

1 **Impact of starch and exopolysaccharide-producing lactic acid bacteria on the**
2 **properties of set and stirred yoghurts**

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25 **Abstract**

26 The impact of exopolysaccharide (EPS)-producing lactic acid bacteria with well-known
27 structures and starch (0.75%) on the rheological properties (apparent viscosity and elastic
28 modulus) and physical properties (syneresis) of set and stirred yoghurts was studied.
29 Three EPS-producing strains with different structural characteristics were studied:
30 *Streptococcus thermophilus* ST1 (anionic, stiff and linear EPS), *Lactobacillus delbrueckii*
31 subsp. *bulgaricus* LB1 (neutral, stiff and ramified EPS) and *Lactobacillus delbrueckii*
32 subsp. *bulgaricus* LB2 (neutral, flexible and highly ramified EPS). The presence of
33 linear, stiff, and anionic EPS from ST1 increased the elastic modulus in all yoghurt
34 conditions, possibly owing to electrostatic interactions with caseins. Higher viscosity
35 values were obtained with stiff and linear or slightly branched EPS from the ST1 and
36 LB1 for all yoghurt conditions. Starch addition increased the values of the rheological
37 and physical properties of all stirred yoghurts probably due to the repulsion between
38 proteins and polysaccharides favoring thermodynamical incompatibility.

39

40 **1. Introduction**

41 In Canada, modified starch is often used in yoghurt formulations as a stabilizer, to limit
42 technological defects such as whey separation (syneresis) and variations in viscosity due
43 to its low cost and diversity. The usage of exopolysaccharides (EPS)-producing lactic
44 acid bacteria (*Streptococcus thermophilus* and/or *Lactobacillus delbrueckii* subsp.
45 *bulgaricus*) in yoghurt manufacture is common, too. Exopolysaccharides are naturally
46 produced during the fermentation process. Thus, starters can then perform two functions:
47 formation of the protein network, which is responsible for yoghurt texture during
48 fermentation, and addition of functionality through the capacity of EPS to improve serum
49 retention and modulate viscosity (Gentès, St-Gelais, & Turgeon, 2011, 2013). The ability
50 of EPS to modulate the rheological properties of yoghurt is not completely related to their
51 concentration but also to their structural characteristics such as charge, molecular weight,
52 composition in monomers, degree of branching, backbone stiffness, and EPS interactions
53 with proteins as observed in other studies (Faber, Zoon, Kamerling, & Vliegthart,
54 1998; Gentès et al., 2011, 2013; Girard & Schaffer-Lequart, 2007a, b; Petry et al., 2003).
55 To date, no scientific publication has studied the effect of the combination of starch and
56 EPS-producing lactic acid bacteria in yoghurt. Olsen (2003) found that the non-optimal
57 combination of pectin and EPS-producing lactic acid bacteria can lead to defects.
58 However, the mechanism responsible is poorly understood and being essential to yoghurt
59 development with desirable properties.

60

61 To mimic industrial conditions in the present study, set and stirred yoghurts were made at
62 the pilot scale. Few authors have studied the impact of stirring (commonly reported in the

63 literature as being done with a spoon) on the microstructure of fermented milk with EPS
64 but without the presence of stabilizers (Hassan, Corredig, & Frank, 2002; Hassan, Ipsen,
65 Janzen, & Qvist, 2003; Girard & Shaffer-Lequart, 2007a). Hassan and co-workers (2003)
66 observed that stirring fermented milk did not homogeneously mix EPS within the protein
67 network but instead promoted local EPS concentration. As the EPS structure was
68 unknown, no structure–function relationship was established. Girard & Shaffer-Lequart
69 (2007a) showed that mixing fermented milk with a spoon led to a more homogenous
70 protein network for anionic EPS in comparison with neutral EPS. This effect was
71 attributed to associative electrostatic interactions between caseins and anionic EPS.
72 However, no studies have reported the effect of stirring by using conditions closer to
73 industrial process (using smoothing devices in a pilot plant) on the resulting rheological
74 and physical properties of yoghurt fermented with EPS-producing lactic acid bacteria
75 with well-known structures.

76

77 The aim of this work was to study the impact of EPS-producing lactic acid bacteria and
78 starch with several reported structural characteristics (charge, degree of branching, and
79 stiffness) on the rheological and physical properties (apparent viscosity, syneresis, and
80 elastic modulus) of set and stirred low-fat yoghurts made on a pilot scale. The effect of a
81 short storage period (8 days at 4 °C) was also studied.

82

83 **2. Materials and methods**

84 *2.1. Materials*

85 Pasteurized skim milk (Natrell, St-Laurent, QC, Canada), whey protein isolate (82% whey
86 proteins, 98% dry matter; Davisco Foods International, Le Sueur, MN, USA), skim milk

87 powder (low-heat, spray-drying process, 29% caseins, 5.4% whey proteins, 98% dry
88 matter; René Rivet Inc., Terrebonne, QC, Canada), lactose (98% sugar; Saputo Dairy
89 Products, St-Léonard, QC, Canada), and modified starch from waxy maize (87% total
90 carbohydrates, 91% dry matter; Thermtex, Henkel, Mississauga, ON, Canada) were used
91 to make yoghurt. For each batch, the composition of pasteurized skim milk (Agropur
92 cooperative, Longueuil, QC, Canada) was determined with a Fourier transform infrared
93 analyzer (Model FT120; Foss North America, Eden Prairie, MN, USA). All previous
94 ingredients were used to standardize the yoghurt composition of 14% dry matter, 4.0%
95 total protein, 3.0% caseins, and 0.75% whey proteins, with or without starch (0.75%).

96

97 2.2. Preparation of bacterial strains and starters

98 Three EPS-producing lactic acid bacteria were used in this study: *Streptococcus*
99 *thermophilus* NIZO2104 (ST1), *Lactobacillus delbrueckii* subsp.*bulgaricus* DGCC291
100 (LB1) and *Lactobacillus delbrueckii* subsp.*bulgaricus* NCIMB702074 (LB2). Each EPS-
101 producing lactic acid bacteria was mixed with its complementary control strain to
102 constitute a starter for yoghurt production: *Streptococcus thermophilus* HC15 or
103 *Lactobacillus delbrueckii* subsp. *bulgaricus* 210R. HC15 and 210R were also combined
104 together to constitute the control starter. EPS structural characteristics were presented in
105 Table 1. Stock cultures of single EPS-producing lactic acid bacteria and control strains
106 were stored at -80 °C in 20% (w/w) reconstituted skim milk (RSM) sterilized at 110 °C
107 for 10 min. The RSM was made from skim milk powder rehydrated in distilled water and
108 supplemented with 5% (w/w) sucrose (Fisher Scientific, Nepean, ON, Canada). As
109 culture medium, a 12% (w/w) RSM was prepared by dissolving skim milk powder in

110 distilled water, stirring at room temperature for 2 h, and sterilizing at 110 °C for 10 min
111 in an autoclave. The sterilized RSM was stored at 4 °C until use. Active strains were
112 obtained by inoculating RSM (100 mL) at 12% (v/w) with stock culture and incubating at
113 37 °C for 16 h. The strains were subcultured at 3% (v/w) for 3 h for LB2, 3.5 h for 210R
114 (control), 4 h for HC15 (control), 4.5 h for LB1, and 6 h for ST1 at 42 °C in 1.7 kg of
115 RSM that had been heat-treated (90 °C for 1 min) beforehand with an automatic steam-
116 controlled water bath designed for dairy starter preparation (Laboratorium Wiesby GmbH
117 & Co., Niebüll, Germany). Fermentation was performed in an incubator (CS-
118 20; Coldstream Drive, Jordan Valley, IL, USA) until the pH reached 5.2 for streptococci
119 and 4.8 for lactobacilli, and then the active strains were rapidly cooled to 4 °C in ice. A
120 population of more than 1×10^8 CFU mL⁻¹ was reached for all strains. For the ST1
121 strain, another subculture at 3% (v/v) and fermented at 42 °C for 6 h was necessary to
122 reach a population of 1×10^8 CFU mL⁻¹. All active strains were stored overnight at 4 °C
123 before use. On the production day, the active strains were mixed together to obtain each
124 starter combination (one streptococci and one lactobacilli). Depending on the population
125 of each active strain, the appropriate quantities were added to obtain an initial population
126 of 2×10^7 CFU mL⁻¹ with a ratio of 50:50 for the control, LB1, and LB2 strain
127 combinations but 65:35 for the ST1 combination. These ratios had been previously
128 determined to provide the same acidification time (pH 4.6 after 4 h at 42 °C) for all strain
129 combinations. Populations of active strains during yoghurt production and during storage
130 were enumerated on M17 medium (Oxoid; VWR, Montreal, QC, Canada) for
131 streptococci and on acidified MRS medium (Difco; VWR) for lactobacilli under
132 anaerobic conditions.

133

134 *2.3. Manufacture of yoghurts*

135 Set and stirred yoghurts were made at the pilot scale. Eight different yoghurts were
136 prepared, with or without starch (0% and 0.75% (w/w)) and four starters. Set and stirred
137 yoghurts were made with the same recipe. Yoghurt made with starch (total of 116 kg
138 batch) was prepared by mixing 2.78 kg of RSM, 0.2 kg of whey protein isolate, 100 kg of
139 skim milk, 3.89 kg of lactose and 0.95 kg of starch. For yoghurt without starch, all
140 ingredients were added at the same level except that the lactose quantity was added at
141 4.77 kg to standardize the total solid content. Solid ingredients were added to liquids with
142 a centrifuge pump (25,000 L h⁻¹) and mixed for 5 min. Batches were homogenized at
143 55 °C in two stages, 3.44 MPa and 10.34 MPa (Model SHL 20homogenizer; Alpha
144 Laval, Scarborough, ON, Canada), followed by heat treatment of 90 °C for 1 min (Type
145 C3-SR plate pasteurizer, 2005, capacity of 2000 L h⁻¹; designed for Tetra-Pak by Alpha
146 Laval, Scarborough, ON, Canada) and cooled to 42 °C with a cooling plate exchanger.
147 The batch was split into four portions (18.6 kg each) and inoculated with the appropriate
148 starter quantity: 404 g for HC15 (control), 994 g for ST1, 418 g for 210R (control), 415 g
149 for LB1, and 369 g for LB2. Because the quantities of added starters differed due to the
150 different bacterial population, RSM was added to reach a final weight of 1.4 kg for each
151 condition. Each batch contained a final weight of 20 kg. After inoculation, 10 kg of the
152 batch was placed into 175-mL plastic cups and incubated at 42 °C in an incubator (CS-
153 20; Coldstream Drive, Jordan Valley, IL, USA) to produce set yoghurts. The resulting set
154 yoghurts were rapidly transferred into a chamber at 4 °C. For stirred yoghurts, 10 kg of
155 the batch was fermented directly in the 25 kg stainless steel container at 42 °C in a room

156 incubator. Fermentation was stopped when the pH reached 4.6 ± 0.05 . The resulting set
157 yoghurt was gently stirred 10 times with a stainless steel utensil, cooled to 20 ± 2 °C
158 using a mobile plate exchanger system (Type P30A, PR-16, WB-B series; Alpha Laval,
159 Scarborough, ON, Canada), and smoothed at 0.27 MPa with a screw pump (Allweiller,
160 NetzschAG, 0–100 L h⁻¹; Radolfzell, Germany). The stirred yoghurt was then poured
161 into 175-mL plastic cups and rapidly transferred to storage at 4 °C. The changes in pH
162 and rheological and physical properties were measured after 2 and 8 days of storage at
163 4 °C.

164

165 *2.4. Analytical methods*

166 Lactic acid production (difference between final titrable acidity and initial titrable
167 acidity), pH, dry matter and ash content of yoghurt were measured by the official
168 standard methods (AOAC, 2000). Total protein, noncasein nitrogen, and nonprotein
169 nitrogen were measured by using the macro-Kjeldahl method (St-Gelais, Roy, & Audet,
170 1998). The noncasein nitrogen content in the unheated milk mixture was obtained by
171 casein precipitation at pH 4.6 with H₂SO₄ (0.02 N). The acid solution was filtered
172 (Whatman paper no. 40), and the filtrate was analyzed. The nonprotein content was
173 obtained by protein precipitation with 12% trichloroacetic acid (w/w). The sample was
174 filtered (Whatman paper no. 40) and analyzed (St-Gelais et al. 1998). The casein and
175 whey protein contents were calculated by difference. A nitrogen conversion factor of 6.38
176 was used.

177

178 *2.5. Rheological and physical property measurements*

179 The rheological properties of yoghurts were measured with a dynamic stress rheometer
180 using a bob and a cup (Model SR-2000; TA Instruments, New Castle, DE, USA). To
181 transfer stirred and set yoghurts from the plastic cups in the rheometer geometry with
182 minimal disruption of the gel, samples were carefully taken from the plastic pots with a
183 homemade stainless steel cylinder (length of 0.123 m and internal diameter of 0.018 m)
184 and poured carefully in the rheometer. The bob is slowly lowered to the set gap. The
185 viscosity was measured by a steady stress sweep test with a shear stress of 1.0-100 Pa.
186 Apparent viscosity at 10 and 100 s⁻¹ was calculated according to the power law model
187 (Everett & McLeod, 2005). The elastic modulus (G') and viscous modulus (G'') were
188 measured at 0.1 Pa (stirred yoghurt) and 1 Pa (set yoghurt), in the linear region of
189 viscoelasticity for each yoghurt, as a function of a frequency range of 0.1 to 10 Hz with a
190 dynamic stress rheometer using a bob (diameter of 29.5 mm, length of 44.25 mm) and a
191 cup (internal diameter of 32 mm) (Model SR-2000; TA Instruments, New Castle, DE,
192 USA). Syneresis was measured by centrifugation technique (Everett & McLeod, 2005).
193 Samples (25 g) were directly taken from the plastic cups with the homemade stainless
194 cylinder to minimise disruption of gel and were centrifuged at 1,900 x g for 20 min at 4
195 °C. The clear supernatant was poured off, weighed and recorded as syneresis (%). All
196 measurements were performed in duplicate at 4 °C after 1 (for viscosity only), 2 and
197 8 days of storage.

198

199 2.6. *Microscopy*

200 The set and stirred yoghurts were observed by confocal laser scanning microscopy
201 (CLSM) operating in fluorescence mode with a He/Ne laser (Nikon TE-2000E Eclipse;
202 Nikon, Mississauga, ON, Canada). After inoculation, the set yoghurts milks (10 mL)
203 were transferred into 50-mL sterile tubes and stained with 30 μ L of acridine orange
204 (protein dye) at 0.2% (w/w) (Sigma-Aldrich, Oakville, ON, Canada) according to the
205 method of Lee & Lucey (2004). The samples were gently mixed by inversion five times.
206 Then, 200- μ L samples were transferred into microscope wells (VWR), the cover slips
207 were fixed with Cytoseal 60 (Richard-Allan Scientific, Kalamazoo, MI, USA), and slides
208 were put into petri dishes covered with parafilm to prevent dehydration. All samples were
209 incubated at 42 °C in the same incubator used for yoghurt manufacture. When the pH
210 reached 4.6, the samples were stored at 4 °C for 48 h. For the stirred yoghurts, 10-mL
211 samples were taken after the smoothing process, transferred into 50-mL sterile tubes, and
212 stained and mixed as described above. Then, 200- μ L samples were transferred into
213 microscope wells and treated exactly as described above for the set yoghurts. The
214 microscope wells containing the stirred yoghurts were stored at 4 °C for 48 h before
215 observation. The samples were observed at an excitation wavelength of 488 nm with a
216 water-immersion 60 \times objective lens (numerical aperture of 1.4) at a depth of 10 to 20 μ m.
217 The emission of fluorescence was recorded between 525 and 555 nm. Three pictures
218 were taken for each sample and only representative images are presented.

219

220 2.7. Statistical methods

221 A split-split-split-plot design was used to study the bacterial population, pH, and
222 rheological and physical properties during storage of set and stirred yoghurts made with
223 or without starch and fermented with EPS-producing lactic acid bacteria with well-known
224 structures. Set and stirred yoghurts are obviously very different in term of structure. The
225 statistical analysis revealed that rheological and physical properties variables studied
226 were always significant ($p < 0.005$) and masks other relevant differences. The analysis
227 was therefore realized for set and stirred yoghurt independently throughout a split-split-
228 plot design for pH, viscosity, G' and syneresis. Significant differences were tested at
229 $p < 0.05$. Statistical analysis was carried out with the general linear models procedure of
230 the SAS software program (Version 9.1.3, 2003; SAS Institute, Cary, NC, USA). The
231 experiments were performed in triplicate.

232

233 3. Results

234 3.1. Composition and fermentation

235 The composition of all yoghurts was not significantly different: $3.02 \pm 0.05\%$ caseins,
236 $0.797 \pm 0.003\%$ whey proteins, $3.95 \pm 0.07\%$ total protein, and $13.77 \pm 0.07\%$ dry matter.
237 The initial pH of all blends after inoculation was not significantly different:
238 pH 6.50 ± 0.04 . The initial bacterial population was $3.1 \pm 0.1 \times 10^7$ CFU mL⁻¹ with a
239 streptococci-to-lactobacilli ratio of 57 ± 3 for all starters except for ST1, for which the
240 initial bacterial population and the streptococci-to-lactobacilli ratio were
241 $1.88 \pm 0.09 \times 10^7$ CFU mL⁻¹ and 44 ± 3 , respectively. At the end of fermentation
242 (181 ± 1 min), all yoghurt types had a final pH of 4.54 ± 0.03 and a lactic acid production

243 of $0.52 \pm 0.2\%$. The biological population was statistically similar for all yoghurts at the
244 end of fermentation: $4.90 \pm 0.06 \times 10^8$ CFU mL⁻¹ and $3.25 \pm 0.03 \times 10^8$ CFU mL⁻¹ for
245 streptococci and for lactobacilli, respectively. Streptococci and lactobacilli populations
246 were significantly affected by yoghurt type and storage time, but data are not shown,
247 because the difference was small (less than 1.6×10^0 CFU mL⁻¹).

248

249 The change in pH at 4 °C was significantly influenced by starter and storage time for
250 both yoghurt types ($p < 0.0009$) (Fig. 1). A significant interaction was observed for set
251 yoghurt between starch and storage time ($p = 0.003$). The set yoghurts without starch had
252 similar pH values among all starters except LB1, which had a higher pH value after 2
253 days. For the set yoghurts with starch, those fermented with the control and LB1 starters
254 had significantly higher pH values than those fermented with the other starters after both
255 2 and 8 days. For all starters, the pH values decreased significantly during the storage
256 period for the set yoghurts with starch. For the stirred yoghurts pH values were different
257 according to starter, LB1 and LB2 having higher pH values overall but all strains showed
258 a pH reduction overtime.

259

260 *3.2. Rheological and physical properties of yoghurt during storage*

261 *3.2.1. Apparent viscosities*

262 The apparent viscosity of the set yoghurt was significantly affected by starter ($p = 0.001$),
263 storage period ($p = 0.0185$) and their interactions ($p = 0.00034$) while for stirred yoghurt
264 a starch*starter and a starch*starter*storage period significant interactions were observed

265 (Fig. 2). No significant interactions were found. All EPS-producing starters resulted in set
266 yoghurts with a higher viscosity than was obtained with the control starter (Fig. 2a). The
267 apparent viscosity values of the set yoghurts fermented with the control, LB2, and ST1
268 starters were not significantly affected by the addition of starch. However, adding starch
269 significantly increased the apparent viscosity value of the set yoghurt fermented with the
270 LB1 starter. The apparent viscosity values increased slightly upon storage for all starters.
271 The apparent viscosities were significantly higher for the ST1 starter in comparison with
272 the control and LB2 starters.

273

274 Smoothing the yoghurts led to different viscosity profiles depending on the starter, starch
275 addition, and storage period in comparison with the set yoghurts (Fig. 2b). The stirred
276 yoghurts had a significantly lower apparent viscosity (2.88 ± 0.06 Pa·s) than the set
277 yoghurts did (4.67 ± 0.06 Pa·s). The addition of starch led to an increase in apparent
278 viscosity values for the stirred yoghurts. The apparent viscosities of the stirred yoghurts
279 fermented with the control, LB2, and ST1 starters did not vary significantly or varied
280 only slightly during the storage period, irrespective of starch addition. However, higher
281 apparent viscosity values were measured during the storage period for the stirred yoghurt
282 fermented with the LB1 starter, regardless of starch addition. As generally observed in set
283 yoghurt, the stirred yoghurt fermented with the LB1 starter had the significantly highest
284 apparent viscosity value.

285

286 *3.2.2. Elastic modulus*

287 The elastic modulus (G') at 1 Hz for the yoghurts is presented in Table 2. The average of
288 the G' values for the stirred yoghurts with and without starch for all starter used
289 (75.39 ± 8.33 Pa) was significantly lower than the average for the set yoghurts
290 (366.16 ± 8.72 Pa). A linear relationship between the G' and (log) frequency was
291 observed (Supplementary Fig. S1). The G'' values (data not shown) were lower than the
292 G' values for all conditions, indicating the elastic or solid-like character of the gels. The
293 G' of set yoghurt was significantly affected by starter and storage period (Supplementary
294 Fig. S1). The G' values were significantly higher for the set yoghurts fermented with the
295 ST1 and LB2 starters. The smoothing process had a significant impact on the G' values
296 and a double interaction between starter and starch could be observed ($p = 0.0001$).
297 Without starch, G' values were low and starch addition generally increased G' values.
298 The yoghurt made with starch and fermented with the ST1 starter showed the highest G'
299 value.

300

301 3.2.3. Syneresis

302 The syneresis of the set and stirred yoghurts was significantly affected by starter ($p <$
303 0.0001) while starch addition influenced stirred yoghurt only ($p < 0.01$) (Fig. 3). No
304 significant effect of storage period was observed. A significant interaction between starter
305 and starch addition was observed for set yoghurt. The set yoghurts fermented with the
306 LB1 starter had significantly lower syneresis values, irrespective of starch addition as
307 compared to the other starters for which starch addition favors lower syneresis. In
308 contrast, this behaviour was no longer observed in stirred yoghurt with LB1 starter.

309 However, adding starch to the stirred yoghurt led to a significant decrease in syneresis,
310 from 18 to 9% \pm 0.5 for most conditions.

311

312 **4. Discussion**

313 *4.1. Effect of starch and EPS in set yoghurt*

314 The rheological properties (apparent viscosity and elastic modulus) and physical
315 properties (syneresis) of the set yoghurts are generally governed by the protein network.

316 The presence of EPS-producing lactic acid bacteria made an additional contribution to the
317 rheological and physical properties but at different levels depending on their structural
318 characteristics. The presence of the anionic, linear and stiff EPS from ST1 starter
319 increased the apparent viscosity and the elastic modulus values of yoghurt without starch
320 compared to the other starters as shown previously with fermented milk (Gentès et al.,
321 2011) and dairy model system (Gentès et al., 2013). The effect on apparent viscosity was
322 attributed to the stiffness and the linearity of the EPS resulting in a larger radius of the
323 volume correlated with an increase in viscosity (Whistler & BeMiller, 1997). This may
324 reinforce the protein network as observed by Laneuville & Turgeon (2014). However,
325 these types of interactions between caseins and anionic EPS from the ST1 starter may
326 have had a limited effect on serum retention. The electrostatic interactions between
327 anionic EPS and caseins might hinder protein–water and EPS–water interactions, leading
328 to a protein network with a lower ability to retain serum.

329

330 The presence of the neutral, stiff, and slightly branched EPS from the LB1 starter had a
331 significant positive impact on apparent viscosity value and serum retention (low syneresis

332 in comparison to the control starter). These results were in accordance with those
333 obtained by Gentès et al. (2011, 2013). The EPS from the LB1, LB2 and ST1 starters had
334 similar molecular weights (Gentès et al., 2013). The non-contribution of the EPS from the
335 LB2 starter to viscosity and serum retention, in comparison with the EPS from the LB1
336 and ST1 starters, may have been due to the high level of branching and the flexibility of
337 its EPS backbone, causing a smaller radius of volume. Van den Berg et al. (1995) showed
338 that neutral EPS dissolve easily in the serum because they interact less with the positively
339 charged caseins than anionic EPS do, and thus neutral EPS cause less syneresis. This
340 effect was observed in the present study for the neutral EPS from the LB1 starter, which
341 retained more serum than the anionic EPS from the ST1 starter.

342

343 The increase of the elastic modulus value of the yoghurt with starch, in the presence of
344 the EPS from the LB2 starter was unexpected, since this type of EPS was previously
345 found to behave like the control starter when used in fermented milk (Gentès et al., 2011)
346 and a dairy model system (Gentès et al., 2013). The different compositions (casein-to-
347 whey-protein ratio and dry matter) of fermented milk (Gentès et al., 2011), dairy model
348 system (Gentès et al., 2013), and yoghurt (this study) might also contribute to differences
349 in EPS functionality. In a dairy model system with 3% caseins, the rheological properties
350 were driven mainly by the protein network, because EPS functionality was no longer
351 observable for a dairy model system with 2% caseins (Gentès et al., 2013). Other
352 researchers have underlined the importance of the composition (casein-to-whey-protein
353 ratio and dry matter) of fermented milk for EPS functionality (Amatayakul, Halmos,
354 Sherkat, & Shah, 2006; Amatayakul, Sherkat, & Shah, 2006). However, given that the

355 structures of the EPS used by these authors were unknown, no EPS structure–function
356 relationship could be established.

357

358 Using starch in combination with the control starter or the EPS-producing lactic acid
359 bacteria had few effects on the rheological and physical properties of set yoghurt, as
360 observed in a previous study using a dairy model system (Gentès, 2011). These effects
361 can be due to some non-specific repulsive interactions, related to the excluded volume
362 between these two biopolymers, resulting in segregative conditions as observed by others
363 (Alloncle & Doublier, 1991). In comparison to other polysaccharides, including EPS, the
364 functionality of starch with regard to rheological and physical properties cannot be
365 explained by the radius of volume, due to its round shape structure. Starch structure is
366 highly organized in a granule (Appelqvist & Debet, 1997). Functional properties of starch
367 granules depend on the gelatinization process. During heat treatment, starch granules are
368 progressively dissolved in aqueous solutions allowing hydration and swelling. Hydroxyl
369 groups of amylose and amylopectin bind water and thus, increasing the viscosity
370 (Eliasson, 2004). Consequently, the competition of other molecules such as proteins and
371 EPS may affect the swelling process of starch granules and alter their functional
372 properties, for example, the reduction of serum retention as observed in this study.
373 Differences in gel pH should also be considered as a factor of influence on gel properties
374 and syneresis. However, results obtained in this study could not be directly related to
375 these properties, as an example for control yoghurt there was an increase in pH when
376 starch was added while viscosity (Fig. 2) and G' (Table 2) remained constant.

377

378 *4.2. Effect of starch and EPS in stirred yoghurt*

379 The smoothing process modified the rheological and physical properties of the yoghurt.
380 No specific interactions between EPS-producing lactic acid bacteria and starch seemed to
381 occur, because EPS functionality remained, and the presence of starch had an additional
382 effect on the rheological and physical properties. Some authors postulated that the
383 synergistic interaction between starch and polysaccharides may be attributed to phase
384 separation (Alloncle & Doublier, 1991). Self-aggregation of starch granules due to a
385 depletion flocculation mechanism has been suggested to explain the synergistic effect of
386 starch and xanthan (Abdulmola, Hember, Richardson, & Morris, 1996). EPS from the
387 LB1 starter had the highest ability to retain serum in set yoghurt but lost this property in
388 stirred yoghurt. Hassan et al. (2003) observed that stirring with a spoon led to a more
389 homogenous protein network with smaller pore sizes in comparison with set fermented
390 milk with EPS. However, the structure of the EPS in their study was unknown. Therefore,
391 the smoothing process might have broken the original web-like EPS structure that was
392 possibly responsible for the enhancement of serum retention. This underlines the effect of
393 shear on EPS functionality.

394

395 Starch increasing the apparent viscosity and serum retention of the stirred yoghurt, was
396 also observed by Williams, Glagovskaia, & Augustin (2003). Given that the ability of
397 starch to increase rheological and physical properties is a function of the swelling process
398 (Oh et al., 2007), the less restricted volume seemed to have contributed to the
399 functionality of starch. The optimal swelling of granules might have limited local serum

400 mobility (aqueous phase), causing the enhanced apparent viscosity and elastic modulus
401 and greater serum retention observed in this study.

402

403 It is known that the smoothing process breaks the initial protein network, causing a
404 significant impact on the rheological and physical properties of yoghurt. Observations of
405 the microstructure by CLSM (Supplementary Fig. S2) suggest that the presence of EPS-
406 producing lactic acid bacteria and starch in the yoghurts may affect the gel
407 microstructure. This is probably related to segregative conditions as observed previously
408 in fermented milk with starch (Oh, Anema, Wong, Pinder, & Hemar, 2007) and in mixed
409 solutions of EPS with caseins (Tuinier, ten Grotenhuis, Holt, Timmins, & de Kruif, 1999)
410 and EPS with whey proteins (Tuinier, Dhont, & De Kruif, 2000). Many authors observed
411 that EPS (with known and unknown structures) or starch is located in the pores of the
412 protein network (Girard & Schaffer-Lequart, 2007a; Hassan et al., 2003; Kalab,
413 Emmonds, & Sargand, 1975; Oh et al., 2007; Sandoval-Castilla, Lobato-Calleros,
414 Aguirre-Mandujano, & Vernon-Carter, 2004). Although the starch and EPS used in this
415 study were not stained, we hypothesize that EPS and starch could both be located in the
416 pores (black areas) of the protein network. Girard & Schaffer-Lequart (2007a) observed a
417 more homogenous microstructure in stirred (with a spoon) fermented milk with anionic
418 EPS. This effect was attributed to the electrostatic interactions between caseins and
419 anionic EPS in comparison with neutral EPS. In the present study, the charge had no
420 impact on the homogeneity of the stirred yoghurt microstructure. This lack of effect may
421 be explained by the different stirring process, given that Girard & Schaffer-Lequart
422 (2007a) used a spoon, and in the present study a screw pump and a constant pressure

423 were used. After the smoothing process (with a screw pump), thermodynamic
424 incompatibility probably caused by the repulsion between proteins and polysaccharides
425 seemed to be favoured.

426

427 **5. Conclusions**

428 This study has shown the effect of starch and EPS-producing lactic acid bacteria with
429 known structural characteristics on the rheological and physical properties of set and
430 stirred yoghurts. The rheological and physical properties of those yoghurt types were
431 driven mainly by the protein network as influenced by EPS and starch respectively.
432 Linear, stiff, and anionic EPS possibly owing to electrostatic interactions with caseins
433 was most influential on the elastic modulus of the set yoghurt, whereas stiff and linear or
434 slightly branched EPS were found to have a larger impact in terms of increasing viscosity
435 values. Starch addition had little or no effect on the rheological and physical properties of
436 the set yoghurt. The smoothing process had a significant impact on the rheological and
437 physical properties of the yoghurt. This study has shown that EPS-producing lactic acid
438 bacteria with specific structural characteristics may be used in association with starch to
439 modulate the rheological and physical properties of yoghurt, especially for the stirred
440 type. This underlines the significant impact of shear on functionality of EPS, starch and
441 their combination in stirred yoghurt and the need for further investigation to develop
442 yoghurt with desired sensorial properties.

443

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451 Agriculture and Agri-Food Canada’s Food Research and Development Centre, for his
452 expertise and technical assistance in the production of yoghurts at the pilot scale.

453

454

455 **Figure captions**

456 **Fig.** Changes in the pH of set (a) and stirred (b) yoghurts fermented with EPS-producing
457 lactic acid bacteria (control (■), LB1 (■), LB2 (□) and ST1 (■)) as a function of
458 storage period at 4 °C. Means with different letters differ significantly.

459

460 **Fig.** Apparent viscosity at 10 s^{-1} of set (a) and stirred (b) yoghurts fermented with EPS-
461 producing lactic acid bacteria (control (■), LB1 (■), LB2 (□) and ST1 (■)) as a
462 function of storage period at 4 °C. Means with different letters differ significantly.

463

464 **Fig.** Syneresis after centrifugation at $210 \times g$ of set and stirred yoghurts fermented with
465 EPS-producing lactic acid bacteria (control (■), LB1 (■), LB2 (□) and ST1 (■)) as
466 a function of storage period at 4 °C. Means with different letters differ significantly.

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584

585 **Table 1.** Structural characteristics of EPS-producing lactic acid bacteria.

586

Strain		Structural Characteristics			
Complete name	Abbreviation	Sugar composition	Sugar ratio	Charge	Molecular weight (g·mol ⁻¹)
<i>Streptococcus thermophilus</i> NIZO2104	ST1	Galactose:Ribose: Glucose: <i>N</i> -acetyl ²	2 : 1 : 1 : 1	Negative	0.9 × 10 ⁶
<i>Lactobacillus delbrueckii</i> subsp. <i>bulgaricus</i> DGCC291	LB1	Galactose: Glucose	2 : 3	Neutral	1.4 × 10 ⁶
<i>Lactobacillus delbrueckii</i> subsp. <i>bulgaricus</i> NCIMB702074	LB2	Galactose: Glucose	4 : 3	Neutral	1.8 × 10 ⁶

587 Table adapted from Gentès et al. 2011. Each EPS-producing strain was mixed with its
 588 complementary control strain to constitute starter for yoghurt production: *Streptococcus*
 589 *thermophilus* HC15 or *Lactobacillus delbrueckii* subsp. *bulgaricus* 210R.

590 ¹Branching = linear (-), one branching (+), more than two branching (++).

591 ²*N*-acetyl = *N*-acetyl-galactosamine plus another monomer: 6-*O*-(3',9'-dideoxy-D-*threo*-
 592 D-*altro*-nononic acid-2'-yl)-α-D-glucofuranose.

593

594 **Table 2.** Elastic modulus (G') at 1 Hz of set and stirred yoghurts made with or without
 595 starch and fermented with EPS-producing lactic acid bacteria

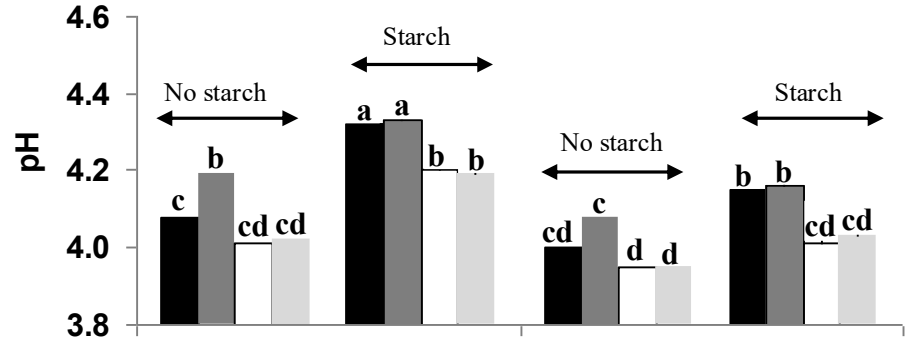
Starter	Condition	G' at 1 Hz (Pa)	
		Set	Stirred
Control	No starch	304.54 ^{bc}	30.14 ^{cd}
	Starch	305.57 ^{bc}	78.53 ^b
LB1	No starch	277.04 ^c	34.51 ^{cd}
	Starch	373.16 ^c	67.40 ^{bc}
LB2	No starch	357.52 ^{abc}	29.91 ^{cd}
	Starch	412.09 ^a	97.76 ^b
ST1	No starch	369.26 ^{ab}	25.18 ^d
	Starch	409.53 ^a	148.43 ^a

596 Values in the same column followed by the same letter are not significantly different
 597 ($p < 0.05$).

598 Each data is the mean of three experiments.

Figure 1

(a)



(b)

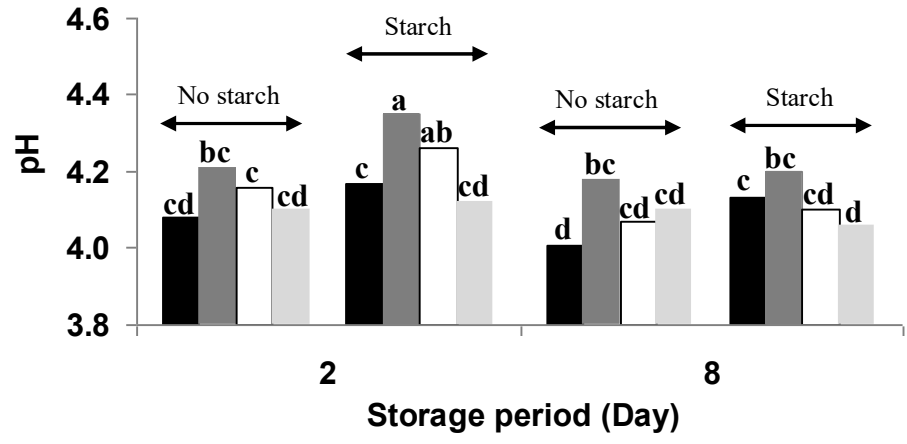


Figure 2

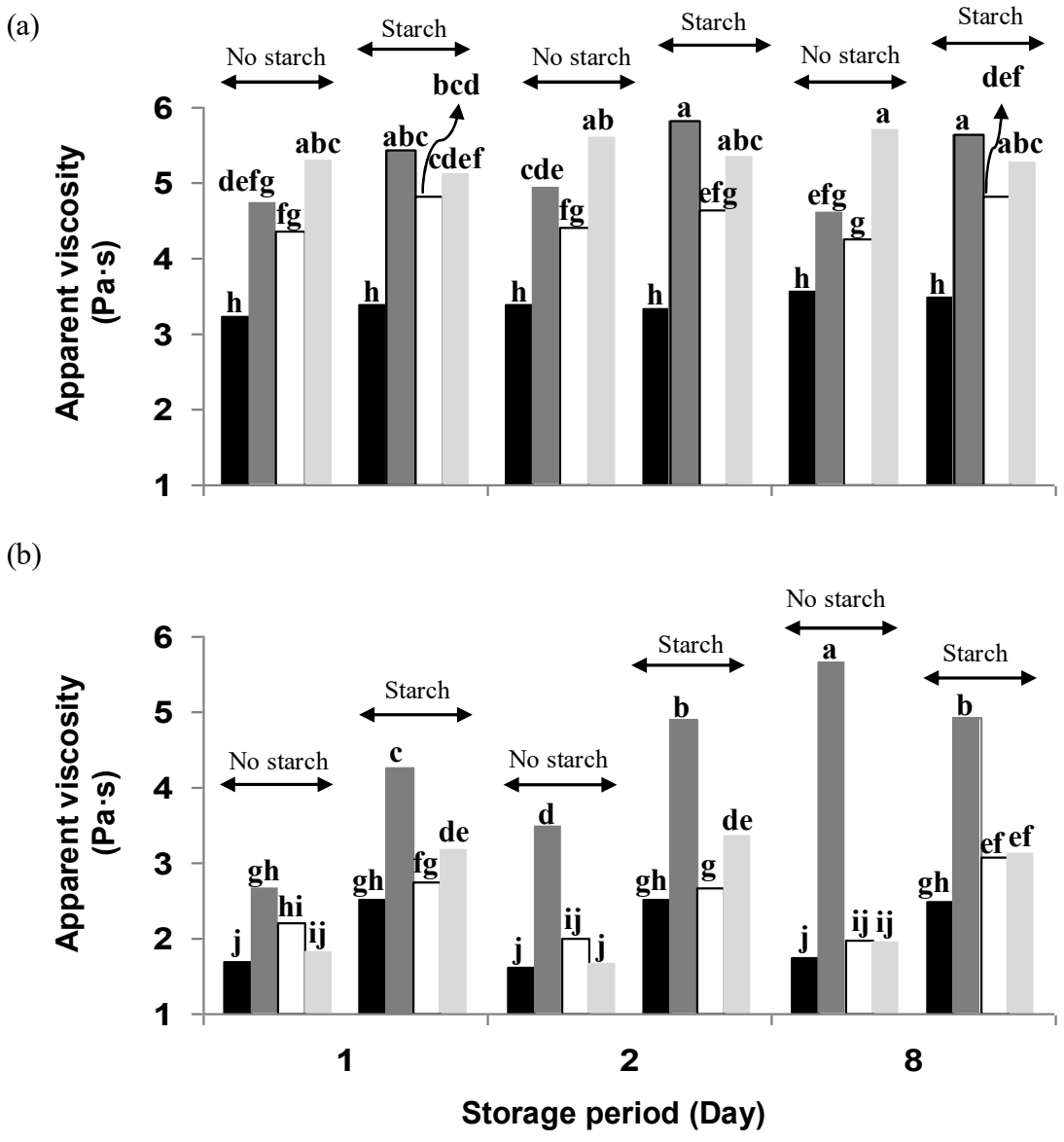
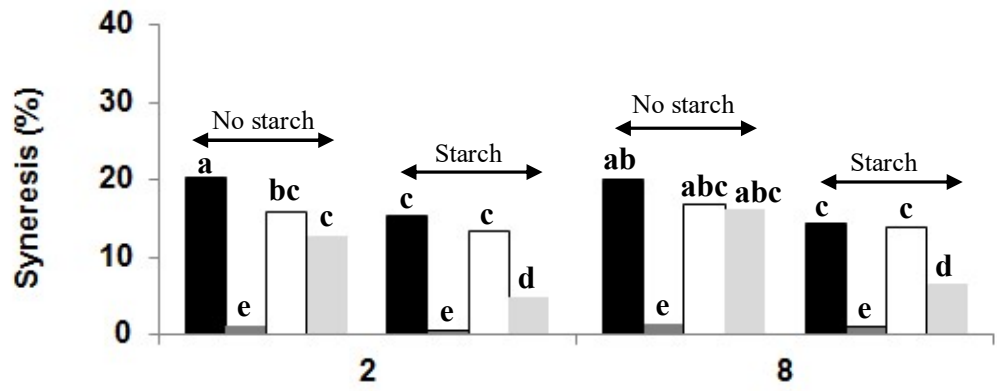
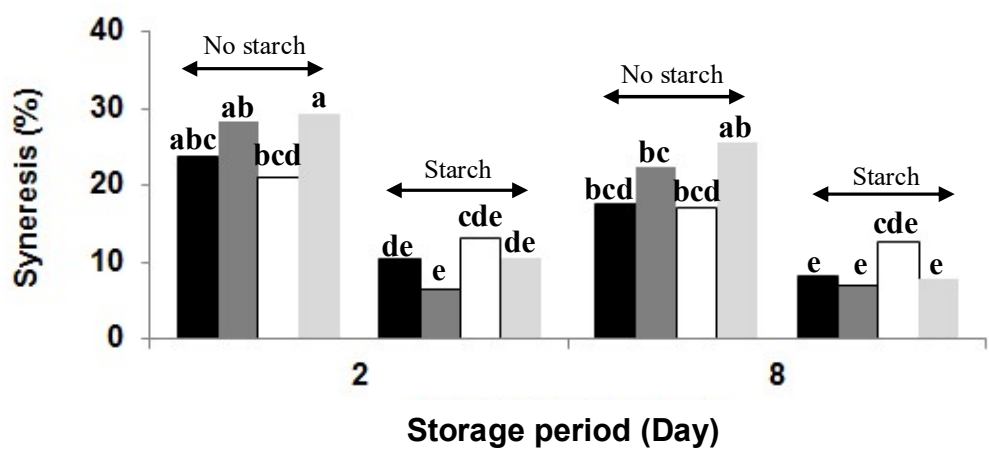


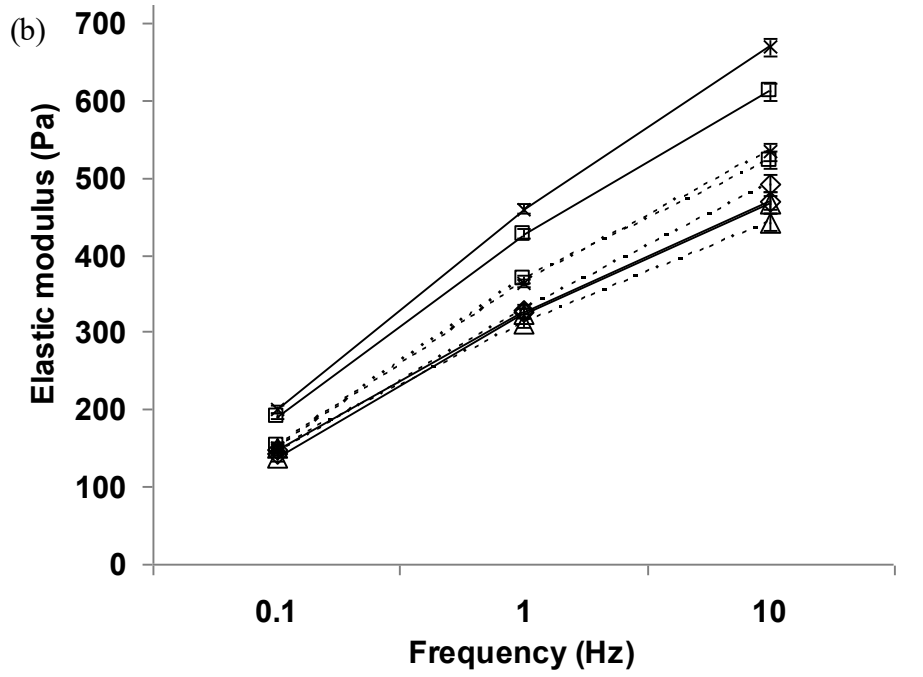
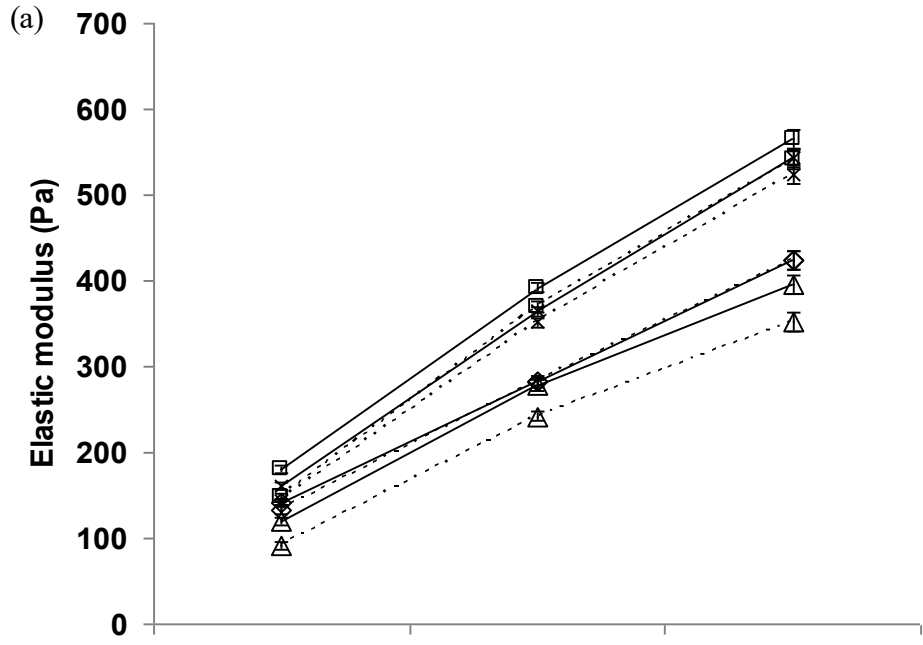
Figure 3

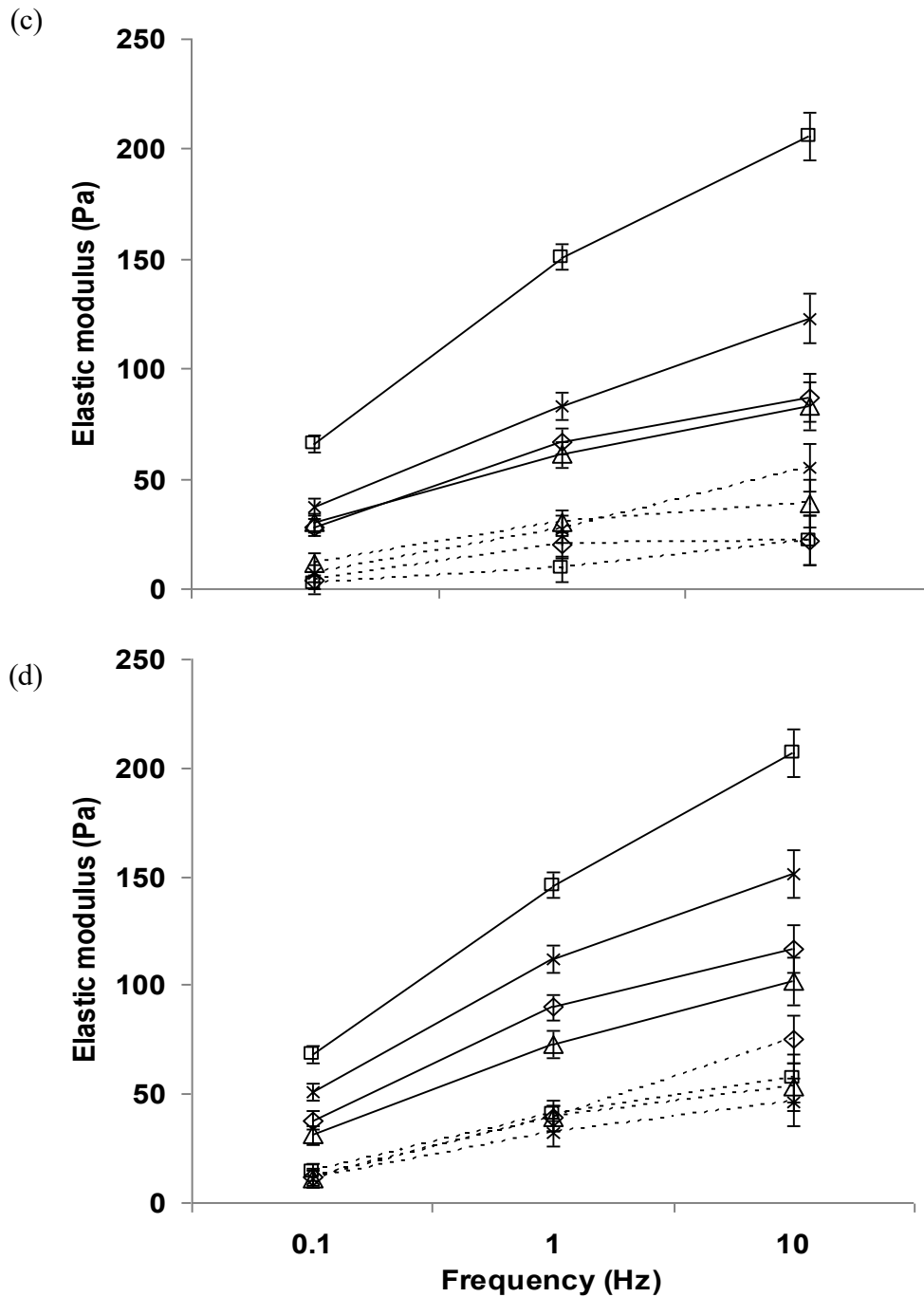
(a)



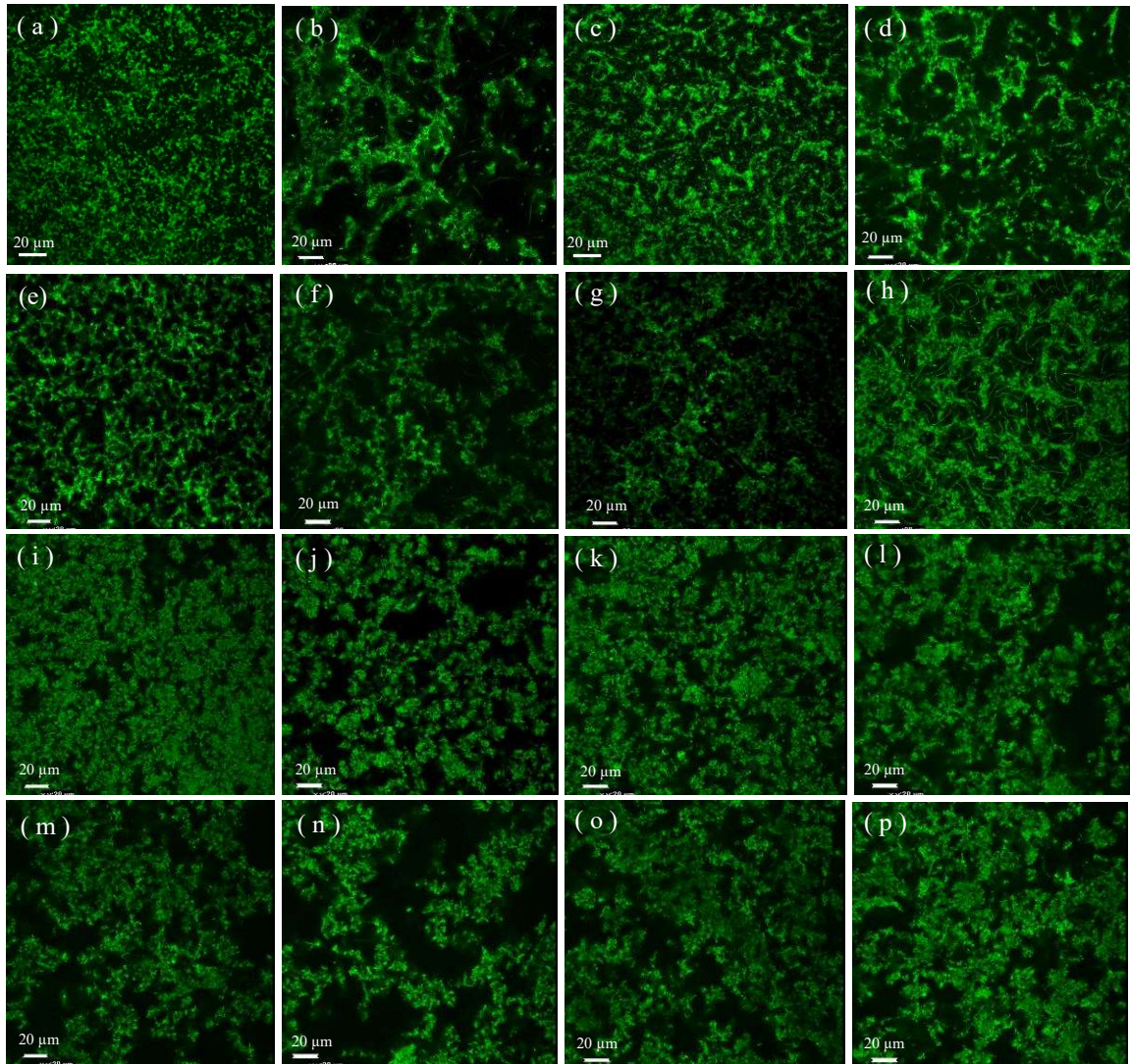
(b)







Supplementary Fig. S1: Elastic modulus as functions of frequency of set (a-b) and stirred (c-d) yoghurts with 0 (dotted line) and 0.75 (plain line) % modified starch and fermented with starters producing EPS: control (\diamond), LB1 (Δ), LB2 (\times) and ST1 (\square) after 2 (a and c) and 8 (b and d) days of storage at 4°C. Each data point is the mean of three experiments. Bars indicate standard error of the mean.



Supplementary Fig. S2: Microstructure of set (a to h) and stirred (i to p) yoghurts made with 0% (a to d and i to l) or 0.75% (e to h and m to p) modified starch and fermented with the control (a, e, i, and m), LB1 (b, f, j, and n), LB2 (c, g, k, and o), or ST1 (d, h, l, and p) starters producing EPS with different structural characteristics.