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Machine Learning to Predict Warhead Fragmentation In-Flight Behavior from Static Data

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By

A Thesis Submitted to the Faculty of Embry-Riddle Aeronautical University

In Partial Fulfillment of the Requirements for the Degree of

Master of Science in Aerospace Engineering

Embry-Riddle Aeronautical University

Daytona Beach, Florida

By

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To my parents – my first teachers.

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ABSTRACT

Accurate characterization of fragment fly-out properties from high-speed warhead detonations is essential for estimation of collateral damage and lethality for a given weapon. Real warhead dynamic detonation tests are rare, costly, and often unrealizable with current technology, leaving fragmentation experiments limited to static arena tests and numerical simulations. Stereoscopic imaging techniques can now provide static arena tests with time-dependent tracks of individual fragments, each with characteristics such as fragment IDs and their respective position vector. Simulation methods can account for the dynamic case but can exclude relevant dynamics experienced in real-life warhead detonations. This research leverages machine learning methodologies to predict fragmentation characteristics using data from this imaging technique and simulation data combined. Gaussian mixture models (GMMs), fit via expectation maximization (EM), are used to model fragment track intersections on a defined surface of intersection. After modeling the fragment distributions, k-nearest neighbor (K-NN) regressors are used to predict the desired fragmentation characteristics. Using Monte Carlo simulations, the K-NN regression is shown to predict the distributions for the total number of fragments intersecting a given surface and the total fragment velocity and mass associated with that surface. An ability to predict fragment fly-out characteristics accurately and quickly would provide information which can then be used to evaluate the collateral damage and lethality of a given weapon.

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NOMENCLATURE

N	Number of fragments with mass greater than a given mass, m
N_o	Total number of fragments created by an explosion
M	Mass of a warhead shell casing
M_A	Size parameter dependent on explosive casing thickness and diameter
B_m	Material constant
t	Casing thickness
d	Casing diameter
v_o	Initial fragment velocity
E	Energy per unit mass
C	Charge mass
ϕ	Polar angle
θ	Azimuth angle
\mathcal{N}	Gaussian distribution
Σ	Multivariate gaussian distribution symmetric covariance matrix
μ	Mean of a distribution as a vector
dim	Dimension of a dataset
p	Probability distribution
π_i	Mixing coefficient or mixing component weight
η	Expectation maximization posterior
K	Number of mixing coefficients
w	Weight
g	Random forest regressor

u	Regressor input vector
f_i	Individual trees in a random forest regressor
f_{knn}	K-nearest neighbors regressor
k	Number of neighbors in k-nearest neighbors neighborhood
$D(x_q, x_i)$	Distance between a pair of objects
C	Sample covariance
N_{total}	Total number of fragments over an entire sphere of intersection
V_{total}	Sum of all fragment velocities over an entire sphere of intersection
KE	Kinetic energy

1. Introduction

Warheads come in large variety, specialized for desired targets and areas of interest. They generally deliver damage by blast effect or fragment penetration, but come in five different major types: blast, fragmentation, shaped charge, continuous rod, and special purpose [1,2]. When evaluating warheads, one must examine lethality estimates, including probability of hit and probability of kill. While the main function of a warhead is to damage enemy targets, there is also an interest in testing and evaluation to avoid collateral damage. Warhead characteristics such as fragment counts, spatial distribution, velocities, and masses, are often used to characterize the lethality estimates and collateral damage of warheads [3,4]. However, previous methods of fragmentation experimentation are limited and costly.

Most prediction methods are limited to numerical simulations or static arena tests, where data are collected under unrealistic conditions that do not capture the full physics of a warhead applied in a real scenario. Static arena tests exclude the impact velocity of a warhead, while numerical simulations often exclude realistic dynamic effects experienced by the fragments. Additionally, simulations, such as hydrodynamic codes, take a long time to run and therefore are not as useful of a reference when acting quickly in the field. Structural and dynamic equations may provide useful information as well but are often constrained to assumptions.

Previously, static arena tests have been limited to manual collection techniques. However, stereoscopic imaging has led to improvements in the quality and quantity of the data collected. In this thesis, static arena data collected using stereoscopic imaging have been provided by the United States Naval Air Warfare Center's Weapon Division (NAWCWD). Data are also provided from a simulation method developed by NAWCWD. Their software provides data with dynamic terminal conditions using initial information from the static detonation testing. Combining data produced using this software with experimental static arena test data from which the simulations are

initialized will provide training data with both in-flight characteristics and real-world dynamic factors, normally excluded by static arena testing.

The remainder of Section I covers the problem statement and the importance of this research. Section II presents preliminaries and review of relevant literature, including the machine learning techniques utilized. The methodology is proposed in Section III and the results and analysis are in Section IV. Finally, Section V consists of conclusions and suggestions for future work.

1.1 Problem Statement

Given a terminal state of a warhead, i.e., the attitude of detonation and pre-detonation velocity (impact or terminal velocity), and a chosen radius of intersection, this research will provide more accurate fragmentation predictions than previous methods. The overall goal is to create a transfer function to predict in-flight fragmentation behavior, specifically fragment distribution, velocity, and fragment mass, over time using machine learning techniques, static arena test data, and corresponding high-fidelity numerical simulations from NAWCWD. Figure 1.1 displays a diagram of the inputs and outputs of the proposed machine learning model.

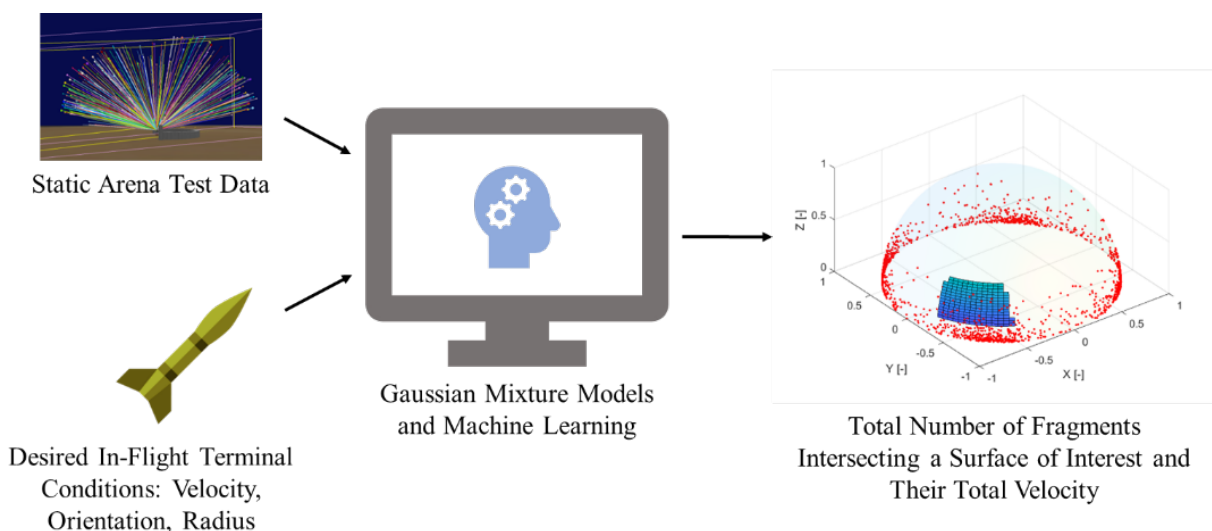


Figure 1.1 The inputs and outputs of the desired learning model.

1.2 Research Goals

The main goal of this research is to model and predict post-detonation fragmentation characteristics for dynamic warheads using static arena test data. Eventually, this can be generalized to evaluate many different warheads, ultimately discovering trends that may exist among terminal conditions. This research also aims to provide the United States Air Force with lethality and collateral damage predictions and static-to-dynamic relationships.

1.3 Importance of Research

In terms of knowledge gaps, previous test and evaluation methods have large limitations. Static arena testing excludes real dynamic detonation information, while real dynamic warhead testing is limited. This research aims to close the gap between static and dynamic detonation evaluations by combining experimental static arena data with dynamic simulation data. Additionally, fragments excluded by one case may be included by the other. This method will also allow much faster and more computationally efficient predictions, creating a tool that can easily be used for multiple different weapons, given proficient training data. Evaluating the dynamic weapon trends produced by this research may also provide new information for current simulations.

2. Preliminaries and Review of Relevant Literature

This chapter first offers a review of relevant literature and previous work. It also presents the machine learning techniques utilized in this research.

2.1 Background

This subsection provides a brief history of estimation formulas and static arena testing procedures.

2.1.1 Mott's Formula

With the end of World War II came one of the first and most prominent fragmentation theories – Mott's formula. Mott presented a formula designed to predict the distribution of metal shell casing fragments from an exploding weapon, highly dependent on the structure and material of the weapon [5]. One version of Mott's two-dimensional fragmentation distribution law takes the form

$$N(m) = N_o \exp \left[-(m)^{\frac{1}{2}} / M_A \right] \quad (2.1)$$

where N is the number of fragments with mass greater than m and N_o is the total number of fragments created by the warhead defined as

$$N_o = \frac{M}{2M_A^2} \quad (2.2)$$

where M is the mass of the warhead's casing and M_A is the size parameter dependent on the casing thickness and cylindrical warhead diameter. For a thin casing, this size parameter is defined as

$$M_A = B_m t^{\frac{5}{6}} d^{\frac{1}{3}} \left(1 + \frac{t}{d} \right) \quad (2.3)$$

where B_m is a material constant dependent on the casing and the explosive, t is the thickness of the casing, and d is the casing diameter [6].

While this formula can represent a large distribution of the casing fragmentation, Mott made data distribution assumptions, giving it only a generic representation of the center of spatial

distribution, where most of the fragments lie, often excluding smaller fragments and those existing outside the center of the distribution [7]. Additionally, the formula must be adjusted for different pre-detonation warhead properties, such as material, affecting the accuracy. The machine learning technique proposed in this thesis aims to remove these distribution assumptions using gaussian mixture models (GMMs) and create a more generic procedure that can be readily used for various pre-detonation conditions, including terminal velocity and orientation.

Following Mott's formula came many other fragmentation methods. One paper, published in 2009, presents a comparison of seven different theoretical mass distribution models: the Mott, the generalized Mott, the Grady, the generalized Grady, the log-normal, the Weibull, and the Held [8]. Comparing all methods to experimental data sets, the investigators found the generalized Grady distribution fit best to the experimental cases. These methods, like Mott's formula, depend on the weapon scenario and material for accuracy.

2.1.2 Gurney's Equation

Gurney produced a set of equations to predict the initial velocities of the fragments produced by an explosion depending on the warhead casing shape, around the same time Mott's equation was published. Gurney's equation [9] can be written as follows

$$v_o = \sqrt{2ER} \quad (2.4)$$

where E is the energy per unit mass and R is a function dependent on the shape of the metal casing.

For a cylindrical casing, R is defined as

$$R = \frac{\frac{C}{M}}{1 + \frac{1}{2} * \frac{C}{M}} \quad (2.5)$$

where C/M is the charge to shell mass ratio. The initial velocity equation for a cylindrical warhead can then be written as

$$v_o = \frac{\sqrt{2E}}{\sqrt{\frac{M}{C} + \frac{1}{2}}} \quad (2.6)$$

This equation relies heavily on the casing dimensions and the explosive characteristics, such as the type and quantity. One major assumption of Gurney's equation is that the total kinetic energy per unit mass of explosive is independent of the fragment characteristics such as size [9]. Therefore, each fragment produces the same initial velocity for all fragments.

Additionally, Gurney's equation is one-dimensional and requires on-axis initiation for cylindrical warheads. Others, such as those discussed in [10], have proposed modified formulas to estimate the initial velocity of the fragments when initiated off-axis. In their modified formula, the velocity is dependent on an azimuth angle. Additionally, [11] extended Gurney's equation into another dimension by incorporating the height of a cylindrical casing into the equation.

While these equations are simplistic and useful for providing simulations with velocity characteristics, they are only valid for the initial velocities of the fragments. They may also serve as a method of validation.

2.1.3 Static Arena Testing

In this thesis, the term static arena testing refers to a warhead placed at the center of a testing arena surrounded by fragment collection media. When performing static arena tests, the *Joint Munitions Effectiveness Manual* (JMEM) is often referred to for the standard testing procedure, collection of fragmentation characteristics, and weapon requirements. Previously, static arena tests included witness panels, Celotex bundles, or other fragment collection panels, and might include measurement equipment such as pressure gauges [12,13]. Then, fragment characteristics such as shape, size, mass, and location rely on on-the-field manual collection. These methods are high in labor and financial costs, often exclude dynamic pre-detonation behaviors, and small fragments

that may cause damage in a real-life situation are often missed. An example of a static arena test set-up is shown in Figure 2.1.



Figure 2.1 An example of a fragment static arena test set-up (14).

Static tests exclude the terminal velocity of a weapon before detonation, experienced in a realistic scenario. Instead, dynamic tests can be performed. Dynamic tests consist of monorail track testing, as shown in Figure 2.2, and can be used to model the physics of a warhead's behavior before detonation. However, they are more limited and costly than static arena tests.

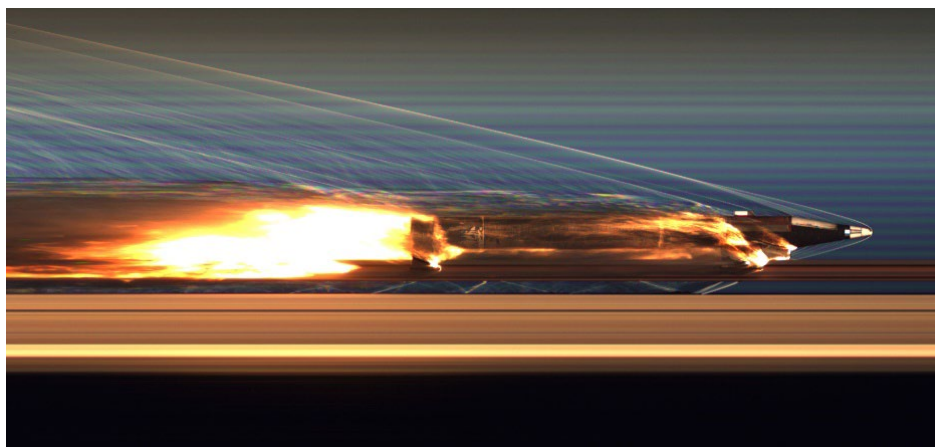


Figure 2.2 Hypersonic sled testing at Holloman Air Force Base (15).

2.2 Stereoscopic Imaging

In recent years, stereoscopic imaging has become an addition to the classic static arena test. High-speed stereoscopic imaging utilizes still images from multiple different camera angles to provide two-dimensional images with depth, essentially giving the image three-dimensional qualities [16]. Eglin Air Force Base, as well as other testing bases, now uses a stereoscopic vision system developed by Torch Technologies, known as the Optical Warhead Lethality Sensor Suite (OWLSS). OWLSS tracks the position vectors of individual fragments from which the velocity vectors can be calculated [17].

OWLSS collects more fragment characteristics and is often cheaper and faster than other static detonation testing methods, some of which are described in the previous section. Figure 2.3 displays the camera field-of-view alignment of a general OWLSS test. In this scenario, there are four camera stations, each with two boxes set up with two cameras each, totaling 16 cameras. An example of this camera station can be referenced in Figure 2.4. The four cameras at these stations each collect a slightly different angle, providing the user with three-dimensional information.

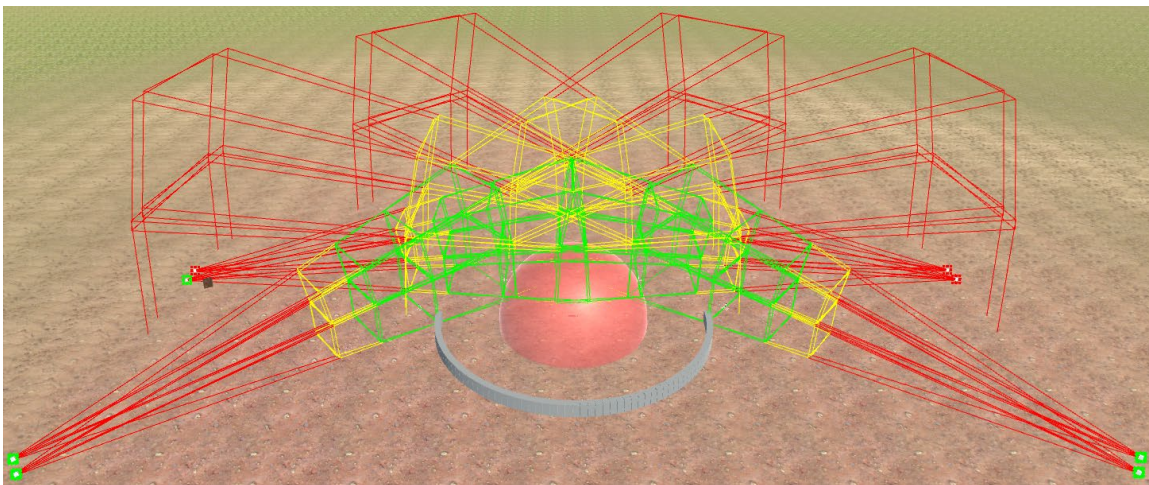


Figure 2.3 OWLSS camera field-of-view (18).



Figure 2.4 OWLSS high-speed camera set-up (18).

2.3 Simulation Methods

Using the described distribution theories and finite element analysis (FEA), models and simulations have since been developed to predict fragment characteristics and decrease the financial and labor costs of weapon testing. One method uses a high-rate finite difference computer program, known as CALE, to predict numerical models of fragment spray, including mass and velocity distributions, of a fragmentation munition [19,20].

Following this work came another fragmentation computer code, known as Picatinny Arsenal Fragmentation (PAFRAG). This method is primarily based on Mott's theory, but the choice of fragmentation theory can be altered [21,22]. Using CALE and PAFRAG, Picatinny Arsenal integrates analytical and experimental techniques by combining high-strain/high-strain-rate computer modeling with semi-empirical modeling and experimentation to estimate lethality and a safe separation distance [23,24].

Similar fragmentation work has begun outside of weapons analysis using Artificial Neural Networks (ANNs) to predict rock wall fragmentation [25]. One study compares rock fragmentation prediction methods using linear and non-linear regression to ANN, noting that predictions were more accurate using ANN [26]. This can be attributed to the rigidity of linear and non-linear regression methods, often eliminating some data with multiple inputs and outputs. For the same reason, regression methods other than linear and non-linear regression are chosen for the proposed research presented in this thesis.

The U.S. Naval Air Warfare Center's Weapons Division (NAWCWD) has also developed a simulation model. Provided initial characteristics from static arena tests, this novel software can model the behavior of dynamic scenarios by iteratively solving Langevin's equations, stochastic differential equations to describe the Brownian particle motion over time [27,28].

2.4 Previous Machine Learning Methods

In 2021, a paper was published proposing multivariate GMMs to develop training data followed by regression learning, specifically random forest regression, to predict the fragment count distribution of a warhead detonation [3]. Unlike previous methods, this study assimilated simulation data and static arena test data to provide the training dataset with realistic dynamic considerations of high-speed detonations, that simulation data alone would exclude. This thesis both improves upon the prediction of the number of fragments as well as proposes a methodology to predict the fragment velocity distributions.

2.5 Overview of Utilized Techniques

This subsection outlines the machine learning and other techniques utilized in this research: gaussian mixture models (GMM), expectation maximization (EM), random forest regression (RFR), k-nearest neighbors regression (k-NN), neural networks (NN), and boundaries of interest.

2.5.1 Gaussian Mixture Models

Training datasets can be generated by representing the available data using probability distributions. In the case of fragmentation, these distributions can be used to describe fragment track intersections on surfaces. This surface can be created by finding the points of intersection along a sphere with a chosen radius of intersection and converting from cartesian coordinates to a polar-azimuth plane. An example of this process is displayed in Figure 2.5 for a simulation with an intersection radius of 75 m.

To convert the cartesian coordinate system of $[x, y, z]$ to polar and azimuth angles, ϕ and θ respectively, the following equations are used:

$$\phi = \tan^{-1} \left(\frac{z}{\sqrt{x^2 + y^2}} \right) \quad (2.7)$$

$$\theta = \tan^{-1} \left(\frac{y}{x} \right) \quad (2.8)$$

The multivariate gaussian distribution is defined as

$$\mathcal{N}(\vec{x}|\vec{\mu}, \Sigma) = \frac{1}{\sqrt{(2\pi)^{dim} |\Sigma|}} \exp \left(-\frac{1}{2} (\vec{x} - \vec{\mu})^T \Sigma^{-1} (\vec{x} - \vec{\mu}) \right) \quad (2.9)$$

where Σ is a symmetric covariance matrix, μ is a vector containing the means, and dim is the dimension of the dataset [29,30]. However, these distributions are unimodal and do not capture the full shape of the intersection distribution, as they only represent one subpopulation of the data.

Instead, gaussian mixture models (GMMs) are a weighted linear combination of multivariate gaussian distributions, ultimately combining the subpopulations to represent the entire population. They have two defining parameters: the mean, μ , represents the location of each mode of the distribution, or subpopulation center, and the covariance, Σ , represents the spread of the data distribution.

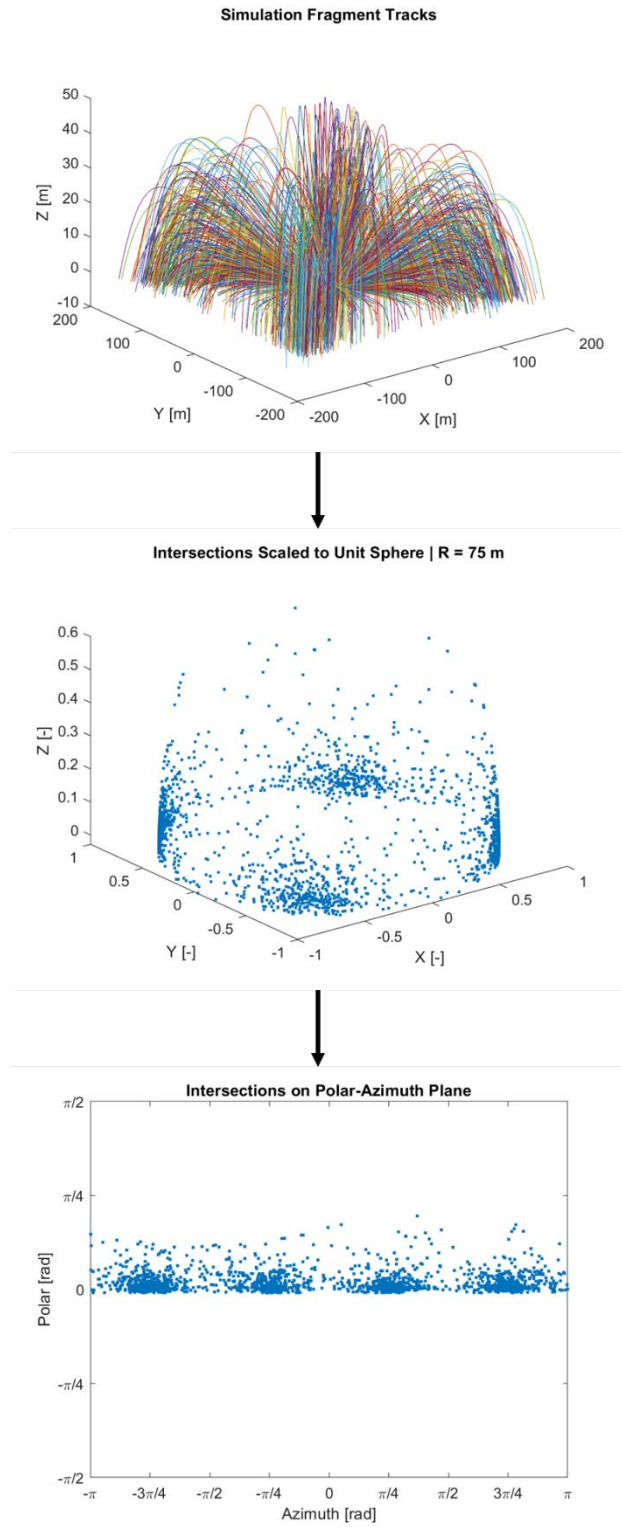


Figure 2.5 Converting from cartesian coordinates to a polar-azimuth plane for a simulation with $R = 75$ m.

In the multivariate case the GMM is the probability distribution defined as

$$p(\vec{x}) = \sum_{i=1}^N \pi_i \mathcal{N}(\vec{x} | \vec{\mu}_i, \Sigma_i) \quad (2.10)$$

where N is the number of components, $\sum_{i=1}^N \pi_i = 1$ where π_i are the mixing coefficients, and $\mathcal{N}(\vec{x} | \vec{\mu}_i, \Sigma_i)$ is the multivariate distribution described in Eq. 2.9 [29,30].

Using GMM hyperparameters, the model can be tuned further to optimize the fit of the data and prevent overfitting or underfitting. These hyperparameters include the number of components and the covariance type, whether it be full, tied, diagonal, spherical, etc. Previously, 4 different cases were tested: full covariance with 8 components, full covariance with 4 components, diagonal covariance with 8 components, and diagonal covariance with 4 components [3]. It was concluded that GMMs with 8 components and a full covariance perform better than the others. Therefore, this thesis focuses on the full covariance type with 8 components.

2.5.2 Expectation Maximization

Expectation maximization (EM) is an iterative method used to calculate the maximum likelihood estimates (MLE) of GMM parameters, essentially assigning weights, or cluster numbers, to the points of the dataset. This value can then be used to represent the velocity of each point. Then, each point can be treated differently than the next and both the position and velocity can be taken into consideration for the velocity distribution predictions. This method can also be used to consider the mass of a particle as a cluster number.

EM consists of two main steps: the E-Step and the M-Step. In the E-Step, or expectation step, the posteriors are calculated as

$$\eta_{ik}^{(r+1)} = \frac{\pi_k^{(r)} \mathcal{N}\left(x; \mu, \frac{1}{W} \Sigma\right)}{\sum_{k=1}^K \pi_k \mathcal{N}\left(x; \mu_k, \frac{1}{W} \Sigma_k\right)} \quad (2.11)$$

where K is the number of mixture components and w is the weight defined by

$$w_i = \sum_{j \in S_i^q} \exp\left(-\frac{d^2(x_i, x_j)}{\sigma}\right) \quad (2.12)$$

where $d(x_i, x_j)$ is the Euclidean distance, S_i^q is the set containing q nearest neighbors of x_i , and σ is a positive scalar [31].

In the M-Step, or maximization step, the mixing coefficients, means, and covariances are calculated as

$$\pi_k^{(r+1)} = \frac{1}{n} \sum_{i=1}^n \eta_{ik}^{(r+1)} \quad (2.13)$$

$$\mu_k^{(r+1)} = \frac{\sum_{i=1}^n w_i \eta_{ik}^{(r+1)} x_i}{\sum_{i=1}^n w_i \eta_{ik}^{(r+1)}} \quad (2.14)$$

$$\Sigma_k^{(r+1)} = \frac{\sum_{i=1}^n w_i \eta_{ik}^{(r+1)} (x_i - \mu_k^{(r+1)}) (x_i - \mu_k^{(r+1)})^T}{\sum_{i=1}^n \eta_{ik}^{(r+1)}} \quad (2.15)$$

The E-Step and the M-Step are repeated until convergence of the GMM parameters or when a or when a maximum number of iterations is reached. Convergence occurs when the difference between the log likelihood of two consecutive iterations is small [31].

2.5.3 Random Forest Regression

Following the development of training data, regression tools can be used to learn a relationship between input data (independent variables) and output data (dependent variables). In previous methods, random forest regression (RFR) was a suitable machine learning tool, noting multiple decision trees as a method to avoid overfitting data [3].

When using multiple trees, RFR can be described as the mean of all the individual trees

$$g(u) = \frac{1}{M} \sum_{i=1}^M f_i(u) \quad (2.16)$$

where f_i represents each individual tree, M is the number of trees in the random forest, and u is an input vector [3,32].

2.5.4 K-Nearest Neighbors Regression

While RFR was suitable for the fragment count predictions, other regression methods were also considered. Predictions were improved for both the count predictions and the velocity predictions when using k-nearest neighbors (k-NN) regression learning. The goal of the K-NN algorithm, as well as other regression methods, is to create a function to describe an input-output relationship. K-NN, like RFR, uses an average of observations to produce a model. However, unlike RFR, K-NN takes an average of the closest points based on a local neighborhood. K-NN computes the mean as

$$f_{knn}(x_q) = \begin{cases} \frac{\sum_{i=1}^k w_i f(x_i)}{\sum_{i=1}^k w_i}, & D(x_q, x_i) \neq 0 \\ f(x_1), & D(x_q, x_i) = 0 \end{cases} \quad (2.17)$$

where $D(x_q, x_i)$ is the distance between x_q , the query point, and x_i , a close point or a neighbor, w is the weight defined as

$$w_i = \frac{1}{D(x_q, x_i)} \quad (2.18)$$

and k is the size of the neighborhood [33,34]. In the case that the minimum distance between the pair of objects is zero, $D(x_q, x_i) = 0$, the weight is undefined. Instead of using the weighted average, the corresponding output training data of the single closest point is used.

The size of the neighborhood, k , is a chosen integer, and must be adjusted to avoid overfitting and underfitting. For example, if one were to pick $k = 1$, the output would result in the parameters

of the most similar point in the training set. In a binary case, for example Figure 2.6, where there are only two options for the output variable, this would be appropriate. Otherwise, there is a risk of underpredicting or overpredicting.

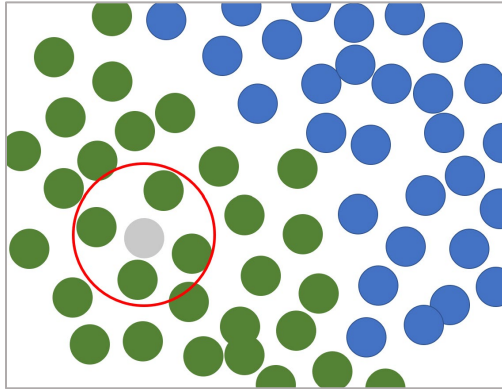


Figure 2.6 K-NN with $k = 4$ for a binary case.

Euclidean distance is a common method for calculating the distance between points in a dataset. Rather than calculating a physical distance, Mahalanobis distance works well for correlated multivariate data and solves for the difference between multiple variables or dimensions. It can be calculated as

$$D(x_q, x_i) = \sqrt{(x_q - x_i)^T C^{-1} (x_q - x_i)} \quad (2.19)$$

where x_q and x_i represent a pair of objects and C is the sample covariance [35,36].

2.5.5 Neural Networks

An alternative method to regression learning is the use of regression-based neural networks. Neural networks, sometimes known as artificial neural networks (ANN), are a type of deep machine learning modeled after the way the human brain processes information. They are a set of neurons, or processing units, arranged into a system of layers that can be used to model complex

relationships between inputs and outputs [37]. These layers consist of an input layer, hidden (internal) layers, and an output layer. Most of the processing occurs in the hidden layers of the network. An example of a simple neural network is displayed in Figure 2.7. If these networks have at least two hidden layers, they are considered a deep neural network [37].

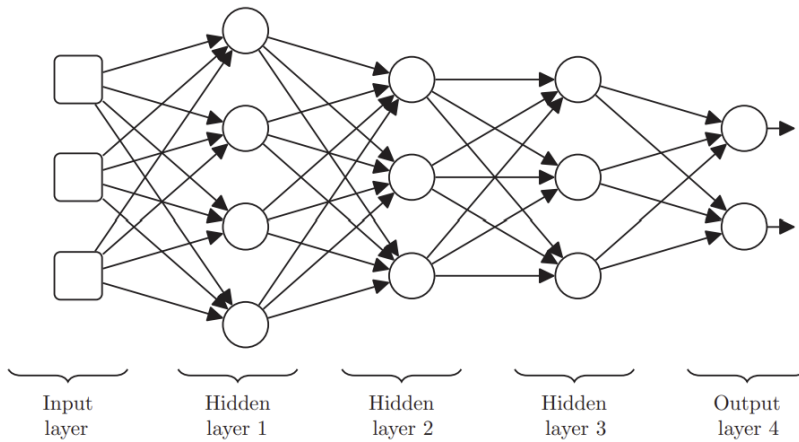


Figure 2.7 Illustration of a simple neural network (37).

Neural networks normally include forward propagation but may also include backward propagation. Through forward propagation, information moves from the input layers to the output layers, where each of the connections between the neurons hold weight and each of the neurons obey an activation function before passing the information on to the next neuron. Through backward propagation, information moves from the output layer backwards. This optimizes the weights to minimize the loss function.

2.5.6 Boundaries of Interest

After predicting the total fragment counts, fragment velocities, and their respective distributions, fragment characteristics within a given boundary of interest can be calculated using double integrals defined as

$$\text{Fragment Count} = N_{total} * \iint_S p_N(x) dS \quad (2.20)$$

$$\text{Fragment Velocity} = V_{total} * \iint_S p_V(x) dS \quad (2.21)$$

where N_{total} is the predicted total number of fragments passing through the entire sphere of intersection, V_{total} is the predicted total velocity, or the sum of all fragment velocities intersecting the entire sphere of intersection at the chosen radius, and dS is described as

$$dS = d\phi d\theta \quad (2.22)$$

where ϕ is the polar angle and θ is the azimuth angle. An example of this boundary can be seen in Figure 2.8.

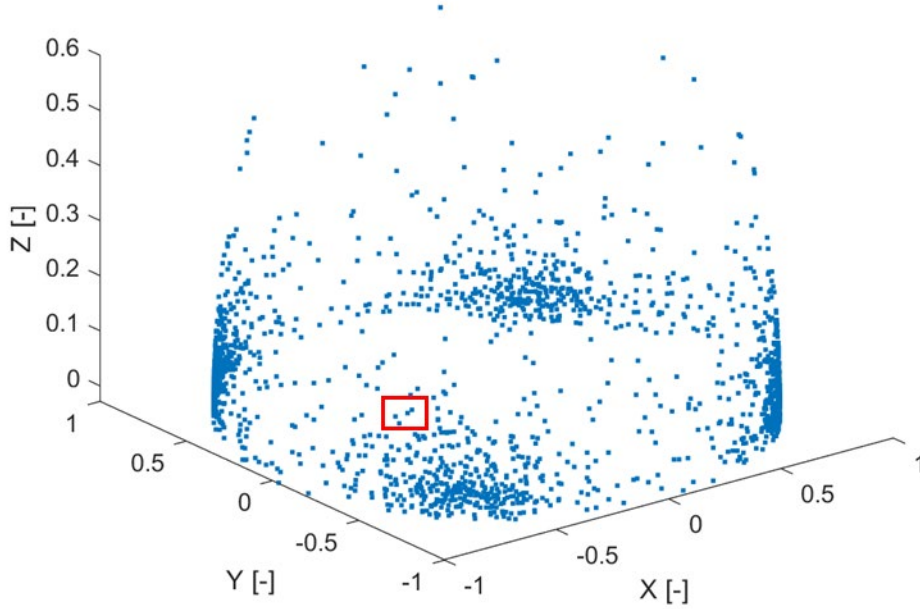


Figure 2.8 An example of a chosen region of interest on an intersection radius scaled to a unit sphere.

3. Methodology

This chapter details software and data used as well as the research approach. The procedure follows a general machine learning method of data collection, data extraction, training data compilation, regression learning methods, and validation.

3.1 Software

The primary software in this research includes MATLAB and python. The data extraction and training data preparation are performed in MATLAB and most of the regression learning is performed in python, where Scikit-Learn and other machine learning libraries can be utilized [39]. In addition to the software, the following data are used for this research.

3.2 Sources of Data

Most data available for this research consist of experimental static arena test data and simulation data developed using experimental data as initial conditions. The experimental data comes from static pipe bomb detonations performed by the NAWCWD at China Lake. Using stereoscopic tracking systems, the pipe bomb detonations were performed for 3 different cases: 2 mm, 5 mm, and 7 mm ball bearings. An example of the stereoscopic tracking and the experimental setup for the 5 mm static detonation is shown in Figure 3.1.

Figure 3.1 also displays the radially symmetric placement of the ball bearings. Therefore, this research assumes there is a symmetric pair across the y-axis, making a duplicated position at $[x, -y, z]$ for every fragment at $[x, y, z]$. The fragment tracks for the 5 mm ball bearing case can be referenced in Figure 3.2. However, these data can only be collected at small volumes, because of the restrictions and the financial cost of the static arena tests.



Figure 3.1 The experimental static arena test set-up for 5 mm ball bearing detonation (left) and fragment tracks from stereoscopic imaging (right).

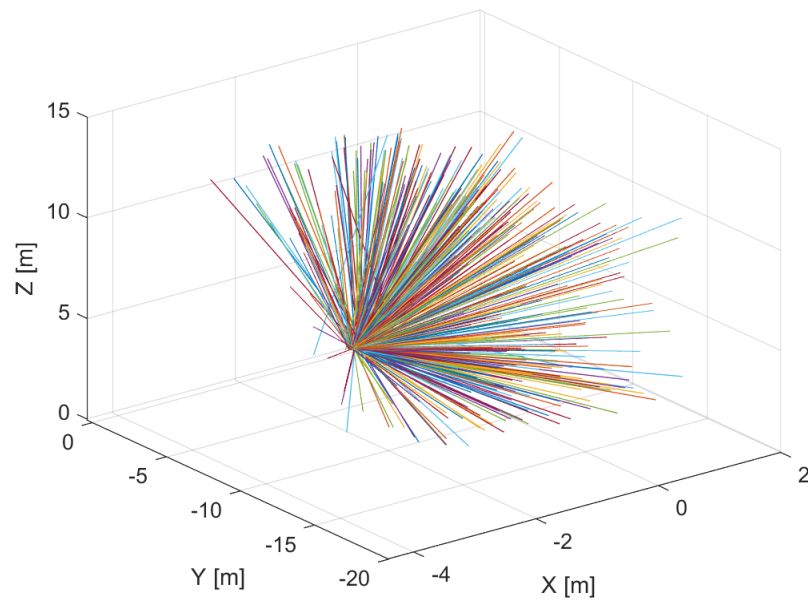


Figure 3.2 The tracks collected from the 5 mm ball bearing static arena test.

Using the 5 mm ball bearing static arena test data, NAWCWD provided simulation data by iteratively solving Langevin's equations. NAWCWD simulated time history tracks for all 3861 ball bearing fragments for 1100 different cases at various terminal speeds and detonation

orientations, displayed in Table 3.1, making up approximately 1.3 TB of data. A diagram of the relative orientation of the simulated cases can be referenced in Figure 3.3. The fragment tracks for the simulation case with 0° roll, pitch, and yaw and a terminal velocity of 0 m/s are displayed in Figure 3.4.

Table 3.1 NAWCWD 5 mm ball bearing simulation cases.

Variables		Range	Number of Cases	Units
Terminal Speed	Magnitude	0, 152, 305, 457, 610,	11	m/s
		762, 914, 1066, 1219, 1371, 1524		
Orientation of Weapon at Burst Point	Pitch	-90, -60, -30, 0	4	degrees
	Yaw	-60, -30, 0, 30, 60	5	
	Roll	0, 45, 90, 135, 180	5	

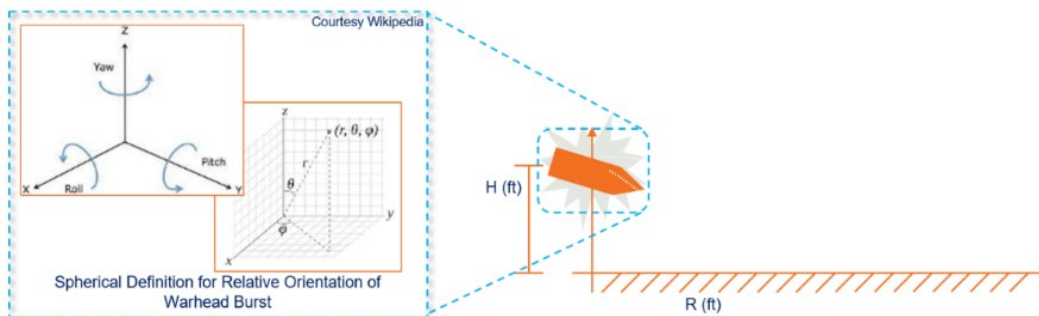


Figure 3.3 Relative orientation of the ball bearing simulation cases.

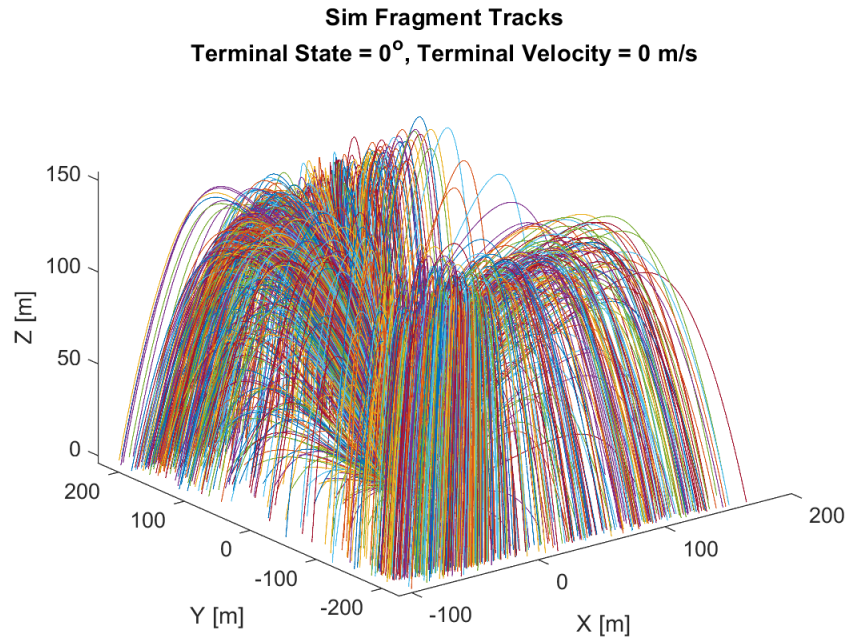


Figure 3.4 Fragment tracks from one of the NAWCWD ball bearing simulations.

By combining the limited experimental data with the larger set of simulation data, static and dynamic characteristics can be included in the machine learning model. However, as discussed previously, there are limitations with current technology. Over time, future data collected under improved systems will enhance the modeling process, by improving the quality of the data as well as the amount of data. In addition to the 5 mm ball bearing data, there are now other sets of data from two different articles of interest that can be utilized to validate and improve work performed on the ball bearing data.

Under the same process of collection and simulation, greater amounts of data can be augmented to the current dataset. Since the beginning of this research, new data for various articles of interest have been collected.

A more realistic static arena test was performed. The corresponding simulation data is displayed in Table 3.2, making up 1000 simulation cases. The fragment tracks for the simulation case with 0° roll, pitch, and yaw and a terminal velocity of 0 m/s are displayed in Figure 3.5.

Table 3.2 Realistic article of interest simulation cases.

Variables		Range	Number of Cases	Units
Terminal Speed	Magnitude	0, 152, 305, 457, 610,	8	m/s
		914, 1219, 1524		
Orientation of Weapon at Burst Point	Pitch	0, 22.5, 45, 67.5, 90	5	degrees
	Yaw	-45, -22.5, 0, 22.5, 45	5	
	Roll	0, 22.5, 45, 67.5, 90	5	

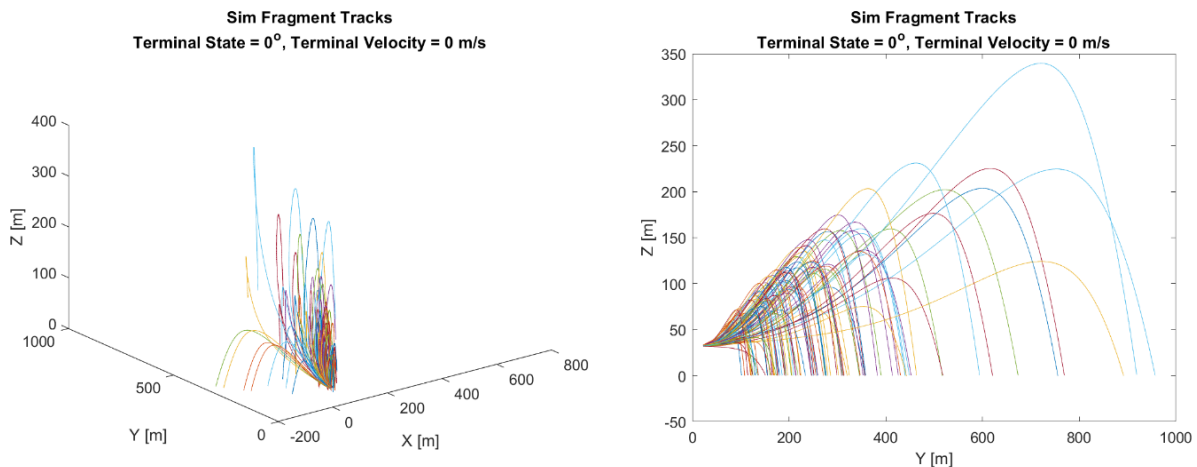


Figure 3.5 Fragment tracks from one of the NAWCWD simulations.

For most of this research, the ball bearing data were used. Their equal mass, volume, and shape allowed for easy data collection and minimal differences when predicting the fragment velocities. Additionally, the high number of fragments, 3861 ball bearings, gave the training dataset more

variety. For the more realistic static arena case and each case of the data displayed in Table 3.2, information for only 94 fragments was collected. This made the resulting training dataset biased as only one portion of a chosen radius has intersections.

3.3 Extracting Data

Before training the ball bearing data, the experimental and simulation data collected must be extracted and converted to the described polar-azimuth coordinate system, as mentioned in Section 2.5.1.

3.4 Generating Training Data

For a range of intersection radii, in this work 65 radii ranging from 7.62 m to 182.88 m, polar-azimuth maps are generated. An example of this process is shown in Figures 3.6, 3.7, and 3.8 for a NAWCWD simulation case with an impact orientation of 135° roll, 60° pitch, and -60° yaw and an impact velocity of 0 m/s . For each map, training data are generated as probability distributions using gaussian mixture models.

The number of fragments is collected by interpolating the data and counting the number of intersection coordinates produced. By taking the derivative of these positions, the velocity of each intersection point is also recorded. When using mass data, the mass of each fragment is included only if there is an intersection point found along the given radius for that fragment. Training datasets for fragment counts and fragment velocities are generated for both the experimental static arena test data and the corresponding 1100 NAWCWD simulations.

As mentioned previously, a paper compared four cases of GMMs finding that GMMs with 8 components and full covariance are best suited for this data [3]. They also note the importance of including both the experimental static arena test data and the simulation data in the training data. Although the simulation data makes up a large percentage of the training data population, the

experimental data should be included to incorporate realistic fragment dynamics, not experienced by the simulations. Additionally, by including both cases, some regions excluded by the experimental case may be included by the simulation cases and vice versa.

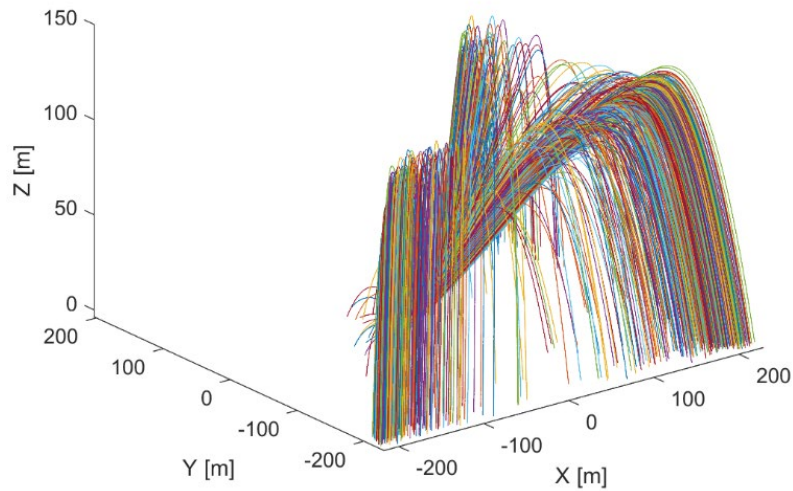


Figure 3.6 Fragment tracks from one of the NAWCWD simulations.

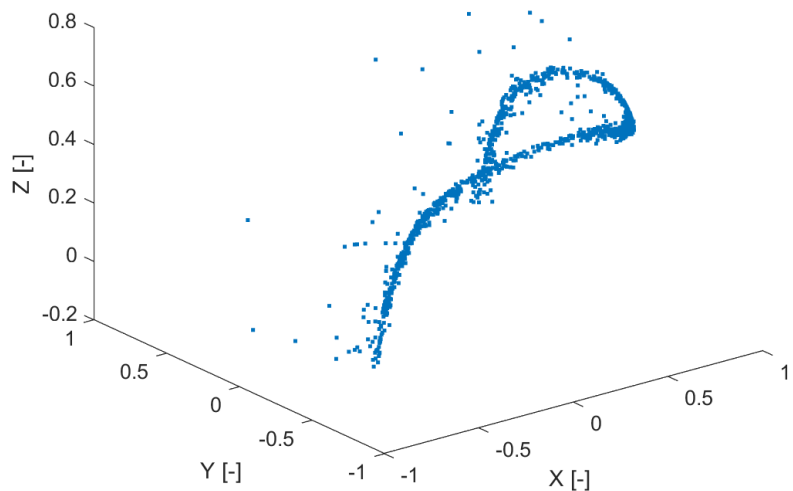


Figure 3.7 Fragments intersecting a radius of ~ 71.65 m on a unit sphere from one of the NAWCWD simulations.

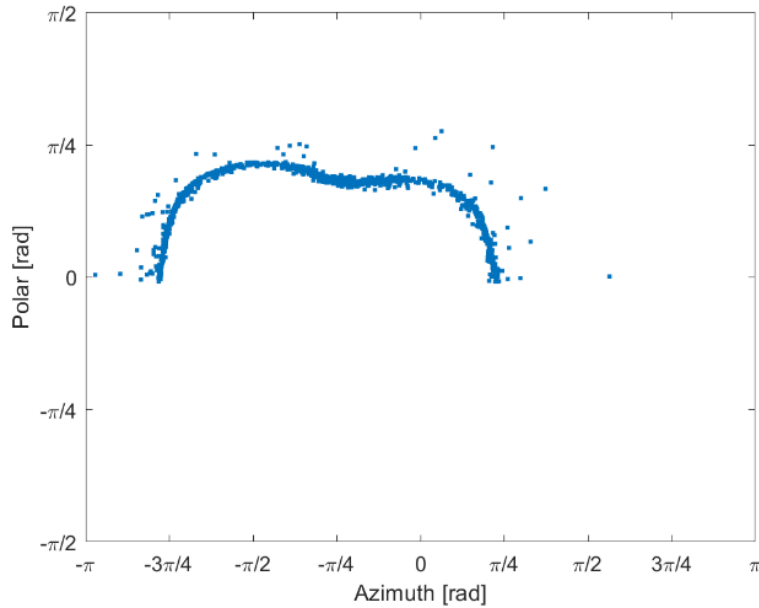


Figure 3.8 Fragments intersecting a radius of ~ 71.65 m mapped onto a polar-azimuth coordinate system.

3.4.1 Importance of Proper Formatting

When producing training data for velocity using Expectation Maximization, one should note the importance of proper data formatting. EM is highly dependent on the initialization point. Using random initialization, the means, or centroids, of the dataset distributions may not be placed in the same location every time the same dataset is fit. To preserve the component ordering for similar distributions, the EM algorithm should be strictly initialized using the GMM without EM. Figure 3.9 displays the slight difference in distribution between GMM parameters without EM, on the left, and GMM parameters with EM, on the right.

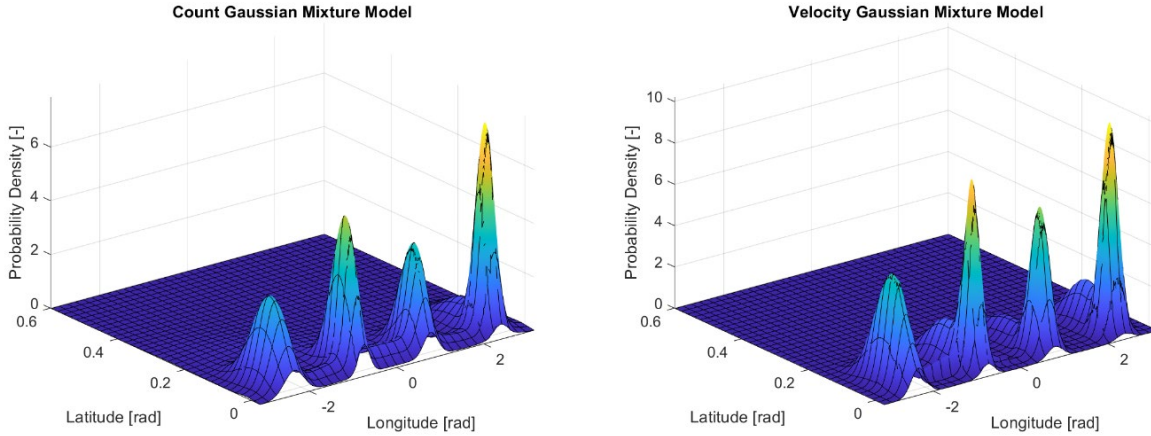


Figure 3.9 Unweighted gaussian mixture model for fragment counts (left) compared to the weighted gaussian mixture model for fragment velocity (right).

3.5 Regression Learning

Once training data are produced, the model can be trained. Using K-NN regression, with Mahalanobis distance as the desired metric, fragmentation predictions can be made. The count predictions are generated using the training data from GMMs without EM and the fragment velocity predictions are generated using the training data from GMMs with EM.

3.6 Predicting Within Bounded Regions of Interest

After predicting the total fragment counts and fragment velocities and their respective distributions, fragment characteristics within a given boundary of interest can be calculated using the double integrals described previously, in Eq. 2.20 and Eq. 2.21.

3.7 Validation Methods

After training the model, validation methods can be used to verify and improve the process. This research uses Monte Carlo simulation as the primary validation method. Monte Carlo simulations artificially model data using random inputs [39]. This random generation enables fast predictions to evaluate the full model. In this research the randomly generated parameters consist

of the simulation number, with an associated terminal attitude and velocity, and radius of intersection. Using these parameters and a randomly generated polar-azimuth region of interest, the total fragments within the given boundary from both the direct fragment counts and predicted fragment counts are found and compared using the method proposed in Figure 3.10. This same method can be used for the velocity comparison. A diagram of this proposed model is displayed in Figure 3.11, with the only difference from Figure 3.10 being the addition of the fragment counts from each case to observe the differences in average velocity as well as the total velocity within the boundary of interest. These differences are produced for multiple runs at various randomized conditions to evaluate the model.

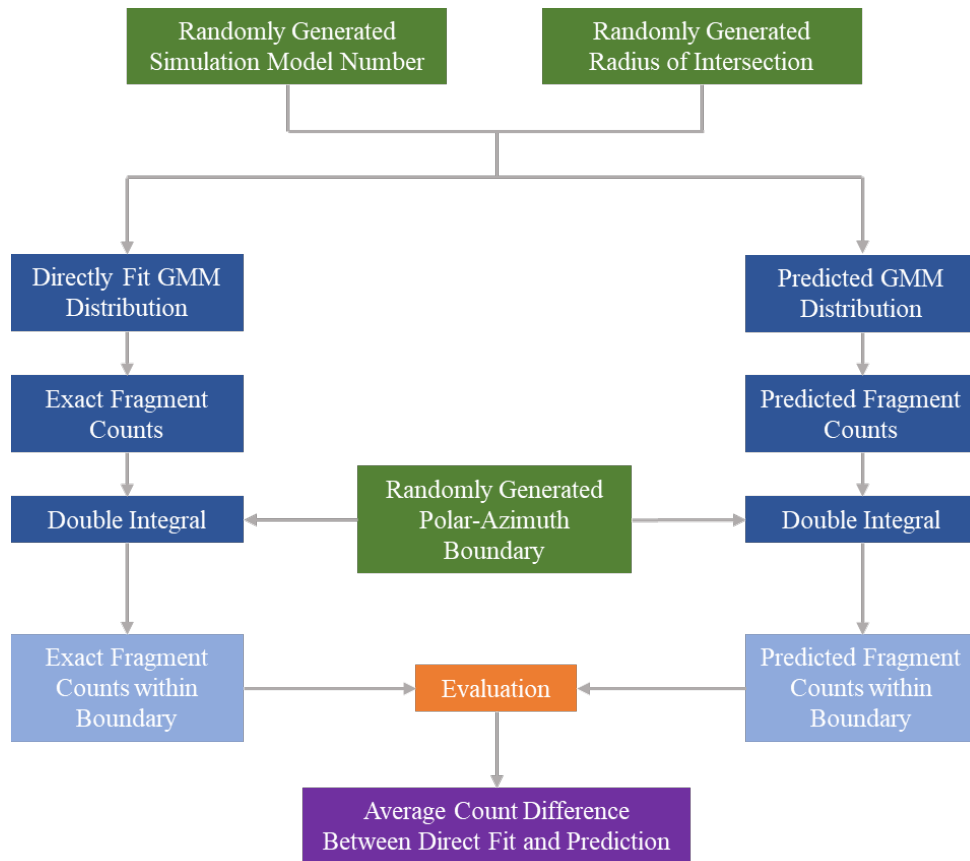


Figure 3.10 Diagram of the Monte Carlo validation method for count comparison.

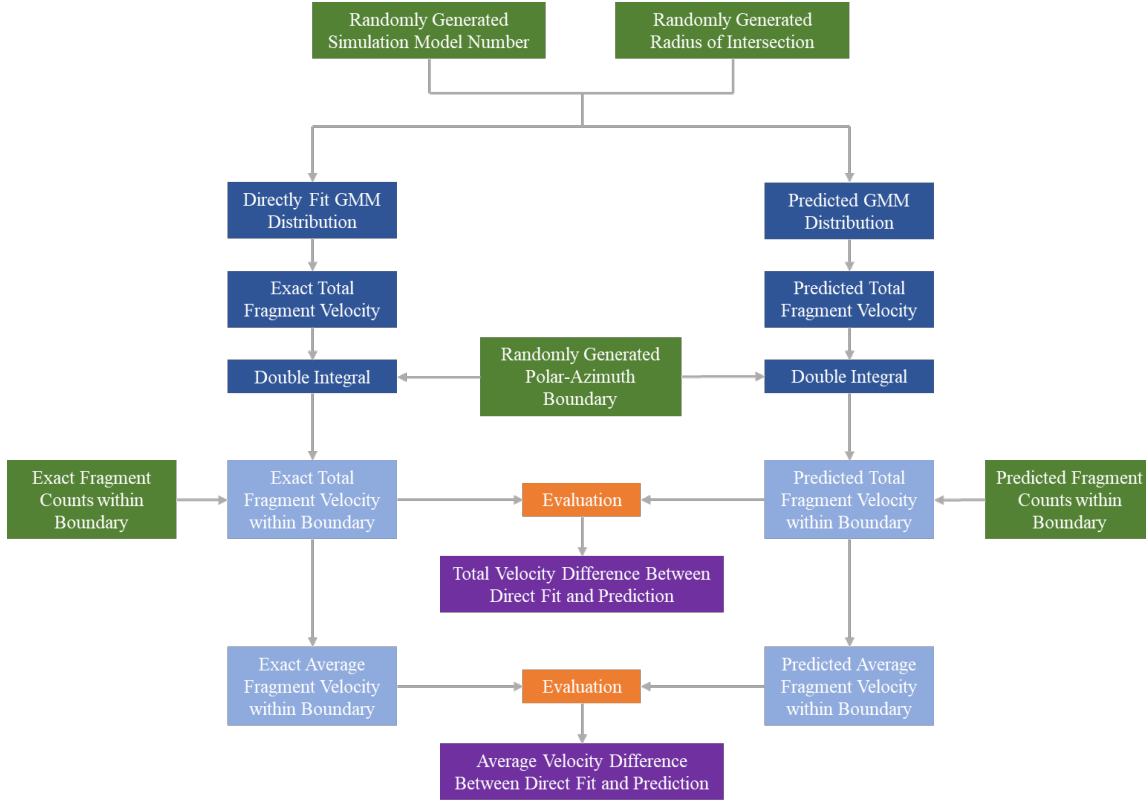


Figure 3.11 Diagram of the Monte Carlo validation method for velocity comparison.

3.8 Energy Distribution

The mass of the fragments are desirable to both estimate the size of each of the fragments and to estimate the total kinetic energy of a region of interest. Using the total mass, m , and the total velocity, v , of a region of interest, the total kinetic energy can be calculated as

$$KE = \frac{1}{2} mv^2 \quad (3.1)$$

providing an estimate of the total kinetic energy impacting a given area.

3.9 Summary

Using the provided static arena test data and corresponding simulation data, a training pool is generated as probability distributions for fragment track intersections at various intersection radii

mapped on a polar-azimuth plane. K-NN regression uses an average of the nearest neighbors to predict the GMM parameters of a point of interest. Given an input as a vector, including the weapon's terminal state (impact velocity and orientation as roll, pitch, and yaw) and an intersection radius, the GMM parameters of a probability distribution can be predicted, using two separate K-NN regressors. One regressor predicts the fragment count distribution shown in Figure 3.12 and the other predicts the fragment velocity distribution shown in Figure 3.13. In addition to the GMM parameters, the total number of fragments and the total fragment velocity are also output for the entire sphere of intersection, which can then be input into double integrals to find totals within a chosen area of interest. Using these values, the average velocity can be calculated using the process displayed in Figure 3.14. Following this same method, the mass and energy distributions can be generated.

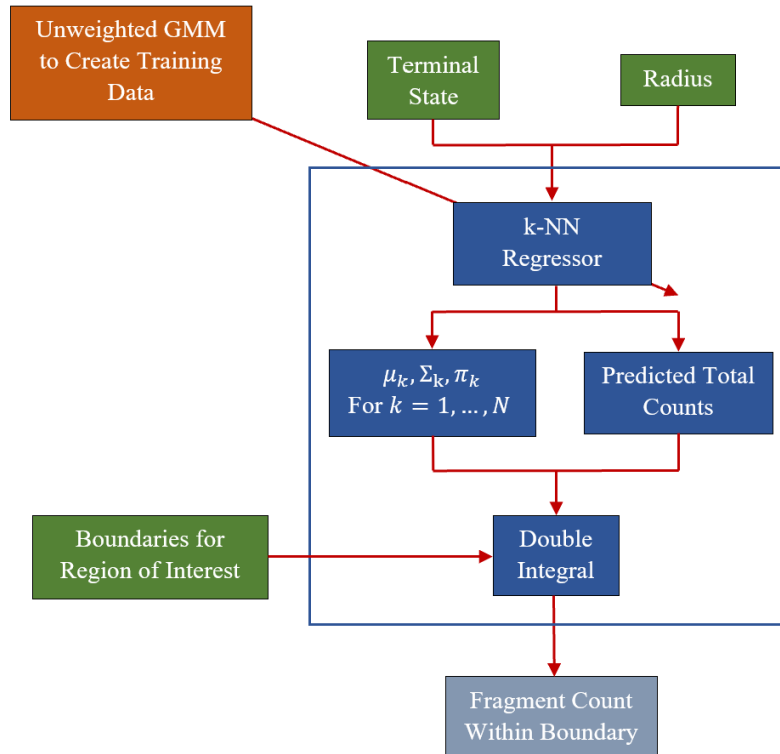


Figure 3.12 Diagram of the fragment count predictor.

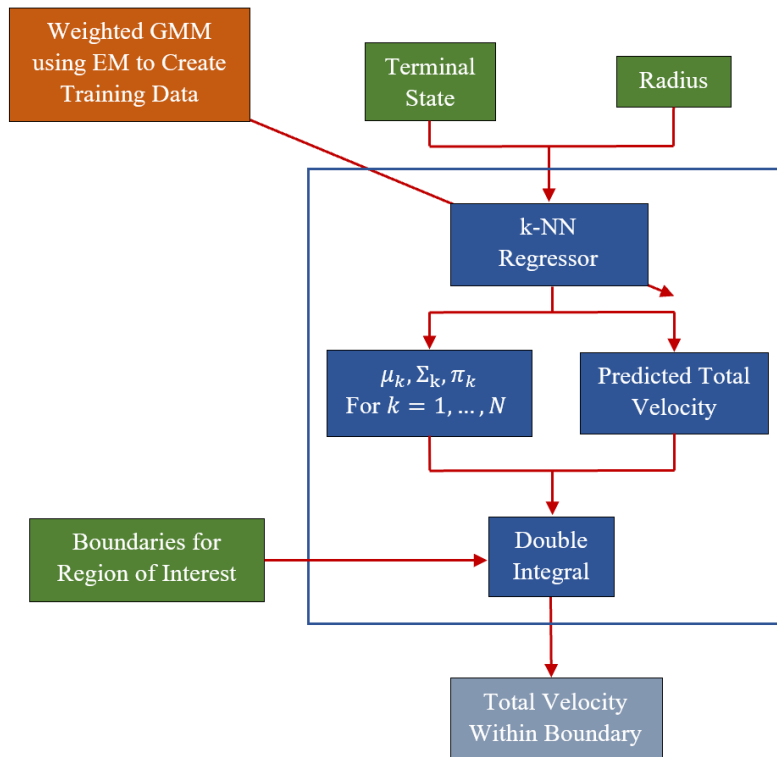


Figure 3.13 Diagram of the fragment total velocity predictor.

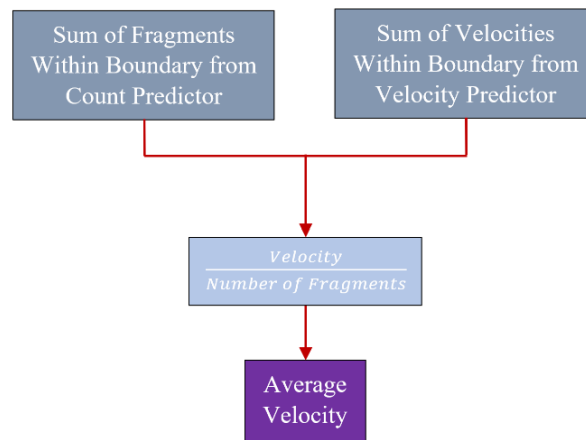


Figure 3.14 Diagram of the average velocity within a given boundary of interest.

4. Results and Analysis

The following results and analysis section is split into three subsections. The first subsection provides and discusses the fragment count and fragment velocity results from the ball bearing data. The second subsection compares different methods of initial fragment velocity estimation, Gurney's Equation and regression learning, to the average ball bearing initial velocity collected from the ball bearing static arena test data and simulation data. The final subsection provides and discusses the fragment count, velocity, and mass results from the naturally fragmenting article of interest data.

4.1 Ball Bearing Data

Previous work suggested RFR as a suitable method to predict the number of fragments but did not predict the fragment velocities [3]. The research presented here includes random forest regression as a means of comparison, but considered other regression techniques, finding k-nearest neighbors regression with $k = 2$ to yield the best results for both the fragment velocity and the fragment count predictions. Using Monte Carlo simulations as a method of validation, as discussed in the previous section, both techniques were analyzed over 1000 simulations, each with 20 different randomized polar-azimuth regions, creating 20,000 randomized runs. The mean and standard deviation of the fragment count differences for both regression methods are provided in Table 4.1. The mean of the total and average velocity differences for the velocity training data using the weighted data and using the unweighted training data are provided in Table 4.2.

Table 4.1 Mean and standard deviation of fragment count differences.

Regression Technique	Mean Count Difference, Frags	Standard Deviation, Frags
RFR	2.7	37.5
K-NN	1.8	28.0

Table 4.2 Mean of total and average velocity differences.

Regression Technique	Mean Total V Difference, m/s	Mean Avg V Difference, m/s
RFR	2774.0	-66.7
RFR with Count Data	3212	-75.5
K-NN	904.3	31.9
K-NN with Count Data	2087.6	-4.58

An example of the produced distributions from the Monte Carlo simulations are displayed in Figure 4.1, fragment count differences, and Figure 4.2, fragment velocity differences using EM training data. These figures show the GMM distributions directly fit to the data compared to the predicted GMM distributions produced by the machine learning model. The counted fragments across the entire surface of intersection for this case is 1,916 fragments and the model predicted a total of 1,916 fragments, yielding no fragment difference between the direct and predicted fits. However, the fragments counted within the area of interest, shown by the black rectangular outline, were not as close, with a direct count of 420 fragments and a predicted count of 277 fragments, yielding a difference of 143 fragments.

The total velocity of all the intersecting fragments over the entire surface from the direct fit model is 259,065 m/s and from the predicted model is 259,136 m/s, yielding a difference of 71 m/s. Like the count predictions, the total velocity within the boundary of interest was not as accurate. However, the average values of 161 m/s and 162 m/s, for the direct fit and predicted models respectively, within the boundaries of interest, yield a difference of 1 m/s. It should also be noted that the standard deviations are high for all methods.

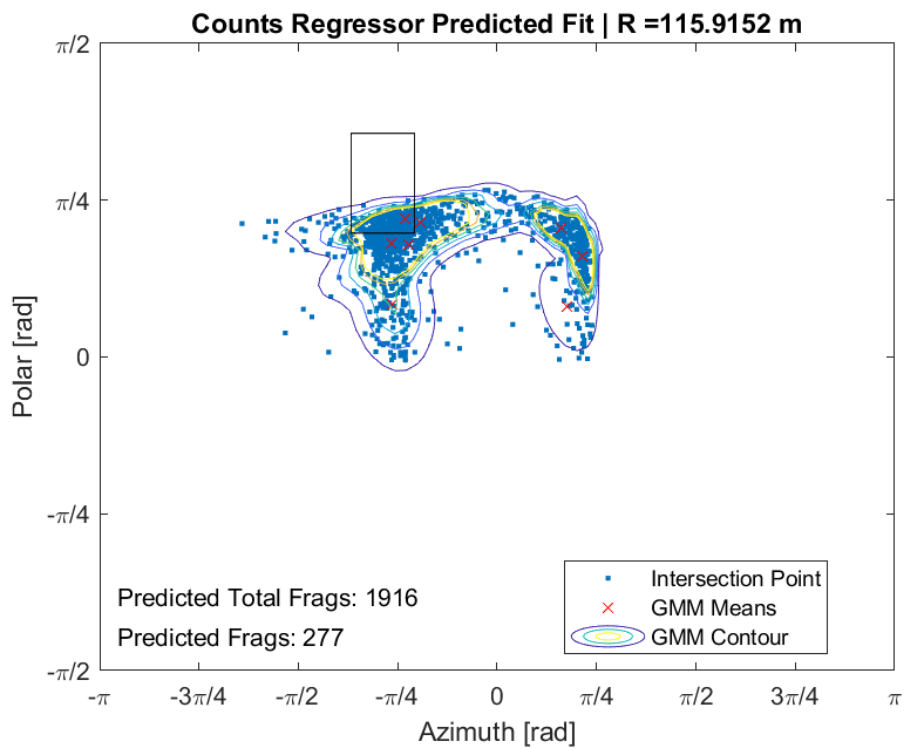
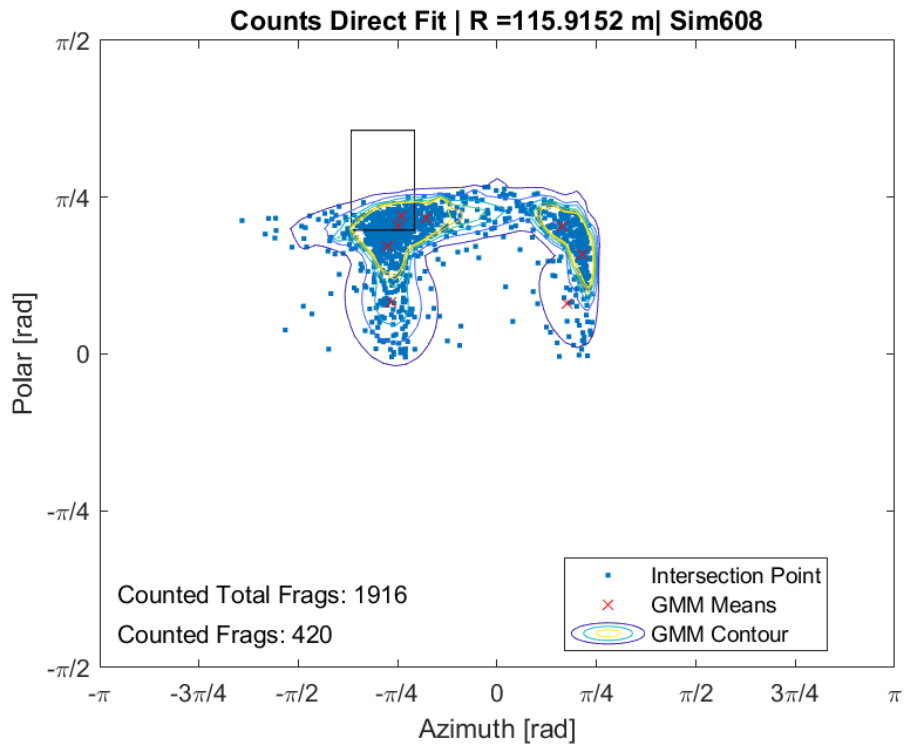


Figure 4.1 Monte Carlo simulation results for count differences.

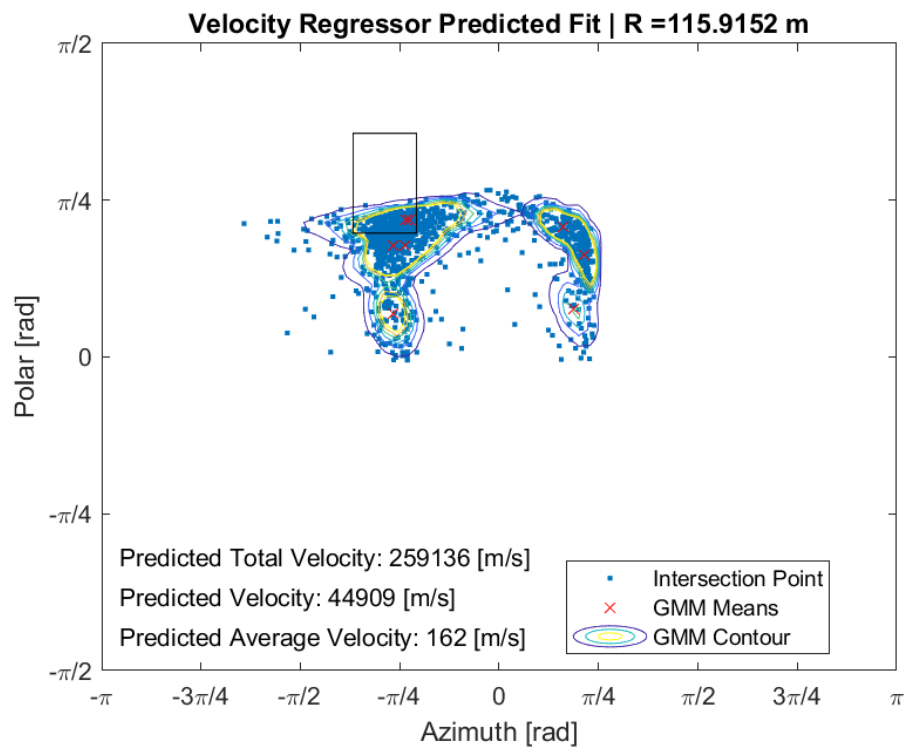
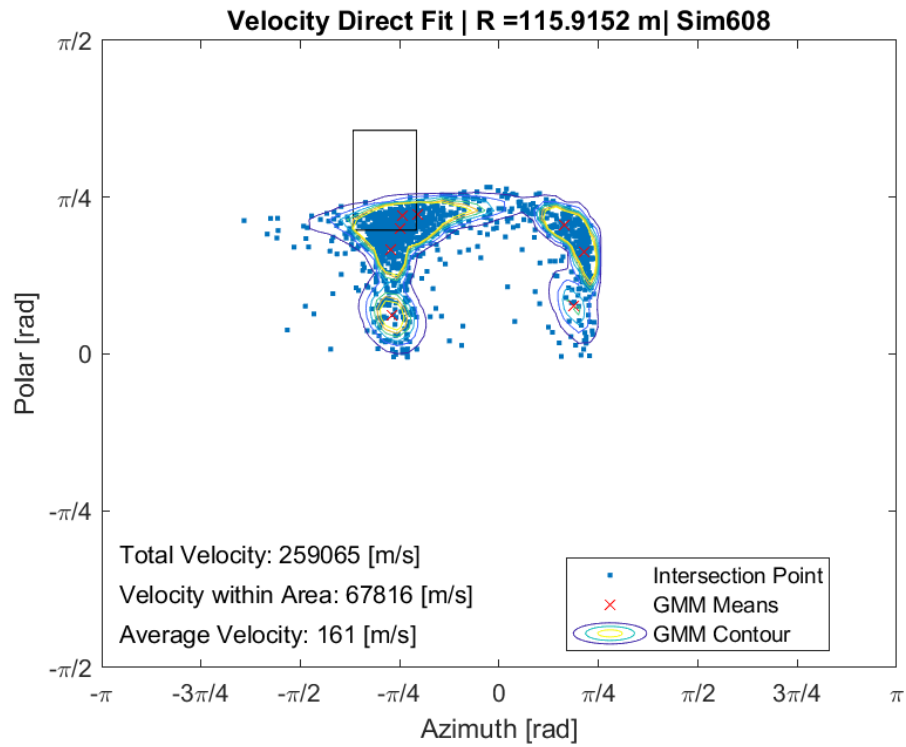


Figure 4.2 Monte Carlo simulation results for velocity differences.

When looking at the distributions shown on the plots in Figures 4.1 and 4.2, they seem to fit well to the data and the predictor seems to create a similar distribution. However, for many of the simulation cases, one can see that the total values over the entire surface of intersection are often accurate, while the values within the polar-azimuth boundary of interest are not always accurate. The small differences in the distributions are a likely explanation for this result. While the contours look relatively similar, slight differences may result in large count and velocity differences within the region of interest. Additionally, as can be seen by the blue intersection points on the plots, the contour does not include all fragments.

Looking at results where the weighted EM data are not considered, in Table 4.2, the average velocities within a region of interest have a much smaller difference than when the weighted EM training data are considered. Two cases for the velocity predictions with this method are displayed in Figures 4.3 and 4.4. Again, the total velocity within the boundary of interest has a high difference, but the average velocity has percent differences of 1.2 % and 3.5 % for Figures 4.3 and 4.4 respectively. Though the unweighted data presented more accurate predictions for the average velocity within the boundary of interest, the weighted data created using EM was more accurate overall for both regression learning methods.

To further examine the results at various terminal conditions, as one of the desired goals is to generalize the model, the prediction tool was also examined for a variety of terminal conditions. The plots in Figure 4.5 display an example of this visual comparison for varying terminal velocities (0 m/s, 305 m/s, 610 m/s, 915 m/s, 1,220 m/s, 1,525 m/s), a terminal attitude of 0° roll, pitch, and yaw, and an intersection radius of 22.96 m. The trend seen is as expected. The total and average velocity increases with increasing terminal speed, while the counted total fragment predictions remain approximately the same.

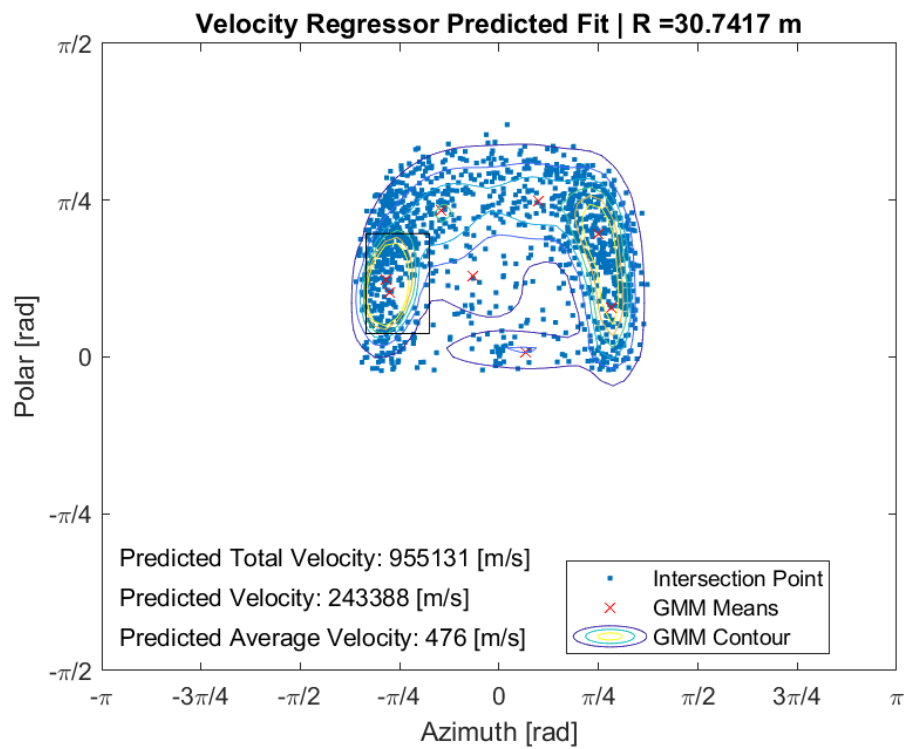
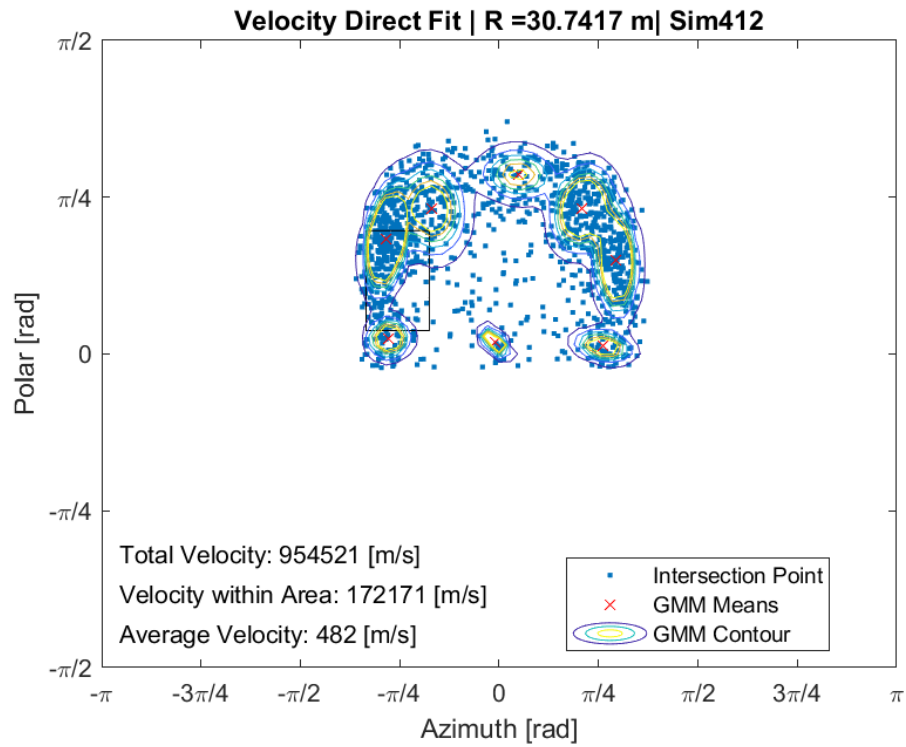


Figure 4.3 Monte Carlo simulation results for velocity differences without EM.

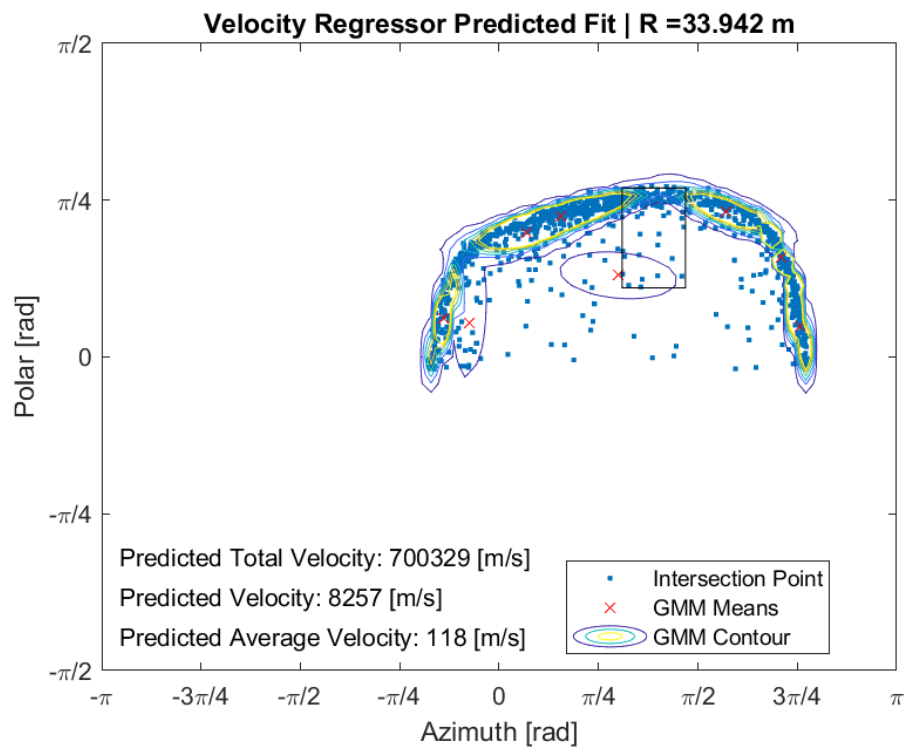
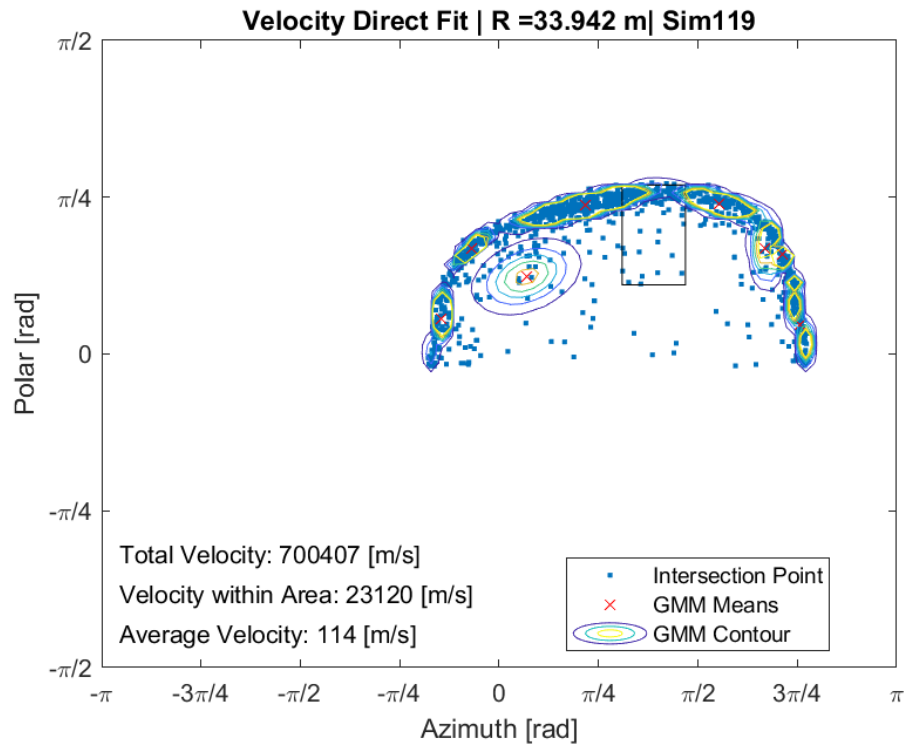


Figure 4.4 Monte Carlo simulation results for velocity differences without EM.

Additionally, the probability contours visually follow the trend produced by the fragment intersections, represented by the blue points on the plots. As the terminal velocity increases, the fragment velocity follows, keeping the fragments closer to the point of impact when reaching the same radius of intersection. The points converge to the center of the polar-azimuth plot and the distribution contours follow this course. Therefore, this proposed method is a suitable method to predict trends at various terminal conditions because the prediction tool produced the expected probability contours.

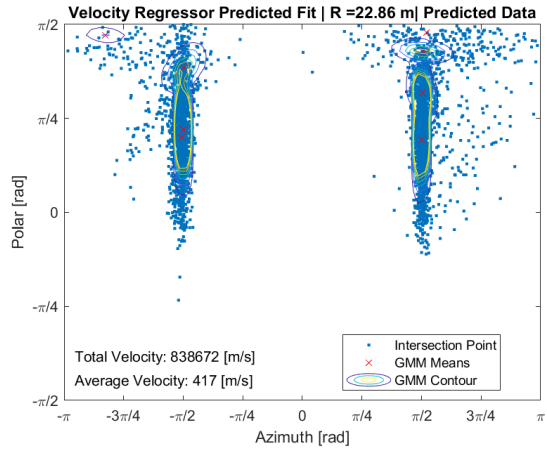
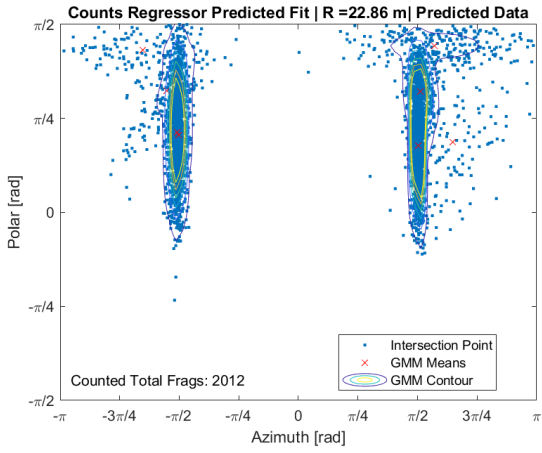
4.2 Initial Velocity Comparison

For a case with a 0 m/s terminal velocity and a terminal orientation of 0° roll, pitch, and yaw, the average initial fragment velocity was found using the proposed regression technique. The result from this regression technique was compared to the average initial velocity from the static arena test, the corresponding simulation, and Gurney’s equation, Eq. 2.6. The comparison of all four methods is displayed in Table 4.3.

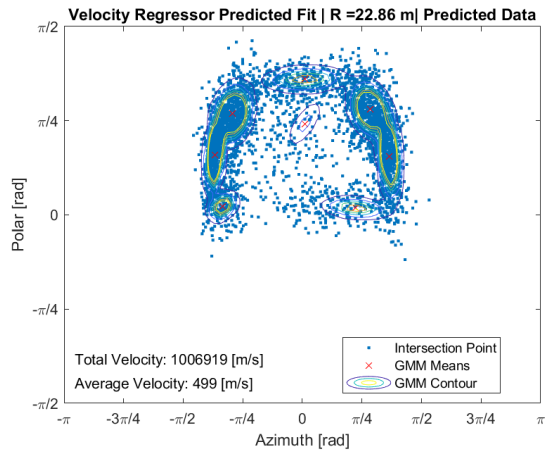
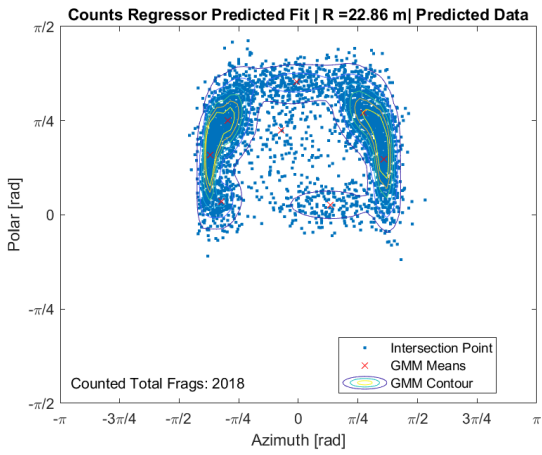
It should be noted, for the static arena test, the initial fragment velocities were calculated through back propagation and not all 3861 fragments were collected. Therefore, the simulation velocity was used as the primary base for comparison.

Table 4.3 Comparison of the average initial fragment velocity.

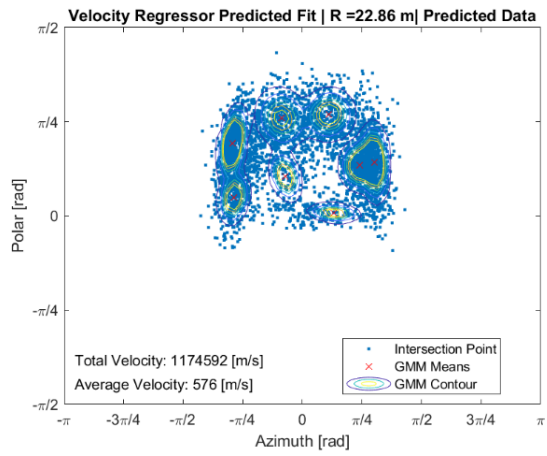
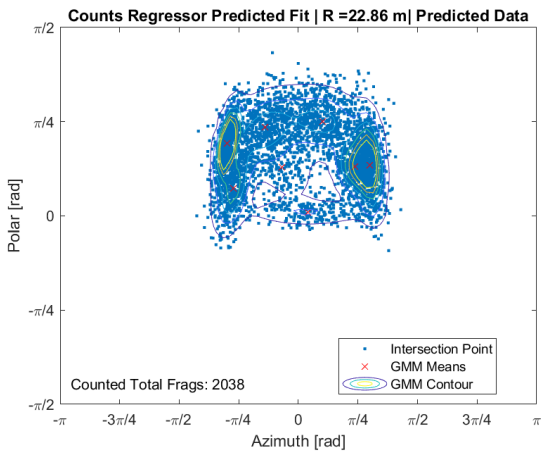
Technique	Average Initial Fragment Velocity, m/s
Static Arena Test	826
Simulation	1002
Gurney’s Equation	1036
Regression Learning	1118



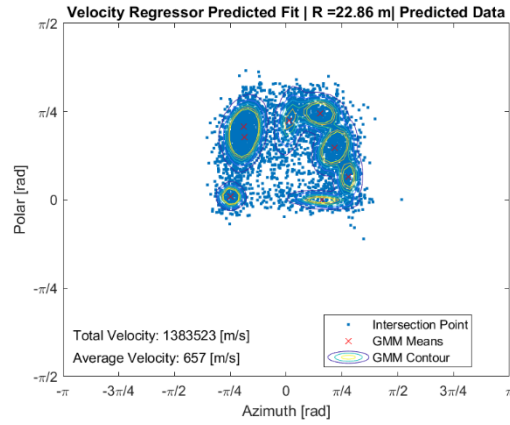
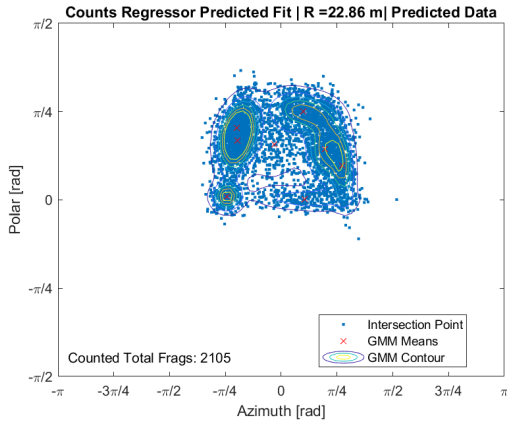
a) Terminal velocity of 0 m/s.



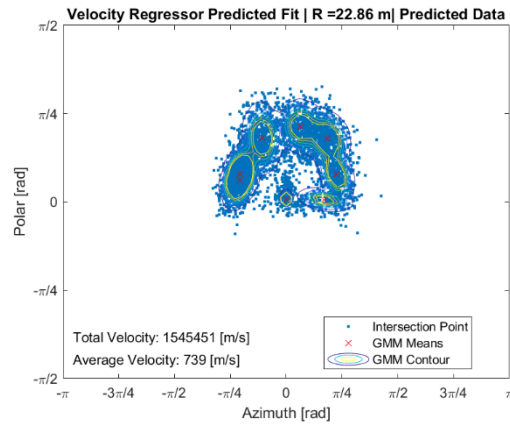
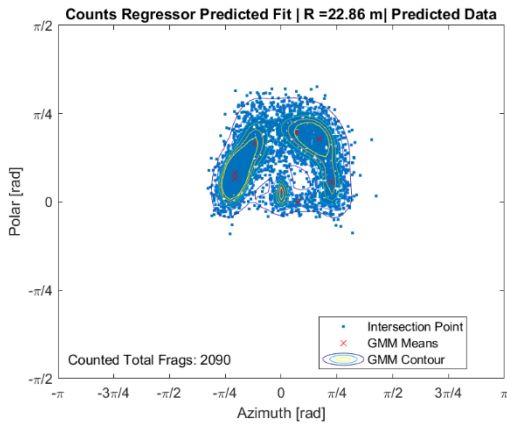
b) Terminal velocity of 305 m/s.



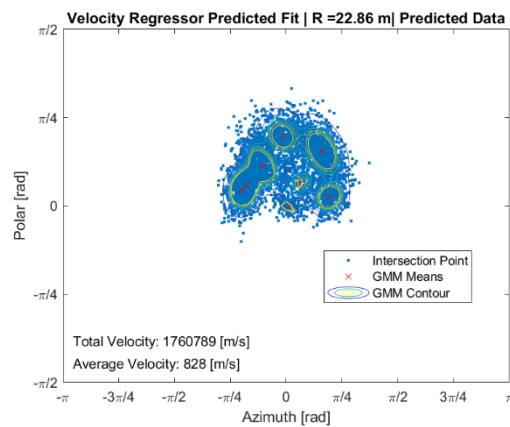
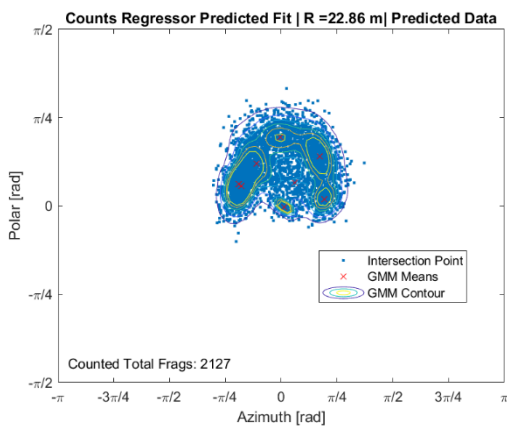
c) Terminal velocity of 610 m/s.



d) Terminal velocity of 915 m/s.



e) Terminal velocity of 1220 m/s.



f) Terminal velocity of 1525 m/s.

Figure 4.5 Predicted distributions at a randomly generated radius of intersection for various denoted initial velocities.

Assuming all 3861 fragments are produced, Gurney’s equation and the proposed regression technique yield a percent difference of 3.4% and 12%, respectively, when compared to the average initial velocity in the corresponding simulation case. Though Gurney’s equation produces a smaller percent difference, this equation can only be used to estimate the initial velocity and assumes all fragments have the same initial velocity, which is not true in realistic scenarios. This test shows that, though the initial velocity information is not included in the training dataset, predictions can be made for inputs outside of the domain of the training set.

4.3 Naturally Fragmenting Article

Using only K-NN regression, trials with the naturally fragmenting article of interest were performed to predict the distribution of the fragments and their characteristics. The mean difference, resulting from the Monte Carlo simulations, for each of the desired fragment characteristics within a boundary of interest, are displayed in Table 4.4.

Table 4.4 Mean of the fragment characteristic differences.

Characteristic	Mean Difference
Fragment Counts, Frags	0.876
Total Velocity, m/s	5400.021
Average Velocity, m/s	711.287
Total Mass, kg	1.082
Average Mass, kg	0.185

An example of the produced distributions from the Monte Carlo simulations is displayed in Figure 4.6, fragment count differences, Figure 4.7, fragment velocity differences using EM training data, and Figure 4.8, fragment mass differences. From Figures 4.6 and 4.8, the predicted

total values along the entire surface of intersection are the same for both the directly fit distribution and the predicted distribution. From Figure 4.8, the total mass within the boundary of interest has a difference of 5 kg between the direct fit and the predicted fit, yielding a percent difference of 20%. However, the average mass within this boundary of interest is the same for both distributions. While these distributions seem to fit well to the data and the mass differences in Table 4.4 are small, the limited amount of data for this article of interest makes the training data biased and therefore a larger naturally fragmenting dataset is required to continue improving the mass predictions.

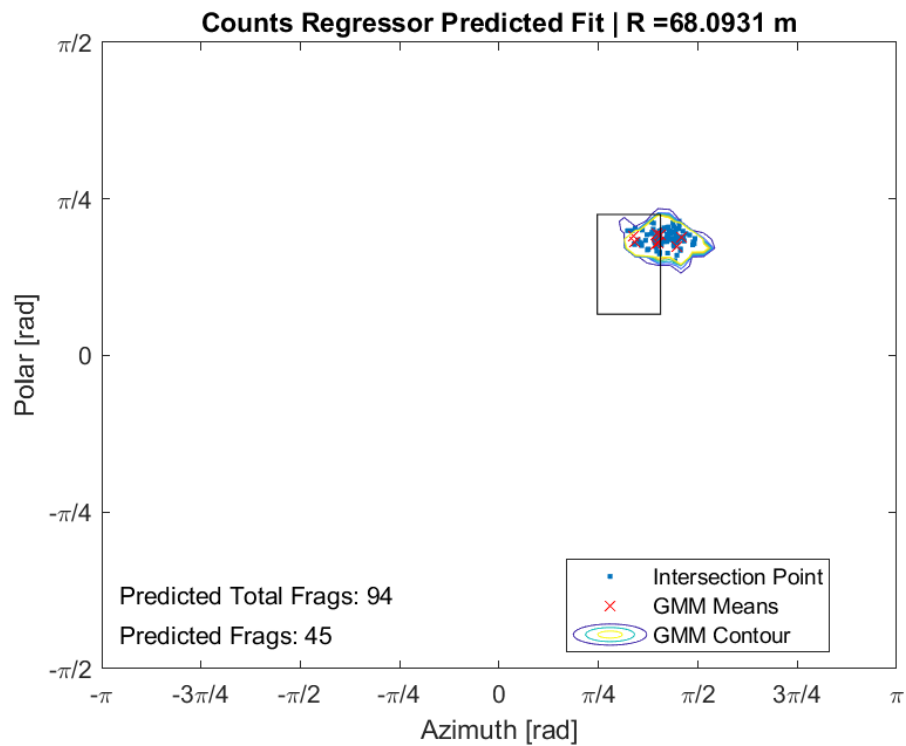
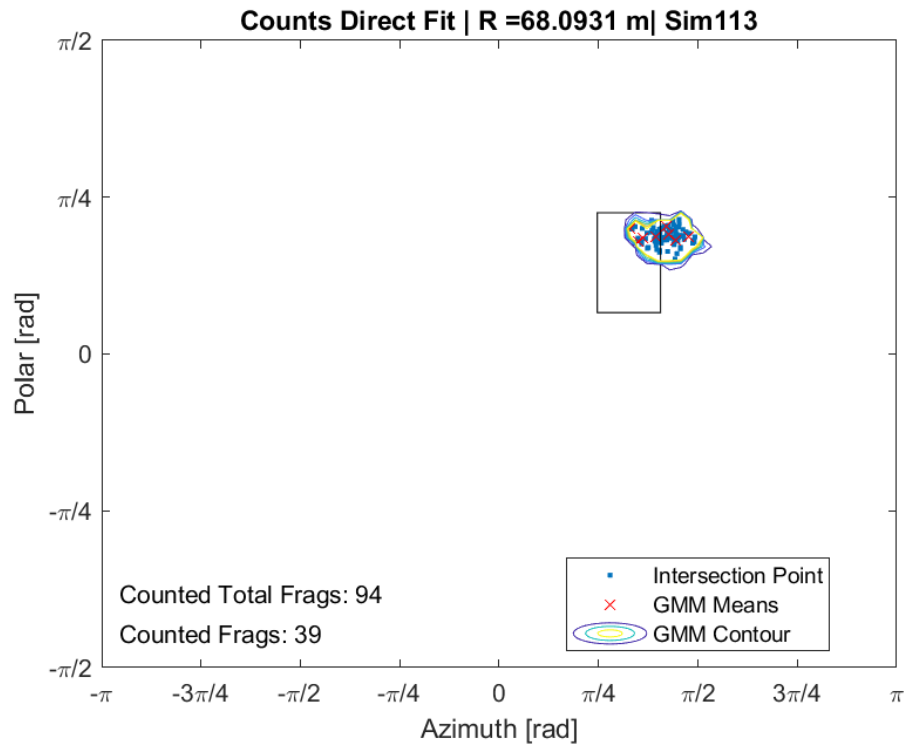


Figure 4.6 Monte Carlo simulation results for count differences.

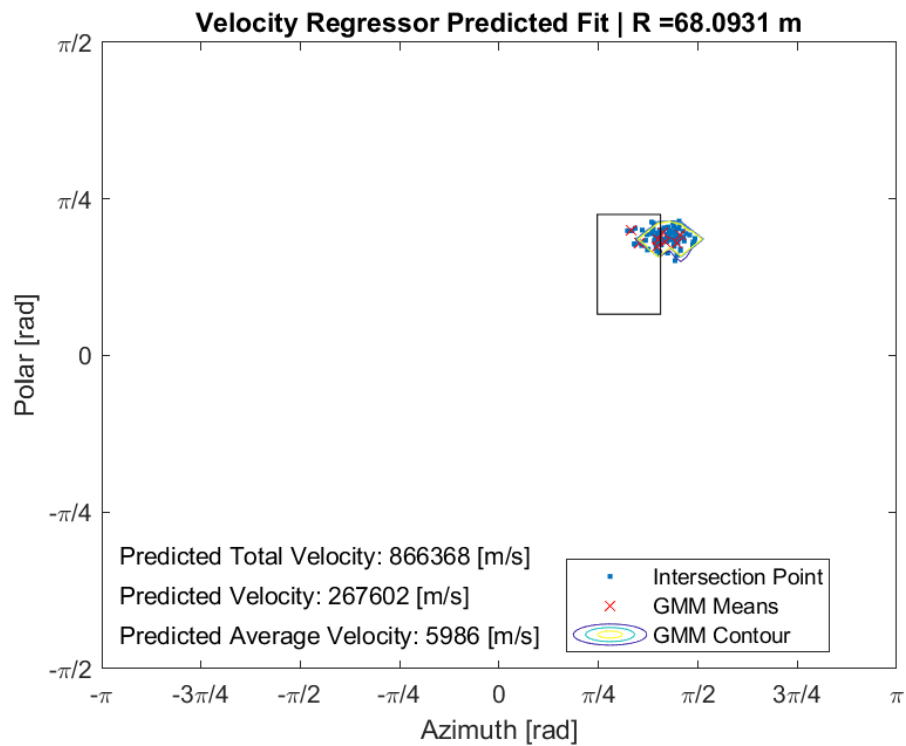
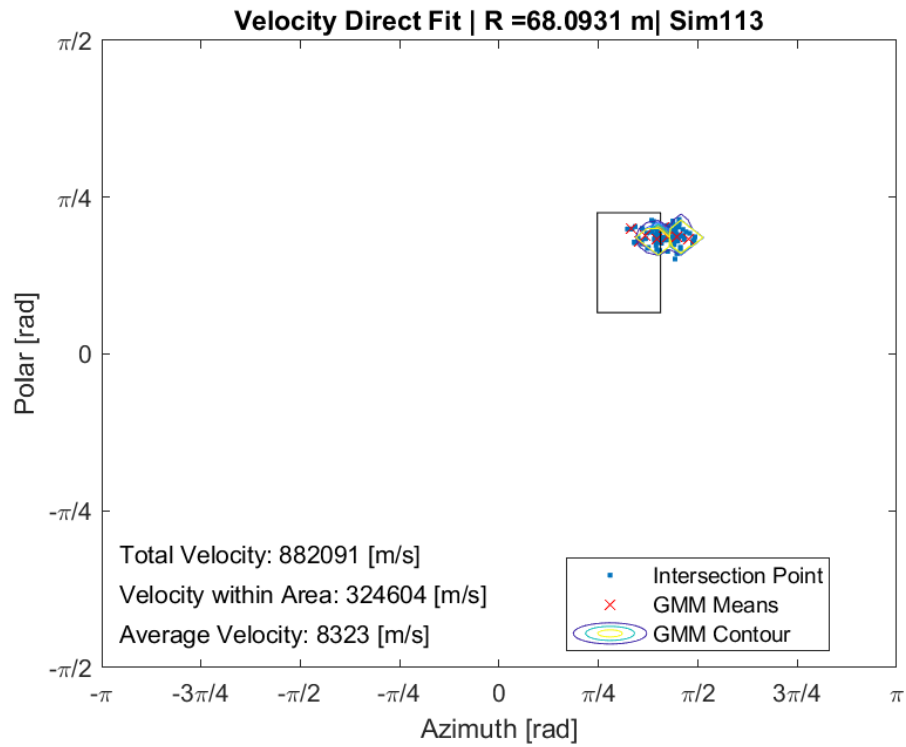


Figure 4.7 Monte Carlo simulation results for velocity differences.

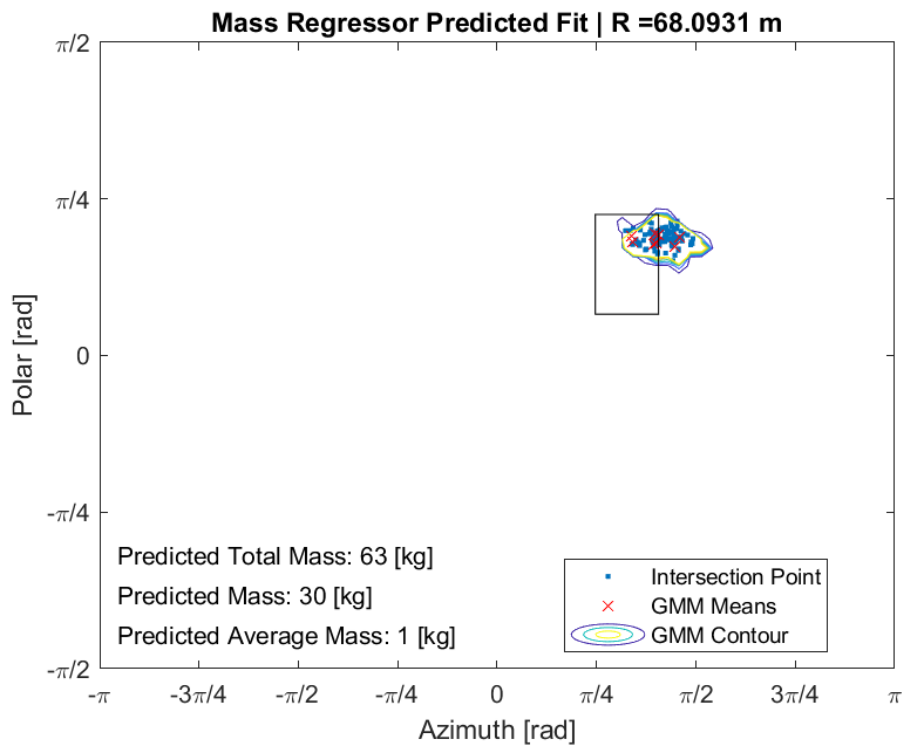
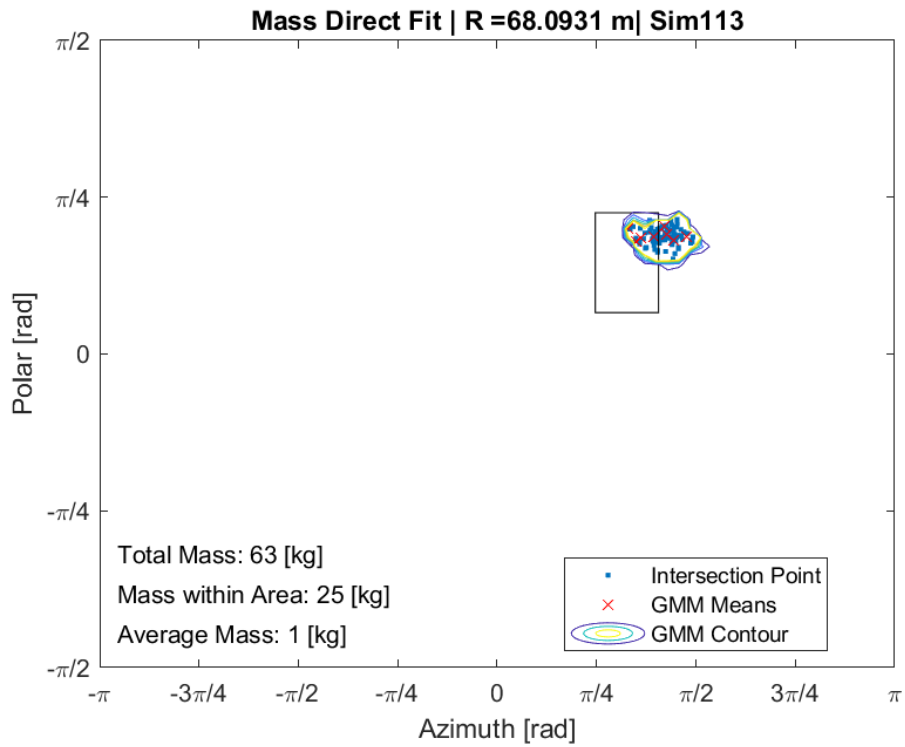


Figure 4.8 Monte Carlo simulation results for mass differences.

5. Conclusions and Future Work

After training datasets were generated for fragment characteristics using multivariate GMMs with and without EM, regression learning could be used. Regressors were trained to predict the distribution of fragment characteristics over an entire sphere of intersection. For the ball bearing data, one regressor was used to predict total fragment counts and another was used to predict total fragment velocities. Different regression methods were compared to RFR, the previous regression method selected. K-NN regression with $k = 2$ was found to produce the most accurate results.

Integrating the predicted GMMs, the total values within a chosen boundary of interest, on a polar-azimuth coordinate system, were then calculated. This model was evaluated using Monte Carlo simulations. This procedure was also performed on a naturally fragmenting article, where total mass was predicted in addition to total fragment counts and velocities.

Overall, the proposed model successfully improved count predictions from previous work and produced reasonable predictions for fragment velocity and fragment mass, showing the potential for this machine learning method. The model proves to make successful predictions that follow expected physical trends. Although there are still improvements to be made, this work shows that there is potential in the use of machine learning to predict fragmentation characteristics for various detonation scenarios.

In the future, this method may be used to find new trends unknown by current technology. Understanding these trends will reduce the uncertainty of collateral damage estimates, which in turn will minimize the collateral damage of the weapon in use. Future work will require other static arena test data from more realistic articles of interest, larger than the realistic dataset collected, shown in Table 3.2. Over time, the model will most likely be improved as more data become available and are augmented with the dataset. Eventually, this model will need to be tested on an actual system as the exact values for fragment counts and velocities are rarely collected.

Some machine learning algorithms require large amounts of data in a dataset, which can prevent bias and improve variance. The balance between these two characteristics can often be improved by including larger amounts of training data. In the case that more naturally fragmenting data cannot be obtained, there are other techniques presented in literature that can be used to generate synthetic data, to increase the amount of data in a training dataset. Variational autoencoders are a common generative machine learning technique used to produce more data from current data [40]. This generated dataset will be similar to the original dataset and can then be augmented with the original information.

Also under consideration for future work are trials with different techniques to improve the model. Regression techniques have been the primary focus thus far, but neural networks are also under consideration. With neural networks, more complex trends might be learned to improve the model. This method could also allow the introduction of physical constraints into the training process to prevent any predictions that disobey fragmentation behavior. Investigations may also be performed on other distributions for training data generation. There may be improvements to be made on the GMMs, other than what has been tested previously [3].

Though this proposed procedure could predict the desired outputs well, the idea of creating new applicable equations, or improving fundamental equations such as Mott's and Gurney's equations, is also of great interest. Symbolic regression can be used to search through mathematical models to assemble equations that best fit the dataset. However, this method can be difficult, especially with large datasets. In 2020, a paper proposed the use of machine learning to extract symbolic equations from their datasets: simple particle motion and black matter simulations [41]. This idea of symbolic regression using machine learning has potential in this field of study as well.

By both improving the fragment distribution predictions and producing new fragment characteristic predictions, i.e. velocity and mass distributions, this thesis successfully demonstrates the potential in machine learning for fragmentation fly-out predictions from static arena test data.

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