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ORIGINAL RESEARCH PAPER

Precipitation of *Trichoderma reesei* commercial cellulase preparations under standard enzymatic hydrolysis conditions for lignocelluloses

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Abstract Comparative studies between commercial *Trichoderma reesei* cellulase preparations show that, depending on the preparation and loading, total protein precipitation can be as high as 30 % under standard hydrolysis conditions used for lignocellulosic materials. ATR-IR and SDS-PAGE data verify precipitates are protein-based and contain key cell wall hydrolyzing enzymes. Precipitation increased considerably with incubation temperature; roughly 50–150 % increase from 40 to 50 °C and 800 % greater at 60 °C. All of the reported protein losses translated into significant, and often drastic, losses in activity on related 4-nitrophenyl substrates. In addition, supplementation with the non-ionic surfactant PEG 6,000 decreased precipitation up to 80 % in 24 h precipitation levels. Protein precipitation is potentially substantial during enzymatic hydrolysis of lignocelluloses and should be accounted for during lignocellulose conversion process design, particularly when enzyme recycling is considered.

Keywords Biofuels · Cellulase · Enzyme recycle · Lignocellulose · Precipitation

Introduction

Lignocellulose conversion research over the last thirty years has involved the development of processes to improve structural carbohydrate accessibility to a few specific fungal enzymatic degradation systems; the primary focus being extraction of fermentable sugars from the plant cell wall matrix. Cell wall-degrading enzymes from the filamentous fungus, *Trichoderma reesei*, are the most studied of these systems and the most integrated into technology development. The heavy reliance on a specific enzymatic system has significantly shaped the design of the conversion technologies as well as the investigation of the most cost-impacting process bottlenecks (Kohlmann et al. 1995; Himmel et al. 2007).

The high costs associated with the production of commercial cellulase preparations, coupled with constant pressure to reduce costs associated with lignocellulosic conversion processes, has driven efforts within the field aimed at reducing the quantity of enzymes utilized in processes. Efforts have included improvements to enzyme system efficiency via accessory enzyme supplementation, the improvement of specific workhorse enzyme efficiencies via coupled molecular simulations and protein engineering, and recently interest has gained in the recycle of enzymes

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following saccharification/fermentation processes (Selig et al. 2009; Adney et al. 2009; Tu et al. 2007, 2009; Qi et al. 2011).

Enzyme recycle research has often focused on issues associated with enzyme binding to process residuals that are often high in lignin (Yang and Wyman 2006). Something commonly overlooked in these studies is the potential for enzymatic proteins to precipitate out of solution during the conversion processes. Many lignocellulose-degrading enzymes are reasonably-sized proteins with MW from 20,000 to 120,000 Da, and are characterized by numerous hydrophobic regions making aggregation into large insoluble complexes probable (Vinzant et al. 2001). In addition, we have noted during years of routine laboratory testing that commercial *T. reesei* cellulase preparations form precipitates once diluted for use in bench-scale hydrolysis experiments; this has also been observed by others although never given the attention worthy of a publication (personal communication; Stephen R. Decker, National Renewable Energy Laboratory, Golden, Colorado, United States).

This paper addresses the hypothesis that significant portions of the protein in commercial enzyme preparations may simply precipitate out of solution and become inactive and unrecoverable under traditional lignocellulose hydrolysis conditions. The occurrence of protein precipitation at standard hydrolysis conditions was assessed and quantified for a selection of the most commonly studied commercial *T. reesei* cellulase preparations. The presence of protein in the precipitates was verified via Attenuated Total Reflectance Fourier Transform Infrared (ATR-FTIR) spectroscopy and SDS-PAGE was used to qualitatively predict the enzyme types most susceptible to precipitation. In addition, reductions in lignocellulose degrading activities associated with the precipitation effects were comparatively measured. The effects of temperature and the addition of a non-ionic surfactant were also assessed. The data presented will be of value to researchers interested in enzyme recycle options and general cost optimization for lignocellulosic conversion processes.

Materials and methods

Protein precipitation studies

Four commercial *T. reesei* cellulase preparations were assessed for potential precipitation effects upon

dilution; for anonymity they have been labeled cellulase preparation A, B, C, and D. All cellulase preparations were tested at 50 °C. Expanded investigations at room temperature, 40 and 60 °C were conducted with preparation A by itself and supplemented with a commercial *Aspergillus niger* β -glucosidase preparation; addition of a non-ionic surfactant (PEG 6000 at 0.05 % (w/v); Merck KGaA, Darmstadt, Germany) on precipitation levels was tested; all expanded investigations were only incubated for 24 h. Dilutions of 10 and 1 mg/ml into 50 mM sodium citrate buffer, pH 4.8, were tested. Diluted enzymes were filtered through 0.22 μ m polyethersulfone (PES) filters to remove precipitated protein; the filters were chosen for their low capacity to bind protein (Mahler et al. 2010). All dilutions were incubated in 10 ml aliquots in 15 ml conical tubes. All experiments were run under static conditions. Whole replicate vials were sampled for analysis at 24 and 120 h; 1 ml samples were filtered through 0.22 μ m PES filters. Precipitates were separated by centrifugation for 15 min at (4,200 \times g) and 4 °C. Separated supernatants and precipitates were stored at –20 °C for further analysis.

Protein assays

Protein concentrations in all presented experiments were obtained using the BCA Protein Assay Kit (Pierce). The only modification to the kit protocol for micro-plates was the absorbance was measured at 570 nm in a microplate reader.

Enzyme activity assays

The lignocellulosic related enzymatic activities in the diluted enzyme preparation was assessed by measuring activity on 4-nitrophenyl substrates as described by Wood and Bhat (1988). β -Glucosidase and β -xylosidase activities were measured with 5 mM 4-nitrophenyl- β -D-glucopyranoside (4-NPG) and 4-nitrophenyl- β -D-xylopyranoside (4-NPX), respectively. Activity related to key cellulase activities in preparations was determined using 2 mM 4-nitrophenyl- β -D-lactopyranoside (4-NPLac) as a substrate. Activity assays were run only on the 1 mg/ml solutions appropriately diluted to fit the assays working detection ranges. Assays were run for 15 min at 50 °C in 50 mM sodium citrate buffer and stopped

with 0.4 M glycine buffer; absorbance was then measured at 405 nm.

Protein distribution via SDS-PAGE

The molecular weight distribution in the supernatants and precipitates was assessed using SDS-PAGE with the Gel Doc EZ Imager (Bio-Rad 170-8270, USA) as described by Varnai et al. (2011). Electrophoresis was run at 200 V for approx. 50 min in 25 mM Tris/192 mM glycine/0.1 M SDS buffer. The Bio-Rad Precision Plus Unstained standard was used as a protein marker. The gels were visualized using a 5 min activation step and exposure step within the time range of 0.3–0.5 s. For precipitated protein, a representative sample of pellet was resuspended in 50 mM citrate/NaOH buffer, pH 4.8 and analyzed as described above.

ATR-FTIR spectroscopy

The pelletized precipitates from cellulase preparation A were analyzed on a Nicolet 6700 FT-IR spectrometer equipped with a temperature adjustable ATR (Golden Gate) component and purged with dry air. Pellets were oven-dried at 105 °C for roughly 1 h prior to ATR-IR analysis. The separate and distinct brown and white fractions were separated with a razor blade and analyzed separately. Spectra were collected at 4 cm⁻¹ resolution after 100 scans; the background baseline was collected after 200 scans. Distortion associated with dispersion effects on IR band positions was corrected for by applying the advanced ATR correction in the spectrometer Omnic software. Five replicate spectra were taken of each pellet. Bovine serum albumin (BSA) was run as a general protein reference standard. The standard normal variate transformation as described by Barnes and co-authors (1989) was applied to all replicate spectra; an average of all transformed replicates is presented (Fig. 1).

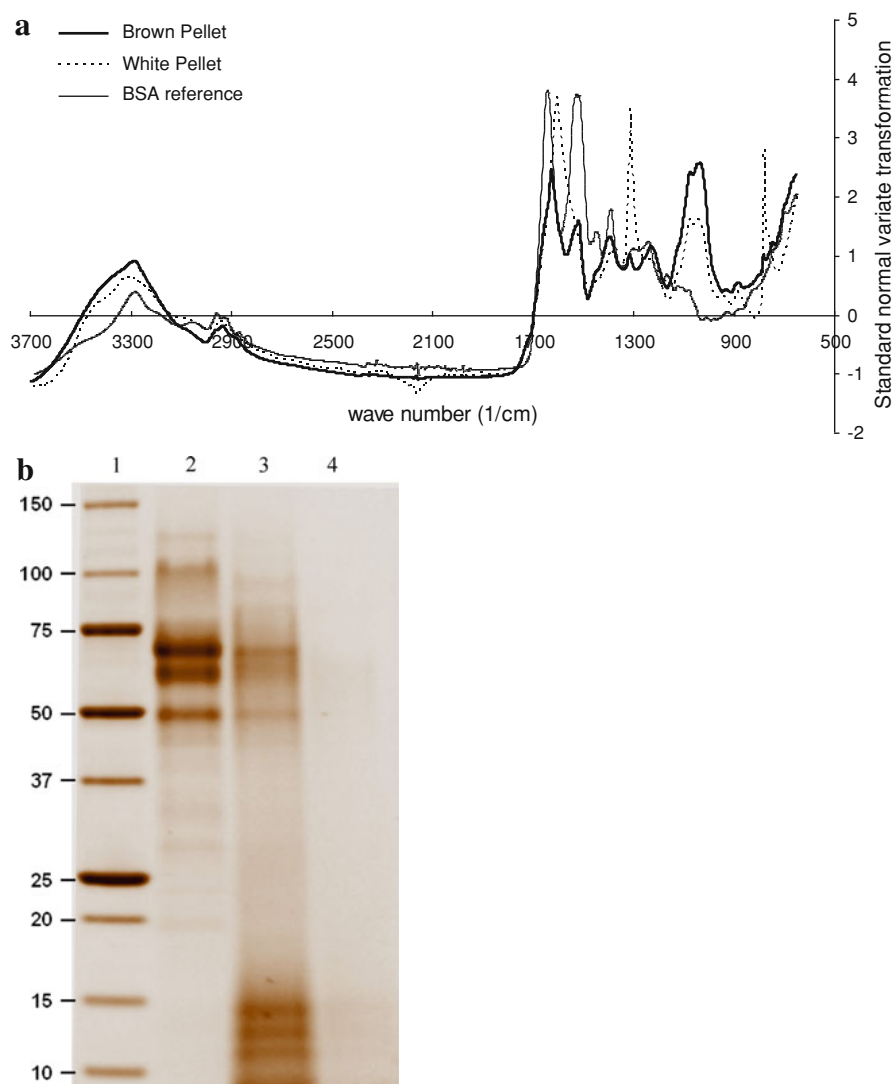
Results and discussion

Initial experiments (50 °C, pH 4.8) with preparation A showed approx. 5–30 % of the total protein precipitated from dilutions; this was complimented with noticeable decreases in 4-NPG, 4-NPX, and up to 20 % losses in 4-NPLac activity after 120 h. Precipitates from the preparations formed pellets consisting

of two separate layers; a more dense white pellet and a voluminous cream to light brown colored pellet (dark brown for the substituted preparation A); the latter took the most time to settle. After separation and drying the two distinct pellets were analyzed via ATR-IR spectroscopy to obtain an assessment of which pellet was the primary protein containing pellet; BSA was used as a protein reference. The spectra in Fig. 1 show the strongest similarity between the BSA reference and the brown pellet. Similar amide related peaks near wavenumbers 1,650 cm⁻¹ (C=O stretching) and 1,540 cm⁻¹ (CN stretching, and NH bending), bands around 1,400 cm⁻¹ (C–O stretching of amino acid side chains), and similar peaks associated with NH bending at 3,300 cm⁻¹ indicate the light brown pellet is the most protein dominant of the two pellets (Kong and Yu 2007). Both the light brown and white fractions do share spectral similarities, particularly between 1,150 and 900 cm⁻¹, and the white pellet data do show some faint protein related peaks; this overlap can be easily explained by the fact that separation by sedimentation is not completely distinct and likely enabled some cross-contamination of the fractions. Despite this, it is clear from Fig. 1 that the dominant protein fraction is the less dense light brown pellet; this sentiment is reinforced by SDS-PAGE (Fig. 1b) of each fraction showing the brown pellet having distinct protein bands while no bands are present with respect to the white fraction.

Following up, enzyme preparation A and three other commercially available enzyme preparations were subjected to comparative study at two process and experimentally relevant dilution levels (1 mg/ml and 10 mg/ml). In Fig. 2 protein precipitation for each is assessed at 24 and 120 h compared to that of the initial filtered starting dilution. The data show significant variation in potential precipitation exists depending on the chosen cellulase preparation. In addition, it is clear that β -glucosidase supplementation of commercial preparation A had a significant impact on precipitation levels; although this impact is not as drastic once we consider the activity data presented in Tables 1a–c. Here both preparation A and the supplemented A show similar declines in activity, and actually a lesser decline in 4-NPG activity; this last point is likely due to the high thermostability of the *A. niger* preparation. The result suggests that much of the additional protein precipitated here could probably be referred to as “junk protein” that is not needed for

Fig. 1 **a** FTIR spectra of the cloudy light brown and dense white fractions from pelletized precipitate of commercial enzyme preparation A. Spectra for bovine serum albumin (BSA) are provided as a protein reference. Data are presented as the standard normal variate transformations of average signals from five replicate measurements; **b** SDS-PAGE of precipitated pellet fractions; lanes are as follows: (1) protein standard, (2) dilution A with β -glucosidase, (3) light brown precipitate, and (4) white precipitate



the effective enzymatic performance. Despite this, high rates of precipitation in the remaining preparations do correlate well with significant decreases in catalytic activity of the dilutions. Overall the activity data strongly suggest considerable amounts of protein precipitating from the enzyme preparations is active lignocellulosic hydrolyzing enzyme.

In Fig. 3 SDS-PAGE of the diluted enzyme preparations showed characteristic bands that either diminished or even vanished completely following the incubation/precipitation experiments. Of particular importance were bands between 50,000 and 75,000 Da; all bands in this region appear slightly diminished in the supernatant and are visible in the pellet fraction. Bands in this region are often

associated with cellulase enzymes such as cellobiohydrolase I and II, and additionally endoglucanase I and II (Vinzant et al. 2001). Bands just below 25,000 and 20,000 Da vanished completely in many of the preparations; these are possibly associated with endoxylanase proteins. Additionally protein marked by bands above 100,000 Da contribute to the precipitate; β -glucosidase enzymes most typically fall into this high molecular weight range.

The compilation of missing protein bands observed in all of the *T. reesei* preparations is potentially representative of the entirety of key enzyme activities needed to effectively hydrolyze lignocellulosic materials; if these proteins contribute significantly to total precipitates it suggests even higher percentages of

Fig. 2 Percentage of protein precipitated from multiple commercial cellulase preparations under standard hydrolysis conditions at 50 °C; calculated from protein concentrations determined by Pierce BCA protein assay; *error bars* represent standard deviations of replicate analyses

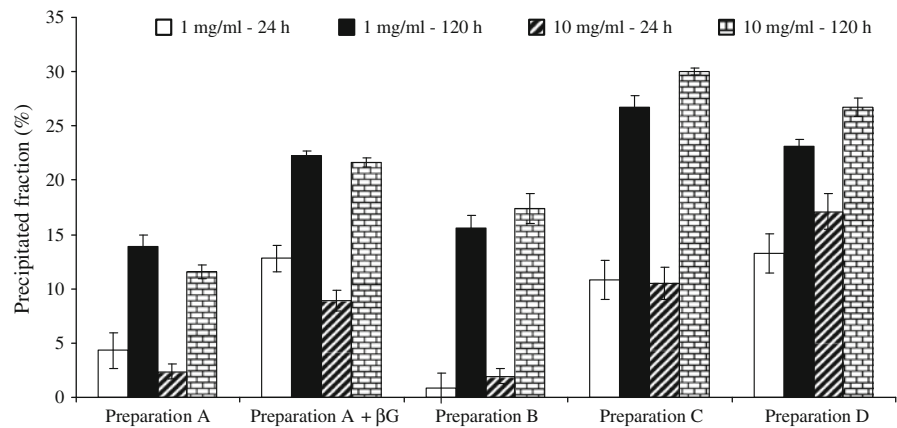


Table 1 Activity of cellulase preparations on 4-nitrophenyl substrates following dilution and incubation

Enzyme stock ^a	4-nitrophenyl-β-D-glucopyranoside			4-nitrophenyl-β-D-xylopyranoside			4-nitrophenyl-β-D-lactopyranoside		
	0 h	24 h	120 h	0 h	24 h	120 h	0 h	24 h	120 h
A	2.5 ± 0.1 ^b	2.5 ± 0.2	2.2 ± 0.0	3.6 ± 0.1	3.5 ± 0.1	3.1 ± 0.0	3.3 ± 0.2	3.2 ± 0.1	2.8 ± 0.0
A+βG ^c	6.4 ± 0.4	6.4 ± 0.6	6.3 ± 0.3	2.5 ± 0.1	2.3 ± 0.1	2.3 ± 0	2.2 ± 0.1	1.8 ± 0.1	1.8 ± 0.1
B	8.6 ± 0.3	7.1 ± 0.3	6.1 ± 0.3	3.7 ± 0.2	2.9 ± 0.1	2.0 ± 0.1	3.0 ± 0.1	2.5 ± 0.1	2.1 ± 0.1
C	26.6 ± 2.5	11.4 ± 0.2	8.1 ± 0.2	3.1 ± 0.1	2.2 ± 0	1.8 ± 0	1.7 ± 0	1.3 ± 0.1	1.2 ± 0
D	87.2 ± 15.5	59.7 ± 5.7	34.6 ± 8.6	6.4 ± 0.4	4.7 ± 0.2	3.9 ± 0.1	1.9 ± 0.2	1.3 ± 0.1	1.2 ± 0.1

^a Cellulase commercial preparations from *Trichoderma reesei* (labeled A, B, C and D) diluted to 1 mg protein/ml incubated at standard conditions for enzymatic hydrolysis of lignocelluloses (50 °C; pH 4.8) for 120 h. Activity was assessed on 5 mM 4-nitrophenyl-β-D-glucopyranoside, 5 mM 4-nitrophenyl-β-D-xylopyranoside, and 2 mM 4-nitrophenyl-β-D-lactopyranoside in 50 mM sodium citrate buffer, pH 4.8

^b Activity is expressed as the amount of 4-nitrophenol (μmol) released from substrate solutions per ml of diluted enzyme preparation after the 15 min assay

^c β-glucosidase from *Aspergillus niger*

effective cellulase/hemicellulase protein are lost than what is reported in Fig. 2. That said, it is known that lignocellulose hydrolysis slows considerably after 24 h, and long before complete saccharification is achieved. Above traditional arguments regarding the recalcitrant nature of lignocellulosic biomass, we should now consider that overall hydrolysis rates simply slow down because large fractions of active protein fall out of solution; this argument is certainly reinforced by the declines in activity observed in Table 1.

Expanded studies on to preparation A looked into the effects of temperature and the addition of a non-ionic surfactant; preparation A and supplemented A were tested. In Fig. 4 a significant increase in precipitation begins somewhere between the 40 and the 50 °C. Increases over 800 and 150 % respectively were observed for preparation A and the supplemented

A when incubation was performed at 60 °C. Activities on the tested 4-nitrophenol substrates declined in a similar fashion within the same temperature ranges, suggesting a correlation between the two (Fig. 4). SDS-PAGE (Fig. 5) show how significant the loss of protein is between 50 and 60 °C, particularly with respect to proteins in the range of 50–70,000 Da. In addition, SDS-PAGE of the precipitate (not shown) indicated much of the protein precipitated at 60 °C had degraded into low molecular weight fractions below 20,000 Da. Overall, this data is supported by temperature stability studies on the most prominent cellulase from *T. reesei*, Cel7A, showing enzyme deactivation at temperature just above the standard hydrolysis temperature of 50 °C (Hall et al. 2011). It suggests consideration of slightly lower hydrolysis temperatures (45–48 °C) may preserve much of the enzymatic preparation for later stages of hydrolysis.

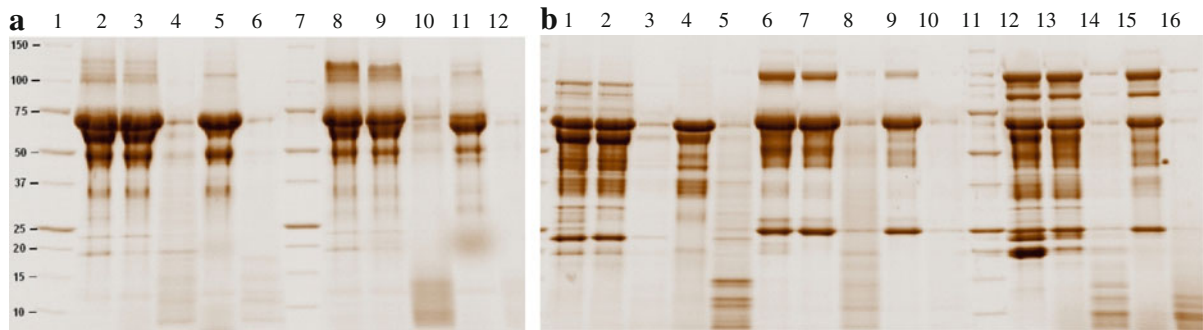


Fig. 3 a SDS-PAGE of commercial preparation A dilution supernatants and pellets following incubation at 50 °C; lanes are as follows: (1) protein standard, (2) preparation A at 0 h, (3) A supernatant at 24 h, (4) A pellet at 24 h, (5) A supernatant at 120 h, (6) A pellet at 120 h, (7) protein standard, (8) preparation A supplemented with β -glucosidase (A+ β G) at 0 h, (9) A+ β G supernatant at 24 h, (10) A+ β G pellet 24 h, (11) A+ β G supernatant 120 h, (12) A+ β G pellet 120 h; **b** SDS-PAGE of

commercial preparations B through D dilution supernatants and pellets following incubation at 50 °C; lanes are as follows: (1) preparation B at 0 h, (2) B supernatant at 24 h, (3) B pellet at 24 h, (4) B supernatant at 120 h, (5) B pellet at 120 h, (6) preparation C at 0 h, (7) C supernatant at 24 h, (8) C pellet 24 h, (9) C supernatant 120 h, (10) C pellet 120 h, (11) protein standard, (12) preparation D at 0 h, (13) D supernatant at 24 h, (14) D pellet 24 h, (15) D supernatant 120 h, (16) D pellet 120 h

Currently, the addition of small amounts of surfactant to the hydrolysis environment is known to be beneficial (Kristensen et al. 2007). Hypotheses revolving around this suggest surfactants sufficiently change the aqueous environment reducing the level of non-productive binding to insoluble substrates such as hydrophobic lignins (Yang and Wyman 2006). In

Table 2 the addition of PEG 6000 considerably reduced protein precipitation at 50 °C; over an 80 % reduction in precipitation after 24 h with cellulase preparation A was observed. This observation suggests that a significant portion of previously reported mitigation of non-productive binding to lignocelluloses by the addition of PEG may simply be the result

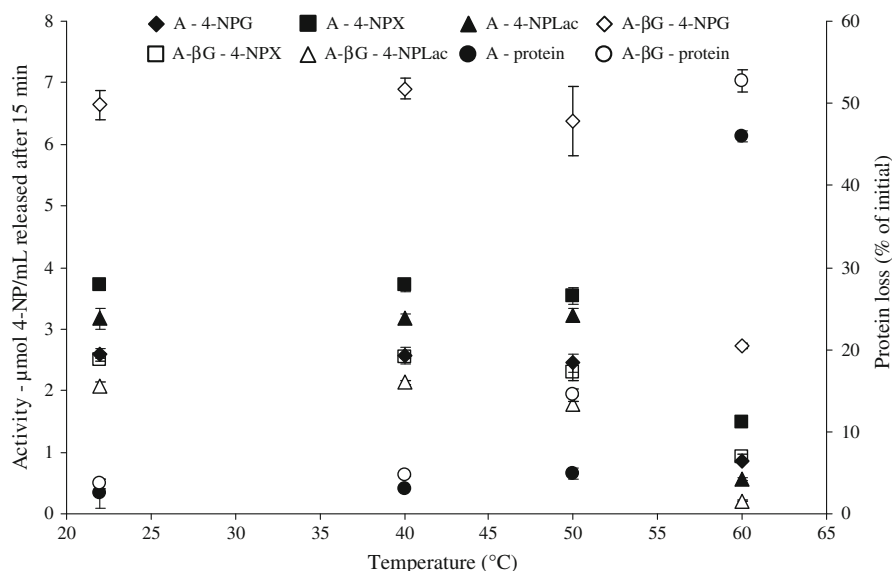


Fig. 4 Percentage of protein precipitated from commercial cellulase preparation A and preparation A supplemented with additional β -glucosidase as calculated from protein concentrations determined by Pierce BCA protein assay and activity on 4-nitrophenol substrates at room temperature, 40, 50 and 60 °C;

activity is expressed as the amount of 4-nitrophenol (μ mol) released from substrate solutions per ml of diluted enzyme preparation (1 mg protein/ml initially) after the 15 min incubation; error bars represent standard deviations of replicate analyses

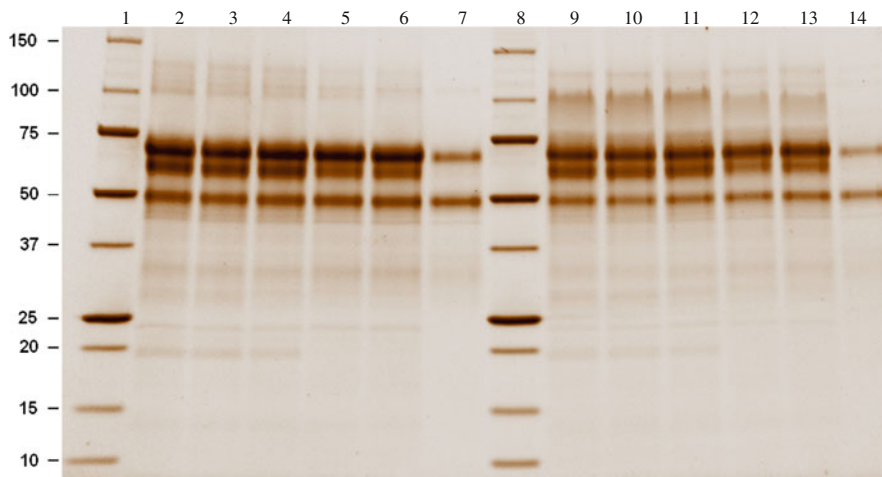


Fig. 5 SDS-PAGE of commercial enzyme preparation A liquid fraction at room temperature, 40, 50 and 60 °C as well as 50 °C in the presence of 0.05 % PEG 6000; (1) protein standard, (2) preparation A at 0 h, (3) A supernatant after 24 h at room temperature, (4) A supernatant after 24 h at 40 °C, (5) A supernatant after 24 h at 50 °C, (6) A supernatant after 24 h at 50 °C with PEG 6000, (7) A supernatant after 24 h at 60 °C, (8)

protein standard, (9) preparation A supplemented with β -glucosidase (A+ β G) at 0 h, (10) A+ β G supernatant after 24 h at room temperature, (11) A+ β G supernatant after 24 h at 40 °C, (12) A+ β G supernatant after 24 h at 50 °C, (13) A+ β G supernatant after 24 h at 50 °C with PEG 6000, (14) A+ β G supernatant after 24 h at 60 °C

Table 2 Percentage of protein precipitated from diluted cellulase preparation A with and without addition of PEG 6000

Enzyme stock ^a	50 °C	+PEG 6000
A	5 ± 0.7 ^b	0.8 ± 0.6
A+ β G	14.5 ± 0.7	11.3 ± 1.6

^a Precipitated fraction (% of original) of commercial cellulase preparation A and A supplemented with commercial β -glucosidase diluted to 10 mg/ml and incubated at standard conditions for enzymatic hydrolysis of lignocelluloses (50 °C, pH 4.8) for 24 h

^b Protein concentrations were determined by BCA assay

of reduced enzyme precipitation. Despite this, non-productive enzyme binding does likely happen, but we should note there are significant difficulties associated delineating whether protein has remained soluble, and bound non-productively, or has simply precipitated onto the insoluble substrates. The development of an intricate method to distinguish between the two occurrences would be a valuable endeavor in this case.

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