

**PHYSICAL AND ANATOMICAL PROPERTIES OF *Hevea brasiliensis*  
CLONES**

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**Received:** May 27, 2021

**Accepted:** February 14, 2023

**Posted online:** February 15, 2023

**ABSTRACT**

Our goal was to determine physical properties and anatomical features in 33-year-old *Hevea brasiliensis* clones. We cut wood samples from clones LCB510, RRIM600, IAN873, IAN717 and GT1 planted in Selvíria, Mato Grosso do Sul, Brazil. We used standard techniques in wood studies. We found that clones differ in basic density, volumetric shrinkage and anatomical features, with the exception of ray width. Basic density, volumetric shrinkage, fiber length, fiber wall thickness, vessel element length and vessel diameter tended to increase from pith to bark, while vessel frequency propended to decrease. We conclude that wood of the studied clones has potential for industrial use.

**Keywords:** Basic density, cell dimensions, radial variation rubber tree, volumetric shrinkage.

## INTRODUCTION

38

39 Currently, in Brazil, plantations of *Hevea brasiliensis* (rubber tree) occupy 218307 hectares (IBÁ  
40 2019). Between 2016 and 2021 the global production of rubber extraction for industrial purposes was  
41 expected to reach 52 million m<sup>3</sup> of wood (Dhamodaram 2008). In Brazil, after the latex production  
42 cycle (25-30 years), *Hevea* is commonly used as firewood and charcoal (Lara Palma 2010). However,  
43 logs with a diameter above, or equal to, 15 cm could be used for the production of sawn boards and  
44 panels, and logs smaller than 15 cm in diameter and larger than 5 cm could be used in the production  
45 of bioenergy (Dhamodaram 2008).

46 *Hevea brasiliensis* wood is considered light and soft with low natural durability and indistinct  
47 sapwood (Lorenzi 2002). The apparent density ranges from 0,56 g/cm<sup>3</sup> to 0,65 g/cm<sup>3</sup>, and freshly cut  
48 moisture in wood is approximately 60 %, which can be reduced to 15 % when air-dried over a period  
49 of at least 10 days of exposure under these conditions (May and Gonçalves 2018). It is well known  
50 that the behavior of *H. brasiliensis* wood during the drying process is a precondition for determining  
51 its industrial use. For example, volumetric shrinkage, a physical property, indicates how much wood  
52 dimensions change according to variation of humidity in the environment. This, in turn, will  
53 determine if cracks will occur when, for example, using this wood for the manufacture of doors and  
54 windows (Rubber Board 2002). Rubber tree wood is also technically feasible for wood cement board  
55 manufacture; sheets for the production of vertically laminated veneer lumber panels (LVL); floors;  
56 wood beams, stairway steps (Okino *et al.* 2004, Faria *et al.* 2019a).

57 However, fast-growing species, such as rubber trees, show frequent problems inherent in wood  
58 quality, such as a high percentage of sapwood, which results in less resistance to deterioration, less  
59 dimensional stability and low physical-mechanical resistance (Shukla and Sharma 2018). A major  
60 problem with the use of products derived from rubber wood arises from the high susceptibility to  
61 attacks by xylophagous agents, mainly fungi and insects. This occurs from the indistinctness of  
62 heartwood and the high content of starch and sugars present in wood (Peries 1980). Therefore,

63 prophylactic treatment is recommended immediately after cutting the wood, *i.e.*, less than 24 hours  
64 (Prakash 1990).

65 The physical, mechanical and anatomical properties of rubber wood must be studied in order to  
66 properly assess its quality before determining its end use after extracting latex from the tree (Naji *et*  
67 *al.* 2012). Not many studies in the literature have reported on radial variation of *H. brasiliensis* wood  
68 properties (Leonello *et al.* 2012). The lack of research focused on the quality and varied uses of rubber  
69 wood in Brazil calls for more efforts to better characterize the potential industrial use of *Hevea* wood.  
70 Therefore, our goal was to determine physical properties and anatomical features in 33-year-old  
71 *Hevea brasiliensis* clones (LCB510, RRIM600, IAN873, IAN717 and GT1) in the context of  
72 industrial use after the extraction of latex.

## 73 MATERIALS AND METHODS

### 74 Location and sampling

75 Wood samples from *H. brasiliensis* were obtained from five clones (LCB510, RRIM600, IAN873,  
76 IAN717 and GT1) from plantations located in the municipality of Selvíria, Mato Grosso do Sul State,  
77 Brazil. The locations have a mean annual precipitation of 1440 mm/yr and an annual average  
78 temperature of 23 °C (Flores *et al.* 2016). The soil is classified as dystrophic Red Latosol (LVd)  
79 according to Santos *et al.* (2018).

80 The northward position of each selected tree was identified to standardize the collection of wood  
81 samples. Then, we felled five randomly selected 33-year-old trees per clone and cut discs 10 cm in  
82 thickness from each tree at breast height (D, 1.3 m from the ground). Tree height and DBH of selected  
83 trees are shown in Table 1. In each disc, we cut five samples in each strip from pith to bark. For a  
84 total of 25 samples per clone: 0 % (close to the pith), 25 %, 50 %, 75 %, and 100 % (close to the  
85 bark).

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89

90 **Table 1:** Mean and standard deviation of DBH and tree height (HT) of *Hevea brasiliensis*.

Clone	DBH (cm)	HT (m)
LCB510	25,20 (0,57)	16,94 (2,97)
RRIM600	24,10 (0,55)	18,76 (1,10)
IAN873	23,30 (1,20)	17,52 (1,74)
IAN717	27,00 (2,03)	20,94 (1,52)
GT1	25,00 (1,00)	18,76 (2,42)
Values in parentheses are standard deviation		

91

### 92 **Basic density (Db)**

93 Basic density was determined by the method of maximum moisture content NBR (ABNT  
94 2003). Samples of 2 cm x 2 cm x 3 cm were saturated by treatment with a vacuum system for 72 h to  
95 obtain saturated volume of wood. In sequence, the samples were dried in a laboratory kiln to  
96 determine the oven-dried mass at  $103\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ .

### 97 **Volumetric shrinkage ( $\epsilon_v$ )**

98 Volumetric shrinkage was determined according to the NBR (ABNT 1997). The samples were  
99 saturated in water, measured with a caliper, and oven-dried at  $103\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ . The dry volume of each  
100 sample was then determined. The difference in percentage between the two measurements is the  
101 volumetric shrinkage.

### 102 **Anatomical features**

103 Wood samples ( $2\text{ cm}^3$ ) were softened by cooking in water and glycerin in a proportion of (4:1)  
104 until they presented ideal conditions for sectioning. Histological sections  $20\text{ }\mu\text{m}$  in thickness were  
105 obtained using Leitz 1208 and Zeiss-Hyrax S50 slide microtomes. Sections were clarified by washing  
106 in 60 % sodium hypochlorite to remove cell contents; stained with safranin; Provisional slides were  
107 mounted in 60 % glycerin for measurements (Johansen 1940).

108 In addition to the histological sections, dissociated wood was prepared according to Franklin  
109 method (Berlyn and Miksche 1976). Thin sticks were cut and placed in wheaton containers,  
110 containing 100 volume hydrogen peroxide solution and glacial acetic acid (1:1). The containers were  
111 sealed with adhesive tape and remained 48 hours in an oven at 60 °C. Subsequently, the material was  
112 washed with running water and stained with 1 % alcoholic safranin. The terminology and  
113 characterization of wood followed the IAWA list (IAWA 1989). All anatomical measurements were  
114 obtained with a microscope Olympus CX 31 equipped with a camera Olympus Evolt E330 and a  
115 computer with image analyzer software Image-Pro 6.3. (Software Media Cybernetics 2021).

### 116 **Statistical analyses**

117 To evaluate the effect of clone x radial variation within the tree on physical and anatomical  
118 properties, the variance homogeneity test was initially performed through Hartley's test and later the  
119 F test of variance analysis according to the experimental design of randomized blocks. The F test was  
120 applied ( $P > 0,05$ ), and the means were compared using Tukey's test. The relationship between  
121 variables was evaluated using Pearson's correlation. Statistical analyses were conducted using the  
122 SAS statistical program (SAS 1999).

## 123 **RESULTS AND DISCUSSION**

124 Table 2 shows the results of analysis of variance. No statistically significant difference was  
125 observed in ray width for clones. No statistically significant difference was observed in basic density,  
126 ray width or ray frequency for radial position. Furthermore, no significant interaction was noted  
127 between clones x radial position for all properties, demonstrating no dependence among these  
128 variables.

### 129 **Physical Properties**

130 The average value for basic density was 0,58 g/cm<sup>3</sup> (Table 2). Our results showed that *H.*  
131 *brasiliensis* clones are considered moderately heavy, ranking it in the class C20 by NBR (ABNT  
132 1997). Wood basic density varied according to clone type from 0,56 g/cm<sup>3</sup> at GT1 to 0,60 g/cm<sup>3</sup> at  
133 LCB510 (Table 3). The wood density averages (Table 3) are higher than those calculated by

134 Chukwuemeka (2016). The basic density value obtained for clone RRIM600 is similar to that found  
 135 by Raia *et al.* (2018). However, Santana *et al.* (2001) reported lower values for 40-year-old *H.*  
 136 *brasiliensis* clones. These differences between density values, when compared to the literature, can  
 137 be explained by such factors as genetics, different tree ages, and/or the local characteristics of each  
 138 plantation (Chaendaekattu and Mydin 2018; Rungwattana *et al.* 2018).

139 **Table 2:** Analysis of variance of basic density (BD), volumetric shrinkage ( $\epsilon_v$ ), fiber length (FL),  
 140 fiber wall thickness (FWT), vessel element length (VEL), vessel diameter (VD), vessel frequency  
 141 (VF), ray width (RW), ray height (RH) and ray frequency (RF) of 33-year-old *Hevea brasiliensis*.

Causes of variation	GL	Mean squares									
		BD (g/cm <sup>3</sup> )	$\epsilon_v$ (%)	FL ( $\mu\text{m}$ )	FWT ( $\mu\text{m}$ )	VEL ( $\mu\text{m}$ )	VD ( $\mu\text{m}$ )	VF (n/mm <sup>2</sup> )	RW ( $\mu\text{m}$ )	RH ( $\mu\text{m}$ )	RF (n/mm <sup>1</sup> )
Clone (C)	4	0,0053**	30,04**	1578281**	2,56**	85342**	3679**	5,42**	225 n.s.	44270**	22,91**
Radial Position (RP)	4	0,0016 n.s.	12,90**	433454**	1,69**	69727**	6759**	15,55**	240 n.s.	12314**	0,44 n.s.
(C) x (RP)	16	0,0005 n.s.	1,98 n.s.	17880 n.s.	0,24 n.s.	3549 n.s.	519 n.s.	0,48 n.s.	207 n.s.	12314 n.s.	0,48 n.s.
Residual	100	0,0008	2,27	21584	0,18	4838	337	0,64	222	2926	0,78
Mean		0,58	8,32	1244	4,48	758	182	3,14	46	413	11,87
Standard Deviation		0,03	1,86	197	0,57	96,76	26	1,18	14,88	65,51	1,20
CV <sub>e</sub> (%)		5,02	18,14	11,80	9,4	9,17	10,05	25,47	32	13,07	7,43

\*\* significant at 1% level of significance; n.s. = not significant and CV<sub>e</sub>= coefficient of experimental variation

142  
 143 The average value obtained for volumetric shrinkage of 8,32 % (Table 2) is considered low for  
 144 rubber trees (Mainieri and Chimelo 1989). These values are lower than those verified by Raia *et al.*  
 145 (2018).

146 Clones IAN717 and GT1 had the smallest volumetric shrinkage, and clone RRIM600 had the  
 147 highest (Table 3). Our results differ from those of Santana *et al.* (2001), who reported lower values  
 148 for volumetric shrinkage of clones IAN717 and GT1 compared to our study. The volumetric  
 149 shrinkage values of clone RRIM600 are similar to those obtained by Lara Palma (2010).

150 Anisotropy values found for rubber trees are usually high; therefore, this species is considered very  
 151 unstable for production of wooden furniture (Raia *et al.* 2018). However, some *Eucalyptus* species,  
 152 which are already being used commercially, also present values of anisotropy very close to that of  
 153 the rubber tree and, hence, may not be an obstacle to the use of this wood for certain purposes (Batista  
 154 *et al.* 2010; Santana *et al.* 2001). Minimal variations in shrinkage and swelling along the stem in  
 155 rubber wood were reported by Owoyemi *et al.* (2018). Rubber wood to be used in internal flooring  
 156 must undergo thermal modification processes to improve dimensional stability (Emmerich and Militz  
 157 2020).

158 **Table 3:** Average of basic density (BD), volumetric shrinkage ( $\epsilon_v$ ), fiber length (FL), fiber wall  
 159 thickness (FWT), vessel element length (VEL), vessel diameter (VD), vessel frequency (VF), ray  
 160 width (RW), ray height (RH) and ray frequency (RF) of 33-years-old *Hevea brasiliensis*.

Treatment	BD (g/cm <sup>3</sup> )	( $\epsilon_v$ ) (%)	FL ( $\mu$ m)	FWT ( $\mu$ m)	VEL ( $\mu$ m)	VD ( $\mu$ m)	VF (n°/mm <sup>2</sup> )	RA ( $\mu$ m)	RW ( $\mu$ m)	RF (n°/mm <sup>1</sup> )
LCB510	0,60 <sup>a</sup> (0,01)	8,11 <sup>bc</sup> (1,82)	1247 <sup>b</sup> (204)	4,89 <sup>a</sup> (0,68)	769 <sup>b</sup> (89)	179 <sup>b</sup> (26)	3,00 <sup>b</sup> (1,05)	468 <sup>a</sup> (62)	44 <sup>a</sup> (5,43)	10,63 <sup>c</sup> (1,22)
RRIM600	0,59 <sup>ab</sup> (0,03)	9,69 <sup>a</sup> (1,69)	1187 <sup>b</sup> (207)	4,65 <sup>ab</sup> (0,56)	731 <sup>bc</sup> (90)	184 <sup>ab</sup> (26)	3,01 <sup>b</sup> (1,15)	366 <sup>a</sup> (37)	46 <sup>a</sup> (4,28)	11,95 <sup>b</sup> (0,75)
IAN873	0,57 <sup>b</sup> (0,03)	9,18 <sup>ab</sup> (1,75)	1174 <sup>b</sup> (172)	4,05 <sup>d</sup> (0,37)	699 <sup>c</sup> (70)	164 <sup>c</sup> (26)	3,89 <sup>a</sup> (1,40)	378 <sup>cd</sup> (61)	42 <sup>a</sup> (3,84)	13,31 <sup>a</sup> (0,92)
IAN717	0,57 <sup>b</sup> (0,03)	7,54 <sup>c</sup> (1,61)	1239 <sup>b</sup> (203)	4,50 <sup>bc</sup> (0,48)	741 <sup>bc</sup> (75)	188 <sup>ab</sup> (19)	2,62 <sup>b</sup> (0,65)	418 <sup>bc</sup> (59)	45 <sup>a</sup> (6,56)	11,71 <sup>b</sup> (0,44)
GT1	0,56 <sup>b</sup> (0,02)	7,07 <sup>c</sup> (1,06)	1374 <sup>a</sup> (136)	4,31 <sup>cd</sup> (0,32)	853 <sup>a</sup> (87)	197 <sup>a</sup> (21)	3,18 <sup>a</sup> (1,20)	437 <sup>ab</sup> (48)	50 <sup>a</sup> (32)	11,70 <sup>b</sup> (0,73)
Radial Position	0,57 <sup>a</sup> (0,03)	7,31 <sup>c</sup> (2,02)	1083 <sup>d</sup> (1,92)	4,11 <sup>d</sup> (0,35)	695 <sup>d</sup> (77)	162 <sup>c</sup> (23)	4,02 <sup>a</sup> (1,28)	395 <sup>b</sup> (63)	42 <sup>a</sup> (5,29)	11,74 <sup>a</sup> (1,35)
Radial Position	0,57 <sup>a</sup> (0,04)	7,81 <sup>bc</sup> (1,66)	1149 <sup>cd</sup> (162)	4,33 <sup>cd</sup> (0,61)	725 <sup>cd</sup> (80)	170 <sup>c</sup> (23)	3,86 <sup>a</sup> (1,27)	408 <sup>ab</sup> (66)	49 <sup>a</sup> (32)	11,76 <sup>a</sup> (1,04)
Radial Position	0,58 <sup>a</sup> (0,03)	8,73 <sup>ab</sup> (1,99)	1247 <sup>bc</sup> (156)	4,46 <sup>bc</sup> (0,42)	757 <sup>bc</sup> (93)	185 <sup>b</sup> (22)	3,05 <sup>b</sup> (0,96)	394 <sup>b</sup> (66)	44 <sup>a</sup> (4,50)	12,01 <sup>a</sup> (1,18)
Radial Position	0,58 <sup>a</sup> (0,03)	8,99 <sup>a</sup> (1,37)	1348 <sup>ab</sup> (117)	4,71 <sup>ab</sup> (0,55)	788 <sup>ab</sup> (83)	196 <sup>ab</sup> (18)	2,42 <sup>bc</sup> (0,41)	425 <sup>ab</sup> (59)	47 <sup>a</sup> (5,49)	12,00 <sup>a</sup> (1,27)
Radial Position	0,59 <sup>a</sup> (0,02)	8,74 <sup>ab</sup> (1,77)	1397 <sup>a</sup> (165)	4,80 <sup>a</sup> (0,60)	829 <sup>a</sup> (94)	200 <sup>a</sup> (23)	2,33 <sup>c</sup> (0,45)	447 <sup>a</sup> (63)	48 <sup>a</sup> (4,45)	11,80 <sup>a</sup> (1,20)

Values in parentheses are standard deviation. Means followed by different letters on the same column indicate different mean values for the Tukey test (at 5 % level of significance).

### 161 Anatomical features

162 Only ray width did not differ significantly among the clones (Table 2). Fiber length of clone  
 163 RRIM600 (Table 3) is shorter than that obtained by Suhaimi and Sahri (2003).

164 Clones LCB510 and RRIM600 showed the highest values of fiber wall thickness, which differed  
165 statistically from that of clone IAN873, which had the lowest value (Table 3). Fiber wall thickness  
166 (Table 3) was lesser than that found by Teoh *et al.* (2011) and Norul Izani and Sahari (2008) in their  
167 studies.

168 In general, clones in the present study showed fiber dimension values below the average found in  
169 the literature. However, for fiber length and fiber wall thickness, similar values were obtained by  
170 Ramos *et al.* (2018). In contrast, longer fibers with thicker walls were found in 20-year-old *Hevea*  
171 *brasiliensis* studied by Faria *et al.* (2019b) who reported that the rubber tree has potential for use in  
172 cellulose and paper production. However, wall fraction index was high, and flexibility coefficient  
173 was low which could drastically interfere in cellulose and paper production.

174 If there is a negative correlation between growth and fiber length according to Chaendaekattu and  
175 Mydin (2018), it may not be possible to simultaneously attain vigorous growth and longer fibers.  
176 Clone RRIM2020, which grew in a wider spacing, had shorter fiber length than trees growing in  
177 higher population density (Saffian *et al.* 2014). This growth relationship was tested with 100% radial  
178 position anatomy results and no significant relationship for our data was found. The population  
179 density of trees in our study was 500 tree/ha, and this density is the most used in *H. brasiliensis*  
180 planting in Brazil.

181 Vessel element length differed among clones, with clone LCB510 having the highest mean (769  
182  $\mu\text{m}$ ) and clone IAN873 the lowest (670  $\mu\text{m}$ ) (Table 3). Vessel diameter was the same in clones  
183 LCB510 and RRIM600, but narrower in clone IAN873 (Table 3). These values are within the standard  
184 (70  $\mu\text{m}$  – 224  $\mu\text{m}$ ) for rubber tree (Reghu 2002). *Hevea brasiliensis* wood usually presents large  
185 vessel diameter values (Schoch *et al.* 2004).

186 Vessel frequency was higher for clone IAN873 and lower for clone IAN717 (Table 3). Ray width  
187 did not differ among clones (Table 3). Ray height was taller in clone LCB510 and shorter in clone  
188 RRIM600, while ray frequency was higher in clone IAN873 and lower in clone LCB510 (Table 3).  
189 Values of 47 ( $\mu\text{m}$ ), 523 ( $\mu\text{m}$ ) and 8 ( $\text{n}^\circ/\text{mm}^1$ ), respectively, for width, height and ray frequency for

190 *H. brasiliensis* wood submitted to latex exploration were obtained by Ramos *et al.* (2016). These  
191 values are, on average, higher than those observed in our study.

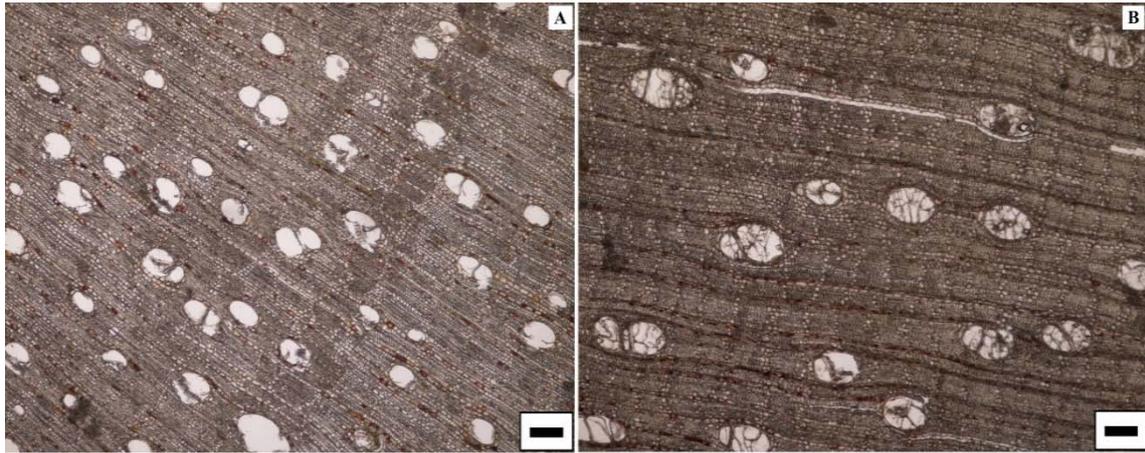
192 In general, we observed that clone LCB510 showed higher values for basic density and fiber wall  
193 thickness, but lower ray frequency. These values suggest high resistance in comparison to the other  
194 clones in this study. On the other hand, clone IAN873 had lower basic density and fiber wall thickness  
195 and higher vessel frequency and ray frequency, making it a material with less strong wood features.  
196 Thicker wall fibers and higher wood density strike a positive correlation previously found in  
197 *Pittosporum undulatum* wood by Longui *et al.* (2011). To explain, fiber cells are more frequent than  
198 other wood cells; thus, fibers are positively correlated to higher density owing to mass increase  
199 (Fujiwara *et al.* 1991).

#### 200 **Pith-bark Variation**

201 Basic density and volumetric shrinkage tend to increase from pith to bark (Table 3). While this  
202 variation was not enough for significant differentiation to occur for basic density, it did occur for  
203 volumetric shrinkage (Table 3). No significant difference was noted between juvenile and adult wood  
204 for basic density by the presence of high levels of extractives in juvenile wood, which is usually closer  
205 to the pith (Severo *et al.* 2013).

206 Most tropical species have a tendency to present smaller cellular dimensions in the pith region  
207 compared to wood close to the bark. The same pattern occurs in rubber wood, with the exception of  
208 vessel frequency, where the reverse phenomenon normally occurs (Table 3). However, this trend was  
209 not significant for ray width and ray frequency. This same trend also occurred in *Astronium lecointei*  
210 (Melo *et al.* 2013).

211 Narrower and fewer vessels are observed in the pith region, while wider and fewer vessels are  
212 found in the region close to the bark (Figures 1A and 1B). The pattern of variation in cell dimensions  
213 was very similar to that found by Lima *et al.* (2011) in *Cariniana legalis* and Melo *et al.* (2013) in  
214 *Astronium lecointei*.



215 **Figure 1:** Photomicrographs of *Hevea brasiliensis* wood. A and B – Transversal sections – A:  
 216 from the pith region and B: from the bark region. Note the smaller diameter and higher frequency of  
 217 vessel (A) and the larger diameter and lower vessel frequency (B). Scale bar = 100  $\mu\text{m}$ .

218 To better explain the relationships among basic density, volumetric shrinkage and cell dimensions,  
 219 relative to radial position, Pearson's correlation analyses were performed (Table 4). Only ray  
 220 dimensions failed to show a significant relationship with radial position. In addition, vessel diameter  
 221 had a strong negative relationship with radial position (Table 4).

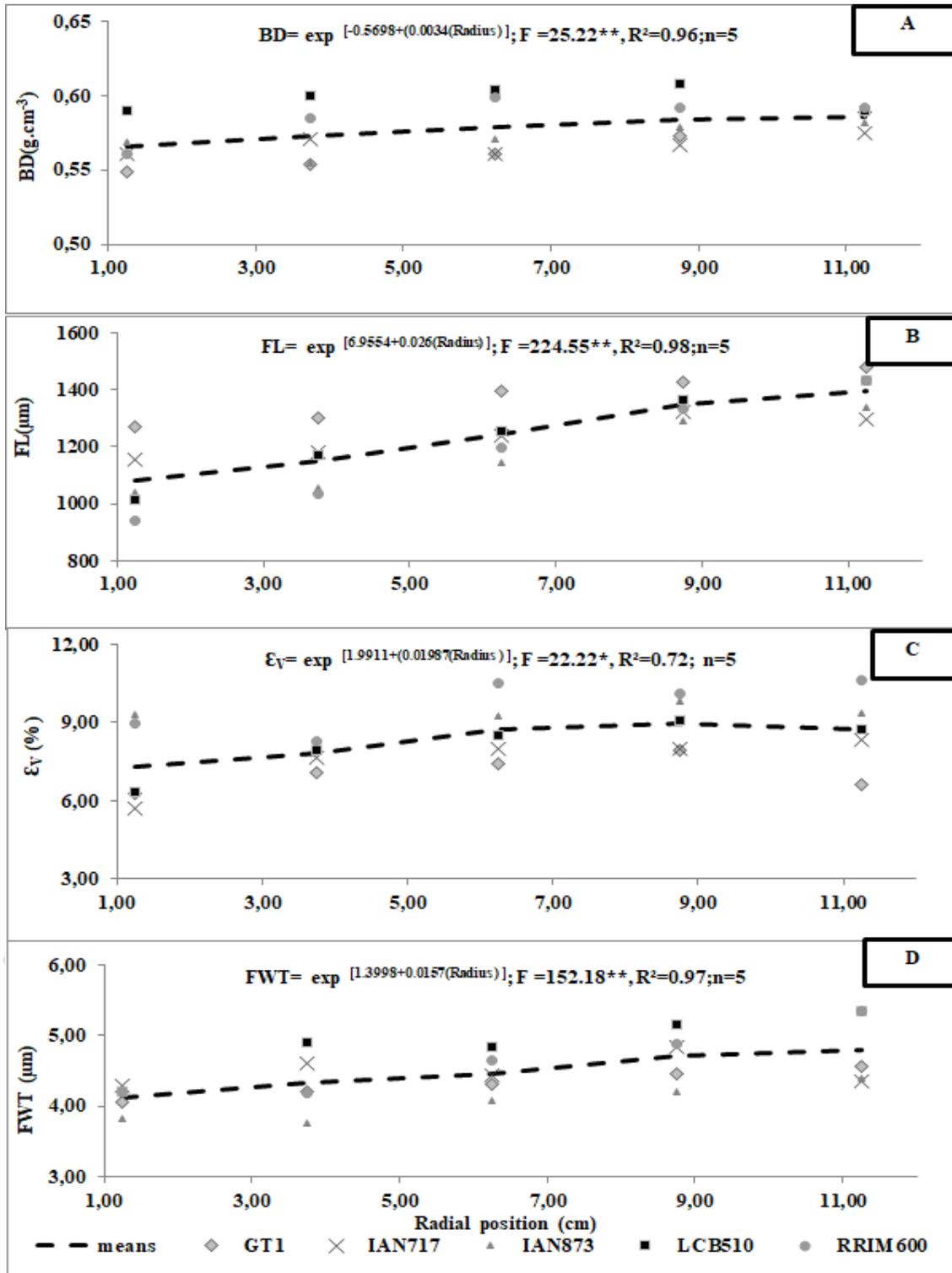
222 Based on these significant correlations, we performed regression analyses to verify the best models  
 223 to explain these relationships. Almost all regression models showed positive correlations with radial  
 224 position, except volumetric shrinkage. This model represented only 72 % of correlations among these  
 225 variables (Figures 2 and 3).

226 **Table 4:** Pearson's Correlation Coefficient (PCC) obtained for correlations among the variables  
 227 studied and radial position.

	<b>BD</b>	$\epsilon_v$	<b>FL</b>	<b>FWT</b>	<b>VL</b>	<b>VD</b>	<b>VF</b>	<b>RH</b>	<b>RW</b>	<b>RF</b>
Radius (cm)	0,94**	0,89*	0,99**	0,99**	0,99**	-0,98**	0,96**	0,85 <sup>n,s</sup> ,	0,57 <sup>n,s</sup> ,	0,41 <sup>n,s</sup> ,
** significant at level 1% of significance; * significant at level 5% of significance and n.s = not significant.										

228

229 Basic density, fiber length, volumetric shrinkage and fiber wall thickness had very similar  
 230 behavior, i.e., they showed a tendency of stabilization at a distance of 9 cm from the log radius. This  
 231 indicates the occurrence of a transition between juvenile and adult wood (Figures 2A, 2B, 2C and  
 232 2D).



233 **Figure 2:** Correlation between basic density and radial position (A), fiber length and radial position  
 234 (B), volumetric shrinkage and radial position (C), and fiber wall thickness and radial position (D) of  
 235 33-year-old *Hevea brasiliensis*.

236 Ferreira *et al.* (2011) found the stabilization point around 4,0 cm – 5,5 cm in the log radius when  
237 analyzing fiber length of 50-year-old *H. brasiliensis*. This may have been the result of age difference  
238 among the analyzed trees since the presence of cells with larger dimensions close to cambium is  
239 related to tree aging (Wilkes 1988). Wood density of *H. brasiliensis* do not have any significant  
240 correlation with tree growth and fiber length, as these properties have strong genetic control  
241 (Chaendaekattu and Mydin 2018, Rungwattana *et al.* 2018).

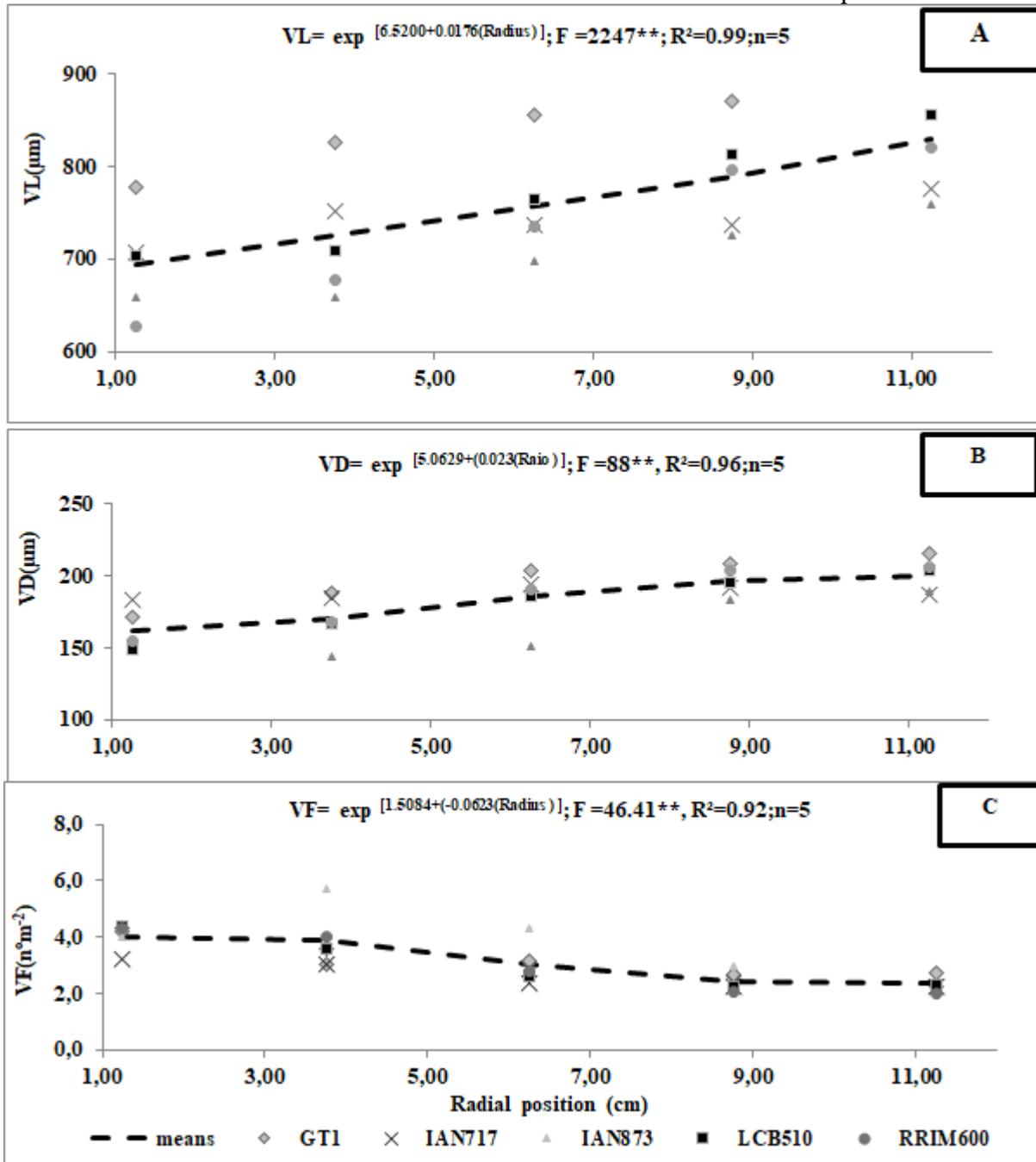
242 Vessel element length and vessel diameter progressively increased toward the bark, while the  
243 inverse occurred for vessel frequency (Figures 3A,3B and 3C). This occurred because juvenile wood  
244 in the pith region exhibits greater physiological activity, thereby producing a greater number of  
245 narrower vessels.

246 Consequently, narrower vessels in juvenile wood are related to tradeoff lower hydraulic  
247 conductivity and higher embolism resistance, since that ability of vessels to conduct water increases  
248 proportionally with diameter, but large vessels in adult wood, which results in higher hydraulic  
249 conductivity can be submitted vessel to embolism under high water potentials (Wheeler *et al.* 2005;  
250 Lachenbruch and McCulloh 2014, Santiago *et al.* 2018, Simioni *et al.* 2020).

251 Also, as the transition from juvenile to adult wood occurs, the bark region presents fewer wide  
252 vessels (Wilkes 1988, Melo *et al.* 2013). However, according to Santos *et al.* (2019), cell dimensions  
253 of rubber wood can vary, depending on the different types of wood (tension, reaction and normal) in  
254 each radial position sampled.

255 Based on the results, the evaluated rubber tree clones have the necessary potential for use in some  
256 industrial activities that do not require much physical resistance in civil construction or the  
257 manufacture of different types of decorative objects and handicrafts. This was also the conclusion of  
258 Raia *et al.* (2018) for *H. brasiliensis* wood based on the homogeneity of its physical properties along  
259 tree height. They also found that the rubber tree presents characteristics similar to those of other  
260 species already used commercially.

261



**Figure 3:** Correlation between vessel length and radial position (A), vessel diameter and radial position (B), and vessel frequency and radial position (C) of 33-year-old *Hevea brasiliensis*.

### CONCLUSIONS

*Hevea brasiliensis* clones differ from each other with respect to basic density and volumetric shrinkage, as well as almost all anatomical dimensions, with the exception of ray width. The interaction between clones x radial position was not significant, demonstrating no dependence among these variables. Basic density, ray width and ray frequency do not differ with respect to radial position. It appears that height, width and ray frequency have no significant correlation with radial

271 position. Basic density, volumetric shrinkage, fiber length, fiber wall thickness, vessel element length  
272 and vessel diameter tend to increase towards bark. Vessel frequency has a tendency to decrease  
273 toward the bark. In general, we can consider that these clones have potential for use in civil  
274 construction in light structures and the manufacture of furniture and different types of decorative  
275 objects.

#### 276 ACKNOWLEDGMENTS

277 The authors thank Sonia Regina Godoi Campião and Juraci Barbosa for laboratory assistance  
278 (Instituto Florestal, Forestry Institute - IF). We also thank the Conselho Nacional de Desenvolvimento  
279 Científico e Tecnológico - CNPq (National Council for Scientific and Technological Development)  
280 for a Grant to Izabella Vicentin Moreira and Israel Luiz de Lima.

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