



Electrospinning at UGent

**L. Van Langenhove, S. Devrieze,
P. Westbroek, K. De Clerck**

Ghent University - Textile department

Nanofibres

Diameter below 500 nm

Surface properties are extreme

Pores are extreme

Applications: filters, cosmetics, protection, nanosensors, elektronika, artificial organs, prostheses, biomedical applications such as wound dressings

Production of nanofibres

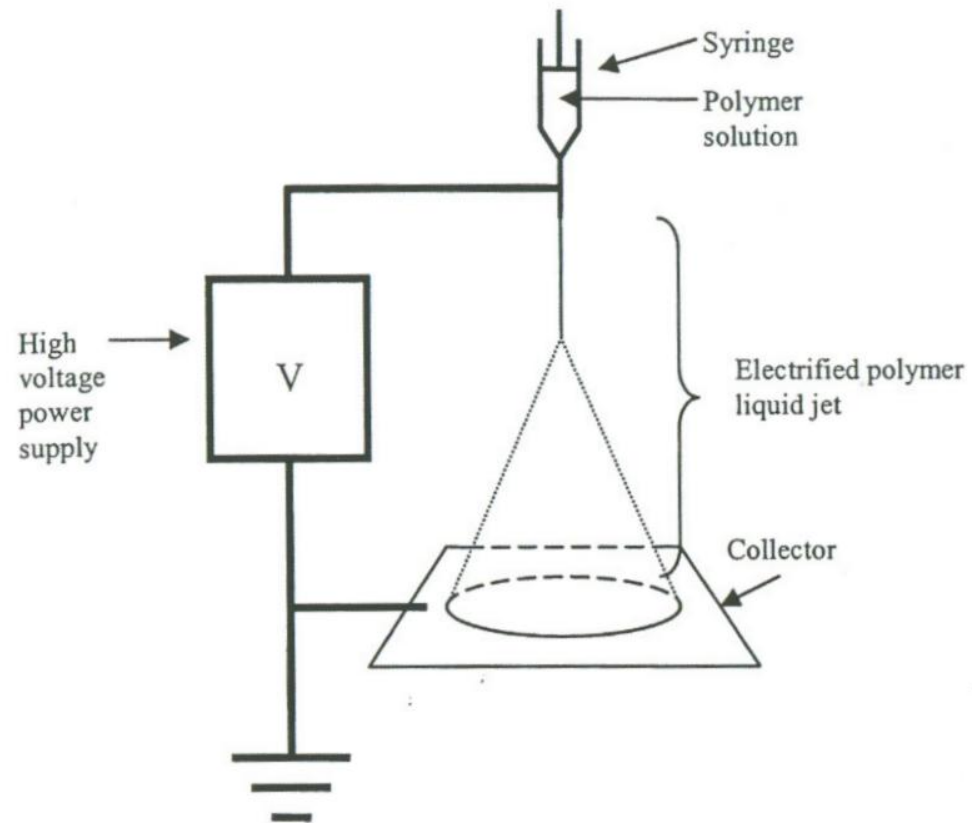
| Process | Status | Versatility | Limitations | Controllability |
|------------------|----------------|-------------|--------------------------------|-----------------|
| Stretching | Industrial | Good | Breakage, cohesion | + |
| Screen synthesis | Lab | Good | Fibre length (μm) | + |
| Self assembly | Lab (basic) | - | Tedious, fibre length | ? |
| Phase separation | Lab | Average | Time consuming (many steps) | + |
| Electrospinning | Lab/industrial | Good | Solvent spinning | + |

Electrospinning: mechanisms

Forces on droplet in electrical field:

- *Electrostatic force*
- Coulomb force
- Surface tension
- Hydrostatic force
- Gravity

Set up of electrospinning



Parameters

solution:

viscosity
Polymer concentration
molecular weight
electrical conductivity
dielectric constant
Surface tension

process:

Voltage
Distance between needle and collector
Flow rate
Dimensions of needle

environment:

temperature
humidity
Atmospheric pressure
Air velocity

Problems

Viscosity too high

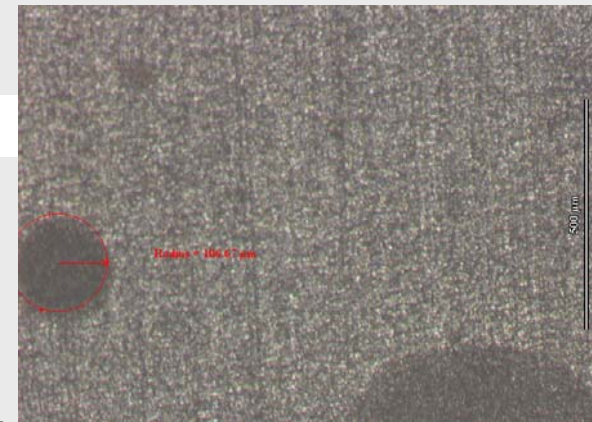
Charge density not right

Polymer concentration too low

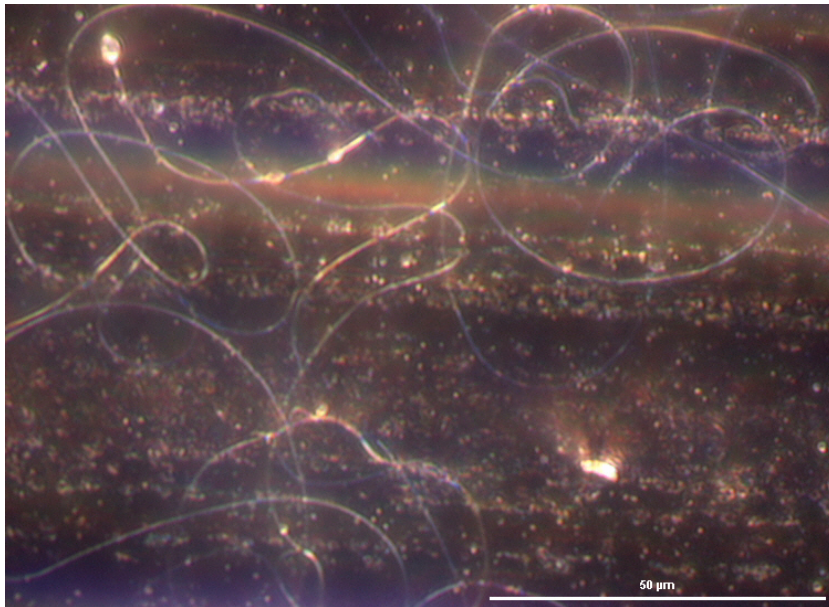
Evaporation too slow

Formation of solvent layer

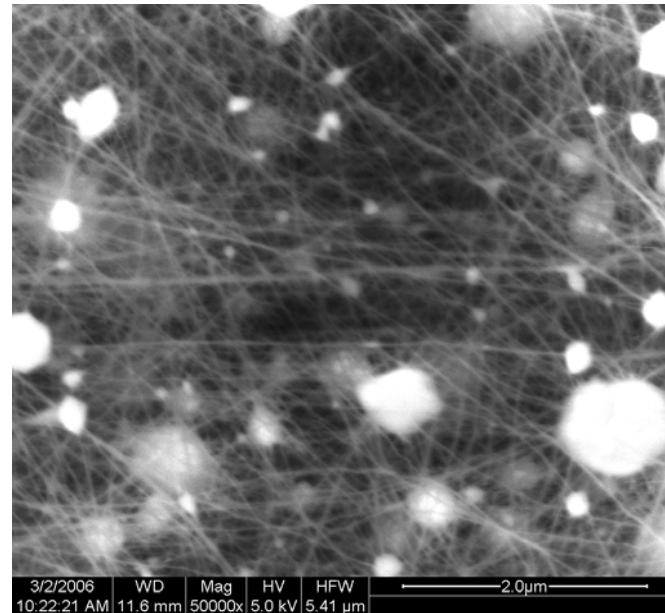
Voltage too low



Instabilities

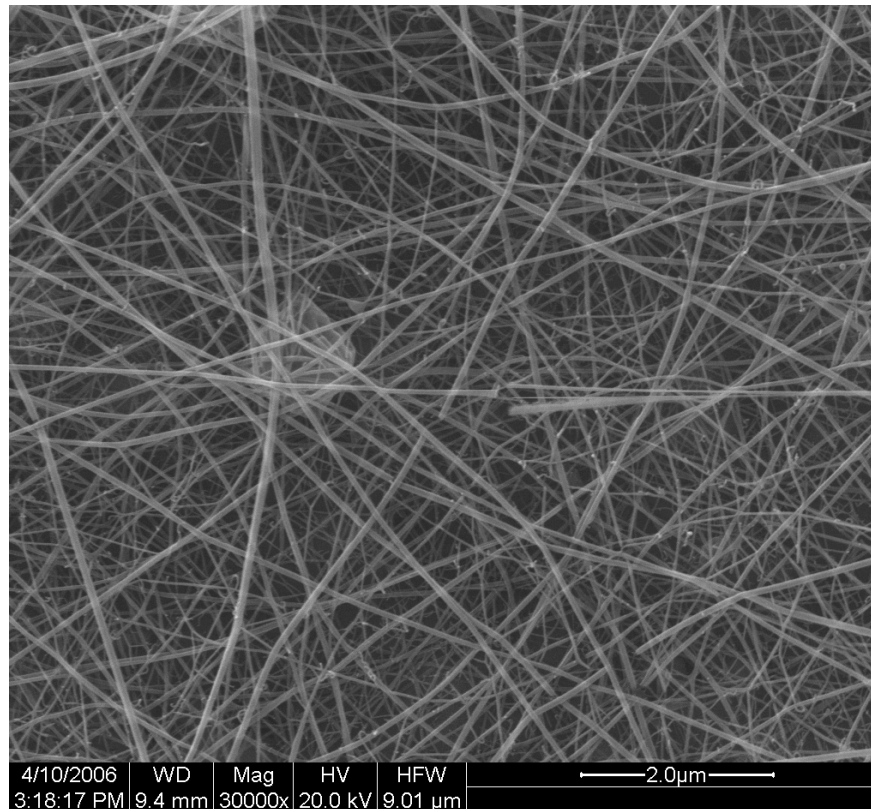


Worms and buds

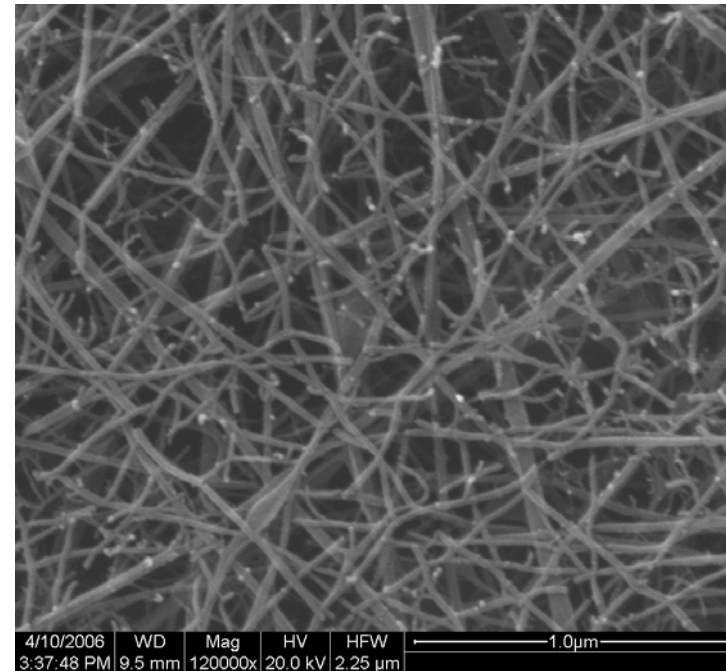
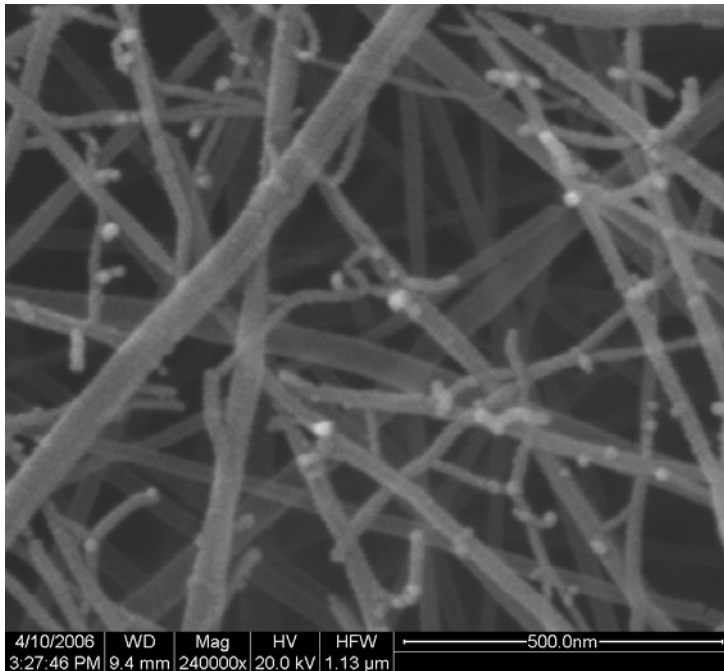


Nanodrops

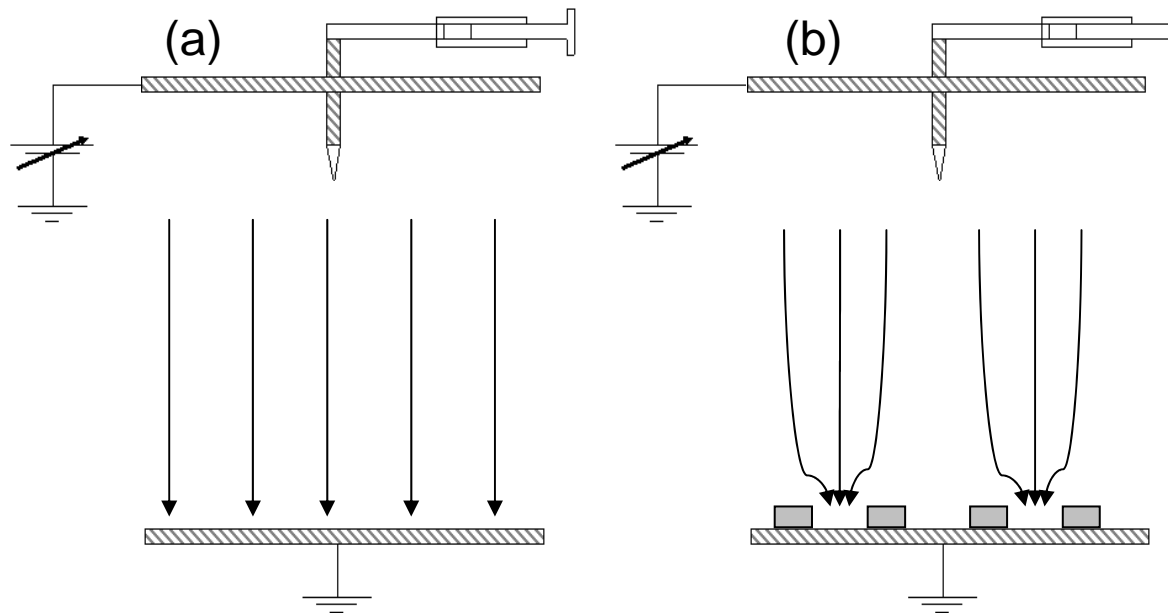
Stable production



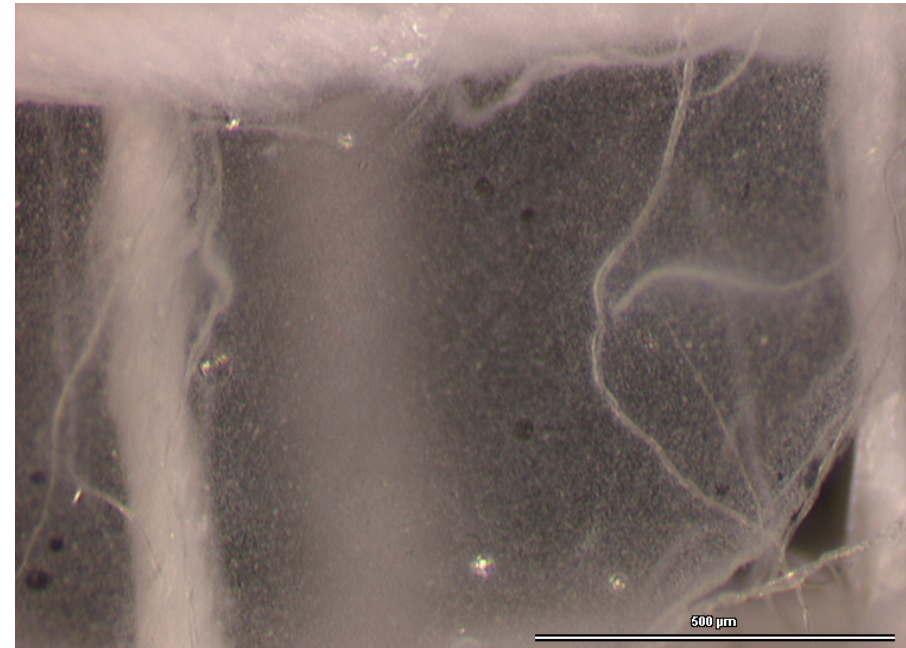
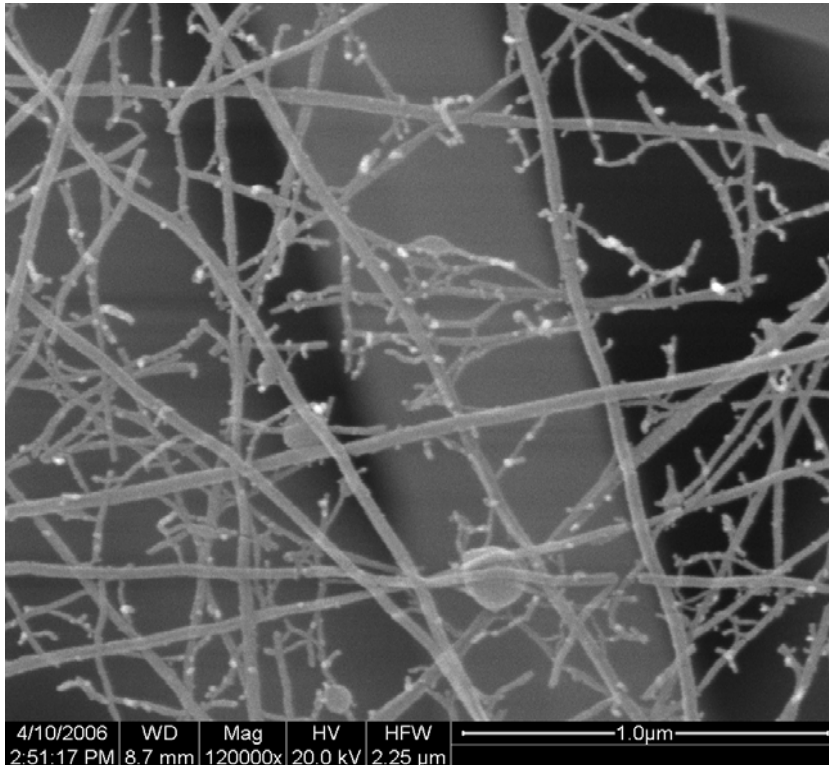
Secondary jets: branches



Branches: mechanism



Deposition on fabrics: higher voltage



Conclusions

Electrospinning for nanoweb feasible

Many polymers can be spun by electrospinning

Conditions of production critical

Nanofibres can be deposited on fabric

Process conditions need to be adapted