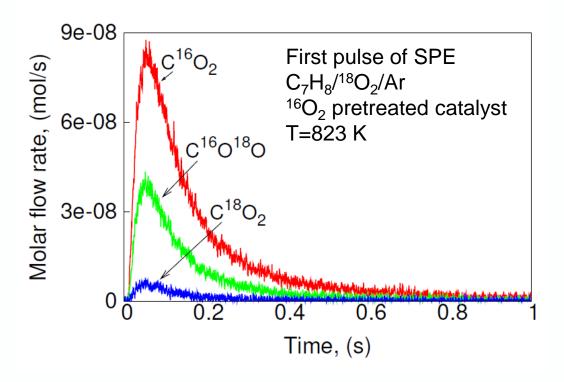
In the presence of di-oxygen in the feed, catalyst active at higher degrees of reduction

Reaction is very sensitive to the degree of reduction of the catalyst

Role of adsorbed oxygen species



Role of adsorbed oxygen species



$$\begin{split} & C_7 H_{8\text{-}2\chi} + (18\text{-}\chi)^{16} O_L \to (18\text{-}\chi) \Box + 7 C^{16} O_2 + (4\text{-}\chi) H_2^{16} O_2 \\ & C_7 H_{8\text{-}2\chi} + (18\text{-}\chi)^{18} O_L \to (18\text{-}\chi) \Box + 7 C^{18} O_2 + (4\text{-}\chi) H_2^{18} O_2 \\ & C_7 H_{8\text{-}2\chi} + (18\text{-}\chi)^{18} O_8 \to 7 C^{18} O_2 + (4\text{-}\chi) H_2^{18} O_2 \end{split}$$

¹⁸O starts occupying the vacant lattice sites

 ^{18}O in CO_2 is significantly higher than that in water

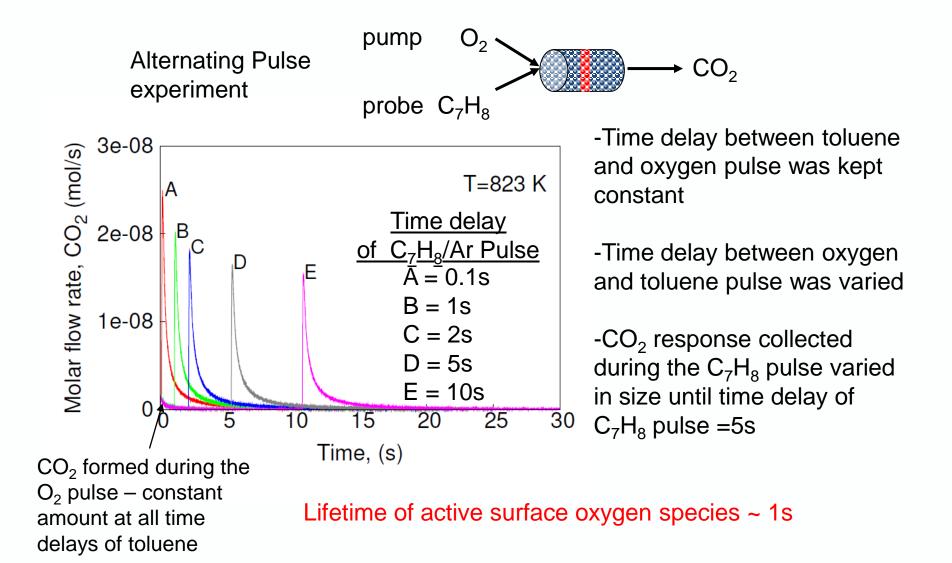
Reaction occurs through
Mars and van Krevelen
mechanism.

> O_2 is mainly required for reoxidation of the reduced surface metal centers.

Separation of contribution of surface oxygen species is not elucidated.

$$\begin{split} &C_7 H_{8\text{-}2\chi} + (9\text{-}\chi/2)^{16} O_L + (9\text{-}\chi/2)^{18} O_L \rightarrow (18\text{-}\chi) \Box + 7 \text{C}^{16} \text{O}^{18} \text{O} + (2\text{-}\chi/2) \text{H}_2^{16} \text{O} + (2\text{-}\chi/2) \text{H}_2^{18} \text{O} \\ &C_7 H_{8\text{-}2\chi} + (9\text{-}\chi/2)^{16} O_L + (9\text{-}\chi/2)^{18} O_8 \rightarrow (9\text{-}\chi/2) \Box + 7 \text{C}^{16} \text{O}^{18} \text{O} + (2\text{-}\chi/2) \text{H}_2^{16} \text{O} + (2\text{-}\chi/2) \text{H}_2^{16} \text{O} \\ \end{split}$$

Life time of active surface oxygen



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Conclusions

- 1. Total oxidation of toluene is carried out by the redox, Mars-van Krevelen mechanism.
- 2. Toluene total oxidation is very sensitive to the degree of reduction of the catalyst.
- 3. The activity of the copper oxide catalyst in the presence of gas phase oxygen is determined by weakly bound oxygen forms. Life time of this oxygen under reaction conditions is close to 1s.
- 4. Oxygen isotope exchange experiment shows that surface oxygen could participate in the reaction.

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Thank you for your attention !

